# RE Characterization R&D



### **OBJECTIVES**

Identify, locate, field sample, and analyze US domestic coal and coal byproduct solid and/or liquid materials to identify high REE concentrations.

#### **NETL FUNDED FIVE PROJECTS FOCUSED ON:**

 Sampling and characterization of pre-combustion coal-related materials to identify suitable material for recovery of REEs.

**Characterized coal types: Bituminous, Subbituminous, and Anthracite** 

## ACCOMPLISHMENTS

These projects furthered program goals by determining the most viable **sources of materials** to support future research and development and commercial REE production.

Analyzed samples and found REE concentrations exceeding 300 parts per million (ppm) from:

- Acid mine drainage precipitate and coal samples from Northern and Central Appalachia coal basins.
- Coal preparation plant refuse from West Kentucky No. 13 bituminous coal in the Illinois Coal Basin and rock samples from Eastern PA anthracite coal seams.

## IMPORTANCE

#### **DOMESTIC REE RECOVERY BENEFITS** THE UNITED STATES

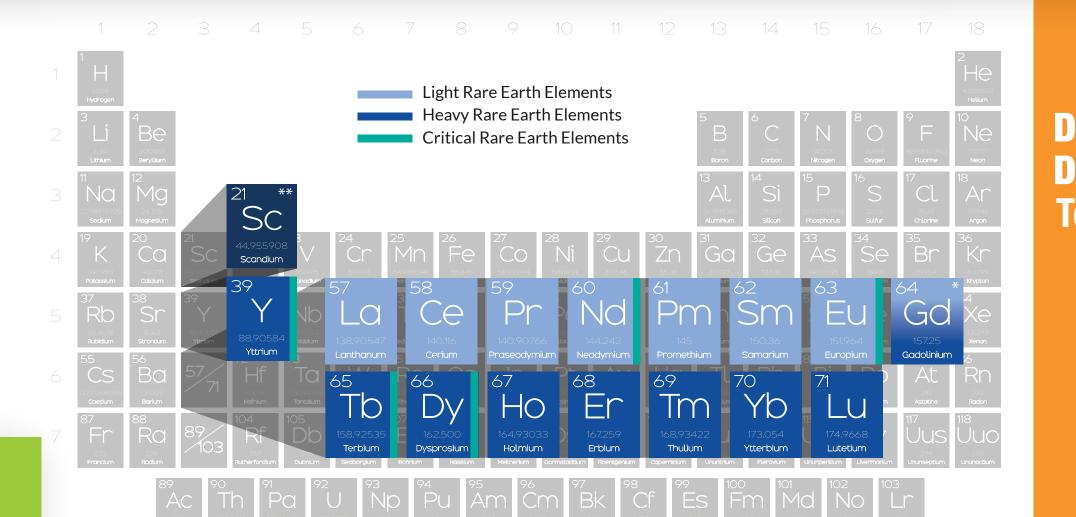
**INCREASE NATIONAL SECURITY: Domestic REEs** would lessen or eliminate dependence on foreign **REE** production.

**INCREASE REVENUE FOR ENERGY SECTOR: Utilization** of coal byproducts as a feedstock for REE recovery will provide additional revenue for the coal industry.

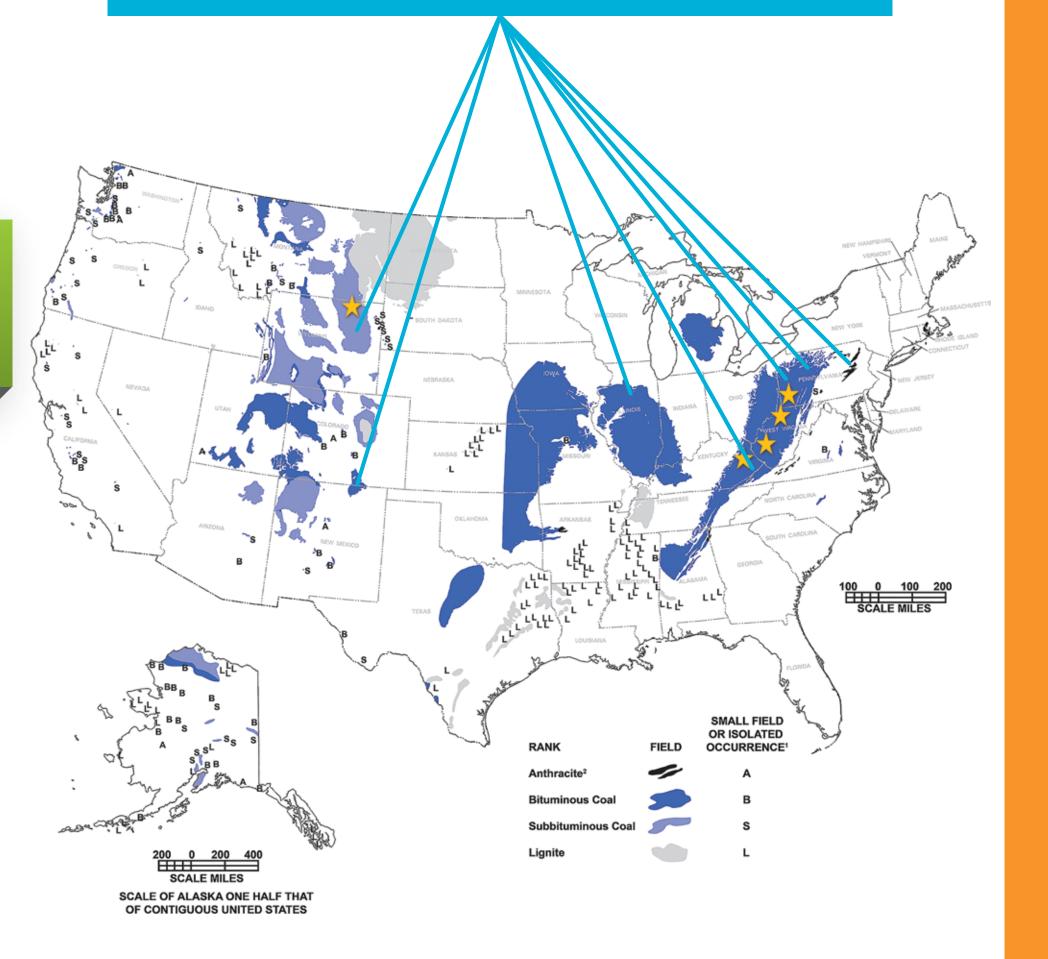
**ECONOMIC GROWTH:** Domestic REE recovery would allow the U.S. to export REEs to other countries and developing industries in places where coal has played an important economic role.



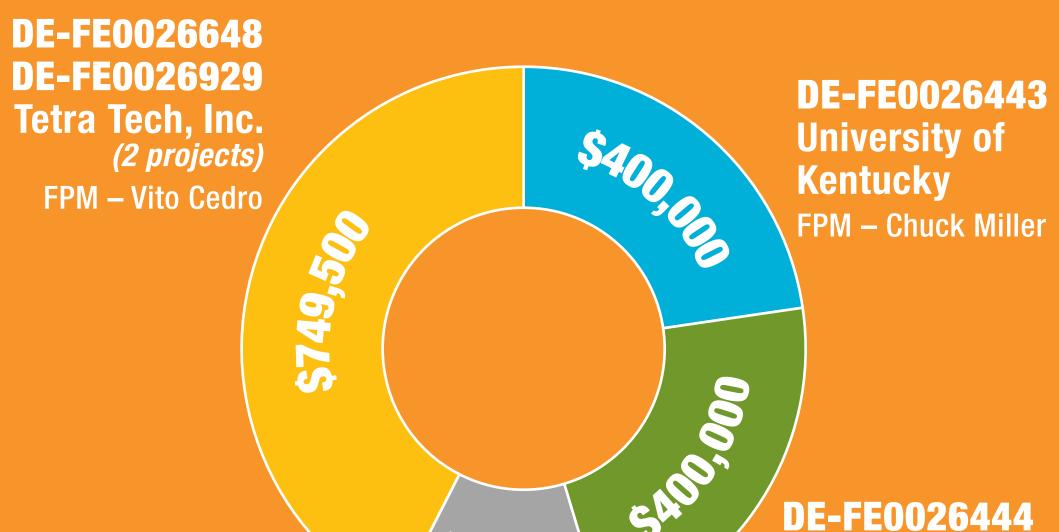




Coal basins found to date as having at least one sample with >300 ppm REEs:



#### PROJECT AWARD TOTALS



**DE-FE0026444 West Virginia** University FPM - Chuck Miller

**DE-FE0026527** Xlight Corp. FPM - Chuck Miller

Technology Manager – Mary Anne Alvin Team Supervisor – Patricia Rawls





