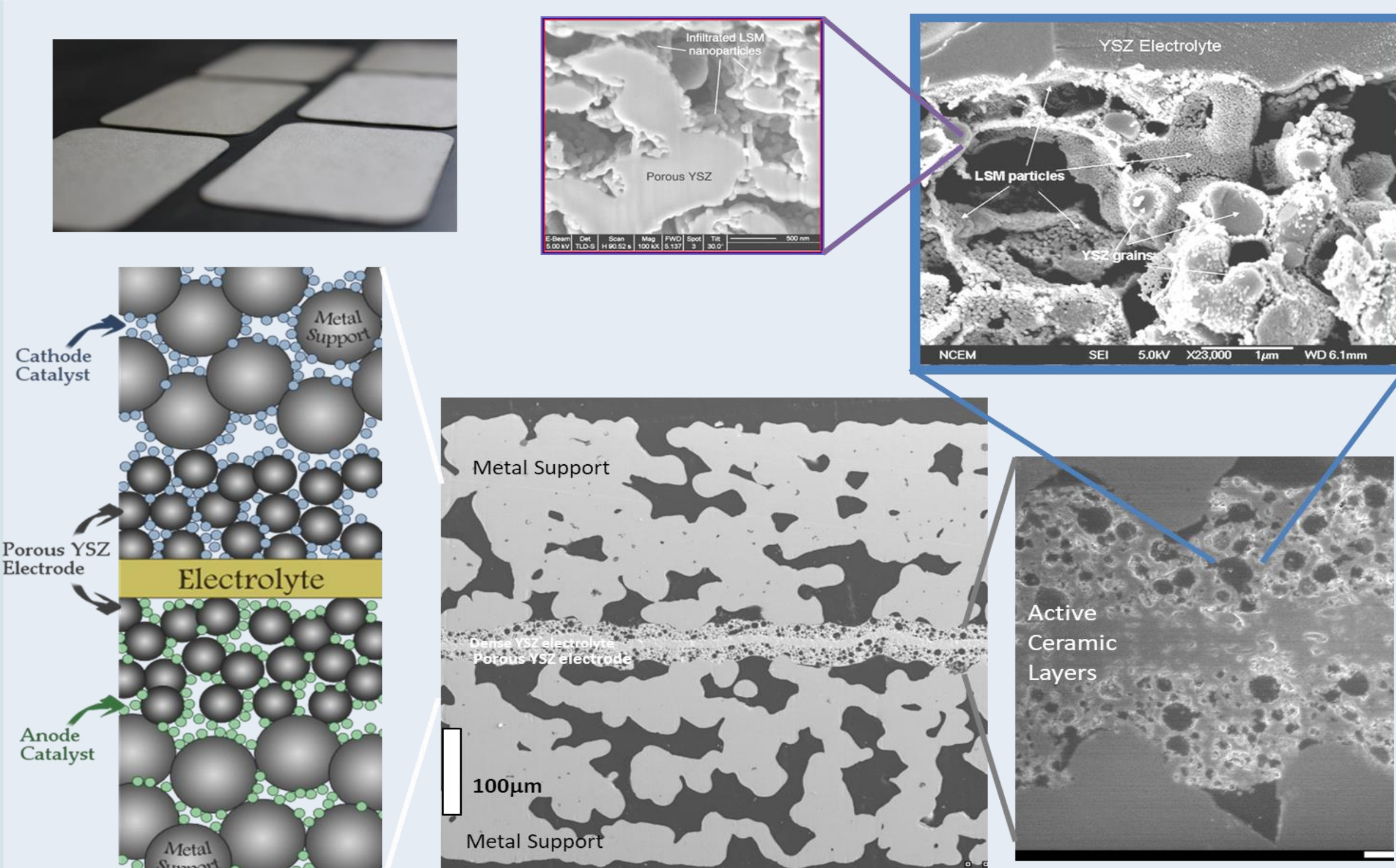
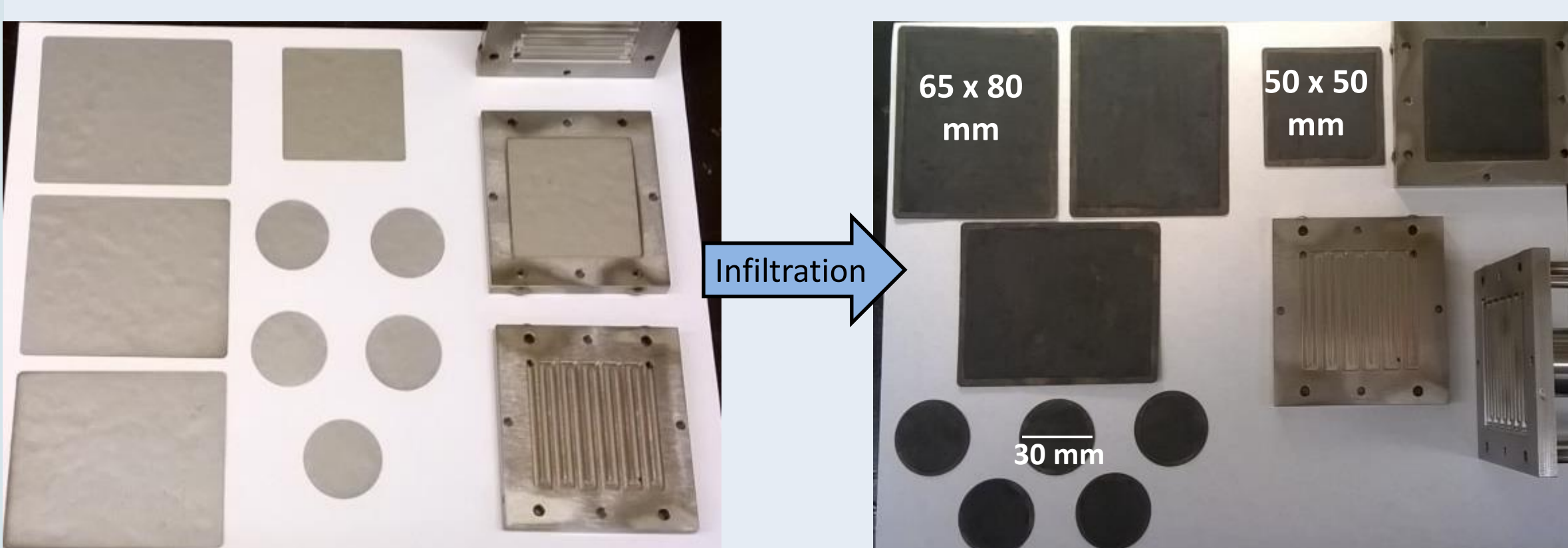


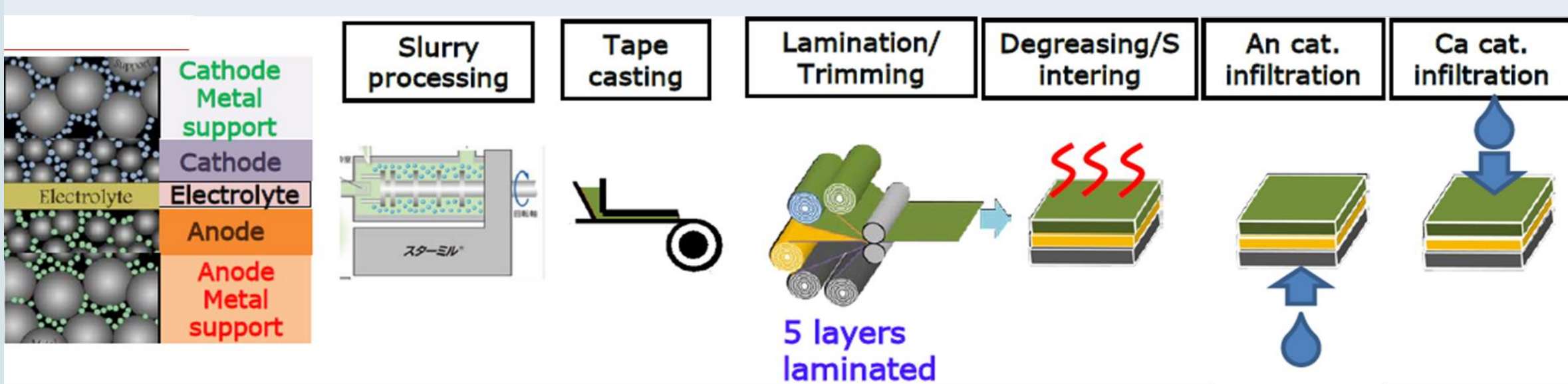
Symmetric-Architecture at LBNL



MS-SOFC Scalability



Fabrication



1. Tape casting and lamination of all cell layers in a single step
2. Co-sintered ceramic and stainless steel layers in reducing atmosphere (catalyst absent)
3. Catalyst introduced by infiltration (flexible catalyst compositions)

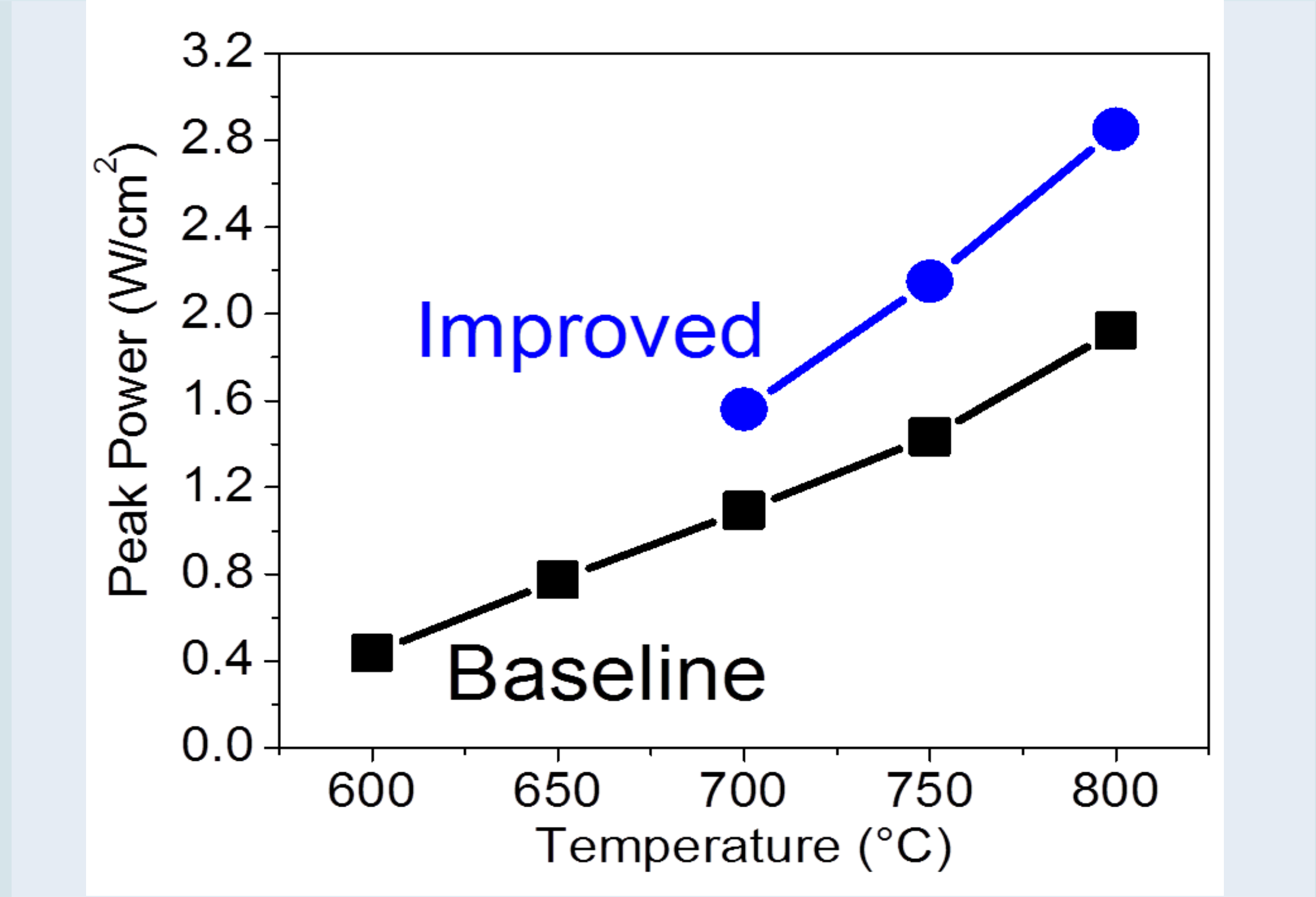
Current Collectors Welded on Cell



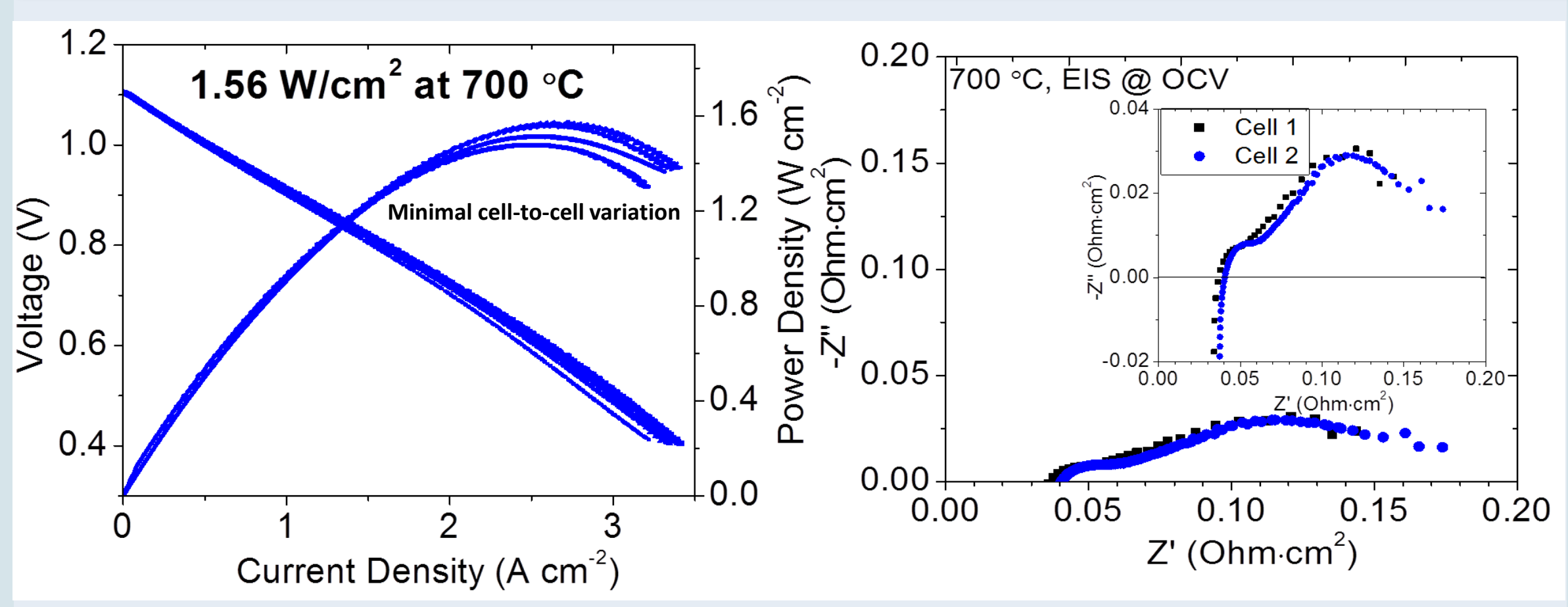
Advantages of symmetric-architecture MS-SOFCs

1. Extreme thermal cycling
2. Redox stable
3. Mechanically robust
4. Cells do not warp
5. Flexible infiltration process:
 - allows for variety of catalyst compositions based on fuel composition
 - multi-layer catalysts allow for targeted applications
6. Excellent current collection (weld on both sides)

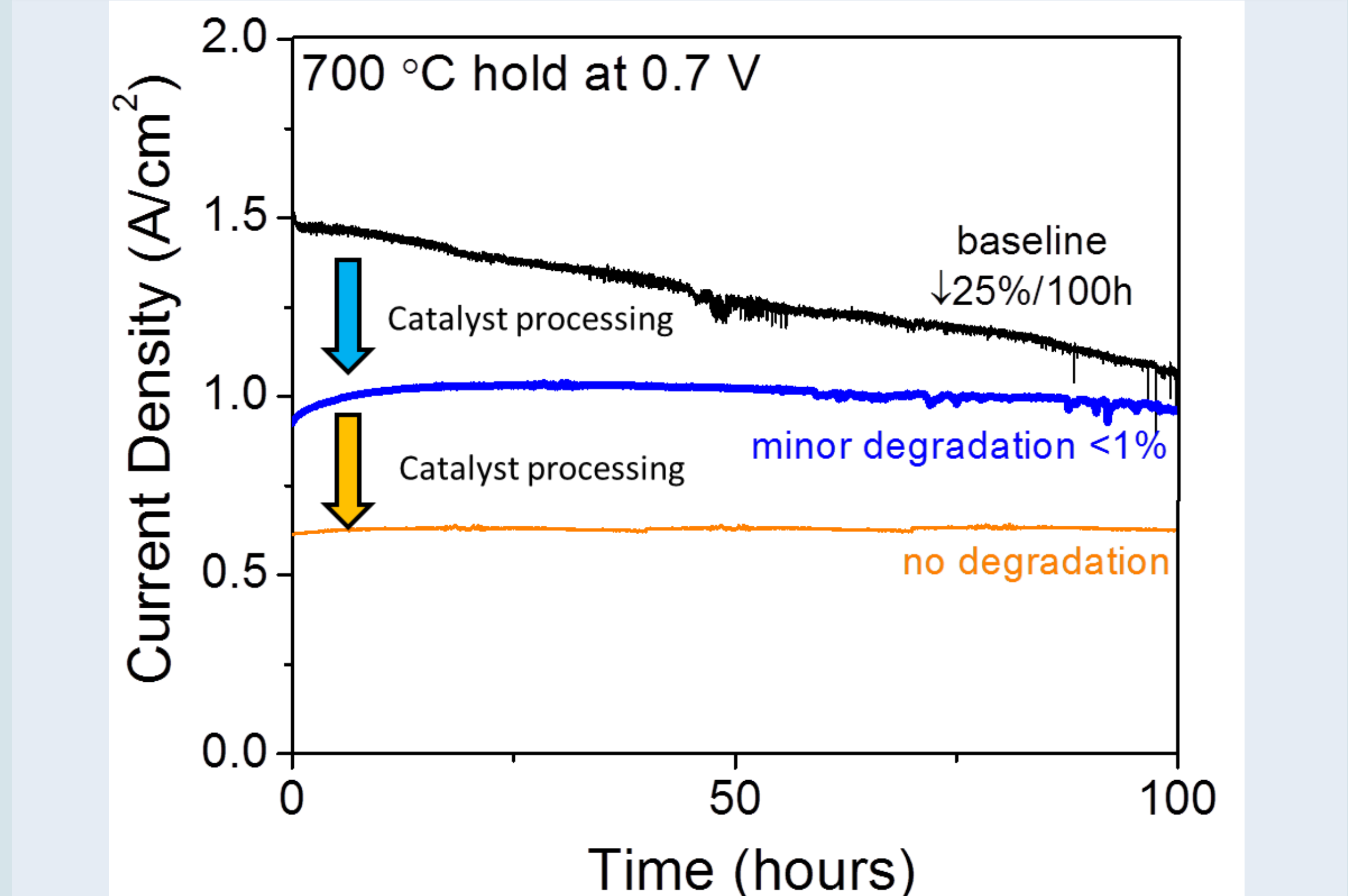
Power Density Progress at LBNL



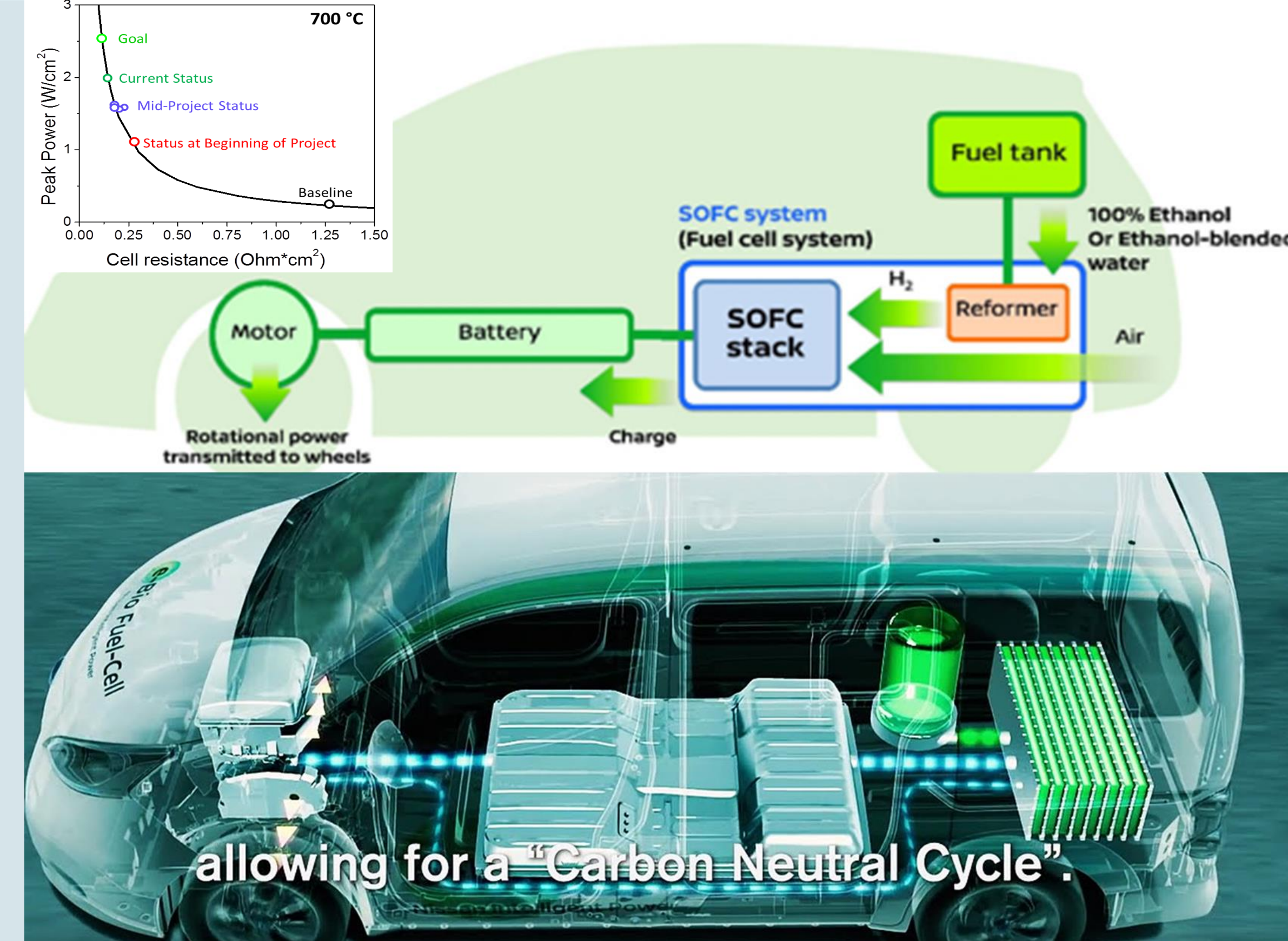
High Performance



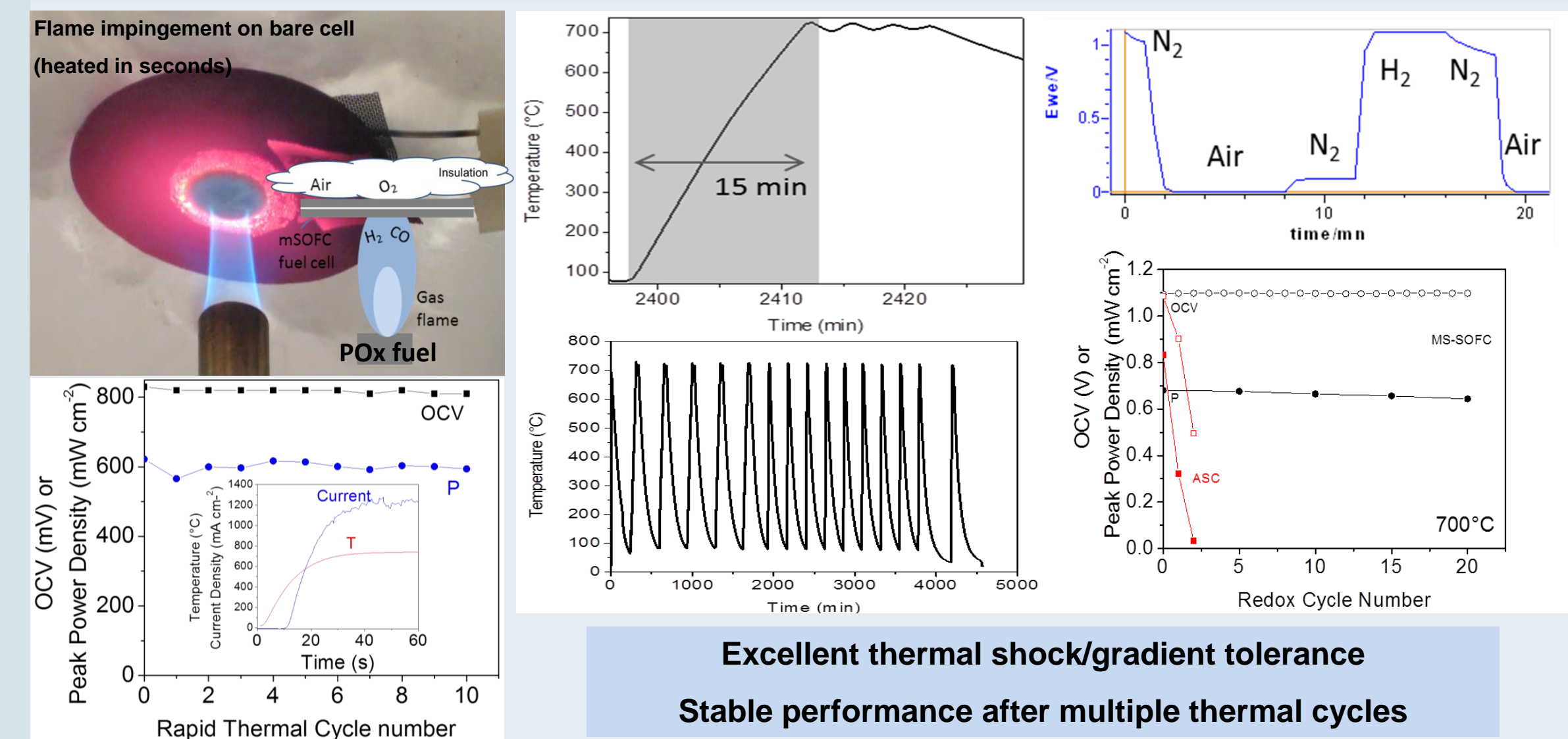
Durability



Nissan's SOFC-powered Vehicle



Thermal and Redox Cycling



Electrolysis

