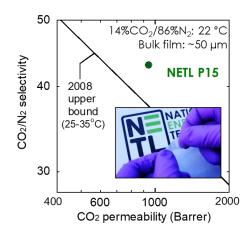


NETL Ref. No: 23N-05

# Blended Rubbery Polymer for Gas Separation

## **Opportunity**

The U.S. Department of Energy's National Energy Technology Laboratory (NETL) has developed a method for creating advanced polymer membranes to efficiently separate carbon dioxide ( $CO_2$ ) from nitrogen ( $N_2$ ). These membranes combine excellent  $CO_2$  permeability, selectivity and stability, even in humid conditions, making them ideal for industrial applications like  $CO_2$  capture from flue gas. NETL's rubbery blend membrane resists aging and humidity and



Gas separation properties of NETL's blended rubbery polymer membrane (green dot).

exceeds Robeson's 2008 upper bound for  $CO_2/N_2$  separation. By exhibiting high  $CO_2$  permeance (up to 4,500 GPU), moderate  $CO_2/N_2$  selectivity (40) and long-term stability, it can efficiently separate  $CO_2$  from flue gas in power plants and industrial facilities, providing a more stable and cost-effective alternative to traditional amine-based capture systems. High molecular weight facilitates thin-film coating, enabling defect-free membranes as thin as 120 nm. It is a versatile platform for  $CO_2$  separation, medical devices and other applications requiring robust, high-performance membranes. This invention is available for licensing and/or further collaborative research from NETL.

#### **Problems Addressed**

- Industrial processes that require CO<sub>2</sub>/N<sub>2</sub> separation often depend on membranes that can provide high permeability and selectivity. However, these materials have poor mechanical integrity and aging resistance.
- Other solutions lack robustness and performance when exposed to humidity or prolonged use.
- Complex fabrication steps and difficulties in achieving thin, defect-free films that do not degrade in the presence of
  water vapor or fluctuating temperatures further complicate efforts, underscoring the need for more reliable, highperformance membrane materials.

## **Potential Commercial Application**

- Industrial CO<sub>2</sub> separation: efficiently removing CO<sub>2</sub> from flue gas and other industrial gas streams.
- CO<sub>2</sub> conversion membrane reactors: for processes designed to convert or utilize CO<sub>2</sub>.
- Biomedical and hydrogel-based applications: wound dressings, tissue engineering and drug delivery.

### **Competitive Advantages**

- Features higher CO<sub>2</sub> permeability compared to cellulose acetate.
- Balances permeability and selectivity at levels surpassing established performance limits.
- Maintains adaptability for diverse industrial application.

## **Intellectual Property Status**

A provisional patent application has been filed.

#### Licensing

Partnerships@netl.doe.gov

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