

# UPCYCLING CO<sub>2</sub> IN A NOVEL CONCRETE

Utilizing CO<sub>2</sub> and industrial byproducts to create CO<sub>2</sub>-negative upcycled concrete that performs as well, or better, than traditional construction materials

## NEW, VALUE-ADDED PRODUCT

Flue gas-borne CO<sub>2</sub> and repurposed abundant industrial wastes, such as crystalline slags and fly ash, can be used to create “upcycled concrete.” This value-added product **provides the coal power industry with a viable path to significantly reduce its carbon emissions.**

The “upcycled concrete” production process also **minimizes external energy needs** by fully utilizing low-grade heat sourced from the flue gas, which **decreases operating costs.**

EXAMPLES OF INDUSTRIAL WASTE FEEDSTOCKS



Basic oxygen furnace slag



Co-mingled steel slag

UPCYCLING PROCESS OUTCOME



Cylindrical mortar specimens

## LOWER NET CO<sub>2</sub> EMISSIONS FROM COAL

- **Upcycling industrial wastes and CO<sub>2</sub>** uses coal combustion and metal processing wastes (slags) as precursors for scalable CO<sub>2</sub> mineralization.
- **Process design** integrated solution incorporates aspects of calcium leaching, portlandite (Ca(OH)<sub>2</sub>) precipitation, mixture formulation, and structural shape stabilization—while maximizing CO<sub>2</sub> uptake.
- **Ordinary Portland Cement (OPC) concrete replacement** is a novel CO<sub>2</sub>-negative upcycled concrete that performs as well as or better than standard OPC-based concrete.

## QUICK FACTS

AWARD NUMBER  
**DE-FE0029825**

## PROJECT BUDGET

FY18 FUNDING



**\$1.35M**

- DOE ..... \$1,000,000
- UCLA ..... \$350,000

## CONTACTS

HQ PROGRAM MANAGER  
**JOHN LITYNSKI**

TECHNOLOGY MANAGER  
**LYNN BRICKETT**

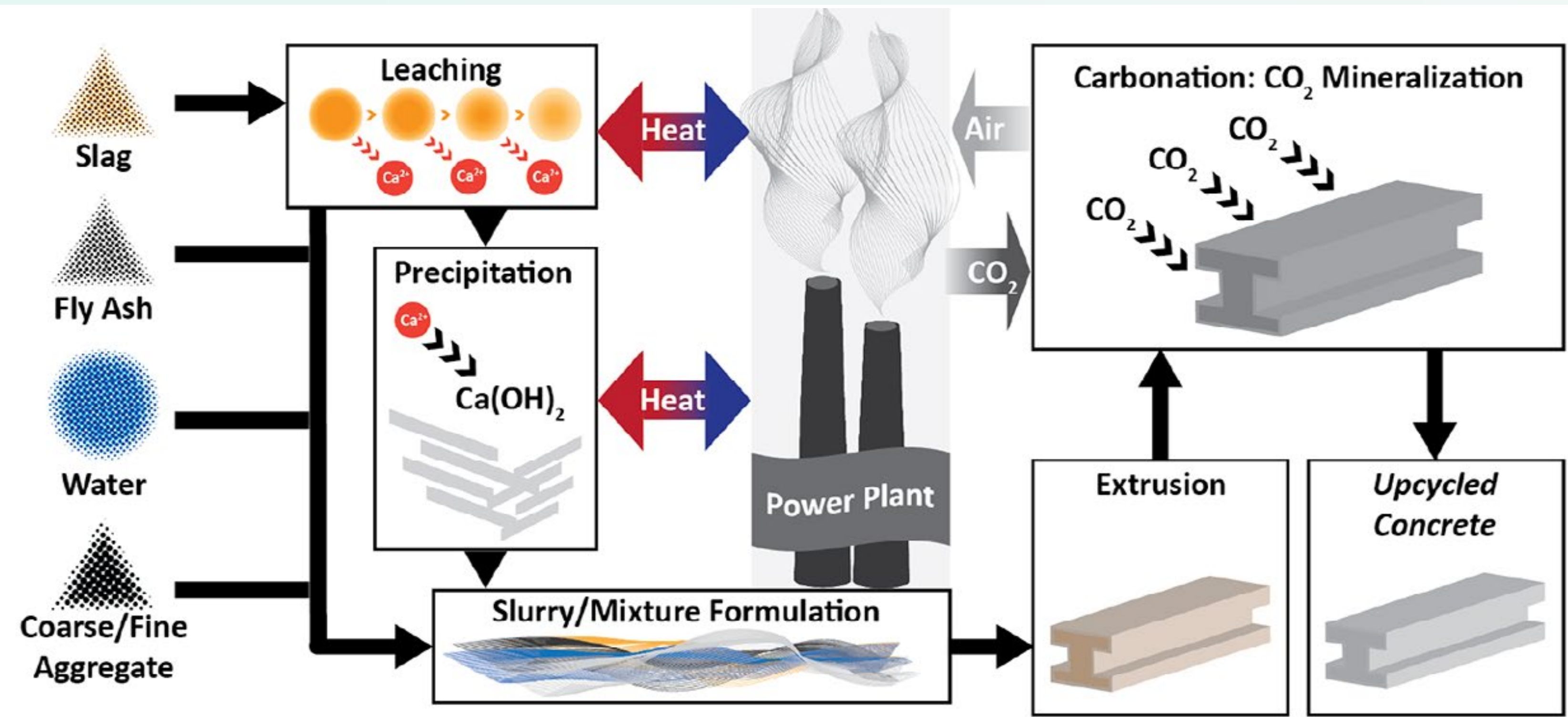
FEDERAL PROJECT MANAGER  
**ANDREW JONES**

PRINCIPAL INVESTIGATOR  
**GAURAV N. SANT**

## PARTNERS



## INTEGRATED TECHNOLOGY PRODUCTION PROCESS



- Results indicate the **upcycled concrete process yields a construction material** with a CO<sub>2</sub> uptake >6% by mass and strength development from carbonation.
- **Results confirm direct evidence of low-temperature portlandite synthesis from slags.**