



# NETL Life Cycle Inventory Data

## Process Documentation File

**Process Name:** Corn Stover, Production  
**Reference Flow:** 1 kg of Corn Stover  
**Brief Description:** This process includes all inputs for the raw material acquisition for 1 kg of produced corn stover.

### Section I: Meta Data

**Geographical Coverage:** US                                 **Region:** N/A  
**Year Data Best Represents:** 2008  
**Process Type:** Extraction Process (EP)  
**Process Scope:** Cradle-to-Gate Process (CG)  
**Allocation Applied:** No  
**Completeness:** Individual Relevant Flows Captured

#### Flows Aggregated in Data Set:

Process                  Energy Use                  Energy P&D                  Material P&D

#### Relevant Output Flows Included in Data Set:

Releases to Air:    Greenhouse Gases                  Criteria Air Pollutants                  Other  
Releases to Water:  Inorganic Emissions                  Organic Emissions                  Other  
Water Usage:        Water Consumption                  Water Demand (throughput)  
Releases to Soil:    Inorganic Releases                  Organic Releases                  Other

#### Adjustable Process Parameters:

Corn\_allocation                                 *The percentage of the corn grain from the corn stover production system*  
  
bio\_yield   *The amount of biomass produced by each acre of farming area each year*  
  
yield\_corn    *Mass of corn grain produced per kg of corn stover production*



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## Process Documentation File

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**Tracked Input Flows:**

**Tracked Output Flows:**

Corn Stover

*The quantity of biomass collected from the operation of the farm*

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### Section II: Process Description

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#### Associated Documentation

This unit process is composed of this document and the data sheet (DS) *DS\_RMA\_Biomass\_CornStover\_2011.02.xls*, which provides additional details regarding relevant calculations, data quality, and references.

#### Goal and Scope

The scope of this unit process covers all aspects of raw material acquisition (RMA) as shown in **Figure 1**. At the end, one kilogram of corn stover is delivered to the life cycle (LC) Stage #2 boundary.

#### Boundary and Description

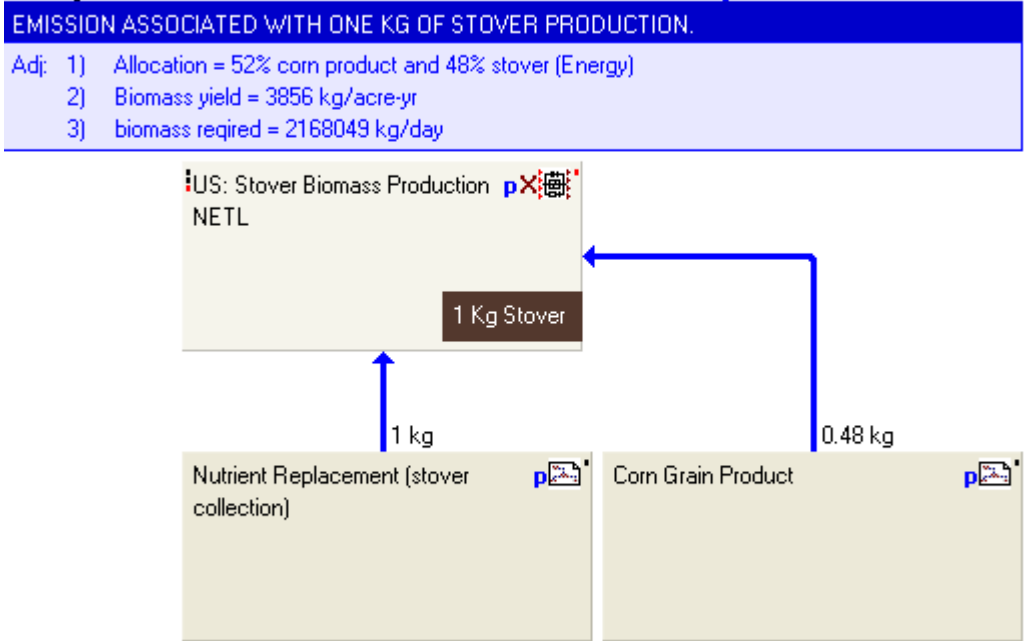
LC Stage #1, raw material acquisition of corn stover, includes land preparation for corn and corn stover production, cultivation of the corn and corn stover, and the harvesting and storing of the corn stover. Most of the data used in the formation of the operation processes are from states in the U.S. Midwest.

The RMA of corn stover includes the construction of machinery needed for RMA operation processes. Within the machinery construction, upstream processes (for example, steel or rubber) are included. The plan for RMA of corn stover is provided in **Figure 1**.

The biomass processes, including corn stover, are set up slightly differently than some of the other feedstocks. Unlike other RMA pathways, biomass has a set order of operations for its production. The product from one process is the input to another process, which then lends itself to assembly of the model in series. Each of the operations uses a distinct set of machinery, and each piece is constructed as many times as needed during the study period. For the operation processes, each requires diesel fuel and calculates the emissions based on the diesel consumed. The cultivation process also includes the production and application of different fertilizers (potassium, nitrogen, and phosphorus).

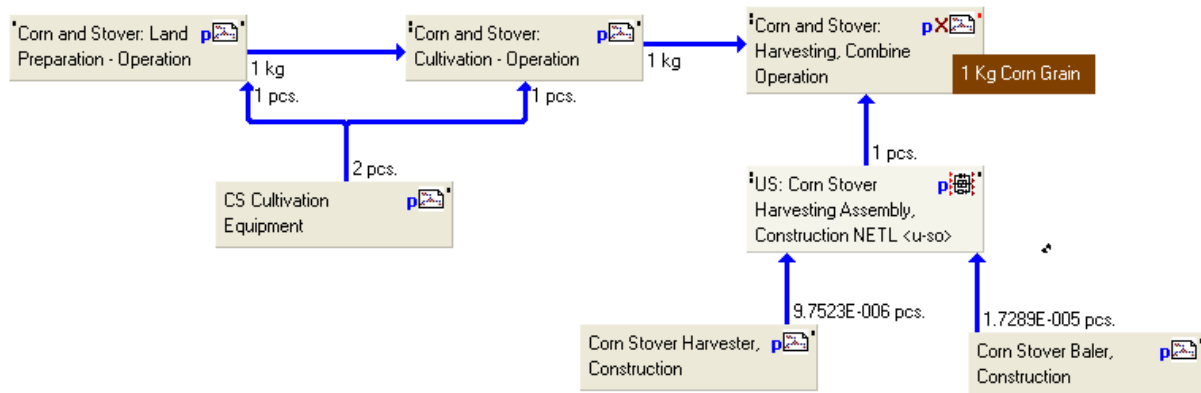
Figure 1: Plan for RMA of Corn Stover, Including Land Preparation, Cultivation and Harvesting and Storage

Stage #1: Stover Biomass Production p



Corn Grain Product p

**CORN STOVER BIOMASS PRODUCTION EMISSIONS FROM THREE STAGES: LAND PREPARATION, CULTIVATION AND HARVESTING INCLUDING OPERATION AND CONSTRUCTION ACTIVITIES.** ADJUST PARAMETERS IF REQUIRED



The construction processes for machinery contain all of the machinery needed for the initial clearing of the site, cultivation, and harvesting of the corn stover. The machinery includes:

- Tiller  
(DS/DF\_Stage1\_C\_Tiller\_5015\_lbs\_TractorPropelled\_2009.01.doc)
- Tractor  
(DS/DF\_Stage1\_C\_Diesel\_Tractor\_165\_HP\_2009.01.doc)

- Seeder  
(DS/DF\_Stage1\_C\_Diesel\_Forage\_Harvester\_615\_HP\_2010.01.doc)
- Harvester  
(DS/DF\_Stage1\_C\_Harvester\_300\_Bushel\_Capacity\_2009.01.doc)
- Baler  
(DS/DF\_Stage1\_C\_Baler\_3110\_lbs\_TractorPropelled\_2009.01.doc)

Each piece of equipment is scaled to the production of one kilogram of corn stover, accounting for the lifetime of each piece of equipment, as relevant. The profiles and processes included in RMA are provided in **Table 1**. Those shown in bold face were developed by NETL.

**Table 1: Profiles and Processes Included in RMA for Corn Stover**

Stage #1: Stover Biomass Production

Corn Grain Product

Corn and Stover: Cultivation - Operation

Average K Fertilizer

**EU-15: Average K Fertilizer NETL**

**North American Average Electricity Mix, 2007 070111 NETL**

Average N Fertilizer

DE: Ammonia (NH<sub>3</sub>) PE

DE: Nitric acid (98%) PE

**EU-15: Average N Fertilizer NETL**

**North American Average Electricity Mix, 2007 070111 NETL**

Average P Fertilizer

DE: Sulphuric acid (96%) PE

**EU-15: Average P Fertilizer NETL**

**North American Average Electricity Mix, 2007 070111 NETL**

**US: Phosphate NETL**

**US: Corn Stover Cultivation, Operation NETL <u-so>**

**US: DIESEL, NATIONAL AVERAGE, 2009 NETL <u-so>**

Corn and Stover: Harvesting, Combine Operation

**US: Corn Stover Harvesting & Storage, Operation NETL <u-so>**

**US: DIESEL, NATIONAL AVERAGE, 2009 NETL <u-so>**

Corn and Stover: Land Preparation - Operation

**US: Corn Stover Land Preparation, Operation NETL <u-so>**

**US: DIESEL, NATIONAL AVERAGE, 2009 NETL <u-so>**

Corn Stover Baler, Construction

**US: Baler, 3110 lbs, Tractor-Propelled, Construction NETL <u-so>**

**WOR: Steel Plate, BF, Manufacture NETL <u-so>**

Corn Stover Harvester, Construction

US: Harvester, 300-Bushel Capacity, 6 Cylinder, Construction NETL <u-so>

WOR: Steel Plate, BF, Manufacture NETL <u-so>

CS Cultivation Equipment

Seeder, Construction

US: Seeder, 21900 lbs, Tractor-Propelled, Construction NETL <u-so>

WOR: Steel Plate, BF, Manufacture NETL <u-so>

Tiller, Construction

US: Tiller, 5015 lbs, Tractor-Propelled, Construction NETL <u-so>

WOR: Steel Plate, BF, Manufacture NETL <u-so>

Tractor, Construction

US: Diesel Tractor, 165 Horsepower, Construction NETL <u-so>

WOR: Steel Plate, BF, Manufacture NETL <u-so>

US: Corn Stover Cultivation Assembly, Construction NETL <u-so>

US: Corn Stover Harvesting Assembly, Construction NETL <u-so>

Nutrient Replacement (stover collection)

Average K Fertilizer

EU-15: Average K Fertilizer NETL

North American Average Electricity Mix, 2007 070111 NETL

Average N Fertilizer

DE: Ammonia (NH<sub>3</sub>) PE

DE: Nitric acid (98%) PE

EU-15: Average N Fertilizer NETL

North American Average Electricity Mix, 2007 070111 NETL

Average P Fertilizer

DE: Sulphuric acid (96%) PE

EU-15: Average P Fertilizer NETL

North American Average Electricity Mix, 2007 070111 NETL

US: Phosphate NETL

US: DIESEL, NATIONAL AVERAGE, 2009 NETL <u-so>

US: NPK Nutrients Replacement, Operation NETL <u-so>

US: Stover Biomass Production NETL

### Parameters and Balances

The parameters for the highest level modeling plans for RMA of corn stover are shown in **Table 2**. These parameters may or may not include the adjustable parameters shown previously, depending on how the model was created. **Table 3** presents the input and output balances for resources and emissions of interest for the RMA plan.

**Table 2: Adjustable Parameters for RMA of Corn Stover**

Plan	Parameter	Value	Comment
<b>LC Stage #1</b>			
Stage #1: Stover Biomass Production	bio_yield	1001	[kg/acre-year] Adjustable parameter.
Stage #1: Stover Biomass Production	Corn_allocation	80.6	[%] Percentage of corn grain from the corn stover production system on an energy basis
Stage #1: Stover Biomass Production	yield_corn	3829	[kg/acre-year] Adjustable parameter.

**Table 3: Input and Output Balances for RMA of Corn Stover (kg/kg delivered)**

Process or Category	Cradle to Gate (RMA)
<b>Inputs</b>	
Flows	9.107E+01
Resources	9.107E+01
Energy resources	5.681E-02
Non renewable energy resources	5.681E-02
Crude oil (resource)	8.878E-03
Crude oil	3.960E-03
Crude oil Algeria	1.586E-04
Crude oil Angola	1.439E-04
Crude oil Argentina	4.366E-07
Crude oil Australia	3.301E-06
Crude oil Austria	1.475E-07
Crude oil Bolivia	2.079E-12
Crude oil Brazil	2.771E-06
Crude oil Brunei	2.558E-12
Crude oil Bulgaria	2.184E-11
Crude oil Cameroon	2.396E-06
Crude oil Canada	5.946E-04
Crude oil Central Africa	0.000E+00
Crude oil Central America	0.000E+00
Crude oil Chile	8.752E-11
Crude oil China	7.690E-07

Process or Category	Cradle to Gate (RMA)
Crude oil CIS	5.028E-04
Crude oil Colombia	1.274E-06
Crude oil Czech Republic	1.838E-08
Crude oil Denmark	2.614E-05
Crude oil Ecuador	8.515E-05
Crude oil Egypt	7.165E-07
Crude oil France	2.638E-07
Crude oil Gabon	9.377E-07
Crude oil Germany	4.289E-05
Crude oil Greece	2.928E-08
Crude oil Hungary	3.494E-09
Crude oil India	9.457E-12
Crude oil Indonesia	1.462E-06
Crude oil Iran	7.107E-06
Crude oil Iraq	1.358E-04
Crude oil Ireland	9.688E-13
Crude oil Italy	2.682E-06
Crude oil Japan	9.021E-14
Crude oil Kuwait	8.728E-05
Crude oil Libya	1.147E-04
Crude oil Malaysia	1.334E-12
Crude oil Mexico	3.175E-04
Crude oil Middle East	0.000E+00
Crude oil Netherlands	8.157E-06
Crude oil New Zealand	1.923E-07
Crude oil Nigeria	3.014E-04
Crude oil North Africa	0.000E+00
Crude oil Norway	3.014E-04
Crude oil Oman	3.951E-07
Crude oil Poland	1.516E-06
Crude oil Qatar	6.676E-07
Crude oil Romania	5.900E-08
Crude oil Saudi Arabia	3.449E-04
Crude oil Slovakia	2.033E-10
Crude oil South Africa	3.244E-12
Crude oil Spain	4.883E-08

Process or Category	Cradle to Gate (RMA)
Crude oil Syria	1.225E-10
Crude oil Trinidad and Tobago	3.346E-07
Crude oil Tunisia	3.755E-06
Crude oil Turkey	1.329E-15
Crude oil United Arab Emirates	1.442E-06
Crude oil United Kingdom	1.746E-04
Crude oil USA	1.247E-03
Crude oil Venezuela	2.989E-04
Hard coal (resource)	4.743E-03
Hard coal	2.228E-03
Hard Coal (Illinois No 6)	8.005E-04
Hard coal Australia	1.046E-04
Hard coal Belgium	2.099E-08
Hard coal Bosnia and Herzegovina	8.100E-09
Hard coal Brazil	1.512E-08
Hard coal Canada	4.345E-05
Hard coal Chile	9.126E-09
Hard coal China	1.402E-05
Hard coal CIS	6.334E-05
Hard coal Colombia	8.680E-05
Hard coal Czech Republic	3.192E-05
Hard coal France	6.285E-07
Hard coal Germany	6.632E-04
Hard coal India	6.981E-10
Hard coal Indonesia	1.215E-05
Hard coal Italy	3.213E-10
Hard coal Japan	9.564E-14
Hard coal Malaysia	4.771E-14
Hard coal Mexico	4.005E-08
Hard coal New Zealand	7.505E-09
Hard coal Poland	2.097E-04
Hard coal Portugal	3.605E-11
Hard coal South Africa	2.114E-04
Hard coal Spain	1.020E-07
Hard coal Turkey	5.773E-12
Hard coal United Kingdom	4.531E-06



Process or Category	Cradle to Gate (RMA)
Hard coal USA	2.612E-04
Hard coal Venezuela	3.082E-06
Hard coal Vietnam	3.807E-06
Hard Coal, Pure, Fuel	1.874E-08
Hard Coal, Raw, Fuel	1.467E-07
Powder River Basin Subbituminous Coal	0.000E+00
Lignite (resource)	4.660E-03
Lignite	6.323E-07
Lignite Australia	2.016E-06
Lignite Austria	1.583E-08
Lignite Bosnia and Herzegovina	1.871E-08
Lignite Bulgaria	6.756E-09
Lignite Canada	1.026E-06
Lignite CIS	1.939E-06
Lignite Czech Republic	6.144E-05
Lignite France	1.441E-07
Lignite Germany	3.938E-07
Lignite Germany (Central Germany)	5.128E-04
Lignite Germany (Lausitz)	1.490E-03
Lignite Germany (Rheinisch)	2.577E-03
Lignite Greece	2.107E-07
Lignite Hungary	1.318E-08
Lignite India	1.397E-10
Lignite Macedonia	7.256E-09
Lignite Poland	7.003E-06
Lignite Romania	7.732E-10
Lignite Serbia and Montenegro	3.274E-08
Lignite Slovakia	4.379E-09
Lignite Slovenia	3.069E-08
Lignite Spain	2.139E-07
Lignite Turkey	1.647E-13
Lignite USA	4.471E-06
Natural gas (resource)	3.853E-02
Natural gas	5.628E-07
Natural gas Algeria	1.550E-05
Natural gas Angola	1.770E-05

Process or Category	Cradle to Gate (RMA)
Natural gas Argentina	8.846E-08
Natural gas Australia	4.230E-07
Natural gas Austria	1.760E-08
Natural gas Bolivia	4.178E-09
Natural gas Brazil	2.186E-07
Natural gas Brunei	2.232E-08
Natural gas Bulgaria	2.516E-12
Natural gas Cameroon	5.980E-07
Natural gas Canada	7.518E-05
Natural gas Chile	2.082E-08
Natural gas China	4.696E-08
Natural gas CIS	6.061E-03
Natural gas Colombia	1.356E-07
Natural gas Czech Republic	1.759E-08
Natural gas Denmark	3.576E-04
Natural gas Ecuador	5.210E-06
Natural gas Egypt	6.540E-08
Natural gas France	1.166E-07
Natural gas Gabon	1.383E-07
Natural gas Germany	3.780E-03
Natural gas Greece	1.970E-09
Natural gas Hungary	1.089E-09
Natural gas India	5.350E-11
Natural gas Indonesia	9.111E-08
Natural gas Iran	6.994E-07
Natural gas Iraq	5.781E-06
Natural gas Ireland	2.184E-09
Natural gas Italy	2.248E-07
Natural gas Japan	3.115E-10
Natural gas Kuwait	3.467E-06
Natural gas Libyan	2.909E-06
Natural gas Malaysia	2.252E-08
Natural gas Mexico	1.801E-05
Natural gas Netherlands	3.456E-03
Natural gas New Zealand	1.263E-08
Natural gas Nigeria	5.366E-05

Process or Category	Cradle to Gate (RMA)
Natural gas Norway	3.974E-03
Natural gas Oman	5.434E-08
Natural gas Poland	1.225E-07
Natural gas Qatar	3.583E-07
Natural gas Romania	3.728E-09
Natural gas Saudi Arabia	1.517E-05
Natural gas Slovakia	6.058E-11
Natural gas South Africa	1.092E-09
Natural gas Spain	6.144E-09
Natural gas Syria	1.316E-11
Natural gas Trinidad and Tobago	1.388E-06
Natural gas Tunisia	4.881E-07
Natural gas Turkey	1.344E-16
Natural gas United Arab Emirates	7.525E-08
Natural gas United Kingdom	3.662E-04
Natural gas USA	2.377E-04
Natural gas Venezuela	1.362E-05
Natural Gas, Fuel	1.942E-02
Natural gas, Raw Material	6.283E-04
Pit gas	5.848E-09
Pit Methane	2.040E-05
Uranium (resource)	1.249E-07
Nuclear energy	0.000E+00
Uranium natural	1.249E-07
Renewable energy resources	1.734E-07
Biomass	7.665E-10
Energy, gross calorific value, in biomass, primary forest	0.000E+00
Primary energy from geothermics	0.000E+00
Primary energy from hydro power	0.000E+00
Primary energy from solar energy	0.000E+00
Primary energy from waves	0.000E+00
Primary energy from wind power	0.000E+00
Renewable fuels	2.265E-10
Wood	1.724E-07
Unspecified	0.000E+00
Energy unspecified (APME)	0.000E+00

Process or Category	Cradle to Gate (RMA)
Land use	0.000E+00
Hemerobie ecoinvent	0.000E+00
Transformation, from unknown	0.000E+00
Transformation, to mineral extraction site	0.000E+00
Occupation	0.000E+00
Biotic Production	0.000E+00
Erosion Resistance	0.000E+00
Groundwater Replenishment	0.000E+00
Mechanical Filtration	0.000E+00
Physicochemical Filtration	0.000E+00
Transformation	0.000E+00
Biotic Production	0.000E+00
Erosion Resistance	0.000E+00
Groundwater Replenishment	0.000E+00
Mechanical Filtration	0.000E+00
Physicochemical Filtration	0.000E+00
Material resources	9.101E+01
Non renewable elements	1.159E-06
Aluminum	5.929E-11
Chromium	2.901E-14
Copper	4.852E-14
Iron	1.153E-06
Lead	1.470E-14
Magnesium	3.265E-17
Mercury	9.436E-15
Nickel	1.233E-16
Phosphorus	3.263E-12
Sulphur	2.007E-11
Zinc	6.391E-09
Non renewable resources	3.123E-01
Barium sulphate	2.418E-17
Basalt	3.079E-07
Bauxite	7.528E-07
Bentonite	6.456E-05
Calcium carbonate (CaCO <sub>3</sub> )	1.289E-02
Calcium chloride	2.476E-15

Process or Category	Cradle to Gate (RMA)
Chalk (Calcium carbonate)	1.580E-40
Chromium ore (39%)	7.388E-08
Clay	9.681E-06
Colemanite ore	1.406E-08
Copper - Gold - Silver - ore (1,0% Cu; 0,4 g/t Au; 66 g/t Ag)	2.353E-07
Copper - Gold - Silver - ore (1,1% Cu; 0,01 g/t Au; 2,86 g/t Ag)	1.433E-07
Copper - Gold - Silver - ore (1,16% Cu; 0,002 g/t Au; 1,06 g/t Ag)	8.091E-08
Copper - Molybdenum - Gold - Silver - ore (1,13% Cu; 0,02% Mo; 0,01 g/t Au; 2,86 g/t Ag)	6.294E-08
Copper ore (0.14%)	2.745E-06
Copper ore (1.2%)	2.440E-08
Copper ore (4%)	2.903E-17
Copper ore (sulphidic, 1.1%)	2.646E-08
Dolomite	1.812E-06
Feldspar (aluminum silicates)	2.301E-12
Ferro manganese	5.110E-15
Fluorspar (calcium fluoride; fluorite)	4.958E-09
Granite	6.885E-22
Gravel	8.397E-07
Gypsum (natural gypsum)	2.686E-06
Heavy spar (BaSO <sub>4</sub> )	1.562E-04
Ilmenite (titanium ore)	3.935E-12
Inert rock	6.444E-02
Iron ore (56,86%)	2.025E-04
Iron ore (65%)	1.616E-08
Kaolin ore	2.523E-08
Lead - zinc ore (4.6%-0.6%)	1.271E-05
Limestone (calcium carbonate)	4.162E-04
Magnesit (Magnesium carbonate)	5.400E-11
Magnesium chloride leach (40%)	1.577E-05
Manganese ore	1.432E-08
Manganese ore (R.O.M.)	5.058E-07
Molybdenite (Mo 0,24%)	3.844E-08
Molybdenum ore (0.1%)	2.744E-10
Natural Aggregate	9.246E-05
Nickel ore (1,5%)	3.387E-10
Nickel ore (1.6%)	1.791E-06

Process or Category	Cradle to Gate (RMA)
Olivine	5.326E-14
Peat	1.036E-07
Phosphate ore	1.802E-03
Phosphorus minerals	1.955E-05
Phosphorus ore (29% P2O5)	1.794E-15
Potassium chloride	2.320E-01
Precious metal ore (R.O.M)	2.195E-09
Quartz sand (silica sand; silicon dioxide)	1.921E-05
Raw pumice	2.450E-09
Rutile (titanium ore)	1.741E-15
sand	7.808E-12
Slate	9.813E-14
Sodium chloride (rock salt)	1.126E-04
Sodium nitrate	8.784E-21
Sodium sulphate	1.071E-09
Soil	2.941E-05
Sulphur (bonded)	3.057E-12
Talc	4.425E-10
Tin ore	2.097E-18
Titanium ore	1.990E-07
Zinc - copper ore (4.07%-2.59%)	2.343E-06
Zinc - lead - copper ore (12%-3%-2%)	1.013E-06
Zinc - lead ore (4.21%-4.96%)	9.913E-18
Zinc ore (4%)	-1.121E-06
Zinc ore (sulphidic, 4%)	2.138E-16
Renewable resources	9.070E+01
Water	9.027E+01
Water	5.402E-03
Water (feed water)	0.000E+00
Water (ground water)	2.134E+00
Water (lake water)	1.941E-06
Water (municipal)	1.730E-06
Water (rain water)	8.576E+01
Water (river water)	0.000E+00
Water (sea water)	5.705E-05
Water (surface water)	2.368E+00

Process or Category	Cradle to Gate (RMA)
Water (well water)	2.342E-08
Water (well-produced water)	6.759E-04
Water (with river silt)	9.156E-15
Water,turbine use, unspecified natural origin	0.000E+00
Air	4.321E-01
Carbon dioxide	2.824E-05
Nitrogen	6.041E-10
Oxygen	0.000E+00
Unspecified	1.701E-08
Unspecified minerals	3.870E-09
Unspecified resources	1.314E-08
Area of Production Land	0.000E+00
<b>Output</b>	
Flows	7.892E-01
Resources	3.642E-01
Energy resources	0.000E+00
Non renewable energy resources	0.000E+00
Hard coal (resource)	0.000E+00
Hard Coal (Illinois No 6)	0.000E+00
Powder River Basin Subbituminous Coal	0.000E+00
Non Renewable Energy	0.000E+00
Renewable energy resources	0.000E+00
Feedstock Energy	0.000E+00
Renewable Energy	0.000E+00
Total Primary Energy	0.000E+00
Land use	0.000E+00
Hemeroby	0.000E+00
Occup. as Forest land	0.000E+00
Material resources	3.642E-01
Renewable resources	3.642E-01
Water	3.642E-01
Water	0.000E+00
Water (feed water)	3.901E-06
Water (rain water)	0.000E+00
Water (river water)	3.597E-01
Water (sea water)	0.000E+00

Process or Category	Cradle to Gate (RMA)
Water (wastewater)	6.792E-04
Water (wastewater)	3.810E-03
Nitrogen	0.000E+00
Oxygen	1.445E-05
Ecoinvent	1.799E-06
Long-term emission	1.799E-06
Fresh water	1.799E-06
Chloride	1.799E-06
Dissolved organic carbon, DOC (Ecoinvent)	7.029E-13
Total organic carbon, TOC (Ecoinvent)	0.000E+00
Emissions to air	4.066E-01
Heavy metals to air	2.483E-08
Antimony	6.214E-11
Arsenic (+V)	4.040E-10
Arsenic trioxide	8.670E-15
Cadmium (+II)	6.344E-11
Chromium (+III)	2.086E-12
Chromium (+VI)	6.157E-16
Chromium (unspecified)	5.136E-10
Cobalt	1.369E-10
Copper (+II)	3.396E-10
Heavy metals to air (unspecified)	5.617E-12
Hydrogen arsenic (arsine)	7.196E-13
Iron	6.060E-10
Lanthanides	2.262E-14
Lead (+II)	2.309E-09
Manganese (+II)	1.048E-09
Mercury (+II)	4.000E-10
Molybdenum	4.492E-11
Nickel (+II)	9.507E-10
Palladium	6.854E-20
Rhodium	6.616E-20
Selenium	1.260E-09
Silver	5.891E-19
Tellurium	2.782E-13
Thallium	2.103E-12



Process or Category	Cradle to Gate (RMA)
Tin (+IV)	3.862E-10
Titanium	1.481E-12
Vanadium (+III)	7.394E-09
Zinc (+II)	8.898E-09
Inorganic emissions to air	-1.816E-02
Ammonia	1.569E-04
Ammonium	3.474E-13
Ammonium nitrate	1.797E-14
Argon	1.169E-12
Barium	1.004E-07
Beryllium	8.356E-12
Boron compounds (unspecified)	2.402E-08
Bromine	5.716E-09
Carbon dioxide	1.479E-01
Carbon dioxide (biotic)	2.094E-09
Carbon dioxide (biotic)	-2.731E-01
Carbon disulphide	1.361E-13
Carbon monoxide	7.751E-05
Carbon monoxide (biotic)	5.218E-05
Chloride (unspecified)	5.995E-09
Chlorine	1.489E-10
Cyanide (unspecified)	1.488E-10
Fluoride	6.211E-09
Fluorides	2.435E-11
Fluorine	7.838E-13
Helium	1.212E-10
Hydrogen	8.920E-08
Hydrogen bromine (hydrobromic acid)	4.688E-11
Hydrogen chloride	3.067E-06
Hydrogen cyanide (prussic acid)	3.465E-12
Hydrogen fluoride	2.385E-08
Hydrogen iodide	4.982E-14
Hydrogen phosphorous	6.476E-15
Hydrogen sulphide	1.051E-07
Lead dioxide	8.647E-13
Nitrogen (atmospheric nitrogen)	4.355E-06

Process or Category	Cradle to Gate (RMA)
Nitrogen (N-compounds)	2.287E-13
Nitrogen dioxide	6.048E-06
Nitrogen monoxide	5.066E-13
Nitrogen oxides	3.898E-04
Nitrous oxide (laughing gas)	7.024E-04
Oxygen	6.381E-06
Scandium	1.063E-14
Steam	1.055E-01
Strontium	4.248E-13
Sulphur dioxide	2.073E-04
Sulphur hexafluoride	1.473E-09
sulphur oxide	2.855E-06
Sulphuric acid	5.018E-11
Tin oxide	2.942E-16
Unspecified Particles	3.168E-08
Zinc oxide	5.883E-16
Zinc sulphate	1.813E-11
Organic emissions to air (group VOC)	1.080E-01
Group NMVOC to air	1.078E-01
Group PAH to air	1.903E-08
Anthracene	2.030E-12
Benzo{a}anthracene	1.021E-12
Benzo{a}pyrene	8.839E-11
Benzo{ghi}perylene	9.113E-13
Benzo{fluoranthene}	1.823E-12
Chrysene	2.509E-12
Dibenz(a)anthracene	5.679E-13
Indeno[1,2,3-cd]pyrene	6.781E-13
Naphthalene	2.132E-10
Phenanthrene	6.697E-11
Polycyclic aromatic hydrocarbons (PAH)	1.866E-08
Halogenated organic emissions to air	2.568E-09
Dichloroethane (ethylene dichloride)	2.404E-14
Dichloromethane (methylene chloride)	5.096E-16
Dioxins (unspec.)	-6.698E-16
Halogenated hydrocarbons (unspecified)	4.963E-14

Process or Category	Cradle to Gate (RMA)
Halon (1301)	0.000E+00
Polychlorinated biphenyls (PCB unspecified)	1.581E-12
Polychlorinated dibenzo-p-dioxins (2,3,7,8 - TCDD)	8.410E-16
R 11 (trichlorofluoromethane)	9.121E-10
R 114 (dichlorotetrafluoroethane)	9.341E-10
R 116 (hexafluoroethane)	1.841E-12
R 12 (dichlorodifluoromethane)	1.961E-10
R 13 (chlorotrifluoromethane)	1.231E-10
R 22 (chlorodifluoromethane)	2.144E-10
Tetrafluoromethane	2.291E-11
Vinyl chloride (VCM; chloroethene)	1.614E-10
Acetaldehyde (Ethanal)	2.522E-09
Acetic acid	1.027E-08
Acetone (dimethylcetone)	2.239E-09
Acrolein	1.433E-11
Aldehyde (unspecified)	1.712E-10
Alkane (unspecified)	2.562E-08
Alkene (unspecified)	2.344E-08
Aromatic hydrocarbons (unspecified)	2.302E-10
Benzene	2.813E-08
Butadiene	3.356E-13
Butane	1.729E-06
Butane (n-butane)	6.319E-08
Caprolactam	4.171E-17
Cumene (isopropylbenzene)	1.532E-20
Cyclohexane (hexahydro benzene)	2.990E-12
Diethylamine	8.531E-18
Ethane	6.039E-06
Ethanol	1.747E-09
Ethene (ethylene)	5.497E-10
Ethyl benzene	2.363E-08
Fluoranthene	6.612E-12
Fluorene	2.098E-11
Formaldehyde (methanal)	1.078E-01
Heptane (isomers)	1.364E-08
Hexamethylene diamine (HMDA)	1.974E-14

Process or Category	Cradle to Gate (RMA)
Hexane (isomers)	2.048E-08
Mercaptan (unspecified)	2.135E-09
Methanethiol	8.055E-10
Methanol	1.152E-09
NM VOC (unspecified)	6.816E-06
Octane	7.503E-09
Pentane (n-pentane)	8.436E-07
Phenol (hydroxy benzene)	2.266E-14
Propane	4.726E-06
Propene (propylene)	2.120E-09
Propionic acid (propane acid)	1.338E-13
Styrene	3.322E-15
Toluene (methyl benzene)	1.151E-08
Trimethylbenzene	2.865E-15
Xylene (dimethyl benzene)	9.824E-08
Hydrocarbons (unspecified)	3.034E-09
Methane	1.775E-04
Methane (biotic)	2.294E-11
Organic chlorine compounds	6.673E-14
Unspecified Organic Compounds	2.202E-14
VOC (unspecified)	7.498E-06
Other emissions to air	3.156E-01
Aldehydes, unspecified	1.101E-14
Exhaust	1.001E-01
non used primary energy from wind power	0.000E+00
Particulate Matter, unspecified	1.777E-07
Sand (Silica) (SiO <sub>2</sub> )	2.099E-10
Unused primary energy from solar energy	0.000E+00
Used air	2.155E-01
Waste heat	0.000E+00
Particles to air	1.140E-03
Dust (PM <sub>10</sub> )	1.610E-07
Dust (PM <sub>2,5</sub> - PM <sub>10</sub> )	1.807E-07
Dust (PM <sub>2.5</sub> )	5.288E-07
Dust (Portland cement kiln)	1.422E-08
Dust (unspecified)	1.139E-03

Process or Category	Cradle to Gate (RMA)
Metals (unspecified)	7.263E-13
Unspecified Organic Chlorine Compounds	1.453E-13
Wood (dust)	1.086E-13
Radioactive emissions to air	1.061E-09
Antimony (Sb124)	0.000E+00
Argon (Ar41)	0.000E+00
Carbon (C14)	0.000E+00
Cesium (Cs134)	0.000E+00
Cesium (Cs137)	0.000E+00
Cobalt (Co58)	0.000E+00
Cobalt (Co60)	0.000E+00
Hydrogen (H3)	0.000E+00
Iodine (I129)	0.000E+00
Iodine (I131)	0.000E+00
Krypton (Kr85)	0.000E+00
Krypton (Kr85m)	0.000E+00
Plutonium (Pu alpha)	0.000E+00
radionuclides	0.000E+00
Radon (Rn222)	0.000E+00
Uranium (total)	1.061E-09
Uranium (U234)	0.000E+00
Uranium (U235)	0.000E+00
Uranium (U238)	0.000E+00
Xenon (Xe131m)	0.000E+00
Xenon (Xe133)	0.000E+00
Xenon (Xe133m)	0.000E+00
Xenon (Xe135)	0.000E+00
Xenon (Xe135m)	0.000E+00
Xenon (Xe137)	0.000E+00
Xenon (Xe138)	0.000E+00
Unspecified Heavy Metals	1.134E-17
Emissions to fresh water	1.819E-02
Analytical measures to fresh water	6.197E-05
Adsorbable organic halogen compounds (AOX)	1.731E-08
Biological oxygen demand (BOD)	5.568E-07
Chemical oxygen demand (COD)	6.246E-06

Process or Category	Cradle to Gate (RMA)
Nitrogenous Matter (unspecified, as N)	2.025E-08
Solids (dissolved)	5.045E-05
Total Biochemical Oxygen Demand	0.000E+00
Total dissolved organic bounded carbon	4.743E-08
Total Dissolved Solids	4.439E-06
Total organic bounded carbon	2.020E-07
Total Suspended Solids	0.000E+00
Heavy metals to fresh water	1.848E-05
Aluminium	9.929E-10
Antimony	1.517E-08
Arsenic (+V)	8.376E-08
Cadmium (+II)	2.860E-08
Chromium (+III)	2.769E-10
Chromium (+VI)	1.108E-13
Chromium (unspecified)	2.073E-07
Cobalt	3.213E-12
Copper (+II)	2.066E-07
Heavy metals to water (unspecified)	3.687E-10
Iron	1.150E-05
Lead (+II)	2.668E-07
Manganese (+II)	2.775E-08
Mercury (+II)	2.176E-07
Molybdenum	2.708E-09
Nickel (+II)	1.883E-06
Selenium	5.822E-10
Silver	1.480E-08
Strontium	2.843E-08
Thallium	3.079E-13
Tin (+IV)	5.914E-13
Titanium	2.804E-10
Unspecified Substance	9.813E-14
Uranium	1.461E-06
Vanadium (+III)	8.689E-10
Zinc (+II)	2.528E-06
Inorganic emissions to fresh water	1.793E-02
Acid (calculated as H+)	1.083E-09

Process or Category	Cradle to Gate (RMA)
Acidity	0.000E+00
Aluminum (+III)	1.797E-06
Aluminum ion (+III)	1.091E-15
Ammonia	1.853E-05
Ammonia, as N	1.248E-13
Ammonium (total N)	1.074E-08
Ammonium / ammonia	4.574E-05
Barium	1.893E-07
Beryllium	3.216E-12
Boron	2.919E-08
Bromate	6.744E-16
Bromine	5.272E-12
Calcium (+II)	6.852E-03
Carbonate	1.027E-02
Chlorate	5.599E-13
Chloride	1.381E-04
Chlorine (dissolved)	1.410E-07
Copper ion (+II/+III)	1.239E-14
Cyanide	1.377E-07
Fluoride	3.941E-04
Fluorine	1.224E-10
Hydrogen chloride	2.251E-12
Hydrogen fluoride (hydrofluoric acid)	6.599E-12
Hydrogen ions (H+)	2.191E-11
Hydroxide	3.904E-10
Inorganic salts and acids (unspecified)	1.411E-17
Iron ion (+II/+III)	1.379E-12
Magnesium (+III)	9.330E-07
Magnesium chloride	1.864E-14
Metal ions (unspecific)	6.505E-13
Neutral salts	2.541E-11
Nickel ion (+III)	7.161E-14
Nitrate	4.607E-07
Nitrate (as total N)	3.519E-13
Nitrogen	1.052E-05
Nitrogen (as total N)	3.473E-09

Process or Category	Cradle to Gate (RMA)
Nitrogen organic bounded	3.251E-08
Phosphate	7.200E-08
Phosphorus	1.043E-04
Potassium	2.580E-09
Silicate particles	2.123E-10
Sodium (+I)	3.863E-05
Sodium chloride (rock salt)	3.660E-06
Sodium hypochlorite	5.922E-11
Sulfates	2.911E-07
Sulphate	5.500E-05
Sulphide	5.889E-08
Sulphite	8.730E-09
Sulphur	1.422E-11
Sulphur dioxide	0.000E+00
Sulphuric acid	2.902E-10
Unspecified Iron Oxides	2.513E-13
Unspecified Oil	8.903E-13
Unspecified Organic Chlorine compounds	2.018E-15
Unspecified Salt	8.072E-12
Unspecified Solids (Suspended)	3.134E-11
Organic emissions to fresh water	4.365E-05
Halogenated organic emissions to fresh water	7.703E-12
1,2-Dibromoethane	7.024E-16
Chlorinated hydrocarbons (unspecified)	1.226E-13
Chloromethane (methyl chloride)	7.572E-12
Dichloroethane (ethylene dichloride)	1.007E-15
Dichloropropane	1.584E-17
Polychlorinated dibenzo-p-dioxins (2,3,7,8 - TCDD)	3.278E-18
Vinyl chloride (VCM; chloroethene)	7.011E-15
Hydrocarbons to fresh water	4.345E-05
Acenaphthene	8.990E-13
Acenaphthylene	3.714E-13
Acetic acid	2.768E-09
Acrylonitrile	1.159E-12
Anthracene	1.471E-12
Aromatic hydrocarbons (unspecified)	1.692E-09



Process or Category	Cradle to Gate (RMA)
Benzene	2.758E-09
Benzo{a}anthracene	1.140E-13
Benzo{fluoranthene	4.479E-14
Chrysene	4.778E-13
Cresol (methyl phenol)	3.682E-13
Ethyl benzene	1.052E-10
Fluoranthene	1.618E-13
Hexane (isomers)	4.041E-14
Hydrocarbons (unspecified)	6.138E-09
Methanol	4.171E-05
Oil (unspecified)	1.726E-06
Phenol (hydroxy benzene)	1.886E-09
Polycyclic aromatic hydrocarbons (PAH, unspec.)	9.618E-10
Toluene (methyl benzene)	1.404E-09
Xylene (isomers; dimethyl benzene)	8.486E-10
Carbon, organically bound	1.968E-07
Naphthalene	5.972E-11
N-unspecified (N)	6.967E-13
Organic chlorine compounds (unspecified)	1.661E-14
Organic compounds (dissolved)	7.531E-13
Organic compounds (unspecified)	1.028E-12
Unspecified wastewater	5.268E-10
Other emissions to fresh water	0.000E+00
Detergent (unspecified)	0.000E+00
non used primary energy from water power	0.000E+00
Unused primary energy from geothermal	0.000E+00
Waste heat	0.000E+00
Waste water	0.000E+00
Particles to fresh water	1.312E-04
Metals (unspecified)	4.592E-12
Silicon dioxide (silica)	3.795E-12
Soil loss by erosion into water	1.258E-10
Solids (suspended)	1.311E-04
Suspended solids, unspecified	3.555E-08
Unspecified Oxides	2.089E-13
Radioactive emissions to fresh water	0.000E+00

Process or Category	Cradle to Gate (RMA)
Americium (Am241)	0.000E+00
Antimony (Sb124)	0.000E+00
Antimony (Sb125)	0.000E+00
Carbon (C14)	0.000E+00
Cesium (Cs134)	0.000E+00
Cesium (Cs137)	0.000E+00
Cobalt (Co58)	0.000E+00
Cobalt (Co60)	0.000E+00
Curium (Cm alpha)	0.000E+00
Hydrogen (H3)	0.000E+00
Iodine (I129)	0.000E+00
Iodine (I131)	0.000E+00
Manganese (Mn54)	0.000E+00
Plutonium (Pu alpha)	0.000E+00
Radionuclides	0.000E+00
Radium (Ra226)	0.000E+00
Ruthenium (Ru106)	0.000E+00
Silver (Ag110m)	0.000E+00
Strontium (Sr90)	0.000E+00
Thorium (Th234)	0.000E+00
Uranium	0.000E+00
Bromide	0.000E+00
Radionuclide	0.000E+00
Sulfite	0.000E+00
Unspecified Solids (Dissolved)	6.040E-11
Uranium (total)	1.357E-13
Emissions to sea water	1.252E-04
Analytical measures to sea water	5.784E-07
Adsorbable organic halogen compounds (AOX)	3.718E-14
Biological oxygen demand (BOD)	4.101E-08
Chemical oxygen demand (COD)	4.963E-07
Total organic bounded carbon	4.101E-08
Heavy metals to sea water	1.154E-07
Arsenic (+V)	6.274E-10
Cadmium (+II)	3.671E-10
Chromium (unspecified)	9.445E-10

Process or Category	Cradle to Gate (RMA)
Cobalt	3.152E-10
Copper (+II)	3.143E-09
Iron	8.791E-09
Lead (+II)	8.863E-10
Manganese (+II)	8.887E-10
Mercury (+II)	1.483E-11
Molybdenum	1.298E-10
Nickel (+II)	1.041E-09
Silver	1.134E-10
Strontium	9.165E-08
Tin (+IV)	1.359E-10
Titanium	1.384E-11
Vanadium (+III)	2.335E-10
Zinc (+II)	6.140E-09
Inorganic emissions to sea water	9.182E-05
Aluminum (+III)	4.456E-10
Ammonia	1.324E-08
Barium	1.786E-08
Beryllium	1.590E-11
Boron	7.205E-09
Calcium (+II)	7.869E-07
Carbonate	1.108E-06
Chloride	8.815E-05
Magnesium	1.971E-07
Nitrate	1.457E-09
Sodium (+I)	8.190E-07
Sulphate	5.244E-07
Sulphide	1.904E-07
Sulphur	3.855E-09
Organic emissions to sea water	6.490E-08
Hydrocarbons to sea water	6.433E-08
Acenaphthene	1.720E-11
Acenaphthylene	6.572E-12
Acetic acid	4.382E-11
Anthracene	5.062E-12
Aromatic hydrocarbons (unspecified)	4.101E-10

Process or Category	Cradle to Gate (RMA)
Benzene	7.177E-09
Benzo{a}anthracene	3.820E-12
Benzo{fluoranthene	4.202E-12
Chrysene	2.150E-11
Cresol (methyl phenol)	9.986E-11
Ethyl benzene	1.364E-09
Fluoranthene	4.452E-12
Hexane (isomers)	1.090E-11
Oil (unspecified)	4.059E-08
Phenol (hydroxy benzene)	7.580E-09
Toluene (methyl benzene)	5.451E-09
Xylene (isomers; dimethyl benzene)	1.538E-09
Naphthalene	5.699E-10
Particles to sea water	3.264E-05
Solids (suspended)	3.264E-05
Emissions to agricultural soil	2.197E-05
Heavy metals to agricultural soil	2.197E-05
Cadmium (+II)	3.062E-07
Chromium (unspecified)	1.442E-05
Copper (+II)	9.525E-07
Lead (+II)	1.938E-07
Mercury (+II)	3.860E-09
Nickel (+II)	5.897E-07
Zinc (+II)	5.508E-06
Emissions to industrial soil	4.987E-05
Heavy metals to industrial soil	4.701E-05
Antimony	2.114E-20
Arsenic (+V)	2.553E-08
Cadmium (+II)	1.047E-11
Chromium (+III)	2.178E-14
Chromium (+VI)	7.661E-20
Chromium (unspecified)	2.842E-09
Cobalt	5.064E-11
Copper (+II)	2.887E-11
Iron	4.569E-05
Lead (+II)	1.826E-07

Process or Category	Cradle to Gate (RMA)
Manganese (+II)	5.993E-10
Mercury (+II)	4.723E-10
Nickel (+II)	8.382E-10
Selenium	3.033E-09
Strontium	9.395E-07
Thallium	2.208E-08
Vanadium (+III)	1.394E-07
Zinc (+II)	3.147E-10
Inorganic emissions to industrial soil	2.856E-06
Aluminum (+III)	3.187E-09
Ammonia	1.484E-06
Bromide	4.340E-10
Calcium (+II)	3.486E-09
Chloride	5.065E-07
Chlorine	1.787E-17
Fluoride	1.447E-08
Magnesium (+III)	4.864E-10
Phosphorus	1.528E-07
Potassium (+I)	3.645E-07
Sodium (+I)	3.041E-10
Sulphate	4.665E-08
Sulphide	2.799E-07
Organic emissions to industrial soil	1.624E-09
Oil (unspecified)	1.624E-09
Radioactive emissions to industrial soil	0.000E+00
Uranium	0.000E+00
Calcium Fluoride	3.487E-09
Radionuclide	0.000E+00

### Embedded Unit Processes

NETL (2010). *NETL Life Cycle Inventory Data – Unit Process: Corn Stover Land Preparation, Operation*. U.S. Department of Energy, National Energy Technology Laboratory. Last Updated: October 2010 (version 01). [www.netl.doe.gov/energy-analyses](http://www.netl.doe.gov/energy-analyses) (<http://www.netl.doe.gov/energy-analyses>)

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**References**

None.

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**Section III: Document Control Information**

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[www.netl.doe.gov/energy-analyses](http://www.netl.doe.gov/energy-analyses) (<http://www.netl.doe.gov/energy-analyses>)

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