



# Evaluation of Welding Issues in High Nickel and Stainless Steel Alloys for Advanced Energy Systems Virtual Meeting Agenda March 10, 2021

**Wednesday, March 10, 2021**

\*All times designated in Eastern Standard Time

**11:00 AM Meeting Introduction - Scope and Objectives**

**Chairs:**

Kamala Raghavan, DOE Office of Energy Efficiency and Renewable Energy

Rich Dennis, National Energy Technology Laboratory

**Session I - Materials Application in DOE Energy Systems**

**Moderators: Anthony Zinn and Vito Cedro III, National Energy Technology Laboratory**

**11:10 AM Overview of DOE Energy Systems**

**Fossil Energy Power Systems**

Nathan Weiland, National Energy Technology Laboratory

**11:25 AM Energy Efficiency and Renewable Energy Power Systems**

Rajgopal Vijaykumar, DOE Office of Energy Efficiency and Renewable Energy

**11:40 AM Recent Developments in the Welding of Alloy 740H**

Jack Debarbadillo, Special Metals

**12:05 PM STEP Heater Fabrication: Welding of Inconel 740H**

Matt Hauth, Optimus Industries LLC

**12:30 PM Question & Answer Session**

**12:40 PM BREAK**

**Session II - Invited Presentations on Welding**

**Moderator: Kamala Raghavan, DOE Office of Energy Efficiency and Renewable Energy**

**1:10 PM Mechanical Failure Risk Analysis and Management for In-Service CSP Nitrate Hot Tanks**

Judith Vidal, National Renewable Energy Laboratory

Zhenzhen Yu, Colorado School of Mines

**1:40 PM Power Generation Industry Experience: Relaxation Cracking and Strain Induced  
Precipitation Hardening (SIPH) Failures**

John Shingledecker, EPRI

John Seifert, EPRI

- 2:05 PM**      **Challenges Obtaining and Implementing Welding Alloys for High Temperature Stainless and Super Nickel Steel Weldments**  
Bill Newell, Euroweld Ltd.
- 2:20 PM**      **Microstructure and Mechanism Based Lifetime Predictions in Stress Relief Cracking of SS347 Weldment Under Complex Thermomechanical Conditions**  
Zhili Feng, Oak Ridge National Laboratory
- 2:35 PM**      **Metallurgical Phenomena Related to the High Temperature Performance of Dissimilar Metal Welds Between Austenitic and Ferritic Alloys**  
Boian Alexandrov, Ohio State University
- 2:50 PM**      **Performance of Dissimilar Metal Welds in Supercritical CO<sub>2</sub> Power Cycle Conditions**  
Omer Dogan, National Energy Technology Laboratory
- 3:10 PM**      **Session III - Panel Discussion – Assessment of Weldability Issues and Potential Pathways to Cracking Control**  
**Moderator:** Zhenzhen Yu, Colorado School of Mines
- Panelists:**  
Michael Phillips, Aecon-Wachs  
John Shingledecker, EPRI  
Zhili Feng, Oak Ridge National Laboratory  
Boian Alexandrov, Ohio State University  
Judith Vidal, National Renewable Energy Laboratory  
Bill Newell, EuroWeld Ltd.
- 4:10 PM**      **Next Steps**  
Rich Dennis, National Energy Technology Laboratory  
Kamala Raghavan, DOE Office of Energy Efficiency and Renewable Energy
- 4:20 PM**      **Concluding Remarks**