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# NETL Life Cycle Inventory Data

## Process Documentation File

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**Process Name:** Natural Gas, Average Barnett Shale, Extraction  
**Reference Flow:** 1 kg of Natural Gas  
**Brief Description:** This process includes all inputs for the raw material acquisition 1 kg of natural gas via average Barnett shale extraction

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### Section I: Meta Data

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**Geographical Coverage:** US **Region:** N/A  
**Year Data Best Represents:** 2009  
**Process Type:** Extraction Process (EP)  
**Process Scope:** Cradle-to-Gate Process (CG)  
**Allocation Applied:** No  
**Completeness:** Individual Relevant Flows Captured  
**Flows Aggregated in Data Set:**  
 Process  Energy Use  Energy P&D  Material P&D

#### Relevant Output Flows Included in Data Set:

Releases to Air:  Greenhouse Gases  Criteria Air Pollutants  Other  
Releases to Water:  Inorganic Emissions  Organic Emissions  Other  
Water Usage:  Water Consumption  Water Demand (throughput)  
Releases to Soil:  Inorganic Releases  Organic Releases  Other

#### Adjustable Process Parameters:

Product\_rate *The production rate of natural gas via the specified extraction method*

#### Tracked Input Flows:

Natural Gas from Barnett shale *The quantity of unprocessed natural gas from specified extraction method*

#### Tracked Output Flows:

Natural Gas from Barnett shale *The quantity of processed natural gas from specified extraction method*

## Section II: Process Description

### Associated Documentation

This unit process is composed of this document and the data sheet (DS) *DS\_RMA\_NaturalGas\_BarnettShale\_Average\_2011.02.xls*, which provides additional details regarding relevant calculations, data quality, and references.

### Goal and Scope

The scope of this unit process covers all aspects of raw material acquisition (RMA) and as seen in **Figure 1**. At the RMA downstream boundary, one kilogram of natural gas is delivered to the life cycle (LC) Stage #2 boundary for raw material transportation (RMT).

### Boundary and Description

LC Stage #1, RMA of this unit process includes the acquisition of natural gas by average Barnett shale extraction in 2009. The natural gas is processed in preparation for RMT in LC Stage #2.

Construction of the wells and pipelines are included. The upstream profiles for concrete and steel are rolled up into this process.

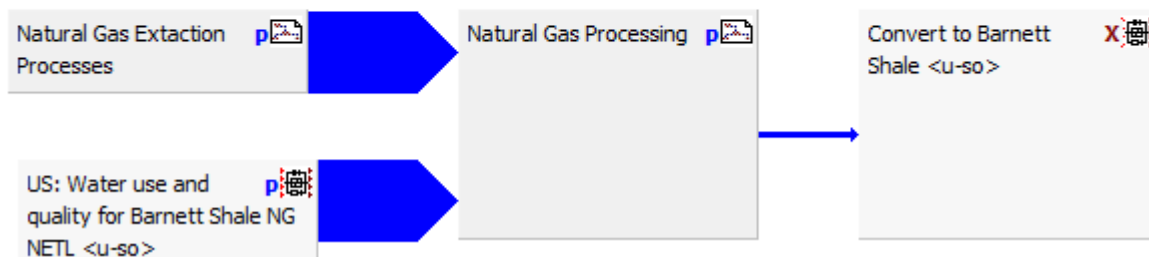
An example plan is provided in **Figure 1**. Overall plans for extraction and processes were created.

**Figure 1: Plan for RMA of Average Barnett Shale Natural Gas**

#### LC1 Barnett Shale Extraction

GaBi 4 process plan: Mass [kg]

The names of the basic processes are shown.



The construction processes for both machinery and facilities were created with the only viable one being:

- Natural Gas Well Construction and Installation  
(DS/DF\_Stage1\_C\_Natural\_Gas\_Well\_Generic\_2011.01.doc)

Each piece of equipment or facility is scaled to the production of one kilogram of natural gas. The profiles and processes included in RMA are provided in **Table 1**. Those shown in bold face were developed by NETL.

**Table 1: Profiles and Processes Included in RMA for Average Barnett Shale Natural Gas**

LC1 Barnett Shale Extraction

Natural Gas Extraction Processes

Natural Gas Extraction Assembly <u-so>  
Natural Gas Extraction, Pneumatic Venting <u-so>  
US: Concrete, ready mixed, R-5-0 (100% Portland Cement) NETL <u-so>  
US: DIESEL, NATIONAL AVERAGE, 2009 NETL <u-so>  
US: Natural Gas Extraction, Other Venting Fugitives NETL <u-so>  
US: Natural Gas Extraction, Other Venting Point Sources NETL <u-so>  
US: Natural Gas Well Completion NETL <u-so>  
US: Natural Gas Well Construction and Installation NETL <u-so>  
US: NG Well Liquid Unloading NETL <u-so>  
US: North American Average Electricity Mix, 2007 080811 NETL  
US: Unconventional NG Well Workovers NETL <u-so>  
V&F: Liquid Unloading  
V&F: Other Venting Ext  
V&F: Well Completion  
V&F: Workovers  
WOR: Steel Pipe, Welded, BF, Manufacture NETL <u-so>

Natural Gas Processing

Natio: Natural gas sweetening <u-so>  
Natural Gas Processing, Pneumatic Venting <u-so>  
US: Assembly of Natural Gas Compression NETL <u-so>  
US: Diethanolamine (DEA) PE  
US: Natural gas dehydration NETL <u-so>  
US: Natural Gas Processing, Other Venting Fugitives NETL <u-so>  
US: Natural Gas Processing, Other Venting Point Sources NETL <u-so>  
US: North American Average Electricity Mix, 2007 080811 NETL  
US: Wellhead Electrically-Powered Centrifugal Compressor NETL <u-so>  
US: Wellhead Gas-Powered Centrifugal Compressor NETL <u-so>  
US: Wellhead Reciprocating Compressor NETL <u-so>  
V&F: Dehydration  
V&F: Electrical Centrifugal Compression  
V&F: Gas Centrifugal Compression  
V&F: Other Venting, Point Source  
V&F: Sweetening

Convert to Barnett Shale <u-so>

US: Water use and quality for Barnett Shale NG NETL <u-so>

### Parameters and Balances

The parameters for the highest level modeling plans for RMA of average Barnett shale natural gas are shown in **Table 2**. These parameters may or may not include the adjustable parameters shown previously, depending on how the model was created. **Table 3** presents the input and output balances for resources and emissions of interest for the RMA plan.

**Table 2: Adjustable Parameters for RMA of Average Barnett Shale Natural Gas**

Plan	Parameter	Value	Comment
<i>LC Stage #1</i>			
RMA: Average Barnett Shale Natural Gas	Product_rate	5219	[kg/day] Adjustable Parameter; production rate

**Table 3: Inputs and Output Balances for RMA of Average Barnett Shale Natural Gas (kg/kg delivered)**

Process or Category	Cradle to Gate (RMA)
<b>Inputs</b>	
Flows	3.772E+00
Resources	3.772E+00
Energy resources	1.128E+00
Non renewable energy resources	1.128E+00
Crude oil (resource)	5.095E-04
Crude oil	1.252E-04
Crude oil Algeria	4.044E-06
Crude oil Angola	1.142E-05
Crude oil Argentina	1.287E-06
Crude oil Australia	8.161E-07
Crude oil Austria	8.662E-09
Crude oil Bolivia	2.141E-12
Crude oil Brazil	1.091E-06
Crude oil Brunei	3.676E-13
Crude oil Bulgaria	3.852E-12
Crude oil Cameroon	2.332E-07
Crude oil Canada	3.219E-05
Crude oil Central Africa	0.000E+00
Crude oil Central America	0.000E+00
Crude oil Chile	9.850E-12

Process or Category	Cradle to Gate (RMA)
Crude oil China	3.276E-07
Crude oil CIS	3.128E-06
Crude oil Colombia	4.208E-06
Crude oil Czech Republic	1.264E-09
Crude oil Denmark	3.535E-07
Crude oil Ecuador	4.393E-06
Crude oil Egypt	3.138E-08
Crude oil France	1.054E-08
Crude oil Gabon	2.999E-06
Crude oil Germany	8.255E-08
Crude oil Greece	1.513E-09
Crude oil Hungary	1.726E-09
Crude oil India	2.131E-11
Crude oil Indonesia	8.432E-07
Crude oil Iran	2.512E-07
Crude oil Iraq	1.432E-05
Crude oil Ireland	1.076E-13
Crude oil Italy	4.929E-08
Crude oil Kuwait	6.174E-06
Crude oil Libya	4.565E-07
Crude oil Malaysia	2.055E-13
Crude oil Mexico	4.095E-05
Crude oil Middle East	0.000E+00
Crude oil Netherlands	3.844E-08
Crude oil New Zealand	2.212E-09
Crude oil Nigeria	2.129E-05
Crude oil North Africa	0.000E+00
Crude oil Norway	7.652E-06
Crude oil Oman	2.788E-07
Crude oil Poland	4.029E-09
Crude oil Qatar	1.532E-07
Crude oil Romania	3.561E-09
Crude oil Saudi Arabia	3.991E-05
Crude oil Slovakia	1.061E-11
Crude oil South Africa	1.661E-13
Crude oil Spain	2.353E-09

Process or Category	Cradle to Gate (RMA)
Crude oil Syria	1.996E-11
Crude oil Trinidad and Tobago	1.134E-06
Crude oil Tunisia	1.683E-08
Crude oil Turkey	2.221E-15
Crude oil United Arab Emirates	1.556E-07
Crude oil United Kingdom	8.230E-06
Crude oil USA	1.375E-04
Crude oil Venezuela	3.831E-05
Hard coal (resource)	1.029E-02
Hard coal	9.118E-09
Hard Coal (Illinois No 6)	9.441E-03
Hard coal Australia	3.620E-07
Hard coal Belgium	3.081E-10
Hard coal Bosnia and Herzegovina	3.119E-08
Hard coal Brazil	4.351E-09
Hard coal Canada	6.625E-07
Hard coal Chile	1.035E-09
Hard coal China	4.306E-08
Hard coal CIS	1.683E-07
Hard coal Colombia	8.411E-07
Hard coal Czech Republic	4.087E-08
Hard coal France	7.106E-09
Hard coal Germany	8.722E-07
Hard coal India	1.583E-09
Hard coal Indonesia	1.765E-07
Hard coal Italy	2.173E-10
Hard coal Japan	2.704E-14
Hard coal Malaysia	8.697E-15
Hard coal Mexico	2.744E-08
Hard coal New Zealand	8.408E-10
Hard coal Poland	2.460E-07
Hard coal Portugal	1.145E-12
Hard coal South Africa	3.612E-07
Hard coal Spain	2.379E-08
Hard coal Turkey	9.568E-12
Hard coal United Kingdom	7.414E-08

Process or Category	Cradle to Gate (RMA)
Hard coal USA	8.455E-04
Hard coal Venezuela	2.819E-07
Hard coal Vietnam	3.604E-09
Hard Coal, Pure, Fuel	8.764E-08
Hard Coal, Raw, Fuel	6.862E-07
Lignite (resource)	6.210E-06
Lignite	7.415E-09
Lignite Australia	3.912E-08
Lignite Austria	1.271E-09
Lignite Bosnia and Herzegovina	7.205E-08
Lignite Bulgaria	7.254E-09
Lignite Canada	1.205E-07
Lignite CIS	8.863E-09
Lignite Czech Republic	3.549E-08
Lignite France	2.384E-09
Lignite Germany	2.026E-10
Lignite Germany (Central Germany)	1.889E-06
Lignite Germany (Lausitz)	6.202E-07
Lignite Germany (Rheinisch)	1.123E-06
Lignite Greece	2.750E-07
Lignite Hungary	4.509E-09
Lignite India	3.166E-10
Lignite Macedonia	4.856E-09
Lignite Poland	2.696E-08
Lignite Romania	1.268E-10
Lignite Serbia and Montenegro	4.997E-09
Lignite Slovakia	1.218E-08
Lignite Slovenia	8.267E-08
Lignite Spain	5.007E-08
Lignite Turkey	2.753E-13
Lignite USA	1.822E-06
Natural gas (resource)	1.117E+00
Natural gas	2.162E-08
Natural gas Algeria	5.200E-07
Natural gas Angola	1.423E-06
Natural gas Argentina	1.218E-07

Process or Category	Cradle to Gate (RMA)
Natural gas Australia	5.508E-08
Natural gas Austria	2.392E-09
Natural gas Bolivia	4.304E-09
Natural gas Brazil	1.259E-07
Natural gas Brunei	3.231E-09
Natural gas Bulgaria	1.407E-12
Natural gas Cameroon	5.822E-08
Natural gas Canada	8.239E-06
Natural gas Chile	2.321E-09
Natural gas China	3.468E-08
Natural gas CIS	1.036E-06
Natural gas Colombia	4.242E-07
Natural gas Czech Republic	2.146E-10
Natural gas Denmark	7.726E-08
Natural gas Ecuador	3.505E-07
Natural gas Egypt	2.937E-09
Natural gas France	1.473E-08
Natural gas Gabon	4.412E-07
Natural gas Germany	5.005E-07
Natural gas Greece	2.230E-10
Natural gas Hungary	2.324E-09
Natural gas India	1.213E-10
Natural gas Indonesia	4.353E-08
Natural gas Iran	2.693E-08
Natural gas Iraq	1.017E-06
Natural gas Ireland	2.467E-10
Natural gas Italy	3.367E-08
Natural gas Japan	7.743E-15
Natural gas Kuwait	4.190E-07
Natural gas Libyan	1.618E-08
Natural gas Malaysia	3.118E-09
Natural gas Mexico	3.493E-06
Natural gas Netherlands	7.676E-07
Natural gas New Zealand	1.416E-10
Natural gas Nigeria	3.875E-06
Natural gas Norway	7.704E-07



Process or Category	Cradle to Gate (RMA)
Natural gas Oman	3.258E-08
Natural gas Poland	1.637E-09
Natural gas Qatar	6.328E-08
Natural gas Romania	2.193E-10
Natural gas Saudi Arabia	2.714E-06
Natural gas Slovakia	2.438E-10
Natural gas South Africa	1.531E-11
Natural gas Spain	7.181E-10
Natural gas Syria	2.145E-12
Natural gas Trinidad and Tobago	3.732E-07
Natural gas Tunisia	2.045E-09
Natural gas Turkey	2.246E-16
Natural gas United Arab Emirates	1.516E-08
Natural gas United Kingdom	7.512E-07
Natural gas USA	1.966E-02
Natural gas Venezuela	2.815E-06
Natural Gas, Fuel	2.737E-07
Natural gas, Raw Material	1.098E+00
Pit gas	2.979E-12
Pit Methane	3.140E-07
Uranium (resource)	7.711E-10
Nuclear energy	0.000E+00
Uranium natural	7.711E-10
Renewable energy resources	5.460E-08
Biomass	3.729E-09
Energy, gross calorific value, in biomass, primary forest	0.000E+00
Primary energy from geothermics	0.000E+00
Primary energy from hydro power	0.000E+00
Primary energy from solar energy	0.000E+00
Primary energy from waves	0.000E+00
Primary energy from wind power	0.000E+00
Renewable fuels	1.157E-13
Wood	5.088E-08
Unspecified	0.000E+00
Energy unspecified (APME)	0.000E+00
Land use	0.000E+00

Process or Category	Cradle to Gate (RMA)
Hemerobieecoinvent	0.000E+00
Transformation, from unknown	0.000E+00
Transformation, to mineral extraction site	0.000E+00
Occupation	0.000E+00
Biotic Production	0.000E+00
Erosion Resistance	0.000E+00
Groundwater Replenishment	0.000E+00
Mechanical Filtration	0.000E+00
Physicochemical Filtration	0.000E+00
Transformation	0.000E+00
Biotic Production	0.000E+00
Erosion Resistance	0.000E+00
Groundwater Replenishment	0.000E+00
Mechanical Filtration	0.000E+00
Physicochemical Filtration	0.000E+00
Material resources	2.644E+00
Non renewable elements	1.273E-03
Aluminum	2.773E-10
Chromium	1.480E-13
Copper	2.987E-13
Iron	1.266E-03
Lead	7.722E-14
Magnesium	1.649E-16
Mercury	4.918E-14
Nickel	6.456E-16
Phosphorus	1.648E-11
Sulphur	7.780E-11
Zinc	7.049E-06
Non renewable resources	8.737E-04
Barium sulphate	8.739E-18
Basalt	8.175E-08
Bauxite	2.727E-06
Bentonite	1.764E-06
Calcium carbonate (CaCO <sub>3</sub> )	1.805E-06
Calcium chloride	8.947E-16
Chalk (Calciumcarbonate)	9.539E-40

Process or Category	Cradle to Gate (RMA)
Chromium ore (39%)	7.003E-08
Clay	5.937E-07
Colemanite ore	1.064E-08
Copper - Gold - Silver - ore (1,0% Cu; 0,4 g/t Au; 66 g/t Ag)	9.194E-07
Copper - Gold - Silver - ore (1,1% Cu; 0,01 g/t Au; 2,86 g/t Ag)	5.601E-07
Copper - Gold - Silver - ore (1,16% Cu; 0,002 g/t Au; 1,06 g/t Ag)	3.161E-07
Copper - Molybdenum - Gold - Silver - ore (1,13% Cu; 0,02% Mo; 0,01 g/t Au; 2,86 g/t Ag)	1.421E-07
Copper ore (0.14%)	1.990E-06
Copper ore (1.2%)	9.534E-08
Copper ore (4%)	8.671E-18
Copper ore (sulphidic, 1.1%)	1.238E-07
Dolomite	6.829E-05
Feldspar (aluminum silicates)	1.162E-11
Ferro manganese	2.685E-14
Fluorspar (calcium fluoride; fluorite)	2.050E-08
Granite	3.605E-21
Gravel	9.916E-06
Gypsum (natural gypsum)	3.829E-07
Heavy spar (BaSO <sub>4</sub> )	4.227E-06
Ilmenite (titanium ore)	1.841E-11
Inert rock	5.279E-04
Iron ore (56,86%)	3.679E-06
Iron ore (65%)	2.283E-09
Kaolin ore	1.911E-08
Lead - zinc ore (4.6%-0.6%)	3.746E-07
Limestone (calcium carbonate)	1.650E-04
Magnesit (Magnesium carbonate)	1.038E-11
Magnesium chloride leach (40%)	6.064E-08
Manganese ore	1.368E-08
Manganese ore (R.O.M.)	6.463E-08
Molybdenite (Mo 0,24%)	8.678E-08
Molybdenum ore (0.1%)	1.292E-09
Natural Aggregate	6.400E-05
Nickel ore (1,5%)	2.188E-09
Nickel ore (1.6%)	1.668E-07
Olivine	2.798E-13

Process or Category	Cradle to Gate (RMA)
Peat	5.755E-09
Phosphate ore	3.515E-12
Phosphorus minerals	1.759E-10
Phosphorus ore (29% P2O5)	2.664E-12
Potassium chloride	2.101E-10
Precious metal ore (R.O.M)	3.509E-09
Quartz sand (silica sand; silicon dioxide)	1.403E-06
Raw pumice	1.853E-09
Rutile (titanium ore)	3.885E-13
sand	3.982E-11
Slate	5.071E-13
Sodium chloride (rock salt)	4.379E-06
Sodium nitrate	5.212E-20
Sodium sulphate	3.567E-12
Soil	1.181E-05
Sulphur (bonded)	1.819E-13
Talc	3.221E-10
Tin ore	7.578E-19
Titanium ore	3.488E-08
Zinc - copper ore (4.07%-2.59%)	3.769E-07
Zinc - lead - copper ore (12%-3%-2%)	2.512E-07
Zinc - lead ore (4.21%-4.96%)	2.961E-18
Zinc ore (4%)	-8.275E-09
Zinc ore (sulphidic, 4%)	4.178E-17
Renewable resources	2.642E+00
Water	2.637E+00
Water	8.469E-04
Water (feed water)	0.000E+00
Water (ground water)	9.579E-01
Water (lake water)	9.066E-06
Water (municipal)	8.079E-06
Water (sea water)	3.740E-06
Water (surface water)	1.674E+00
Water (wastewater)	0.000E+00
Water (well water)	1.187E-07
Water (well-produced water)	4.009E-03

Process or Category	Cradle to Gate (RMA)
Water (with river silt)	4.774E-17
Water, turbine use, unspecified natural origin	0.000E+00
Air	5.144E-03
Carbon dioxide	9.264E-07
Nitrogen	3.109E-09
Oxygen	0.000E+00
Unspecified	7.957E-08
Unspecified minerals	1.810E-08
Unspecified resources	6.147E-08
<b>Output</b>	
Flows	1.600E+00
Resources	1.422E+00
Energy resources	0.000E+00
Non renewable energy resources	0.000E+00
Natural gas (resource)	0.000E+00
Natural gas USA	0.000E+00
Natural gas, Raw Material	0.000E+00
Non Renewable Energy	0.000E+00
Renewable energy resources	0.000E+00
Feedstock Energy	0.000E+00
Renewable Energy	0.000E+00
Total Primary Energy	0.000E+00
Land use	0.000E+00
Hemeroby	0.000E+00
Occup. as Forest land	0.000E+00
Material resources	1.422E+00
Renewable resources	1.422E+00
Water	1.422E+00
Water (feed water)	1.815E-05
Water (river water)	1.035E+00
Water (wastewater)	3.694E-01
Water (wastewater)	1.779E-02
Nitrogen	0.000E+00
Oxygen	8.229E-08
Ecoinvent	2.125E-05
Long-term emission	2.125E-05

Process or Category	Cradle to Gate (RMA)
Fresh water	2.125E-05
Chloride	2.125E-05
Dissolved organic carbon, DOC (Ecoinvent)	3.288E-12
Total organic carbon, TOC (Ecoinvent)	0.000E+00
Production residues in life cycle	3.299E-06
Hazardous waste for disposal	7.616E-07
Chromium containing slag	1.284E-10
Dross (Fines)	5.016E-09
Sodium oxide	8.528E-09
Red mud (dry)	7.409E-07
Soil and sand containing heavy metals	6.241E-09
Toxic chemicals (unspecified)	7.488E-10
Hazardous waste for recovery	1.317E-07
Used oil	1.349E-09
Waste water processing residue	1.303E-07
Waste for disposal	2.130E-06
Incineration good	4.270E-10
Sludge from water works (6% dry matter-content)	2.368E-09
Waste (solid)	5.737E-07
Waste for disposal (unspecified)	1.259E-09
Waste from steel works	1.552E-06
Waste for recovery	1.743E-07
Aluminum scrap	1.512E-15
Boiler ash (unspecified)	0.000E+00
Chemicals (unspecified)	2.112E-10
Cooling water	7.195E-08
Cryolite	2.339E-09
Dross	2.259E-10
Filter dust	2.039E-11
Fly ash (unspecified)	0.000E+00
Furnace clinker	5.097E-12
Gypsum	0.000E+00
Gypsum (contaminated)	8.130E-16
Gypsum (FDI)	1.626E-11
Plastic (unspecified)	4.416E-10
Production residues (unspecified)	5.160E-12

Process or Category	Cradle to Gate (RMA)
Rolling gravel	1.348E-09
Rolling tinder	2.854E-12
Slag	3.281E-08
Slag (containing precious metal)	1.885E-12
Slag (Iron plate production)	4.272E-08
Slag (Mn 6,5%)	2.218E-08
Waste paper	2.905E-12
Wood	3.024E-12
Wooden pallet (EURO)	1.239E-18
Mixed Waste (Hazardous or Radioactive)	1.019E-07
Neutralized residues	2.965E-12
Emissions to air	1.703E-01
Heavy metals to air	6.047E-08
Antimony	2.386E-12
Arsenic (+V)	1.118E-10
Arsenic trioxide	2.452E-16
Cadmium (+II)	2.514E-10
Chromium (+III)	2.961E-13
Chromium (+VI)	2.899E-15
Chromium (unspecified)	1.477E-09
Cobalt	1.602E-11
Copper (+II)	3.051E-11
Heavy metals to air (unspecified)	4.199E-12
Hydrogen arsenic (arsine)	2.035E-14
Iron	2.962E-11
Lanthanides	1.144E-15
Lead (+II)	9.452E-09
Manganese (+II)	3.375E-11
Mercury (+II)	8.497E-10
Molybdenum	2.836E-12
Nickel (+II)	3.554E-10
Palladium	2.477E-20
Rhodium	2.391E-20
Selenium	6.656E-11
Silver	2.314E-18
Tellurium	3.943E-14

Process or Category	Cradle to Gate (RMA)
Thallium	3.036E-13
Tin (+IV)	2.477E-11
Titanium	7.248E-14
Vanadium (+III)	3.267E-09
Zinc (+II)	4.449E-08
Inorganic emissions to air	1.467E-01
Ammonia	2.588E-08
Ammonium	3.296E-13
Ammonium nitrate	1.066E-15
Argon	5.460E-12
Barium	2.703E-09
Beryllium	2.677E-12
Boron compounds (unspecified)	4.552E-10
Bromine	1.921E-10
Carbon dioxide	1.412E-01
Carbon dioxide (biotic)	4.990E-07
Carbon dioxide (biotic)	3.860E-10
Carbon disulphide	3.102E-14
Carbon monoxide	2.619E-04
Carbon monoxide (biotic)	2.352E-12
Chloride (unspecified)	1.816E-10
Chlorine	7.372E-12
Cyanide (unspecified)	1.727E-11
Fluoride	4.121E-10
Fluorides	8.776E-13
Fluorine	2.714E-13
Helium	9.276E-12
Hydrogen	5.040E-10
Hydrogen bromine (hydrobromic acid)	1.106E-13
Hydrogen chloride	3.310E-07
Hydrogen cyanide (prussic acid)	2.554E-13
Hydrogen fluoride	7.593E-10
Hydrogen iodide	7.032E-17
Hydrogen phosphorous	1.847E-14
Hydrogen sulphide	1.029E-07
Lead dioxide	4.036E-12



Process or Category	Cradle to Gate (RMA)
Nitrogen (atmospheric nitrogen)	8.817E-05
Nitrogen (N-compounds)	1.068E-12
Nitrogen dioxide	6.109E-07
Nitrogen monoxide	1.028E-12
Nitrogen oxides	2.992E-03
Nitrous oxide (laughing gas)	4.201E-06
Oxygen	5.084E-07
Scandium	5.504E-16
Steam	2.036E-03
Strontium	2.173E-14
Sulphur dioxide	1.156E-04
Sulphur hexafluoride	6.837E-09
sulphur oxide	1.546E-10
Sulphuric acid	1.923E-12
Tin oxide	6.190E-16
Unspecified Particles	1.482E-07
Zinc oxide	1.238E-15
Zinc sulphate	5.098E-13
Organic emissions to air (group VOC)	1.940E-02
Group NMVOC to air	3.302E-03
Group PAH to air	5.996E-10
Anthracene	4.584E-14
Benzo(a)anthracene	2.307E-14
Benzo(a)pyrene	3.980E-10
Benzo(ghi)perylene	2.058E-14
Benzofluoranthene	4.116E-14
Chrysene	5.666E-14
Dibenz(a)anthracene	1.282E-14
Indeno[1,2,3-cd]pyrene	1.531E-14
Naphthalene	4.815E-12
Phenanthrene	1.512E-12
Polycyclic aromatic hydrocarbons (PAH)	1.950E-10
Halogenated organic emissions to air	1.126E-10
Dichloroethane (ethylene dichloride)	1.479E-13
Dichloromethane (methylene chloride)	2.740E-15
Dioxins (unspec.)	-7.812E-15

Process or Category	Cradle to Gate (RMA)
Halogenated hydrocarbons (unspecified)	2.588E-13
Halon (1301)	0.000E+00
Polychlorinated biphenyls (PCB unspecified)	4.441E-14
Polychlorinated dibenzo-p-dioxins (2,3,7,8 - TCDD)	1.707E-16
R 11 (trichlorofluoromethane)	5.507E-12
R 114 (dichlorotetrafluoroethane)	5.640E-12
R 116 (hexafluoroethane)	9.126E-12
R 12 (dichlorodifluoromethane)	1.184E-12
R 13 (chlorotrifluoromethane)	7.435E-13
R 22 (chlorodifluoromethane)	1.294E-12
Tetrafluoromethane	8.703E-11
Vinyl chloride (VCM; chloroethene)	1.655E-12
Acetaldehyde (Ethanal)	1.197E-09
Acetic acid	4.771E-09
Acetone (dimethylcetone)	1.196E-09
Acrolein	3.235E-13
Aldehyde (unspecified)	2.648E-12
Alkane (unspecified)	5.766E-09
Alkene (unspecified)	1.253E-09
Aromatic hydrocarbons (unspecified)	4.766E-10
Benzene	5.447E-10
Butadiene	2.538E-13
Butane	2.856E-08
Butane (n-butane)	2.527E-10
Caprolactam	9.349E-15
Cumene (isopropylbenzene)	1.809E-19
Cyclohexane (hexahydro benzene)	5.732E-14
Diethylamine	6.430E-18
Ethane	7.810E-08
Ethanol	2.379E-09
Ethene (ethylene)	1.957E-11
Ethyl benzene	1.018E-09
Fluoranthene	1.493E-13
Fluorene	4.738E-13
Formaldehyde (methanal)	3.986E-09
Heptane (isomers)	9.525E-10

Process or Category	Cradle to Gate (RMA)
Hexamethylene diamine (HMDA)	1.493E-14
Hexane (isomers)	1.424E-09
Mercaptan (unspecified)	1.084E-11
Methanethiol	3.767E-09
Methanol	2.377E-09
NM VOC (unspecified)	3.301E-03
Octane	5.240E-10
Pentane (n-pentane)	1.060E-08
Phenol (hydroxy benzene)	3.455E-14
Propane	1.415E-07
Propene (propylene)	9.234E-11
Propionic acid (propane acid)	1.079E-14
Styrene	1.508E-16
Toluene (methyl benzene)	4.755E-10
Trimethylbenzene	6.029E-15
Xylene (dimethyl benzene)	4.256E-09
Hydrocarbons (unspecified)	1.420E-08
Methane	1.610E-02
Methane (biotic)	1.753E-08
Organic chlorine compounds	2.978E-13
Unspecified Organic Compounds	1.030E-13
VOC (unspecified)	5.748E-07
Other emissions to air	4.131E-03
Aldehydes, unspecified	5.149E-14
Exhaust	4.085E-03
non used primary energy from wind power	0.000E+00
Particulate Matter, unspecified	8.381E-09
Sand (Silica) (SiO <sub>2</sub> )	9.816E-10
Unused primary energy from solar energy	0.000E+00
Used air	4.652E-05
Waste heat	0.000E+00
Particles to air	2.476E-05
Dust (PM <sub>10</sub> )	8.146E-06
Dust (PM <sub>2.5</sub> - PM <sub>10</sub> )	2.729E-12
Dust (PM <sub>2.5</sub> )	7.557E-08
Dust (Portland cement kiln)	1.087E-05

Process or Category	Cradle to Gate (RMA)
Dust (unspecified)	5.671E-06
Metals (unspecified)	3.379E-12
Unspecified Organic Chlorine Compounds	6.794E-13
Wood (dust)	2.285E-13
Radioactive emissions to air	7.925E-12
Antimony (Sb124)	0.000E+00
Argon (Ar41)	0.000E+00
Carbon (C14)	0.000E+00
Cesium (Cs134)	0.000E+00
Cesium (Cs137)	0.000E+00
Cobalt (Co58)	0.000E+00
Cobalt (Co60)	0.000E+00
Hydrogen (H3)	0.000E+00
Iodine (I129)	0.000E+00
Iodine (I131)	0.000E+00
Krypton (Kr85)	0.000E+00
Krypton (Kr85m)	0.000E+00
Plutonium (Pu alpha)	0.000E+00
radionuclides	0.000E+00
Radon (Rn222)	0.000E+00
Uranium (total)	7.925E-12
Uranium (U234)	0.000E+00
Uranium (U235)	0.000E+00
Uranium (U238)	0.000E+00
Xenon (Xe131m)	0.000E+00
Xenon (Xe133)	0.000E+00
Xenon (Xe133m)	0.000E+00
Xenon (Xe135)	0.000E+00
Xenon (Xe135m)	0.000E+00
Xenon (Xe137)	0.000E+00
Xenon (Xe138)	0.000E+00
Unspecified Heavy Metals	5.306E-17
Emissions to fresh water	6.673E-03
Analytical measures to fresh water	4.098E-03
Adsorbable organic halogen compounds (AOX)	4.557E-10
Biological oxygen demand (BOD)	4.718E-07

Process or Category	Cradle to Gate (RMA)
Chemical oxygen demand (COD)	1.174E-06
Nitrogenous Matter (unspecified, as N)	3.929E-08
Solids (dissolved)	1.201E-04
Total Biochemical Oxygen Demand	0.000E+00
Total dissolved organic bounded carbon	2.869E-07
Total Dissolved Solids	3.976E-03
Total organic bounded carbon	5.351E-09
Total Suspended Solids	0.000E+00
Heavy metals to fresh water	1.339E-05
Aluminium	2.223E-07
Antimony	1.969E-09
Arsenic (+V)	5.575E-08
Cadmium (+II)	7.511E-10
Chromium (+III)	6.232E-11
Chromium (+VI)	1.008E-12
Chromium (unspecified)	4.594E-08
Cobalt	6.001E-13
Copper (+II)	6.790E-08
Heavy metals to water (unspecified)	1.650E-09
Iron	2.717E-06
Lead (+II)	2.251E-08
Manganese (+II)	7.434E-08
Mercury (+II)	1.090E-10
Molybdenum	2.866E-11
Nickel (+II)	2.447E-06
Selenium	1.648E-10
Silver	1.924E-09
Strontium	2.184E-09
Thallium	8.752E-15
Tin (+IV)	2.154E-12
Titanium	2.771E-12
Unspecified Substance	4.590E-13
Uranium	6.822E-06
Vanadium (+III)	1.534E-11
Zinc (+II)	9.015E-07
Inorganic emissions to fresh water	2.535E-03

Process or Category	Cradle to Gate (RMA)
Acid (calculated as H <sup>+</sup> )	1.076E-09
Acidity	0.000E+00
Aluminum (+III)	1.622E-08
Ammonia	2.613E-08
Ammonia, as N	1.250E-12
Ammonium (total N)	2.406E-06
Ammonium / ammonia	5.310E-06
Barium	1.115E-06
Beryllium	1.978E-14
Boron	3.064E-09
Bromate	3.634E-15
Bromine	2.959E-14
Calcium (+II)	2.167E-04
Carbonate	7.891E-06
Chlorate	2.963E-12
Chloride	2.177E-03
Chlorine (dissolved)	1.195E-07
Copper ion (+II/+III)	5.802E-14
Cyanide	1.789E-08
Fluoride	4.079E-07
Fluorine	1.830E-11
Hydrogen chloride	4.083E-13
Hydrogen fluoride (hydrofluoric acid)	5.628E-14
Hydrogen ions (H <sup>+</sup> )	1.025E-10
Hydroxide	1.632E-09
Inorganic salts and acids (unspecified)	6.909E-21
Iron ion (+II/+III)	7.563E-12
Magnesium (+III)	2.661E-05
Magnesium chloride	6.737E-15
Metal ions (unspecific)	1.097E-11
Neutral salts	1.595E-14
Nickel ion (+III)	3.372E-13
Nitrate	3.604E-08
Nitrate (as total N)	1.646E-12
Nitrogen	1.642E-07
Nitrogen (as total N)	2.101E-08

Process or Category	Cradle to Gate (RMA)
Nitrogen organic bounded	1.743E-09
Phosphate	1.907E-10
Phosphorus	2.250E-07
Potassium	2.337E-11
Silicate particles	7.856E-07
Sodium (+I)	4.103E-06
Sodium chloride (rock salt)	2.214E-05
Sodium hypochlorite	2.279E-13
Sulfates	1.010E-05
Sulphate	5.956E-05
Sulphide	2.838E-09
Sulphite	2.701E-10
Sulphur	6.068E-11
Sulphur dioxide	0.000E+00
Sulphuric acid	5.263E-11
Unspecified Iron Oxides	1.175E-12
Unspecified Oil	4.164E-12
Unspecified Organic Chlorine compounds	9.436E-15
Unspecified Salt	3.775E-11
Unspecified Solids (Suspended)	1.466E-10
Organic emissions to fresh water	8.041E-06
Halogenated organic emissions to fresh water	9.259E-13
1,2-Dibromoethane	1.346E-17
Chlorinated hydrocarbons (unspecified)	5.723E-13
Chloromethane (methyl chloride)	3.130E-13
Dichloroethane (ethylene dichloride)	6.193E-15
Dichloropropane	1.198E-17
Polychlorinated dibenzo-p-dioxins (2,3,7,8 - TCDD)	2.016E-17
Vinyl chloride (VCM; chloroethene)	3.433E-14
Hydrocarbons to fresh water	8.034E-06
Acenaphthene	5.283E-14
Acenaphthylene	2.160E-14
Acetic acid	5.334E-12
Acrylonitrile	8.764E-13
Anthracene	6.234E-14
Aromatic hydrocarbons (unspecified)	5.310E-11

Process or Category	Cradle to Gate (RMA)
Benzene	9.812E-11
Benzo{a}anthracene	8.533E-15
Benzofluoranthene	6.058E-15
Chrysene	4.137E-14
Cresol (methyl phenol)	1.572E-12
Ethyl benzene	4.705E-12
Fluoranthene	9.886E-15
Hexane (isomers)	1.720E-13
Hydrocarbons (unspecified)	2.896E-08
Methanol	7.262E-09
Oil (unspecified)	7.995E-06
Phenol (hydroxy benzene)	8.551E-11
Polycyclic aromatic hydrocarbons (PAH, unspec.)	1.940E-09
Toluene (methyl benzene)	6.574E-11
Xylene (isomers; dimethyl benzene)	2.891E-11
Carbon, organically bound	5.283E-09
Naphthalene	3.134E-12
N-unspecified (N)	3.259E-12
Organic chlorine compounds (unspecified)	3.954E-14
Organic compounds (dissolved)	4.790E-12
Organic compounds (unspecified)	5.278E-12
Unspecified wastewater	2.464E-09
Other emissions to fresh water	0.000E+00
Detergent (unspecified)	0.000E+00
non used primary energy from water power	0.000E+00
Unused primary energy from geothermal	0.000E+00
Waste heat	0.000E+00
Waste water	0.000E+00
Particles to fresh water	1.885E-05
Metals (unspecified)	1.834E-11
Silicon dioxide (silica)	1.787E-11
Soil loss by erosion into water	9.665E-13
Solids (suspended)	1.885E-05
Suspended solids, unspecified	2.946E-10
Unspecified Oxides	9.770E-13
Radioactive emissions to fresh water	0.000E+00



Process or Category	Cradle to Gate (RMA)
Americium (Am241)	0.000E+00
Antimony (Sb124)	0.000E+00
Antimony (Sb125)	0.000E+00
Carbon (C14)	0.000E+00
Cesium (Cs134)	0.000E+00
Cesium (Cs137)	0.000E+00
Cobalt (Co58)	0.000E+00
Cobalt (Co60)	0.000E+00
Curium (Cm alpha)	0.000E+00
Hydrogen (H3)	0.000E+00
Iodine (I129)	0.000E+00
Iodine (I131)	0.000E+00
Manganese (Mn54)	0.000E+00
Plutonium (Pu alpha)	0.000E+00
Radionuclides	0.000E+00
Radium (Ra226)	0.000E+00
Ruthenium (Ru106)	0.000E+00
Silver (Ag110m)	0.000E+00
Strontium (Sr90)	0.000E+00
Thorium (Th234)	0.000E+00
Uranium	0.000E+00
Bromide	0.000E+00
Radionuclide	0.000E+00
Sulfite	0.000E+00
Unspecified Solids (Dissolved)	2.825E-10
Uranium (total)	6.338E-13
Emissions to sea water	5.435E-06
Analytical measures to sea water	1.868E-08
Adsorbable organic halogen compounds (AOX)	1.097E-15
Biological oxygen demand (BOD)	1.210E-09
Chemical oxygen demand (COD)	1.626E-08
Total organic bounded carbon	1.210E-09
Heavy metals to sea water	4.142E-09
Arsenic (+V)	5.454E-11
Cadmium (+II)	3.017E-11
Chromium (unspecified)	8.653E-11

Process or Category	Cradle to Gate (RMA)
Cobalt	9.724E-12
Copper (+II)	1.446E-10
Iron	2.698E-10
Lead (+II)	3.675E-11
Manganese (+II)	2.728E-11
Mercury (+II)	5.172E-13
Molybdenum	4.286E-10
Nickel (+II)	5.056E-11
Silver	3.469E-12
Strontium	2.799E-09
Tin (+IV)	4.155E-12
Titanium	4.232E-13
Vanadium (+III)	7.197E-12
Zinc (+II)	1.889E-10
Inorganic emissions to sea water	4.446E-06
Aluminum (+III)	1.362E-11
Ammonia	4.049E-10
Barium	8.604E-10
Beryllium	4.910E-13
Boron	2.203E-10
Calcium (+II)	2.406E-08
Carbonate	5.412E-08
Chloride	4.303E-06
Magnesium	6.018E-09
Nitrate	7.015E-11
Sodium (+I)	2.417E-08
Sulphate	2.284E-08
Sulphide	9.852E-09
Sulphur	1.179E-10
Organic emissions to sea water	2.669E-09
Hydrocarbons to sea water	2.649E-09
Acenaphthene	5.127E-13
Acenaphthylene	1.984E-13
Acetic acid	2.102E-13
Anthracene	2.363E-13
Aromatic hydrocarbons (unspecified)	1.210E-11

Process or Category	Cradle to Gate (RMA)
Benzene	2.721E-10
Benzo{a}anthracene	1.080E-13
Benzo{fluoranthene	1.127E-13
Chrysene	5.958E-13
Cresol (methyl phenol)	3.053E-12
Ethyl benzene	1.693E-11
Fluoranthene	1.258E-13
Hexane (isomers)	3.334E-13
Oil (unspecified)	1.774E-09
Phenol (hydroxy benzene)	3.195E-10
Toluene (methyl benzene)	1.731E-10
Xylene (isomers; dimethyl benzene)	7.590E-11
Naphthalene	1.985E-11
Particles to sea water	9.633E-07
Solids (suspended)	9.633E-07
Emissions to industrial soil	2.152E-04
Heavy metals to industrial soil	2.151E-04
Antimony	2.497E-19
Arsenic (+V)	1.192E-07
Cadmium (+II)	1.900E-13
Chromium (+III)	1.893E-14
Chromium (+VI)	9.047E-19
Chromium (unspecified)	2.362E-11
Cobalt	2.181E-13
Copper (+II)	1.583E-13
Iron	2.134E-04
Lead (+II)	8.526E-07
Manganese (+II)	1.893E-11
Mercury (+II)	2.205E-09
Nickel (+II)	5.938E-11
Selenium	1.416E-08
Strontium	4.529E-09
Thallium	1.031E-07
Vanadium (+III)	6.509E-07
Zinc (+II)	4.257E-12
Inorganic emissions to industrial soil	2.707E-08

Process or Category	Cradle to Gate (RMA)
Aluminum (+III)	4.051E-11
Ammonia	7.216E-09
Bromide	1.867E-12
Calcium (+II)	7.315E-09
Chloride	2.601E-09
Chlorine	2.111E-16
Fluoride	6.225E-11
Magnesium (+III)	1.011E-09
Phosphorus	7.409E-10
Potassium (+I)	3.623E-09
Sodium (+I)	6.398E-10
Sulphate	5.457E-10
Sulphide	3.274E-09
Organic emissions to industrial soil	4.616E-11
Oil (unspecified)	4.616E-11
Radioactive emissions to industrial soil	0.000E+00
Uranium	0.000E+00
Calcium Fluoride	1.628E-08
Radionuclide	0.000E+00

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None.

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## Section III: Document Control Information

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## Section IV: Disclaimer

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