KBR's Transport Gasifier Technology Advancements &
Recent Successes

Siva Ariyapadi

Technology Manager, Coal Monetization



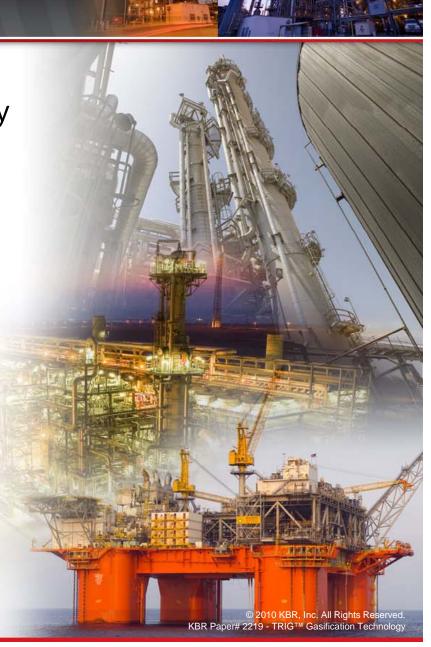
TECHNOLOGY

© 2010 KBR, Inc. All Rights Reserved. KBR Paper# 2219 - TRIG™ Gasification Technology

KBR at a Glance

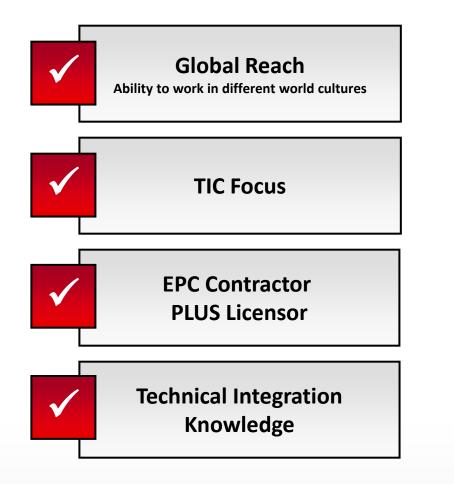
- > A leading global engineering, construction and services company supporting the following markets:
 - Hydrocarbons
 - Civil Infrastructure
 - Government & Defense
 - Industrial
 - Power
 - Ventures
- > 2009 Revenue: \$12.1 Billion
- > 50,000 employees in 49 countries

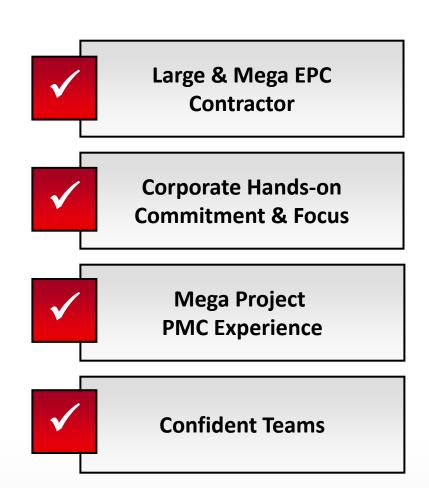




KBR Advantage



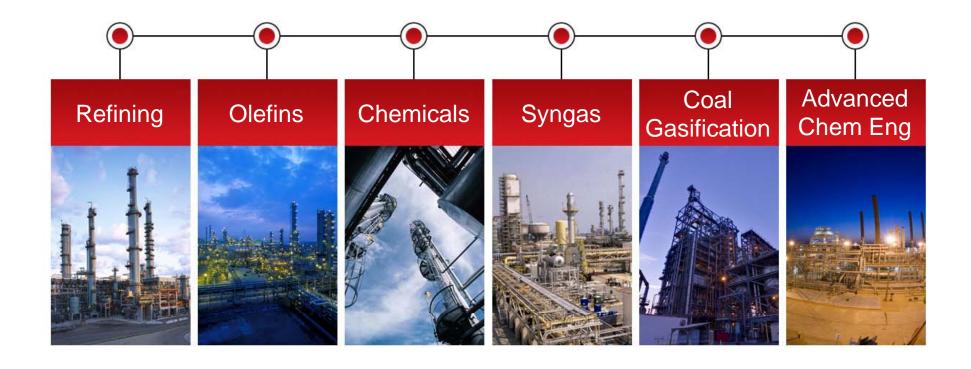






Technology Business



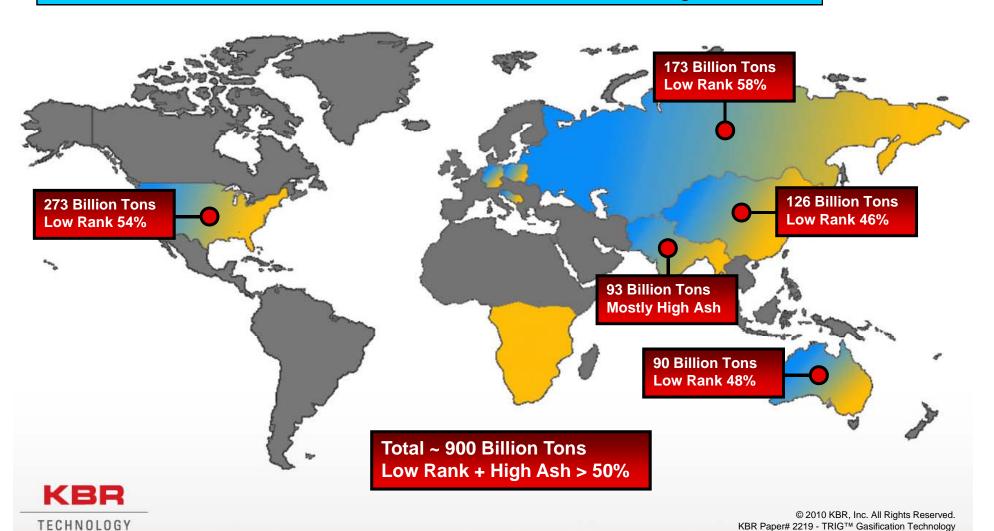




Worldwide Coal Distribution



KBR's TRIG™ Gasifier is an Excellent fit for Low Rank & High Ash Coal



Leading the Way to the Next Generation of Coal Based Energy



KBR

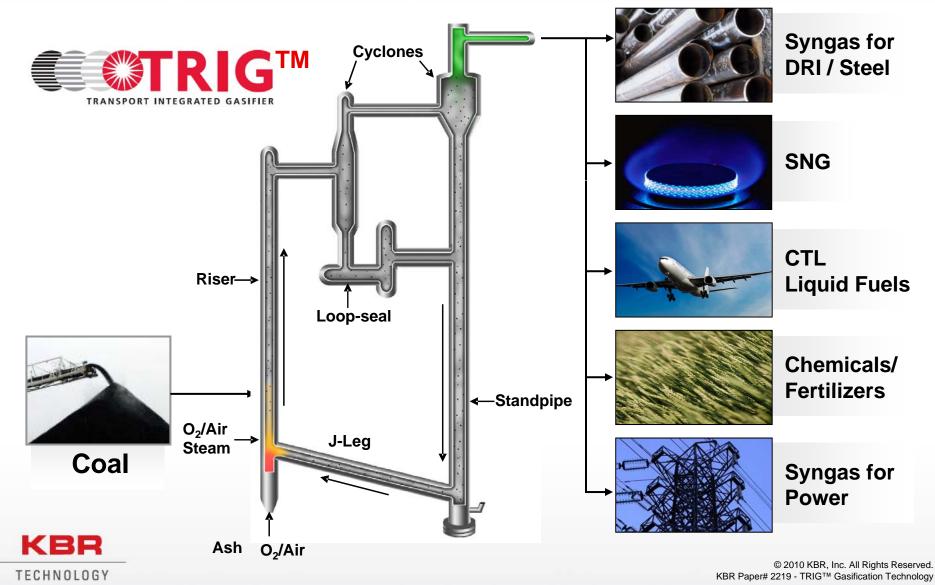
SOUTHERN COMPANY

- > TRIG™ is based on KBR's FCC technology and jointly developed by KBR and Southern Company with support from U.S. DOE
- KBR is focused on licensing TRIG™ for Industrial applications worldwide
- Southern Company is focused on licensing TRIG[™] for IGCC/Power applications

© 2010 KBR, Inc. All Rights Reserved. KBR Paper# 2219 - TRIG™ Gasification Technology

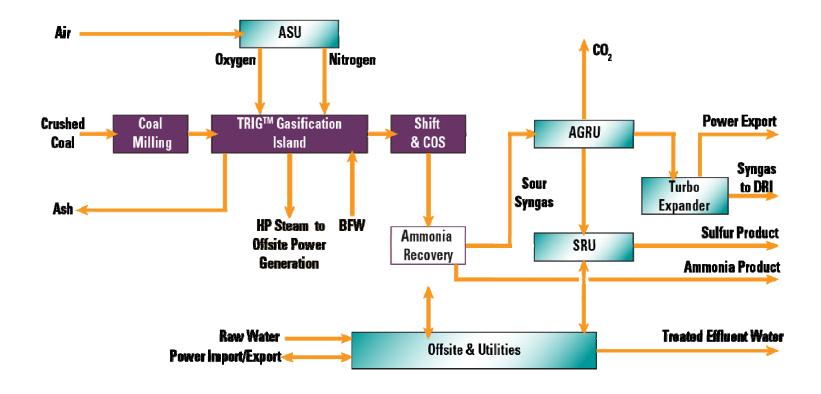
TRIG™ and the Value Chain





Optimized Flow Sheet for DRI

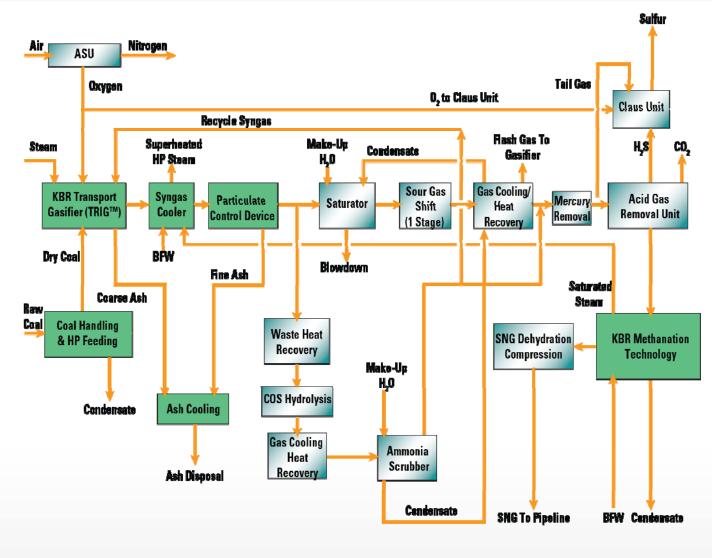






KBR Coal to SNG Process

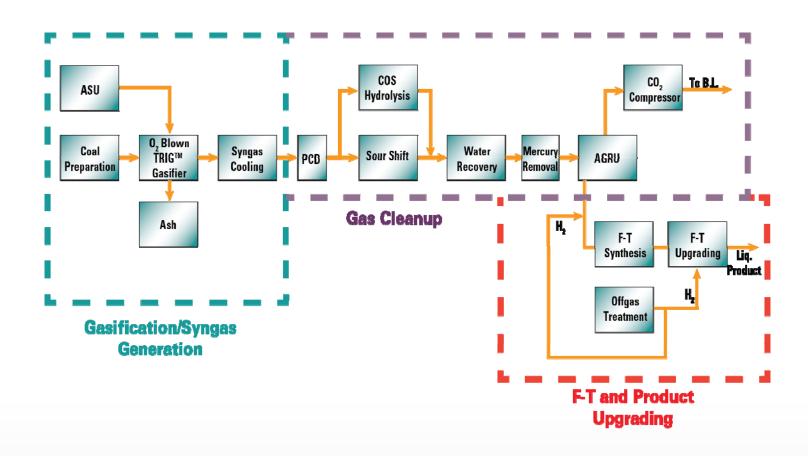






Integrated CTL scheme for Maximum Liquids Production

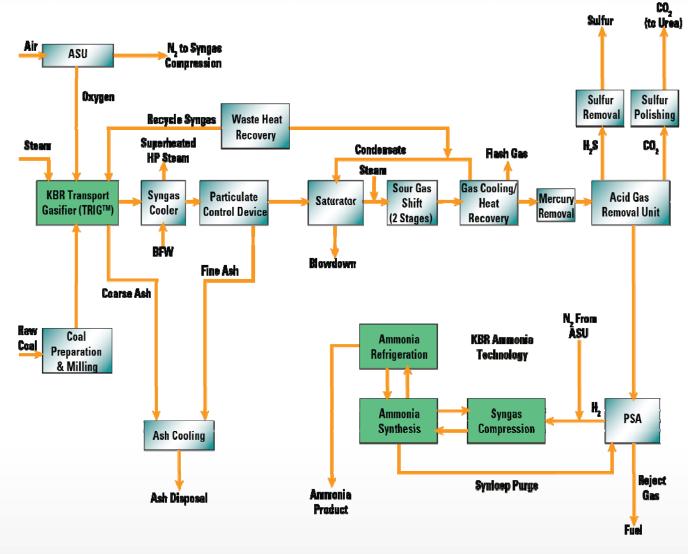






Coal to Ammonia –TRIG™ and KBR Ammonia Technology







TRIG™ Projects Worldwide



UND TRIG™ Pilot Plant, Grand Forks, ND, USA [1990s]

Mississippi Gasification Project, Kemper County, MS, USA [2014]

> PSDF TRIG™ Demo Unit, Wilsonville, AL, USA [1990s]

Boyuan TRIG™, Sunite, Inner Mongolia, China [2012]

> Dongguan TRIG, Dongguan, Guangdong Province, China [2011]



TRIG™
Pilot
Plant
Project,
South
Korea
[2010]



Project Updates



Dongguan, China TRIG™ Project – 2011 Start-up

- >Plant owned and operated by Dongguan Tian Ming Electric Power Co., Ltd (TMEP)
- >1 TRIG™ gasifier to produce clean syngas for 120 MW IGCC
- >KBR and Southern providing Basic Engineering, Proprietary Equipment, and Startup Services
- Sasifier Design Completed and Long Lead Equipment on Order



Recent TRIG™ award – Inner Mongolia, China

- >Client: Xilinguole Sunite Alkali Industry Co., Ltd, a subsidiary of Boyuan (Berun) Holdings Group, Ltd.
- High Ash Lignite Feedstock from nearby mine
- >1 oxygen-blown TRIG™ gasifier to produce syngas for Ethylene Glycol Plant
- >Start-up expected in 2012



Carbon Capture & Storage



- > Pre-Combustion
 - Gasification
 - Syngas for Ammonia
 - Gas Processing
 - LNG
 - Refining
- > Post-Combustion
 - Power
 - Flue Gas Clean-Up
 - Cement
- > KBR CCS Projects
 - In Salah Gas (1 MTPA CO₂)
 - Gorgon (3 MTPA CO₂)
 - Pre-FEED → EPC scope

In Salah Gas, Algeria Completed in 2004



Gorgon, Australia (under Construction) World's largest CO₂ Storage project





TRIG™ an Efficient & Reliable Clean Coal Technology



Simple Design, Low Cost Materials

Lignite & High ash - 100% Utilization

Adv. Coal feed & Ash systems

Flexible with alternate Feedstock

60 years of FCC Experience

Unique Patented Process

TRIGTM

Simple Operation & Robust Gasifier

Capacity up to 4,000 mtpd coal

Low CAPEX & OPEX

> Compact Plot Area

Innovative Sparing Philosophy

Low Water Use & Effluents

