ThyssenKrupp Uhde's PRENFLO[®] and HTW[™] Gasification Technologies

Global Update on Technology and Projects

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Gasification Technologies Conference 2011

October 9-12 | San Francisco, CA







Other round numbers...

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- Over 100 gasifiers put into successful operation by Uhde
- Over 180,000 ThyssenKrupp colleagues worldwide

"...one slide on the company..."





Different Feedstocks require Different Gasification Technology ThyssenKrupp Uhde's Gasification Portfolio



ThyssenKrupp Uhde's *Proprietary* Gasification Technologies



ThyssenKrupp Uhde acquires HTW[™] Gasification Technology

- HTW[™] goes back to 1926 (Winkler Gasification)
- Fluidised-bed, pressurised gasification
- Main target: low-rank feedstocks, in particular: coals with high ash melting points, brown coal, lignite, wastes
- HTW[™] was previously owned by RWE/Rheinbraun
- ThyssenKrupp Uhde acquires the HTW[™] technology with all IP rights and know-how from RWE in December 2010
- A number of projects under development, including biomass-tomethanol and DRI projects in Sweden and India











HTW[™]

HTW[™] Gasification

- \circ Pressurised, fluidised bed
- o Temperature: 800 1000 °C
- o Pressure: 10 30 bar
- Operates below ash melting point (ideal for coals with high ash melting point, biomass, lignite, waste)

Current VärmlandsMetanol Project, Sweden:

- o Biomass to Methanol plant
- Feedstock: Domestic forest residue
- Grain size:
 4mm for biomass

HTW[™] Gasifier





Rt1

Rt1 Karsten Rick Radtke, 10/1/2011

HTW[™]: Operating Experience – proven, reliable technology

Feedstock operated in HTW	PDU	Pilot	Industrial
	Scale	Scale	Scale
Low-rank coals			
Brown coal	•	0	•
High-S brown coal	•	•	•
Lignite	•	0	
Subbituminous coal	•		
Hard coals			
Ensdorf-Saar	•	•	
Pittsburgh No.8	•	0	
Other low-rank fuels (biomass and energy crops)			
Peat	•	•	•
Wood	O		•
Grasses	•		
Waste materials			
Sewage sludge	•	0	•
Loaded coke	•	0	0
Used plastics	•	•	•





HTW[™] Gasification Plant Berrenrath, Germany Feedstock: 30 t/h lignite Product: 300 t/d methanol











HTW[™] Waste Gasification Sumitomo Heavy Industries Ltd. Niihama / Japan Feedstock: 48 t/d MSW



MSW household waste



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Co-operation with RWE for WTA Coal Drying Technology

- WTA is a fluidised-bed coal drying technology developed by RWE, which reduces the water content of raw lignite from >55 wt.-% to around 12 wt.-%.
- Key advantage: unlike alternative drying processes that use flue gas at >1,000°C, WTA drying process takes place at a temperature of only 110 °C and re-utilises the heat.
- In February 2009, RWE Power commissioned the world's largest lignite dryer in Niederaussem, Germany. Capacity: 110 t/h of dry lignite.
- With WTA, the efficiency of lignite-fired power stations increases to >47 %.
- In combination with WTA fluidised-bed dryers, ThyssenKrupp Uhde can offer an integrated process chain for efficient HTW[™] and PRENFLO[®] coal gasification.



WTA Niederaussem, Germany







450 MW IGCC with CCS *Killingholme, UK*

- IGCC Plant with a capacity of up to 450 MW net
 + optional hydrogen
- Choice for IGCC with CO₂ capture, based on PRENFLO[®] PDQ direct quench gasification technology
- Location Killingholme, UK: industrial port, synergies due to maximum integration into existing industrial network
- Standardization of plant to optimize learning curve for subsequent plants

Feedstocks:

- Unconventional hard coal
- Petcoke
- Sustainable biomass







450 MW IGCC with CCS *Killingholme, UK*



Source: http://www.cgenpower.com/en/projects_killingholme.html



New JV: Kepco-Uhde Inc.



- ThyssenKrupp Uhde and largest utility in Korea, KEPCO, form Joint Venture Company for **PRENFLO® PSG** gasification
- "KEPCO-Uhde Inc." established in South Korea 14 July 2011.
- First 2 SNG projects launched for KEPCO-Uhde
- JV provides strong synergy, cost and schedule advantages



Dr. Thiemann, CEO ThyssenKrupp Uhde

Mr. Kim, CEO KEPCO





Tasks of Kepco-Uhde Inc.



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Uhde

Market, Design and License

• PRENFLO® PSG for SNG and IGCC applications including CCS

Research & Development

- Develop standard IGCC model for > 500 MW output
- Improve efficiency of IGCC and SNG plants
- Integrate CCS solutions

⇒ Combine leadership strengths of both Joint Venture partners...





SGC Energia

ThyssenKrupp Uhde and SGC Energia enter into Master License and Supply Agreement for multiple CTL projects applying PRENFLO® PDQ and SGCE's Fischer-Tropsch Process

⇒SGCE's proprietary XTLH[™] solution





 September 2011: License and Supply Agreement for 9,500 barrels/day CTL Plant in Mozambique effective





CTL Project Mozambique

PRENFLO® PDQ licensed

- High-ash coal (37 %) will be utilised for generating clean Fischer-Tropsch fuels for domestic and export use
- Plant Capacity: 9,500 barrels/day



Adansonia digitata Trees, Mozambique, Africa

Luapula R 28° 36 Tanzania Zambia Ruvuma F ake Lake Malawi **Bangweulu** Mueda ugenda (Islands belong Messa to Malawi) Metangula Zaire R. Pemba Luangwa ·Lichinga Marrupa Montepuez Malawi Kafue Catur ° Lilongwe Lurio F R. Nacala Furancungo ·Cuamba Nampula Lumbo Lunsemfwa Fingoe. Zambeze agó Mocambíque Lusaka R. Zumbo Chilwa Alto Molócue Cabora Milange Ligonha Bassa Licungo, Anaoche Mazoe ·Changara Lake Pebane Mozambique Kariba Sanyati • Harare Quelimane Catandica Shangani Pungoe Inhaminga Save R Chimoio Zimbabwe Revue Dondo Gwai R. Dombe-Buz Lundi Espungabera Mozambique Nova Mambone Save R Nuanetsi Channel Inhassoro Vilanculos Botswana Chicualacuala Limpopo Changane Limpopo Indian Olifants Massingir Inhambane Ocean R. Inharrime •Chokue South Africa •Xai-Xai 200 km Manhica Pretoria Komati R. 150 mi Maputo Mbabane • ©1997 MAGELLAN Geographix344 Swaziland (805) 685-3100 www.maps.com

Plant Location: Mozambique, Southern Africa





TransGas CTG Projects: Update West Virginia and Kentucky Sites







TransGas Ground Breaking, 09 May 2011 Adams Fork Energy Project

U.S. Senator Joe Manchin III., and **WV Governor Earl Ray Tomblin** at Ground Breaking Ceremony, 09 May 2011, West Virginia Plant Site



- 18,000 barrels/day Adams Fork Energy CTG Project based on PRENFLO[®] PDQ permitted, 2 duplicate projects in Kentucky permitted
- ✓ Construction for all 3 projects commenced in May/June 2011
- Combined, these 3 TransGas CTG projects represent ~7 % of entire U.S. gasoline import







TransGas: Licensors and Contractors Kick-Off Adams Fork Energy Project

- Leading Technology Licensors and EPC contractors teamed up for project implementation
- Adjustment to EPC structure and project execution concept arranged
- All 3 projects are in a 50 miles radius and allow for significant synergy effects in engineering, procurement, construction and schedule
- Start-up expected for 2016











BioTfueL Project Update









TOTAL



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unae

BioTfueL - a consortium of partners with complementary core businesses...



BioTfueL demo plants:

 Feedstock preparation plant (Sofiprotéol – Venette) new area at the site border

BioTfueL demo plants:

- **PRENFLO® PDQ** Gasification & syngas treatment Zone 1 fully connected with site facilities (control room, utilities, services...)

ThyssenKrupp Uhde GTC 2011 Summary

- **HTW Technology** acquired to extend gasification applicability 0
- **WTA Drying Technology:** coal drying technology for increased efficiency 0
- Joint Venture with KEPCO to accelarate IGCC and SNG applications 0
- **KEPCO-Uhde Inc.:** First 2 SNG projects launched in South Korea 8
- **TransGas:** Commencement of construction at 3 sites for 3 x 18,000 b/d CTG complexes in West Virginia and Kentucky
- **SGC Energia:** Master Agreement for multiple 10,000 b/d class CTL 0
- **9,500 b/d CTL Complex:** PDQ License and Supply agreement for Mozambique effective
- **C.GEN:** IGCC with CCS in Killingholme, UK selects PDQ gasification 0
- **BioTfueL:** BXTL Project, France: Basic Engineering completed, Detailed Engineering and FEED commenced

Uhde

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Thank you for your attention

ThyssenKrupp Uhde

PRENFLO Gasification Plant, Puertollano, Spain October 2011

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