



# NETL Life Cycle Inventory Data

## Process Documentation File

**Process Name:** Coal Mine Methane Emissions  
**Reference Flow:** 1 kg of Extracted coal  
**Brief Description:** Coal mine methane (CMM) emissions associated with coal mine operations

### Section I: Meta Data

**Geographical Coverage:** USA **Region:** Various

**Year Data Best Represents:** 2009

**Process Type:** Basic Process (BP)

**Process Scope:** Gate-to-Gate Process (GG)

**Allocation Applied:** No

**Completeness:** Individual Relevant Flows Captured

#### Flows Aggregated in Data Set:

Process  Energy Use  Energy P&D  Material P&D

#### Relevant Output Flows Included in Data Set:

Releases to Air:  Greenhouse Gases  Criteria Air  Other

Releases to Water:  Inorganic  Organic Emissions  Other

Water Usage:  Water Consumption  Water Demand (throughput)

Releases to Soil:  Inorganic Releases  Organic Releases  Other

#### Adjustable Process Parameters:

cmm

*[kg/kg] Adjustable parameter - mass of coal mine methane per kg of produced coal available for venting, flaring, or capture (0.0205 equiv to 967 cf/ton)*

capture

*[binary] Adjustable parameter - 0 no capture; 1 capture*

capture\_frac

*[dimensionless] Adjustable parameter - percent of coal mine methane captured (or drained)*

**Tracked Input Flows:**

None

**Tracked Output Flows:**

Methane [Intermediate product]

*Captured methane - assumed to meet pipeline specifications*

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**Section II: Process Description**

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**Associated Documentation**

This unit process is composed of this document and the data sheet (DS) *DS\_Stage1\_O\_Coal\_Mine\_Methane\_2013.01.xlsx*, which provides additional details regarding relevant calculations, data quality, and references.

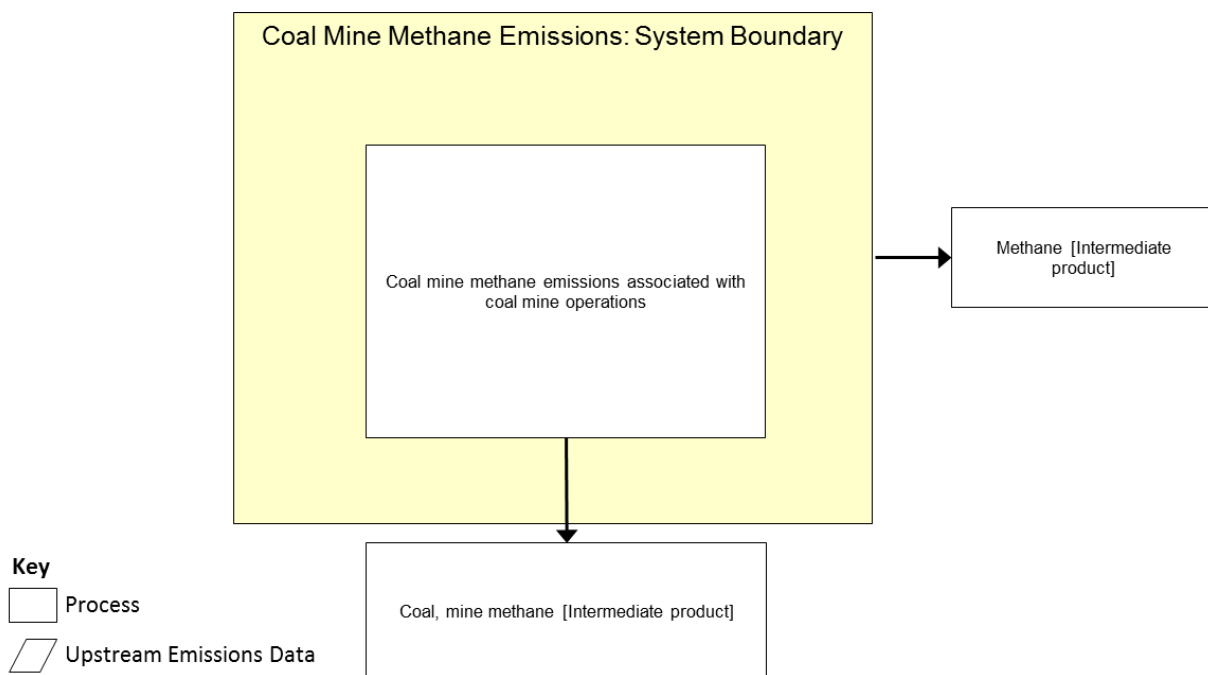
**Goal and Scope**

This unit process provides a summary of relevant input and output flows associated with coal mine methane emissions. An option is provided to capture a percentage of the total methane produced, but there are no burdens associated with capturing the methane. All vented methane is assumed to be in too low a concentration to be directly flared. The reference flow of this unit process is: 1 kg of extracted coal.

**Boundary and Description**

This unit process provides the average methane emissions and captured methane streams associated with coal mining operations. This unit process is used in combination with other unit processes (UPs) to provide a complete emissions profile for coal extraction. The captured methane flow can be connected to a venting and flaring UP, a compressor for injection to a natural gas pipeline, a boiler, or similar UPs.

**Figure 1** provides an overview of the boundary of this unit process.

**Figure 1: Unit Process Scope and Boundary**

The coal mine methane available for either emission or capture for underground coal mining was determined by adding annual vented air methane (VAM) emissions and captured/drained methane for a collection of U.S. mines (EPA, 2010). A weighted average of the available methane per kg of coal provides the expected available methane (EIA, 2009). The expected available methane for surface mine is from a single source and is included as the minimum value (EPA, 2004).

The expected percentage of captured methane was determined from the expected national VAM emissions and the total methane available. The expected capture percentage provides an emission result consistent with underground mines across the U.S. The UP can easily be configured to reflect conditions at a particular well with higher capture rates. Included in this UP, but not linked to the Data Summary, are regionalized values for CMM emissions and capture fractions.

**Table 1** shows the input and output flows of this unit process. Additional details regarding input and output flows, including calculation methods, are contained in the associated DS sheet.

Table 1: Unit Process Input and Output Flows

Flow Name	Value	Units (Per Reference Flow)
<b>Inputs</b>		
None	N/A	N/A
<b>Outputs</b>		
<b>Coal, mine methane [Intermediate product]</b>	<b>1.00</b>	<b>kg</b>
Methane [Organic emissions to air (group VOC)]	1.47E-02	kg
Methane [Intermediate product]	5.78E-03	kg

\* **Bold face** clarifies that the value shown *does not* include upstream environmental flows.

### Embedded Unit Processes

None.

### References

EPA, 2010

U.S. Environmental Protection Agency. 2010. *Coal Mine Methane Recovery at Active U.S. Coal Mines: Current Projects and Potential Opportunities*. U.S. Environmental Protection Agency. Washington, D.C.  
[http://www.epa.gov/cmop/resources/coal\\_mine\\_data\\_sheet.pdf](http://www.epa.gov/cmop/resources/coal_mine_data_sheet.pdf) (Accessed July 16, 2013)

EIA, 2009

U.S. Energy Information Administration and U.S. Mine Safety and Health Administration. (n.d.). *Historic Coal Production Data: 2009*. U.S. Energy Information Administration. Washington, D.C.  
<http://www.eia.gov/coal/data.cfm#production> (Accessed July 16, 2013)

EPA, 2004

U.S. Environmental Protection Agency. 2010. *Evaluation of Impacts to Underground Sources of Drinking Water by Hydraulic Fracturing of Coalbed Methane Reservoirs, Attachment 5: The Powder River Basin*. U.S. Environmental Protection Agency. EPA 816-R-04-003.  
[http://www.epa.gov/ogwdw000/uic/pdfs/cbmstudy\\_attach\\_uic\\_attach05\\_powder.pdf](http://www.epa.gov/ogwdw000/uic/pdfs/cbmstudy_attach_uic_attach05_powder.pdf) (Accessed December 20, 2009).



**Section III: Document Control Information**

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**Date Created:** July 31, 2013

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8/3/15

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**Section IV: Disclaimer**

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