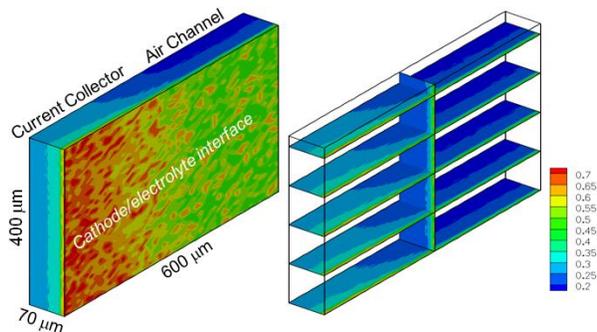


Fuel Cell Team 2013 NETL RUA Spring Meeting



Kirk Gerdes
Technical Coordinator – Fuel Cells

Overview

- **Introduction to Solid Oxide Fuel Cells**
- **NETL RUA Fuel Cell Team**
 - Participants
 - Global technology thrusts and team integration
 - Technology demonstration video
- **FY13 program integration**
- **Technology transfer initiatives**

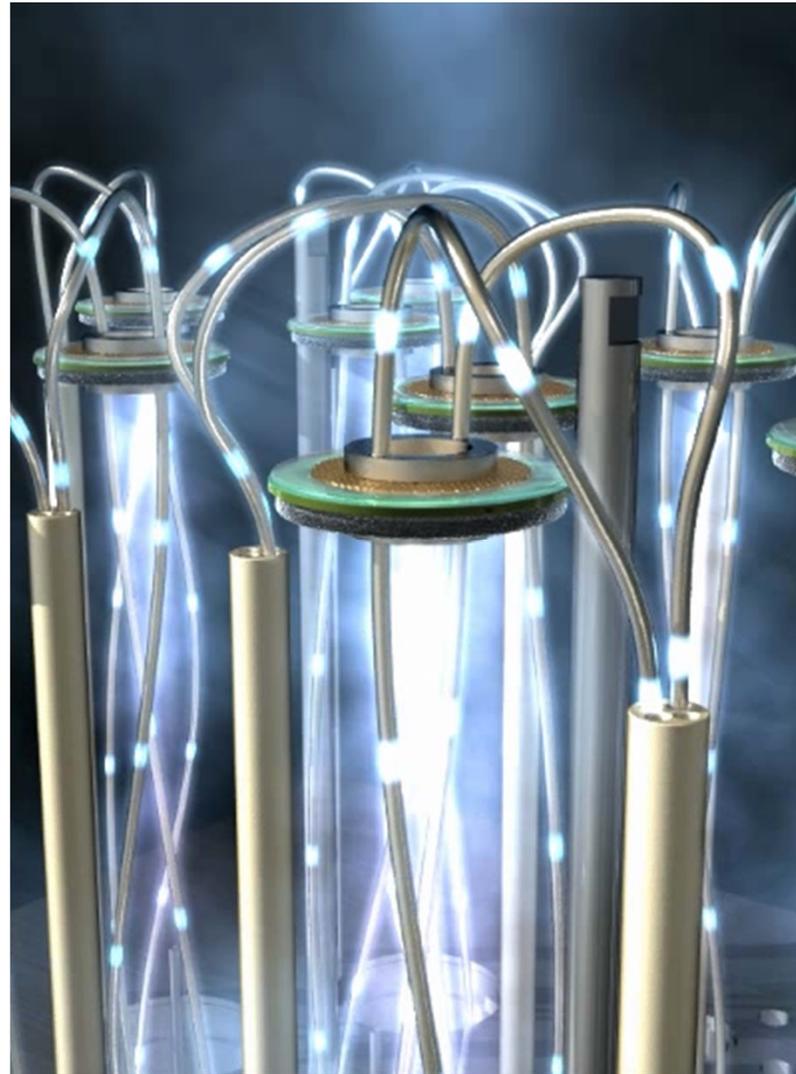
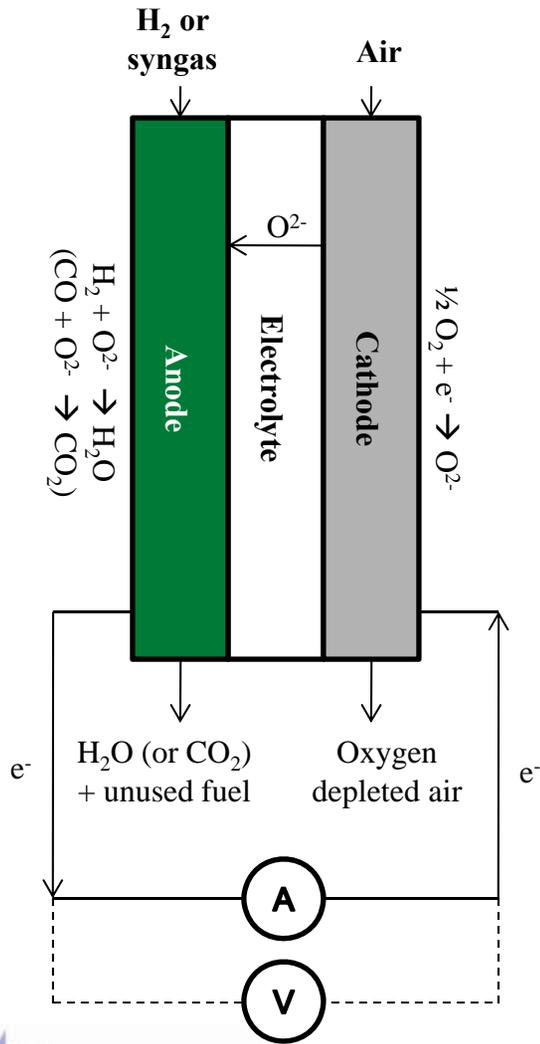
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Solid Oxide Fuel Cells

- **Direct chemical → electrical energy conversion device**
 - Fuel flexible – natural gas, hydrogen, synthesis gas, etc.
 - High efficiency at scales from 10 kW → 100 MW
 - High-quality waste heat suitable for power system integration
- **Technical barriers: Cost, Durability, and Lifetime**
 - Diminished cost → Cell cost scales \approx 1:1 with cell efficiency
 - Enhanced lifetime / durability → Improved degradation resistance
- **NETL RUA team research: Fundamental evaluation, enhancing technology, and innovating advanced concepts**
 - Electrode engineering (electrocatalysts and microstructure)
 - Predictive models of SOFC (lifetime service and operation)
 - Evaluation and modeling of fundamental cell degradation
 - Multi-physics modeling and long-term degradation

Solid Oxide Fuel Cells



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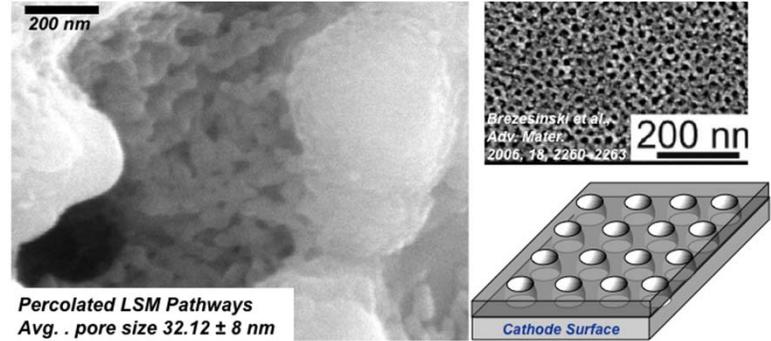
NETL RUA - Solid Oxide Fuel Cells

Support Industrial Development

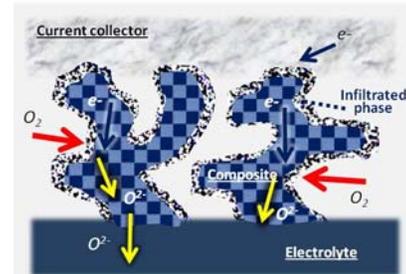


Operation of NETL Solid Oxide Fuel Cell Multi-Cell Array on direct, coal-derived synthesis gas at the National Carbon Capture Center at Wilsonville, AL in August/Sept 2009.

Collected 4,000 + cell-hours of data to support development of gas cleanup systems sufficient for gasifier / fuel cell integration.

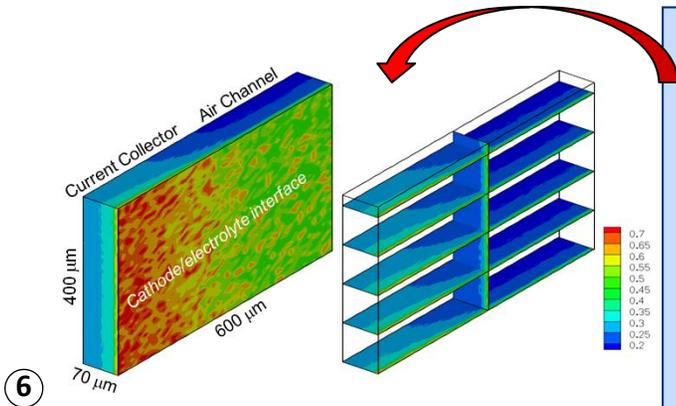


Innovate Technology



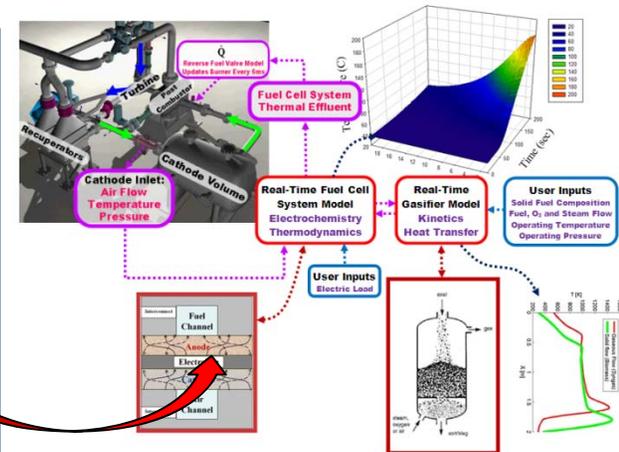
Cathode infiltration technology is being developed to enhance the SOFC operating performance. Initial results have demonstrated > 40% performance improvement and acceptable material stability.

Evaluate Advanced Concepts



Fundamental computations (3D multi-physics model, at left) inform modeling of advanced degradation, performance, and microstructural evolution at the cell and stack level.

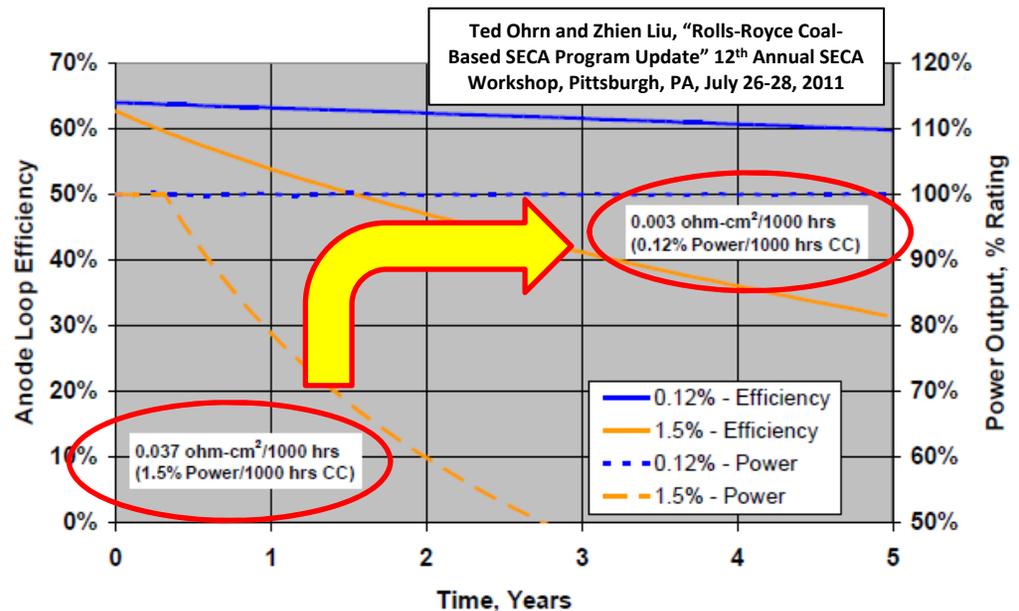
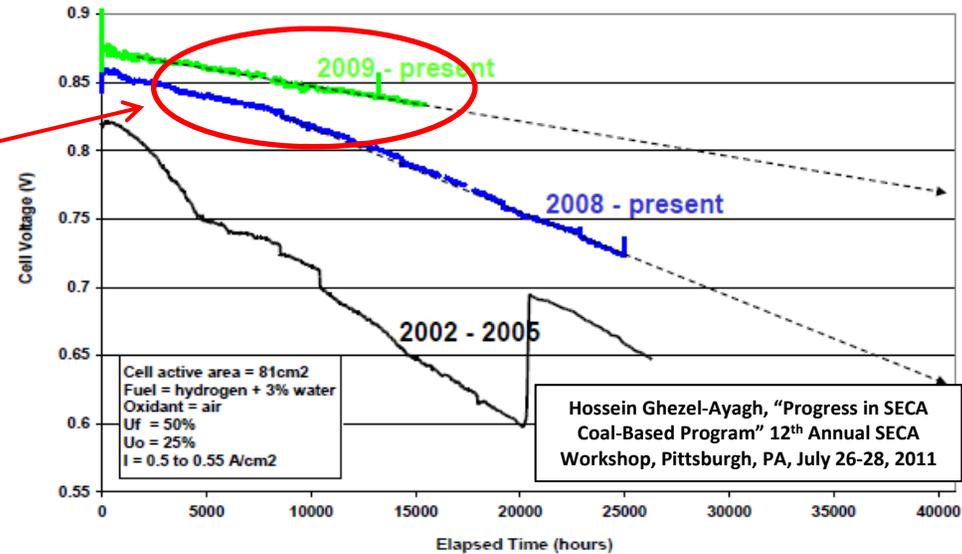
Integrated gasifier / fuel cell / turbine systems (IGFT, at right) support advanced fuel cell demonstrations efforts (2013+). NETL operates a system hardware evaluation and controls development platform.



FC Team Vision: Modeling

- **Long-term degradation**

- **Initial goal:** DESCRIPTIVE
- Identify sources of degradation
- Recommend degradation mitigation methods
- *Intrinsic modes (Core)*
 - Materials, rxn, and x-port
 - Microstructural evolution
- *Extrinsic modes (Industry)*
 - Material purity
 - Stack design, mat'ls constr
 - Operating conditions
- Assist industry teams in meeting stack degradation targets necessary for commercialization



FC Team Vision: Modeling

- **Long-term degradation**

- **Stretch goal:** PREDICTIVE
- Forecasting of performance
 - Analog: Hurricane tracking
- Supports stack operator at strategic operating decisions points

Eventual landfall near
New Orleans, LA

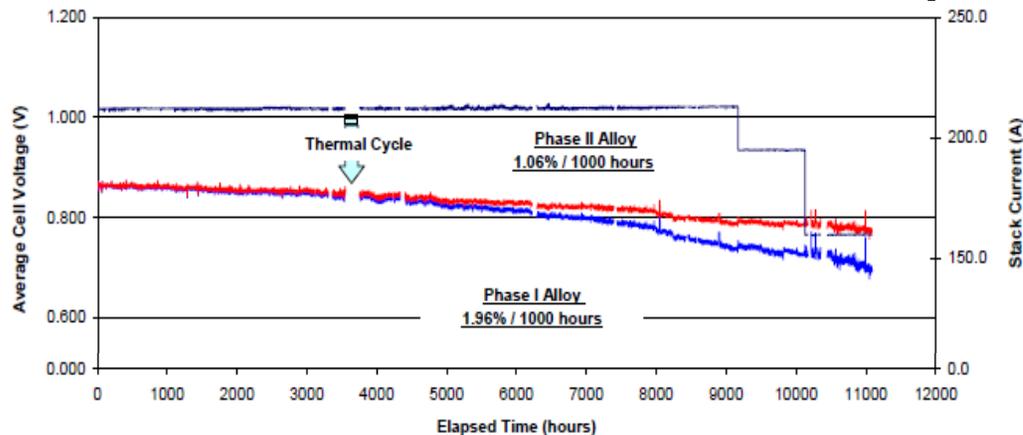


<http://www.katrina.noaa.gov/forecast>

- **Answer critical operating questions:**

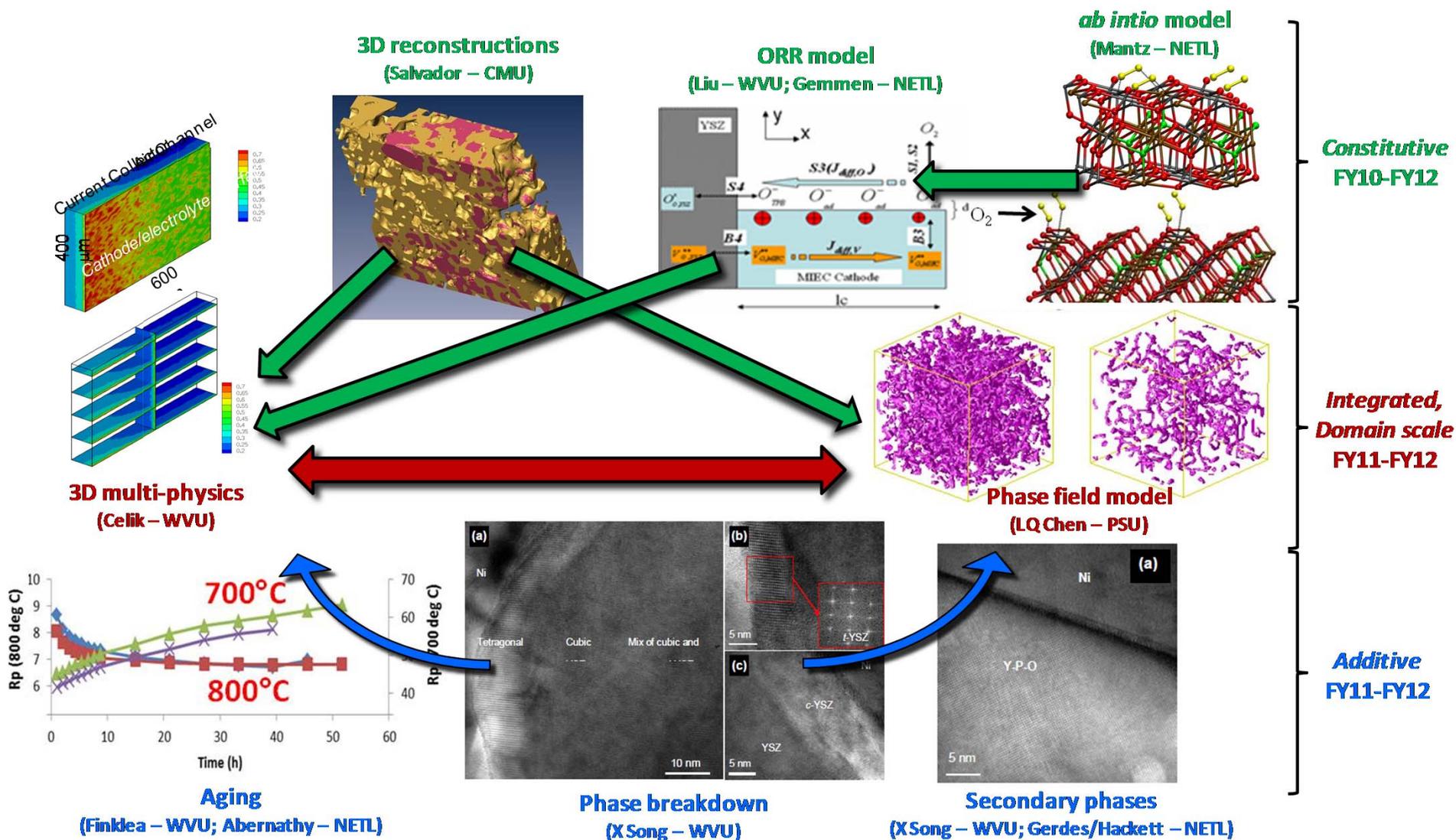
What will stack performance be in 2 to 4 khrs (3 to 6 months)?

When shall corrective action be taken to repair/replace a stack?



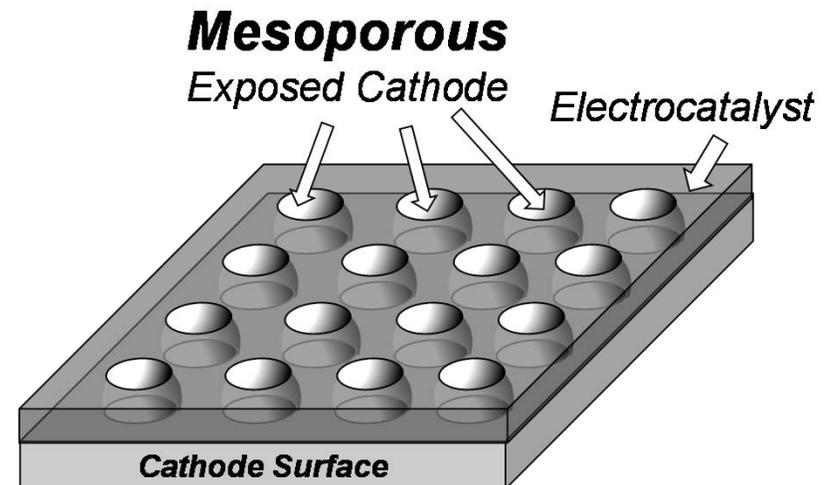
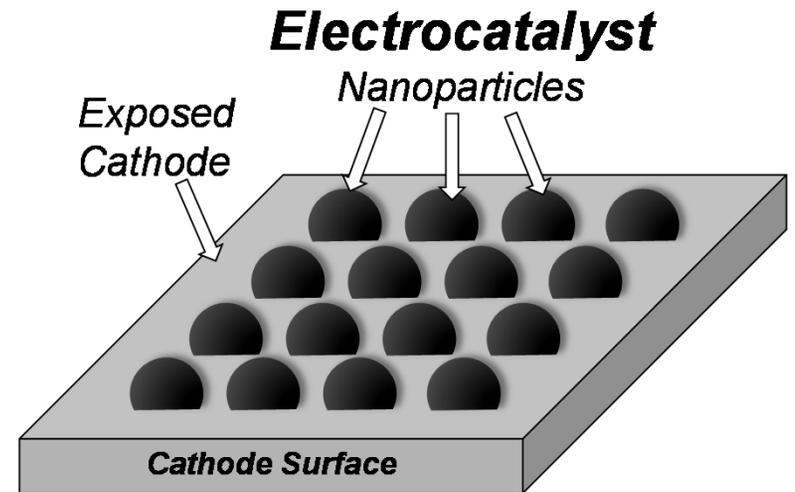
Hossein Ghezeli-Ayagh, "Progress in SECA Coal-Based Program" 12th Annual SECA Workshop, Pittsburgh, PA, July 26-28, 2011

FC Team Integration: Modeling



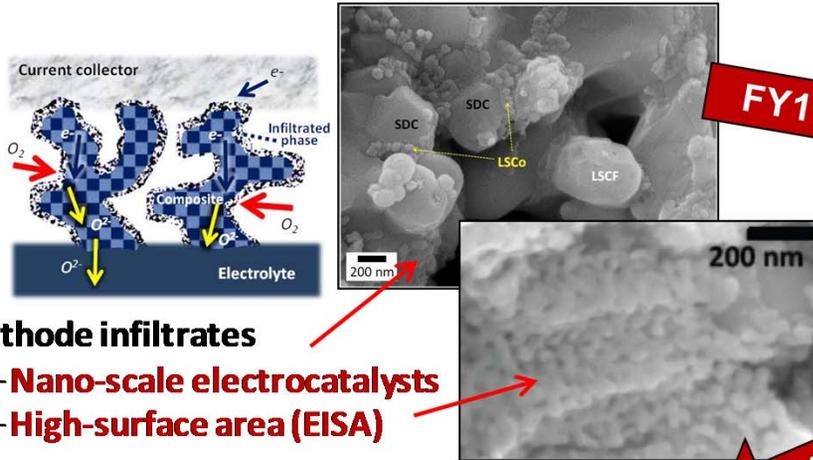
FC Team Vision: Electrode Engineering

- Innovate advanced cathode structures and materials
- **Critical development criteria**
 - Actual performance increase
 - Low cost
 - Compatible materials
 - No impact to cell durability
- **Cathode infiltration**
 - Addition of high surface area and electrocatalytically active materials cell structures



FC Team Integration: Electrode Engineering

Infiltration concept



Cathode infiltrates

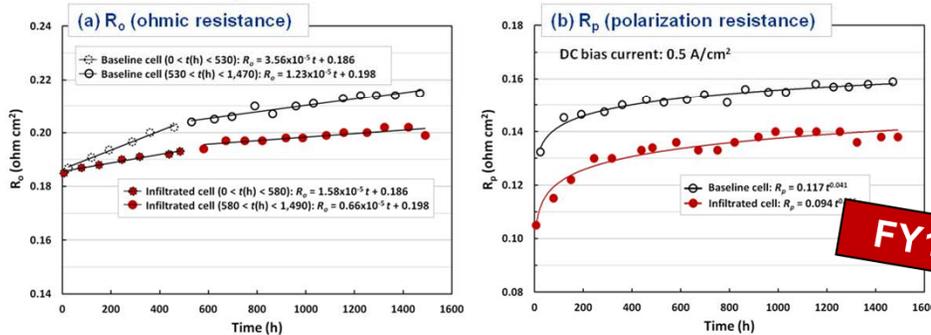
- Nano-scale electrocatalysts
- High-surface area (EISA)

FY10

FY11

Long-term stability verification

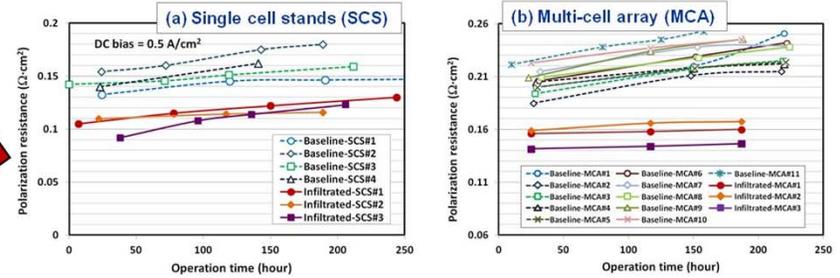
Variation of R_o and R_p of selected baseline cell and infiltrated cell for 1,500 h



Verified stability of electrochemical performance in 1500 hour test, cell **degradation not accelerated** above baseline

FY12

Polarization resistance vs. time of baseline cells and infiltrated cells



(a) Average R_p after 24 h operation (SCS)

Baseline cells: $0.14 \pm 0.009 \Omega\text{cm}^2$
Infiltrated cells: $0.10 \pm 0.012 \Omega\text{cm}^2$

(b) Average R_p after 24 h operation (MCA)

Baseline cell: $0.21 \pm 0.014 \Omega\text{cm}^2$
Infiltrated cell: $0.15 \pm 0.010 \Omega\text{cm}^2$

Short-term performance validation

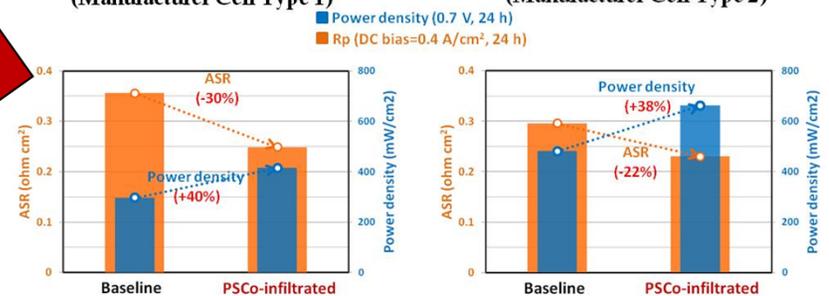
Demonstrated statistically significant performance improvement for infiltrated cathodes in 200 hour tests **> 30% peak power density increase (average)** observed

Industry Engagement

Unaltered industry cells + unmodified infiltrate: 200 hour tests **> 38% power density increase @ 0.7 V (average)**

Baseline vs. PSCo-infiltrated (Manufacturer Cell Type 1)

Baseline vs. PSCo-infiltrated (Manufacturer Cell Type 2)



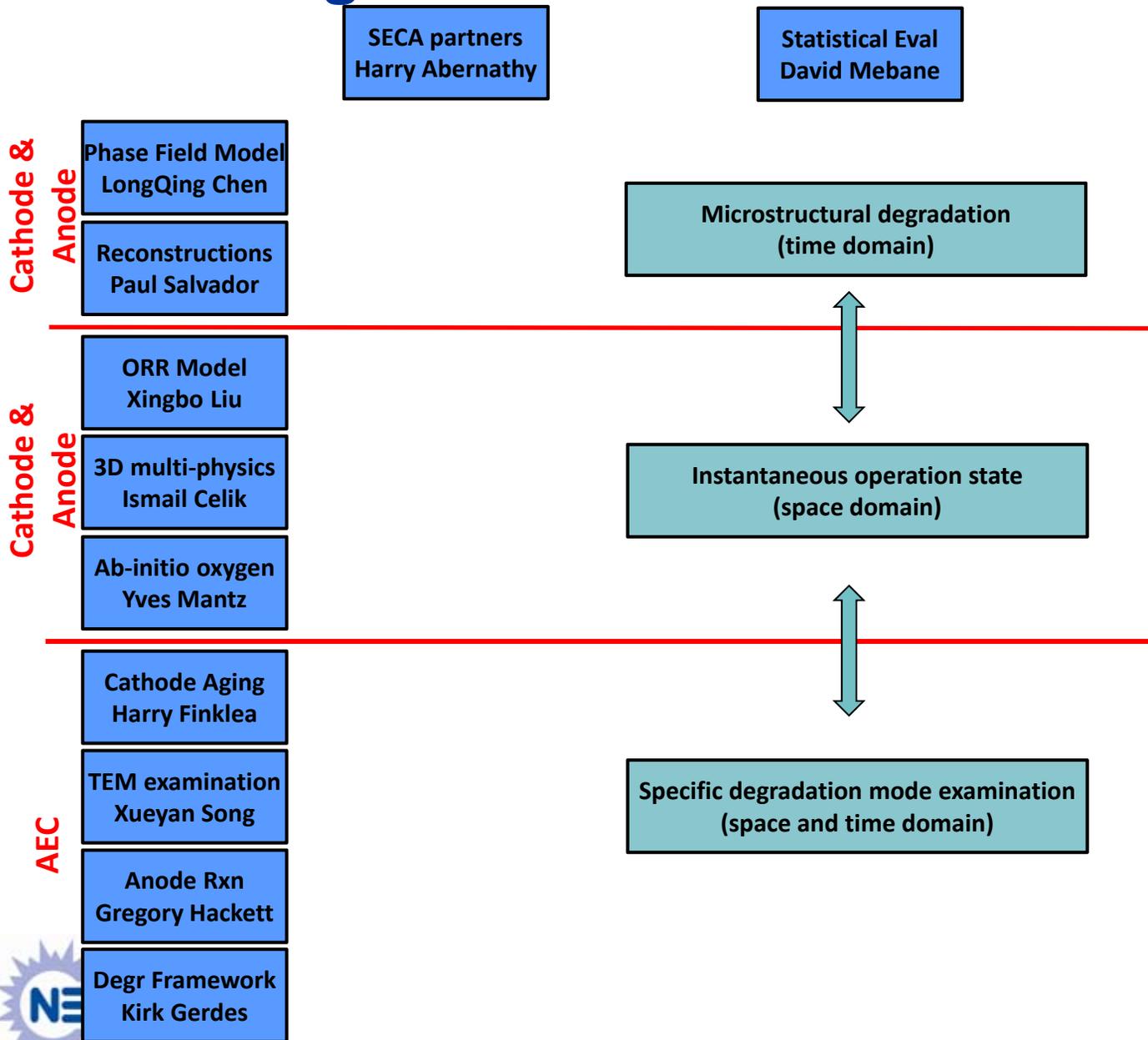
FC Team: Research Portfolio



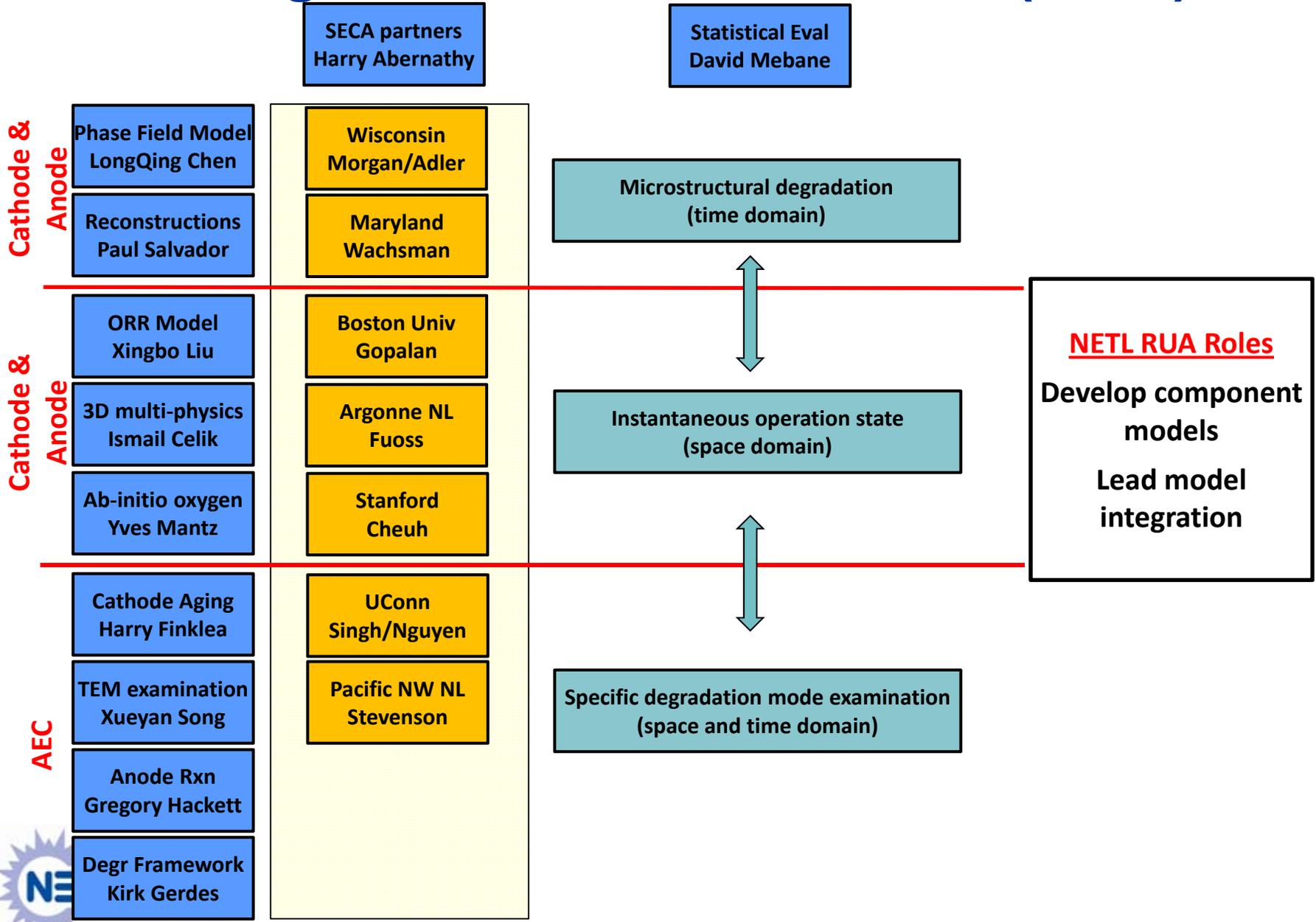
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Modeling: Association Schematic (FY13)



Modeling: Association Schematic (FY13)



Materials: Association Schematic (FY13)

SECA partners
Harry Abernathy

Industry partners
Kirk Gerdes

Cathode & Anode

EC Infiltration
Shiwoo Lee

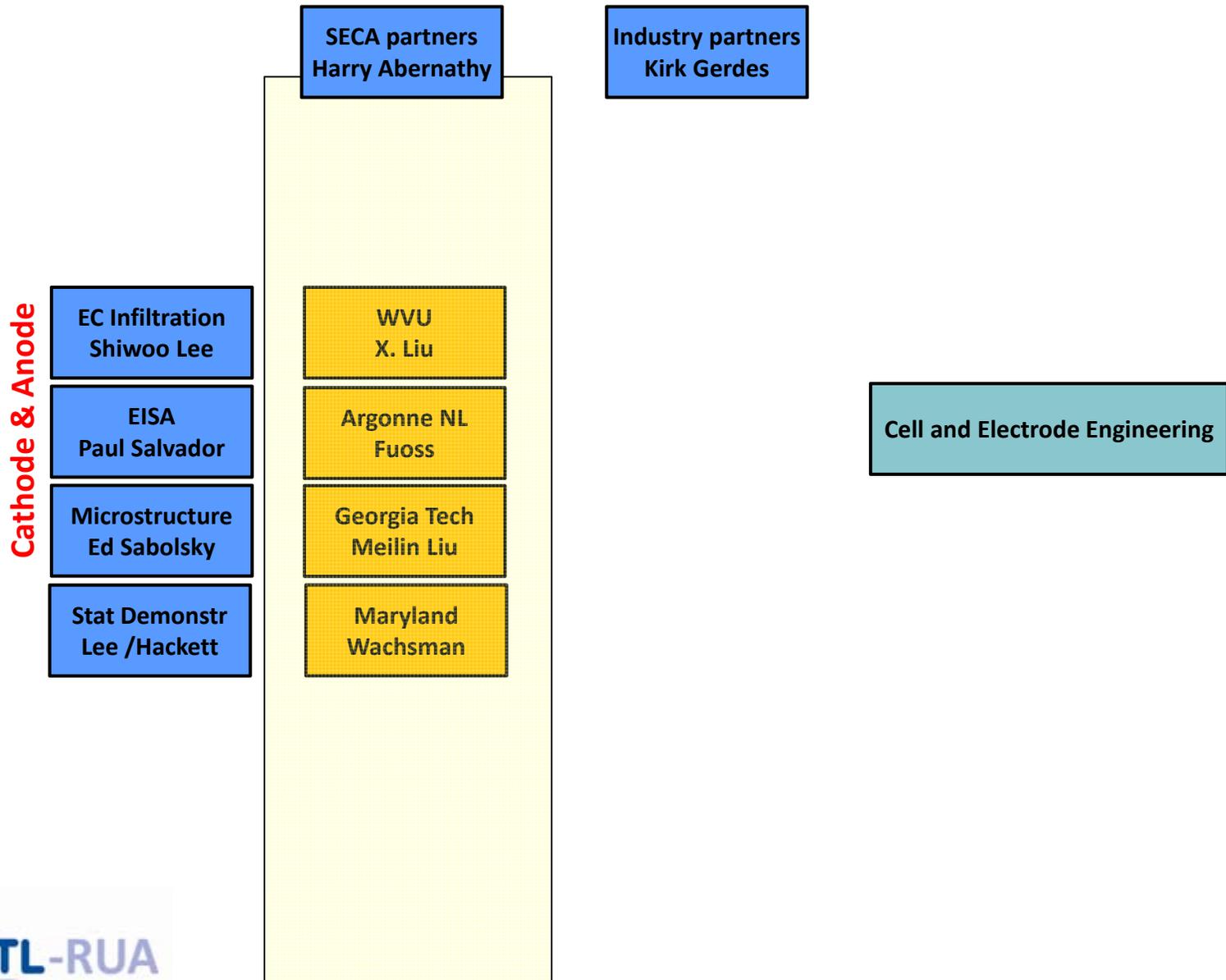
EISA
Paul Salvador

Microstructure
Ed Sabolsky

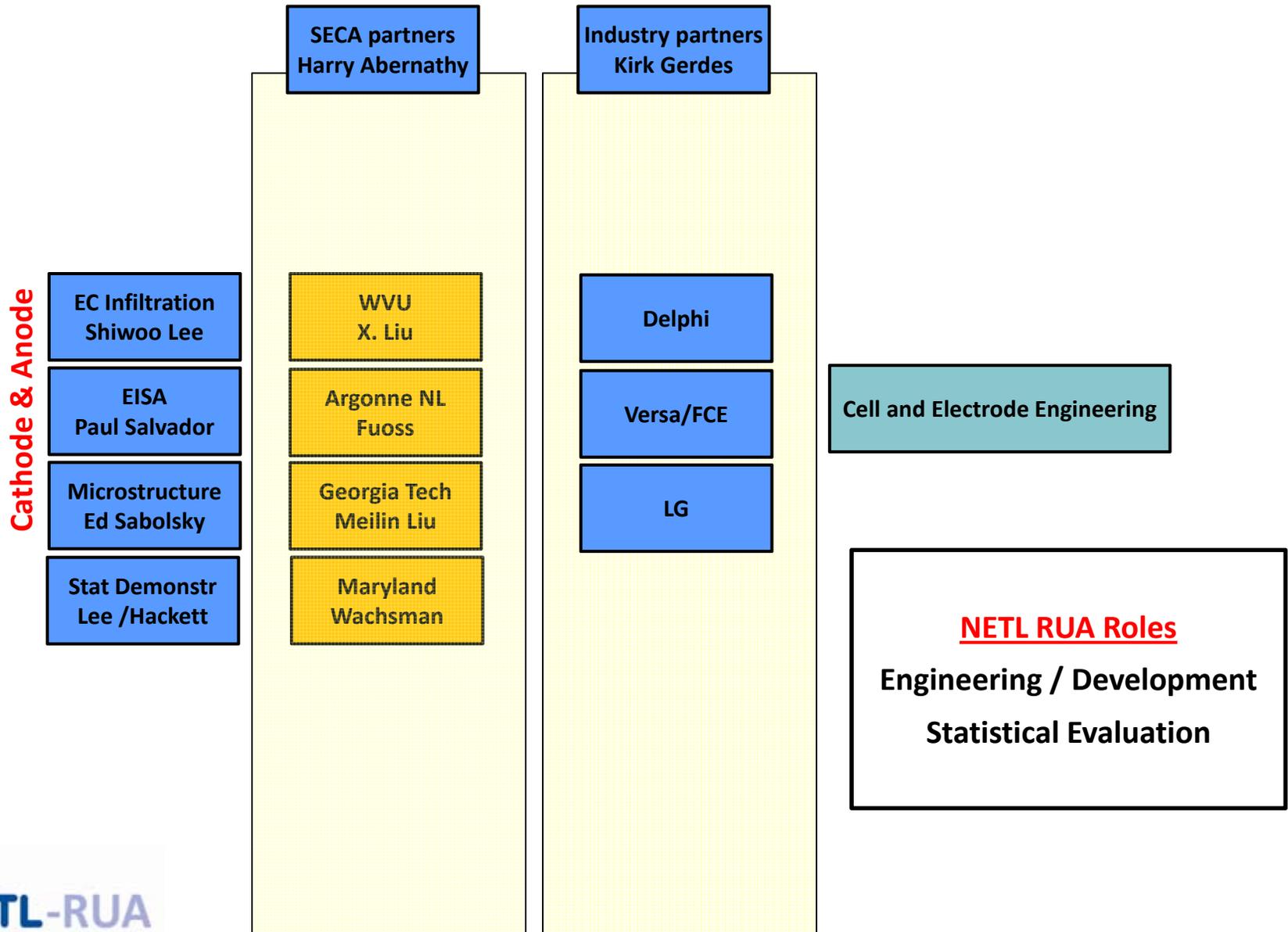
Stat Demonstr
Lee /Hackett

Cell and Electrode Engineering

Materials: Association Schematic (FY13)



Materials: Association Schematic (FY13)



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FC Team: Integration and Tech Transfer

- **NETL RUA FC Team**

- 13 principal investigators at 4 institutions covering 20 projects
- Mature, collaborative integration of research activity

- **Program – SECA**

- Integration of NETL RUA with 7 universities and 2 additional National Labs on 6 topical areas

- **Industry**

- Supporting 3 direct SECA industrial partners
- Engaging multiple SECA SBIR partners
- Pursuing SECA-external development opportunities

Contact information

Kirk Gerdes

Technical Coordinator – Fuel Cells

U.S. Dept of Energy

National Energy Technology Laboratory

Office: (304)285-4342

EM: Kirk.Gerdes@NETL.DOE.GOV

Breakout session: Wharf B at 3:15 pm