

# **Membrane Concepts**

5-6 October 2009

Facilitator: Katie Jereza

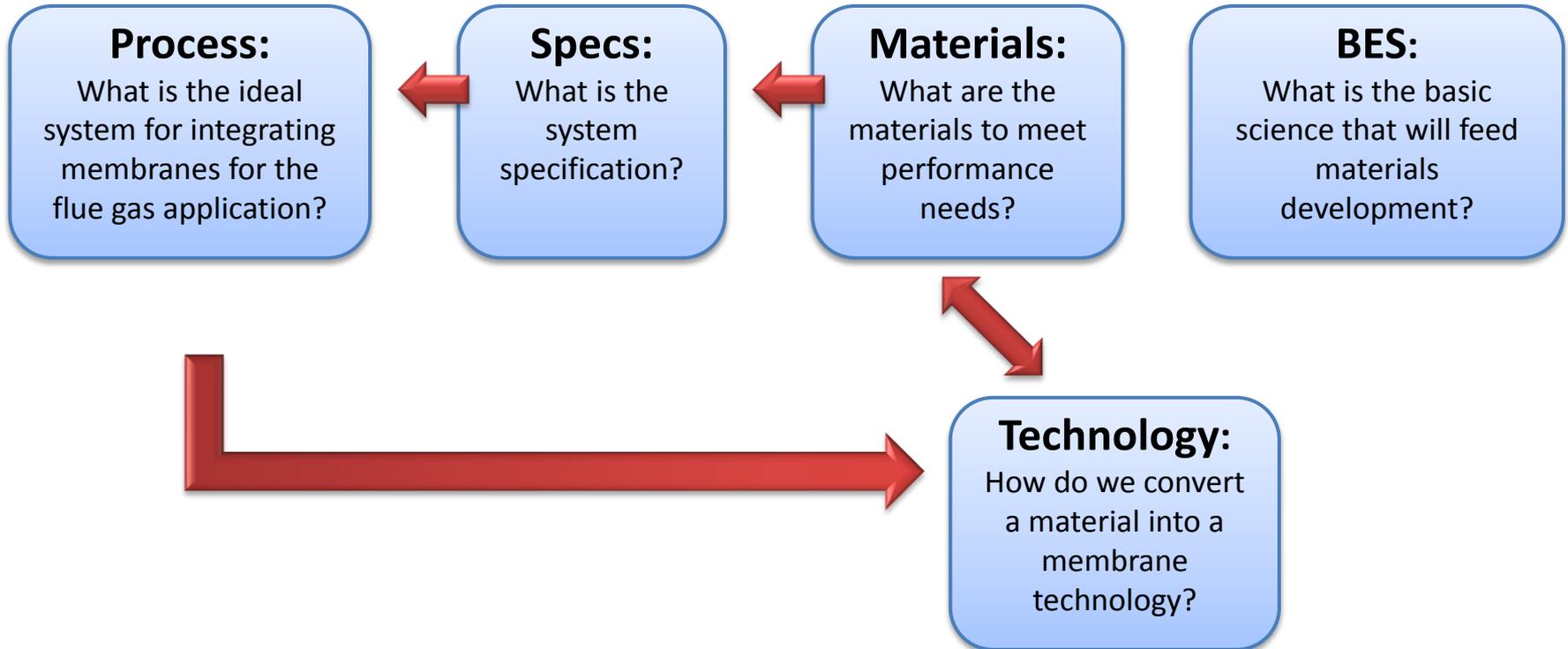
# Participants/ Attendees

- John Vetrano
- Jose Figueroa
- Dave Luebke
- Lora Toy
- John J. Marano
- Berend Smit
- Jason Simmons
- Fred Glaser

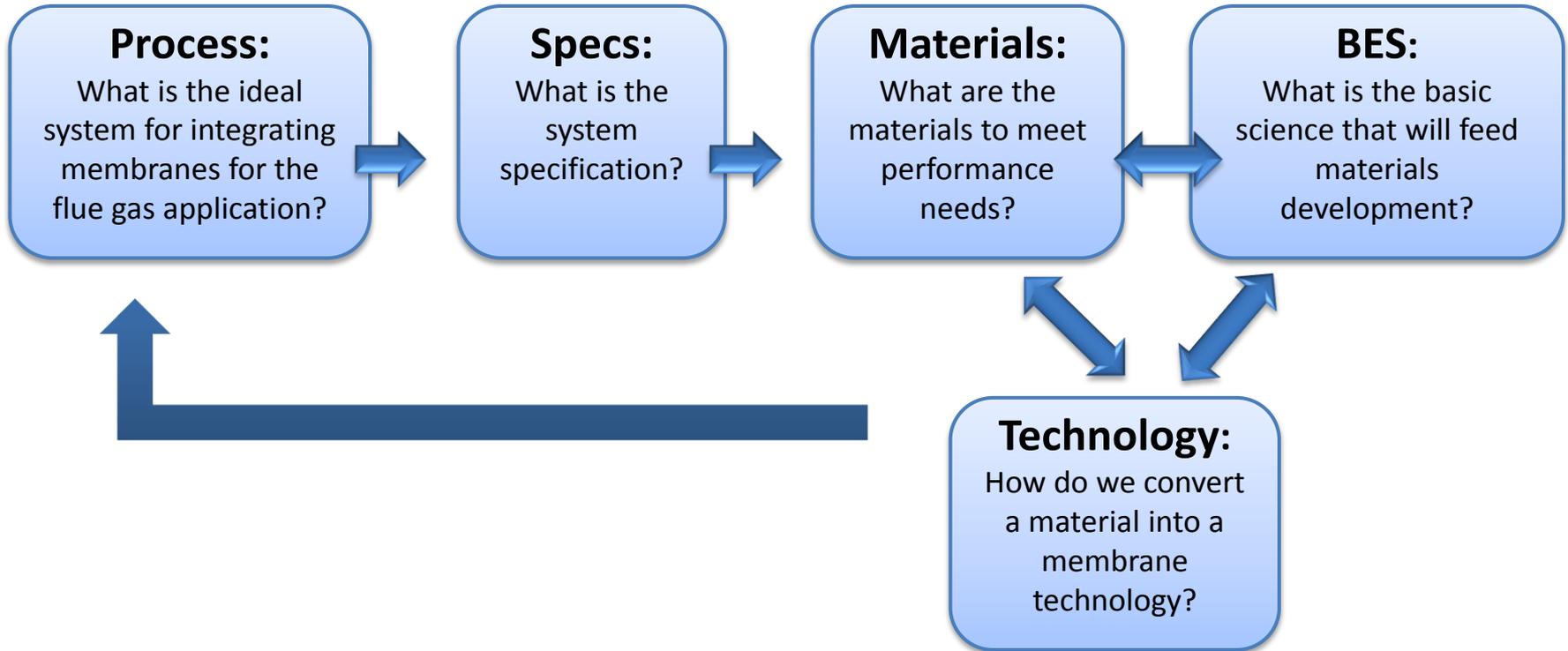
# Key Questions

- What is the ideal system for integrating membranes for the flue gas application?
- What is the system specification?
- What are the materials to meet performance needs?
- How do we convert a material into a membrane technology?
- What is the basic science that will feed materials development?
  
- . . . What do we need to know to do each of our jobs?

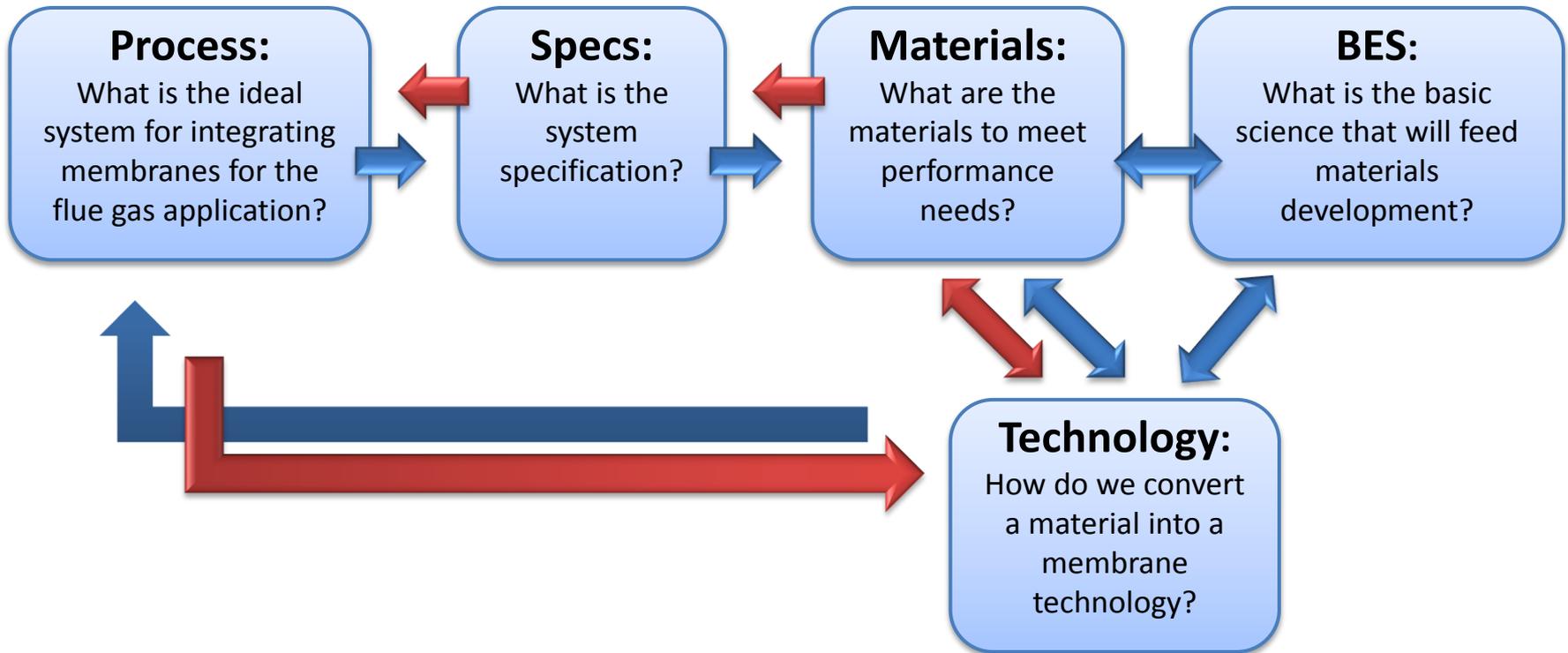
# Short Term



# Long Term

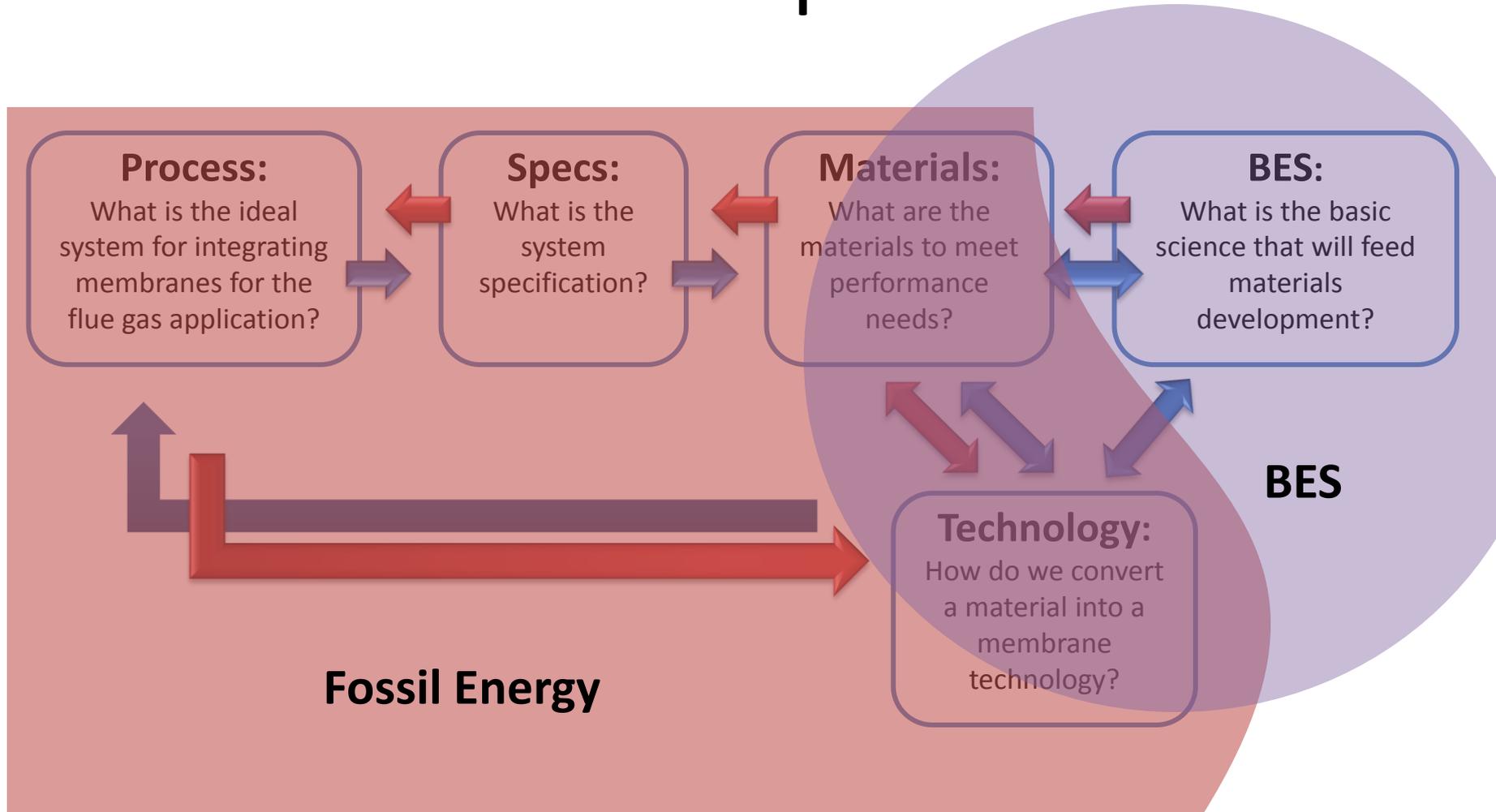


# Short and Long Term



➡ = Long Term  
➡ = Short Term

# Areas of Expertise



## Process:

What is the ideal system for integrating membranes for the flue gas application?

## Specs:

What is the system specification?

## Materials:

What are the materials to meet performance needs?

## BES:

What is the basic science that will feed materials development?

## Technology:

How do we convert a material into a membrane technology?

**Fossil Energy**

**BES**

# Ideas & Barriers to Their Advancement

# Technical Barrier: Starting with Known Membranes

- At the highest level: Current thinking is based on “which membrane materials are available” and “what can we do with that.” Current processes are from: we have a membrane, where can we go from that.
- Not the best way, because it is constrained by the materials that are available; it prevents “out of the box” thinking.
  - Works, but does not lead to as beneficial of an end state as it could.
  - Desirable way to work in the short term (~5 years.)
  - Potential solution: Better approach would be to get the process engineers in the room, come up with an alternative system design that is not constrained by existing materials, but requires new materials.

# Technical Barrier: Lack of a Common Measure

- A technical barrier: lack of a common measure of ranking or identifying how far new materials are from optimum.
  - Define a common measure for ranking or identifying how far the new materials are from optimum, for each of first 3 (process, specs, materials)

# Barriers: Supported Ionic Liquid (Apply to Most Materials )

- Need to optimize ionic liquids for flue gas conditions
  - Lack of basic science to enable the selection of the best ionic liquid
- Turning ionic liquid into a practical membrane (applied science)
  - Solving this will move ionic liquids to the same level as the fluorinated based polymer
- High throughput testing approaches for mixed gas
- Need to improve synthesis techniques (too slow)

Barriers: Develop fluorinated based polymer with higher permeability and selectivity

### Optimization:

- Need to increase permeability without losing integrity
  - Chemistry has high crystallinity, creating diffusion issues
- Need to raise selectivity to 30:50 CO<sub>2</sub>/N<sub>2</sub>
  - Raising permeability decreases selectivity
- Need for high throughput testing
  - Lack techniques; multiple steps; takes time to achieve steady state; first step and last step take the longest; expensive and not widely available