

Integrated Carbon Capture and Storage in the Louisiana Chemical Corridor

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Presentation Outline

- 1) Project Overview
- 2) Technical Status
- 3) Research Accomplishments
- 4) Lessons Learned
- 5) Next Steps/Future Activities
- 6) Appendix

Project Overview

Having a **geographically-concentrated** physical location with **diversified sources** will be critical in developing positive feasibility outcomes for an industrial CCS project.

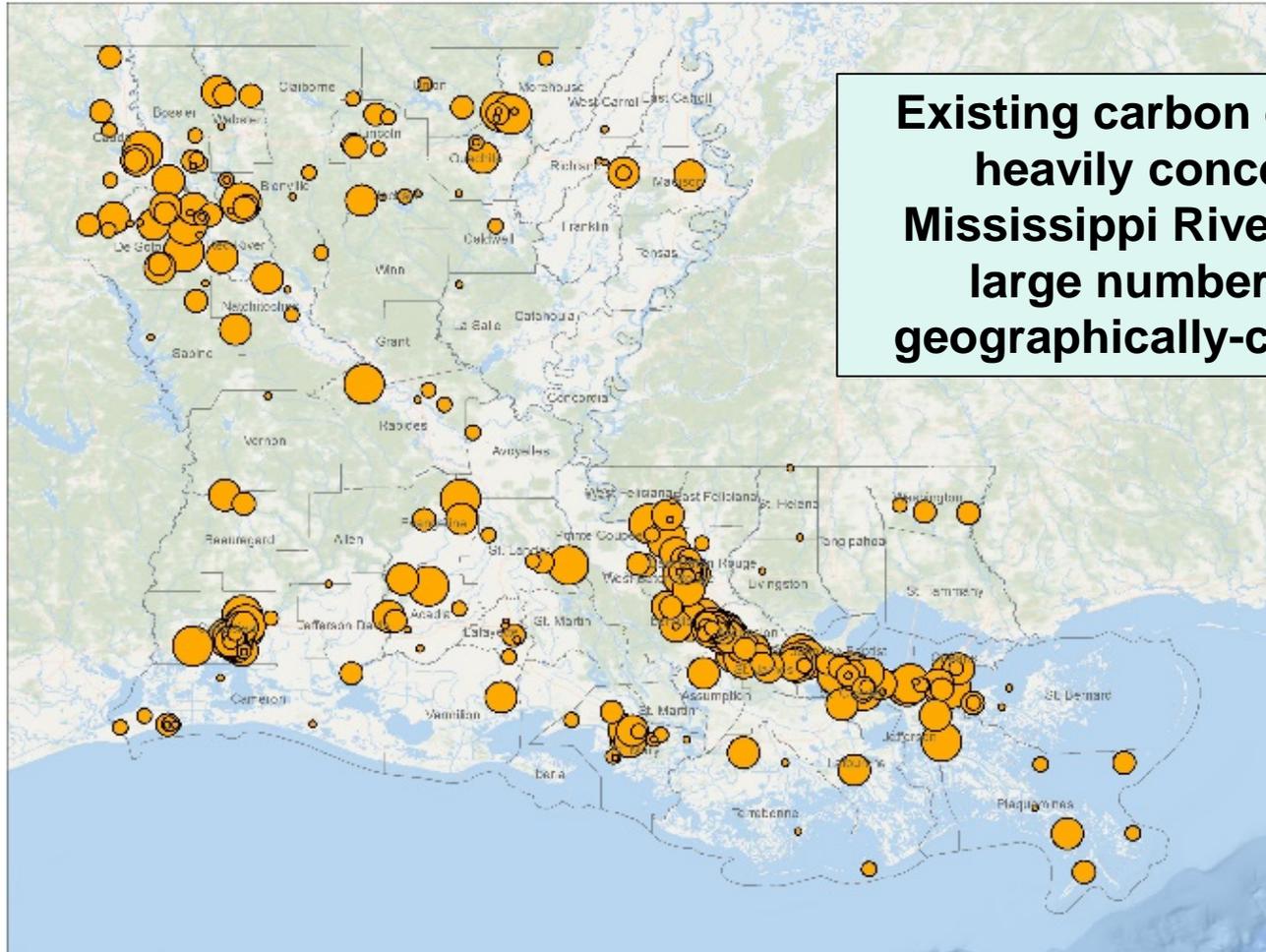
The **Louisiana industrial corridor is a well-suited location** for industrial CCS since:

- 1) There are a **large number of** geographically-concentrated and diversified **sources** of CO₂.
- 2) There are a **large number of** geographically-concentrated and diverse **storage locations (or “sinks”)**.
- 3) There are sufficient number of opportunities to develop **transportation infrastructure linking supply to storage** in these areas.
- 4) This is a region with a **long history and commercial experience in moving and storing a number of different hydrocarbons**, as well as other hydrocarbon wastes, into underground geological formations.

Technical Status

| Task No. | Major Task Heading (sub-tasks not included) | Status Summary |
|-----------------|----------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1.0 | Project Management | Ongoing |
| 2.0 | Economic feasibility and public acceptance | All industrial emissions data has been collected. Candidate industrial sites have been identified. Developing time series analysis of emissions trends. All typical cost information has been collected. Pro forma model is close to finalized. Public outreach ongoing. |
| 3.0 | Geological analysis | Two sink example (candidate) locations have been identified and analysis are underway on both locations. Little information on candidate locations so requiring new research. Characterization of both candidate locations is completed. Mapping has been completed. Preliminary sands analysis completed, analysis ongoing. Development of candidate sites report ongoing. |
| 4.0 | Geological capacity estimation | Static estimation of the capacity for candidate site has been conducted, dynamic analysis is ongoing. Reservoir model has been developed. Sensitivities have been identified, and conducted, for storage capacities. Risk assessment analysis ongoing utilizing NRAP tools. |
| 5.0 | Baseline seismicity monitoring | Baseline seismicity work is ongoing. |
| 6.0 | Legal analysis | Legal analysis is ongoing. |

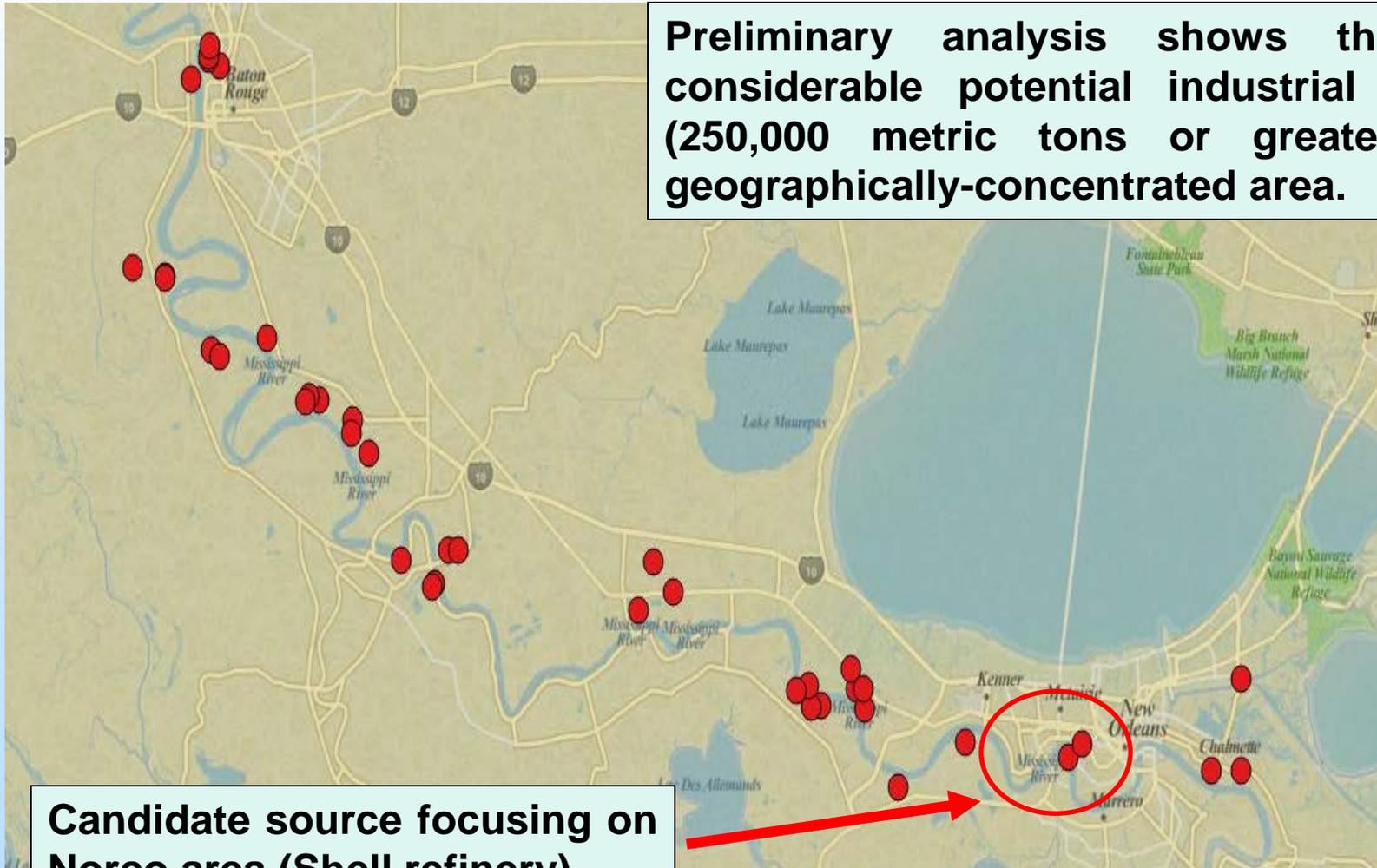
Research Accomplishments: Industrial Sources (statewide)



Existing carbon emission sources are heavily concentrated along the Mississippi River corridor and offer a large number of diversified and geographically-concentrated sources.

Research Accomplishments: Industrial Sources (corridor)

Preliminary analysis shows there are considerable potential industrial sources (250,000 metric tons or greater) in a geographically-concentrated area.



Candidate source focusing on Norco area (Shell refinery).

Research Accomplishments: Top Industrial Sources (totals)

Large number of industrial and power plant source. Shell Norco refinery is the largest source that is in relatively close proximity to our candidate sinks (Bayou Sorrel and Paradis)

| Facility | City | 2014 CO ₂ Emissions (mt) | CO ₂ Purity | Facility Type | NAICS |
|--------------------------------|----------------|----------------------------------------|------------------------|---------------|--------|
| Big Cajun 2 | New Roads | 10,624,054 | Low | Power Plant | 221112 |
| Brame Energy Center | Lens | 6,725,251 | Low | Power Plant | 221112 |
| ExxonMobil Baton Rouge | Baton Rouge | 6,245,428 | Mostly Low | Refinery | 324110 |
| CF Industries Nitrogen | Donaldsonville | 5,388,579 | High | Petrochemical | 325311 |
| CITGO Lake Charles | Sulphur | 4,766,415 | Mostly Low | Refinery | 324110 |
| Marathon Petroleum Company | Garyville | 3,930,022 | Mostly Low | Refinery | 324110 |
| Norco Manufacturing Complex | Norco | 3,527,991 | Mostly Low | Refinery | 324110 |
| R S Nelson | Westlake | 3,513,465 | Low | Power Plant | 221112 |
| Dolet Hills Power Station | Mansfield | 2,943,833 | Low | Power Plant | 221112 |
| Saint Charles Operations - Dow | Taft | 2,881,974 | Mostly Low | Petrochemical | 325199 |

Research Accomplishments: Top Industrial Sources (detail)

Norco's emissions are from combination of stationary combustion, chemical operations and refinery operations.

| Facility | CO ₂ Emissions (mt) | | | | |
|-----------------------------------------------------|--------------------------------|-------------------------------|--------------------------|------------------|-----------------------|
| | Electricity Generation | General Stationary Combustion | Petrochemical Production | Oil Refining | Ammonia Manufacturing |
| Big Cajun 2 | 10,624,054 | | | | |
| Brame Energy Center | 6,725,251 | | | | |
| ExxonMobil Baton Rouge | | 4,434,125 | 26,892 | 1,784,412 | |
| CF Industries Nitrogen | | 2,167,559 | | | 3,221,019 |
| CITGO Lake Charles | | 3,551,025 | | 1,215,390 | |
| Marathon Petroleum Company | | 2,813,182 | | 1,116,840 | |
| Norco Manufacturing Complex | | 2,339,431 | 41,165 | 1,147,395 | |
| R S Nelson | 3,488,406 | 25,059 | | | |
| Dolet Hills Power Station | 2,943,833 | | | | |
| Saint Charles Operations - Dow | | 2,618,538 | 263,436 | | |
| Total | 23,781,544 | 17,948,919 | 331,493 | 5,264,037 | 3,221,019 |
| Approximate CO ₂ Purity (%) ¹ | 14-Dec | 8 | Variable | 13-Mar | >95 |

Research Accomplishments: Top Industrial Sources (trends)

Emissions have been decreasing over the past several years at most of the major facilities. Decreases of close to 19 percent for Norco.

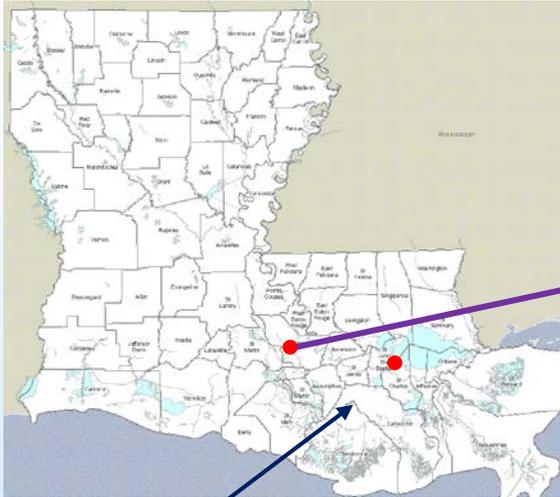
| Facility | CO ₂ Emissions (mt) | | | | Period percent change |
|--------------------------------|--------------------------------|-------------------|-------------------|-------------------|-----------------------|
| | 2011 | 2012 | 2013 | 2014 | |
| Big Cajun 2 | 12,364,281 | 10,010,815 | 10,776,236 | 10,624,054 | -14.1% |
| Brame Energy Center | 7,041,800 | 5,344,280 | 7,628,309 | 6,725,251 | -4.5% |
| ExxonMobil Baton Rouge | 6,213,948 | 6,417,019 | 6,302,931 | 6,245,428 | 0.5% |
| CF Industries Nitrogen | 5,326,035 | 5,201,108 | 5,312,449 | 5,388,579 | 1.2% |
| CITGO Lake Charles | 4,486,368 | 4,346,027 | 4,561,286 | 4,766,415 | 6.2% |
| Marathon Petroleum Company | 3,893,234 | 3,934,015 | 3,918,742 | 3,930,022 | 0.9% |
| Norco Manufacturing Complex | 4,355,162 | 3,961,999 | 3,498,212 | 3,527,991 | -19.0% |
| R S Nelson | 4,961,983 | 4,559,708 | 4,350,949 | 3,513,465 | -29.2% |
| Dolet Hills Power Station | 5,021,895 | 5,151,445 | 3,350,478 | 2,943,833 | -41.4% |
| Saint Charles Operations - Dow | 1,932,566 | 2,069,376 | 2,794,800 | 2,881,974 | 49.1% |
| Total | 55,597,272 | 50,995,792 | 52,494,392 | 50,547,012 | -9.1% |
| Annual Percent Change | | -8.3% | 2.9% | -3.7% | |
| Compounded Percent Change | | | | -2.4% | |

Research Accomplishments: Industrial Sources: typical costs

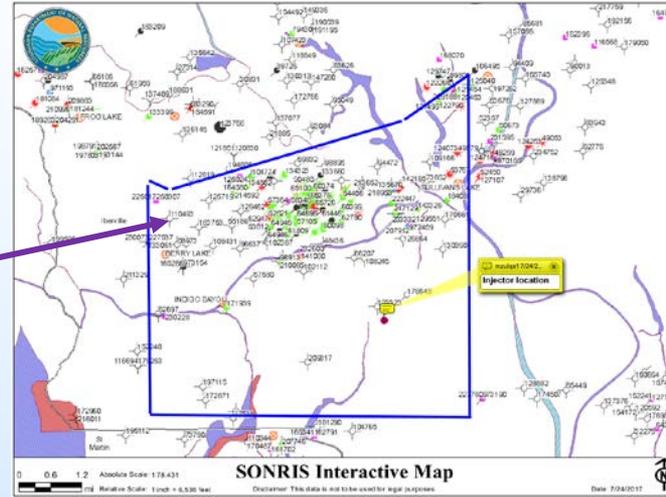
| Project | Year | Emission source | Plant Modification | Capital Investment (Millions \$) | Capacity (mt/year) | Unit Cost (\$/mt) | Other costs included | Project status |
|-----------------------------------------|------|------------------|--------------------|----------------------------------|--------------------|-------------------|----------------------|----------------|
| Air Products Port Arthur | 2013 | SMR | Yes | \$ 431,000,000 | 1,000,000 | \$ 431.00 | Transport | Operating |
| Quest | 2015 | SMR | Yes | 1,350,000,000 | 1,200,000 | 1,125.00 | Total project costs | Operating |
| Alberta Carbon trunk Line | 2017 | Ammonia/refinery | Yes | 1,200,000,000 | 2,000,000 | 600.00 | Total project costs | Operating |
| Coffeyville | 2013 | Ammonia | Yes | 250,000,000 | 800,000 | 312.50 | Total project costs | Operating |
| Century Plant | 2010 | Ammonia | Yes | 1,100,000,000 | 8,400,000 | 130.95 | | Operating |
| NETL Model | 2013 | Ammonia | Yes | 143,570,880 | 458,400 | 313.20 | None | Theoretical |
| NETL Model | 2013 | Ethylene oxide | Yes | 35,903,545 | 121,501 | 295.50 | None | Theoretical |
| NETL Model | 2013 | SMR | Yes | 339,887,646 | 273,860 | 1,241.10 | None | Theoretical |
| Lake Charles-Leucadia | 2014 | Coke-to-liquids | No | \$ 435,000,000.00 | 4,500,000 | \$ 96.67 | 12 mile transport | Cancelled |
| Average | | | | \$ 587,262,452 | 2,083,751 | \$ 505.10 | | |
| Average of existing plant modifications | | | | 606,295,259 | 1,781,720 | 556.16 | | |
| Standard deviation | | | | 606,795,259 | 2,219,220 | 514.36 | | |
| Std deviation of existing plants | | | | \$ 523,372,955 | 2,739,752 | \$ 410.13 | | |

- **Costs are large.**
- **Retrofit costs are more expensive, but not by significant amount.**
- **Cost variation is very large.**

Research Accomplishments: Bayou Sorrel Location

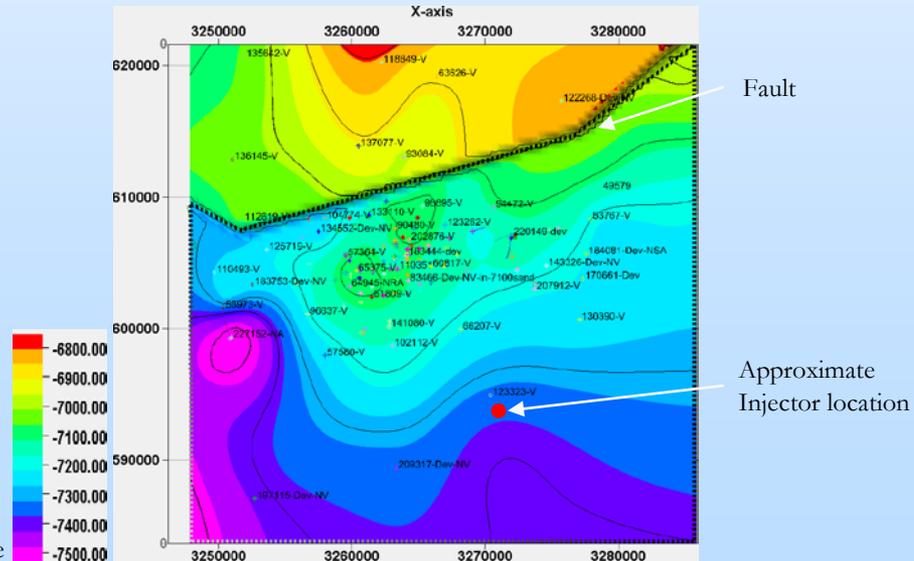


Approximate location of potential storage site



Approximate site boundaries and well locations

Shell refinery.



Contour map of the top surface of storage zone

Research Accomplishments: Static and Dynamic Storage

– Static storage capacity

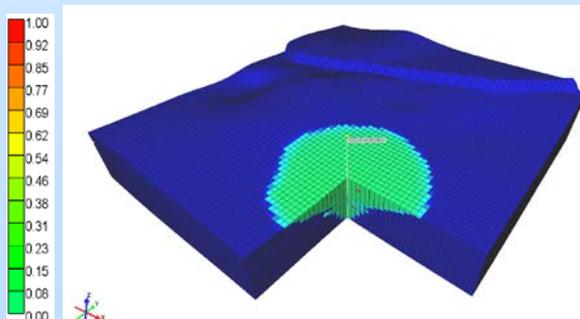
- 1,000 ft interval at an average depth of 7,100 ft

| Median Depth (m) | Thickness (m) | Area (m ²) | Density (Kg/m ³) | Porosity Average | Storage Efficiency factor | Capacity (Mt) |
|------------------|---------------|------------------------|------------------------------|------------------|---------------------------|---------------|
| 2225 | 298.70 | 1.05E+08 | 759.00 | 0.28 | 0.02 | 133.11 |

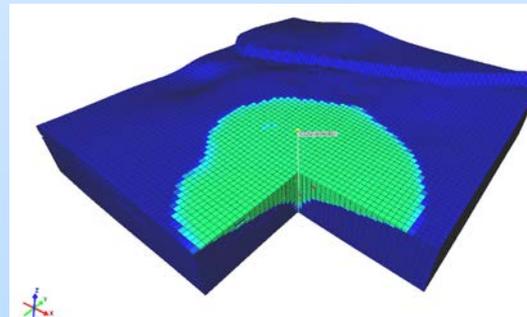
– Dynamic storage

| Injection Rate (Mt/y) | Zone Boundary | Capacity (Mt) | Storage Efficiency factor |
|-----------------------|---------------|---------------|---------------------------|
| 2.64 | Closed | 93.50 | 0.014 |
| | Semi-closed | 129.59 | 0.019 |
| | Open | 132.22 | 0.020 |

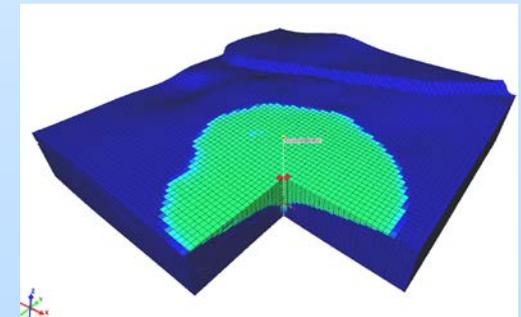
CO₂-Plume extent



Closed boundaries



Semi-closed boundaries



Open boundaries

Research Accomplishments: Wellbore CO₂ Leakage Risk

Based on following four parameters

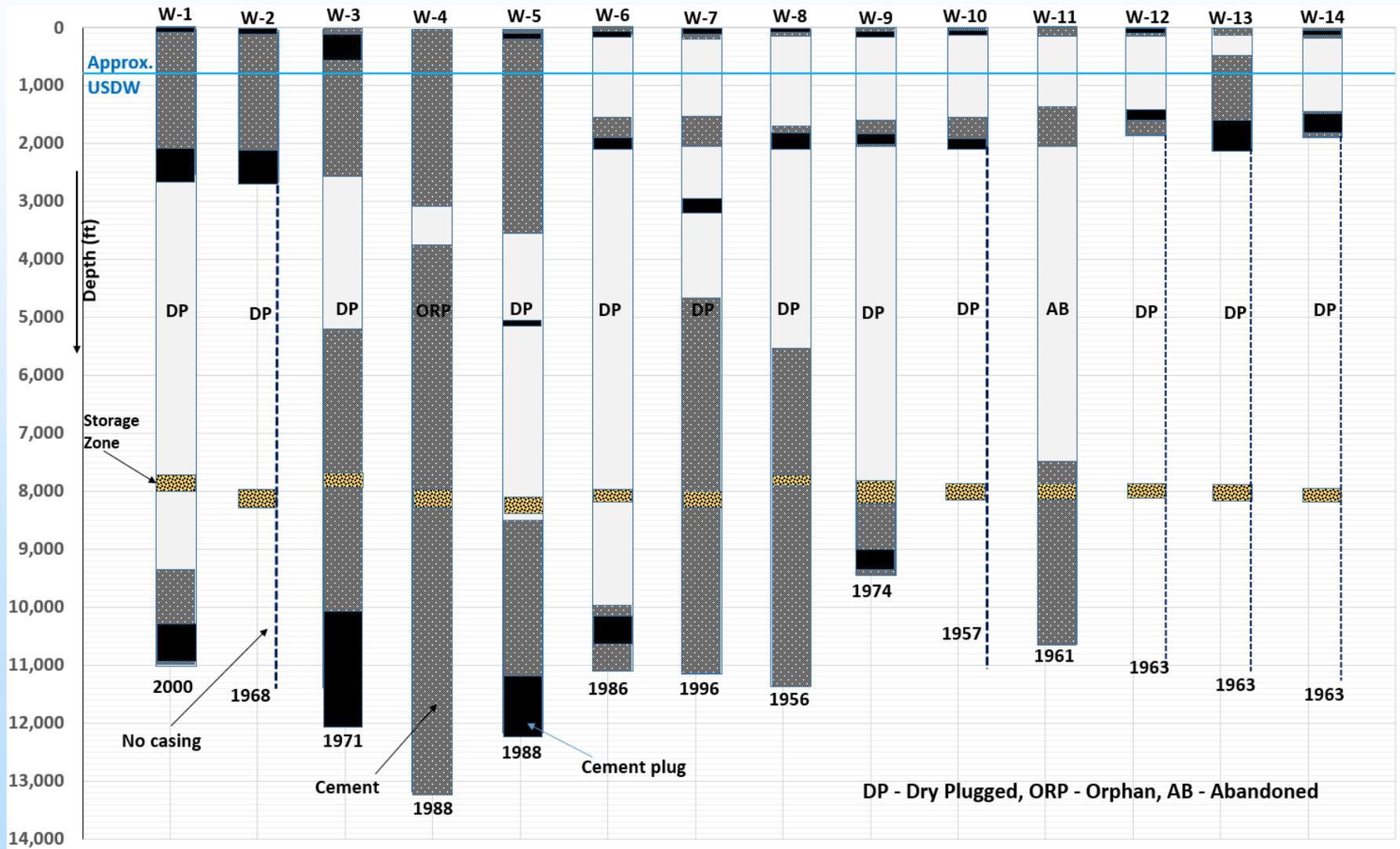
- Wellbore type (Cement Index)-*CI*
- Injector-Leaky well distance(Distance Index)-*DI*
- Overlaying buffer layers (segments) (Layer index)-*LI*
- Storage zone boundaries (Boundary Index)-*BI*

$$\text{Wellbore Leakage Index (WLI)} = CI \times DI \times LI \times BI$$

| Assumed ranges | | | |
|-----------------------------------------------------------|---------------------|-----|-----|
| Variable category | Symbols | Min | Max |
| Wellbore type (cased-cemented, cased-uncemented, uncased) | cement index (CI) | 0 | 1 |
| Injector-leaky well distance | distance index (DI) | 0 | 1 |
| Buffer layers | Layer index (LI) | 0 | 1 |
| Boundary type (open, semi-closed, closed) | Boundary index (BI) | 0 | 1 |

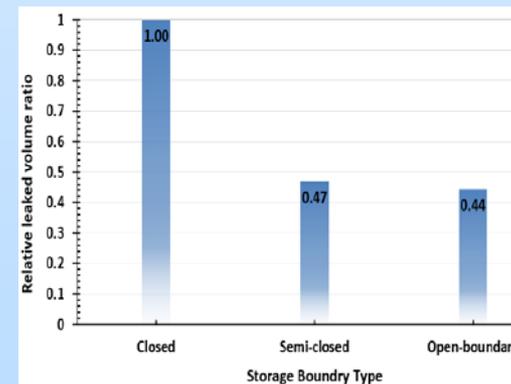
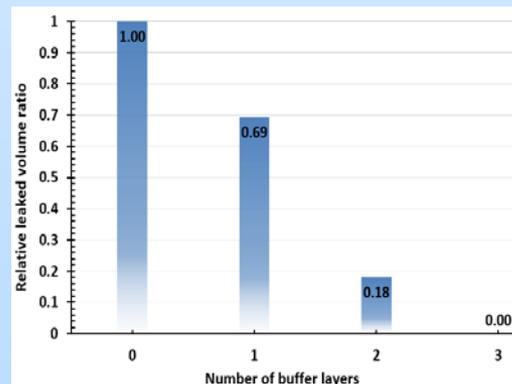
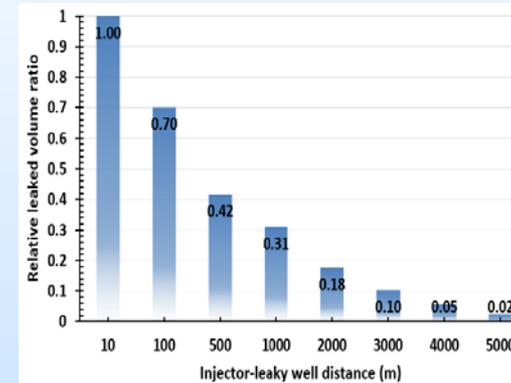
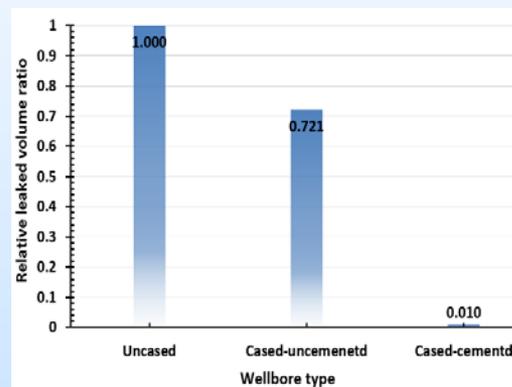
| Well Tiers | WLI range | Remarks |
|------------|-----------|----------------------------------|
| 1 | <=0.03 | Wells with minor leakage risk |
| 2 | 0.03-0.05 | Wells with moderate leakage risk |
| 3 | >0.05<0.1 | Wells with high leakage risk |
| 4 | >0.1 | Wells with severe leakage risk |

Research Accomplishments: Wellbore CO₂ Leakage Risk(cont.)



Research Accomplishments: Wellbore CO₂ Leakage Risk (cont.)

- Two wellbore leakage models available in NRAP-WLA toolset are used to model (Multi segment wellbore model (MWM) and Cemented wellbore model (CWM))
- cumulative leakage volume over 30 years for injection rate of 2.64 Mt/y



Lessons Learned:

Research Gaps & Difficulties

- Industrial capture cost information is limited.
- Some emissions data from high producing sources (ethylene oxide) are simply unavailable.
- A unified wellbore leakage model needs to be developed, that can work under a variety of operating conditions and wellbore types.
- Numerical modeling of storage zones with high degree of heterogeneity (shale-sand streaks) is problematic. Numerical schemes becomes unstable under some operating conditions.

Lessons Learned:

Technical Disappointments

- The wellbore leakage models seems to provide inconsistent results under some circumstances and improvements are needed. These models may needs to be validated with experimental or field data.
- Industry discussions have resulted in considerable interest but very little action. Difficult to get industry engaged at this point, despite the fact that they see both the merit and geographic specific opportunity in Louisiana for these types of applications.
- Pipeline development is going to be a sticky widget. An issue filled with economic and financial risks.

Next Steps & Future Activities

- Discussions with stakeholders on concerns and barriers to industrial CCS projects.
- Initial runs on economic feasibility models and standardized costs on modeled location.
- Finalize capacity estimation and characterization.
- Continued baseline seismicity analysis.
- Continued risk assessment.
- Continued legal analysis.

Appendix

The following slides are provided as part of this Appendix:

- A. Program benefits
- B. Project overview & objectives
- C. Team participants
- D. Organizational chart
- E. Project timeline

Appendix:

Program Benefits

- Defining high development probability industrial CO₂ sources and permanent underground sinks within the Louisiana industrial corridor.
- Defining the CO₂ transportation challenges associated with moving captured industrial CO₂ to a permanent underground storage location.
- Identifying the public perception and state legal/regulatory challenges of CO₂ capture and storage.
- Identifying the reasonable business case for CO₂ capture and storage in the Louisiana industrial corridor. “De-risking” future CO₂ capture and storage projects by provided credible, objective and independent information that can lead to a public/private joint demonstration.
- Establishment of baseline natural seismic activity with which to minimize potential future seismic activity.

Appendix:

Project Overview & Objectives

- The objectives of the proposed project are to: 1) develop a multidisciplinary team of stakeholders with interest in carbon capture and storage in the Louisiana Chemical Corridor; 2) analyze the technical and economic feasibility of an integrated carbon capture and storage project that captures at least 50 million tons of CO₂ from one or more industrial sources, transports it via pipeline, and stores it in intrastate underground reservoirs; 3) provide a detailed sub-basinal evaluation of the potential for CO₂ storage in both depleted oil and gas fields and saline reservoirs in South Louisiana.

Appendix:

Team Participants



David E. Dismukes, Economist
Professor & Exe. Director,
Center for Energy Studies &
Department of Environmental Sciences



Brian Synder, Ecologist
Asst. Professor
Department of Environmental Sciences



Juan Lorenzo, Geologist
Assoc. Professor
Department of Geology



Keith Hall, Attorney
Assoc. Professor & Director
Laborde Energy Law Institute



Chacko John, State Geologist
Director and Professor
Louisiana Geological Survey (CES)



Mehdi Zeidouni, Petroleum Engineer
Asst. Professor
Department of Petroleum Engineering

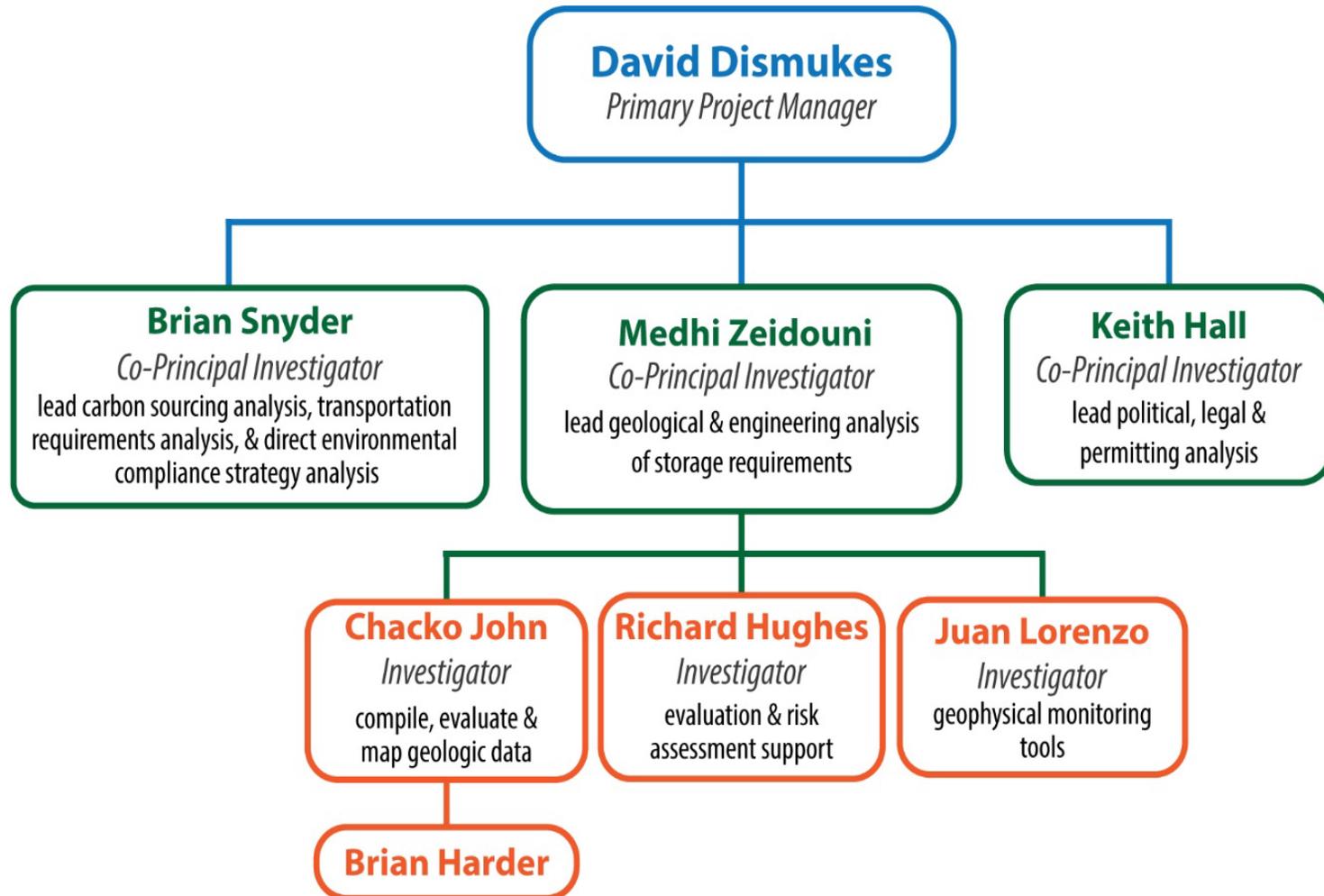


Brian Harder, Petroleum Engineer
Research Associate
Louisiana Geological Survey (CES)
(estimated recent photo)



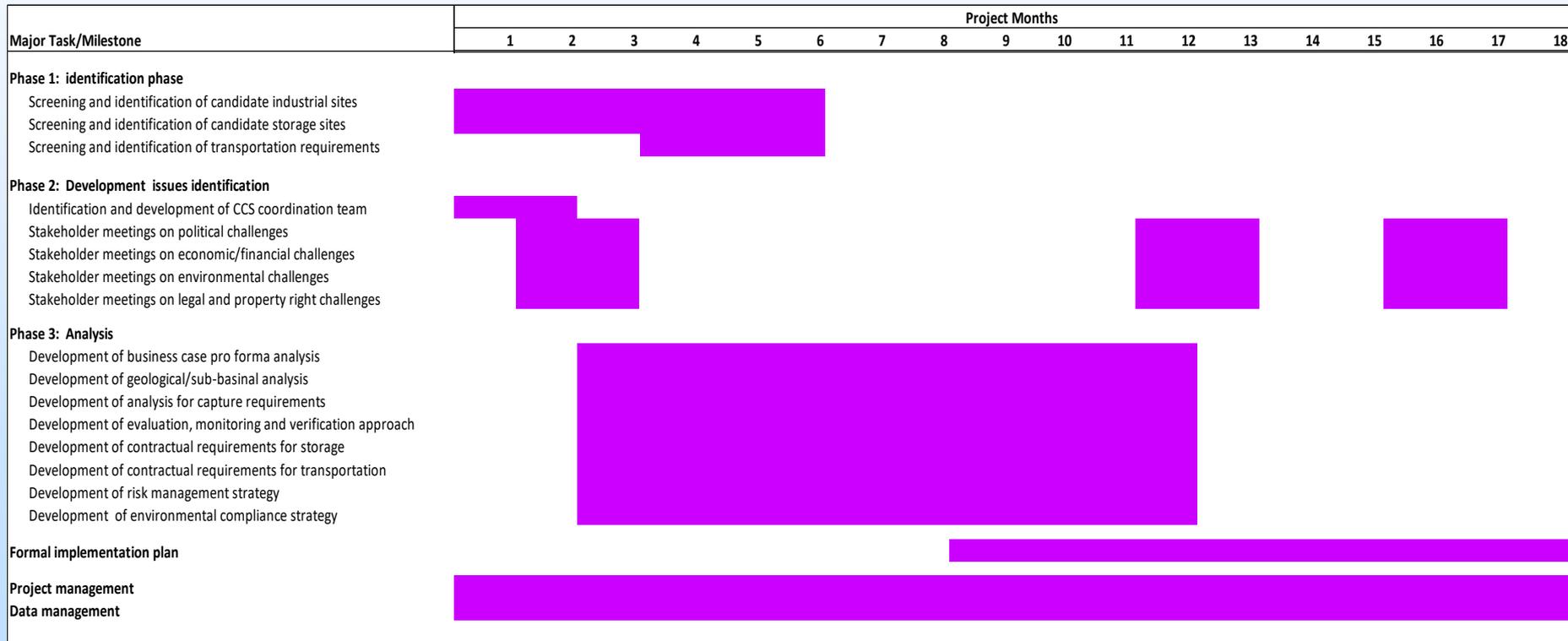
Richard Hughes, Petroleum Engineer
Professional-in-Residence
Department of Petroleum Engineering

Appendix: Organization Chart



Appendix:

Project Timeline (Gantt Chart)



Appendix:

Bibliography

- Several presentations have been given to date that are supported by this project's research.
- To date, no articles have been published from this research, but several are under development or have been submitted to journals and are under review.