



# Experimental/Theoretical Studies Aimed at Development of Carbon- Tolerant Catalysts

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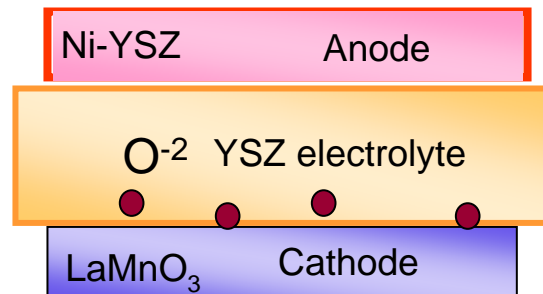
# Conclusion

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- First principles approach to the development of novel catalysts
- Carbon chemistry on Ni surface
  - Can be modified by alloying
  - Respective rates of C-O and C-C bond formation impact the extent of carbon poisoning
  - Sn/Ni surface alloy is a promising carbon-tolerant catalyst

# Fuel Cell Technology

- Development of efficient energy conversion systems
- Low temperature fuel cells (PEMFC)
  - CO poisoning, slow kinetics, over-potential losses
- High temperature fuel cells (SOFC)

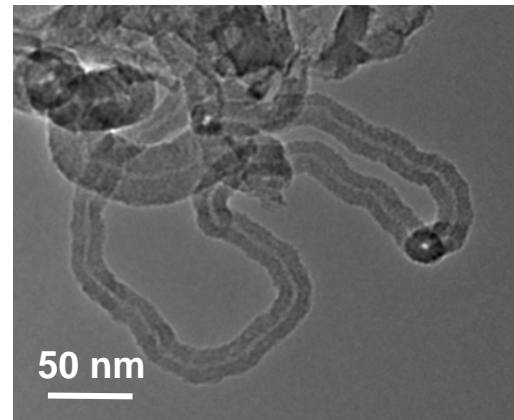
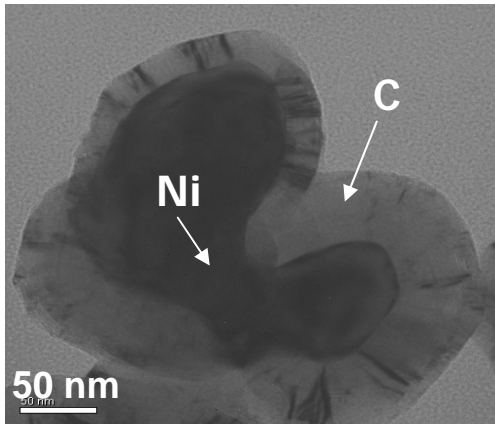


- Limitation: Deactivation of Ni/YSZ anode catalysts
  - Carbon poisoning
  - Sulfur poisoning



# Carbon Poisoning of Ni

- Monometallic Ni catalysts
  - Deactivate severely during steam reforming of hydrocarbons
    - Extended carbon structure formed: graphitic layers, nano-tubes, ...





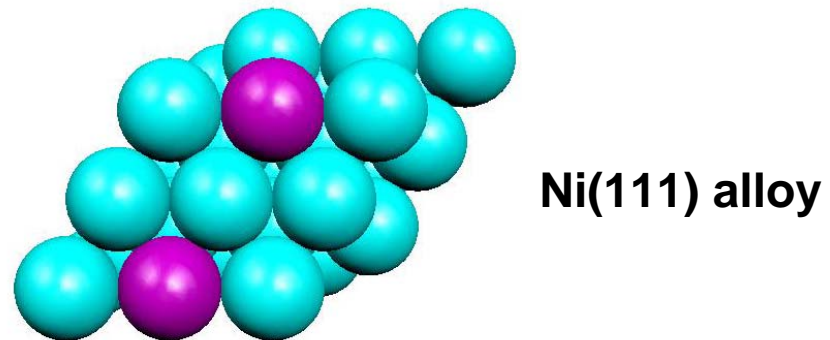
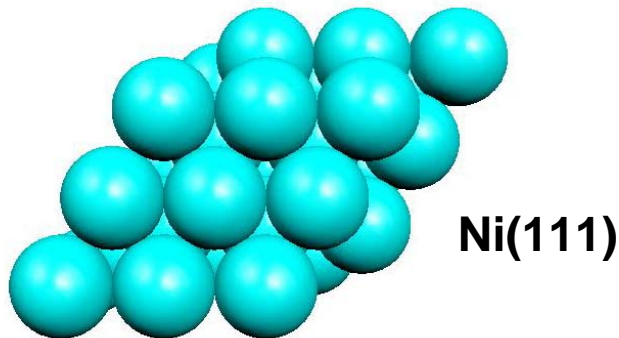
# Objectives

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- Utilize first principles calculation (DFT) to study
  - Carbon chemistry over Ni surfaces
  - Can we understand and control carbon chemistry and therefore affect the deactivation?
    - Ni alloying?
- Steam reforming of methane and isooctane using Ni and Ni alloys
- Catalysts characterization

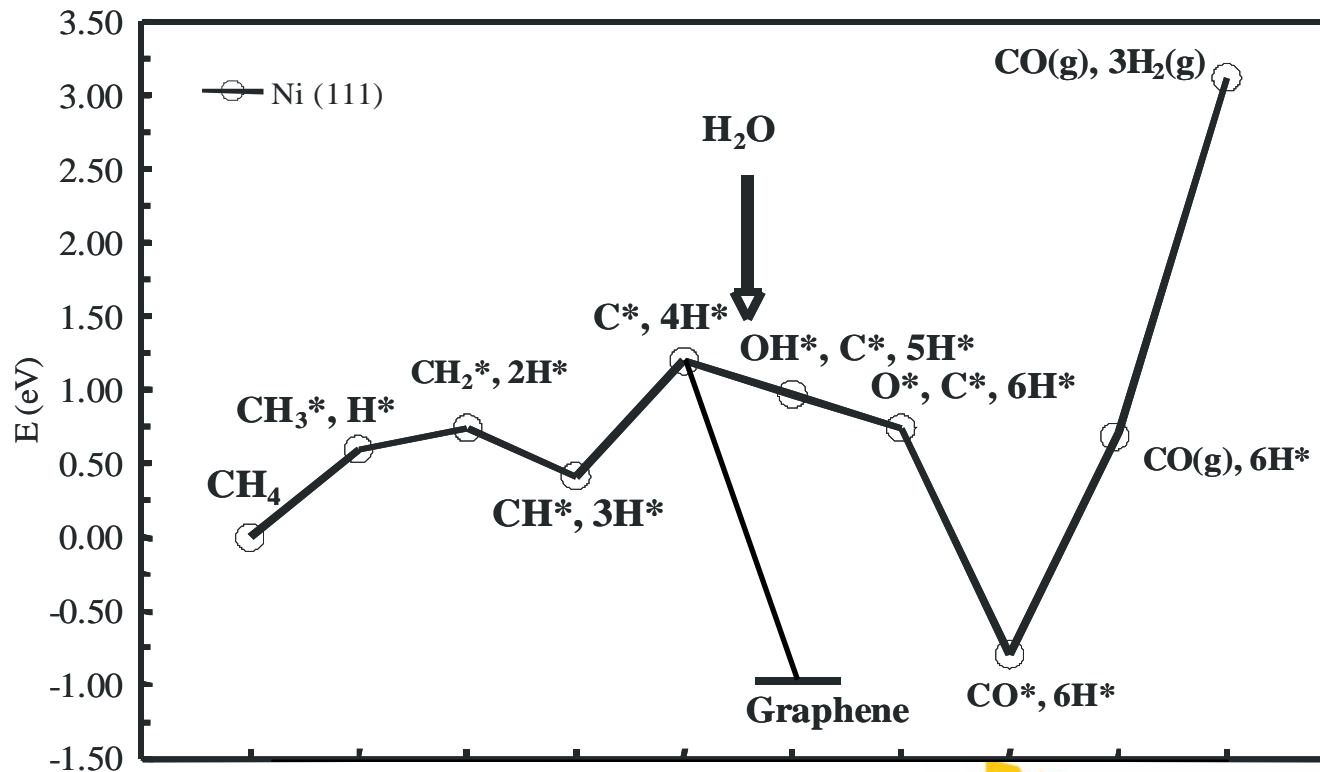
# DFT Methodology

- Accurate and efficient first-principles calculations
  - Adsorption energies, activation barriers, vibrational and electronic spectra, ...
  - Model systems
  - Ni(111) and Ni(111) alloys



# Steam reforming over Ni(111)

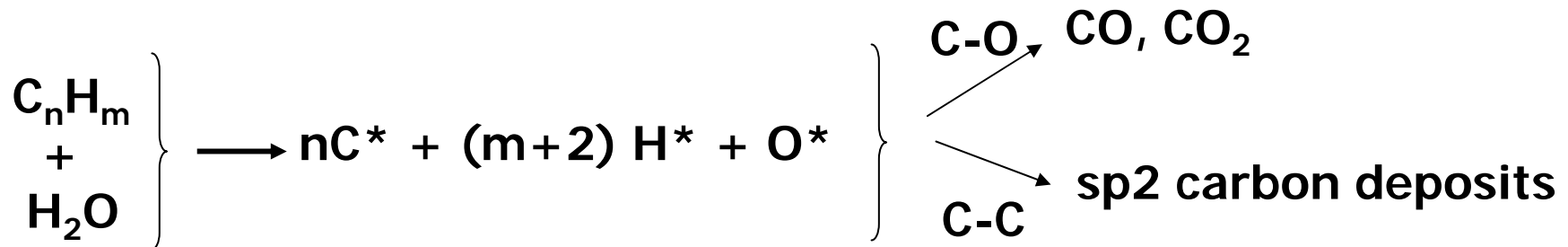
- DFT calculated elementary step reaction energies for methane steam reforming on Ni(111)





# Carbon Chemistry

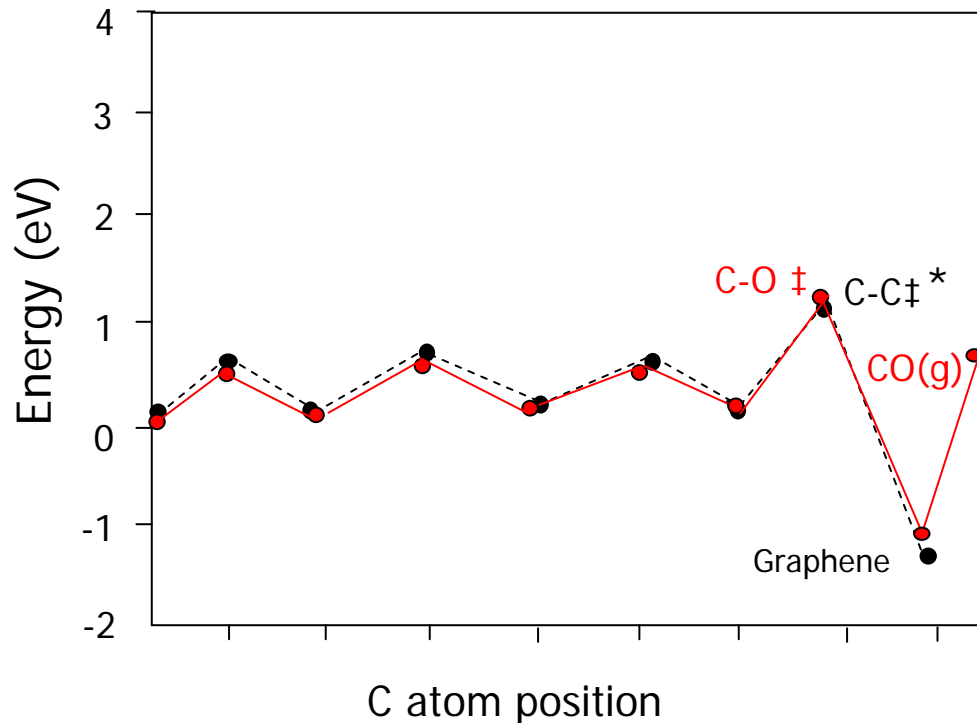
- Can be described by a mechanism of competing pathways



- The C-O and C-C bond formation is important

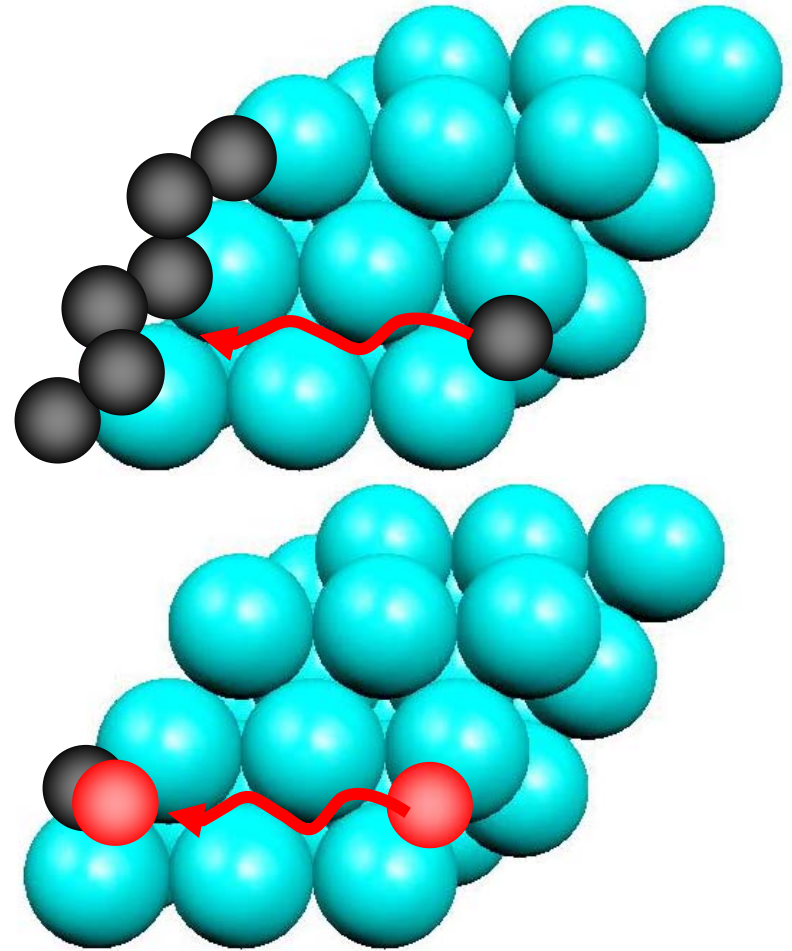


# DFT: C-O and C-C bond formation on Ni(111)



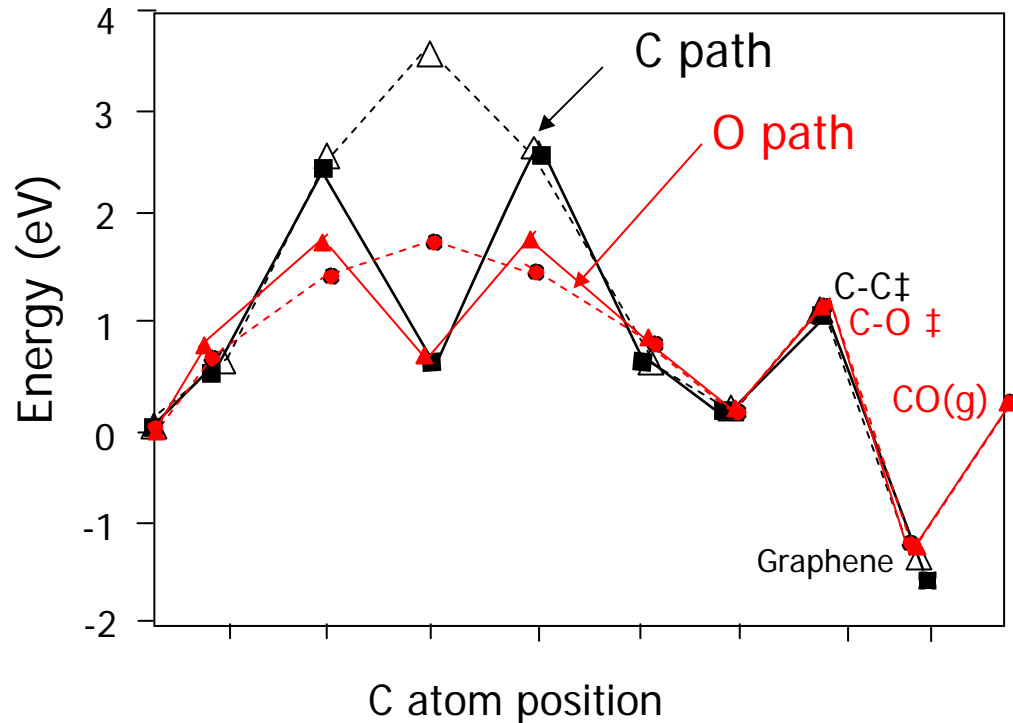
\* Abidil-Petersen, J. Phys. Rev. B, 2006

Formation of C-C and C-O bonds are kinetically comparable on Ni(111)

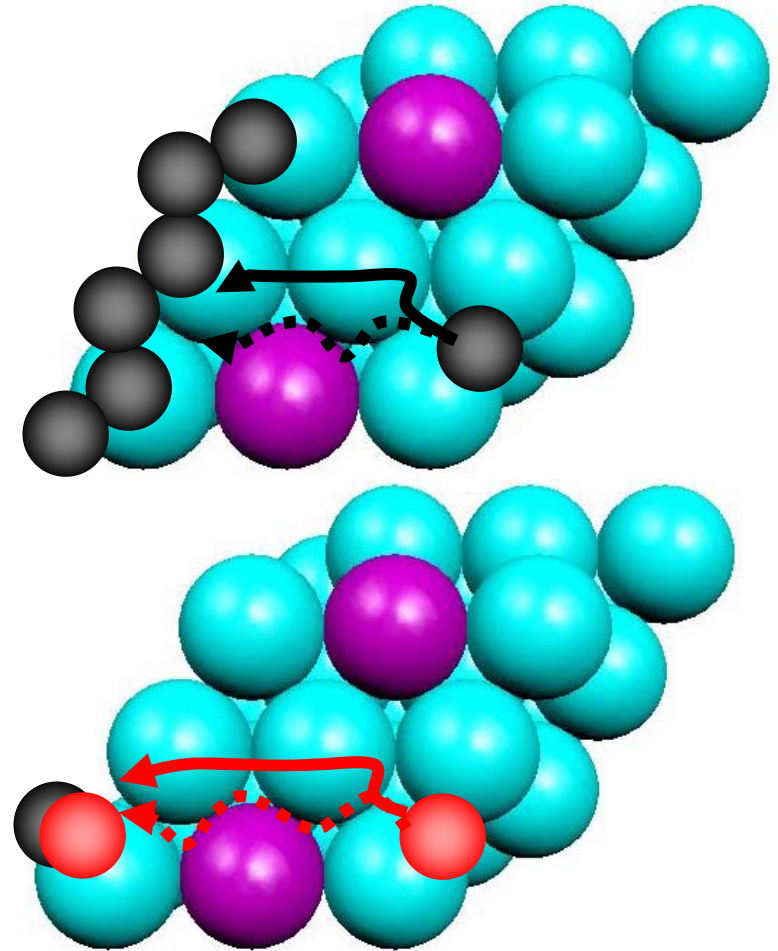


Michigan**Engineering**

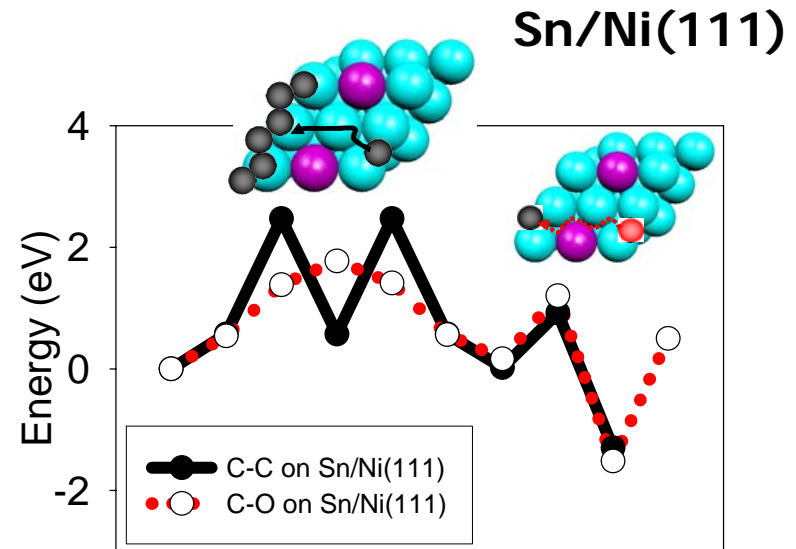
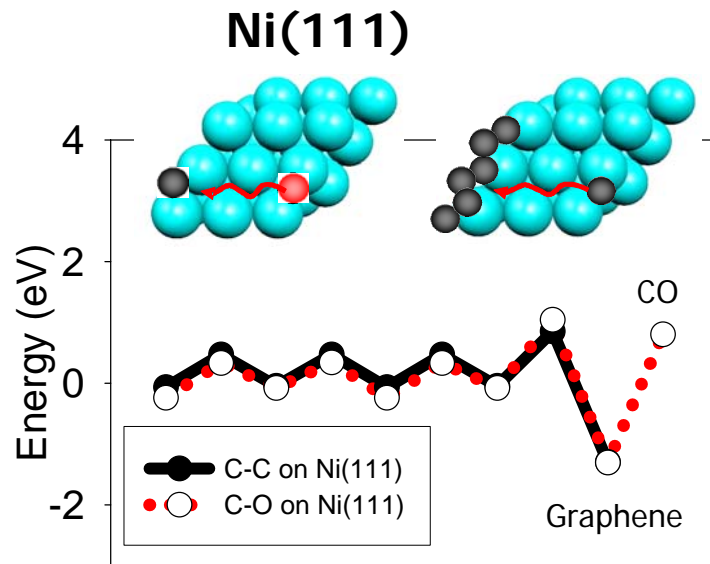
# DFT: C-O and C-C formation on Sn/Ni(111) alloy



- C and O diffusion become kinetically important
- The barrier for C-C bond formation is much higher than for C-O bond formation



# DFT: C-O vs. C-C formation



- C and O compete to react with C on Ni(111)
- Sn alloying increased the barrier for C-C bond formation more than for C-O bond formation



# DFT: Sn/Ni formation energy

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- Can we synthesize Sn/Ni surface alloy?
- DFT calculated formation energies
$$E = E(\text{Sn/Ni\_slab}) - E(\text{Ni\_slab}) - e(\text{Sn}) + e(\text{Ni})$$
  - Sn/Ni surface alloy
    - $-2.04 \text{ eV}/\text{\AA}^2$
  - Sn/Ni bulk alloy
    - $1.67 \text{ eV}/\text{\AA}^2$
  - Ni surface
    - $0 \text{ eV}/\text{\AA}^2$
- There is a thermodynamic driving force to form Sn/Ni surface alloy!





# Experiments: Catalyst Synthesis

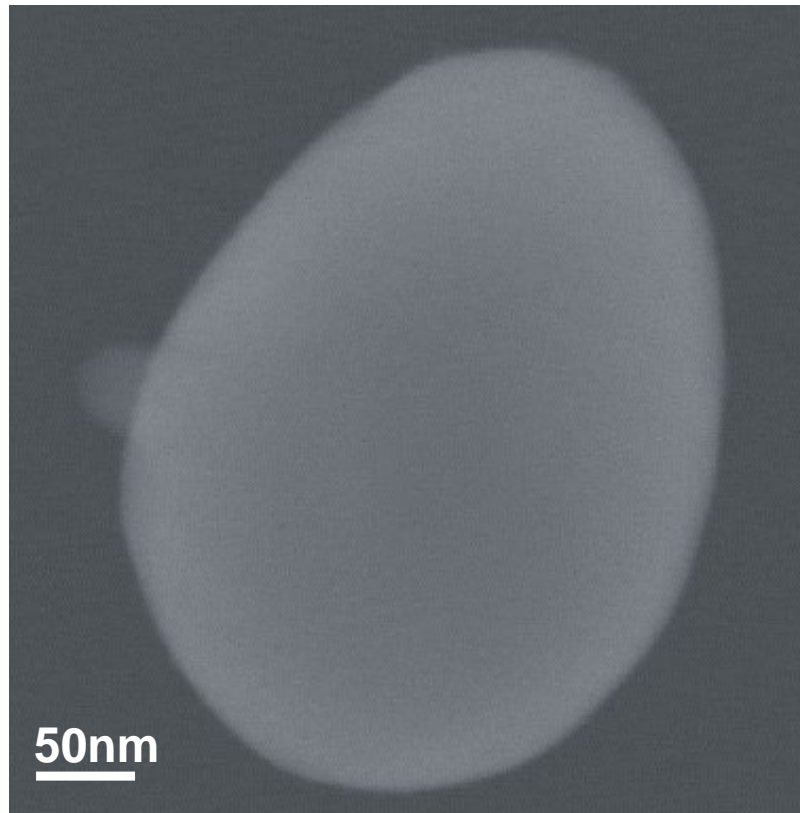
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- Support
  - 8%YSZ synthesis: Co-precipitation method
- Ni-YSZ
  - Ball milling method
  - 30 vol% Ni loading
  - Sintering
  - Reduction: 30% H<sub>2</sub>/N<sub>2</sub> at 900°C for 5 hrs
- Sn impregnation
  - Incipient wetness

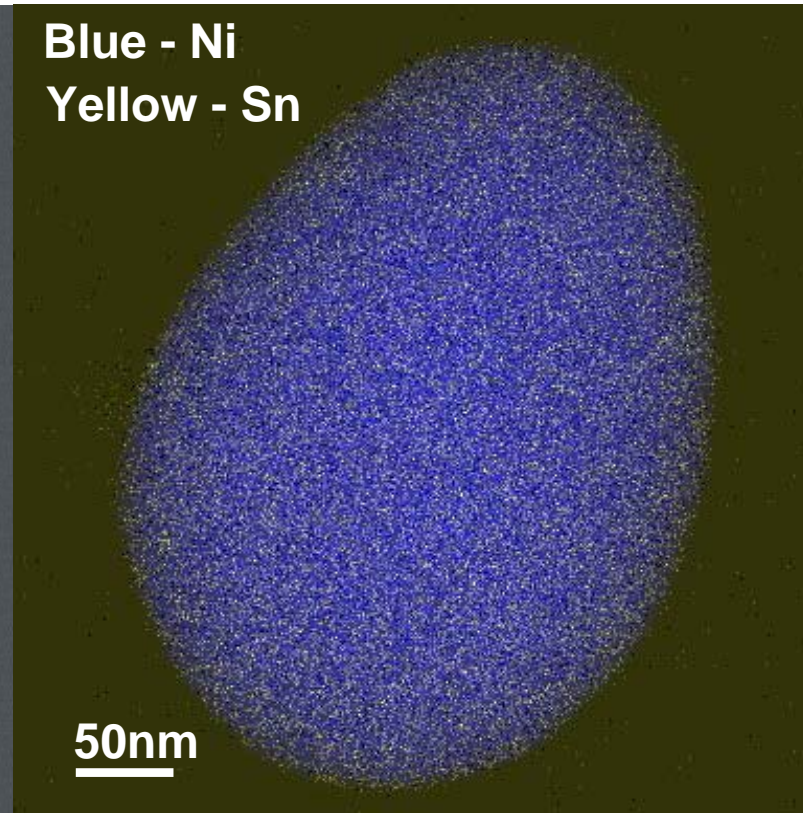


# Sn/Ni Characterization

- STEM/EDS experiments

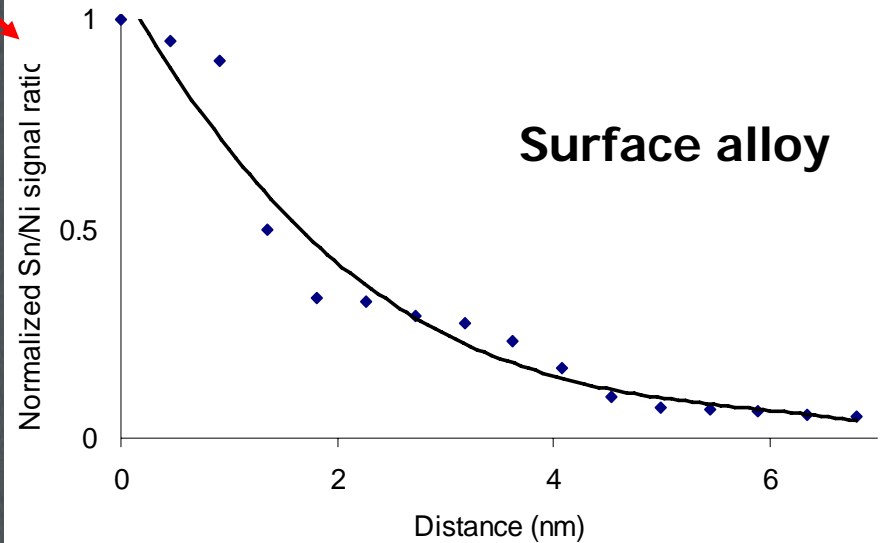
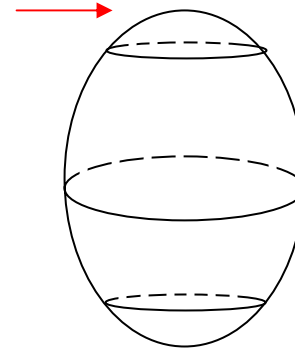
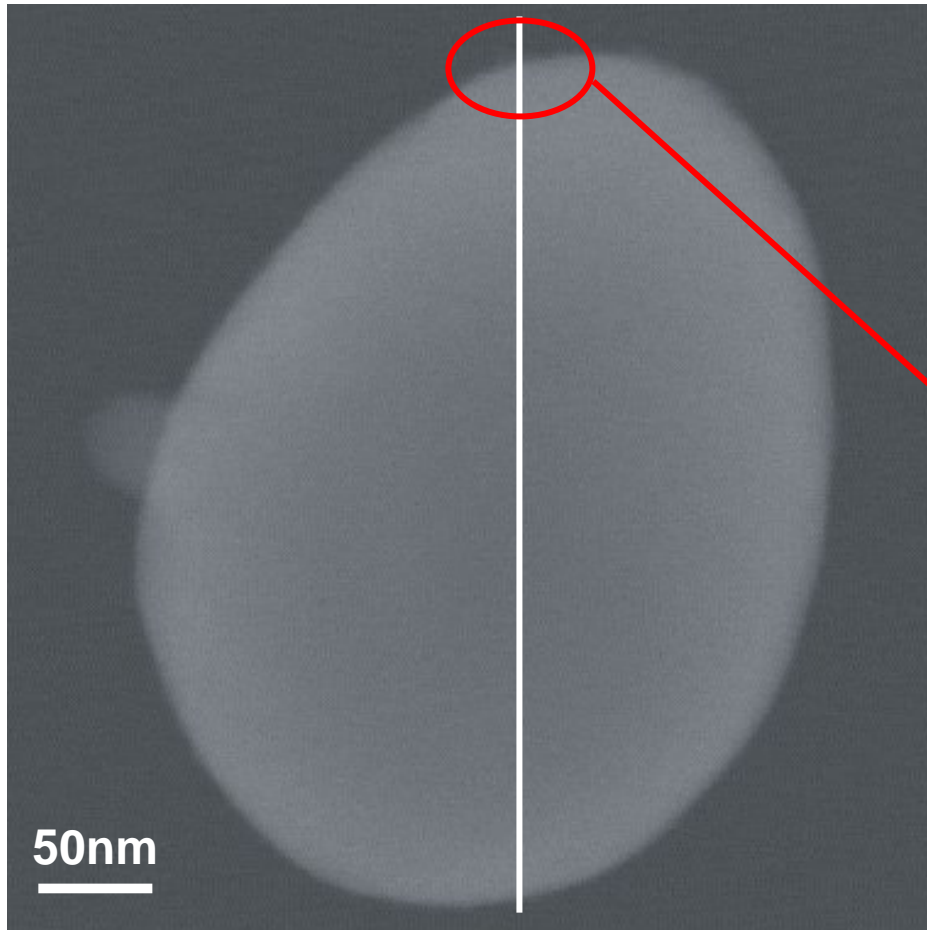


Blue - Ni  
Yellow - Sn





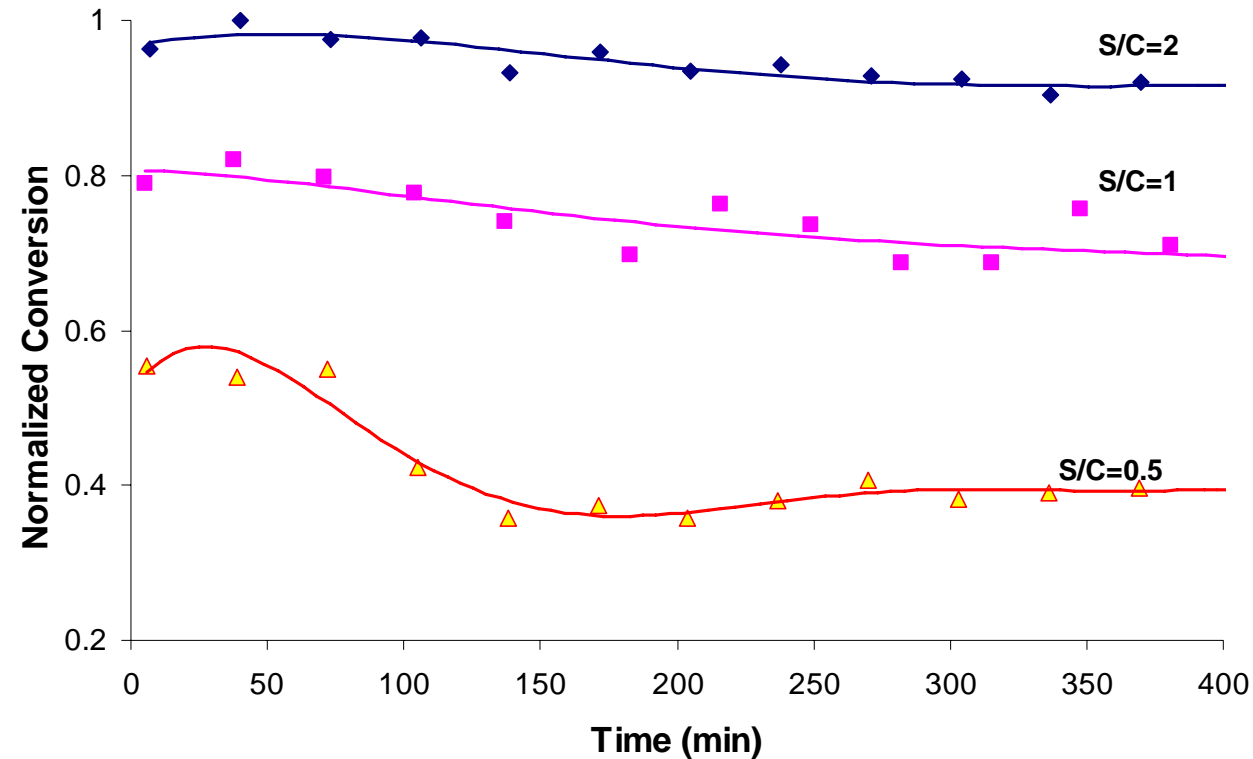
# EDS: Line Scan



# Steam reforming of methane on Ni/YSZ

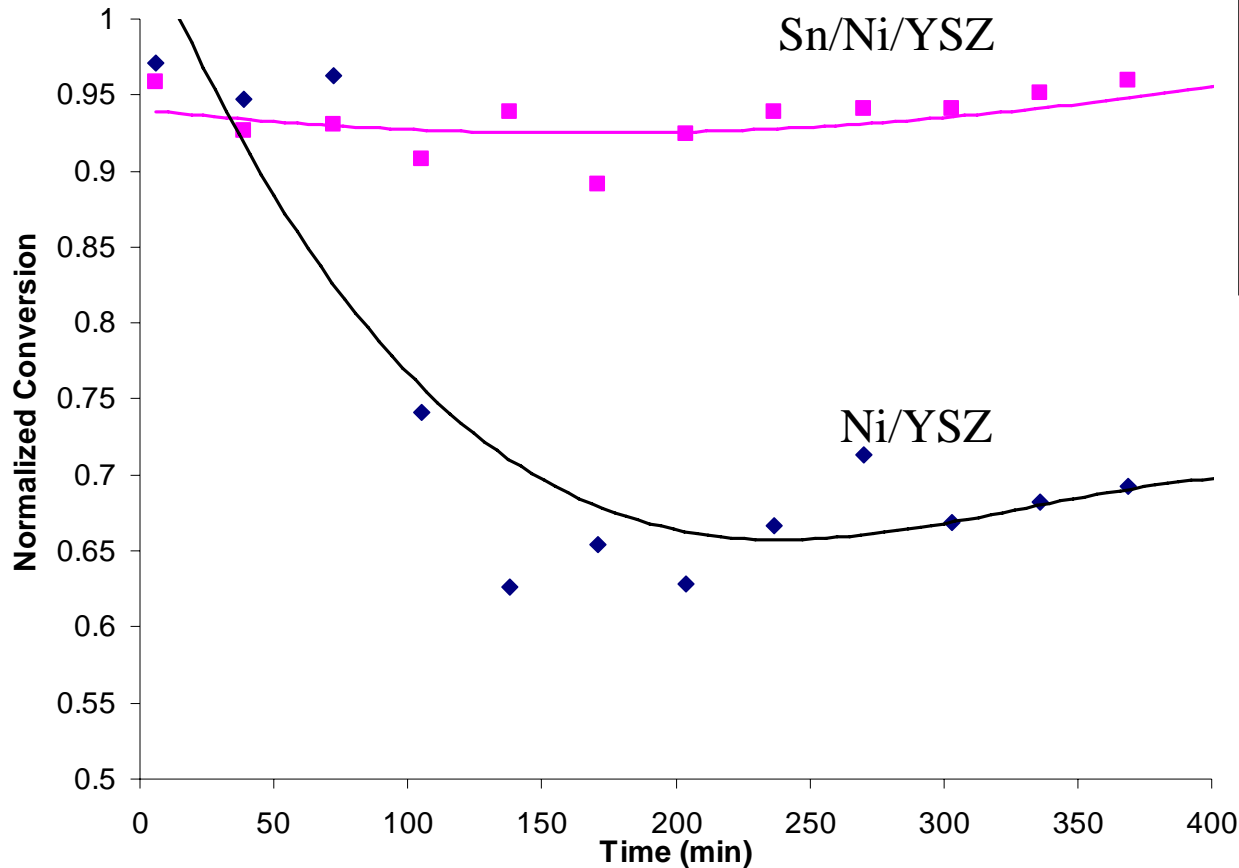
## ■ Reaction Conditions

- Temp = 800°C
- GHSV=50,000 h<sup>-1</sup>
- Reduction=5hrs at 900 °C





# Steam Reforming of Methane



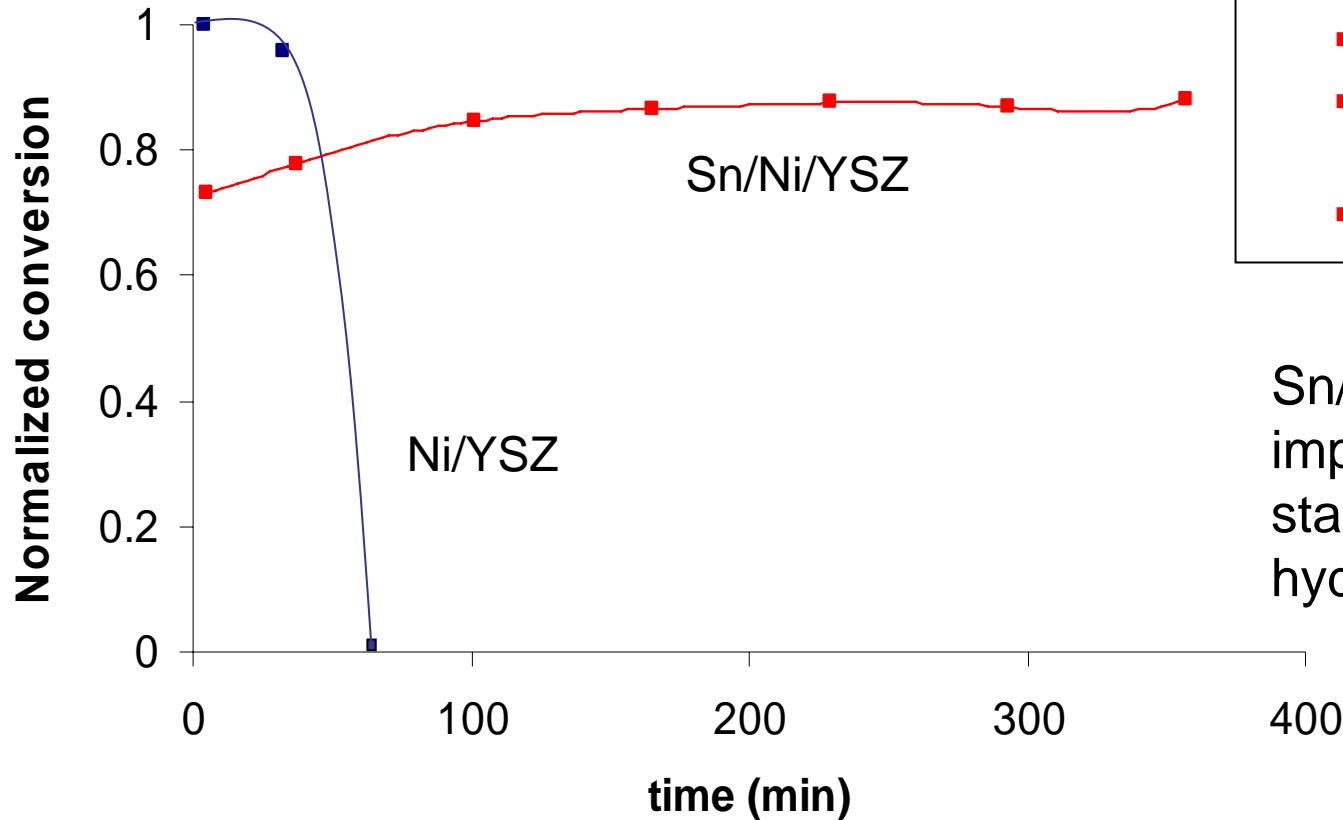
## Reaction Conditions

- S/C = 0.5
- Operating Temp = 800°C
- GHSV = 50,000 h<sup>-1</sup>

Sn/Ni alloying results in improved catalyst stability



# Steam Reforming of Isooctane



## Reaction Conditions

- S/C = 1.5
- Operating Temp = 800°C
- GHSV = 50,000 h<sup>-1</sup>

Sn/Ni alloying results in improved catalyst stability even for heavy hydrocarbon fuels

Intensity

Graphite

Post-rxn Sn/Ni

Post-rxn Ni

Pre-rxn Ni

20 30 40 50 60 70 80

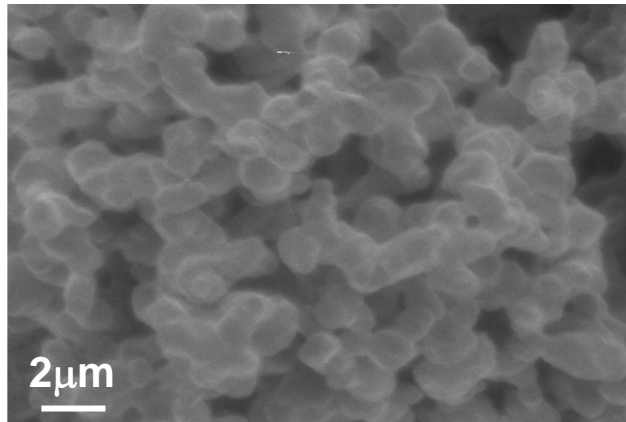
$2\theta$

○ YSZ  
■ Ni  
★ Graphite

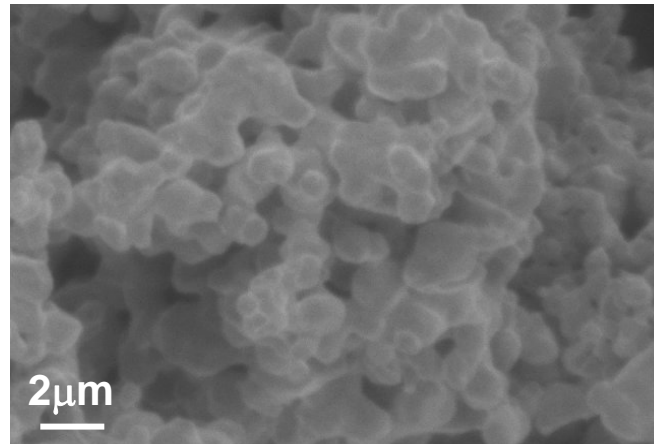
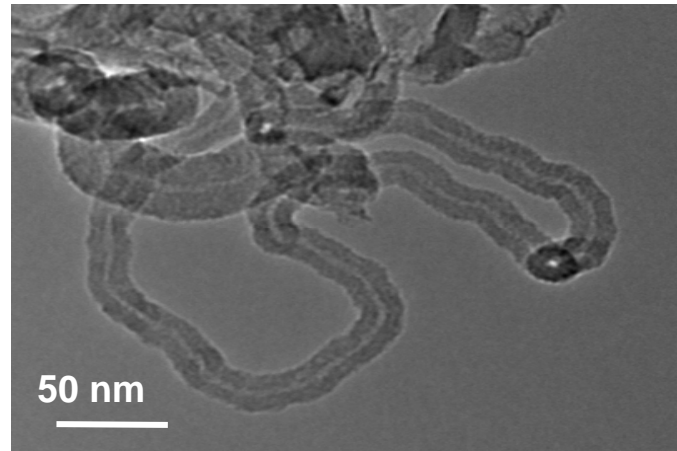
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# SEM/TEM: Post SR of Isooctane

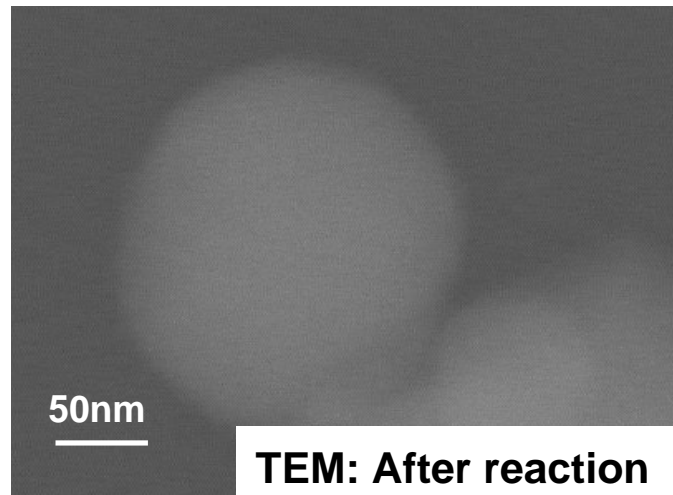
**SEM: Fresh Ni/YSZ**



**TEM: After reaction**

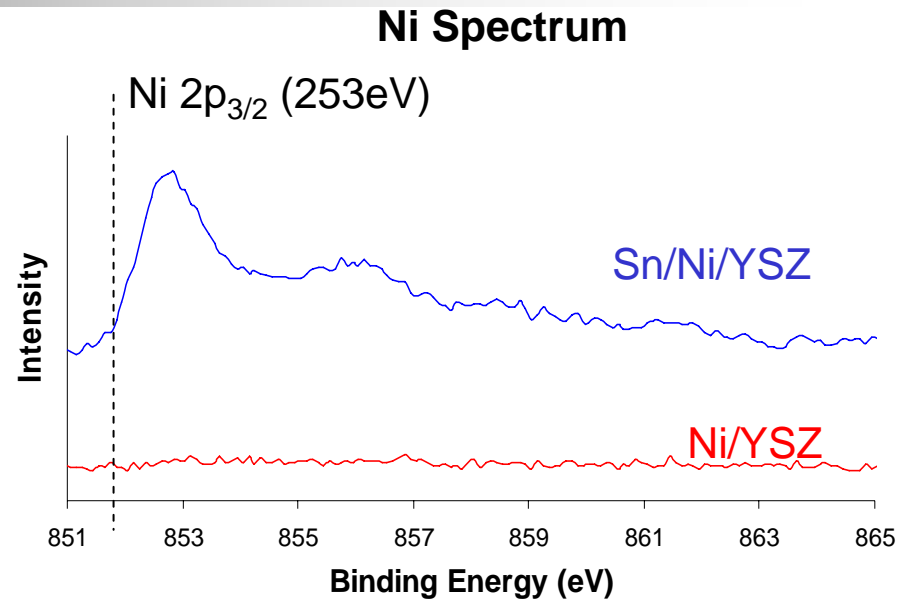
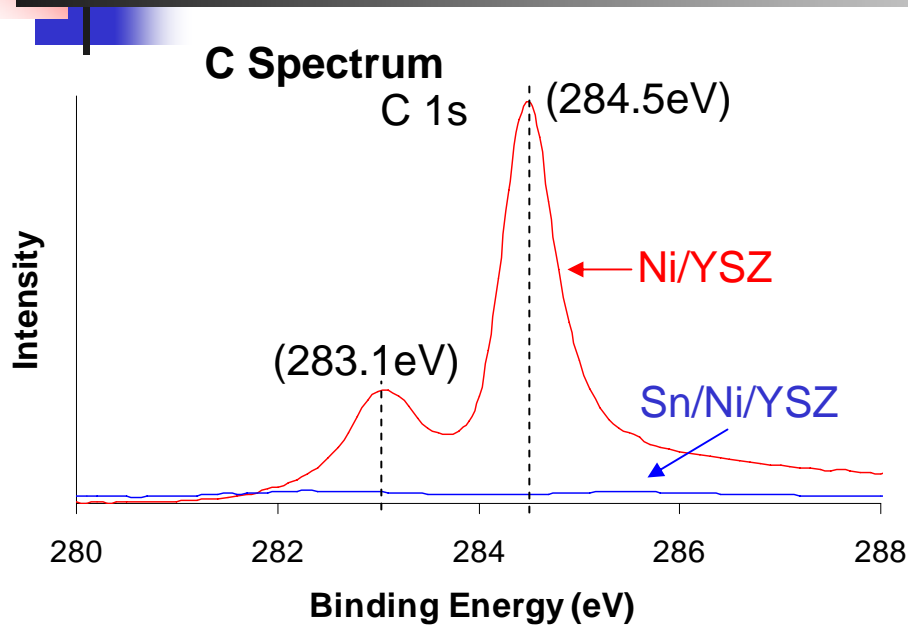


**SEM: Fresh Sn/Ni/YSZ**



**TEM: After reaction**

# XPS: Post SR of Isooctane



## ■ Ni/YSZ

- 2 C peaks detected
- No Ni peak detected

## ■ Sn/Ni/YSZ

- No carbon peak
- Strong Ni peak signal





# Conclusion

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- First principles approach to the development of novel catalysts
- Carbon chemistry on Ni surface
  - Can be modified by alloying
  - Respective rates of C-O and C-C bond formation impact the extent of carbon poisoning
  - Sn/Ni surface alloy is a promising carbon-tolerant catalyst



# Acknowledgments

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