# Sr out-diffusion and spatially mapped Co valence for operational LSCF cathodes

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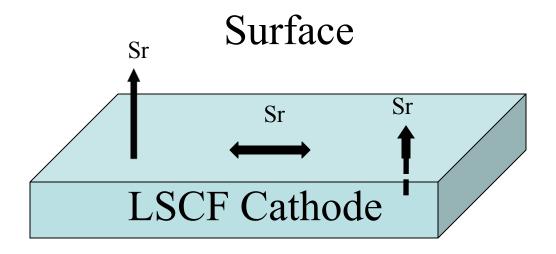
### Research Thrusts

- 1. Directed SOFC materials development thru rapid X-ray characterization.
- 2. Identification of interfacial barriers to oxygen ion formation and diffusion.
- 3. X-ray characterization under operational conditions.





# Example – Map Sr out-diffusion

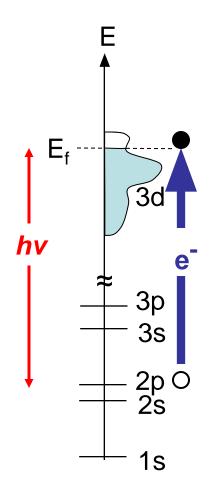


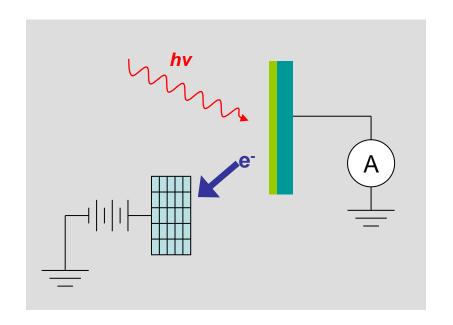
How do operational conditions affect Sr mobility?



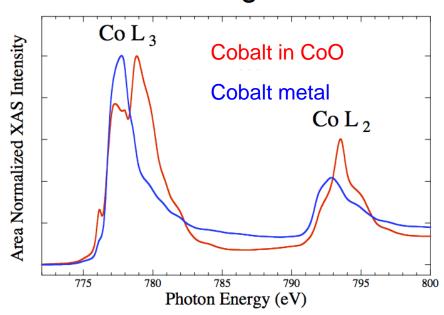


# X-ray Absorption Spectroscopy (XAS)

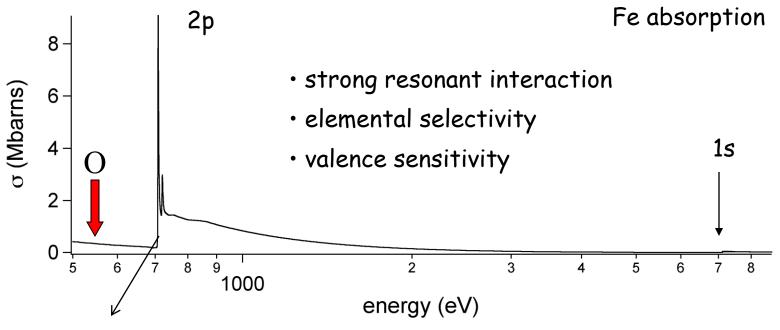




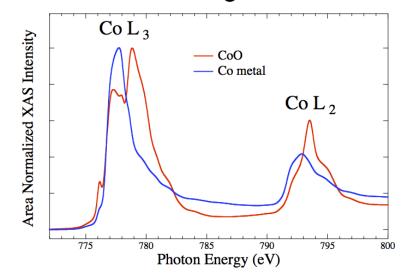
Co L edge XAS



### Soft x-rays are ideal for buried interfaces!



Co L edge XAS



spatially map elemental valence at buried interfaces under operational conditions

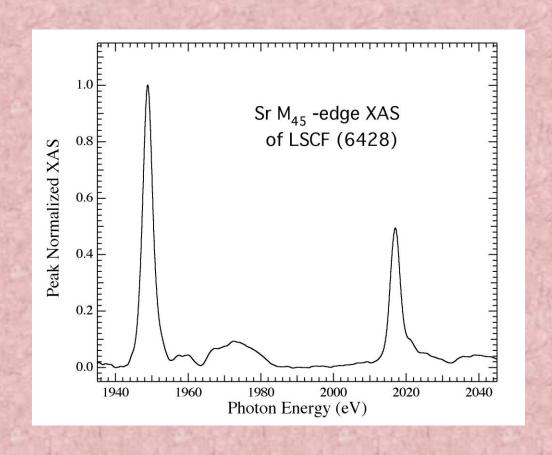
# Example - Map Sr out-diffusion

Two problems

Sr is both on the surface and in bulk.

Sr remains as Sr<sup>2+</sup>!

No change

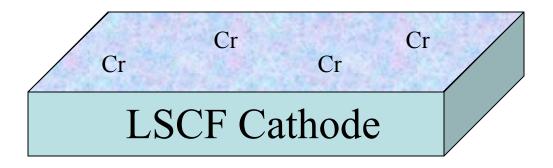






# Solution – Elemental tagging

#### Introduce surface Cr



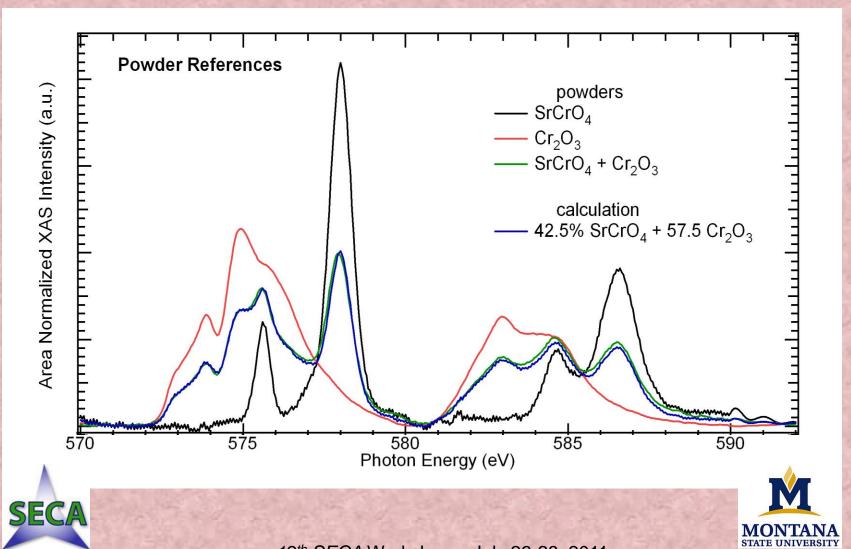
Cr present as  $Cr_2O_3$  ( $Cr^{3+}$ ) or (in the presence of SrO) as  $SrCrO_4$  ( $Cr^{6+}$ )





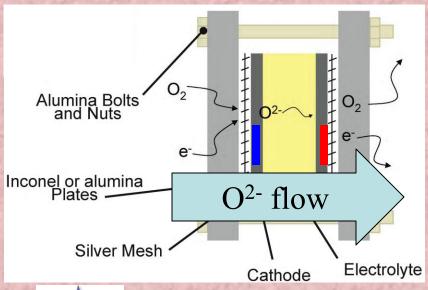
### EXAMPLE - Sr out-diffusion

#### Sr modifies Cr valence!

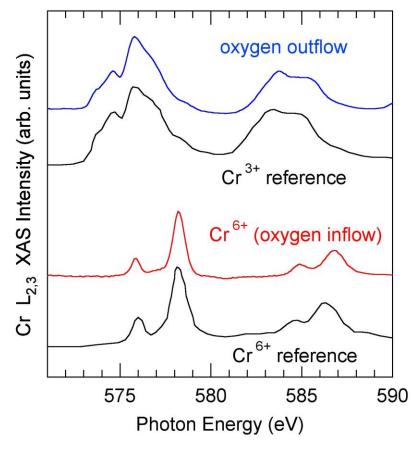


# Oxygen ion flow direction modifies Cr valence!

Bias driven symmetric cell (2 half cells)



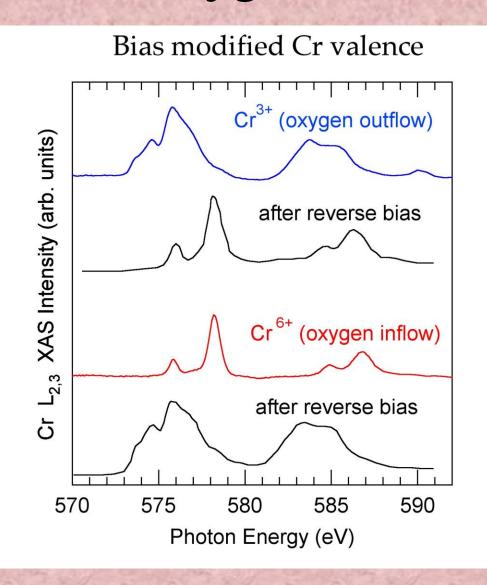
#### Ion flow modified Cr valence



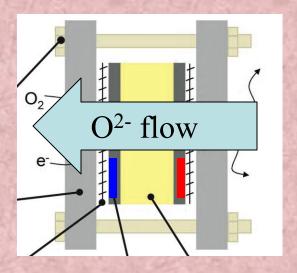




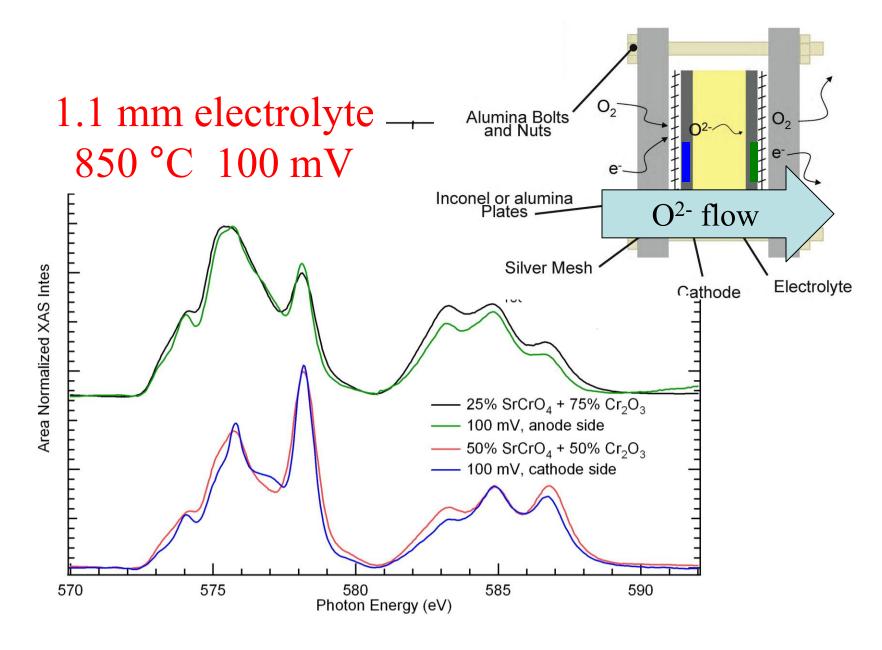
# Oxygen ion flow (and bias)



#### reverse bias



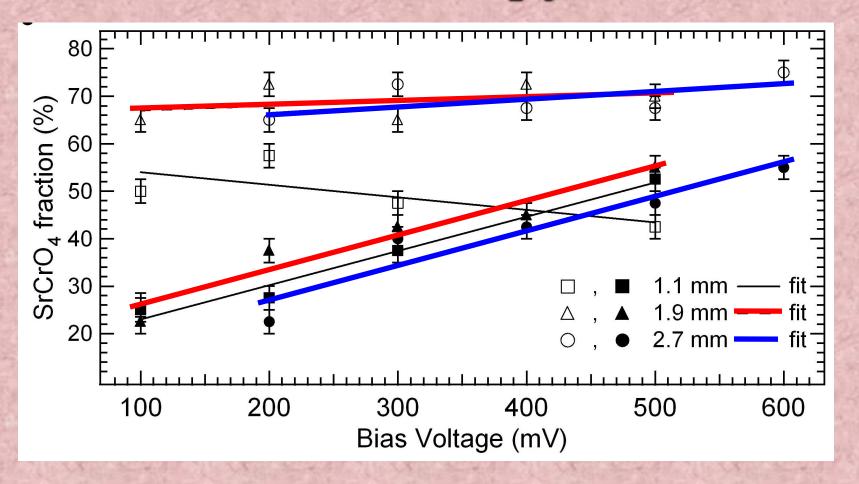
Oxygen ion flow reverses Cr valence!



### Electrochemical Environment

solid – anode

empty - cathode





Bias driven Sr out-diffusion (VO2-)



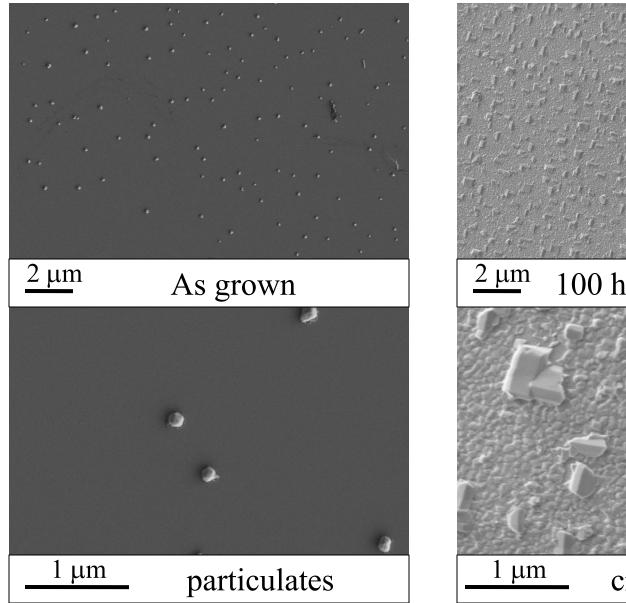
# PLD samples (symmetric depositions)

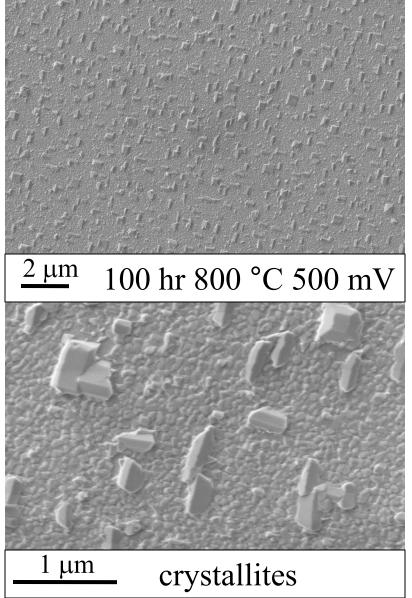
- Substrate 0.5 mm single crystal YSZ (polished)
- Sintered GDC and LSCF targets
- 2 types of samples:

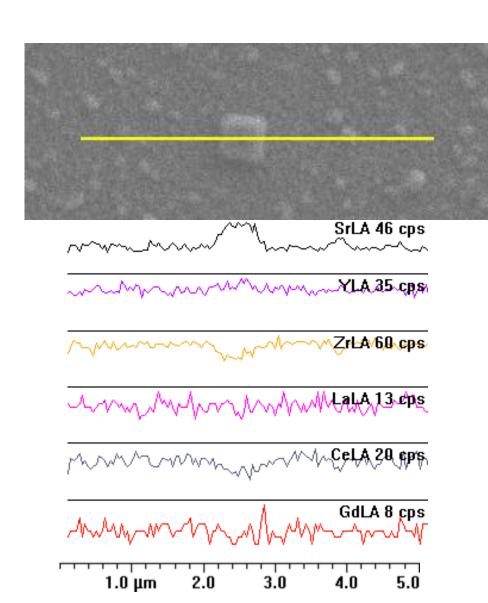
LSCF/YSZ/LSCF LSCF/GDC/YSZ/GDC/LSCF

- Thickness: LSCF = 10 nm; GDC = 20 nm
- GDC interlayer to prevent secondary phase formation

# SEM Sr segregation Pulse laser deposited LSCF/GDC



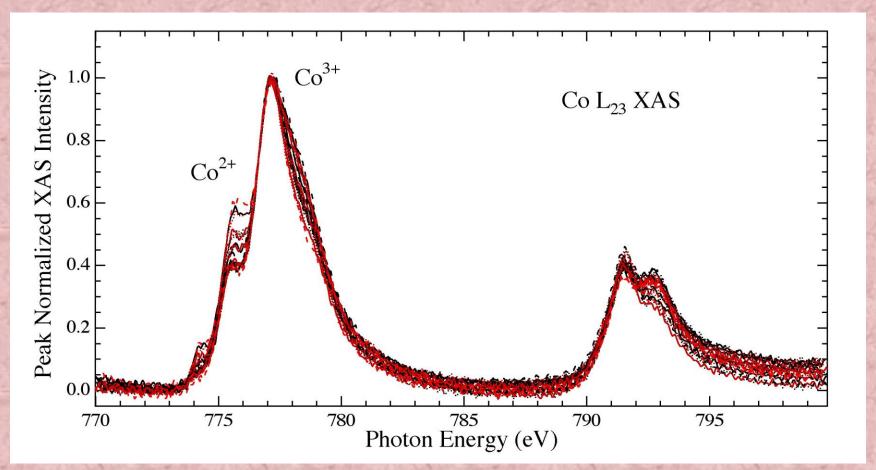




### EDS line-scans

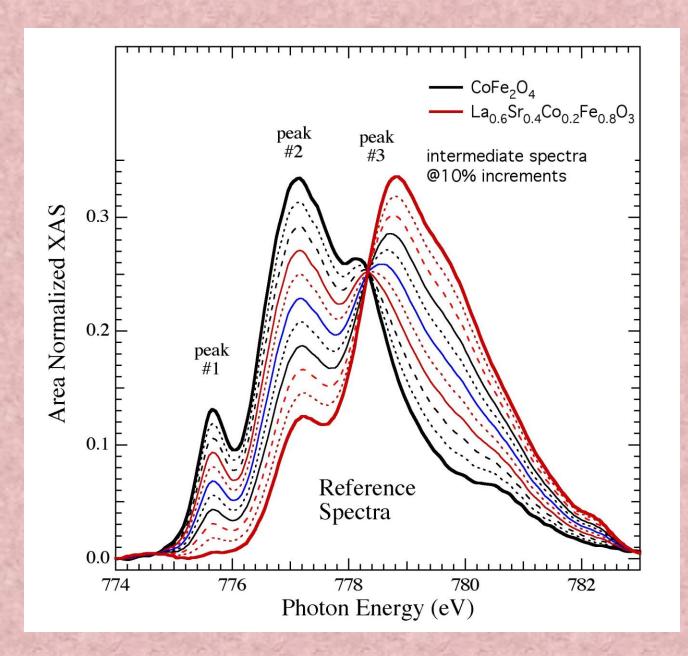
- Line-scan shows increase in Sr
- Reduction in Zr and Ce
- XPS shows Sr present as SrO and LSCF
- → Surface segregated Sr

# Co valence shift from Sr segregation

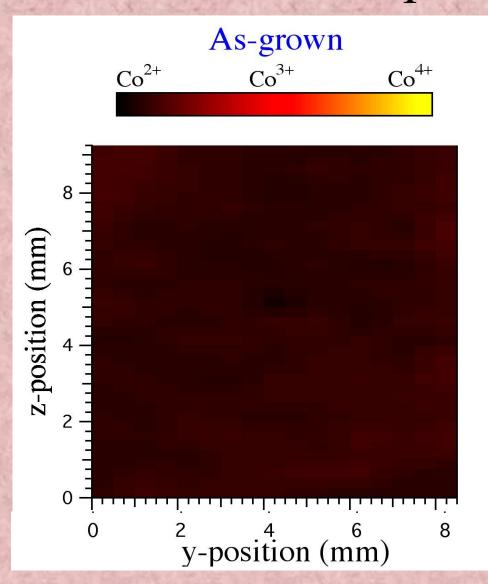


Removing Sr also increases Co<sup>3+</sup> and decreases Co<sup>2+</sup> concentrations

Measure of surface Sr



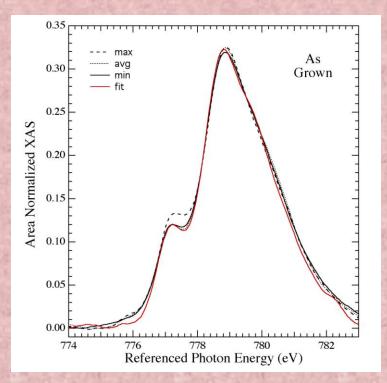
Co L<sub>3</sub>-edge valence reference spectra

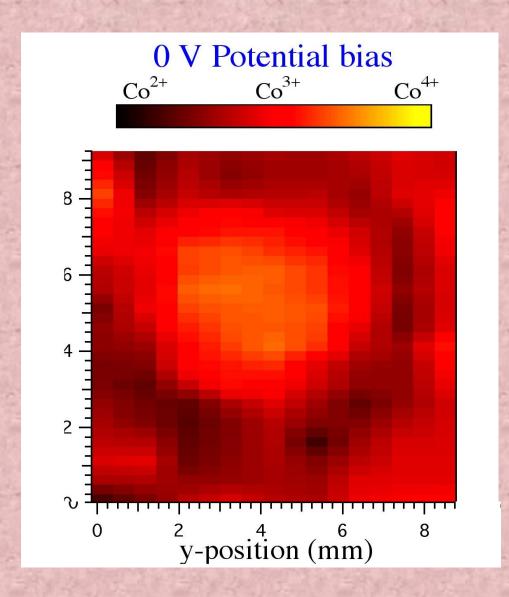


Co present as Co<sup>2+</sup> (10% variation)

LSCF oxygen deficient (PLD vacuum cool down)

# Reproduced with vacuum anneal

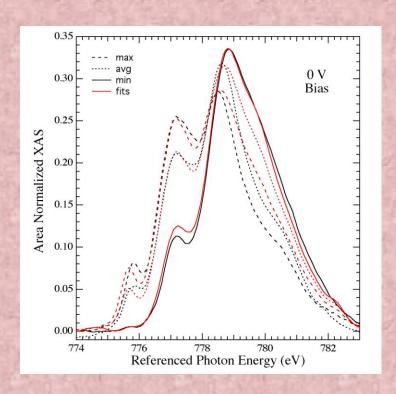


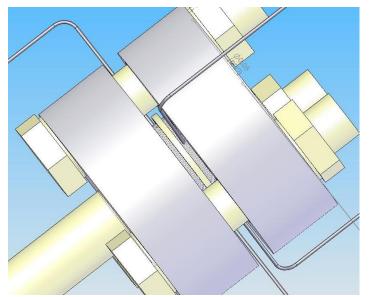


#### Air anneal @ 850 °C

Co present as Co<sup>3+</sup> (40% variation)

Circular pattern

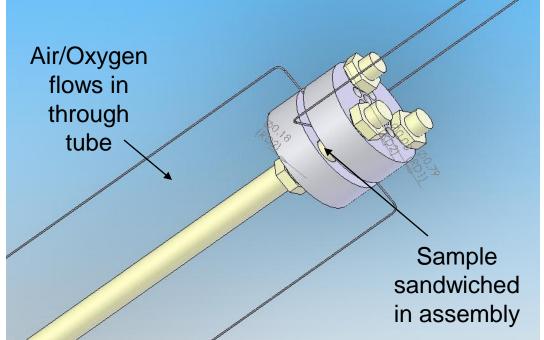


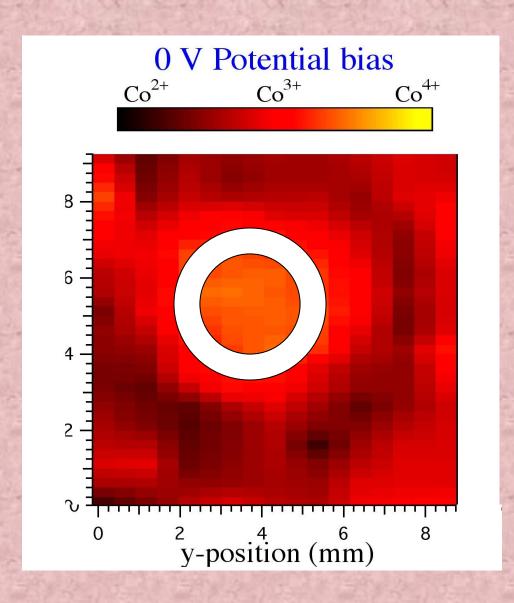


# Ceramics machined by water jet cutting.

# Electrical Potential Testing Rig

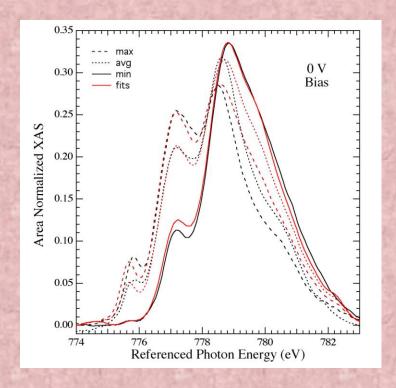
- Entire ceramic and gold assembly is inserted into tube furnace.
- Symmetric SOFC half cells

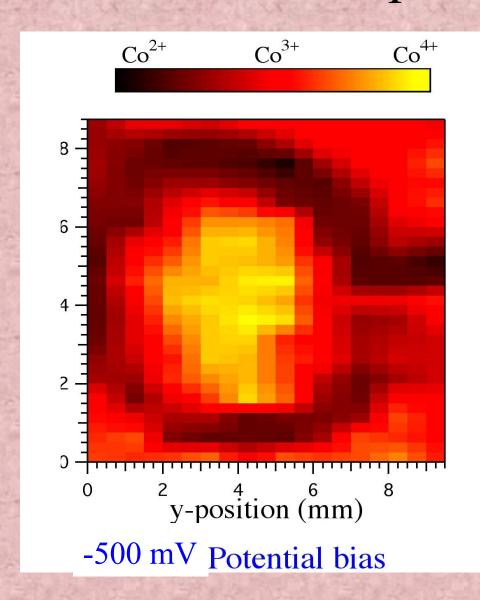




Co present as Co<sup>3+</sup> (40% variation)

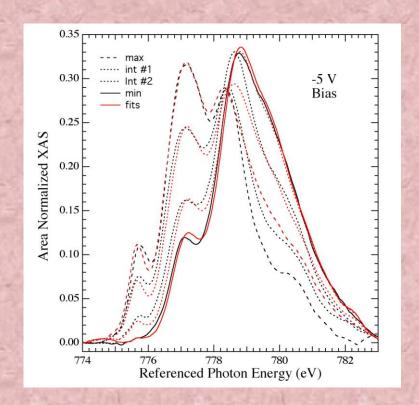
Circular pattern

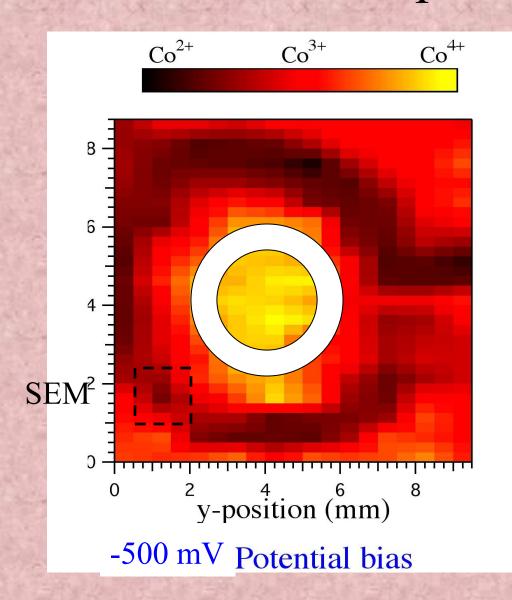




Co present as Co<sup>3+</sup> and Co<sup>4+</sup> (130% variation)

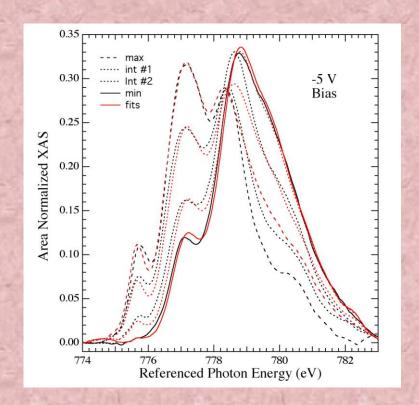
Circular pattern

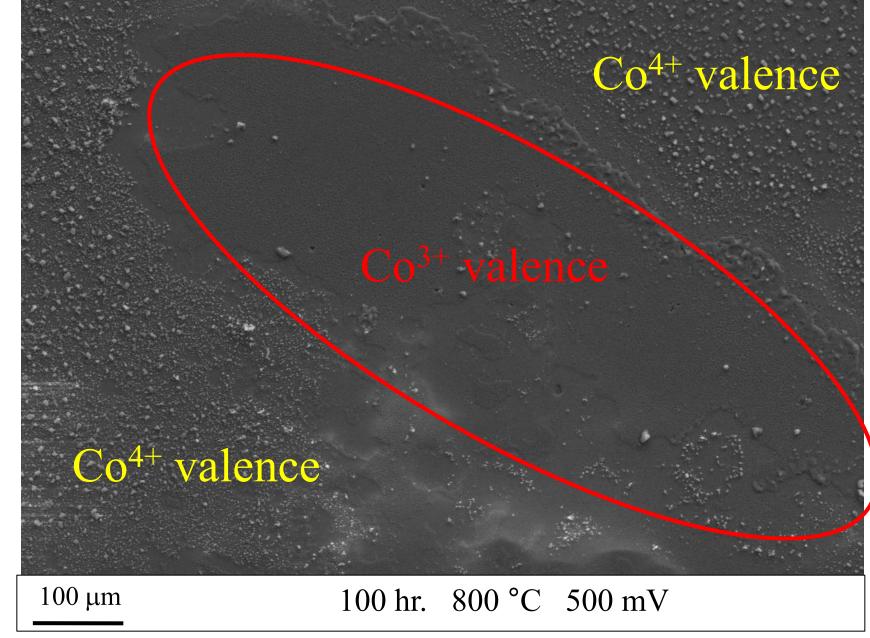


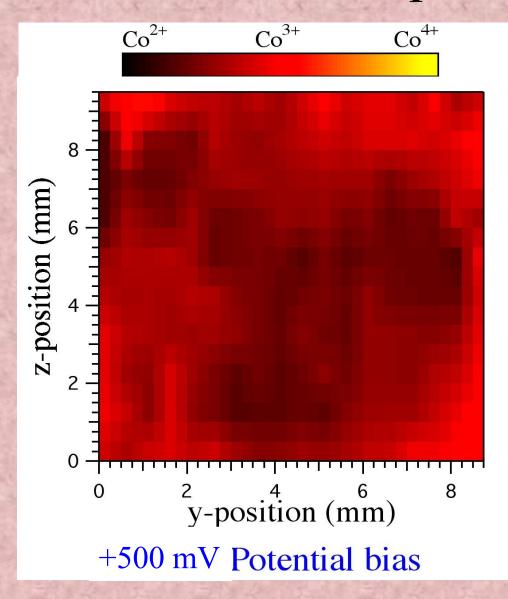


Co present as Co<sup>3+</sup> and Co<sup>4+</sup> (130% variation)

Circular pattern

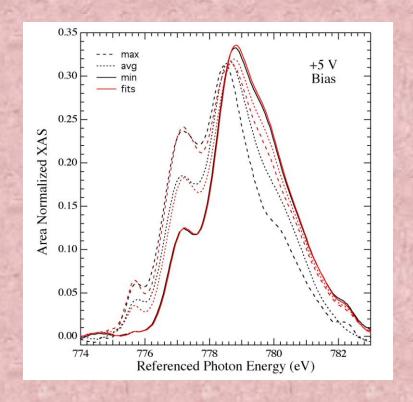




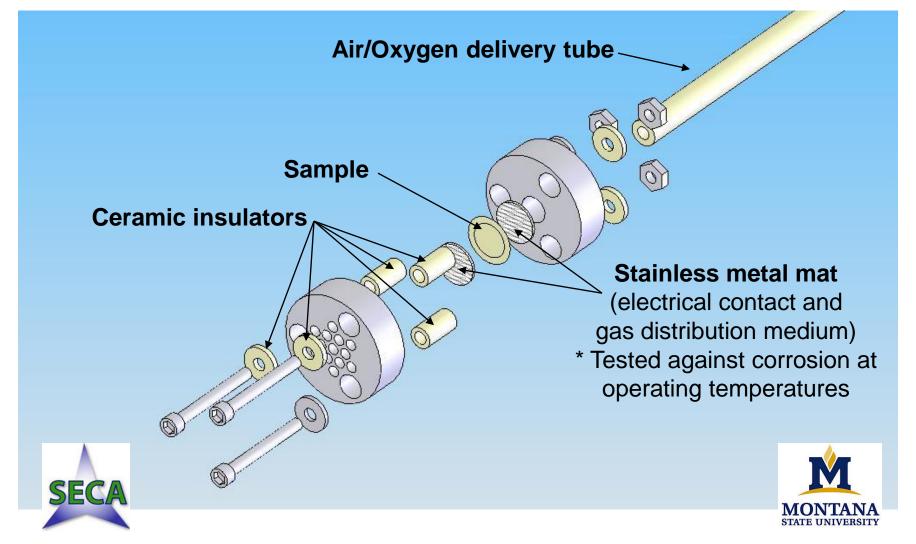


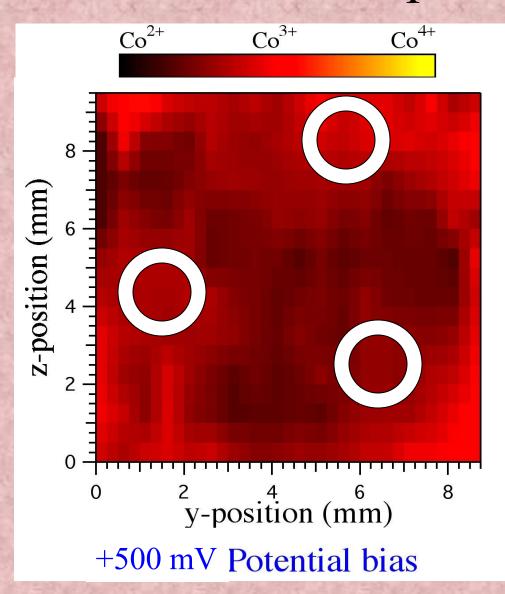
Co present as Co<sup>2+</sup> and Co<sup>3+</sup> (30% variation)

LSCF oxygen deficient (PLD vacuum cool down)



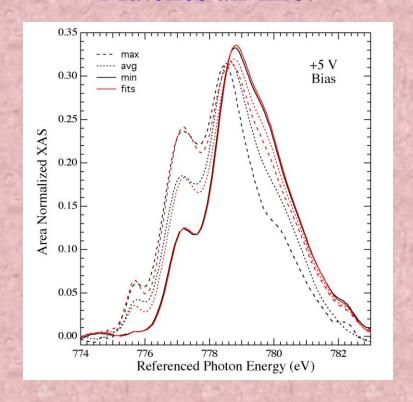
# New Testing Rig Design



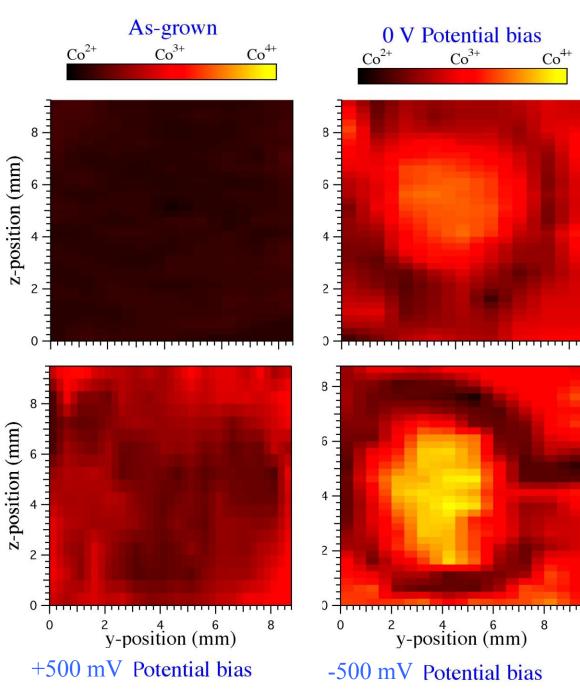


Co present as Co<sup>3+</sup> (30% variation)

LSCF oxygen deficient (PLD vacuum cool down)



#### Co Valence variation LSCF/GDC/YSZ

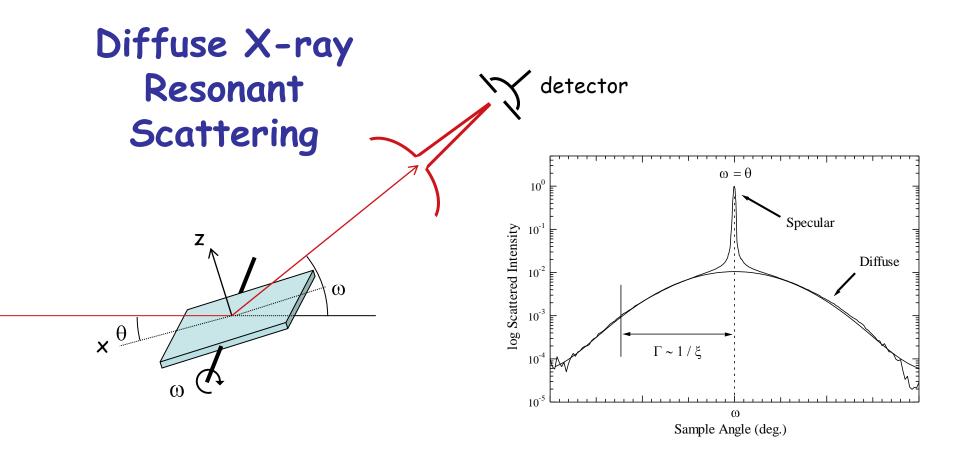


# Co valence mapping

This type of mapping cannot be done at any other facility

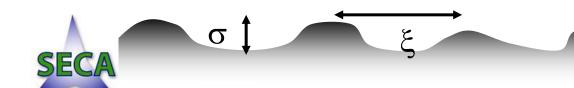
Requires full XAS scans performed in 1-3 minutes (not 15-30 minutes)





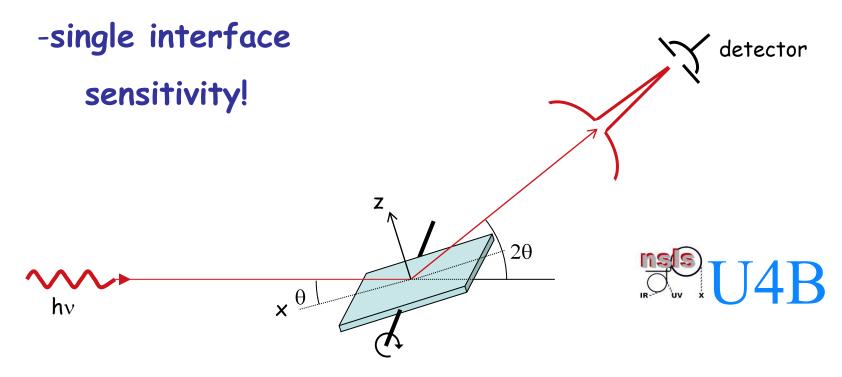
Specular vs. Diffuse Int.  $\longrightarrow$  Perp. Roughness ( $\sigma$ )

Width of Diffuse  $\longrightarrow$  In-plane Corr. Length ( $\xi$ )





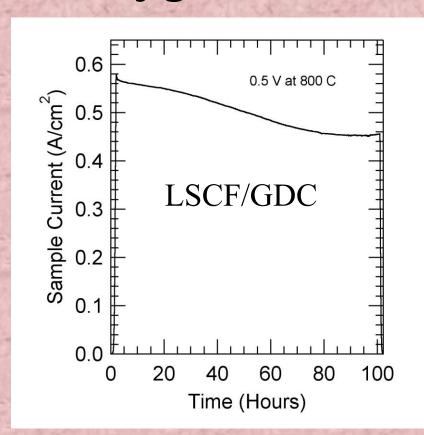
### Soft x-rays scattering

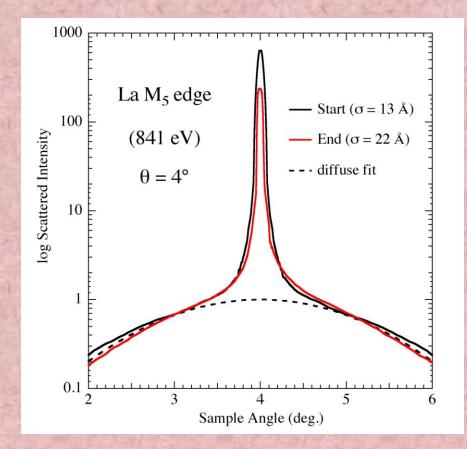


- · At grazing incidence -> 15 Å penetration depth
- specular scans -> structure along z, "bulk" properties
- rocking scans (diffuse scattering) -> lateral structure structural (chemical) roughness in-plane roughness perpendicular roughness

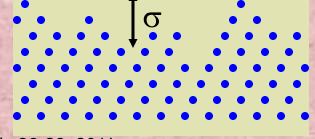


# Oxygen ion flow - cation diffusion





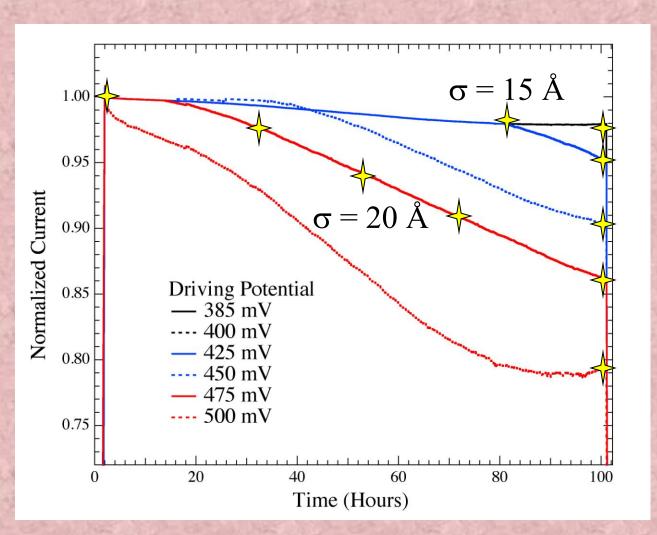
Oxygen ion flow redistributes La at interface! (Sr removal)



12th SECA Workshop - July 26-28, 2011

### Ion flow modified interface width

Start  $\sigma = 13 \text{ Å}$ 



$$\sigma = 12 \text{ Å}$$

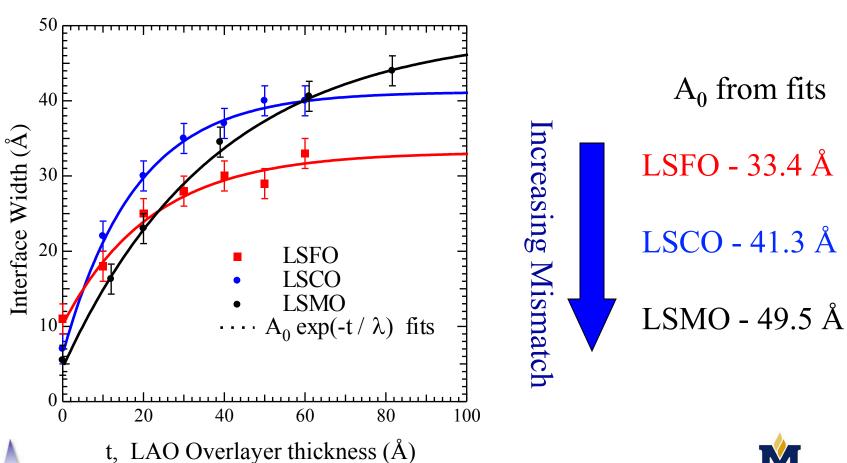
$$\sigma = 18 \text{ Å}$$

$$\sigma = 15 \text{ Å}$$

$$\sigma = 20 \text{ Å}$$

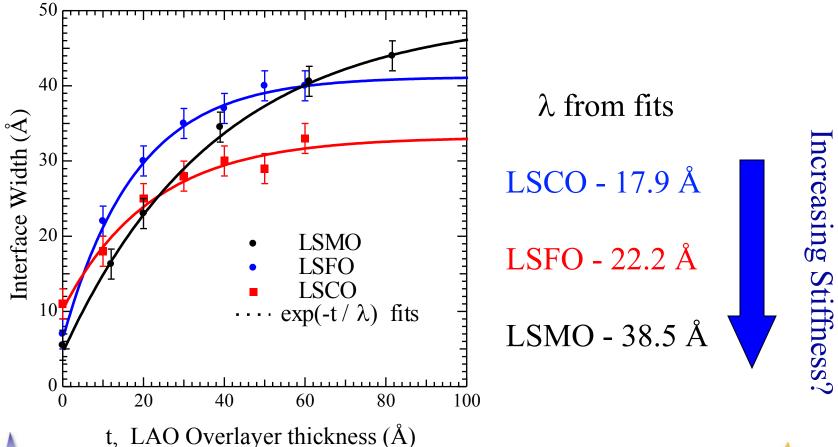
$$\sigma = 22 \text{ Å}$$

# La Distribution in La<sub>2/3</sub>Sr<sub>1/3</sub>TMO<sub>3</sub> from XRS diffuse scans





# La Distribution in La<sub>2/3</sub>Sr<sub>1/3</sub>TMO<sub>3</sub> from XRS diffuse scans





# Summary

Surface potential drives Sr surface segregation

- oxygen vacancy concentration.
- Cr trace tagging does not affect Sr segregation.

Increased oxygen vacancies results in Sr out-diffusion.

- modifies Co valence (surface mapped)

Implies *in-situ* cell without oxygen partial pressure will <u>NOT</u> be representative of surface chemistry and electronic structure.

# **Future Directions**

### Mitigation Strategy (Sr out-diffusion)

- higher Co doping (at surface only)
- co-doping with Mn (at surface only)

### Additional Dependencies

- oxygen gas flow dependence
- temperature dependence

Industrial Interactions (valence mapping)

# Acknowledgements

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Adam McClure

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Advanced Light Source (ALS)

Dr. Elke Arenholz (ALS scientist)







# Testing rig(s)





- Seal-less design
- Contact paste-less tests

