

Graphene-Based Composite Sensors for Energy Applications

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Presentation Overview

Background

Attributes of Graphene As A Sensor Material

Research Hypothesis, Goals, & Tasks

Results

Graphene Synthesis

Device Fabrication

Electrical Characterization

Summary

Current Status

Future Directions

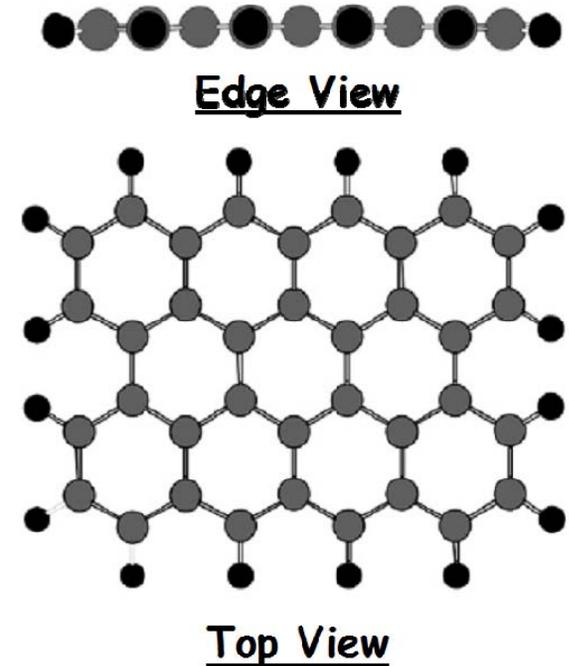
Graphene As A Sensor Material

Structure of graphene

- Monolayer of sp^2 bonded C-atoms
- p orbitals normal C-monolayer
- Ideally one layer but frequently multilayers

Attributes as gas sensor material

- Charge carrier density altered by adsorption
- Low carrier density \Rightarrow high sensitivity
- High carrier mobility \Rightarrow rapid response



Graphene should provide the basis for high sensitivity, rapid response chemoresistive sensors!

Basic Question: How can target specificity be achieved?

Fundamental scientific issue addressed in this research



Basic Hypothesis of this Research

Basic Hypothesis

Gas adsorption mediated by different types of nanoparticles attached to independent chemoresistive graphene sensors can yield a unique electrical response pattern for each adsorbed gas species.

Research Goals

Validate the hypothesis for graphene-nanoparticles (G-nP) composites
Demonstrate feasibility of a G-nP composite "electronic nose"

Research Tasks

Synthesis of graphene

Fabrication of G-nP composite sensors

Characterization of graphene films & sensor properties

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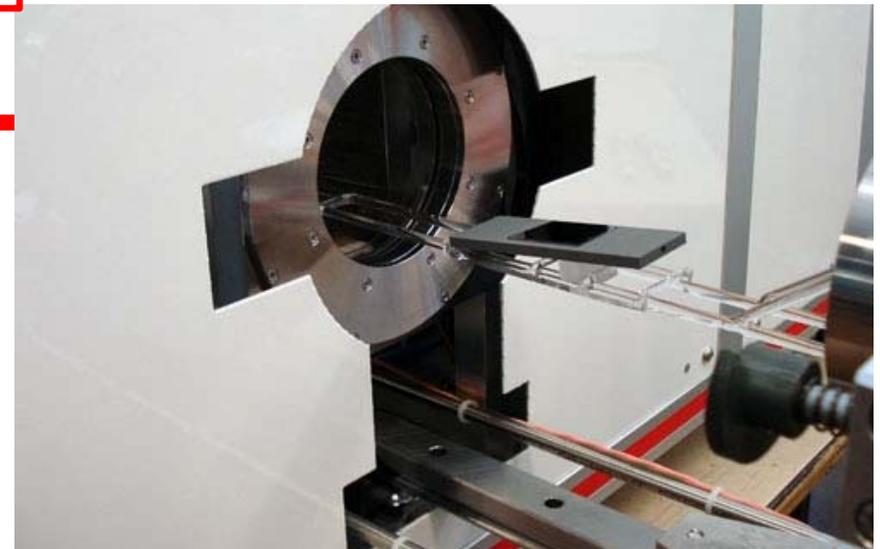
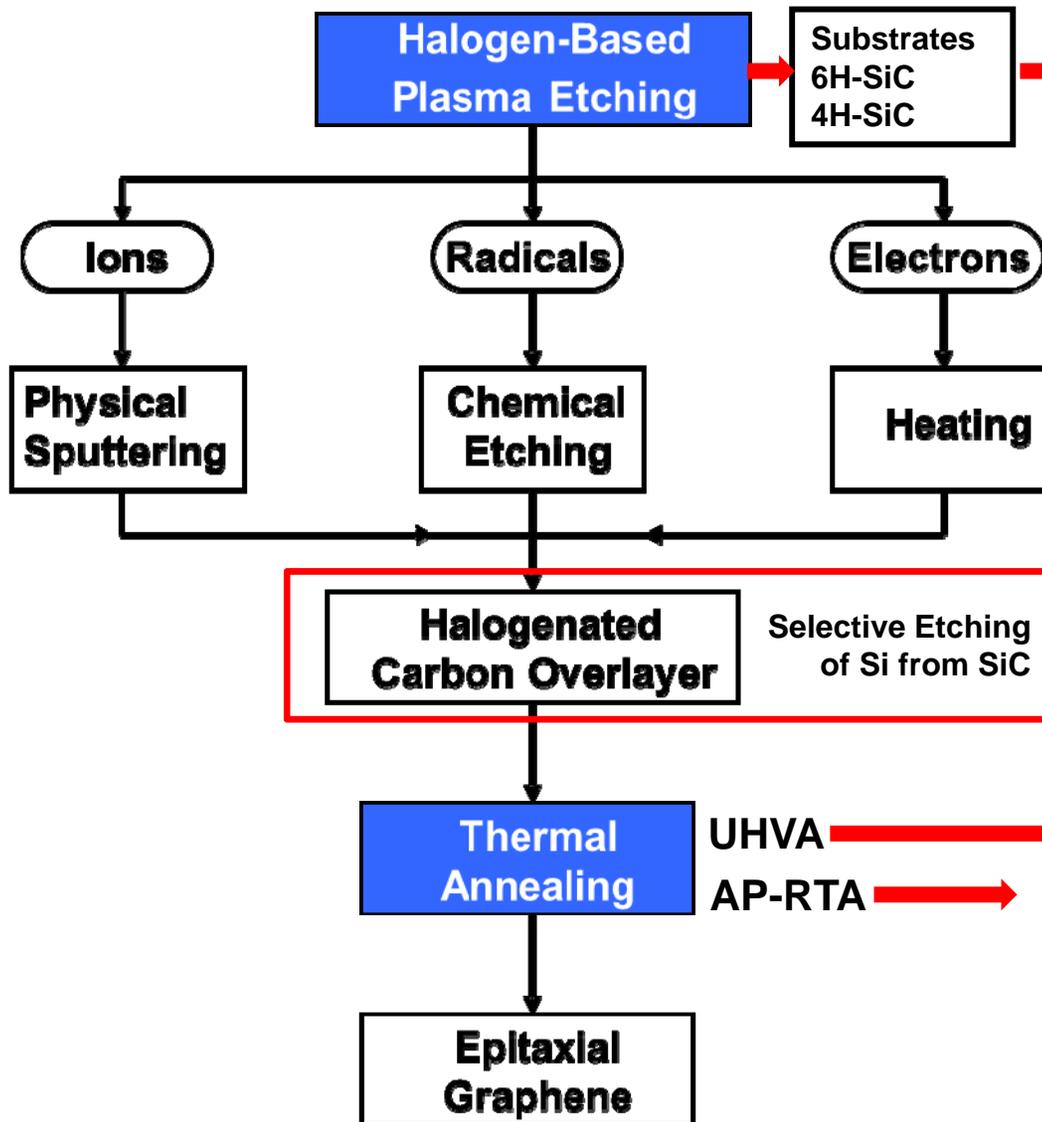
Electrical Characterization

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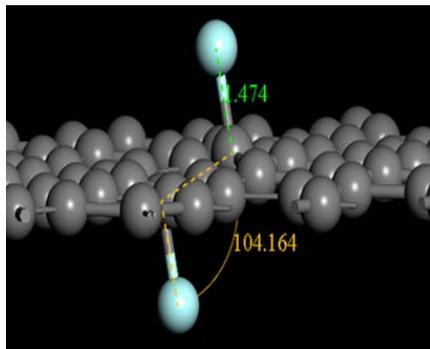
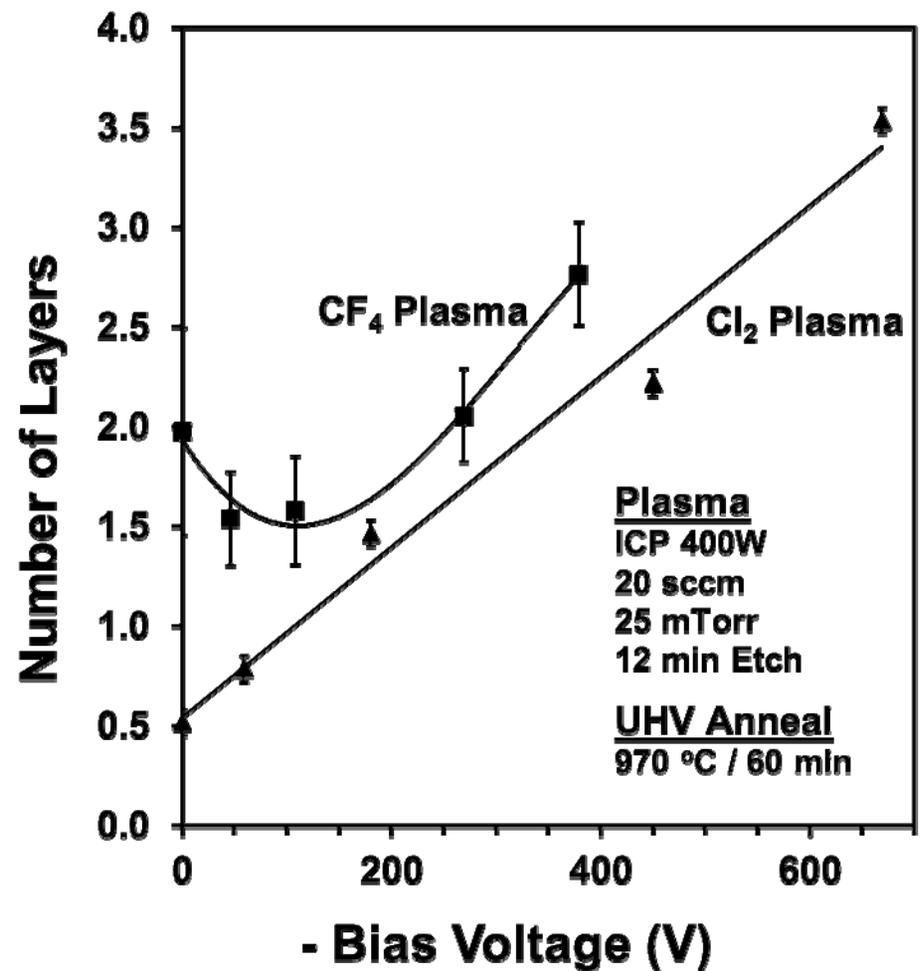
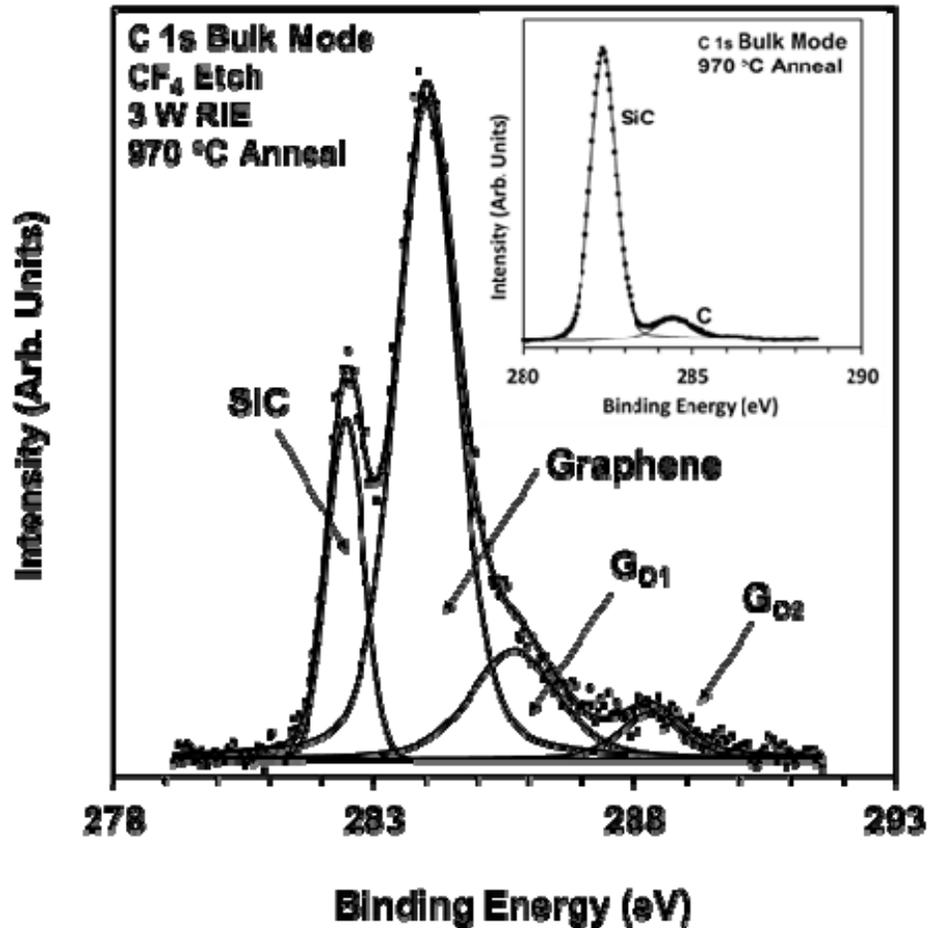
Future Directions

Synthesis Of G/SiC Films



Stinespring & coworkers, *J. Vac. Sci. Technol.*
30 (2012) 030605.

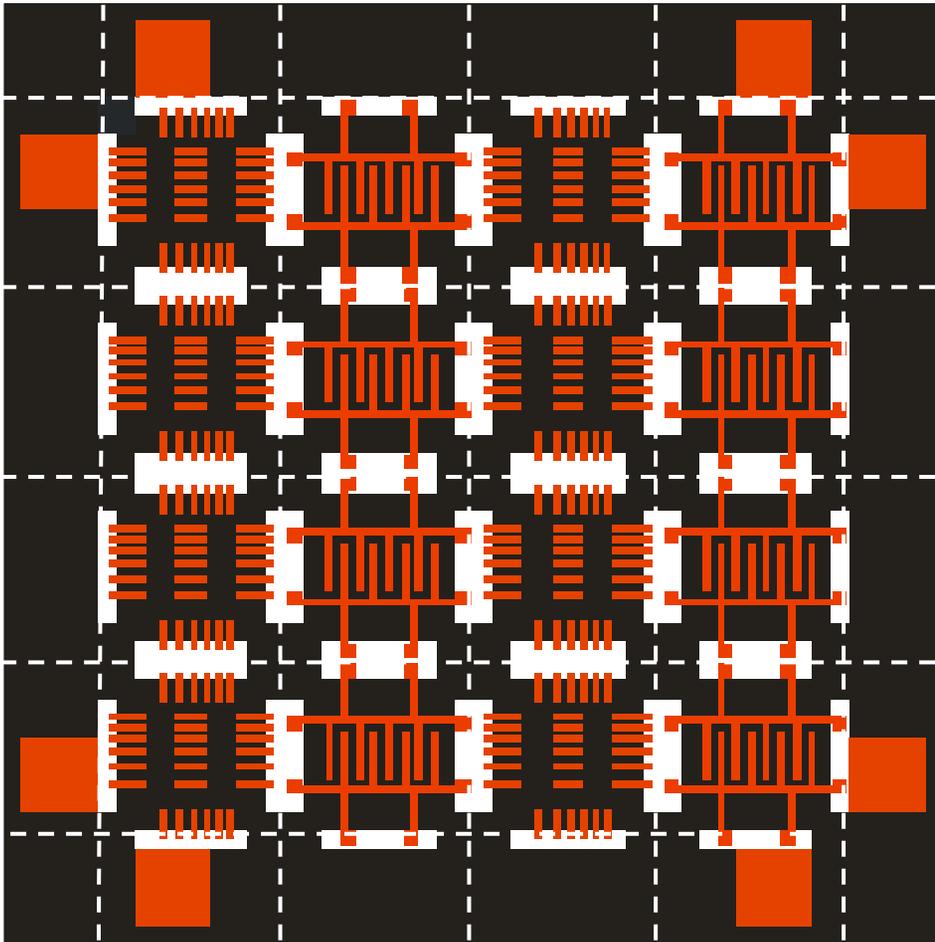
Surface Chemistry of UHVA G/SiC Films



Raghavan, Denig, Nelson, Chaudhari, & Stinespring, *Carbon*, 99 (2016) 212-221.

Duan, Stinespring, & Chorpeneing, *Chemistry Open*, 4 (2015) 642-650.

Device Fabrication



- Grow uniform graphene film on 1 cm x 1 cm SiC substrate
- Use shadow mask & oxygen ICP-RIE to remove graphene & form SiO_x strips while protecting 2 mm x 2 mm graphene regions
- Use shadow mask and e-beam evaporation to produce Au/Ti device patterns
- Use wafering saw to produce 2.5 mm x 2.5 mm die for testing

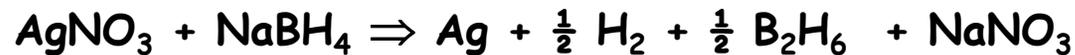
- Two different device patterns formed
 - TLM pattern - used for measuring electrical properties
 - Sensor pattern - used for sensor testing and characterization

Formation of G-nP Composites

Solution based nucleation and growth chemistries

Au, Ag, Pt, Ir nanoparticles studied to date

Typical Reaction Chemistry



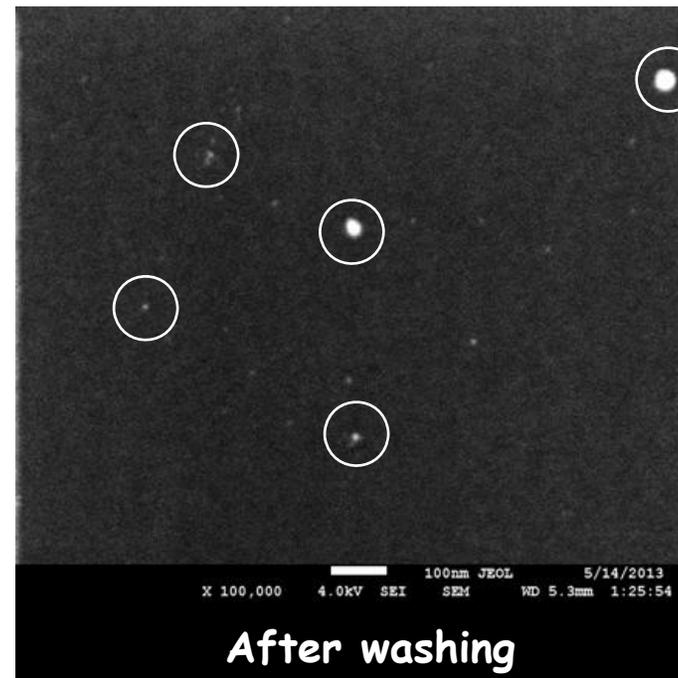
Preparation Sequence

Immerse graphene in ~10mM $\text{AgNO}_3/\text{H}_2\text{O}$

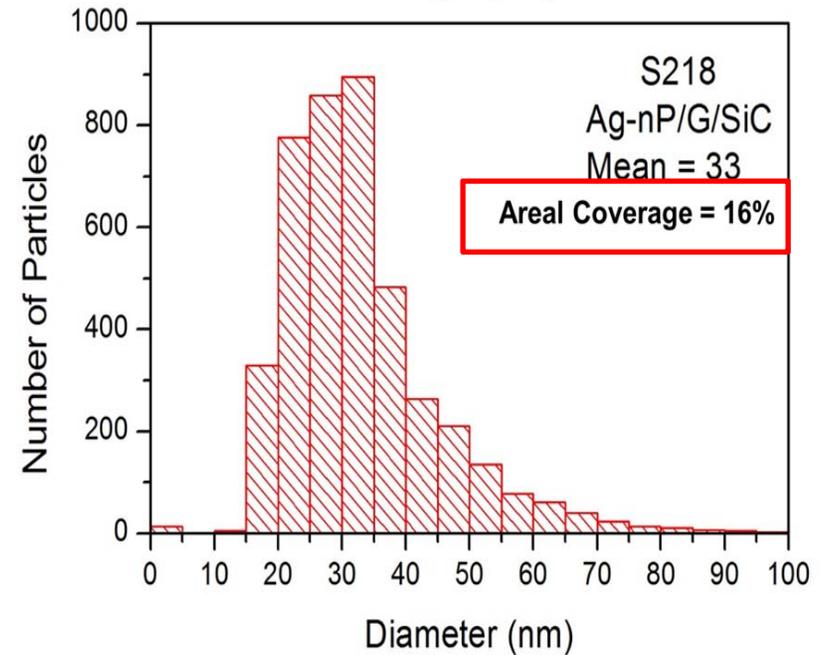
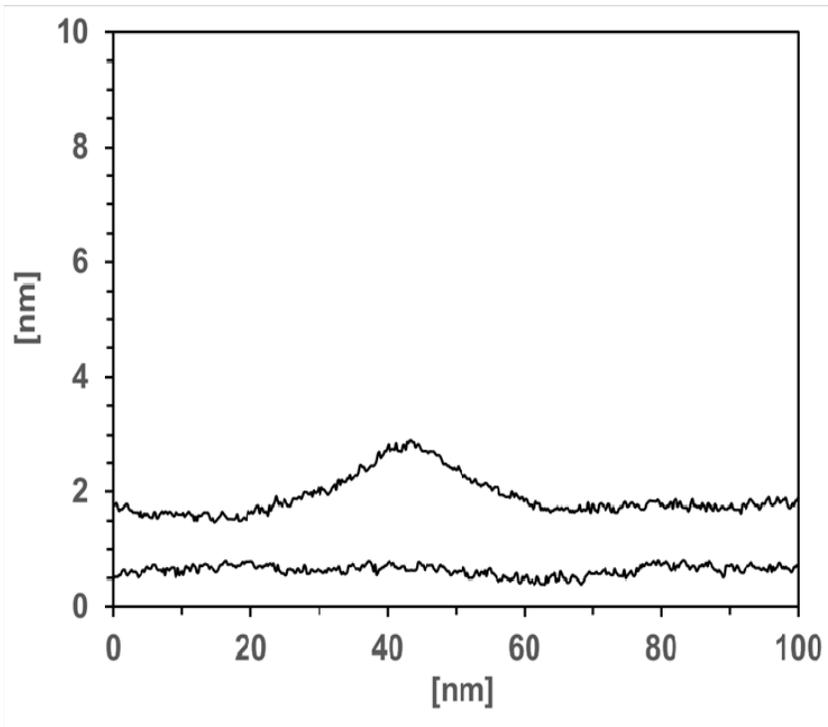
Add reducing agent ~25mM $\text{NaBH}_4/\text{H}_2\text{O}$

Incubate mixture at room temperature

Remove & water wash



Nanoparticle Nucleation & Growth

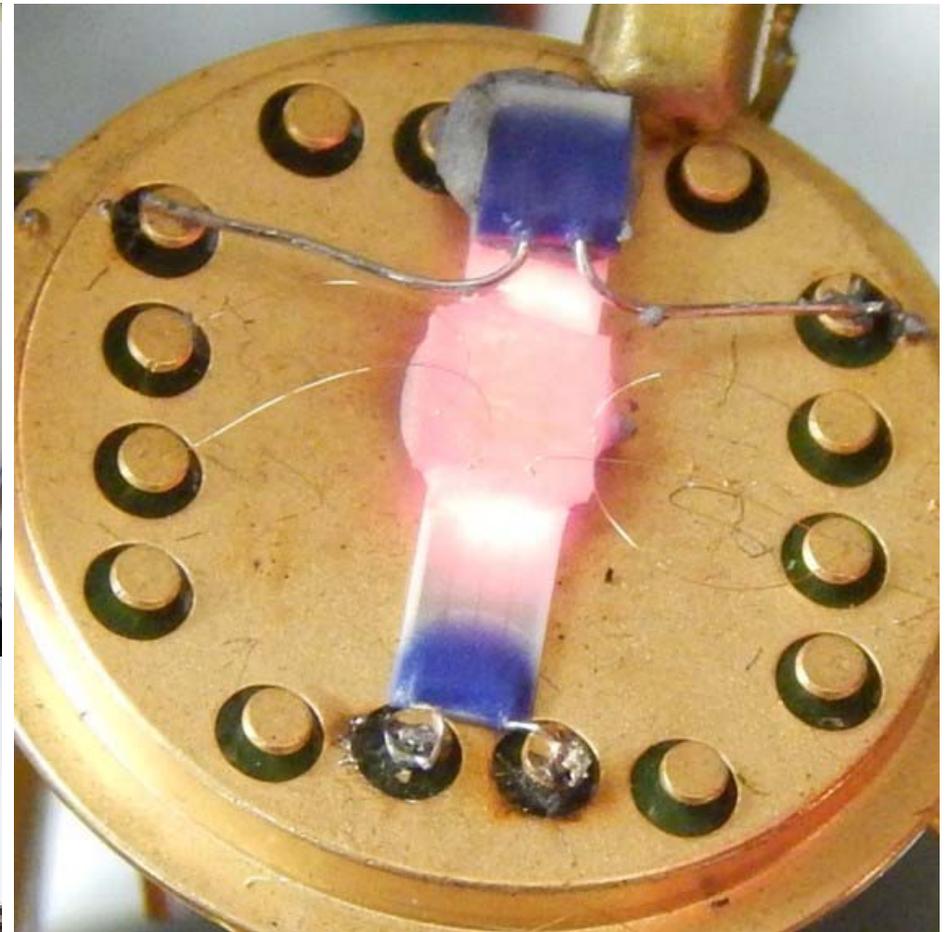


- Particles removed by water wash are spheroidal and associated with nucleation in the solution
- Attached nanoparticles are pyramidal and associated with heterogeneous nucleation on the surface
- Shape suggests Volmer-Webber growth

Key Result

Nanoparticle coverage sufficient to modify adsorption characteristics without introducing new conduction channels

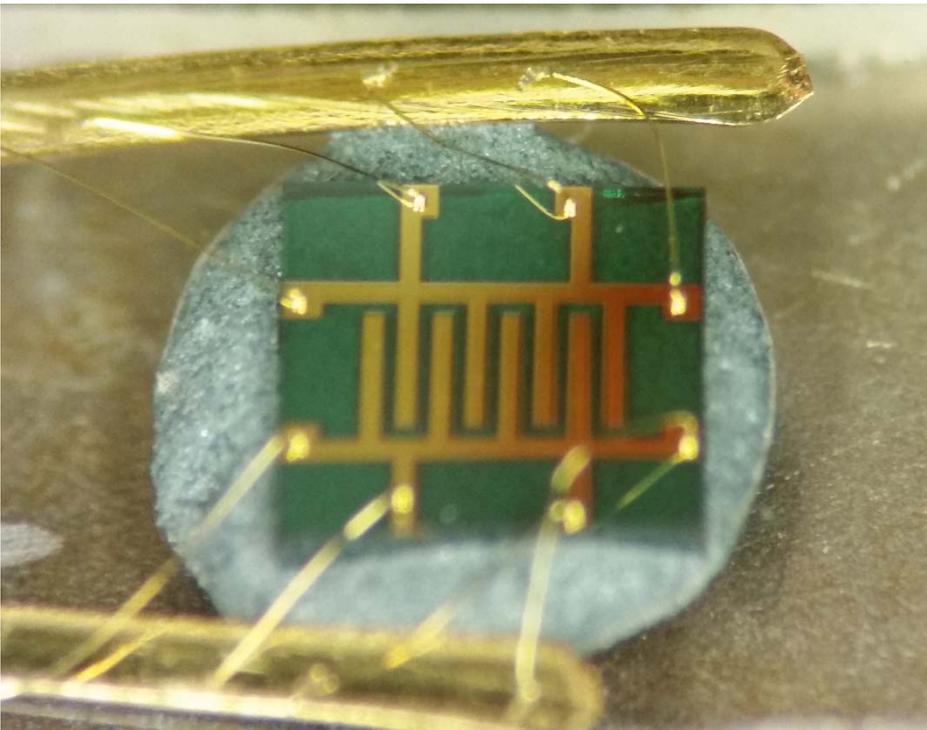
Unit #1 Film and Sensor Testing



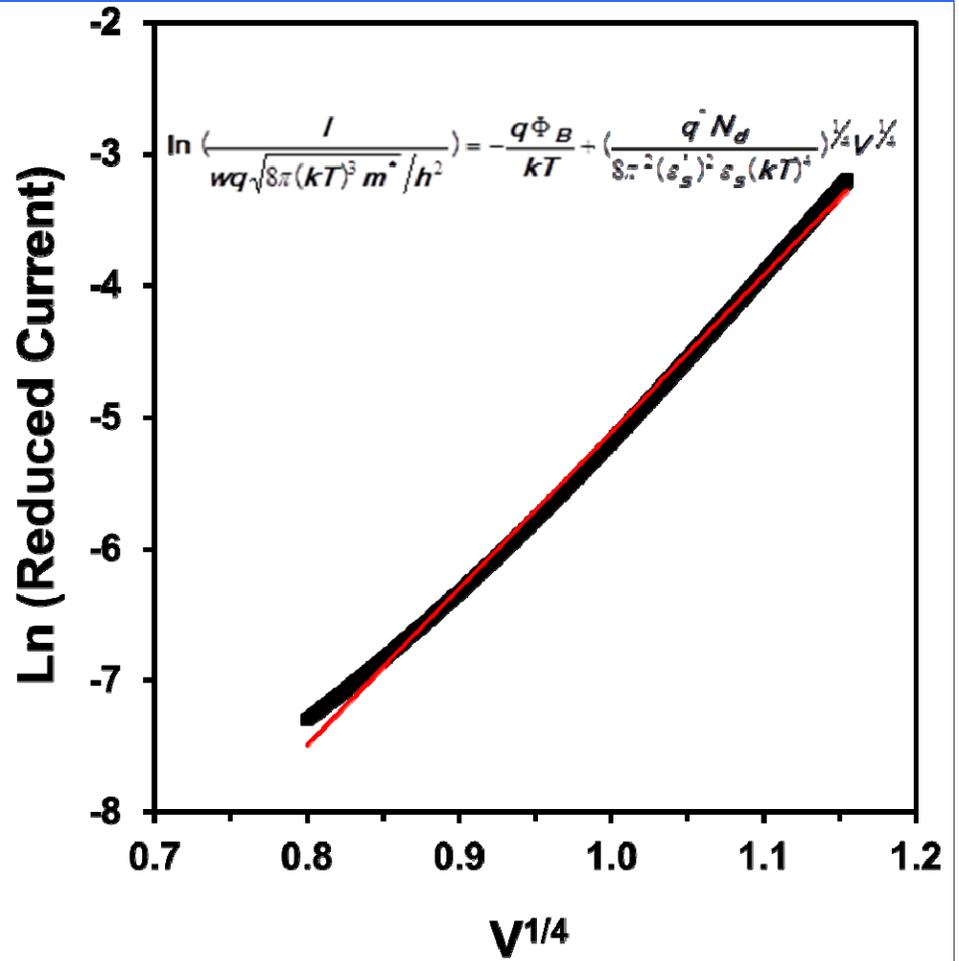
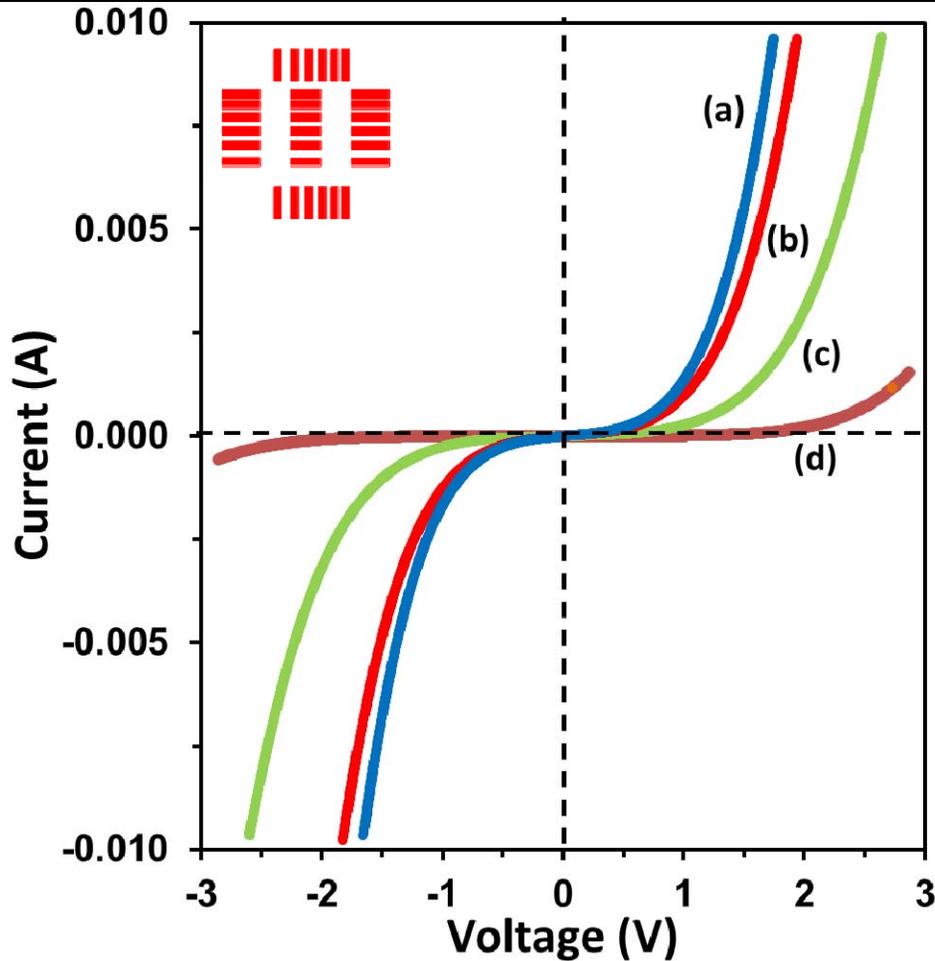
Sensor mounted 16 pin transistor outline header with microheater & RTD for temperature control & readout (Temperatures ≤ 800 °C)

Unit #2 Film and Sensor Testing

- Large thermally stable test bed
- Temperatures to 1000°C+
- Possible to mount & test multiple sensors at the same time



Electrical Characterization of Graphene Films

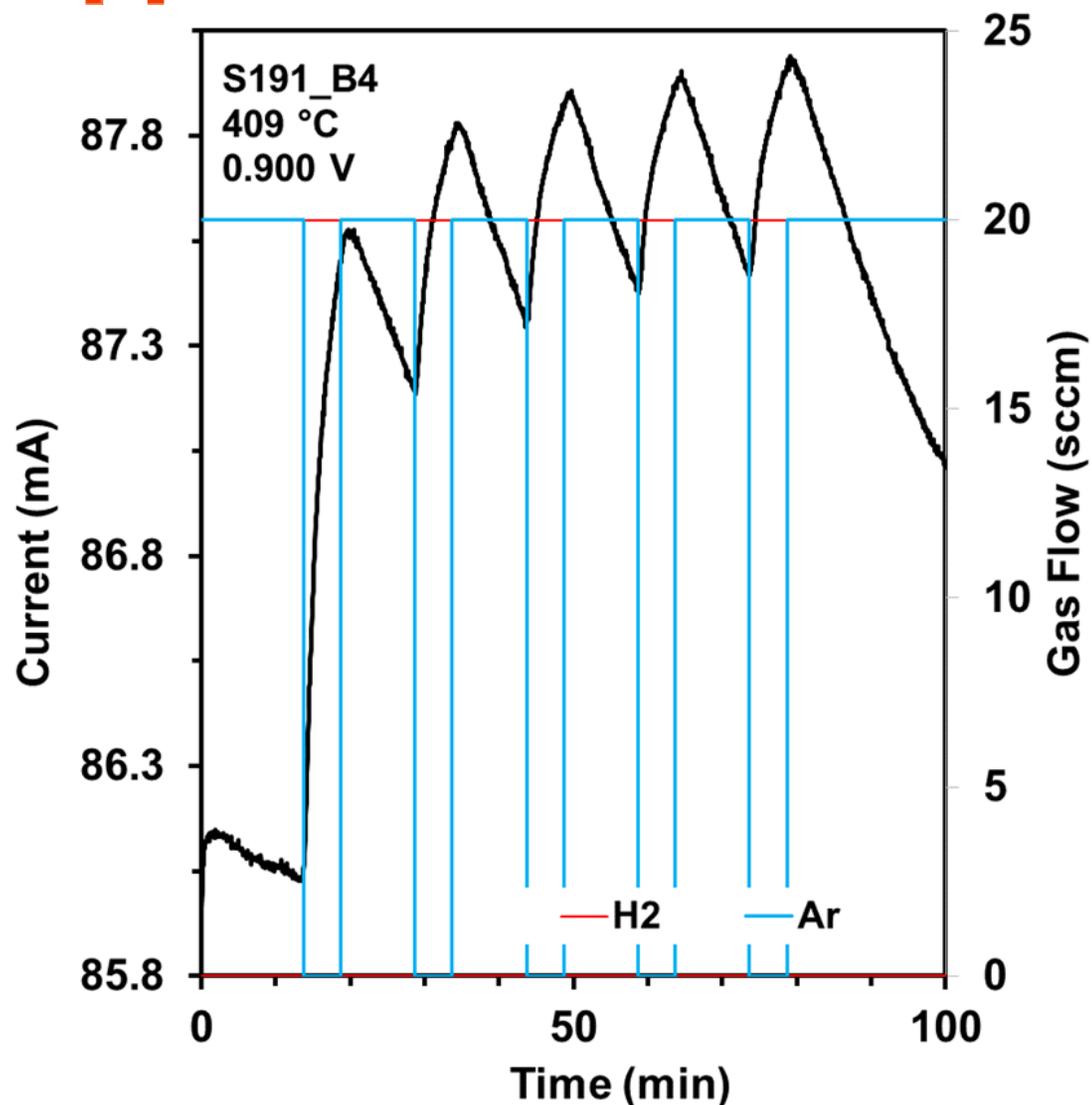
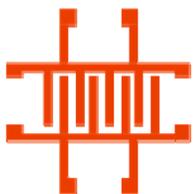


# layers	Φ_b eV	N_d 10^{14}cm^{-2}	ρ 10^{-6}ohm-cm	μ $\text{cm}^2/\text{V s}$
1	0.52	2.01	1.61	665.3
2	0.51	3.26	0.19	377.5
3	0.56	5.75	0.08	176.5

Graphene produced by mechanical exfoliation

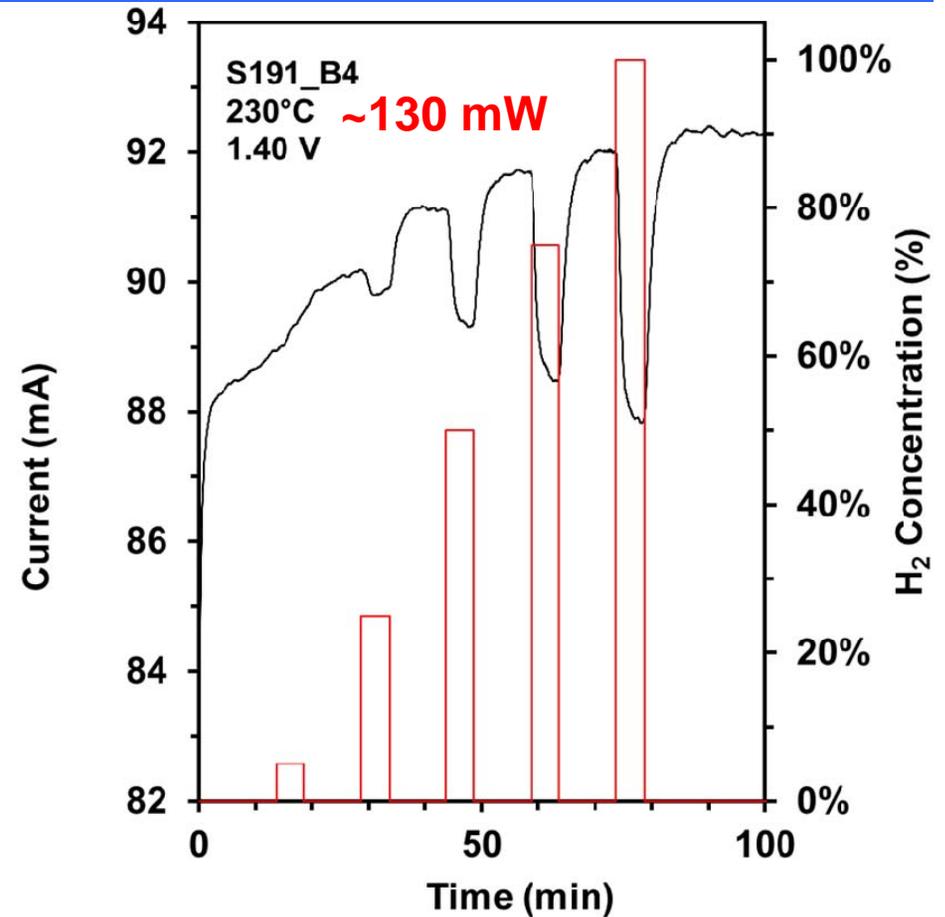
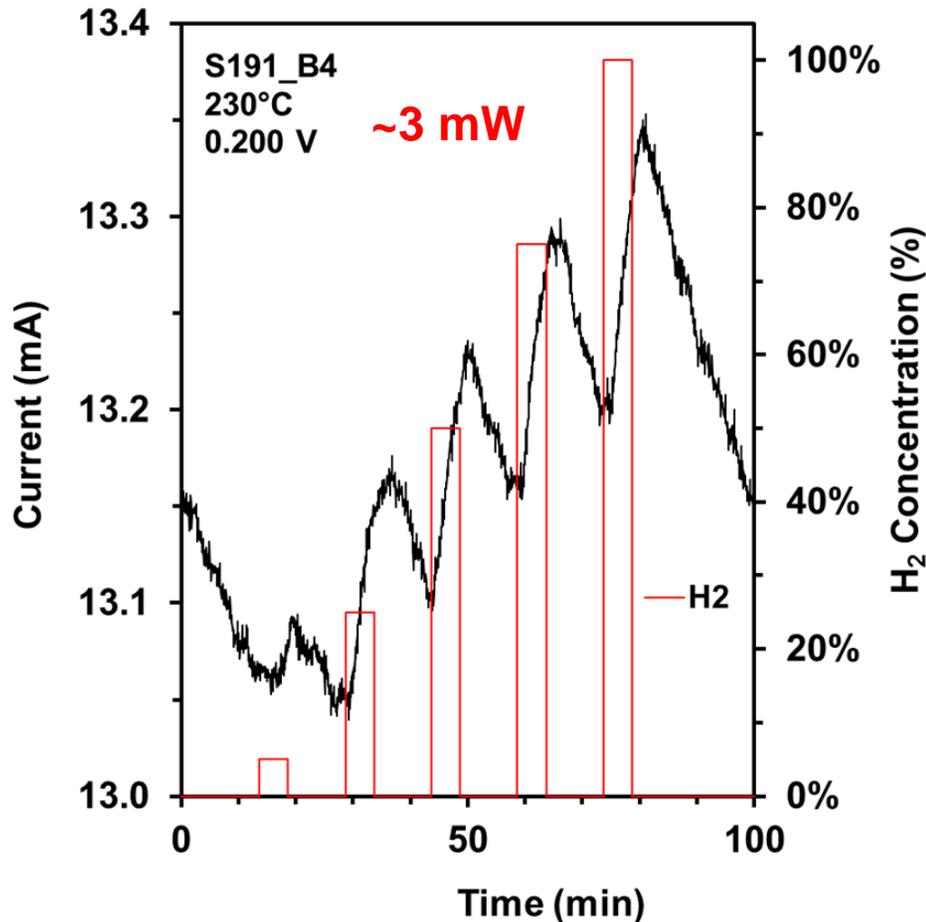
Reduced graphene oxide by chemical exfoliation

Characterization Graphene Sensors



- Effects of temperature
- Effects of composition
- Response to different gases
 - H₂ - Ar response
 - CO - Ar response
 - H₂ - CO response
- Pulse test
 - Rapid response
 - Slower decay

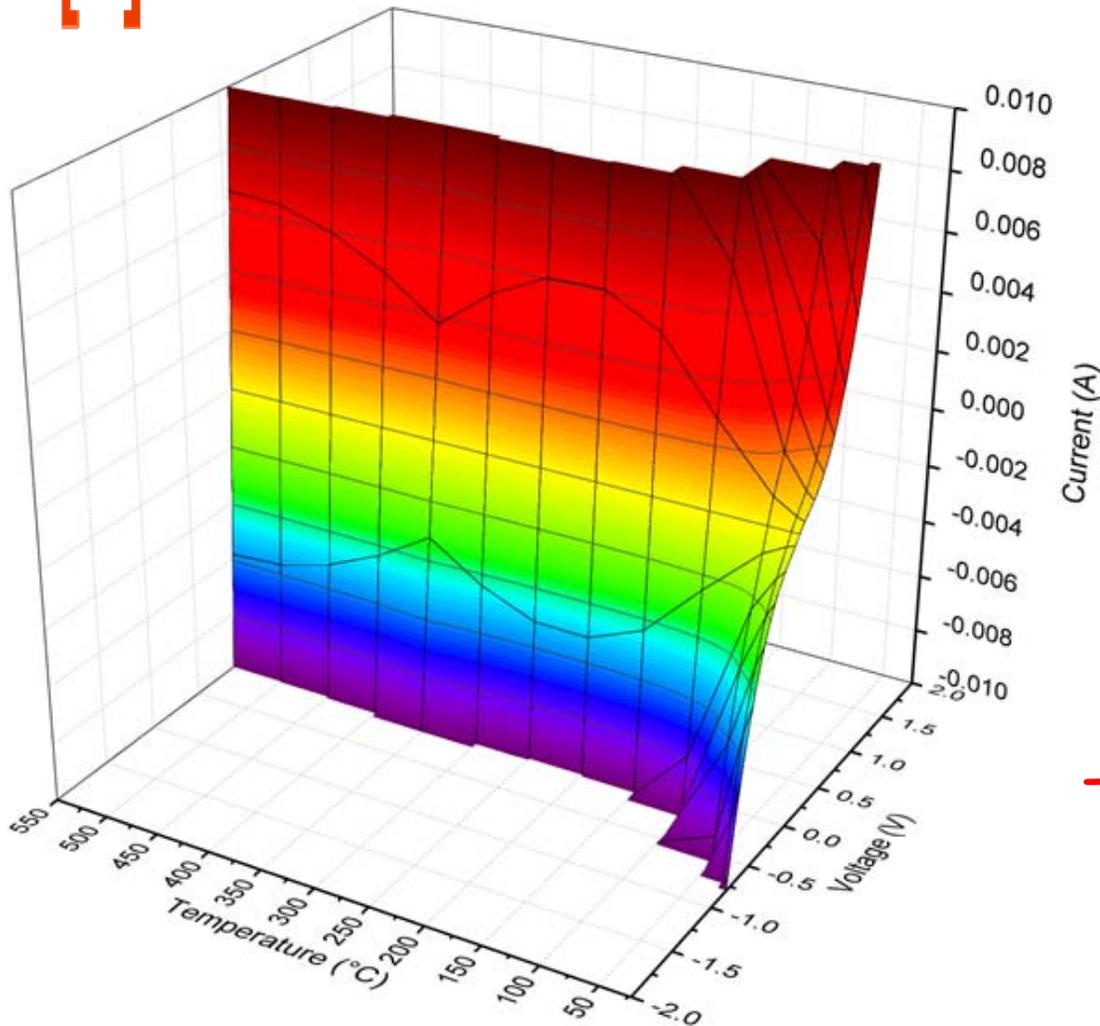
Chemical & Thermal Response Regimes



Switch between chemical and thermal response regimes by controlling operational power level

Possibility of measuring both composition & flow characteristics using same sensor

Characterization of G-nP Composite Sensors



- Fundamental differences in adsorption characteristics

- Significant differences in IV characteristics

Graphene

Ag n-P composite

-Key Result

Differences in electrical characteristics and gas response provide a basis for electronic nose development

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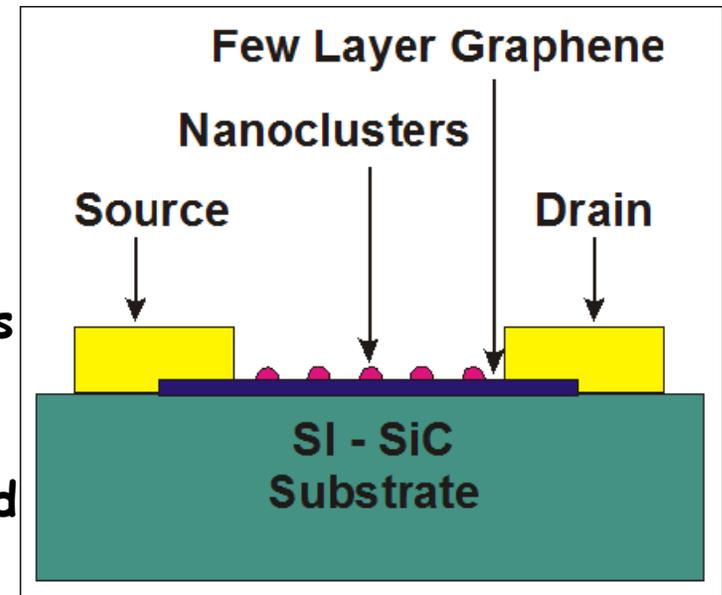
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Current Status

Synthesis and Fabrication

- ✓ Controllable graphene synthesis process developed
- ✓ Solution based nucleation & growth chemistries used to form G-nP composite films
- ✓ Graphene & G-nP composite sensors fabricated



Characterization and Testing

- ✓ Graphene electrical properties & gas response characterized to ~ 800 °C for H_2 and CO
- ✓ G-nP composite electrical properties characterized to ~ 600 °C
- ❑ Characterize graphene & G-nP gas response to ~ 1000 °C in progress
- ❑ Characterize response to additional gases

Future Directions

- Continue development of electronic nose
- Extend to liquids (electronic tongue)
- Continue optimization of graphene quality
- Explore other applications (e.g., FET)
- Continue development of theoretical understanding of the *G*-SiC interface and defect structures



Acknowledgments

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PhD Students

- Saurabh Chaudhari - Graphene synthesis & sensor fabrication (grad Dec 15)
- Andrew Graves - Sensor characterization

Undergrad Students

- Megan Cain - AFM Characterization / Particle nucleation and growth
- Jason Miles - Particle nucleation and growth (grad May 14)
- McKenzie Mills - Surface modification (grad May 14)

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