

Optical Fiber-based Real Time Chemical Sensor Development for SOFC Applications

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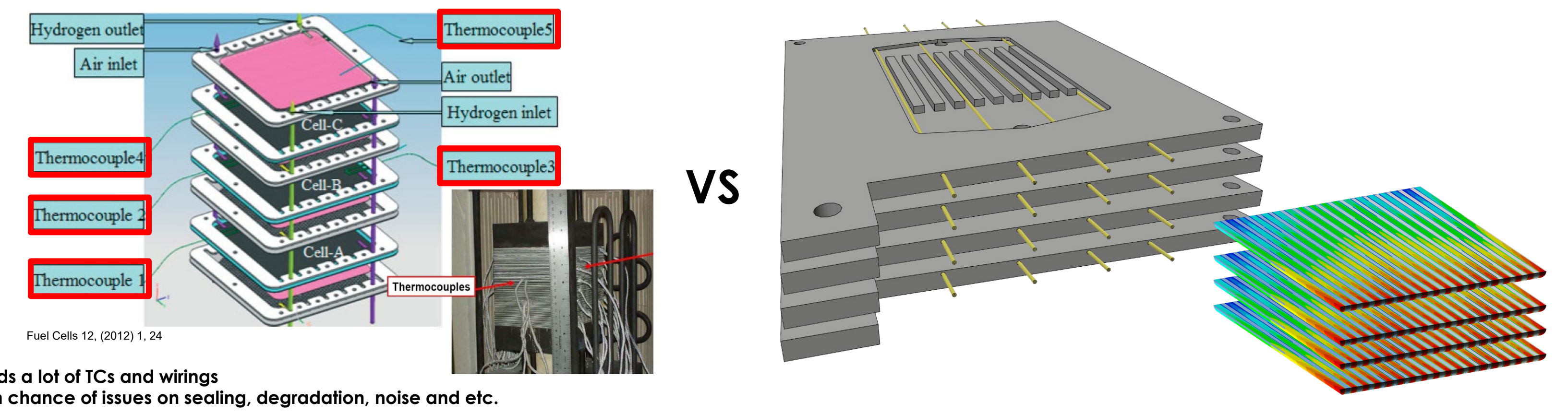
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Abstract

Optical fiber-based sensors exhibit inherent advantages such as the electrical wiring-free configuration, compatibility with broadband wavelength and distributed interrogation, and the elimination of electrical sparks in flammable atmospheres. For these reasons, the SOFC and sensors groups at the National Energy Technology Laboratory have collaborated to develop sensors that will allow for in situ distributed measurements of temperature and/or gas composition with centimeter-scale resolution. An overview of the gas sensing program will be presented focusing on recent results on developing functional coating materials for the optical fibers that allow (1) distributed oxygen monitoring across the cathode or (2) monitoring of H₂/H₂O/CO/CO₂ across the anode. The impact of the coating composition, thickness, and deposition will be discussed.

Optical fiber sensing platform for the SOFC application

- 1) Small diameter → compatible with anode and cathode flow field integration
- 2) No electrical wiring → enhanced stability & compatibility with electrified systems
- 3) Robust in harsh environment / high temperature conditions
- 4) Distributed sensing → able to monitor parameters spatially internal to SOFC

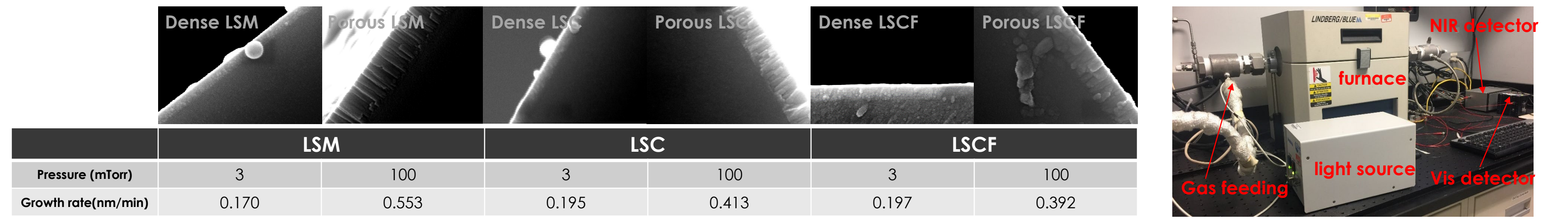
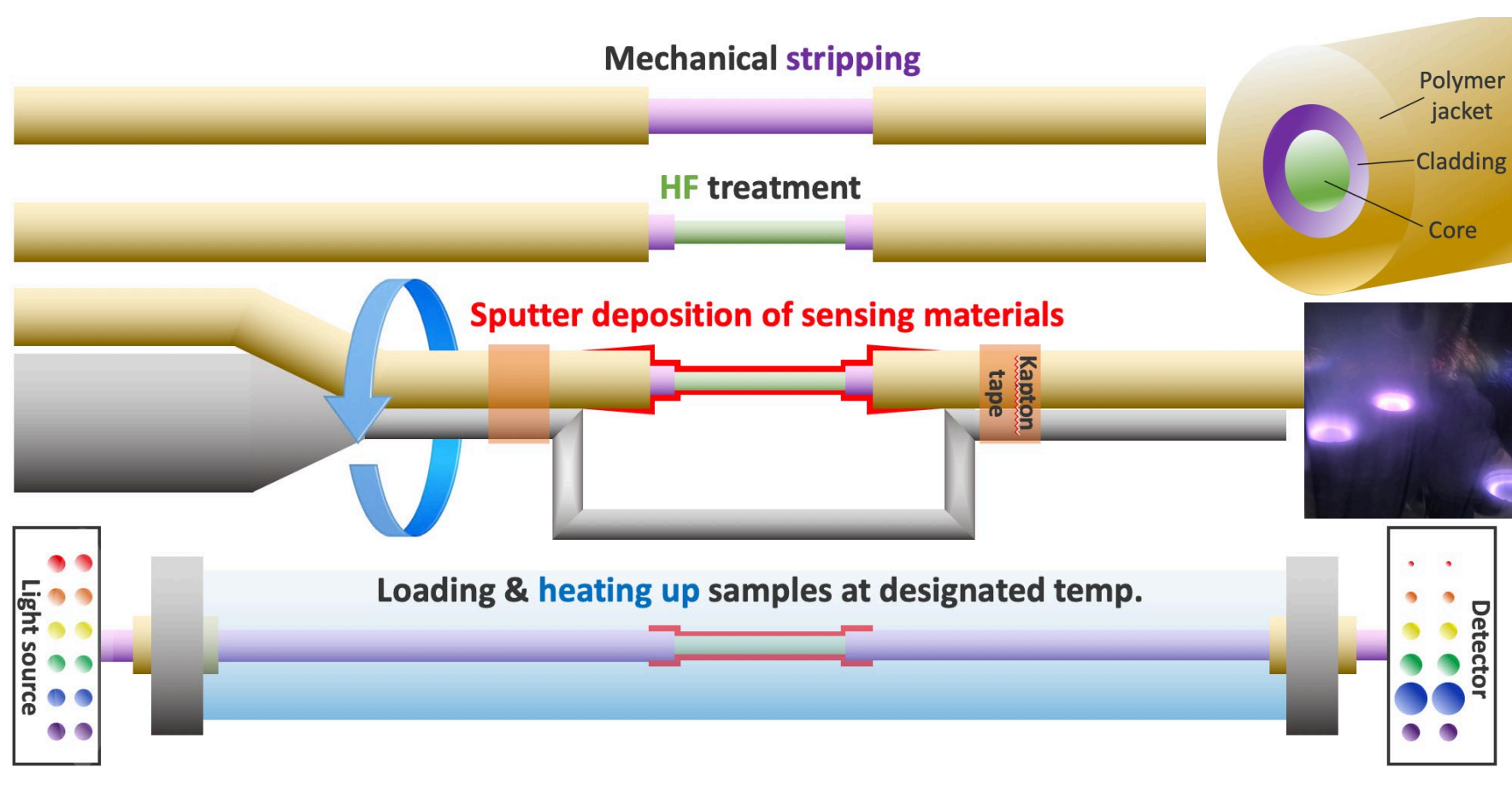


Needs a lot of TCs and wirings
: high chance of issues on sealing, degradation, noise and etc.

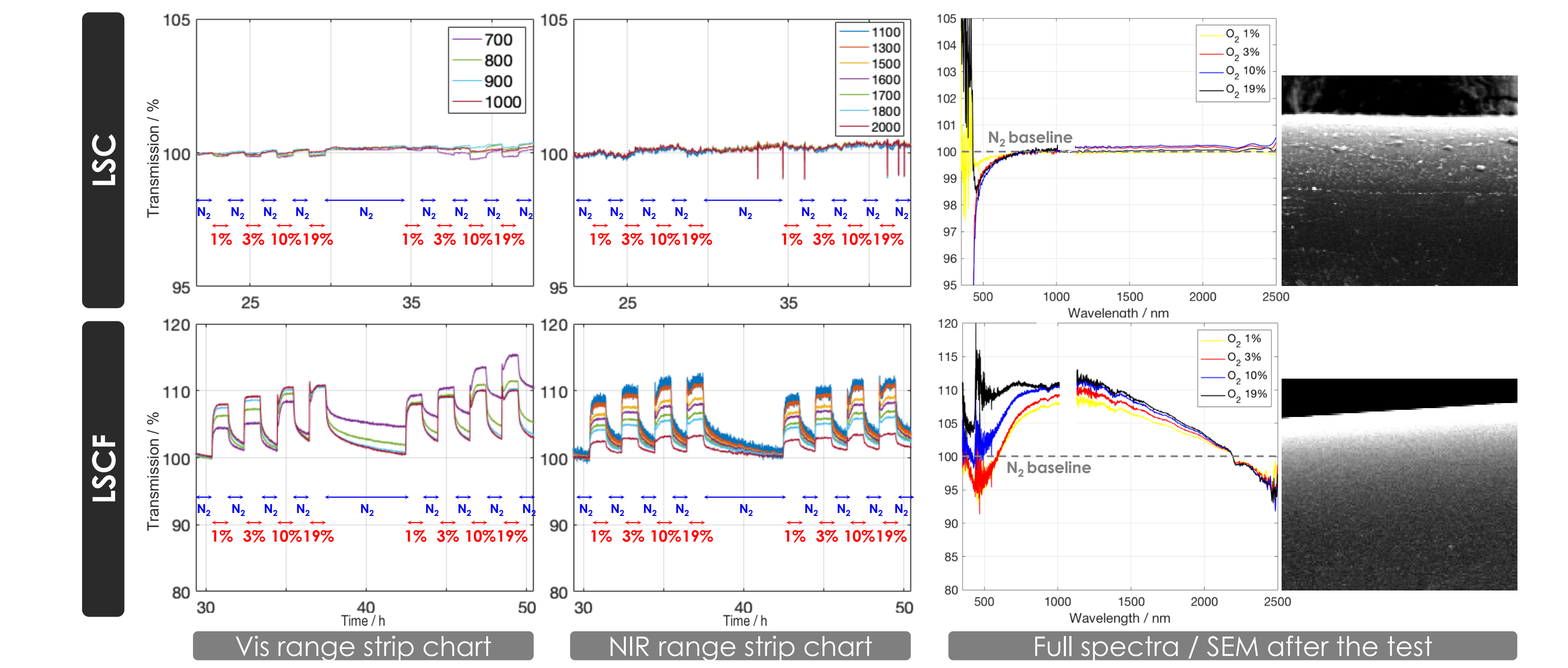
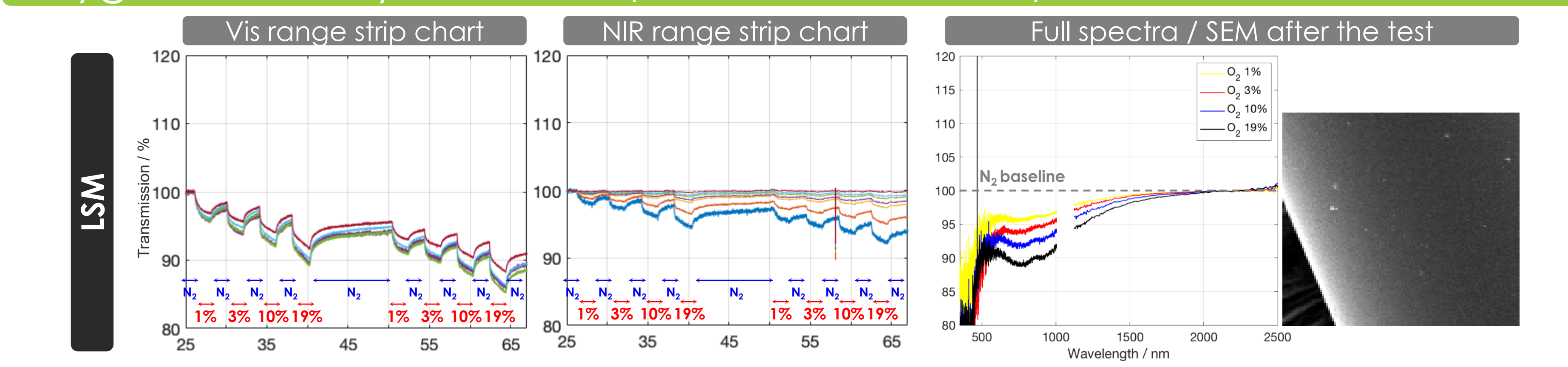
Optical fiber sensor preparation procedure

Sensitivity test procedure for the perovskite decorated optical fiber sensors

- 1) Plastic jacket (stripping) and cladding (HF etching) removal exposing the core of multi-mode fiber. (Thorlabs FGA105- LCA)
- 2) Sputter deposition (Lab18, Kurt J. Lesker) with 3-inch targets of (La_{0.8}Sr_{0.2})_{0.95}MnO_{3-δ} (LSM, Feldco), (La_{0.8}Sr_{0.2})_{0.95}CoO_{3-δ} (LSC, Feldco) and (La_{0.8}Sr_{0.2})_{0.95}Co_{0.2}Fe_{0.8}O_{3-δ} (LSCF, Feldco) at 50W(RF) in Ar/O₂(4:1) environment using a custom-made rotational fixture.
- 3) Placement of the prepared fiber in a gas feeding tubular furnace and connection to the light source (DH-2000-BAL, Arcoptics) and both visible (Vis) and near infrared (NIR) range detectors. (Jaz, Ocean optics, Inc.; FTNIR-U-09-026, Arcoptics)
- 4) Ramping the temperature in N₂ up to 800°C and pre-treatment in several O₂ concentration cycles.
- 5) Sensitivity test exposing the film to the operational gas conditions. (1-19% O₂ balanced with N₂)

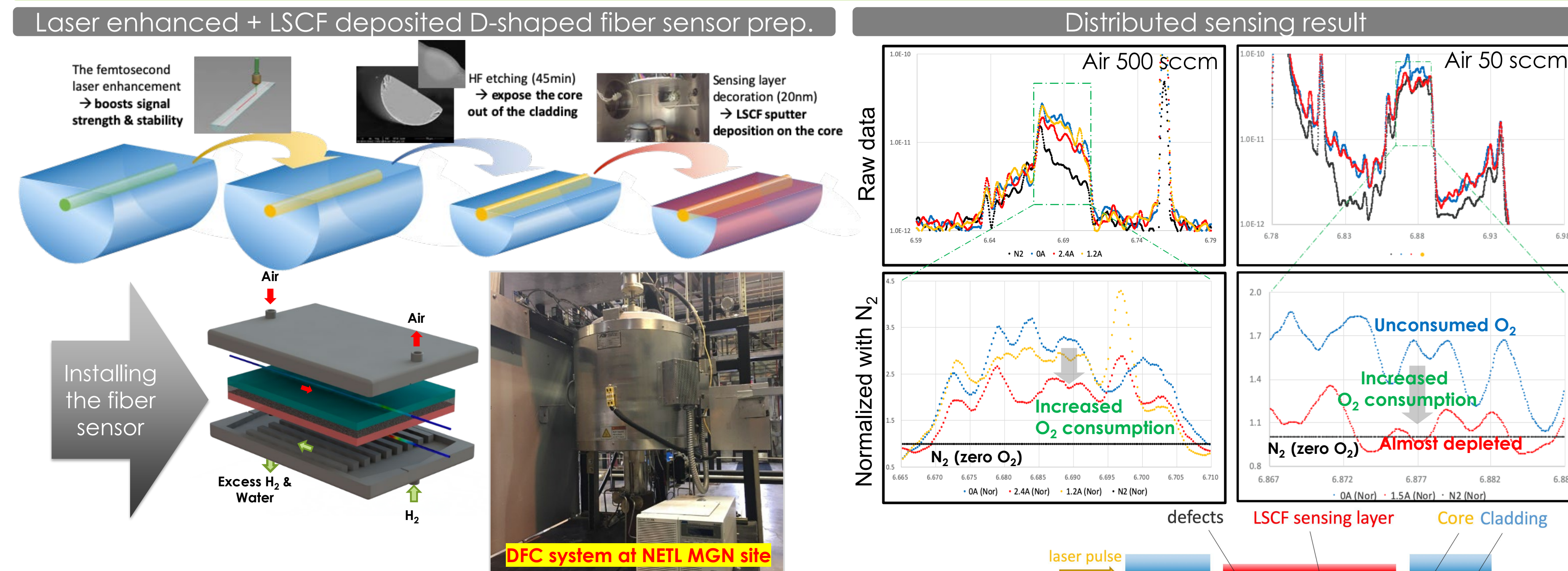


Oxygen sensitivity test result (20nm films on the fiber)



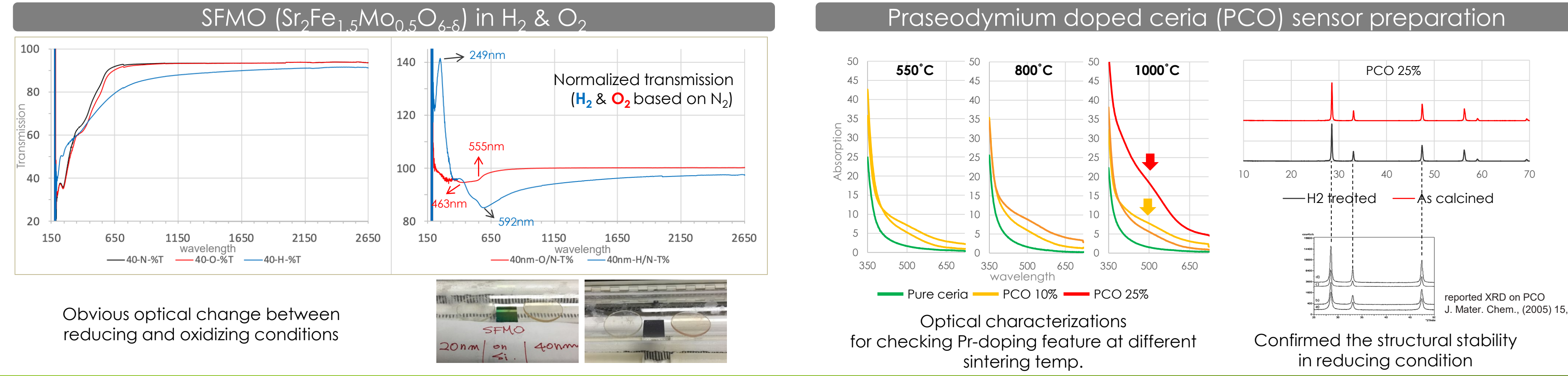
- 1) LSM films showed a **relatively slow** response speed. (incomplete response / recovery during 2h gas exposition durations)
- 2) For 20 nm LSC case, a **very weak** response is observed, which may be the result of a **delaminated and cracked microstructure**.
- 3) 20 nm LSCF optical fiber sensor displays an increased transmittance in the Vis and NIR upon O₂ expositions. The magnitude of the intensity change is the most obvious, and it shows the **best performance in terms of the response speed and N₂-recovery**. Considering LSCF has a higher ionic conductivity, this material property can be one of the primary reasons for a more rapid response and recovery.

Distributed oxygen sensing test in the actual SOFC system



- 1) Femtosecond laser-enhanced + LSCF deposited D-shaped fiber sensors were fabricated and utilized for O₂ sensitivity tests in the actual fuel cell system for the first time.
- 2) During the DFC system operation, the sensor detected the consumed O₂ content corresponding to current loading conditions.
- 3) At the extremely low air flow rate and high current loading, the depleted O₂ content signal intensity approached to the value for pure N₂.

New material applications for reducing environment sensing (ongoing)



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