



# NETL Life Cycle Inventory Data

## Process Documentation File

**Process Name:** Container Truck, Transport  
**Reference Flow:** 1 kg of Cargo  
**Brief Description:** This process includes all inputs for the raw material transportation for 1 kg of delivered biomass.

### Section I: Meta Data

**Geographical Coverage:** US                                        **Region:** N/A  
**Year Data Best Represents:** 2008  
**Process Type:** Transport Process (TP)  
**Process Scope:** Gate-to-Gate Process (GG)  
**Allocation Applied:** No  
**Completeness:** Individual Relevant Flows Captured  
**Flows Aggregated in Data Set:**  
 Process                 Energy Use                 Energy P&D                 Material P&D  
**Relevant Output Flows Included in Data Set:**  
Releases to Air:     Greenhouse Gases                 Criteria Air Pollutants     Other  
Releases to Water:  Inorganic Emissions                 Organic Emissions                 Other  
Water Usage:         Water Consumption                 Water Demand (throughput)  
Releases to Soil:     Inorganic Releases                 Organic Releases                 Other

**Adjustable Process Parameters:**

S2\_TRK\_DIST                                        *The distance the corn grain travels from the farm to the energy conversion facility*

**Tracked Input Flows:**

Cargo    *The cargo that the truck will carry*  
Chip Truck    *The construction requirements to build a container truck*

**Tracked Output Flows:**

Cargo    *Cargo delivered*



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## Section II: Process Description

### Associated Documentation

This unit process is composed of this document and the data sheet (DS) *DS\_RMT\_Biomass\_ContainerTruck\_2011.01.xls*, which provides additional details regarding relevant calculations, data quality, and references.

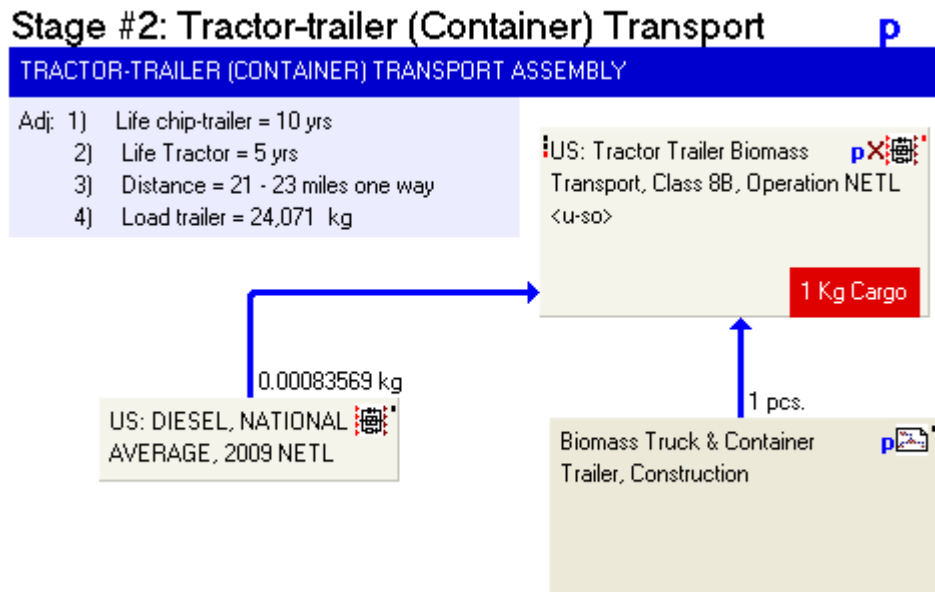
### Goal and Scope

The scope of this unit process covers all aspects of raw material transportation (RMT) as seen in **Figure 1**. These processes were developed for the transportation of biomass feedstocks from the location of cultivation to the energy conversion facility; however, this aggregate process may be used for the transport of anything which requires a container truck. At the end, one kilogram of cargo is delivered to the life cycle (LC) Stage #3 boundary.

### Boundary and Description

This unit process includes the construction and operation of a container truck. As built, the process transports biomass from the farm to the energy conversion facility. The truck consists of a cab and an enclosed, diesel-powered trailer. The transport distance is an adjustable parameter for RMT. The plan for RMT of corn grain is provided in **Figure 1**.

**Figure 1: Plan for Container Truck Transportation, Including Construction and Operation of Profiles**



Construction of the truck for RMT includes the materials required to construct the following piece of equipment for transport:

- Container/Chip Truck  
(DS/ DF DF\_Stage2\_C\_Chip\_Truck\_Biomass\_Transport\_2010.01.doc)

The profiles and processes included in RMT are provided in **Table 1**. Those shown in bold face were developed by NETL.

**Table 1: Profiles and Processes Included in RMT for Container Truck Transportation**

Stage #2: Tractor-trailer (Container) Transport  
 Biomass Truck & Container Trailer, Construction  
 DE: Lead (99,995%) PE  
 DE: Styrene-butadiene rubber mix (SBR) PE  
 RER: Aluminum sheet mix PE  
 RER: Nylon 6.6 granulate (PA 6.6) ELCD/PlasticsEurope <p-agg>  
 RER: Polyurethane flexible foam (PU) PlasticsEurope  
 US: Chip Truck, Biomass Transport, Construction NETL <u-so>  
 WOR: Steel Plate, BF, Manufacture NETL <u-so>  
 US: DIESEL, NATIONAL AVERAGE, 2009 NETL <u-so>  
 US: Tractor Trailer Biomass Transport, Class 8B, Operation NETL <u-so>

### Parameters and Balances

The parameters for the highest level modeling plan for container truck transportation are shown in **Table 2**. These parameters may or may not include the adjustable parameters shown previously, depending on how the model was created. **Table 3** presents the input and output balances for resources and emissions of interest for the RMT plan.

**Table 2: Adjustable Parameters for RMT of Container Truck Transportation**

Plan	Parameter	Value	Comment
<i>LC Stage #2</i>			
Stage #2: Tractor-trailer (Bale) Transport	Load_Trailer	22801.03	[kg] Maximum weight of corn grain transported by 1 trailer load.
Stage #2: Tractor-trailer (Bale) Transport	S2_TRK_DIST	33	[miles] adjustable parameter for distance from Origin to Destination.

**Table 3: Inputs and Output Balances for RMT of Container Truck Transportation  
(kg/kg delivered)**

Process or Category	Gate to Gate (RMT)
<b>Inputs</b>	
Flows	1.220E-02
Resources	1.220E-02
Energy resources	6.994E-04
Non renewable energy resources	6.990E-04
Crude oil (resource)	3.762E-04
Hard coal (resource)	1.292E-04
Lignite (resource)	6.407E-05
Natural gas (resource)	1.296E-04
Uranium (resource)	3.238E-09
Renewable energy resources	4.130E-07
Biomass	3.989E-07
Renewable fuels	3.016E-13
Wood	1.409E-08
Unspecified	0.000E+00
Land use	0.000E+00
Material resources	1.150E-02
Non renewable elements	1.467E-07
Aluminum	2.836E-13
Chromium	2.550E-11
Copper	6.070E-12
Iron	7.485E-08
Lead	2.456E-11
Magnesium	3.012E-14
Mercury	7.656E-12
Nickel	9.454E-14
Phosphorus	3.010E-09
Sulphur	6.834E-08
Zinc	4.769E-10
Non renewable resources	1.459E-03
Barium sulphate	1.769E-16
Basalt	2.557E-06
Bauxite	1.595E-04
Bentonite	1.486E-06
Calcium carbonate (CaCO <sub>3</sub> )	1.846E-09
Calcium chloride	1.811E-14

Process or Category	Gate to Gate (RMT)
Chalk (Calciumcarbonate)	5.238E-38
Chromium ore (39%)	2.010E-09
Clay	1.763E-07
Colemanite ore	1.024E-09
Copper - Gold - Silver - ore (1,0% Cu; 0,4 g/t Au; 66 g/t Ag)	1.351E-08
Copper - Gold - Silver - ore (1,1% Cu; 0,01 g/t Au; 2,86 g/t Ag)	8.233E-09
Copper - Gold - Silver - ore (1,16% Cu; 0,002 g/t Au; 1,06 g/t Ag)	4.647E-09
Copper - Molybdenum - Gold - Silver - ore (1,13% Cu; 0,02% Mo; 0,01 g/t Au; 2,86 g/t Ag)	1.132E-08
Copper ore (0.14%)	3.118E-08
Copper ore (1.2%)	1.401E-09
Copper ore (4%)	1.731E-18
Copper ore (sulphidic, 1.1%)	1.266E-10
Dolomite	7.687E-07
Feldspar (aluminum silicates)	2.123E-09
Ferro manganese	6.170E-12
Fluorspar (calcium fluoride; fluorite)	1.199E-06
Granite	6.645E-19
Gypsum (natural gypsum)	8.144E-08
Heavy spar (BaSO4)	3.580E-06
Ilmenite (titanium ore)	3.487E-17
Inert rock	1.154E-03
Iron ore (56,86%)	6.676E-05
Iron ore (65%)	3.783E-09
Kaolin ore	1.837E-09
Lead - zinc ore (4.6%-0.6%)	1.662E-05
Limestone (calcium carbonate)	3.158E-05
Magnesit (Magnesium carbonate)	2.200E-12
Magnesium chloride leach (40%)	2.299E-07
Manganese ore	4.160E-10
Manganese ore (R.O.M.)	2.960E-08
Molybdenite (Mo 0,24%)	6.982E-09
Natural Aggregate	5.891E-06
Nickel ore (1,5%)	3.738E-13
Nickel ore (1.6%)	5.694E-08
Olivine	6.417E-11
Peat	1.177E-07
Phosphate ore	4.686E-12
Phosphorus minerals	2.738E-07

Process or Category	Gate to Gate (RMT)
Phosphorus ore (29% P2O5)	2.868E-12
Potassium chloride	3.829E-08
Precious metal ore (R.O.M)	3.467E-10
Quartz sand (silica sand; silicon dioxide)	1.350E-07
Raw pumice	2.342E-11
Rutile (titanium ore)	3.278E-09
sand	7.676E-09
Slate	1.525E-10
Sodium chloride (rock salt)	9.787E-06
Sodium nitrate	1.606E-18
Sodium sulphate	1.234E-10
Soil	1.945E-06
Sulphur (bonded)	1.540E-13
Talc	4.958E-12
Tin ore	1.534E-17
Titanium ore	6.396E-09
Zinc - copper ore (4.07%-2.59%)	4.330E-07
Zinc - lead - copper ore (12%-3%-2%)	2.282E-06
Zinc - lead ore (4.21%-4.96%)	5.910E-19
Zinc ore (4%)	-4.896E-07
Zinc ore (sulphidic, 4%)	1.108E-17
Renewable resources	1.004E-02
Water	7.076E-03
Water	2.397E-03
Water (feed water)	2.203E-04
Water (ground water)	1.524E-03
Water (sea water)	8.977E-05
Water (surface water)	2.824E-03
Water (well water)	2.138E-05
Water (with river silt)	1.806E-16
Air	2.963E-03
Carbon dioxide	4.404E-06
Nitrogen	1.180E-06
Oxygen	0.000E+00
Unspecified	8.137E-11
Unspecified minerals	1.851E-11
Unspecified resources	6.286E-11
Area of Production Land	0.000E+00

Process or Category	Gate to Gate (RMT)
<b>Output</b>	
Flows	5.838E-03
Resources	2.771E-04
Energy resources	0.000E+00
Land use	0.000E+00
Material resources	2.771E-04
Renewable resources	2.771E-04
Water	2.751E-04
Water (river water)	2.654E-04
Water (wastewater)	9.696E-06
Nitrogen	0.000E+00
Oxygen	1.973E-06
Ecoinvent	3.362E-15
Long-term emission	3.362E-15
Fresh water	3.362E-15
Dissolved organic carbon, DOC (Ecoinvent)	3.362E-15
Production residues in life cycle	2.624E-04
Hazardous waste for disposal	4.622E-05
Dross (Fines)	3.064E-07
Natrium oxide	5.208E-07
Red mud (dry)	4.525E-05
Soil and sand containing heavy metals	6.382E-12
Toxic chemicals (unspecified)	1.497E-07
Hazardous waste for recovery	2.411E-07
Used oil	8.238E-08
Waste water processing residue	1.588E-07
Waste for disposal	8.548E-05
Incineration good	7.567E-08
Sludge from water works (6% dry matter-content)	3.215E-12
Waste (solid)	1.271E-07
Waste from steel works	8.527E-05
Waste for recovery	1.305E-04
Aluminum scrap	1.738E-12
Chemicals (unspecified)	5.690E-08
Cooling water	1.288E-04
Cryolite	1.428E-07

Process or Category	Gate to Gate (RMT)
Dross	2.597E-07
Gypsum (FDI)	2.965E-17
Plastic (unspecified)	7.863E-08
Production residues (unspecified)	5.760E-10
Rolling tinder	5.214E-24
Slag	1.117E-06
Waste paper	1.147E-11
Wood	7.526E-11
Wooden pallet (EURO)	3.232E-16
Mixed Waste (Hazardous or Radioactive)	0.000E+00
Neutralized residues	5.617E-18
Emissions to air	5.270E-03
Heavy metals to air	4.804E-09
Antimony	3.647E-12
Arsenic (+V)	5.004E-11
Arsenic trioxide	2.080E-16
Cadmium (+II)	1.301E-11
Chromium (+III)	6.315E-14
Chromium (unspecified)	1.464E-10
Cobalt	7.815E-12
Copper (+II)	2.003E-11
Heavy metals to air (unspecified)	5.519E-14
Hydrogen arsenic (arsine)	1.726E-14
Iron	1.637E-11
Lanthanides	2.343E-15
Lead (+II)	5.143E-10
Manganese (+II)	3.855E-11
Mercury (+II)	2.936E-11
Molybdenum	1.041E-12
Nickel (+II)	2.841E-10
Palladium	5.014E-19
Rhodium	4.840E-19
Selenium	6.836E-11
Silver	3.291E-17
Tellurium	8.419E-15
Thallium	1.477E-13
Tin (+IV)	4.242E-11
Titanium	1.485E-13



Process or Category	Gate to Gate (RMT)
Vanadium (+III)	1.096E-09
Zinc (+II)	2.472E-09
Inorganic emissions to air	2.796E-03
Ammonia	1.087E-08
Ammonium	3.328E-15
Ammonium nitrate	3.994E-16
Barium	2.354E-09
Beryllium	1.079E-12
Boron compounds (unspecified)	7.799E-10
Bromine	2.613E-10
Carbon dioxide	1.770E-03
Carbon dioxide (biotic)	3.487E-07
Carbon disulphide	5.311E-12
Carbon monoxide	6.558E-06
Chloride (unspecified)	4.807E-10
Chlorine	1.216E-09
Cyanide (unspecified)	4.543E-12
Fluoride	2.269E-08
Fluorides	1.363E-12
Fluorine	1.794E-13
Helium	5.173E-12
Hydrogen	1.347E-08
Hydrogen bromine (hydrobromic acid)	1.099E-12
Hydrogen chloride	3.083E-08
Hydrogen cyanide (prussic acid)	5.599E-12
Hydrogen fluoride	2.282E-08
Hydrogen iodide	1.171E-15
Hydrogen phosphorous	7.508E-13
Hydrogen sulphide	3.320E-08
Lead dioxide	4.701E-15
Nitrogen (atmospheric nitrogen)	1.395E-06
Nitrogen dioxide	1.198E-07
Nitrogen monoxide	1.583E-09
Nitrogen oxides	1.781E-06
Nitrous oxide (laughing gas)	4.443E-08
Oxygen	3.221E-07
Scandium	1.199E-15
Steam	1.011E-03

Process or Category	Gate to Gate (RMT)
Strontium	4.454E-14
Sulphur dioxide	3.768E-06
Sulphur hexafluoride	4.057E-14
Sulphuric acid	8.086E-12
Tin oxide	5.053E-17
Unspecified Particles	1.515E-10
Zinc oxide	1.011E-16
Zinc sulphate	4.345E-13
Organic emissions to air (group VOC)	4.308E-06
Group NMVOC to air	8.272E-07
Group PAH to air	2.102E-09
Anthracene	4.852E-14
Benzo(a)anthracene	2.441E-14
Benzo(a)pyrene	3.386E-11
Benzo(ghi)perylene	2.178E-14
Benzofluoranthene	4.356E-14
Chrysene	5.997E-14
Dibenz(a)anthracene	1.357E-14
Indeno[1,2,3-cd]pyrene	1.620E-14
Naphthalene	5.096E-12
Phenanthrene	1.601E-12
Polycyclic aromatic hydrocarbons (PAH)	2.061E-09
Halogenated organic emissions to air	5.677E-09
Dichloroethane (ethylene dichloride)	8.984E-15
Dichloromethane (methylene chloride)	3.270E-13
Dioxins (unspec.)	-6.849E-16
Halogenated hydrocarbons (unspecified)	3.901E-11
Polychlorinated biphenyls (PCB unspecified)	3.633E-14
Polychlorinated dibenzo-p-dioxins (2,3,7,8 - TCDD)	3.974E-16
R 11 (trichlorofluoromethane)	2.367E-11
R 114 (dichlorotetrafluoroethane)	2.424E-11
R 116 (hexafluoroethane)	5.574E-10
R 12 (dichlorodifluoromethane)	5.088E-12
R 13 (chlorotrifluoromethane)	3.195E-12
R 22 (chlorodifluoromethane)	5.562E-12
Tetrafluoromethane	5.017E-09
Vinyl chloride (VCM: chloroethene)	1.642E-12
Acetaldehyde (Ethanal)	2.757E-10

Process or Category	Gate to Gate (RMT)
Acetic acid	1.166E-09
Acetone (dimethylcetone)	2.724E-10
Acrolein	3.424E-13
Aldehyde (unspecified)	1.407E-11
Alkane (unspecified)	2.004E-09
Alkene (unspecified)	1.033E-09
Aromatic hydrocarbons (unspecified)	4.856E-10
Benzene	7.141E-10
Butadiene	3.207E-15
Butane	3.400E-08
Butane (n-butane)	1.181E-09
Caprolactam	1.641E-14
Cyclohexane (hexahydro benzene)	2.313E-12
Diethylamine	8.319E-20
Ethane	9.801E-08
Ethanol	5.271E-10
Ethene (ethylene)	2.463E-11
Ethyl benzene	9.868E-10
Fluoranthene	1.580E-13
Fluorene	5.015E-13
Formaldehyde (methanal)	2.036E-09
Heptane (isomers)	1.007E-09
Hexamethylene diamine (HMDA)	1.887E-16
Hexane (isomers)	1.735E-08
Mercaptan (unspecified)	2.140E-11
Methanethiol	3.853E-12
Methanol	5.118E-10
NM VOC (unspecified)	4.803E-07
Octane	5.540E-10
Pentane (n-pentane)	1.428E-08
Phenol (hydroxy benzene)	5.772E-14
Propane	1.580E-07
Propene (propylene)	1.030E-10
Propionic acid (propane acid)	4.126E-14
Styrene	3.070E-13
Toluene (methyl benzene)	4.715E-10
Trimethylbenzene	4.922E-16
Xylene (dimethyl benzene)	4.122E-09

Process or Category	Gate to Gate (RMT)
Hydrocarbons (unspecified)	2.866E-08
Methane	3.075E-06
Organic chlorine compounds	4.856E-11
Unspecified Organic Compounds	1.053E-16
VOC (unspecified)	3.768E-07
Other emissions to air	2.469E-03
Aldehydes, unspecified	5.266E-17
Exhaust	2.269E-03
Particulate Matter, unspecified	9.638E-09
Sand (Silica) (SiO <sub>2</sub> )	1.004E-12
Used air	2.005E-04
Particles to air	8.334E-07
Dust (PM <sub>10</sub> )	4.593E-08
Dust (PM <sub>2.5</sub> )	5.968E-08
Dust (unspecified)	7.277E-07
Metals (unspecified)	7.159E-11
Unspecified Organic Chlorine Compounds	6.948E-16
Wood (dust)	1.865E-14
Radioactive emissions to air	2.780E-11
Uranium (total)	2.780E-11
Unspecified Heavy Metals	5.426E-20
Emissions to fresh water	2.028E-05
Analytical measures to fresh water	3.640E-07
Adsorbable organic halogen compounds (AOX)	3.190E-10
Biological oxygen demand (BOD)	2.225E-08
Chemical oxygen demand (COD)	2.450E-07
Nitrogenous Matter (unspecified, as N)	8.829E-09
Solids (dissolved)	5.294E-08
Total dissolved organic bounded carbon	1.818E-08
Total organic bounded carbon	1.649E-08
Heavy metals to fresh water	2.262E-06
Aluminium	3.898E-07
Antimony	3.453E-09
Arsenic (+V)	1.109E-08
Cadmium (+II)	1.109E-09
Chromium (+III)	8.970E-12
Chromium (+VI)	5.027E-13
Chromium (unspecified)	1.920E-08

Process or Category	Gate to Gate (RMT)
Cobalt	3.091E-13
Copper (+II)	1.619E-08
Heavy metals to water (unspecified)	1.276E-12
Iron	9.674E-07
Lead (+II)	3.756E-08
Manganese (+II)	3.038E-10
Mercury (+II)	1.891E-10
Molybdenum	6.777E-11
Nickel (+II)	2.963E-07
Selenium	1.274E-11
Silver	3.372E-09
Strontium	1.495E-09
Thallium	7.471E-15
Tin (+IV)	1.015E-12
Titanium	7.378E-12
Unspecified Substance	4.694E-16
Vanadium (+III)	2.274E-11
Zinc (+II)	5.141E-07
Inorganic emissions to fresh water	1.492E-05
Acid (calculated as H+)	3.179E-08
Aluminum (+III)	2.181E-09
Ammonia	5.691E-09
Ammonium (total N)	4.219E-06
Ammonium / ammonia	1.335E-08
Barium	3.331E-10
Beryllium	8.326E-14
Boron	5.398E-10
Bromate	4.368E-13
Bromine	5.726E-14
Calcium (+II)	6.535E-07
Carbonate	2.835E-08
Chlorate	4.371E-10
Chloride	6.353E-06
Chlorine (dissolved)	2.994E-09
Copper ion (+II/+III)	4.739E-17
Cyanide	3.145E-08
Fluoride	2.214E-07
Fluorine	3.312E-12

Process or Category	Gate to Gate (RMT)
Hydrogen chloride	6.531E-14
Hydrogen fluoride (hydrofluoric acid)	6.730E-14
Hydrogen Ions (H+)	1.048E-13
Hydroxide	9.773E-08
Inorganic salts and acids (unspecified)	1.812E-20
Magnesium (+II)	1.763E-08
Magnesium chloride	1.364E-13
Metal ions (unspecific)	1.965E-08
Neutral salts	1.522E-13
Nitrate	1.873E-07
Nitrate (as total N)	1.683E-15
Nitrogen	8.608E-09
Nitrogen organic bounded	1.931E-09
Phosphate	3.154E-10
Phosphorus	3.785E-07
Potassium	1.629E-09
Silicate particles	2.143E-14
Sodium (+I)	2.056E-06
Sodium chloride (rock salt)	2.713E-13
Sodium hypochlorite	1.037E-12
Sulphate	5.839E-07
Sulphide	3.822E-09
Sulphite	1.569E-10
Sulphur	2.875E-11
Sulphuric acid	8.421E-12
Unspecified Iron Oxides	1.202E-15
Unspecified Oil	4.258E-15
Unspecified Organic Chlorine compounds	9.650E-18
Unspecified Salt	3.861E-14
Unspecified Solids (Suspended)	1.499E-13
Organic emissions to fresh water	1.815E-08
Halogenated organic emissions to fresh water	2.975E-13
1,2-Dibromoethane	5.433E-16
Chlorinated hydrocarbons (unspecified)	1.265E-19
Chloromethane (methyl chloride)	2.961E-13
Dichloroethane (ethylene dichloride)	3.617E-17
Dichloropropane	1.514E-19
Polychlorinated dibenzo-p-dioxins (2,3,7,8 - TCDD)	1.481E-18

Process or Category	Gate to Gate (RMT)
Vinyl chloride (VCM; chloroethene)	8.459E-16
Hydrocarbons to fresh water	3.377E-09
Acenaphthene	6.306E-14
Acenaphthylene	2.616E-14
Acetic acid	1.126E-10
Acrylonitrile	1.107E-14
Anthracene	9.305E-14
Aromatic hydrocarbons (unspecified)	3.529E-11
Benzene	1.264E-10
Benzo{a}anthracene	8.845E-15
Benzofluoranthene	4.546E-15
Chrysene	3.934E-14
Cresol (methyl phenol)	7.444E-13
Ethyl benzene	6.598E-12
Fluoranthene	1.088E-14
Hexane (isomers)	8.131E-14
Hydrocarbons (unspecified)	1.362E-09
Methanol	4.417E-10
Oil (unspecified)	8.328E-10
Phenol (hydroxy benzene)	1.835E-10
Polycyclic aromatic hydrocarbons (PAH, unspec.)	1.598E-10
Toluene (methyl benzene)	7.857E-11
Xylene (isomers; dimethyl benzene)	3.654E-11
Carbon, organically bound	4.489E-09
Naphthalene	3.901E-12
N-unspecified (N)	3.332E-15
Organic chlorine compounds (unspecified)	8.633E-12
Organic compounds (dissolved)	9.397E-09
Organic compounds (unspecified)	8.764E-10
Unspecified wastewater	2.520E-12
Other emissions to fresh water	0.000E+00
Particles to fresh water	2.712E-06
Metals (unspecified)	3.479E-10
Silicon dioxide (silica)	1.136E-15
Soil loss by erosion into water	1.263E-12
Solids (suspended)	2.696E-06
Suspended solids, unspecified	1.552E-08
Unspecified Oxides	9.992E-16

Process or Category	Gate to Gate (RMT)
Radioactive emissions to fresh water	0.000E+00
Bromide	0.000E+00
Radionuclide	0.000E+00
Sulfite	0.000E+00
Unspecified Solids (Dissolved)	2.889E-13
Uranium (total)	0.000E+00
Emissions to sea water	7.573E-06
Analytical measures to sea water	2.360E-08
Adsorbable organic halogen compounds (AOX)	1.332E-15
Biological oxygen demand (BOD)	1.469E-09
Chemical oxygen demand (COD)	2.066E-08
Total organic bounded carbon	1.469E-09
Heavy metals to sea water	4.857E-09
Arsenic (+V)	5.636E-11
Cadmium (+II)	2.856E-11
Chromium (unspecified)	9.554E-11
Cobalt	2.010E-11
Copper (+II)	1.615E-10
Iron	4.344E-10
Lead (+II)	4.207E-11
Manganese (+II)	4.427E-11
Mercury (+II)	6.513E-13
Molybdenum	1.458E-12
Nickel (+II)	5.932E-11
Silver	4.325E-12
Strontium	3.494E-09
Tin (+IV)	5.180E-12
Titanium	5.276E-13
Vanadium (+III)	1.444E-11
Zinc (+II)	3.946E-10
Inorganic emissions to sea water	6.371E-06
Aluminum (+III)	1.699E-11
Ammonia	5.048E-10
Barium	1.237E-09
Beryllium	1.068E-12
Boron	2.747E-10
Calcium (+II)	3.000E-08
Carbonate	7.779E-08



Process or Category	Gate to Gate (RMT)
Chloride	6.177E-06
Magnesium	7.496E-09
Nitrate	1.009E-10
Sodium (+I)	2.934E-08
Sulphate	3.296E-08
Sulphide	1.413E-08
Sulphur	1.470E-10
Organic emissions to sea water	3.913E-09
Hydrocarbons to sea water	3.876E-09
Acenaphthene	1.082E-12
Acenaphthylene	4.145E-13
Acetic acid	2.524E-12
Anthracene	3.649E-13
Aromatic hydrocarbons (unspecified)	1.469E-11
Benzene	3.615E-10
Benzo{a}anthracene	2.370E-13
Benzofluoranthene	2.575E-13
Chrysene	1.327E-12
Cresol (methyl phenol)	3.807E-12
Ethyl benzene	2.891E-11
Fluoranthene	2.767E-13
Hexane (isomers)	4.156E-13
Oil (unspecified)	2.612E-09
Phenol (hydroxy benzene)	4.936E-10
Toluene (methyl benzene)	2.275E-10
Xylene (isomers; dimethyl benzene)	1.271E-10
Naphthalene	3.706E-11
Particles to sea water	1.169E-06
Solids (suspended)	1.169E-06
Emissions to agricultural soil	0.000E+00
Emissions to industrial soil	3.977E-08
Heavy metals to industrial soil	9.837E-09
Arsenic (+V)	1.218E-14
Cadmium (+II)	1.110E-12
Chromium (+III)	2.271E-11
Chromium (unspecified)	2.903E-11
Cobalt	5.015E-13
Copper (+II)	2.299E-11

Process or Category	Gate to Gate (RMT)
Iron	4.117E-11
Lead (+II)	3.407E-11
Manganese (+II)	7.195E-12
Mercury (+II)	2.276E-13
Nickel (+II)	2.391E-11
Strontium	9.560E-09
Zinc (+II)	9.414E-11
Inorganic emissions to industrial soil	2.973E-08
Aluminum (+III)	3.343E-11
Ammonia	1.504E-08
Bromide	4.298E-12
Calcium (+II)	5.972E-10
Chloride	5.049E-09
Fluoride	1.433E-10
Magnesium (+III)	8.257E-11
Phosphorus	1.555E-09
Potassium (+I)	3.730E-09
Sodium (+I)	5.223E-11
Sulphate	4.920E-10
Sulphide	2.952E-09
Organic emissions to industrial soil	2.068E-10
Oil (unspecified)	2.068E-10
Radioactive emissions to industrial soil	0.000E+00
Calcium Fluoride	0.000E+00
Radionuclide	0.000E+00

### Embedded Unit Processes

NETL (2010). *NETL Life Cycle Inventory Data – Unit Process: Chip Truck, Biomass Transport, Construction*. U.S. Department of Energy, National Energy Technology Laboratory. Last Updated: October 2010 (version 01). [www.netl.doe.gov/energy-analyses](http://www.netl.doe.gov/energy-analyses) (<http://www.netl.doe.gov/energy-analyses>)

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### References

None.

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**Section III: Document Control Information**

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**Section IV: Disclaimer**

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