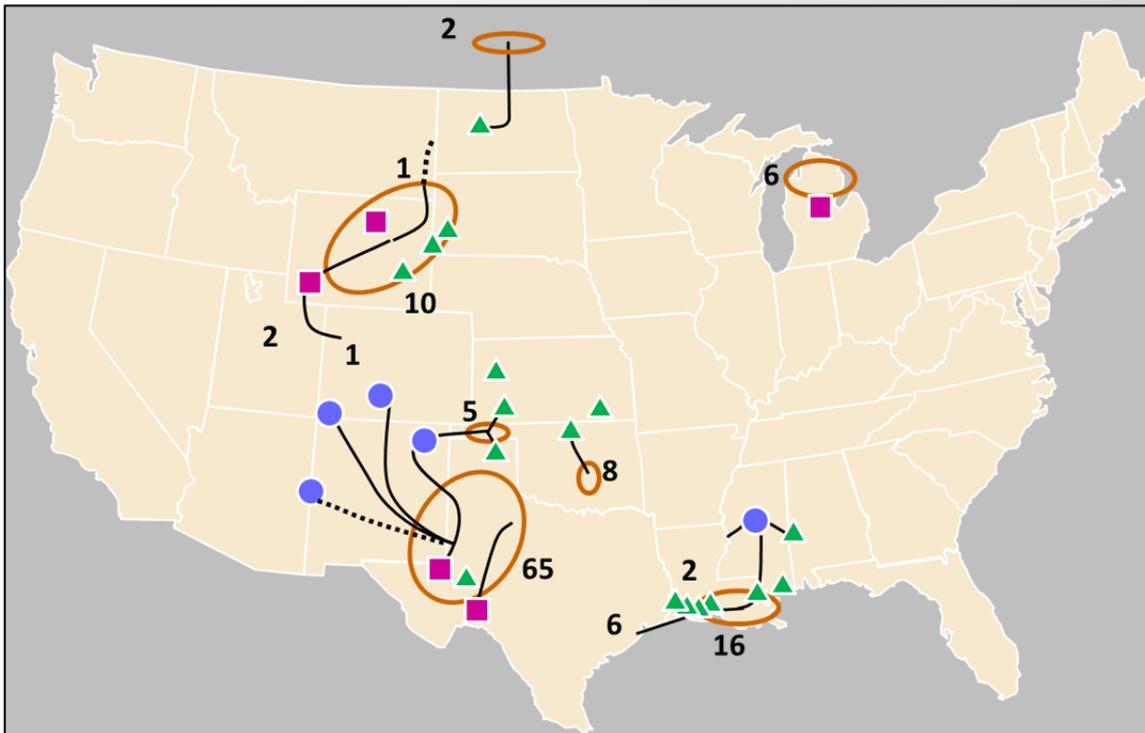




U.S. DEPARTMENT OF
ENERGY | National Energy
Technology Laboratory
OFFICE OF FOSSIL ENERGY



Near-Term Projections of CO₂ Utilization for Enhanced Oil Recovery

April 7, 2014

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Acronyms and Abbreviations

AEO	Annual Energy Outlook	IGCC	Integrated gasification combined cycle
ARI	Advanced Resources International, Inc.	MBbld	Million barrels per day
Bcfd	Billion cubic feet per day	Mcf	Thousand cubic feet
CCS	Carbon capture and storage	MMcfd	Million cubic feet per day
CO ₂	Carbon dioxide	MMmt	Million metric tons
CTL	Coal-to-liquids	NETL	National Energy Technology
CVR	CVR Energy, Inc.	NRG	NRG Energy
DKRW	DKRW Advanced Fuels, LLC	OGJ	Oil & Gas Journal
DOE	Department of Energy	PCS	PCS Nitrogen, Inc.
EIA	Energy Information Administration	SACROC	Scurry Area Canyon Reef Operators Committee
EOR	Enhanced oil recovery	TCEP	Texas Clean Energy Project
ESPA	Energy Sector Planning and Analysis	UCG	Underground coal gasification
GTL	Gas-to-liquids	U.S.	United States
HECA	Hydrogen Energy California		

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Executive Summary

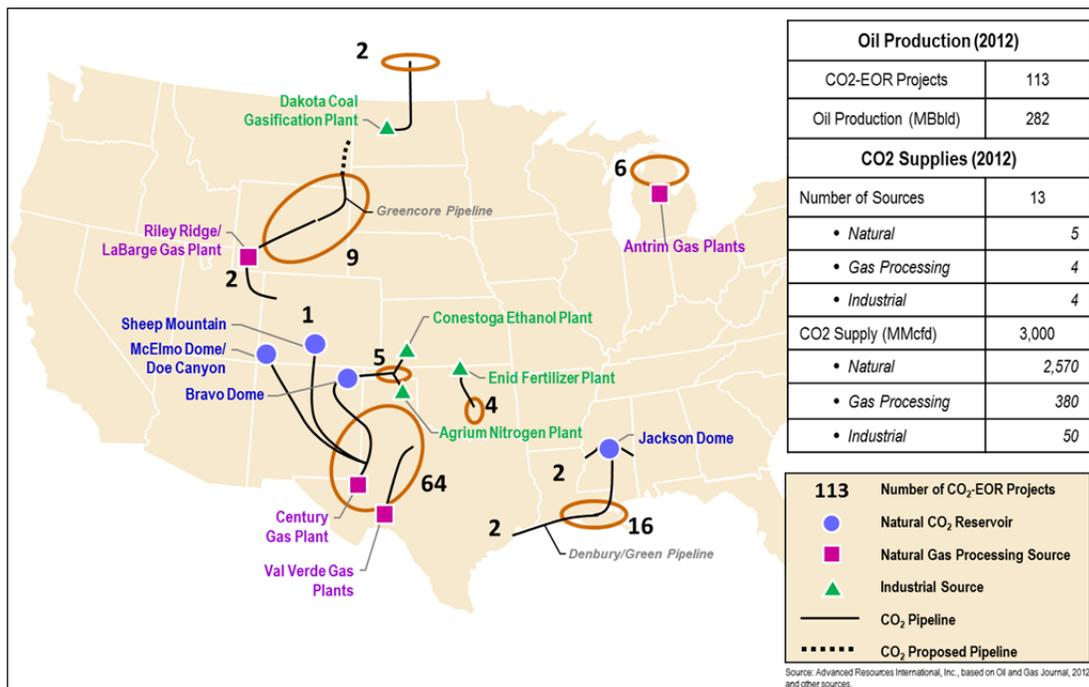
Utilization of natural and industrial CO₂ by the enhanced oil recovery industry has grown steadily since the early 1970s. In fact, the landmark CO₂ flood at the Scurry Area Canyon Reef Operators Committee (SACROC) unit was launched in 1972 utilizing CO₂ captured from a series of natural gas processing plants in the Val Verde Basin of West Texas. Prior to its capture and utilization, this by-product CO₂ had been released into the atmosphere.

The discovery of large natural sources of CO₂ in Colorado (McElmo Dome, Doe Canyon, and Sheep Mountain) plus New Mexico (Bravo Dome) and its transportation to the Permian Basin enabled oil production from CO₂-EOR to steadily grow in West Texas. Subsequent discovery of natural CO₂ supplies at Jackson Dome, Mississippi, and the capture of vented CO₂ at the massive LaBarge natural gas processing facility in western Wyoming provided the foundation for new CO₂-EOR projects along the Gulf Coast and in the Rockies.

Today, a total of 113 CO₂-EOR projects inject 3.1 billion cubic feet per day (Bcfd) (60 million metric tons (MMmt) per year) of natural and industrial CO₂ for enhanced oil recovery, in numerous areas of the United States (U.S.) (Exhibit ES-1). The associated crude oil production in 2012 was 282,000 barrels per day. Growth of oil production from CO₂-EOR has been constrained in the past few years due to limitations in accessible, affordable supplies of CO₂.

In our view, the combination of: 1) significant new volumes of CO₂ captured from industrial sources; 2) the recent completion of new CO₂ pipelines; and 3) the availability of additional natural sources of CO₂ will enable CO₂-EOR based oil production to grow significantly during the rest of this decade.

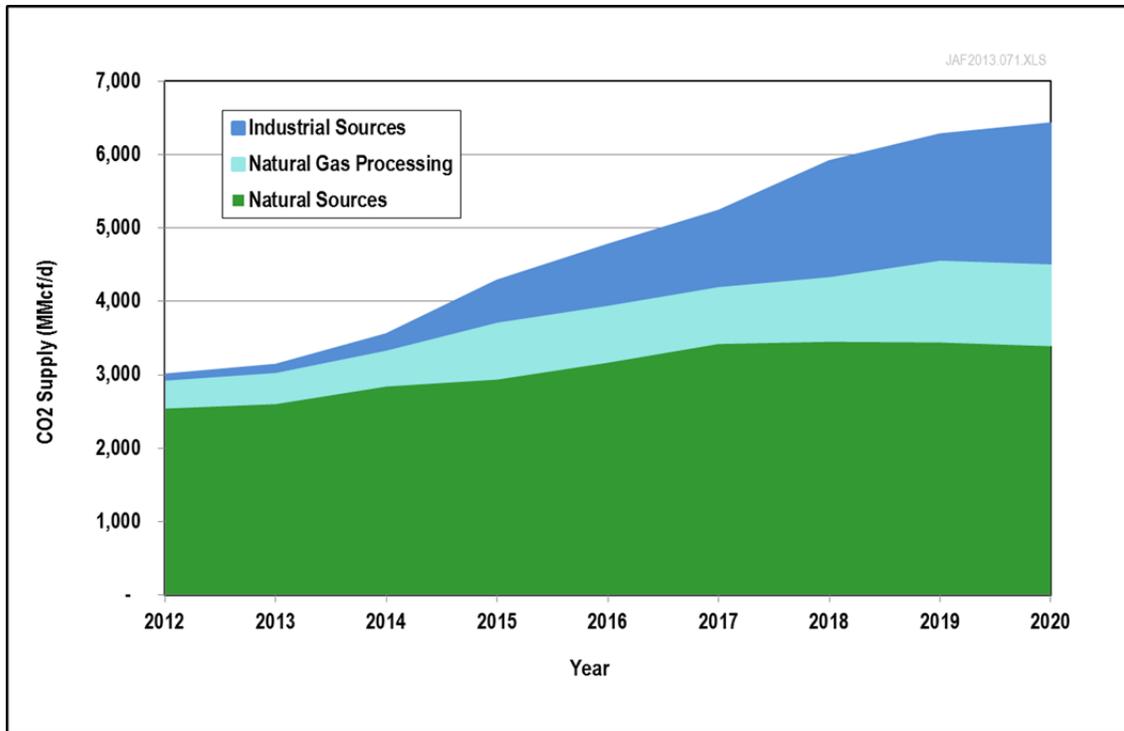
Exhibit ES-1 Current CO₂-EOR operations and CO₂ sources (2012)



- Captured CO₂ supply from gas processing and other industrial sources grows from 16% of total supply in 2012 to 47% in 2020.*** Current (year 2012) utilization of gas processing and other industrial CO₂ by EOR is 0.4 Bcfd (8 MMmt per year). This volume is expected to reach 3.0 Bcfd (58 MMmt) by 2020 (Exhibit ES-2). Much of the increased capture and utilization of CO₂ between today and year 2020 will be from industrial plants along the Gulf Coast.

Overall CO₂ utilization by CO₂-EOR (including natural gas processing and other industrial CO₂ sources) is projected to more than double by year 2020, from 3.0 Bcfd (58 MMmt) today to 6.4 Bcfd (124 MMmt) (Exhibit ES-2). The forecast for CO₂ supply does not include an estimate of future announcements that are not yet in the public domain. Also, the CO₂ supply estimates for announced industrial sources are reduced from the stated capacity to account for the risk of schedule slip or cancellation.

Exhibit ES-2 Utilization and storage of natural and anthropogenic CO₂ with EOR

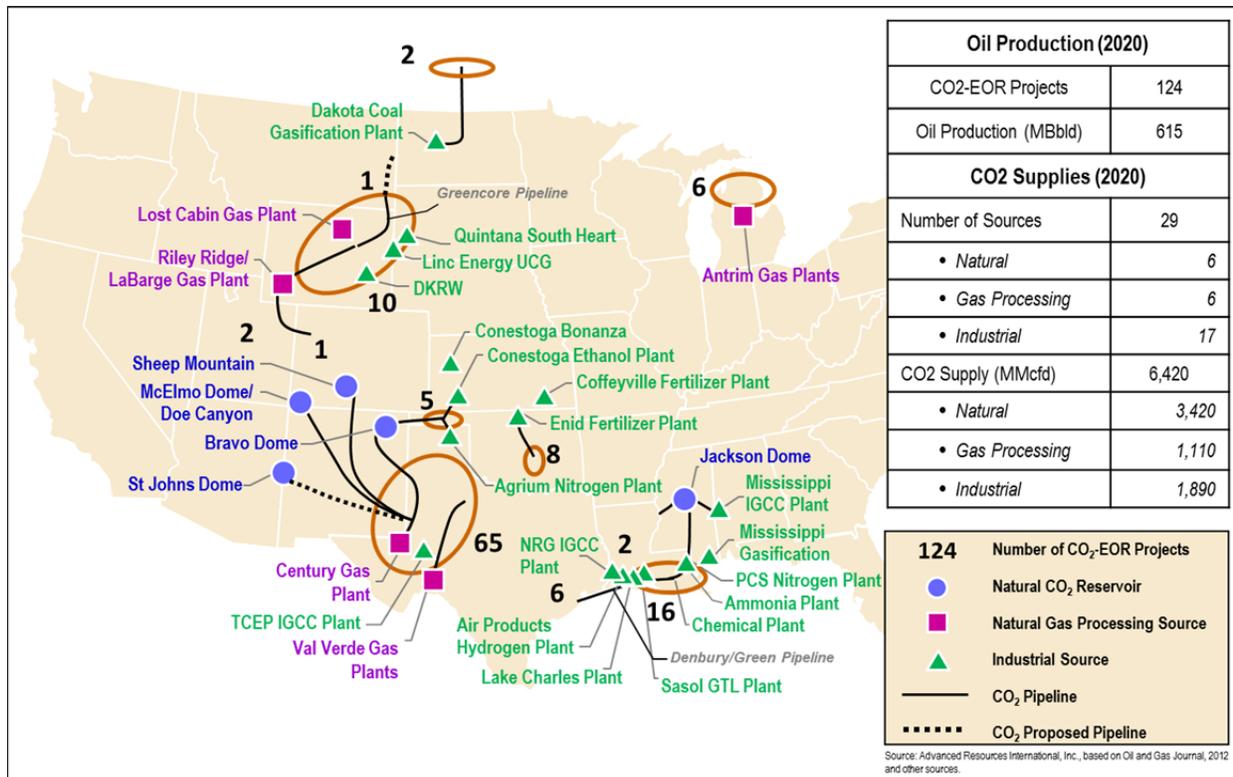


- Major new CO₂ pipelines are in place, capable of delivering expanded volumes of CO₂ for utilization by EOR.*** In the past several years, industry has installed and placed into operation several new CO₂ pipelines. These include the Green CO₂ Pipeline along the Gulf Coast, the Greencore CO₂ Pipeline in the Rockies, the Coffeyville to Burbank CO₂ Pipeline in the Mid-Continent, and the Eastern Shelf CO₂ Pipeline in West Texas. Recently, Kinder Morgan announced a new, 213-mile, 16-inch diameter pipeline to transport carbon dioxide (CO₂) from the company's St. Johns source field in Apache County, Arizona, to the Kinder Morgan-operated Cortez Pipeline in Tarrant County, New Mexico (1). Moderate distance laterals from these large-scale pipelines will enable more oil fields favorable for CO₂-EOR to be linked with supplies of CO₂ in future years.

- With access to additional volumes of CO₂, industry has announced the start of numerous new CO₂ enhanced oil recovery projects.** Industry has announced the start of a series of new, large-scale CO₂-EOR projects in mature domestic oil fields. Along with expansion of existing CO₂ floods, new CO₂-EOR projects expected online by 2020 include: Conroe, Thompson, Webster and West Ranch along the Gulf Coast; Bell Creek, Grieve, and Poplar Dome in the Rockies; and Burbank and Northeast Hardesty in the Mid-Continent. Numerous other CO₂ floods are scheduled to start after 2020, including Hartzog Draw in the Rockies and the numerous oil fields on the Cedar Creek Anticline in North Dakota.

Based on the increased volumes of CO₂ supplies, the completion of major CO₂ pipelines, and the announced new, large-scale CO₂-EOR floods, we anticipate that CO₂-EOR production will grow significantly, reaching 615,000 barrels per day from at least 124 active CO₂ floods by year 2020 (Exhibit ES-3). While the Permian Basin remains the largest CO₂-EOR oil producer, much of the growth occurs in the Gulf Coast, the Rockies, and the Mid-Continent. The CO₂-EOR industry is on pace to store a billion metric tons of CO₂ from gas processing and industrial sources during the next 20 years.

Exhibit ES-3 Projected CO₂-EOR operations and CO₂ sources (2020)



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1 Purpose of the Report

The Oil & Gas Journal's (OGJ) biannual enhanced oil recovery (EOR) survey is the “gold standard” for information on enhanced oil recovery operations in the United States (U.S.) (1) The information in the survey is collected at an EOR project level, providing very detailed, highly valuable data on the nature, location, reservoir settings and oil production from EOR for each of the major EOR technologies—CO₂-EOR, chemical EOR, and thermal EOR. The survey contains data for years 1986 through 2014.

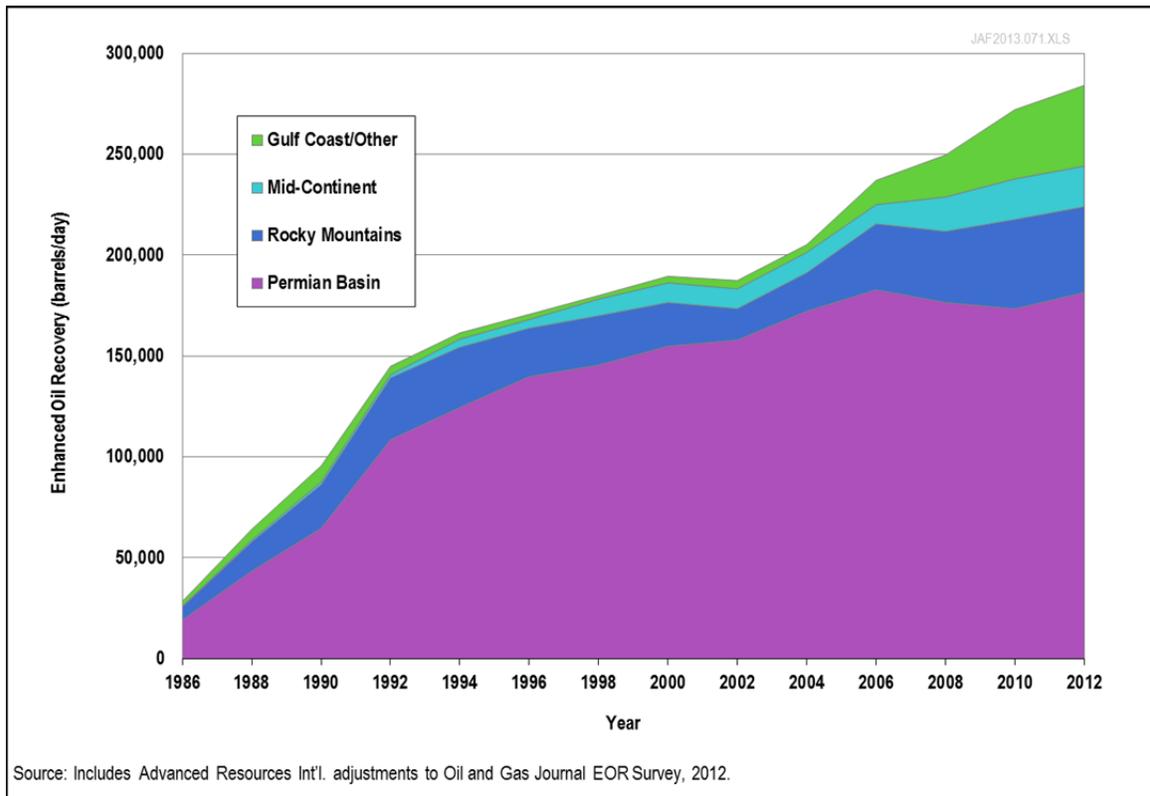
The OGJ survey, while providing a most valuable snapshot of the status of EOR does not provide a “look forward.” This report, “Near-Term Projections of CO₂ Utilization by Enhanced Oil Recovery,” builds on the Oil & Gas Journal's biannual EOR survey to provide such a “look forward” of the future potential for one of these EOR technologies—CO₂ enhanced oil recovery. The report tabulates industry and other information on the various existing and future sources of CO₂ supplies to be utilized for EOR as well as the industry announced CO₂-EOR projects in mature domestic oil fields.

The great bulk of the information in this report is based on a project-by-project matching of defined CO₂ supplies, CO₂ utilization, and CO₂-EOR based oil production. In cases where the announced volumes of available CO₂ supplies exceed the demand for CO₂ by announced CO₂-EOR projects, we provide estimates for additional near-term oil production that could become available from expansion of existing CO₂ floods or the initiation of yet to be announced CO₂ floods.

Two publications, “A Note on Sources of CO₂ Supply for Enhanced-Oil-Recovery Operations” (2) and “Wyoming CO₂ Status and Developments,” (3) contributed significantly to the research for this study.

2 Status of CO₂ Enhanced Oil Recovery

Oil production from CO₂-EOR in onshore, lower-48 oil reservoirs will provide 282,000 barrels per day of incremental oil production in 2012. The volume of oil production from CO₂-EOR has grown steadily for the past thirty years (Exhibit 2-1).

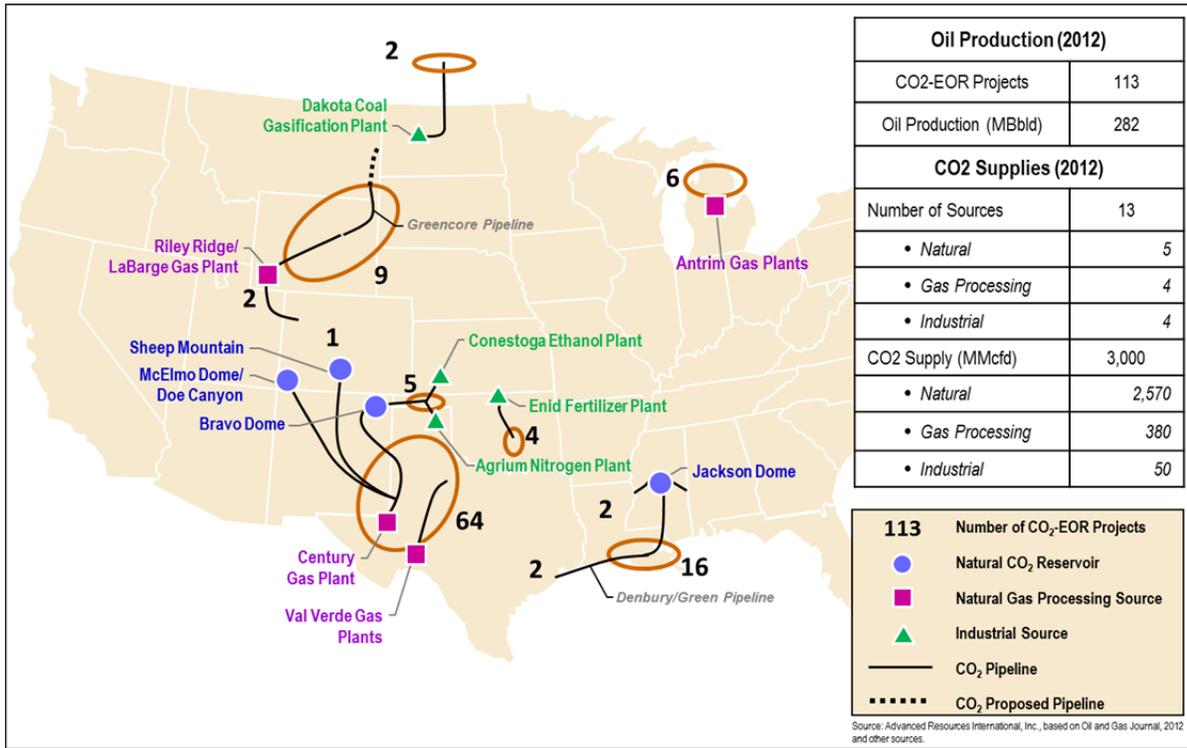
Exhibit 2-1 Annual CO₂-EOR production

Our study of the status of CO₂-EOR started with information provided in the latest OGJ biennial survey of enhanced oil recovery, published in April, 2012. Our study then independently reviewed the CO₂-EOR oil production on a field-by-field basis for years 2012 and 2013 to develop independent tabulations of CO₂-EOR oil production for 113 active CO₂-EOR projects. Our review, while showing modestly different values for certain oil fields, resulted in aggregate CO₂-EOR oil production values consistent with those reported in the OGJ survey.

Exhibit 2-2 provides a composite overview of the current status of CO₂ supplies and CO₂-EOR activity in the U.S., as of year 2012:

- State-by-state locations for the currently active 113 CO₂-EOR projects. Much of the CO₂-EOR activity is in West Texas (64 projects), followed by Mississippi (16 projects) and Wyoming (9 projects).
- Location of the existing CO₂ supplies sources (natural, gas processing, and industrial). Much of the CO₂ is from naturally occurring CO₂ fields in Colorado, New Mexico, and Mississippi.
- Robust infrastructure of existing and projected CO₂ pipelines, totaling more than 3,000 miles, linking CO₂ supply sources with oil fields.

Exhibit 2-2 Current CO₂-EOR operations and CO₂ sources (2012)



3 Outlook for CO₂ Enhanced Oil Recovery

The Energy Information Administration’s (EIA) early release of Annual Energy Outlook (AEO) 2014 projects that oil production from CO₂-EOR remains flat at 280,000 barrels per day through 2014, rising slowly to 360,000 barrels per day by year 2020. After year 2020, CO₂-EOR based oil production is projected to climb to 580,000 barrels per day by 2030 and further to 740,000 barrels per day by year 2040.(4)

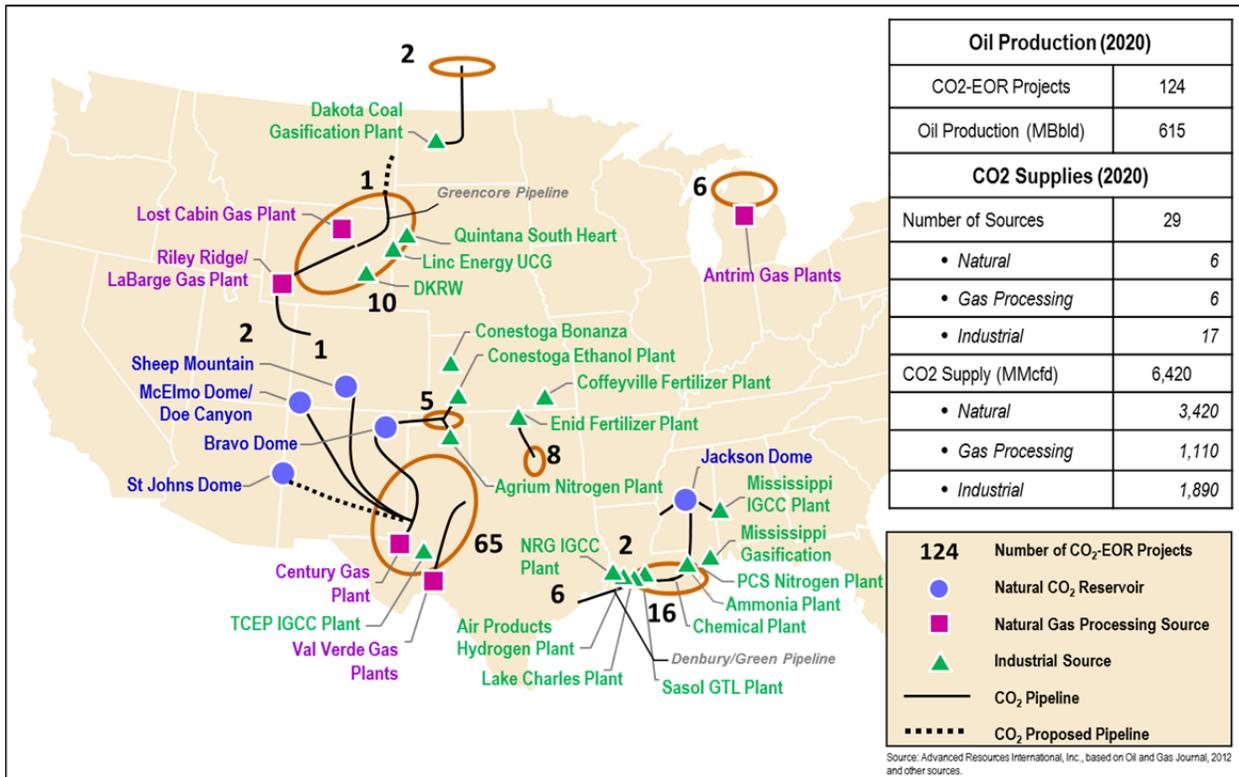
Given the significant additional volumes of available CO₂ supplies and the numerous new announced CO₂-EOR projects, our study indicates the potential for significantly higher volumes of oil production and CO₂ utilization from CO₂-EOR, as summarized below and further discussed in Section 5.

Our analysis shows that incremental oil production from CO₂-EOR operations is expected to increase significantly from 282,000 barrels per day in 2012 to 615,000 barrels per day in 2020, as shown in Exhibit 3-1 and illustrated in Exhibit 3-2.

Exhibit 3-1 Near-term projection of CO₂-EOR oil production by region

Region	CO ₂ -EOR Oil Production (MBbld)		
	2012	2015	2020
Permian Basin	186	241	301
Gulf Coast	43	73	153
Rockies	36	55	103
Mid-Continent	17	37	58
Total Production	282	405	615

Exhibit 3-2 Projected CO₂-EOR operations and CO₂ sources (2020)



4 Study Methodology

4.1 CO₂ Supplies for EOR

The first step of our study was to review the current status and outlook for both natural as well as industrial sources of CO₂. Currently, the majority of CO₂ supplied for EOR is from natural sources, notably from the McElmo Dome and Bravo Dome natural CO₂ fields, that supply the Permian Basin and portions of the Mid-Continent and Rockies, and from Jackson Dome, that supplies CO₂ for EOR operations along the Gulf Coast.

Natural sources of CO₂ for EOR are expected to increase between now and 2020:

- Total CO₂ supply from McElmo Dome, Bravo Dome, Doe Canyon, Sheep Mountain and Jackson Dome is expected to increase from 2.6 billion cubic feet per day (Bcfd) in 2012 to 3.0 Bcfd in 2020.
- A new natural source of CO₂, St. Johns Dome in New Mexico, is expected to come online by 2016. It will supply 0.5 Bcfd of CO₂ for EOR in the Permian Basin in 2020.

However, future development of CO₂-EOR will need to rely heavily on CO₂ captured from industrial sources. Importantly, sale and utilization of CO₂ provides a benefit to industrial gas processing and power generation that would otherwise likely vent their CO₂ emissions to the atmosphere.

- Significant expansions in CO₂ captured from gas processing plants, such as at Lost Cabin, La Barge, and Riley Ridge in the Rockies (345 MMcfd) and the Century Phase II plant (170 MMcfd) in West Texas.
- Increased capture of CO₂ from nitrogen, hydrogen, fertilizer, and other industrial plants in the Mid-Continent and the Gulf Coast.
- Projected industrial CO₂ sources from Sasol's gas-to-liquids (GTL) plant in Louisiana, Leucadia's coal gasification plant in Mississippi, and DKRW Advanced Fuels, LLC's (DKRW) Phase I coal-to-liquids (CTL) plant in the Rockies.

Based on the above sources plus other future sources of captured CO₂, we estimate that utilization of CO₂ for EOR from natural gas processing and other industrial sources will reach 3.0 Bcfd (58 million metric tons (MMmt)/yr) by 2020.

Probability-Adjusted CO₂ Supplies. The near-term forecast conservatively estimates the volumes of CO₂ sourced from natural gas processing and other industrial facilities scheduled to come online between 2012 and 2020. Each new potential source of CO₂ was assigned a project status and a probability of delivery of CO₂ to the market by the year 2020.

- Planning/Feasibility (75%) – Permitted projects in the final stages of financing and CO₂ off-take negotiations, including projects identified in published business plans.
- Design/Pre-feasibility (50%) – Projects currently undergoing design and feasibility studies that have not received full project permitting.
- Identify (25%) – Conceptual projects identified as possible sources of CO₂ should design, permitting, and feasibility studies prove to be favorable.

Exhibit 4-1 outlines the CO₂ sources included in our study that are currently in the Planning/Feasibility, Design/Pre-feasibility, and Identify stages.

Exhibit 4-1 Probability-adjusted industrial CO₂ supplies due online by 2020

Project Status	Probability of Coming Online by 2020	Region	Project
Planning/Feasibility	75%	Permian Basin	Summit TCEP
		Rockies	DKRW Phase I
		Mid-Continent	Burbank Expansion
		Gulf Coast	Mississippi Gasification
			Sasol GTL
Design/Pre-Feasibility	50%	Rockies	Linc Energy UCG
			Quintana South Heart IGCC
Identify	25%	Gulf Coast	Indiana Gasification
			Kentucky NewGas

4.1.1 Regional CO₂ Supplies

Permian Basin. The current sources of CO₂ supply for the Permian Basin include McElmo Dome, Doe Canyon, and Sheep Mountain in Colorado, Bravo Dome in New Mexico, and the Century and Val Verde gas plants in Texas. Together, these sources provided 1.7 Bcfd in 2012 for EOR to fields in the Permian Basin.

Expansion of natural CO₂ supply from McElmo Dome and Doe Canyon is expected in 2014 and 2015, respectively. A new source of natural CO₂ from St. Johns Dome in New Mexico is expected partially online by 2016 and fully online by 2017. CO₂ from expansion of the Century gas processing plant and from the Texas Clean Energy Project (TCEP) become available for the Permian Basin in 2015 to 2016. Overall CO₂ supply for EOR is expected to increase to 2.7 Bcfd by 2017 and stay at the level through 2020.

Gulf Coast. The current (year 2012) CO₂ supply for EOR of 0.9 Bcfd for the Gulf Coast is natural CO₂ from Jackson Dome in Mississippi. Two new industrial sources of CO₂—the Air Products hydrogen, and the PCS nitrogen plants in Louisiana—came online in 2013 and will reach their full supply potential of 50 and 25 MMcfd, respectively, by 2014.

Aside from a modest increase in supply from Jackson Dome, the bulk of the incremental CO₂ supply for EOR in the Gulf Coast is expected to be from industrial sources. A number of chemical plants in Louisiana are scheduled to capture and supply CO₂ to the region, including the Lake Charles gasification plant, the Mississippi gasification plant, and a planned Sasol GTL plant in Louisiana plus new ammonia and chemical plants yet to be publically named. Two new

power plants, Mississippi Power’s and NRG Energy’s (NRG) power plants will capture and supply CO₂ for EOR in 2015 and 2017, respectively. Total CO₂ supply for EOR is expected to increase to 2.6 Bcfd by 2020.

Rockies. The majority of CO₂ currently supplied to the Rockies comes from the Shute Creek/LaBarge gas plant. A small volume of natural CO₂ supply from McElmo Dome is supplied to the CO₂ floods at the Greater Aneth oil field. Total supply of CO₂ for EOR in the Rockies was 245 MMcfd in 2012.

In addition to expansion of CO₂ capture at Shute Creek/LaBarge and Lost Cabin gas processing plants, four additional sources of CO₂ are scheduled to come online including: the Riley Ridge gas processing plant; the DKRW Medicine Bow fuel plant; the Linc Energy gasification plant; and the Quintana South Heart integrated gasification combined cycle (IGCC) plant. These expansions and new sources of CO₂ are projected to increase CO₂ supply for Rockies EOR to 750 MMcfd by 2020.

Mid-Continent. The great bulk of the CO₂ supply in the Mid-Continent comes from industrial sources of CO₂, including the Koch nitrogen plant, the Agrium fertilizer plant, the CVR Energy, Inc.’s (CVR) Coffeyville nitrogen plant, and the Conestoga Arkalon and Bonanza nitrogen plants. Additional supplies of natural CO₂, 35 MMcfd, are supplied to the Postle field in Oklahoma from Bravo Dome. Total CO₂ supply for Mid-Continent EOR was 85 MMcfd in 2012.

Several new sources of CO₂ are expected for the Mid-Continent. The Lilly Lateral pipeline will extend Bravo Dome CO₂ supply to the Northeast Hardesty EOR project. Increased supplies of CO₂ from the CVR Coffeyville and Koch Nitrogen plants would support expansion of CO₂-EOR at Burbank and surrounding oil fields. Total CO₂ supply for EOR in the Mid-Continent is expected to increase nearly 300 MMcfd by 2020.

4.2 CO₂ Utilization by EOR

The utilization rate of purchased CO₂ volumes per barrel of incremental oil varies both by region and by operator. Regional CO₂ utilization ratios were used to model purchased CO₂ volumes when published CO₂ volumes were unavailable.

CO₂ utilization ratios were determined from State Oil and Gas Commission data, from data provided by individual CO₂ flood operators, and by CO₂-EOR modeling data (PROPHET2 CO₂-EOR flood simulations). Different ratios were used based on the development phase of each CO₂-EOR operation. Utilization ratios for “Initial,” “Developing,” and “Mature” project phases are listed by region in Exhibit 4-2.

Exhibit 4-2 CO₂ utilization ratios by phase

CO ₂ Utilization (Mcf/Bbl)	Initial	Developing	Mature
Permian Basin	-	12.0	9.1
Gulf Coast	25.0	20.0	15.0
Rockies	19.0	9.0	5.0
Mid-Continent	12.5	7.0	6.0

4.3 CO₂-EOR Oil Production

4.3.1 Baseline CO₂-EOR Oil Production

Baseline CO₂-EOR oil production data for all CO₂-EOR projects were obtained from the most current sources of information available:

- **Operator Data.** Companies like Denbury, Devon and Chaparral provide detailed information on their current CO₂-EOR based oil production.
- **State Data.** State oil and gas commission data, particularly in the Permian Basin and Rockies, was collected for oil fields for which enhanced oil production data was not available from operators.
- **Oil & Gas Journal Data.** When CO₂-EOR oil production data was not available from operators or from state data, the study used the information in OGJ EOR Survey, which provides detailed data on enhanced oil production by oil field and by oil reservoir.
- **Net-To-Gross Adjustment.** For the most part, the oil production data supplied by operators is net oil production (gross production less royalties and outside working interests). Gross enhanced oil production totals were determined by using state data on total oil field/reservoir production. For CO₂-EOR projects without available net-to-gross production information, an 80% net-to-gross ratio was used.

4.3.2 Near-Term CO₂-EOR Oil Production

The estimates of future CO₂-EOR oil production, to year 2020, were based on a variety of sources:

- **Existing CO₂ Floods.** The starting point for estimating future oil production was the set of 113 currently operating CO₂-EOR projects. The study projected future CO₂-EOR oil production for each of these 113 existing CO₂ floods taking into account the following information:
 - Operator projections for future oil production were available for most of the CO₂-EOR projects in the Gulf Coast, Mid-Continent and the Rockies.
 - For the Permian Basin, the study used a combination of operator projections and project by project historical trend data to estimate future oil production from CO₂-EOR for each existing CO₂ flood.
- **Planned CO₂-EOR Floods.** CO₂-EOR operators often provide data on new CO₂-EOR start date, peak production year, and expected ultimate recovery on a project by project basis. This information was used to establish CO₂-EOR based oil production for the eleven new CO₂-EOR projects included in the study.
- **Potential CO₂-EOR Floods.** In cases where the available CO₂ supply exceeded the CO₂ demand for existing and planned CO₂-EOR floods, the study estimated the volume of future oil production from CO₂-EOR using regional CO₂ utilization factors (thousand cubic feet (Mcf) of CO₂ per barrel of oil production).

4.4 Regional CO₂-EOR Production

Permian Basin. Gross oil production data for CO₂-EOR operations in the Permian Basin were obtained from the Texas Railroad Commission database, which tracks oil and gas production data. Enhanced oil production due to CO₂-EOR was obtained from company data or from the Oil & Gas Journal EOR Survey to develop an enhanced to gross production ratio. Enhanced oil production was then projected based on recent historical production trends for both total and enhanced oil production.

Gulf Coast. Production estimates for each of the 20 current and 3 planned Denbury CO₂-EOR projects were developed based on project start date, peak oil year, peak oil rate, and total expected recovery provided by operators. CO₂ utilization ratios, consistent with Gulf Coast CO₂ floods were applied to the estimates of oil production to calculate purchased CO₂ utilization. Projection for one non-Denbury flood in the Gulf Coast was generated using internal Advanced Resources International, Inc. (ARI) data sources.

Rockies. CO₂-EOR oil production in the Rockies was based on both operator and state production data. Oil production from mature CO₂ floods was assumed to continue their historical decline. Oil production from newer CO₂ floods was estimated based on expected peak production followed by gradual decline. CO₂ utilization rates were based on current known CO₂ injection rates projected into the future.

Mid-Continent. Estimates of CO₂-EOR oil production for the Mid-Continent were based on operator information, supplemented by information in the Oil & Gas Journal 2012 EOR Survey. Anticipated CO₂ utilization was available for the nine Chaparral Energy CO₂ floods. CO₂ utilization for the remaining four mid-continent CO₂ floods was estimated using regional CO₂ utilization ratios.

5 Results and Discussion

Our recent analysis, as set forth in more detail below, indicates that the combination of: 1) significant new volumes of CO₂ captured from industrial sources; 2) the recent completion of new CO₂ pipelines; and 3) the availability of additional natural sources of CO₂ will enable CO₂-EOR production to grow steadily between now and year 2020.

The main findings of our study, discussed in-depth in this section of the report, are as follows:

1. We anticipate nearly seven-fold growth in capture and utilization of CO₂ from gas processing and other industrial sources, chemical facilities and power plants. Current (year 2012) utilization of industrial CO₂ by EOR is 0.4 Bcfd (8 MMmt per year). This volume is expected to reach 3.0 Bcfd (58 MMmt) by 2020 (Exhibit 5-1). Much of the increased capture and utilization of industrial CO₂ between today and year 2020 will be from the numerous announced industrial and other plants along the Gulf Coast.

Overall CO₂ utilization by CO₂-EOR (including natural CO₂, natural gas processing and other industrial sources) is projected to more than double by year 2020, from 3.1 Bcfd (60 MMmt) today to 6.4 Bcfd (124 MMmt) (Exhibit 5-2 and Exhibit 5-3).

Exhibit 5-1 Utilization of natural and industrial CO₂ with EOR

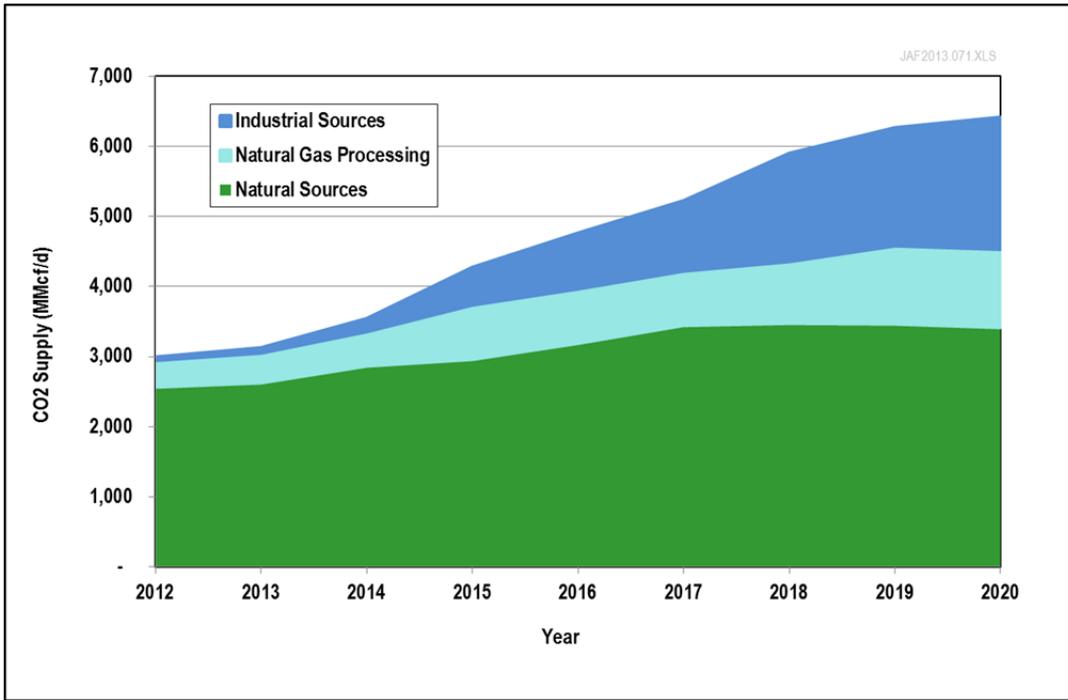


Exhibit 5-2 Utilization of natural and industrial CO₂ for EOR by region

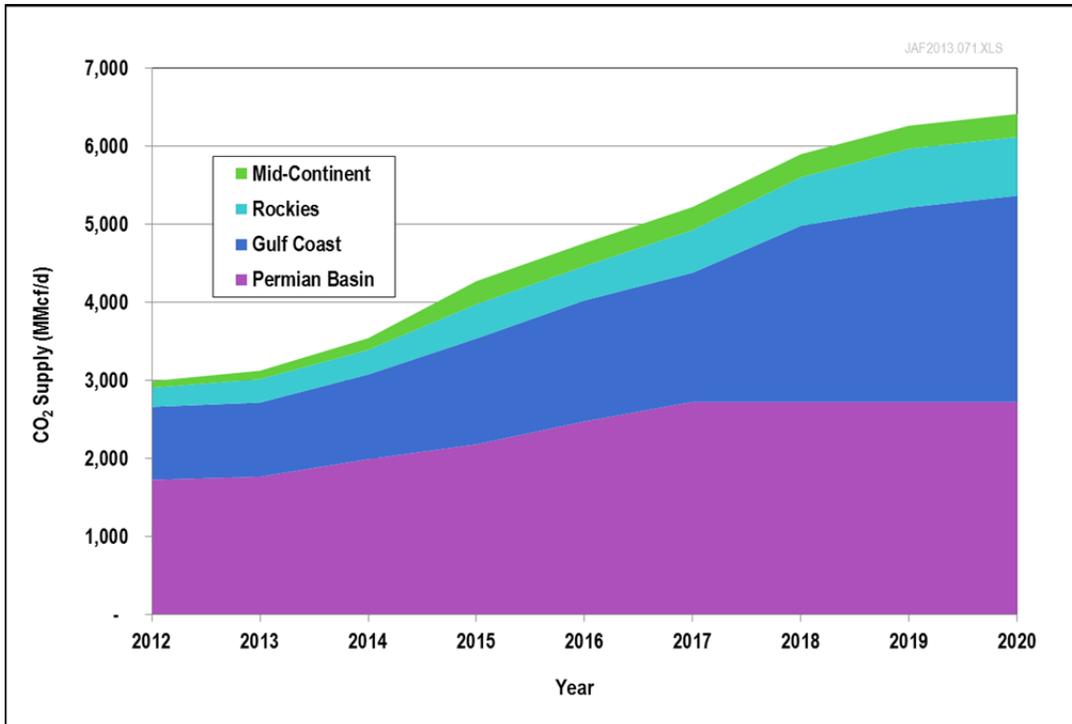


Exhibit 5-3 Projected near-term CO₂ utilization by region and source

Region	Supply Source	Daily CO ₂ Supply (MMcfd)								
		2012	2013	2014	2015	2016	2017	2018	2019	2020
Permian Basin	Natural	1,565	1,605	1,820	1,850	2,050	2,300	2,300	2,300	2,300
	Natural Gas Processing	165	165	175	335	335	335	335	335	335
	Industrial Sources	-	-	-	-	94	94	94	94	94
	Total	1,730	1,770	1,995	2,185	2,479	2,729	2,729	2,729	2,729
Gulf Coast	Natural	935	935	960	990	1,020	1,025	1,055	1,045	995
	Natural Gas Processing	-	10	50	50	50	50	155	260	260
	Industrial Sources	-	5	75	315	480	580	1,046	1,186	1,386
	Total	935	950	1,085	1,355	1,550	1,655	2,256	2,491	2,641
Rockies	Natural	30	50	50	50	50	50	50	50	50
	Natural Gas Processing	215	250	265	390	390	390	390	520	520
	Industrial Sources	-	-	-	-	-	108	183	183	183
	Total	245	300	315	440	440	548	623	753	753
Mid-Continent	Natural	35	35	35	70	70	70	70	70	70
	Natural Gas Processing	-	-	-	-	-	-	-	-	-
	Industrial Sources	50	73	115	225	225	225	225	225	225
	Total	85	108	150	295	295	295	295	295	295
Total Supply	Natural	2,565	2,625	2,865	2,960	3,190	3,445	3,475	3,465	3,415
	Natural Gas Processing	380	425	490	775	775	775	880	1,115	1,115
	Industrial Sources	50	78	190	540	799	1,006	1,548	1,688	1,888
	Total	2,995	3,128	3,545	4,275	4,764	5,226	5,903	6,268	6,418

2. We anticipate that CO₂-EOR production will grow significantly, reaching 405,000 barrels per day by 2015 and 615,000 barrels per day by year 2020. While CO₂-EOR oil production in all four regions examined by this study is expected to increase, the Permian Basin and the Gulf Coast are projected to lead the way, each with over 100,000 barrels per day of increased CO₂-EOR oil production (Exhibit 5-4 and Exhibit 5-5).

- **Permian Basin.** Continued production from current projects and expansion of smaller floods to field-wide CO₂ floods is expected to increase enhanced production from 186,000 barrels per day in 2012 to 301,000 barrels per day by 2020.
- **Gulf Coast.** Increasing production from 20 current Gulf Coast CO₂ floods combined with the start-up of new CO₂ floods in East Texas (Webster, Conroe, and Thompson) is

expected to increase production from 43,000 barrels per day in 2012 to 153,000 barrels per day by 2020.

- **Rockies.** The addition of the Bell Creek and Grieve CO₂ floods, along with expanded CO₂ supplies, is expected to increase enhanced production in the Rockies from 36,000 barrels per day in 2012 to 103,000 barrels per day in 2020.
- **Mid-Continent.** The addition of the Northeast Hardesty CO₂ flood and significant expansion of the Burbank project is expected to increase enhanced production in the Mid-Continent from 17,000 barrels per day in 2012 to 58,000 barrels per day by 2020.

Exhibit 5-4 Projected CO₂-EOR production by region

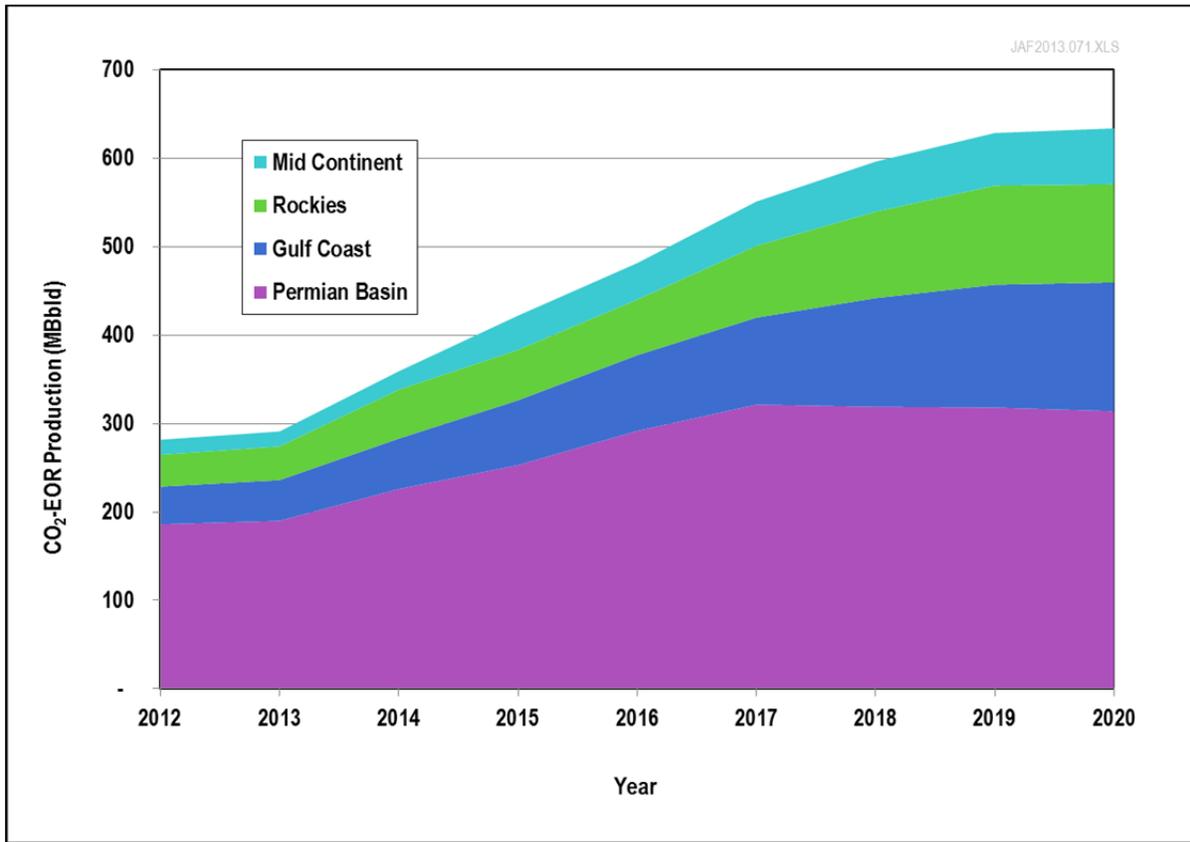


Exhibit 5-5 Projected near-term CO₂-EOR oil production

Region	Project Type	CO ₂ -EOR Oil Production (MBbld)		
		2012	2015	2020
Permian Basin	Current	186	204	199
	Expansion	-	37	102
	Total	186	241	301
Gulf Coast	Current	43	56	62
	Planned	-	2	48
	Potential	-	15	43
	Total	43	73	153
Rockies	Current	36	42	39
	Planned	-	2	10
	Potential	-	12	55
	Total	36	55	103
Mid-Continent	Current	17	20	25
	Planned	-	12	26
	Potential	-	4	6
	Total	17	37	58
Total Production	Current	282	321	325
	Planned	-	15	84
	Potential*	-	68	206
	Total	282	405	615

* Includes Permian Basin "Expansion" Projects

3. Major new CO₂ pipelines are in place, capable of delivering expanded volumes of CO₂ for utilization by EOR. In the past several years, industry has installed and placed into operation several new CO₂ pipelines. These include the Green CO₂ Pipeline along the Gulf Coast, the Greencore CO₂ Pipeline in the Rockies, the Coffeyville to Burbank CO₂ Pipeline in the Mid-Continent, and the Eastern Shelf CO₂ Pipeline in West Texas. Recently, Kinder Morgan announced a new, 213-mile, 16-inch diameter pipeline to transport carbon dioxide (CO₂) from the company's St. Johns source field in Apache County, Arizona, to the Kinder Morgan-operated Cortez Pipeline in Torrance County, New Mexico. (1) While current CO₂ pipeline infrastructure will need to expand to meet anticipated demand, we expect that moderate distance laterals and extensions of large-scale pipelines will enable more oil fields that are favorable for CO₂-EOR to be linked with supplies of CO₂. Exhibit 5-6 lists the major active CO₂ transport pipelines that supply most of the CO₂-EOR projects in the U.S.

Exhibit 5-6 Major U.S. CO₂ pipelines in 2012 (5)

Region	Pipeline	Operator	State	Est. Capacity (MMcfd)	Diameter (in)	Length (mi)
Permian Basin	Bravo	Oxy Permian	NM/TX	362	20	218
	Canyon Reef	Kinder Morgan	TX	223	16	139
	Center Line	Kinder Morgan	TX	223	16	113
	Central Basin	Kinder Morgan	TX	223	16	143
	Cortez	Kinder Morgan	TX	1,220	30	550
	Eastern Shelf	Kinder Morgan	TX	100	10	91
	Este	ExxonMobil	TX	135/176	12/14	84
	Sheep Mountain	Oxy Permian	TX	590	24	407
	W. TX Trinity	Trinity CO ₂	TX/NM	83	12	60
	Wellman	PetroSource	TX	67	6	26
Gulf Coast	Choctaw	Denbury	MS/LA	362	20	183
	Delta	Denbury	MS/LA	590	24	108
	Free State	Denbury	MS	362	20	86
	Green	Denbury	LA	932	24	274
	Sonat	Denbury	MS	166	18	50
Rockies	Greencore	Denbury	MT/WY	725	20	232
	Powder River Basin	Anadarko	WY	223	16	125
	Shute Creek	ExxonMobil	WY	1,220	24	28
Mid-Continent	Coffeyville	Chaparral Energy	OK	67	6	23
	Transpetco	Transpetco	TX/OK	83	8	110

4. With access to additional volumes of CO₂, industry has announced the start of numerous new CO₂ enhanced oil recovery projects. Industry has announced the start a series of new, large-scale CO₂-EOR projects in mature domestic oil fields. Along with expansion of existing CO₂ floods, new CO₂-EOR projects expected online by 2020 include: Conroe, Thompson, Webster, and West Ranch along the Gulf Coast; Bell Creek, Grieve, and Poplar Dome in the Rockies; and Burbank and Northeast Hardesty in the Mid-Continent.

In addition to the new CO₂-EOR projects coming online by 2020, numerous other CO₂ floods are scheduled to start after 2020:

- Denbury has announced that the Hartzog Draw field will be operational after 2020 and will provide an ultimate incremental recovery of about 25 million barrels of oil.
- Denbury has also announced that several fields within the Cedar Creek Anticline in Montana and South Dakota will be operational after 2020, with an ultimate incremental recovery of about 275 million barrels of oil.

- Operators in the Permian Basin are currently identifying a number of oil fields amenable to EOR, which have yet to be announced.
- Should the Hydrogen Energy California (HECA) IGCC plant come online between 2018 and 2020, upwards of 150 million cubic feet per day of CO₂ would become available for EOR operations. The majority of this CO₂ would be utilized at a new EOR flood in the large Elk Hills oil field in Kern County, CA.

5. This near-term projection provides a conservative estimate of additional CO₂ supplies and CO₂-EOR based oil production. Looking ahead to 2020, we see a much more robust CO₂ enhanced oil recovery industry, with major new sources of industrial CO₂ being captured and utilized for EOR. No doubt some of the currently planned industrial sources of CO₂ will not materialize. However, these will be more than replaced by numerous new fertilizer, chemical, ethanol, and other industrial plants with high purity CO₂ emissions looking to sell their captured CO₂ to the CO₂-EOR industry for oil production and CO₂ storage. New discoveries of subsurface CO₂ reservoirs could also increase CO₂ supply. (7)

Exhibit 5-7 lists 14 new natural gas processing and industrial sources of CO₂ announced since 2010. Of these new projects, five are already supplying CO₂ to EOR operations (PCS Nitrogen, Inc., Conestoga Bonanza, Conestoga Arkalon, LaBarge expansion, and Val Verde expansion) and the remaining nine are due online between 2016 and 2020.

Exhibit 5-7 New natural gas processing and industrial CO₂ sources announced between 2010 and 2013

Region	Project Name	Company	State	Status	Year Online
Gulf Coast	PCS Nitrogen	PCS Nitrogen	LA	Online	2013
	Ammonia Plant	Denbury	LA	Expected	2016
	NRG Power Plant	NRG Energy	TX	Expected	2017
	Sasol GTL	Sasol	LA	Expected	2018
	Kentucky NewGas	ConocoPhillips/Peabody	KY	Expected	2018
	Chemical Plant	Denbury	LA	Expected	2020
Rockies	DKRW Phase 1	Medicine Bow	WY	Expected	2016
	Riley Ridge	Denbury	WY	Expected	2017
	Linc Energy UCG	Linc Energy	WY	Expected	2017
	Quintana South Heart	Great Northern Power	ND	Expected	2017
	LaBarge Expansion	Exxon	WY	Online	2012
Mid-Continent	Conestoga Arkalon	Conestoga	KS	Online	2011
	Conestoga Bonanza	Conestoga	KS	Online	2013
Permian Basin	Val Verde Gas Plant Expansion	Blue Source	TX	Online	2012

Exhibit 5-8 outlines the volumes of CO₂ from these 14 sources by region that are likely to become available by 2020. This 1,180 million cubic feet per day supports nearly 90,000 barrels

per day of new CO₂-EOR oil production based on the average CO₂ utilization ratio for each region.

Exhibit 5-8 CO₂ sources announced between 2010 and 2013 and associated oil production by region

Region	New CO ₂ Supplies (MMcfd)	Projected New EOR (MBbld)
Gulf Coast	850	48,570
Rockies	310	38,750
Mid-Continent	10	1,540
Permian Basin	10	1,110
Total	1,180	89,970

Using history as the guideline, it is likely that additional yet-unknown natural gas processing and chemical plants will be installed in the U.S. over the next six years. This renders the baseline near-term projection of CO₂ supplies available for EOR as a relatively conservative estimate.

Using currently available and announced CO₂ supplies, the Baseline Case is for an estimated 615,000 barrels of oil per day from EOR by 2020 (Exhibit 5-9).

Exhibit 5-9 Baseline vs. upside projection of CO₂-EOR production by 2020

Study Case Comparison	Oil Production by 2020 (Bbld)
Baseline CO ₂ -EOR Case	615,000

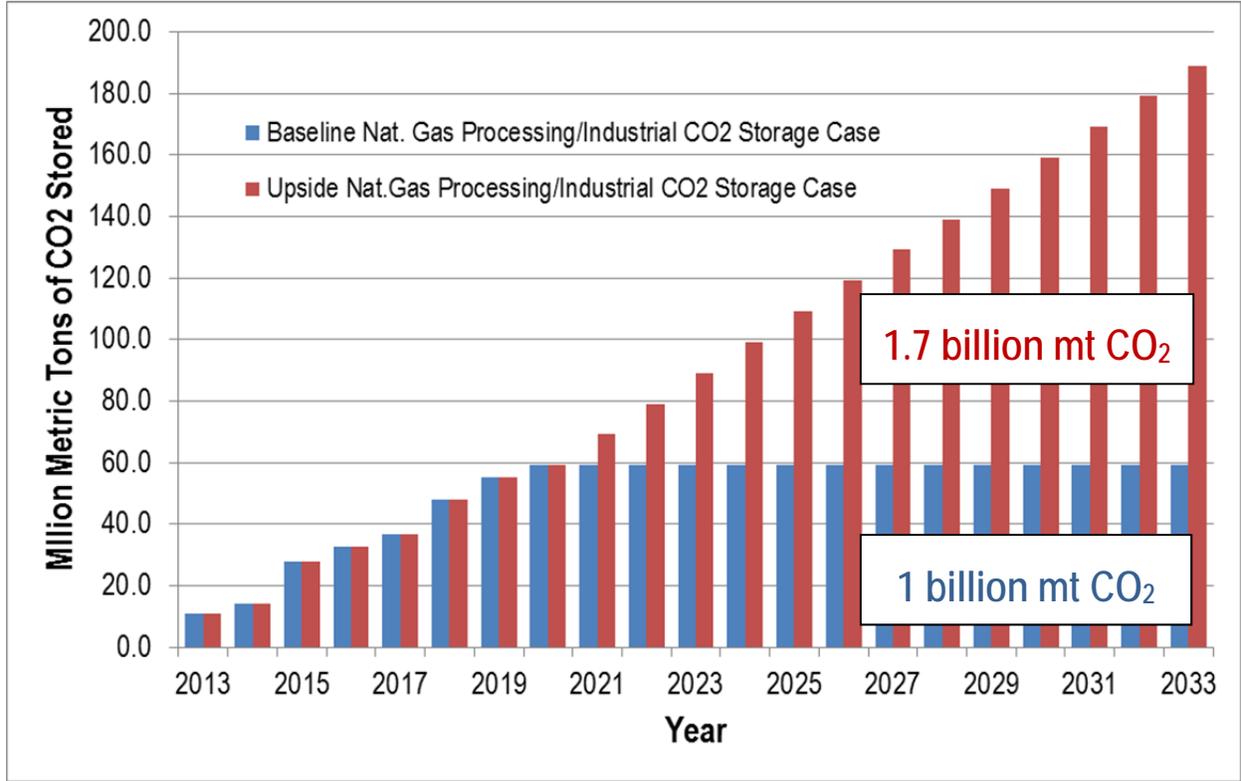
6. Along with the production of increased volumes of domestic oil, the CO₂-EOR industry is on pace to store a billion metric tons of CO₂ from gas processing and industrial sources during the next 20 years. These CO₂ storage volumes are only from the active, announced and projected CO₂-EOR projects in place by year 2020. Including CO₂-EOR projects scheduled or projected to start after year 2020, significantly higher volumes of CO₂ from natural gas processing and industrial sources would be utilized for and stored with CO₂-EOR during this 20-year time period.

We estimate that nearly 10 million metric tons of CO₂ from natural gas processing and industrial sources was stored in underground formations in 2013 using to CO₂-EOR. This total will increase to 25 million metric tons in 2015 and to 58 million metric tons in 2020.

The Baseline CO₂ Storage Case, assuming a constant storage rate of 58 million metric tons per year going forward, indicates that over 1 billion metric tons of CO₂ will be stored using CO₂-EOR in the next 20 years (Exhibit 5-10). If the CO₂ utilization rate were to continue on its current trend of increasing by 7 million metric tons per year, the Upside CO₂ Case storage would

be equal to 1.7 billion metric tons of CO₂ from natural gas processing, and other industrial sources stored with CO₂-EOR over the next 20 years.

Exhibit 5-10 Projection of 1 billion metric tons of CO₂ stored from current natural gas processing and industrial sources



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