

Bo Zhang, Hui-Jan Lin, Pu-Xian Gao

Department of Materials Science and Engineering & Institute of Materials Science, University of Connecticut, Storrs, CT 06269-3136

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Harsh Environment in Power Systems: Sensing/monitoring Challenges

Harsh environment

- Pressure (-1000psi)
- Temperature (-1600°C)
- Atmosphere (erosive, corrosive, highly reducing)

Materials challenge

- Physical stability
- Chemical stability
- Functional stability
- Boilers Sensitivity and selectivity challenge
 - Multiple species (H₂, H₂S, CO, CO₂, CH₄, O₂, SO_{x'}, NO_{x'}, NH₃, etc.)
 - Cross-talk

Solid Oxide Fuel Cells

- Utilizes Hydrogen from gaseous fuels and Oxygen from air
- 650 1000 °C temperature
- Atmospheric pressure



Advanced Combustion Turbines

- Gaseous Fuel (Natural Gas to High Hydrogen Fuels)
- Up to 1300 °C combustion temperatures
- Pressure ratios of 30:1







- Up to 1600 C, and 1000 PSI
- (slagging gasifiers)
- Erosive, corrosive, highly reducing environment
- Physical shifting of refractory brick, vibration, shifting "hot zones"

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R. Romansky, US DoE/National Energy Technology

- Development of ferritic, austenitic, and nickel-
- Up to 760 C temperature
- Up to 5000 PSI pressure
- based alloy materials for USC boiler conditions



Technical Approach: Sensor Nanomaterials Design & Integration

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- a) MeO_x: metal oxide semiconductor, ZnO, Ga₂O₃, CeO₂, etc. \rightarrow demonstrated in industry sensing up to 700°C. \rightarrow can we improve the temperature range and functionality?
- b) ABO₃: perovskite, (La,Sr)CoO₃(LSCO); La,Sr)MnO₃(LSMO);(La,Sr)FeO₃(LSFO), etc. → high stability, mixed ionic/electronic transport conductivity, catalytic filtering, A/B site doping flexibility
- c) Metal: Au, Pd, Pt, etc.→ High physical and chemical stability, electronic charge transfer catalytic sensing effect, metallic conduction, optical/plasmonic effect, Shottcky junction, selectivity

Materials Advantages: 1) Ultrahigh surface area; 2) High thermal stability; 3) Strong adherence; 4) Low cost; 5) High tailoring ability

Gao et al., DoE/NETL Sensors & Control Program Meeting, 2009.Gao et al., ., Proc. SPIE, 2011.Gao et al., J. Phys. D., 2010.Zhang et al., J. Mater. Chem., 2012.Gao, et al., Int. J. Mol. Sci., 2012.

Ren, et al., Frontier Chem. 2014.

Materials Science & EngineeringGao et al., J. Phys. D., 2010.97 North Eagleville Road, Unit 3136Gao, et al., Int. J. Mol. Sci., 2012.97 North Eagleville Road, Unit 3136Gao et al., Uconn invention disclosure filed, 2012.97 North Eagleville Road, Unit 3136

Technical Approach: Multi-mode Sensor Testing Setup



Gao et al., *DoE/NETL Sensors & Control Program Meeting*, **2011**. Liu, et al., *RSC Advance*, **2012**. Sun, et al., *Frontier Chem.*, **2014**.

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Technical Approach: Multiple Detection Modes in Nanowire Array Sensor

- Multiple sensing signals in one device:
 - Electrical resistance
 - Impedancemetric
 - Photocurrent mode
 - Potentiometric



Advantages: multiple signals correlation with respect to selective species → accuracy; selectivity (PCA data processing); sensitivity; → add new sensing capability such as physical sensing (T, P, etc.)

Gao et al., *DoE/NETL Sensors & Control Program Meeting*, **2009**. Zhang, Gao, et al., *J. Mater. Chem.*, **2012**. Sun, Gao, et al., *Frontier Chem.*, **2014**.



Accomplishments

(Project period: 5/2015-4/2016)

1) Synergy material design in Ga₂O₃ and ZnO based heterostructured nanowire sensors.

- a) Perovkiste sensitized Ga₂O₃Nanowire Array CO Sensors (500°C)
- b) Perovskite sensitized Ga₂O₃Nanowire Array NO₂ Sensors (800°C)
- c) Nanoparticle and hybrid nanoparticles on ZnO nanowire arrays

2) Sensitivity and selectivity enhancement toward CO and NO₂ detection using nanowire multi-mode sensors.

- a) Electrical
- b) Photo- illumination
- c) Surface impedance
- 3) Selectivity enhancement in mixing gas temperature.

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1) Synergy Materials Design at High Temperature

- Noble metal nanoparticles widely used for sensitizing metal oxide chemical sensors through the catalytic spillover mechanism.
- However, the significantly decreased melting points of noble metal nanoparticles limit their applications in harsh environments due to a size effect coupled with inherent chemical instabilities.
- Limited resources in noble metals on earth \rightarrow alternatives?



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Gao et al., *DoE/NETL Sensors & Control Program Meeting*, **2009**. Gao et al., *Proc. SPIE*, **2011**. Gao et al., *J. Phyters C* (0626) 115 Zhang et al., *J. Mater. Chem.*, **2012**. Gao, et al., *Int. J. Mol. Sci.*, **2012**. Gao et al., *UConn invertion disclosure* 1660, 486-4620



★ MeO_x: metal oxide, ZnO, SnO₂, ZrO₂, Ga₂O₃, CeO₂, etc. → demonstrated in industry sensing up to 500°C robustly. → improve the temperature range and functionality?

- ★ ABO₃: perovskite, (La,Sr)CoO₃, (La,Sr)FeO₃, etc. → high stability, mixed ionic/electronic transport conductivity, catalytic effect, A/B site doping flexibility
- ✤ Metal: Pt, Au, Pd, etc.
 catalytic sensing effect, metallic conduction, optical/plasmonic effect, Shottcky junction, selectivity

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Gao et al., *DoE/NETL Sensors & Control Program Meeting*, **2009**. Gao et al., *Proc. SPIE*, **2011**. Gao et al., *J. Ph*Sters (C 0626) 113 Phone: (860) 486-4620 Zhang et al., *J. Mater. Chem.*, **2012**. Gao, et al., *Int. J. Mol. Sci.*, **2012**. Gao et al., *UConn invertion disclosure frace* (60) 410-4245 www.cmbe.uconn.engr.edu 1a) Perovskite-type LSFO Nanoparticles Sensitizing Effect for CO Detection

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array.(c) (e) STEM images of a LSFO decorated β -Ga₂O₃ nanorod showing Microsoft Structure structure; the corresponding EDX spectrum of (d) point scanning, (f) 100 SC soft (d16239-3136 Phone: (860) 486-4620 revealing the existence and distribution of LSFO composition on β -Ga₂O₃ and the existence and distribution of LSFO composition on β -Ga₂O₃ and the existence and distribution of LSFO composition on β -Ga₂O₃ and the existence and distribution of LSFO composition on β -Ga₂O₃ and the existence and distribution of LSFO composition on β -Ga₂O₃ and the existence and distribution of LSFO composition on β -Ga₂O₃ and the existence and distribution of LSFO composition on β -Ga₂O₃ and the existence and distribution of LSFO composition on β -Ga₂O₃ and the existence and distribution of LSFO composition on β -Ga₂O₃ and the existence and distribution of LSFO composition on β -Ga₂O₃ and the existence and distribution of LSFO composition on β -Ga₂O₃ and the existence and distribution of LSFO composition on β -Ga₂O₃ and the existence and distribution of LSFO composition on β -Ga₂O₃ and the existence and distribution of LSFO composition on β -Ga₂O₃ and the existence and distribution of LSFO composition on β -Ga₂O₃ and the existence and distribution of LSFO composition on β -Ga₂O₃ and the existence and distribution of LSFO composition on β -Ga₂O₃ and the existence and distribution of LSFO composition on β -Ga₂O₃ and the existence and distribution of LSFO composition of LSFO composit



1a) LSFO Nanoparticle Sensitizing Effect for CO Detection at 500°C



- The LSFO is found to have an excellent gas sensing catalytic performance on Ga₂O₃ nanorods.
- The sensitivity is dramatically increased by the LSFO decoration and the enhancement approach the noble metal decoration

Lin, Nam, Ohodnicki, Gao et al., ACS Appl. Mater. Interfaces, 2016.



- LSFO induced charge depletion layer on the Ga₂O₃ surface, resulting in spontaneous charge transfer.
- Depletion layer thinner upon CO introduced
- Gas-LSFO- Ga₂O₃ triple-interface as a sink to attract O-, causing it to spread over to Ga₂O₃ nanorod surface

Lin, Nam, Ohodnicki, Gao et al., ACS Appl. Mater. Interfaces, 2016.

1b) Nanoparticle Decoration for Selective NO₂ Detection at 800°C



- A typical nanorod of rough surface coated with nanoparticles is revealed.
- The elemental mapping display strong uniform intensities of Ga and O signals through the whole nanorod.

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Lin, Gao et al., submitted, 2016.

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1b) Oxide Nanoparticle Decoration for Selective NO₂ Detection at 800°C



- \blacktriangleright Nanoparticles greatly enhances selective NO₂ sensing performance .
- Thicker nanoparticles decoration increase the sensitivity resulted from an improved nanoparticle surface coverage.

1c) Nanowire Array Sensors: nanoparticle decoration

Nanoparticles dip-coated on the nanowires

Uniformly distributed NPs on the surface of nanowires

Zhang, Gao et al., *in preparation*.

1c) Nanowire Array Sensors: Nanoparticles decoration

Zhang, Gao et al., in preparation.

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Time (s)

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300ppm NO₂

300 100 200

300ppm NO₂

- Optimal sensing performance is obtained.
- ➢ When temperature is high, the sensing performance will dramatically due to the obvious agglomeration of nanoparticles.

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Zhang, Gao et al., in preparation.

2b) Nanowire Array NO₂ Sensors: Photo-illumination enhancement

300 ppm NO₂ and N₂ balance, room temperature, 1500sccm

- At room temperature, the resistive mode nearly has no recovery.
- UV irradiation mode enable the device to detect target gas repeatedly
- UV irradiation mode decrease the response time greatly compare Aleria Stelera & Engineering 97 North Eagleville Road, Unit 3136 resistive mode.

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Zhang, Gao et al., in preparation.

Current (A)

2b) Nanowire Array NO₂ Sensors: Mono-wavelength photo-illumination mode

- Ultraviolet light and blue light can enhance the recovery and response rate obviously.
- 100% Larger response was observed in Blue light mode in the sub sequent Engineering 97 North Eagleville Road, Unit 3136 Storrs, CT 06269-3136 Phone: (860) 486-4620

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2c) Nanowire Array NO₂ Sensors: Surface impedance mode

➢ In difference frequency, the response towards NO₂ are significantly due and the response decrease with the increase of frequency.

Zhang, Gao et al., in preparation.

The excellent selectivity is due to the preferential chemiresistive sensing towards NO₂ in the presence of O₂, CO, N₂.
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Zhang, Gao et al., in preparation.

3) Nanowire Array NO₂ Sensors: Selectivity of gas sensor in mixture gases

The excellent selectivity is due to the preferential chemires is to select us to

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Zhang, Gao et al., *in preparation*.

Conclusions and Future work

- 1) Using solution and vapor phase deposition methods, Ga₂O₃ and ZnO based heterostructured nanowire arrays have been fabricated.
- 2) Synergy effect was unraveled in materials selections, highlighted by the discovery of heterojunction effect of hybrid and electrical sensitizing effect of perovsksite nanoparticle over nanowire array sensors, respectively.
- 3) Enhanced sensor performance was achieved through applying three modes including resistance, photocurrent and surface impedance on nanowire sensors.
- 4) Finally, mixture gas stream was applied to nanowire array sensors, which revealed a good selectivity of NO₂ over CO and O₂.

5) Future work:

- a) Further study of nanoparticle enhancement effect over metal oxide nanowire array based sensors in terms of sensitivity, selectivity and stability.
- b) Data collection and analysis of nanowire sensors to establish 3-mode selectivity and sensitivity correlations;
- c) Further study of nanowire sensors with multiple sensing modes upon mixtur gas stream at high temperature.

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Thank you !

Contact: Prof. Dr. Pu-Xian Gao puxian.gao@uconn.edu

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