

Fuel Capability Demonstration Test Report 1
for the
**JEA Large-Scale CFB Combustion
Demonstration Project**

100% Pittsburgh 8 Fuel

Submitted to
U.S. DEPARTMENT OF ENERGY
National Energy Technology Laboratory (NETL)
Pittsburgh, Pennsylvania 15236
Cooperative Agreement No.
DE-FC21-90MC27403

September 3, 2004

DOE Issue, Rev. 1

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1.0 INTRODUCTION

The agreement between the US Department of Energy (DOE) and JEA covering DOE participation in the Northside Unit 2 project required JEA to demonstrate fuel flexibility of the unit to utilize a variety of different fuels. Therefore, it was necessary for JEA to demonstrate this capability through a series of tests.

The purpose of the test program was to document the ability of the unit to utilize a variety of fuels and fuel blends in a cost effective and environmentally responsible manner. Fuel flexibility would be quantified by measuring the following parameters:

- Boiler efficiency
- CFB boiler sulfur capture
- AQCS sulfur and particulate capture
- The following flue gas emissions
 - Particulate matter (PM)
 - Oxides of nitrogen (NO_x)
 - Sulfur dioxide (SO₂)
 - Carbon monoxide (CO)
 - Carbon dioxide (CO₂)
 - Ammonia (NH₃)
 - Lead (Pb)
 - Mercury (Hg)
 - Fluorine (F)
 - Dioxin
 - Furan
- Stack opacity

This test report documents the results of JEA's Fuel Capability Demonstration Tests on 100% Pittsburgh 8 coal for the JEA Large-Scale CFB Combustion Demonstration Project. The tests were conducted in accordance with the Fuel Demonstration Test Protocol in Attachment A.

Throughout this report, unless otherwise indicated, the term "unit" refers to the combination of the circulating fluidized bed (CFB) boiler and the air quality control system (AQCS). The AQCS consists of a lime-based spray dryer absorber (SDA) and a pulse jet fabric filter (PJFF)

1.1 Test Schedule

Unit 2 of the JEA Northside plant site is a Circulating Fluidized Bed Steam Generator designed and constructed by Foster-Wheeler. The steam generator was designed to deliver main steam to a steam turbine at a flow rate of 1,993,591 lb/hr, at a throttle pressure of 2,500 psig, and at a throttle temperature of 1,000 deg F.

The fuel capability demonstration test for the unit firing 100% Pittsburgh 8 coal, was conducted over a four (4) day period beginning on January 13, 2004 and completed on January 16, 2004. During that four (4) day period, data were taken in accordance with the Test Protocol (Attachment A) while the unit was operating at 100% load, 80% load, 60% load, and 40% load.

The following log represents the sequence of testing:

- Day 1 January 13, 2004:
 - Unit at 100% load - turbine load set and maintained at approx. 300 MW.
 - Flue gas testing commenced at 1030 hours; completed at 2100 hours.
 - Boiler performance testing commenced at 1100 hours; completed at 1500 hours.

- Day 2 January 14, 2004:
 - Unit at 100% load - turbine load set and maintained at approx. 300 MW.
 - Flue gas testing commenced at 0751 hours; completed at 1752 hours.
 - Boiler performance testing commenced at 1000 hours; completed at 1400 hours.

- Day 3 January 15, 2004:
 - Unit at 80% load - turbine load set and maintained at approx. 240 MW.
 - Unit began 2-hour stabilization period at 240 MW at 1400 hours.
 - Boiler performance testing commenced at 1600 hours after stabilization period completed; test completed at 2000 hours.
 - Flue gas emissions data taken and recorded by CEMS system.

- Day 3 January 15, 2004:
 (cont'd)
 - Unit load 40% load after completion of testing at 80% load - turbine load set and maintained at approx. 120 MW.
 - Unit began 2-hour stabilization period at 120 MW at 2200 hours.
 - Boiler performance testing commenced at 0000 hours after stabilization period completed; test completed at 0400 hours, Jan. 16, 2004.
 - Flue gas emissions data taken and recorded by CEMS system.

- Day 4 January 16, 2004:
 - Unit load increased to 60% load - turbine load set and maintained at approx. 180 MW.
 - Unit began 2-hour stabilization period at 180 MW at 1230 hours.
 - Boiler performance testing commenced at 1430 hours after stabilization period completed; test completed at 1830 hours.
 - Flue gas emissions data taken and recorded by CEMS system.
 - This concluded the testing of JEA Northside Unit 2 firing 100% Pittsburgh 8 coal.

1.2 Abbreviations

Following is a definition of abbreviations used in this report. Note that at their first use, these terms are fully defined in the text of the report, followed by the abbreviation in the parenthesis. Subsequent references use the abbreviation only.

Abbreviation	Definition
A.F.	As-Fired
AQCS	Air Quality Control System
BA	Bed Ash
BOP	Balance of Plant
btu	British Thermal Unit
C	Coal
CaCO ₃	wt. fraction CaCO ₃ in limestone
Ca:S	Calcium to Sulfur Ration
CaO	Lime
C _b	Pounds of carbon per pound of "as-fired" fuel
CEMS	Continuous Emissions Monitoring System
CFB	Circulating Fluidized Bed
CO	Carbon Monoxide
CO ₂	Carbon Dioxide
COMS	Continuous Opacity Monitoring System
DAHS	Data Acquisition Handling System
DCS	Distributed Control System
DOE	Department of Energy
F	Fluorine or Degrees Fahrenheit
FA	Flyash
FF	Fabric Filter
gpm	gallons per minute

Abbreviation	Definition
gr/acf	grains per actual cubic foot
gr/dscf	grains per dry standard cubic foot
$h_{\#1DRN}$	Enthalpy of drain from #1 heater
$h_{\#1INFW}$	BFW enthalpy at heater #1 inlet
$h_{\#1OUTFW}$	BFW enthalpy at heater #1 outlet
H_{EXTR1}	Enthalpy of extraction to #1 heater
Hg	Mercury
HHV	Higher Heating Value
HP	High-Pressure
H_{CRH}	Cold reheat steam enthalpy at the boiler outlet, Btu/lb
h_{FW}	Feedwater enthalpy entering the economizer, Btu/lb
H_{HRH}	Hot reheat steam enthalpy at the boiler outlet, Btu/lb
H_{MS}	Main steam enthalpy at the boiler outlet, Btu/lb
L	Lime
lb/hr	Pounds per hour
lb/MMBtu	pounds per million Btu
LS	Limestone
MBtu	Million Btu
MCR	Maximum Continuous Rating
$MgCO_3$	wt. fraction $MgCO_3$ in limestone
MU	Measurement Uncertainty
MW_x	Molecular weight of respective elements
NGS	Northside Generating Station
NH_3	Ammonia
NO_x	Oxides of Nitrogen
NS	Northside

Abbreviation	Definition
Pb	Lead
PC	Petroleum Coke
pcf	pounds per cubic foot
Pitt 8	Pittsburgh 8
PJFF	Pulse Jet Fabric Filter
PM	Particulate Matter
ppm	parts per million
ppmdv	Pounds per million, dry volume
psia	Pounds per square inch pressure absolute
psig	pounds per square inch pressure gauge
PTC	Power Test Code
RH	Reheat
S Capture _(AQCS)	Sulfur capture by the AQCS, %
SDA	Spray Dryer Absorber
S _f	Wt. fraction of sulfur in fuel, as-fired
SH	Superheat
SNCR	Selective Non-Catalytic Reduction
SO ₂	Sulfur Dioxide
SO _{2(inlet)}	SO ₂ in the AQCS inlet (lb/MBtu)
SO _{2(stack)}	SO ₂ in the stack (lb/MBtu)
SO ₃	Sulfur Trioxide
TG	Turbine Generator
tph	tons per hour
VOC	Volatile Organic Carbon
W _l	Limestone feed rate (lb/hr)
W _{EXTR1}	Extraction flow to heater #1

Abbreviation	Definition
W_{fe}	Fuel feed rate (lb/hr)
W_{FWH}	feedwater flow at heaters
W_{MS}	Main steam flow, lb/hr
W_{RH}	Reheat steam flow, lb/hr
wt %	weight percentage

JEA Tag Number Conventions are as follows:

AA-BB-CC-xxx

AA designates GEMS Group/System, as follows:

BK = Boiler Vent and Drains
 QF = Feedwater Flow
 SE = Reheat Piping
 SH = Reheat Superheating
 SI = Secondary Superheating
 SJ = Main Street Piping

BB designates major equipment codes, as follows:

12 = Control Valve
 14 = Manual Valve
 34 = Instrument

CC designates instrument type, as follows:

FT = Flow transmitter
 FI = Flow indicator
 TE = Temperature element

xxx designates numerical sequence number

2.0 SUMMARY OF TEST RESULTS

2.1 Test Requirements

The Protocol required that the following tests be performed and the results be reported at four (4) different unit loads:

- Unit Capacity, percent (all capacities in Megawatts are gross MW).
- Boiler Efficiency, percent (100 % load only).
- Main Steam and Reheat Steam Temperature, deg F.
- Emissions - NO_x, SO₂, CO, and Particulate (see Section 4.0 of this report).

The results of the test were compared against the design performance data of the boiler produced by Foster-Wheeler. The design performance data for the boiler established by Foster-Wheeler was (Note that the data are for 100% load only - no partial load data were presented):

Boiler efficiency (firing Pittsburgh 8 coal):	88.1 % HHV
Main steam flow at turbine inlet:	1,993,591 lb/hr
Main steam temperature at turbine inlet:	1,000 deg F
Main steam pressure at turbine inlet:	2,500 psig
Hot reheat steam temperature at turbine inlet:	1,000 deg F

The average steam temperatures during the Test shall be within the limits described in the following sections (The average of the readings recorded every minute shall be determined to be the Test average):

- a. Main steam temperature 1000 °F +10/-0 °F at the turbine throttle valve inlet from 75 to 100% of turbine MCR and 1000 °F +/-10 °F at the turbine throttle valve inlet from 60 to 75% of turbine MCR.
- b. Hot reheat steam temperature 1000 °F +10/-0 °F at the turbine intercept valve inlet from 75 to 100% of turbine MCR and 1000 °F +/-10 °F at the turbine intercept valve inlet from 60 to 75% of turbine MCR.

2.2 Valve Line-Up Requirements

With the exception of isolating the blow down systems, drain and vent systems, and the soot blower system, the boiler was operated normally in the coordinated control mode throughout the boiler efficiency test period. Prior to the start of each testing period, a walk down was conducted to confirm the 'closed' position of certain main steam and feedwater system valves. A listing of these valves is included in Attachment F.

2.3 Test Results

The results of the 100% tests are summarized in Table 1. The results of the part-load tests are summarized in Table 3. The performance of the boiler met and/or exceeded all of the design values provided by Foster-Wheeler. No problems with the fuel feeding system were observed or recorded during the full- and part-load test periods.

TABLE 1 - TESTS RESULTS - 100% LOAD

	Design Maximum- Continuous Rating (MCR)	January 13, 2004 Test (**corrected to MCR)	January 14, 2004 Test (**corrected to MCR)
Boiler Efficiency (percent)	88.1	90.6** (Note 1)	90.6** (Note 1)
Main Steam (Turbine Inlet)			
Flow (lb/hr)	1,993,591	1,999,572**	2,000,369**
Pressure (psig)	2,500	2,400	2400
Temperature (°F)	1,000	997**	996.6**
Reheat Steam (Turbine Inlet)			
Flow (lb/hr)	1,773,263	1,820,447	1,769,377
Pressure (psig)	547.7	570.9	568.7
Temperature (°F)	1,000	1008.1**	1008.25**
Reheat Steam (HP Turbine Exhaust)			
Flow (lb/hr)	1,773,263	1,819,973	1,768,905
Pressure (psig)	608.6	570.5	568.24
Enthalpy (Btu/lb)	1,304.5	1297.3	1,297.3
Feedwater to Economizer			
Temperature (°F)	487.5	484.5	484.1
Pittsburgh 8 Coal Constituents (As-Received)			
Carbon %	68.6	72.7	72.3
Hydrogen %	4.6	4.84	4.7
Sulfur %	3.3	4.84	4.56
Nitrogen %	1.3	1.37	1.35
Chlorine %	0.09	0.18	0.14
Oxygen %	4.11	2.11	2.54
Ash %	12.8	6.89	7.06
Moisture %	5.2	7.26	7.39
HHV (Btu/lb)	12,690	12,877	12,970
Limestone Composition (% By Weight)			
CaCO3	92.0	90.86	91.81
MgCO3	3.0	3.31	2.95
Inerts	4.0	5.34	4.9
Total Moisture	1.0	0.49	0.34

	Design Maximum- Continuous Rating (MCR)	January 13, 2004 Test (**corrected to MCR)	January 14, 2004 Test (**corrected to MCR)
AQCS Lime Slurry Composition (% By Weight)			
CaO	85.0	45.15	46.02
MgO and inerts	15.0	54.85	53.98
AQCS Lime Slurry Density – % Solids	35	5.57	
Boiler Limestone Feedrate, lb/hr	66,056 (maximum value)	57,600	54,625
Flue Gas Emissions			
Nitrogen Oxides, NOx, lb/MMBtu (HHV)	0.09	0.074	0.081
Uncontrolled SO ₂ , lb/MMBtu (HHV)	5.20	7.52	7.03
Boiler Outlet SO ₂ , lb/MMBtu (HHV) [See Note 3]	0.78	0.2371	.2902
Stack SO ₂ lb/MMBtu, (HHV)	0.15	0.102	0.106
Solid Particulate matter, baghouse outlet, lb/MMBtu (HHV)	0.011	0.004	
Carbon Monoxide, CO, lb/MMBtu (HHV)	0.22	0.026	0.027
Opacity, percent	10	1.1	1.0
Ammonia (NH ₃) Slip, ppmvd	2.0	1.17	
Ammonia feed rate, gal/hr	NA	7.16	8.38
Lead, lb/MMBtu	2.60 x 10 ⁻⁵ (max)	3.516 x 10 ⁻⁷	
Mercury (fuel and limestone)	NA	8.24 x 10 ⁻⁶	
Mercury, lb/MMBtu (at stack)	1.05 x 10 ⁻⁵ (max)	7.238 x 10 ⁻⁶ (see Note 2)	
Total Mercury Removal Efficiency, percent	No requirement	14.0	
Fluoride (as HF), lb/MMBtu	1.57 x 10 ⁻⁴ (max)	< 3.09 x 10 ⁻⁵	
Dioxins / Furans	No Limit	6.52 x 10 ⁻¹⁴	

NOTE 1: Boiler efficiency includes a value of 0.112 % for unaccounted for losses (from Foster-Wheeler data).

NOTE 2: Refer to Section 4.3.4.1.

NOTE 3: Design boiler outlet SO₂ emission rate based on 85% removal of SO₂ in the boiler.

TABLE 2 - BOILER & SDA SO2 REMOVAL EFFICIENCY

	Design Basis	January 13, 2004 Test	January 14, 2004 Test
Percent of total SO2 removed by boiler	85.0 typical, with range of 75 - 90	96.8	95.8
Percent of total SO2 removed by SDA	12.1 typical, with range 22.1 – 7.1	1.8	2.7
Percent of Total SO2 Removed	97.1	98.6	98.5
Percent of SO2 entering SDA removed in SDA	81.0 typical with range 90 – 71	56.9	63.5
Boiler Calcium to Sulfur Ratio	< 2.88	1.77	1.86

TABLE 3 - TEST RESULTS - PARTIAL LOADS

	Day 3	Day 4	
Percent Load	80%	40%	60%
Unit Capacity (MW)	240	120	180
Total Main Steam Flow, lb/hr	1,435,543	1,070,747	738,397
Main Steam Temperature, deg F	1,003	998	999
Main Steam Pressure, psig	2,400.6	1,800.4	1,300.4
Cold Reheat Steam Temperature, deg F	576.6	572.7	565.9
Hot Reheat Steam Temperature, deg F	1,005	1,006	1,004
NOx, lb/MMBtu	0.080	0.072	0.082
CO, lb/MMBtu	0.044	0.118	0.053
SO2, lb/MMBtu	0.082	0.081	0.108
Opacity, percent	1.0	1.5	1.4

- 2.3.1 Unit Capacity - During the four (4) day testing period, the boiler was successfully operated at 100 % MCR (turbine load of approximately 300 MW), for day 1 and day 2, and at partial loads of 40% (turbine load of approximately 120 MW), 60% (turbine load of approximately 180 MW), and 80% (turbine load of approximately 240 MW), for day 3 and day 4. The unit operated steadily at each of the stated loads without any deviation in unit output. Prior to each of the testing periods, the unit was brought to load and allowed to stabilize for two (2) hours prior to the start of each test.
- 2.3.2 Boiler Efficiency - The steam generator operated at corrected efficiencies of 90.6 % and 90.6 % on Day 1 and Day 2, respectively, of the testing period. These efficiencies exceeded the design values by approximately 2.5 %.
- 2.3.3 Steam Temperature and Steam Pressure - During both days at 100% load operation, the average corrected main steam temperature measured at the turbine inlet was 997 deg F, which is below the

design tolerances of the unit. The reduced temperature is due to the loss of superheat surface caused by tube failures attributed to a lack of solution annealing on the original tube bends during manufacture of the tubes. The corrected hot reheat steam temperature measured at the turbine inlet was 1008.2 deg F, which is within the design tolerances of the unit. During partial load operation, the main steam temperatures and the hot reheat temperatures were within the design tolerances previously listed in Section 2.1.

The throttle pressure of the unit was maintained at a value of 2400 psig during both days of the 100% load operation. As can be seen in the previous table, this value is less than the design value of 2500 psig. Although the unit is operated at the reduced pressure, the unit is able to achieve full load. JEA has chosen to operate at this reduced pressure because it provides an additional margin of safety for the turbine stop valves and the high pressure feedwater heaters.

2.3.4 Steam Production - The steam flows of the unit at the 100% load operation cases and partial load operation cases were each determined by adding the main steam desuperheating system flow rates to the feed water system flow rates, and subtracting the continuous blow down flow rates and the sootblowing steam flow rates. The data for each of these systems were retrieved from the plant information system database. The main steam flow rates were corrected to the MCR condition. The corrected main steam flow rates determined for the 100% load operation cases were greater than the design flow rates established by Foster-Wheeler. The main steam flow rates at the partial load operation cases were adequate enough to maintain the steam turbine at the required output.

2.3.5 Calcium to Sulfur Ratio (Ca:S) - The calcium to sulfur ratio represents the ability of the CFB boiler and limestone feed system to effectively remove the sulfur dioxide produced by the combustion process of the boiler. The maximum ratio established for firing Pittsburgh 8 coal was 2.88. The calculated calcium to sulfur ratios for Day 1 and Day 2 are approximately 1.77 and 1.86, respectively. These values represent SO₂ removal efficiencies for the boiler of greater than 90 % which are acceptable values for a CFB. SO₂ reductions of 90% are typically achieved in a CFB with Ca:S ratios of 2 to 2.5. These values are dependent on the sulfur content in the fuel and the reactivity of the limestone.

3.0 BOILER EFFICIENCY TESTS

The unit was operated at a steady turbine load of approximately 300 MW (100% MCR) for two (2) consecutive days as prescribed in Section 2 of the Attachment A Test Protocol. During these two days, data were recorded via the PI (Plant Information) System and were also collected by independent testing contractors. These data were then used to determine the unit's boiler efficiency. Prior to beginning the Day 1 testing, it was noted that one of the eight (8) coal feeders was offline and operation of the unit was considered to be unstable. The testing was delayed until the coal feeder was returned to service and operation of the unit was stable. No further operational restrictions were observed during the 4 days of testing.

3.1 Calculation Method

The boiler efficiency calculation method was based on a combination of the abbreviated heat loss method as defined in the ASME Power Test Code (PTC) 4.1, 1974, reaffirmed 1991, and the methods described in ASME PTC 4. The method was modified to account for the heat of calcination and sulfation within the CFB boiler SO₂ capture mechanism. The methods have also been modified to account for process differences between conventional and fluidized bed boilers to account for the addition of limestone. These modifications account for difference in the dry gas quantity and the additional heat loss/gain due to calcinations / sulfation. A complete description of

the modified procedures is included in Section 4.2 of Attachment A. Some of the heat losses included losses due to the heat in dry flue gas, unburned carbon in the bed ash and the flyash, and the heat loss due to radiation and convection from the insulated boiler surfaces. A complete list of the heat losses can be found in Section 4.2.1 of Attachment A. The completed efficiency calculations are included in Attachment F to this report.

3.2 Data and Sample Acquisition

During the tests, permanently installed plant instrumentation was used to measure most of the data which were required to perform the boiler efficiency calculations. The data were collected electronically utilizing JEA's Plant Information (PI) system. The data provided by the plant instrumentation is included in *Attachment D, PI Data Summary*. Additional data required for the boiler efficiency calculations were provided by two independent testing contractors, PGT/ESC, and Clean Air Engineering (CAE). A summary of this information is located in *Attachments G, H, I, J, and K, lab analyses provided by PGT/ESC for the fuel, limestone, bed ash, flyash, and environmental data*, and *Attachment C, CAE Test Report*, respectively. As directed in the test protocol (Attachment A), test data for days 1 and 2 were taken and labeled by CAE and PGT. No flue gas sampling was performed on the unit during operations at reduced loads. Data were, however, recorded by the CEMS system and are reported in this document.

The majority of the data utilized in the boiler efficiency calculation and sulfur capture performance, such as combustion air and flue gas temperatures and flue gas oxygen content, were stored and retrieved by the plant information system, as noted above. Data for the as-fired fuel, limestone, and resulting bed ash, flyash, and exiting flue gas constituents were provided via laboratory analyses. Samples were taken in the following locations by PGT and forwarded to a lab for analysis. (Refer to Figures 1 thru 6 for approximate locations).

Lime (Figure 1):

Lime slurry samples were taken from the sample valve located on the discharge of the lime slurry transfer pump. This valve is located in the AQCS Spray Dryer Absorber (SDA) pump room.

Flyash (Figures 2, 3, and 4):

Flyash samples were taken by two different methods.

- 1) Flyash was taken by isokinetic sampling at the inlet to the SDA. These samples were taken to determine ash loading rates and also obtain samples for laboratory analysis of ash constituents.
- 2) Flyash was also taken by grab sample method in two different locations. One grab sample was taken every hour at a single air heater outlet hopper and another grab sample at a single bag house fabric filter hopper.

Fuel (Figures 4, 5, and 6):

Fuel samples were taken from the sample port at the discharge end of each gravimetric fuel feeder. The fuel samples were collected using a coal scoop inserted through the 4 inch test port at each operating fuel conveyor.

Limestone (Figures 4 and 6):

Limestone samples were taken from the outlet of each operating limestone rotary feeder. The samples were collected using a scoop passed into the flow stream of the 4 inch test ball valve in the neck of each feeder outlet.

Bed Ash (Figure 6):

Bed Ash samples were taken from each of the operating stripper cooler rotary valve outlets. The samples were taken by passing a stainless steel scoop through the 4 inch test port at each operating stripper cooler.

As instructed by the Test Protocol, all of the samples were labeled and transferred to a lab for analysis. The average values were determined and used as input data for performing the boiler efficiency calculation. The results of the lab analyses are included in Attachments G, H, I, and J.

4.0 AQCS INLET AND STACK TESTS

4.1 System Description

The Unit 2 AQCS consists of a single, lime-based spray dryer absorber (SDA) and a multi-compartment pulse jet fabric filter (PJFF). The SDA has sixteen independent dual-fluid atomizers. The fabric filter has eight isolatable compartments. The AQCS system also uses reagent preparation and byproduct handling subsystems. The SDA byproduct solids/flyash collected by the PJFF is pneumatically transferred from the PJFF hoppers to either the Unit 2 flyash silo or the Unit 2 AQCS recycle bin. Flyash from the recycle bin is slurried and reused as the primary reagent by the SDA spray atomizers. The reagent preparation system converts quicklime (CaO), which is delivered dry to the station, into a hydrated lime [Ca(OH)₂] slurry, which is fed to the atomizers as a supplemental reagent.

4.2 Unit Emissions Design Points

The following sections describe the desired emissions design goals of the unit. The tests were conducted in accordance with standard emissions testing practices and test methods as listed in Section 4.2.7. It should be noted that not all tests conducted fit exactly the 4 hour performance test period that was the basis of the fuel capability demonstration test. Several of the tests (especially those not based on CEMS) had durations that were different than the 4 hour performance period due to the requirements of the testing method and good engineering/testing practice. All sampling tests were done at the 100% load case only. All data collected by the CEMS were done at the 100%, 80%, 60% and 40% performance load tests.

4.3 Emission Design Limits and Results

4.3.1 NO_x / SO₂ / Particulate Emission Design Limits / Results

The following gaseous emissions were measured for each 4-hour interval during the Test (EPA Permit averaging period).

- a. **Nitrogen oxides** (NO_x) values in the flue gas as measured in the stack were expected to be less than 0.09 lb/MMBtu HHV fuel heat input. The hourly average lb/MMBtu values reported by the Continuous Emissions Monitoring system (CEMS) were used as the measure of NO_x in the flue gas over the course of each fuel test. The average NO_x values for Day 1 and Day 2, based on HHV, were 0.074 lb/MMBtu and 0.081 lb/MMBtu, respectively. Both of these values were less than the expected maximum value.
- b. **Sulfur dioxide** (SO₂) The design operating condition of the unit is to remove 85 percent of the SO₂ in the boiler, with the balance to make the permitted emission rate removed in the SDA. Burning performance coal with a boiler SO₂ removal efficiency of 85%, the SO₂

concentration at the air heater outlet was expected to be 0.78 lb/MMBtu, with an uncontrolled SO₂ emission rate (at 0% SO₂ removal) calculated to be 5.20 lb/MMBtu. JEA has chosen to operate at a much higher boiler SO₂ removal rate than design. Part of the reason for this operating mode is that reliability of the limestone feed system during and after the startup period was inadequate, resulting in a substantial number of periods with excess SO₂ emissions. Over time the operations group has learned that if limestone feed is higher than normally desired the likelihood of excess emissions during an upset is reduced. Additionally, control of the AQCS slurry density at the desired density levels has been difficult due to some instrumentation and control issues that are not completely resolved yet. Modifications to increase the reliability and consistency of limestone feed are scheduled to be complete in late 2005, which should permit a change toward lower boiler SO₂ removal and increased SDA removal.

The SO₂ concentration at the SDA inlet was measured by an independent test contractor, Clean Air Engineering (CAE). These results are included in Attachment C. The average SO₂ values for Day 1 and Day 2, based on HHV of the fuel, out of the air heaters and into the SDA, were 0.2445 lb/MMBtu and 0.2992 lb/MMBtu, respectively. Both of these values were below the expected outlet emission rate. In fact, the boiler removed 97% and 96% respectively, in comparison to the design removal rate of 85%. Uncontrolled SO₂ emissions rates were calculated to be 7.52 lb/MMBtu and 7.03 lb/MMBtu, respectively, for an increased SO₂ input of 44.6% and 35.2% above the design performance coal SO₂ input of 5.20 lb/MMBtu.

The SO₂ emissions from the stack during the execution of the tests were expected to be less than 0.15 lb/MMBtu. The hourly average lb/MMBtu values (based on HHV of the fuel) reported by CEMS were used as the measure of SO₂ emissions from the stack for the test. The average SO₂ values for Day 1 and Day 2, (based on HHV of the fuel) were 0.102 lb/MMBtu and 0.106 lb/MMBtu, respectively. These values were 32% and 29% lower than the 0.15 lb/MMBtu permitted emission rate.

- b. **Solid particulate matter** in the flue gas at the fabric filter outlet was expected to be maintained at less than 0.011 lb/MMBtu HHV fuel heat input. These values were measured at the stack by CAE. The average particulate matter value for the testing period was 0.004 lb/MMBtu which is below the expected maximum value.

4.3.2 CO Emissions Design Point

Carbon monoxide (CO) in the flue gas was expected to be less than or equal to 0.22 lb/MMBtu HHV fuel heat input at 100% MCR. This sample was measured at the stack by the plant CEMS. The average values for Day 1 and Day 2 were 0.026 lb/MMBtu and 0.027 lb/MMBtu, respectively. The average values were less than the maximum expected value.

4.3.3 SO₃ Emissions Design Point

Sulfur Trioxide (SO₃) in the flue gas was assumed to be zero due to the high removal efficiency of the SDA. No testing was done for SO₃ as explained in the Test Protocol located in Attachment A. See Section 4.2.3 of the Fuel Capability Test Protocol for the rationale.

4.3.4 NH₃/ Lead/ Mercury/ Fluorine Emissions Design Points

NH₃, Lead, Mercury, and Fluorine gaseous emissions were measured during the Test (EPA Permit averaging period). Mercury sampling and analysis was performed at the inlet to the AQCS system in addition to the samples taken at the stack. Both samples were taken by CAE. Lead, ammonia and fluorine were sampled only at the stack by CAE. The average values are indicated in Table 1.

4.3.4.1 Mercury Testing Anomaly

During the emissions tests, the reagent used in the fourth impinger of the Ontario Hydro sampling train was a 5% HNO₃ (nitric acid) / 10% H₂O₂ (hydrogen peroxide) solution. Mercury levels in both the 5% / 10% reagent blank and the 5% / 10% portion of the field train blanks were elevated. The mercury concentration in the reagent field blanks of the other solutions (KCl, potassium chloride, and KMnO₄, potassium permanganate) used in the Ontario Hydro sampling train was at the expected levels or below the detection limit. In accordance with the Ontario Hydro Method, the allowable blank adjustments have been made to the final results presented.

A review of the total mercury in the coal was completed for comparison to measured values. The coal analyses indicated a mercury content of approximately 0.105 µg/g, with a limestone mercury content of 0.09 µg/g. This is equivalent to a total mercury content of 0.22 lb/hr. This represents more mercury than what was measured by the independent test contractor at the inlet to the SDA. However due to the bias adjustment made by the independent test contractor, the removal efficiency was lower than expected. Subsequent tests should help determine the expected mercury removal efficiency of the unit.

4.3.5 Dioxin and Furan Emissions Design Points

Dioxin and Furan gaseous emissions were measured at the stack by CAE for the 4-hour interval during the Test (EPA Permit averaging period). Note this test is only being done for the 100% Pittsburgh 8 coal. The resulting average values are indicated in Table 1.

4.3.6 Opacity

The opacity was measured by the plant CEMS/COMS (Continuous Opacity Monitoring System) to determine the opacity of the unit over a six minute block average during the test period. The maximum expected opacity was 10%. The testing indicated that the maximum opacity of the unit during the two day test was 1.1 %, which is much less than the maximum opacity value.

4.3.7 Ammonia, NH₃ Slip

Ammonia slip was guaranteed to be less than 2.0 ppmvd at 3 percent O₂ at Design Maximum Load. The resultant averages were around 1.17 ppmvd when measured using the CTM - 027 EPA method. This identifies that the SNCR was working within design parameters and meeting the boiler NO_x removal efficiency as required. An ammonia slip level of less than 2.0 ppmvd is recognized as an industry standard acceptable value.

4.4 Flue Gas Emissions Test Methods

The emissions test methods used for the demonstration test were based upon utilizing 40 CFR 60 based testing methods or the plant CEMS. The emissions tests were conducted by CAE. The following test methods were utilized:

- Particulate Matter at SDA Inlet – USEPA Method 17
- Particulate Matter at Stack – USEPA Method 5
- Oxides of Nitrogen at Stack – Plant CEMS
- Sulfur Dioxide at SDA Inlet – USEPA Method 6C
- Sulfur Dioxide at Stack – Plant CEMS
- Carbon Monoxide at Stack – Plant CEMS
- Ammonia at Stack – CTM 027
- Lead at Stack – USEPA Method 29
- Mercury at SDA Inlet – Ontario Hydro Method
- Fluorine at Stack – USEPA Method 13B
- Dioxin/Furans – PCDD/F

Specific descriptions of the testing methods (non-CEMS) are included in the Clean Air Engineering Emissions Test Report located in Attachment D of this document.

4.5 Continuous Emission Monitoring System

The plant CEMS was utilized for measurement of gaseous emissions as a part of the fuel capability demonstration and as listed in Section 4.2.7. The CEMS equipment was integrated by KVB-Entertec (now GE Energy Systems). The system is a dilution extractive system consisting of Thermo Environmental NOX, SO₂, and CO₂ analyzers. The data listed for CEMS in Section 4.2.7 originated from the certified Data Acquisition Handling System (DAHS).



Attachments

Attachment A - Fuel Capability Demonstration Test Protocol

Attachment B - Boiler Efficiency Calculation

Attachment C - CAE Test Report

Attachment D - PI Data Summary

Attachment E - Abbreviation List

Attachment F - Isolation Valve List

Attachment G - Fuel Analyses - Pittsburgh 8 Coal

Attachment H - Limestone Analyses

Attachment I - Bed Ash Analyses

Attachment J - Flyash (Air Heater and PJFF) Analyses

Attachment K - Ambient Data, Jan. 13, 2004 and Jan. 14, 2004

Attachment L - Ambient Temperatures, Jan. 15, 2004 and Jan. 16, 2004

Attachment M - Ontario Hydro Mercury Emission Summary



ATTACHMENT A

Fuel Capability Demonstration Test Protocol

This Document is located via the following link:

<http://www.netl.doe.gov/cctc/resources/pdfs/jacks/FCTP.pdf>



JEA Large-Scale CFB Combustion Demonstration Project

Fuel Capability Demonstration Test Report 1 - ATTACHMENTS
100% Pittsburgh 8 Fuel

ATTACHMENT B

Boiler Efficiency Calculation

Jacksonville Electric Authority
 Unit Tested: Northside Unit 2
 Test Date: JANUARY 13, 2004
 Test Start Time: 11:00 AM
 Test End Time: 3:00 PM
 Test Duration, hours: 4

Boiler Efficiency: 90.64

DATA INPUT SECTION - INPUT ALL DATA REQUESTED IN SECTION 1 EXCEPT AS NOTED

1. DATA REQUIRED FOR BOILER EFFICIENCY DETERMINATION

		AS - TESTED		
		Average Value	Units	Symbol
1.1 Fuel				
1.1.1	Feed Rate, lb/h	207,558	lb/h	Wfe - Summation feeder feed rates - FN-34-FT-508, 528, 548, 568, 588, 608, 628, 668
	Composition ("as fired")			
1.1.2	Carbon, fraction	0.7270	lb/lb AF fuel	CF - Laboratory analysis of coal samples obtained by grab sampling.
1.1.3	Hydrogen, fraction	0.0484	lb/lb AF fuel	HF - Laboratory analysis of coal samples obtained by grab sampling.
1.1.4	Oxygen, fraction	0.0211	lb/lb AF fuel	OF - Laboratory analysis of coal samples obtained by grab sampling.
1.1.5	Nitrogen, fraction	0.0137	lb/lb AF fuel	NF - Laboratory analysis of coal samples obtained by grab sampling.
1.1.6	Sulfur, fraction	0.0484	lb/lb AF fuel	SF - Laboratory analysis of coal samples obtained by grab sampling.
1.1.7	Ash, fraction	0.0689	lb/lb AF fuel	AF - Laboratory analysis of coal samples obtained by grab sampling.
1.1.8	Moisture, fraction	0.0726	lb/lb AF fuel	H2Of - Laboratory analysis of coal samples obtained by grab sampling.
1.1.9	Calcium, fraction	0.0000	lb/lb AF fuel	CaF - Laboratory analysis of coal samples obtained by grab sampling - assume a value of zero if not reported.
1.1.10	HHV	12,877	Btu/lb	HHV - Laboratory analysis of coal samples obtained by grab sampling.
1.2 Limestone				
1.2.1	Feed Rate, lb/h	57,600	lb/h	Wle - Summation feeder feed rates - 2RN-53-010-Rate, 011, 012
	Composition ("as fired")			
1.2.2	CaCO3, fraction	0.9086	lb/lb limestone	CaCO3I - Laboratory analysis of limestone samples obtained by grab sampling.
1.2.3	MgCO3, fraction	0.0331	lb/lb limestone	MgCO3I - Laboratory analysis of limestone samples obtained by grab sampling.
1.2.4	Inerts, fraction	0.0534	lb/lb limestone	II - Laboratory analysis of limestone samples obtained by grab sampling.
1.2.5	Moisture, fraction	0.0049	lb/lb limestone	H2OI - Laboratory analysis of limestone samples obtained by grab sampling.
1.2.6	Carbonate Conversion, fraction	0.85496		XCO2 - Laboratory analysis of limestone samples obtained by grab sampling - assume value of 1 if not reported
1.3 Bottom Ash				
1.3.1	Temperature, °F at envelope boundary	398	°F	tba - Plant instrument.
	Composition			
1.3.2	Organic Carbon, wt fraction	0.0008	lb/lb BA	Cbao - Laboratory analysis of bottom ash samples obtained by grab sampling.
1.3.3	Inorganic Carbon, wt fraction	0.0000	lb/lb BA	Cbaio - Laboratory analysis of bottom ash samples obtained by grab sampling.
1.3.4	Total Carbon, wt fraction - CALCULATED VALUE DO NOT ENTER	0.0008	lb/lb BA	Cba = Cbao + Cbaio
1.3.5	Calcium, wt fraction	0.2102	lb/lb BA	Caba - Laboratory analysis of bottom ash samples obtained by grab sampling.
1.3.6	Carbonate as CO2, wt fraction	0.0000	lb/lb BA	CO2ba - Laboratory analysis of bottom ash samples obtained by grab sampling.
1.3.7	Bottom Ash Flow By Iterative Calculation - ENTER ASSUMED VALUE TO BEGIN CALCULATION	34,171	lb/h	Wbae
1.4 Fly Ash				
	Composition			
1.4.1	Organic Carbon, wt fraction	0.0276	lb/lb FA	Cfao - Laboratory analysis of fly ash samples obtained by grab sampling.
1.4.2	Inorganic Carbon, wt fraction	0.0000	lb/lb FA	Cfaio - Laboratory analysis of fly ash samples obtained by grab sampling.
1.4.3	Carbon, wt fraction - CALCULATED VALUE DO NOT ENTER	0.0276	lb/lb FA	Cfa = Cfao + Cfaio
1.4.4	Calcium, wt fraction	0.2252	lb/lb FA	Cafa - Laboratory analysis of fly ash samples obtained by grab sampling.
1.4.5	Carbonate as CO2, wt fraction	0.0000	lb/lb FA	CO2fa - Laboratory analysis of fly ash samples obtained by grab sampling.
1.4.6	Fly Ash Flow	36,608	lb/hr	Wfam - Weight of fly ash from isokenetic sample collection.
1.5 Combustion Air				
	Primary Air			
	Hot			
1.5.1	Flow Rate, lb/h	1,761,691	lb/h	Wpae - Plant instrument.
1.5.2	Air Heater Inlet Temperature, °F	109	°F	tpa
	Cold			
1.5.3	Flow Rate, lb/h	45	lb/hr	
1.5.4	Fan Outlet Temperature, °F	109	°F	
	Secondary Air			
1.5.5	Flow Rate, lb/h	755,011	lb/h	Wsae - Plant instrument.
1.5.6	Air Heater Inlet Temperature, °F	101	°F	tsa
	Intrex Blower			
1.5.7	Flow Rate, lb/h	35,970	lb/h	Wib - Plant instrument
1.5.8	Blower Outlet Temperature, °F	164	°F	tib
	Seal Pot Blowers			
1.5.9	Flow Rate, lb/h	44702	lb/h	Wspb - Plant instrument
1.5.10	Blower Outlet Temperature, °F	178	°F	tspb

Jacksonville Electric Authority
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 Test Duration, hours: 4

Boiler Efficiency: 90.64

1.6 Ambient Conditions

1.6.1	Ambient dry bulb temperature, °F	61.02 °F	ta
1.6.2	Ambient wet bulb temperature, °F	49.56 °F	tawb
1.6.3	Barometric pressure, inches Hg	30.43 inches Hg	Patm
1.6.4	Moisture in air, lbH2O/lb dry air	0.0045 lbH2O/lb dry air	Calculated: H2OA - From psychometric chart at temperatures ta and tawb adjusted to test Patm.

1.7 Flue Gas

At Air Heater Outlet			
1.7.1	Temperature (measured), °F	306.50 °F	Tg15 - Weighted average from AH outlet plant instruments (based on PA and SA flow rates) THIS MAY NEED Calculated
1.7.2	Temperature (unmeasured), °F		
	Composition (wet)		
1.7.3	O2	0.0450 percent volume	O2 - Weighted average from test instrument, may not have to weight depending on location of probes
1.7.4	CO2	Not Measured percent volume	CO2
1.7.5	CO	Not Measured percent volume	CO
1.7.6	SO2	Not Measured percent volume	SO2
At Air Heater Inlet			
1.7.7	Temperature, °F	577.18 °F	tG14 - Plant Instrument
	Composition (wet)		
1.7.8	O2	0.0360 percent volume	
1.7.9	CO2	Not Measured percent volume	
1.7.10	CO	Not Measured percent volume	
1.7.11	SO2	0.0041 percent volume	measurement is in ppm

CEM Sample Extraction At Outlet Of Economizer

Composition			
1.7.12	O2, percent - WET basis	3.600 percent volume	O2stk
1.7.13	SO2, ppm - dry basis	114.9 ppm	SO2stk
1.7.14	NOx, ppm - dry basis	Not Measured ppm	Noxstk
1.7.15	CO, ppm - dry basis	Not Measured ppm	Costk
1.7.16	Particulate, mg/Nm ³	Not Measured mg/Nm ³ - 25° C	PARTstk

1.8 Feedwater

1.8.1	Pressure, psig	2177.3 psig	pfw - Plant instrument.
1.8.2	Temperature, °F	484.5 °F	tfw - Plant instrument.
1.8.3	Flow Rate, lb/h	1,882,591 lb/h	FW - Plant instrument.

1.9 Continuous Blow Down

1.9.1	Pressure, psig (drum pressure)	2,564.6 psig	pbD - Plant instrument
1.9.2	Temperature, °F (sat. temp. @ drum pressure)	673.9 °F	tba - Saturated water temperature from steam table at drum pressure.
1.9.3	Flow Rate, lb/h	0.00 lb/h	BD - Estimated using flow characteristic of valve and number of turns open.

1.10 Sootblowing

1.10.1	Flow Rate, lb/hr	0.00 lb/hr	SB - Plant instrument
1.10.2	Pressure, psig	0.00 psig	psb - Plant instrument
1.10.3	Temperature, F	0.00 F	tsb - plant instrument

1.11 Main Steam Desuperheating Water

1.11.1	Pressure, psig	2,707.7 psig	pdsW - Plant instrument.
1.11.2	Temperature, °F	305.0 °F	tdsW - Plant instrument.
1.11.3	Flow Rate, lb/h	11,224 lb/h	DSW - Plant instrument.

1.12 Main Steam

1.12.1	Pressure, psig (superheater outlet)	2,400.4 psig	pms - Plant instrument.
1.12.2	Temperature, °F	1,003.3 °F	tms - Plant instrument.
1.12.3	Flow Rate, lb/h	1,893,814 lb/h	MS - Plant instrument - Not required to determine boiler efficiency - For information only.

1.13 Reheat Steam Desuperheating Water

1.13.1	Pressure, psig	727.35 psig	pdsWrh - Plant instrument.
1.13.2	Temperature, °F	186.59 °F	tdsWrh - Plant instrument.
1.13.3	Flow Rate, lb/h	474 lb/h	DSWrh - Plant instrument.

1.14 Reheat Steam

1.14.1	Inlet Pressure, psig	570.48 psig	prhin - Plant instrument.
1.14.2	Inlet Temperature, °F	607.52 °F	trhin - Plant instrument.
1.14.3	Outlet Pressure, psig	570.91 psig	prhout - Plant instrument.
1.14.4	Outlet Temperature, °F	1,000.03 °F	trhout - Plant instrument.
1.14.5	Inlet Flow, lb/hr	1,819,973 lb/hr	RHIn - From turbine heat.

Jacksonville Electric Authority
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 Test Duration, hours: 4

Boiler Efficiency: 90.64

CALCULATION SECTION - ALL VALUES BELOW CALCULATED BY EMBEDDED FORMULAS - DO NOT ENTER DATA BELOW THIS LINE - EXCEPT ASSUMED VALUES FOR ITERATIVE CALCULATIONS

2. REFERENCE TEMPERATURES

2.1 Average Air Heater Inlet Temperature 107.50

3. SULFUR CAPTURE

The calculation of efficiency for a circulating fluid bed steam generator that includes injection of a reactive sorbent material, such as limestone, to reduce sulfur dioxide emissions is an iterative calculation to minimize the number of parameters that have to be measured and the number of laboratory material analyses that must be performed. This both reduces the cost of the test and increases the accuracy by minimizing the impact of field and laboratory instrument inaccuracies.

To begin the process, assume a fuel flow rate. The fuel flow rate is required to complete the material balances necessary to determine the amount of limestone used and the effect of the limestone reaction on the boiler efficiency. The resulting boiler efficiency is used to calculate a value for the fuel flow rate. If the calculated flow rate is more than 1 percent different than the assumed flow rate, a new value for fuel flow rate is selected and the efficiency calculation is repeated. This process is repeated until the assumed value for fuel flow and the calculated value for fuel flow differ by less than 1 percent of the value of the calculated fuel flow rate.

3.1 ASSUMED FUEL FLOW RATE, lb/h 195,933 lb/h
 3.2 ASSUMED SULFUR EMISSIONS, fraction 0.0320 fraction Can get reading from CEMS system
 3.3 Sulfur Capture, fraction 0.9680

4. ASH PRODUCTION AND LIMESTONE CONSUMPTION

4.1 Accumulation of Bed Inventory 0 lb/h

4.2 Corrected Ash Carbon Content

4.2.1 Bottom Ash, fraction 0.0008 lb/lb BA
 4.2.2 Fly Ash, fraction 0.0276 lb/lb FA

4.3 Bottom Ash Flow Rate

4.3.1 Total bottom ash including bed change 34,171.3939550 lb/h

4.4 Limestone Flow Rate

Iterate to determine calcium to sulfur ratio and limestone flow rate. Enter an assumed value for the calcium to sulfur ratio. Compare resulting calculated calcium to sulfur ratio to assumed value. Change assumed value until the difference between the assumed value and the calculated value is less than 1 percent of the assumed value.

4.4.1 ASSUMED CALCIUM to SULFUR RATIO 1.7670 mole Ca/mole S
 4.4.2 Solids From Limestone - estimated 0.976495449 lb/lb limestone
 4.4.3 Limestone Flow Rate - estimated 57600 lb/h
 4.4.4 Calculated Calcium to Sulfur Ratio 1.766996783 mole Ca/mole S
 Limestone Flow Rate from PI Data, lb/h 57,600
 4.4.5 Difference Estimated vs Assumed - Ca:S -1.03078E-05 percent
 4.4.6 Calculated Fly Ash Flow Rate 36,608 lb/h
 4.4.7 Difference Calculated vs Measured (0.0000000015) percent

$$al = (CaCO3I * (56.0794/100.08935)) + ((CaCO3I/CaS) * (80.0622/100.08935) * XSO2) +$$

$$Wle = ((Wfea * af * ((Caf - (Cafa/(1 - Cfa)))))) + Wbae * (1 - Cba) * ((Cafa/(1 - Cfa)) - Caba)/((Cafa/(1 -$$

4.5 Total Dry Refuse

4.5.1 Total Dry Refuse Hourly Flow Rate 70,780 lb/h
 4.5.2 Total Dry Refuse Per Pound Fuel 0.3612 lb/lb AF fuel

4.6 Heating Value Of Total Dry Refuse

4.6.1 Average Carbon Content Of Ash 0.0147 fraction
 4.6.2 Heating Value Of Dry Refuse 212.59 Btu/lb

5. HEAT LOSS DUE TO DRY GAS

5.1 Carbon Burned Adjusted For Limestone

5.1.1 Carbon Burned 0.7217 lb/lb AF fuel
 5.1.2 Carbon Adjusted For Limestone 0.7503 lb/lb AF fuel

Jacksonville Electric Authority
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 Test Date: JANUARY 13, 2004
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 Test Duration, hours: 4

Boiler Efficiency: 90.64

Determine Amount Of Flue Gas

Iterate to determine carbon dioxide volumetric content of dry flue gas. Enter an assumed value for excess air. Compare resulting calculated oxygen content to the measure oxygen content. Change assumed value of excess air until the difference between the calculated oxygen content value and the measured value oxygen content value is less than 1 percent of the assumed value. Use the calculated carbon dioxide value in subsequent calculations.

5.2 Air Heater Outlet

5.2.1	ASSUMED EXCESS AIR at AIR HEATER OUTLET	27.770	percent	
5.2.2	Corrected Stoichiometric O2, lb/lb fuel	2.3455	lb/lb AF fuel	$O2_{stoich} = (31.9988/12.01115) * C_b + (15.9994/2.01594) * H_f + (31.9998/32.064) * S_f - O_f + (((Sf * 31.9988/32.064) * (XSO2) * 31.9988 * 0.5/64.0128)$
5.2.3	Corrected Stoichiometric N2, lb/lb fuel	7.7905	lb/lb AF fuel	
5.2.4	<u>Flue Gas Composition, Weight Basis, lb/lb AF Fuel</u>			
5.2.4.1	Carbon Dioxide, weight fraction	2.7490	lb/lb AF fuel	
5.2.4.2	Sulfur Dioxide, weight fraction	0.0031	lb/lb AF fuel	
5.2.4.3	Oxygen from air less oxygen to sulfur capture, weight fraction	0.6279	lb/lb AF fuel	
5.2.4.4	Nitrogen from air, weight fraction	9.9539	lb/lb AF fuel	
5.2.4.5	Nitrogen from fuel, weight fraction	0.0137	lb/lb AF fuel	
5.2.4.6	Moisture from fuel, weight fraction	0.0726	lb/lb AF fuel	
5.2.4.7	Moisture from hydrogen in fuel, weight fraction	0.4323	lb/lb AF fuel	
5.2.4.8	Moisture from limestone, weight fraction	0.0014	lb/lb AF fuel	
5.2.4.9	Moisture from combustion air, weight fraction	0.0586	lb/lb AF fuel	
5.2.5	Weight of DRY Products of Combustion - Air Heater OUTLET	13.3476	lb/lb AF fuel	$MW_{ahoutdry} = Wg_{calc}/((CO2_{calc}/44.0095) + (SO2_{calc}/64.0629) + (O2_{calc}/31.9988) + (N2_{calc}/28.161) + (Nf/28.0134))$
5.2.6	Molecular Weight, lb/lb mole DRY FG - Air Heater OUTLET	30.6076	lb/lb mole	
5.2.7	Weight of WET Products of Combustion - Air Heater OUTLET	13.9126	lb/lb AF fuel	
5.2.8	Molecular Weight, lb/lb mole WET FG - Air Heater OUTLET	29.7629	lb/lb AF fuel	$MW_{ahoutwet} = Wg_{calc}/((CO2_{calc}/44.0095) + (SO2_{calc}/64.0629) + (O2_{calc}/31.9988) + (N2_{calc}/28.161) + (Nf/28.0134) + ((H2Of + H2Oh2 + H2O/f + H2Oair)/18.01534))$ Note: Molecular weight of nitrogen in air (N2a) is 28.161 lb/lb mole per PTC 4 Sub-Section 5.11.1 to account for trace gases in air.
5.2.9	<u>Dry Flue Gas Composition, Volume Basis, % Dry Flue Gas</u>			
5.2.9.1	Carbon Dioxide, volume percent	14.3234	percent volume	
5.2.9.2	Sulfur Dioxide, volume percent	0.0111	percent volume	
5.2.9.3	Oxygen from air, volume percent	4.5000	percent volume	
5.2.9.4	Nitrogen from air, volume percent	81.0533	percent volume	
5.2.9.5	Nitrogen from fuel, volume percent	0.1121	percent volume	
		100.0000	percent volume	
5.2.10	Oxygen - MEASURED AT AIR HEATER OUTLET, % vol - dry FG	4.5	percent	
5.2.11	Difference Calculated versus Measured Oxygen At Air Heater Outlet	-0.000534978	percent	
5.2.12	Carbon Dioxide, DRY vol. fraction	0.1432		
5.2.13	Nitrogen (by difference), DRY vol. fraction	0.8118		
5.2.14	Weight Dry FG At Air Heater OUTLET	13.2999	lb/lb AF fuel	
5.2.15	Molecular Weight Of Dry Flue Gas At Air Heater OUTLET	30.6023	lb/lb mole	
5.2.16	<u>Wet Flue Gas Composition, Volume Basis, % Wet Flue Gas</u>			
5.2.16.1	Carbon Dioxide, volume percent	13.3625	percent volume	$H2O\%_{out} = (((H2Of + H2Oh2 + H2O/f + H2Oair)/18.01534) * (100)/(Wg_{calcahoutwet}/MW_{ahoutwet}))$
5.2.16.2	Sulfur Dioxide, volume percent	0.01032	percent volume	
5.2.16.3	Oxygen from air, volume percent	4.1981	percent volume	
5.2.16.4	Nitrogen from air, volume percent	75.6158	percent volume	
5.2.16.5	Nitrogen from fuel, volume percent	0.1046	percent volume	
5.2.16.6	Moisture from fuel, fuel hydrogen, limestone, and air	6.7086	percent volume	
		100.0000		
5.2.17	Weight Wet FG At Air Heater OUTLET	13.8648	lb/lb AF fuel	
5.2.18	Molecular Weight Of Wet Flue Gas At Air Heater OUTLET	29.7553	lb/lb mole	

Jacksonville Electric Authority
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<u>Weight Fraction of DRY Flue Gas Components</u>			
5.2.19.1	Oxygen, fraction weight	0.0471	fraction
5.2.19.2	Nitrogen, fraction weight	0.7470	fraction
5.2.19.3	Carbon Dioxide, fraction weight	0.2059	fraction
5.2.19.4	Carbon Monoxide, fraction weight	0.0000	fraction
5.2.19.5	Sulfur Dioxide, fraction weight	0.0000	fraction

<u>Weight Fraction of WET Flue Gas Components -NOT USED IN CALCULATION</u>			
5.2.20.1	Oxygen, fraction weight		fraction
5.2.20.2	Nitrogen, fraction weight		fraction
5.2.20.3	Carbon Dioxide, fraction weight		fraction
5.2.20.4	Carbon Monoxide, fraction weight		fraction
5.2.20.5	Sulfur Dioxide, fraction weight		fraction
5.2.20.6	Moisture, fraction weight		fraction

5.3 Air Heater Inlet

5.3.1 **ASSUMED EXCESS AIR at AIR HEATER INLET** 21.304 percent

<u>Flue Gas Composition, Weight Basis, lb/lb AF Fuel</u>			
5.3.2.1	Carbon Dioxide, weight fraction	2.7490	lb/lb AF fuel
5.3.2.2	Sulfur Dioxide, weight fraction	0.0031	lb/lb AF fuel
5.3.2.3	Oxygen from air less oxygen to sulfur capture, weight fraction	0.4763	lb/lb AF fuel
5.3.2.4	Nitrogen from air, weight fraction	9.4502	lb/lb AF fuel
5.3.2.5	Nitrogen from fuel, weight fraction	0.0137	lb/lb AF fuel
5.3.2.6	Moisture from fuel, weight fraction	0.0726	lb/lb AF fuel
5.3.2.7	Moisture from hydrogen in fuel, weight fraction	0.4323	lb/lb AF fuel
5.3.2.8	Moisture from limestone, weight fraction	0.0014	lb/lb AF fuel
5.3.2.9	Moisture from combustion air, weight fraction	0.0556	lb/lb AF fuel

5.3.3	Weight of DRY Products of Combustion - Air Heater INLET	12.6923	lb/lb AF fuel
5.3.4	Molecular Weight, lb/lb mole DRY FG - Air Heater INLET	30.6975	lb/lb mole
5.3.5	Weight of WET Products of Combustion - Air Heater INLET	13.2542	lb/lb AF fuel
5.3.6	Molecular Weight, lb/lb mole WET FG - Air Heater INLET	29.8078	lb/lb AF fuel

<u>Flue Gas Composition, Volume Basis, % DRY Flue Gas</u>			
Volume Basis			
<u>% Dry Flue Gas</u>			
5.3.7.1	Carbon Dioxide, volume percent	15.1073	percent volume
5.3.7.2	Sulfur Dioxide, volume percent	0.0117	percent volume
5.3.7.3	Oxygen from air, volume percent	3.6000	percent volume
5.3.7.4	Nitrogen from air, volume percent	81.1627	percent volume
5.3.7.5	Nitrogen from fuel, volume percent	0.1183	percent volume
		100.0000	percent volume

5.3.8 Oxygen - MEASURED AT AIR HEATER INLET, % vol - dry FG 3.6 percent

5.3.9 **Difference Calculated versus Measured Oxygen At Air Heater Inlet** -0.000863113 percent

5.3.10	Carbon Dioxide, DRY vol. fraction	0.1511	
5.3.11	Nitrogen (by difference), DRY vol. fraction	0.8089	

5.3.12 Weight Dry FG At Air Heater INLET 12.7033 lb/lb AF fuel

5.3.13 Molecular Weight Of Dry Flue Gas At Air Heater INLET 30.8408 lb/lb mole

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		Volume Basis	
		<u>% Wet Flue Gas</u>	
5.3.14	<u>Flue Gas Composition, Volume Basis, % Wet Flue Gas</u>		
5.3.14.1	Carbon Dioxide, volume percent	14.0474	percent volume
5.3.14.2	Sulfur Dioxide, volume percent	0.01085	percent volume
5.3.14.3	Oxygen from air, volume percent	3.3475	percent volume
5.3.14.4	Nitrogen from air, volume percent	75.4688	percent volume
5.3.14.5	Nitrogen from fuel, volume percent	0.1100	percent volume
5.3.14.6	Moisture from fuel, fuel hydrogen, limestone, and air	7.0154	percent volume
		100.0000	
5.3.15	Weight Wet FG At Air Heater INLET	13.2653	lb/lb AF fuel
5.3.16	Molecular Weight Of Wet Flue Gas At Air Heater INLET	29.9380	lb/lb mole
5.3.17	<u>Weight Fraction of DRY Flue Gas Components</u>		
5.3.17.1	Oxygen, fraction weight	0.0374	fraction
5.3.17.2	Nitrogen, fraction weight	0.7386	fraction
5.3.17.3	Carbon Dioxide, fraction weight	0.2156	fraction
5.3.17.4	Carbon Monoxide, fraction weight	0.0000	fraction
5.3.17.5	Sulfur Dioxide, fraction weight	0.0085	fraction
5.3.18	<u>Weight Fraction of WET Flue Gas Components</u>		
5.3.18.1	Oxygen, fraction weight	0.0358	fraction
5.3.18.2	Nitrogen, fraction weight	0.7073	fraction
5.3.18.3	Carbon Dioxide, fraction weight	0.2065	fraction
5.3.18.4	Carbon Monoxide, fraction weight	0.0000	fraction
5.3.18.5	Sulfur Dioxide, fraction weight	0.0081	fraction
5.3.18.6	Moisture, fraction weight	0.0422	fraction

5.4 CEM Sampling Location

5.4.1	ASSUMED EXCESS AIR at CEM SAMPLING LOCATION	23.157	percent
5.4.2	<u>Flue Gas Composition, Weight Basis, lb/lb AF Fuel</u>		
5.4.2.1	Carbon Dioxide, weight fraction	2.7490	lb/lb AF fuel
5.4.2.2	Sulfur Dioxide, weight fraction	0.0031	lb/lb AF fuel
5.4.2.3	Oxygen from air less oxygen to sulfur capture, weight fraction	0.5198	lb/lb AF fuel
5.4.2.4	Nitrogen from air, weight fraction	9.5945	lb/lb AF fuel
5.4.2.5	Nitrogen from fuel, weight fraction	0.0137	lb/lb AF fuel
5.4.2.6	Moisture from fuel, weight fraction	0.0726	lb/lb AF fuel
5.4.2.7	Moisture from hydrogen in fuel, weight fraction	0.4323	lb/lb AF fuel
5.4.2.8	Moisture from limestone, weight fraction	0.0014	lb/lb AF fuel
5.4.2.9	Moisture from combustion air, weight fraction	0.0565	lb/lb AF fuel
5.4.3	Weight of DRY Products of Combustion - CEM Sampling Location	12.8801	lb/lb AF fuel
5.4.4	Molecular Weight, lb/lb mole DRY FG - CEM Sampling Location	30.6708	lb/lb mole
5.4.5	Weight of WET Products of Combustion - CEM Sampling Location	13.4429	lb/lb AF fuel
5.4.6	Molecular Weight, lb/lb mole WET FG - CEM Sampling Location	29.7945	lb/lb mole

		Volume Basis	
		<u>% Wet Flue Gas</u>	
5.4.7	<u>Flue Gas Composition, Volume Basis, % WET or DRY Flue Gas</u>		
5.4.7.1 a	Carbon Dioxide, volume percent	13.8441	percent volume
5.4.7.2 a	Sulfur Dioxide, volume percent	0.0107	percent volume
5.4.7.3 a	Oxygen from air, volume percent	3.6000	percent volume
5.4.7.4 a	Nitrogen from air, volume percent	75.5125	percent volume
5.4.7.5 a	Nitrogen from fuel, volume percent	0.1084	percent volume
5.4.7.6 a	Moisture in flue gas, volume percent	6.9243	percent volume
		100.0000	percent volume

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		Volume Basis	
		% Dry Flue Gas	
5.4.7.1 b	Carbon Dioxide, volume percent	14.8740	percent volume
5.4.7.2 b	Sulfur Dioxide, volume percent	0.0115	percent volume
5.4.7.3 b	Oxygen from air, volume percent	3.8679	percent volume
5.4.7.4 b	Nitrogen from air, volume percent	81.1302	percent volume
5.4.7.5 b	Nitrogen from fuel, volume percent	0.1165	percent volume
5.4.7.6 b	Moisture in flue gas, volume percent	0.0000	percent volume
		100.0000	percent volume
5.4.8	Oxygen - MEASURED AT CEM SAMPLING LOCATION, % vol - wet	3.6	percent volume
5.4.9	Difference Calculated versus Measured Oxygen At CEM Sample Port	-0.000868122	percent
5.4.10	Sulfur Dioxide - MEASURE AT CEM SAMPLING LOCATION, ppm - c	114.9	ppm
5.4.11	Difference Calculated versus Measure Sulfur Dioxide At CEM	9.78568E-05	percent

5.5 Determine Loss Due To Dry Gas

5.5.1	Enthalpy Coefficients For Gaseous Mixtures - From PTC 4 Sub-Section 5.19.11		
		Oxygen	
		C0	-1.1891960E+02
		C1	4.2295190E-01
		C2	-1.6897910E-04
		C3	3.7071740E-07
		C4	-2.7439490E-10
		C5	7.384742E-14
5.5.2 a	Flue Gas Constituent Enthalpy At tG15		5.111496E+01
5.5.3 a	Flue Gas Constituent Enthalpy At tA8		6.702388E+00
		Nitrogen	
		C0	-1.3472300E+02
		C1	4.6872240E-01
		C2	-8.8993190E-05
		C3	1.1982390E-07
		C4	-3.7714980E-11
		C5	-3.5026400E-16
5.5.2 b	Flue Gas Constituent Enthalpy At tG15		5.6669989E+01
5.5.3 b	Flue Gas Constituent Enthalpy At tA8		7.5168742E+00
		Carbon Dioxide	
		C0	-8.5316190E+01
		C1	1.9512780E-01
		C2	3.5498060E-04
		C3	-1.7900110E-07
		C4	4.0682850E-11
		C5	1.0285430E-17
5.5.2 c	Flue Gas Constituent Enthalpy At tG15		4.9592543E+01
5.5.3 c	Flue Gas Constituent Enthalpy At tA8		6.2194310E+00
		Carbon Monoxide	
		C0	-1.3574040E+02
		C1	4.7377220E-01
		C2	-1.0337790E-04
		C3	1.5716920E-07
		C4	-6.4869650E-11
		C5	6.1175980E-15
5.5.2 d	Flue Gas Constituent Enthalpy At tG15		5.7274953E+01
5.5.3 d	Flue Gas Constituent Enthalpy At tA8		7.5832565E+00

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Sulfur Dioxide
 C0 -6.7416550E+01
 C1 1.8238440E-01
 C2 1.4862490E-04
 C3 1.2737190E-08
 C4 -7.3715210E-11
 C5 2.8576470E-14

5.5.2 e Flue Gas Constituent Enthalpy At tG15 3.6109522E+01
 5.5.3 e Flue Gas Constituent Enthalpy At tA8 4.5733958E+00

General equation for constituent enthalpy:
 $h = C0 + C1 * T + C2 * T^2 + C3 * T^3 + C4 * T^4 + C5 * T^5$
 T = degrees Kelvin = (°F + 459.7)/1.8

5.5.4 Flue Gas Enthalpy
 5.5.5 At Measured AH Outlet Temp - tG15 54.95 Btu/lb $hFGtG15 = O2wt * hO2 + N2wt * hN2 + CO2wt * hCO2 + COwt * hCO$
 5.5.6 At Measured AH Air Inlet Temp - tA8 7.21 Btu/lb $hFGtA8 = O2wt * hO2 + N2wt * hN2 + CO2wt * hCO2 + COwt * hCO$
 5.5.7 Dry Flue Gas Loss, as tested 634.93 Btu/lb AF fuel
5.6 HHV Percent Loss, as tested 4.93 percent

6. HEAT LOSS DUE TO MOISTURE CONTENT IN FUEL

6.1 Water Vapor Enthalpy at tG15 & 1 psia 1198.60 Btu/lb $hwvtG15 = 0.4329 * tG15 + 3.958E-05 * (tG15)^2 + 1062.2 - PTC$
 6.2 Saturated Water Enthalpy at tA8 75.50 Btu/lb
 6.3 Fuel Moisture Heat Loss, as tested 81.49 Btu/lb AF fuel
6.4 HHV Percent Loss, as tested 0.63 percent

7. HEAT LOSS DUE TO H2O FROM COMBUSTION OF H2 IN FUEL

7.1 H2O From H2 Heat Loss, as tested 485.57 Btu/lb AF fuel
7.2 HHV Percent Loss, as tested 3.77 percent

8. HEAT LOSS DUE TO COMBUSTIBLES (UNBURNED CARBON) IN ASH

8.1 Unburned Carbon In Ash Heat Loss 76.80 Btu/lb AF fuel
8.2 HHV Percent Loss, as tested 0.60 percent

9. HEAT LOSS DUE TO SENSIBLE HEAT IN TOTAL DRY REFUSE

9.1 Determine Dry Refuse Heat Loss Per Pound Of AF Fuel

9.1.1 Bottom Ash Heat Loss, as tested 12.67 Btu/lb AF fuel
 9.1.2 Fly Ash Heat Loss, as tested 7.44 Btu/lb AF fuel

9.2 Total Dry Refuse Heat Loss, as tested 20.11 Btu/lb AF fuel

9.3 HHV Percent Loss, as tested 0.16 percent

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10. HEAT LOSS DUE TO MOISTURE IN ENTERING AIR

10.1 Determine Air Flow

10.1.1 Dry Air Per Pound Of AF Fuel 13.26 lb/lb AF fuel

10.2 Heat Loss Due To Moisture In Entering Air

10.2.1 Enthalpy Of Leaving Water Vapor 151.99 Btu/lb AF fuel

10.2.2 Enthalpy Of Entering Water Vapor 52.74 Btu/lb AF fuel

10.2.3 Air Moisture Heat Loss, as tested 5.96 Btu/lb

10.3 HHV Percent Loss, as tested 0.05 percent

11. HEAT LOSS DUE TO LIMESTONE CALCINATION/SULFATION REACTIONS

11.1 Loss To Calcination

11.1.1 Limestone Calcination Heat Loss 180.35 Btu/lb AF Fuel

11.2 Loss To Moisture In Limestone

11.2.1 Limestone Moisture Heat Loss 1.60 Btu/lb AF Fuel

11.3 Loss From Sulfation

11.3.1 Sulfation Heat Loss -315.59 Btu/lb AF Fuel

11.4 Net Loss To Calcination/Sulfation

11.4.1 Net Limestone Reaction Heat Loss -133.64 Btu/lb AF Fuel

11.5 HHV Percent Loss -1.04 percent

12. HEAT LOSS DUE TO SURFACE RADIATION & CONVECTION

12.1 HHV Percent Loss 0.27 percent

12.1.1 Radiation & Convection Heat Loss 34.52 Btu/lb AF fuel

13. SUMMARY OF LOSSES - AS TESTED/GUARANTEED BASIS

	<u>As Tested</u> <u>Btu/lb AF Fuel</u>
13.1.1	634.93
13.1.2	81.49
13.1.3	485.57
13.1.4	76.80
13.1.5	20.11
13.1.6	5.96
13.1.7	-133.64
13.1.8	<u>34.52</u>
	1,205.74

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		As Tested Percent Loss
13.1.9	Dry Flue Gas	4.93
13.1.10	Moisture In Fuel	0.63
13.1.11	H2O From H2 In Fuel	3.77
13.1.12	Unburned Combustibles In Refuse	0.60
13.1.13	Dry Refuse	0.16
13.1.14	Moisture In Combustion Air	0.05
13.1.15	Calcination/Sulfation	-1.04
13.1.16	Radiation & Convection	0.27
		9.36
13.2	Boiler Efficiency (100 - Total Losses), percent	90.64

14. HEAT INPUT TO WATER & STEAM

14.1 Enthalpies		
14.1.1	Feedwater, Btu/lb	469.73 Btu/lb
14.1.2	Blow Down, Btu/lb	738.78 Btu/lb
14.1.3	Sootblowing, Btu/lb	0.00 Btu/lb
14.1.4	Desuperheating Spray Water - Main Steam, Btu/lb	279.65 Btu/lb
14.1.5	Main Steam, Btu/lb	1463.30 Btu/lb
14.1.6	Desuperheating Spray Water - Reheat Steam, Btu/lb	156.22 Btu/lb
14.1.7	Reheat Steam - Reheater Inlet, Btu/lb	1295.99 Btu/lb
14.1.8	Reheat Steam - Reheater Outlet, Btu/lb	1517.12 Btu/lb
14.2 Heat Output		2,286,862,656 Btu/h
		2,288,632,676

15. HIGHER HEATING VALUE FUEL HEAT INPUT

15.1 Determine Fuel Heat Input Based on Calculated Efficiency		
15.1.1	Fuel Heat Input	2,523,107,338 Btu/h
15.1.2	Fuel Burned - CALCULATED	195,933 lb/h
15.1.3	Difference Assumed versus Calculated Fuel Burned	-9.18857E-06 percent

Unit Tested: Northside Unit 2
 Test Date: JANUARY 14, 2004
 Test Start Time: 10:15 AM
 Test End Time: 2:15 PM
 Test Duration, hours: 4

Boiler Efficiency:	90.64
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DATA INPUT SECTION - INPUT ALL DATA REQUESTED IN SECTION 1 EXCEPT AS NOTED

1. DATA REQUIRED FOR BOILER EFFICIENCY DETERMINATION

		AS - TESTED		
		Average Value	Units	Symbol
1.1 Fuel				
1.1.1	Feed Rate, lb/h	206,906	lb/h	Wfe - Summation feeder feed rates - FN-34-FT-508, 528, 548, 568, 588, 608, 628, 668
	Composition ("as fired")			
1.1.2	Carbon, fraction	0.7235	lb/lb AF fuel	Cf - Laboratory analysis of coal samples obtained by grab sampling.
1.1.3	Hydrogen, fraction	0.0472	lb/lb AF fuel	Hf - Laboratory analysis of coal samples obtained by grab sampling.
1.1.4	Oxygen, fraction	0.0254	lb/lb AF fuel	Of - Laboratory analysis of coal samples obtained by grab sampling.
1.1.5	Nitrogen, fraction	0.0135	lb/lb AF fuel	Nf - Laboratory analysis of coal samples obtained by grab sampling.
1.1.6	Sulfur, fraction	0.0456	lb/lb AF fuel	Sf - Laboratory analysis of coal samples obtained by grab sampling.
1.1.7	Ash, fraction	0.0706	lb/lb AF fuel	Af - Laboratory analysis of coal samples obtained by grab sampling.
1.1.8	Moisture, fraction	0.0739	lb/lb AF fuel	H2Of - Laboratory analysis of coal samples obtained by grab sampling.
1.1.9	Calcium, fraction	0.0000	lb/lb AF fuel	Caf - Laboratory analysis of coal samples obtained by grab sampling - assume a value of zero if not reported.
1.1.10	HHV	12,970	Btu/lb	HHV - Laboratory analysis of coal samples obtained by grab sampling.
1.2 Limestone				
1.2.1	Feed Rate, lb/h	54,625	lb/h	Wle - Summation feeder feed rates - 2RN-53-010-Rate, 011, 012
	Composition ("as fired")			
1.2.2	CaCO3, fraction	0.9181	lb/lb limestone	CaCO3l - Laboratory analysis of limestone samples obtained by grab sampling.
1.2.3	MgCO3, fraction	0.0295	lb/lb limestone	MgCO3l - Laboratory analysis of limestone samples obtained by grab sampling.
1.2.4	Inerts, fraction	0.0490	lb/lb limestone	Il - Laboratory analysis of limestone samples obtained by grab sampling.
1.2.5	Moisture, fraction	0.0034	lb/lb limestone	H2Ol - Laboratory analysis of limestone samples obtained by grab sampling.
1.2.6	Carbonate Conversion, fraction	0.88668		XCO2 - Laboratory analysis of limestone samples obtained by grab sampling - assume value of 1 if not reported
1.3 Bottom Ash				
1.3.1	Temperature, °F at envelope boundary	463	°F	tba - Plant instrument.
	Composition			
1.3.2	Organic Carbon, wt fraction	0.0004	lb/lb BA	Cbao - Laboratory analysis of bottom ash samples obtained by grab sampling.
1.3.3	Inorganic Carbon, wt fraction	0.0000	lb/lb BA	Cbaio - Laboratory analysis of bottom ash samples obtained by grab sampling.
1.3.4	Total Carbon, wt fraction - CALCULATED VALUE DO NOT ENTER	0.0004	lb/lb BA	Cba = Cbao + Cbaio
1.3.5	Calcium, wt fraction	0.2099	lb/lb BA	Caba - Laboratory analysis of bottom ash samples obtained by grab sampling.
1.3.6	Carbonate as CO2, wt fraction	0.0000	lb/lb BA	CO2ba - Laboratory analysis of bottom ash samples obtained by grab sampling.
1.3.7	Bottom Ash Flow By Iterative Calculation - ENTER ASSUMED VALUE TO BEGIN CALCULATION	30,240	lb/h	Wbae
1.4 Fly Ash				
	Composition			
1.4.1	Organic Carbon, wt fraction	0.0276	lb/lb FA	Cfao - Laboratory analysis of fly ash samples obtained by grab sampling.
1.4.2	Inorganic Carbon, wt fraction	0.0000	lb/lb FA	Cfaio - Laboratory analysis of fly ash samples obtained by grab sampling.
1.4.3	Carbon, wt fraction - CALCULATED VALUE DO NOT ENTER	0.0276	lb/lb FA	Cfa = Cfao + Cfaio
1.4.4	Calcium, wt fraction	0.2252	lb/lb FA	Cafa - Laboratory analysis of fly ash samples obtained by grab sampling.
1.4.5	Carbonate as CO2, wt fraction	0.0000	lb/lb FA	CO2fa - Laboratory analysis of fly ash samples obtained by grab sampling.
1.4.6	Fly Ash Flow	36,608	lb/hr	Wfam - Weight of fly ash from isokenetic sample collection.
1.5 Combustion Air				
	Primary Air			
	Hot			
1.5.1	Flow Rate, lb/h	1,682,824	lb/h	Wpae - Plant instrument.
1.5.2	Air Heater Inlet Temperature, °F	108	°F	tpa
	Cold			
1.5.3	Flow Rate, lb/h	38	lb/hr	
1.5.4	Fan Outlet Temperature, °F	108	°F	
	Secondary Air			
1.5.5	Flow Rate, lb/h	721,210	lb/h	Wsae - Plant instrument.
1.5.6	Air Heater Inlet Temperature, °F	102	°F	tsa
	Intrex Blower			
1.5.7	Flow Rate, lb/h	36,289	lb/h	Wib - Plant instrument
1.5.8	Blower Outlet Temperature, °F	165	°F	tib
	Seal Pot Blowers			
1.5.9	Flow Rate, lb/h	45477	lb/h	Wspb - Plant instrument
1.5.10	Blower Outlet Temperature, °F	179	°F	tspb

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 Test Date: JANUARY 14, 2004
 Test Start Time: 10:15 AM
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 Test Duration, hours: 4

Boiler Efficiency: 90.64

1.6 Ambient Conditions

1.6.1	Ambient dry bulb temperature, °F	62.78 °F	ta
1.6.2	Ambient wet bulb temperature, °F	51.26 °F	tawb
1.6.3	Barometric pressure, inches Hg	30.24 inches Hg	Patm
1.6.4	Moisture in air, lbH2O/lb dry air	0.0051 lbH2O/lb dry air	Calculated: H2OA - From psychometric chart at temperatures ta and tawb adjusted to test Patm.

1.7 Flue Gas

At Air Heater Outlet			
1.7.1	Temperature (measured), °F	305.82 °F	Tg15 - Weighted average from AH outlet plant instruments (based on PA and SA flow rates) THIS MAY NEED
1.7.2	Temperature (unmeasured), °F		Calculated
Composition (wet)			
1.7.3	O2	0.0450 percent volume	O2 - Weighted average from test instrument, may not have to weight depending on location of probes
1.7.4	CO2	Not Measured percent volume	CO2
1.7.5	CO	Not Measured percent volume	CO
1.7.6	SO2	Not Measured percent volume	SO2
At Air Heater Inlet			
1.7.7	Temperature, °F	578.26 °F	tG14 - Plant Instrument
Composition (wet)			
1.7.8	O2	0.0360 percent volume	
1.7.9	CO2	Not Measured percent volume	
1.7.10	CO	Not Measured percent volume	
1.7.11	SO2	0.0041 percent volume	measurement is in ppm
CEM Sample Extraction At Outlet Of Economizer			
Composition			
1.7.12	O2, percent - WET basis	2.90 percent volume	O2stk
1.7.13	SO2, ppm - dry basis	114.9 ppm	SO2stk
1.7.14	NOx, ppm - dry basis	Not Measured ppm	Noxstk
1.7.15	CO, ppm - dry basis	Not Measured ppm	Costk
1.7.16	Particulate, mg/Nm ³	Not Measured mg/Nm ³ - 25° C	PARTstk

1.8 Feedwater

1.8.1	Pressure, psig	2030.0 psig	pfw - Plant instrument.
1.8.2	Temperature, °F	484.1 °F	tfw - Plant instrument.
1.8.3	Flow Rate, lb/h	1,810,754 lb/h	FW - Plant instrument.

1.9 Continuous Blow Down

1.9.1	Pressure, psig (drum pressure)	2,560.0 psig	pbd - Plant instrument
1.9.2	Temperature, °F (sat. temp. @ drum pressure)	673.6 °F	tba - Saturated water temperature from steam table at drum pressure.
1.9.3	Flow Rate, lb/h	0.00 lb/h	BD - Estimated using flow characteristic of valve and number of turns open.

1.10 Sootblowing

1.10.1	Flow Rate, lb/hr	0.00 lb/hr	SB - Plant instrument
1.10.2	Pressure, psig	0.00 psig	psb - Plant instrument
1.10.3	Temperature, F	0.00 F	tsb - plant instrument

1.11 Main Steam Desuperheating Water

1.11.1	Pressure, psig	2,697.7 psig	pdswh - Plant instrument.
1.11.2	Temperature, °F	308.1 °F	tdsw - Plant instrument.
1.11.3	Flow Rate, lb/h	30,013 lb/h	DSW - Plant instrument.

1.12 Main Steam

1.12.1	Pressure, psig (superheater outlet)	2,400.5 psig	pms - Plant instrument.
1.12.2	Temperature, °F	1,003.4 °F	tms - Plant instrument.
1.12.3	Flow Rate, lb/h	1,840,767 lb/h	MS - Plant instrument - Not required to determine boiler efficiency - For information only.

1.13 Reheat Steam Desuperheating Water

1.13.1	Pressure, psig	725.58 psig	pdswhr - Plant instrument.
1.13.2	Temperature, °F	188.62 °F	tdswhr - Plant instrument.
1.13.3	Flow Rate, lb/h	472 lb/h	DSWhr - Plant instrument.

1.14 Reheat Steam

1.14.1	Inlet Pressure, psig	568.24 psig	prhin - Plant instrument.
1.14.2	Inlet Temperature, °F	607.19 °F	trhin - Plant instrument.
1.14.3	Outlet Pressure, psig	568.76 psig	prhout - Plant instrument.
1.14.4	Outlet Temperature, °F	1,001.91 °F	trhout - Plant instrument.
1.14.5	Inlet Flow, lb/hr	1,768,905 lb/hr	RHin - From turbine heat.

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CALCULATION SECTION - ALL VALUES BELOW CALCULATED BY EMBEDDED FORMULAS - DO NOT ENTER DATA BELOW THIS LINE - EXCEPT ASSUMED VALUES FOR ITERATIVE CALCULATIONS

2. REFERENCE TEMPERATURES

2.1 Average Air Heater Inlet Temperature 107.36

3. SULFUR CAPTURE

The calculation of efficiency for a circulating fluid bed steam generator that includes injection of a reactive sorbent material, such as limestone, to reduce sulfur dioxide emissions is an iterative calculation to minimize the number of parameters that have to be measured and the number of laboratory material analyses that must be performed. This both reduces the cost of the test and increases the accuracy by minimizing the impact of field and laboratory instrument inaccuracies.

To begin the process, assume a fuel flow rate. The fuel flow rate is required to complete the material balances necessary to determine the amount of limestone used and the effect of the limestone reaction on the boiler efficiency. The resulting boiler efficiency is used to calculate a value for the fuel flow rate. If the calculated flow rate is more than 1 percent different than the assumed flow rate, a new value for fuel flow rate is selected and the efficiency calculation is repeated. This process is repeated until the assumed value for fuel flow and the calculated value for fuel flow differ by less than 1 percent of the value of the calculated fuel flow rate.

3.1 ASSUMED FUEL FLOW RATE, lb/h 189,635 lb/h
 3.2 ASSUMED SULFUR EMISSIONS, fraction 0.0322 fraction Can get reading from CEMS system
 3.3 Sulfur Capture, fraction 0.9678

4. ASH PRODUCTION AND LIMESTONE CONSUMPTION

4.1 Accumulation of Bed Inventory 0 lb/h

4.2 Corrected Ash Carbon Content

4.2.1 Bottom Ash, fraction 0.0004 lb/lb BA
 4.2.2 Fly Ash, fraction 0.0276 lb/lb FA

4.3 Bottom Ash Flow Rate

4.3.1 Total bottom ash including bed change 30,239.9610800 lb/h

4.4 Limestone Flow Rate

Iterate to determine calcium to sulfur ratio and limestone flow rate. Enter an assumed value for the calcium to sulfur ratio. Compare resulting calculated calcium to sulfur ratio to assumed value. Change assumed value until the difference between the assumed value and the calculated value is less than 1 percent of the assumed value.

4.4.1 ASSUMED CALCIUM to SULFUR RATIO 1.858457038 mole Ca/mole S
 4.4.2 Solids From Limestone - estimated 0.959955857 lb/lb limestone
 4.4.3 Limestone Flow Rate - estimated 54625 lb/h
 4.4.4 Calculated Calcium to Sulfur Ratio 1.858452254 mole Ca/mole S
 Limestone Flow Rate from PI Data 54,625
 4.4.5 Difference Estimated vs Assumed - Ca:S -0.000257424 percent
 4.4.6 Calculated Fly Ash Flow Rate 36,608 lb/h
 4.4.7 Difference Calculated vs Measured (0.000000017) percent

$$a_l = (CaCO_3^l * (56.0794/100.08935)) + ((CaCO_3/CaS) * (80.0622/100.08935) * XSO_2) +$$

$$W_{le} = ((W_{fea} * a_f * ((C_{af} - (C_{afa}/(1 - C_{fai})))) + W_{bae} * (1 - C_{ba}) * ((C_{afa}/(1 - C_{fa}) - C_{aba}))/((C_{afa}/(1 -$$

4.5 Total Dry Refuse

4.5.1 Total Dry Refuse Hourly Flow Rate 66,848 lb/h
 4.5.2 Total Dry Refuse Per Pound Fuel 0.3525 lb/lb AF fuel

4.6 Heating Value Of Total Dry Refuse

4.6.1 Average Carbon Content Of Ash 0.0153 fraction
 4.6.2 Heating Value Of Dry Refuse 221.79 Btu/lb

5. HEAT LOSS DUE TO DRY GAS

5.1 Carbon Burned Adjusted For Limestone

5.1.1 Carbon Burned 0.7181 lb/lb AF fuel
 5.1.2 Carbon Adjusted For Limestone 0.7473 lb/lb AF fuel

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Determine Amount Of Flue Gas

Iterate to determine carbon dioxide volumetric content of dry flue gas. Enter an assumed value for excess air. Compare resulting calculated oxygen content to the measure oxygen content. Change assumed value of excess air until the difference between the calculated oxygen content value and the measured value oxygen content value is less than 1 percent of the assumed value. Use the calculated carbon dioxide value in subsequent calculations.

5.2 Air Heater Outlet

5.2.1	ASSUMED EXCESS AIR at AIR HEATER OUTLET	27.75	percent	
5.2.2	Corrected Stoichiometric O2, lb/lb fuel	2.3184	lb/lb AF fuel	$O2_{stoich} = (31.9988/12.01115) * C_b + (15.9994/2.01594) * H_f + (31.9998/32.064) * S_f - O_f + (((S_f * 31.9988/32.064) * (XSO_2) * 31.9988 * 0.5/64.0128)$
5.2.3	Corrected Stoichiometric N2, lb/lb fuel	7.7006	lb/lb AF fuel	
5.2.4	<u>Flue Gas Composition, Weight Basis, lb/lb AF Fuel</u>			
5.2.4.1	Carbon Dioxide, weight fraction	2.7382	lb/lb AF fuel	
5.2.4.2	Sulfur Dioxide, weight fraction	0.0029	lb/lb AF fuel	
5.2.4.3	Oxygen from air less oxygen to sulfur capture, weight fraction	0.6213	lb/lb AF fuel	
5.2.4.4	Nitrogen from air, weight fraction	9.8374	lb/lb AF fuel	
5.2.4.5	Nitrogen from fuel, weight fraction	0.0135	lb/lb AF fuel	
5.2.4.6	Moisture from fuel, weight fraction	0.0739	lb/lb AF fuel	
5.2.4.7	Moisture from hydrogen in fuel, weight fraction	0.4214	lb/lb AF fuel	
5.2.4.8	Moisture from limestone, weight fraction	0.0010	lb/lb AF fuel	
5.2.4.9	Moisture from combustion air, weight fraction	<u>0.0647</u>	lb/lb AF fuel	
5.2.5	Weight of DRY Products of Combustion - Air Heater OUTLET	13.2134	lb/lb AF fuel	$MW_{ahoutdry} = Wg_{calc} / ((CO_2_{calc}/44.0095) + (SO_2_{calc}/64.0629) + (O_2_{calc}/31.9988) + (N_2_{calc}/28.161) + (H_2O_{calc}/18.01534))$
5.2.6	Molecular Weight, lb/lb mole DRY FG - Air Heater OUTLET	30.6226	lb/lb mole	
5.2.7	Weight of WET Products of Combustion - Air Heater OUTLET	13.7743	lb/lb AF fuel	$MW_{ahoutwet} = Wg_{calc} / ((CO_2_{calc}/44.0095) + (SO_2_{calc}/64.0629) + (O_2_{calc}/31.9988) + (N_2_{calc}/28.161) + (H_2O_{calc}/18.01534) + ((H_2O_f + H_2O_{h2} + H_2O_{l/f} + H_2O_{air})/18.01534))$ Note: Molecular weight of nitrogen in air (N2a) is 28.161 lb/lb mole per PTC 4 Sub-Section 5.11.1 to account for trace gases in air.
5.2.8	Molecular Weight, lb/lb mole WET FG - Air Heater OUTLET	29.7741	lb/lb AF fuel	
5.2.9	<u>Dry Flue Gas Composition, Volume Basis, % Dry Flue Gas</u>			
5.2.9.1	Carbon Dioxide, volume percent	14.4191	percent volume	
5.2.9.2	Sulfur Dioxide, volume percent	0.0106	percent volume	
5.2.9.3	Oxygen from air, volume percent	4.5000	percent volume	
5.2.9.4	Nitrogen from air, volume percent	80.9584	percent volume	
5.2.9.5	Nitrogen from fuel, volume percent	<u>0.1119</u>	percent volume	
		100.0000	percent volume	
5.2.10	Oxygen - MEASURED AT AIR HEATER OUTLET, % vol - dry FG	4.5	percent	
5.2.11	Difference Calculated versus Measured Oxygen At Air Heater Outlet	-2.97191E-06	percent	
5.2.12	Carbon Dioxide, DRY vol. fraction	0.1442		
5.2.13	Nitrogen (by difference), DRY vol. fraction	0.8108		
5.2.14	Weight Dry FG At Air Heater OUTLET	13.1631	lb/lb AF fuel	
5.2.15	Molecular Weight Of Dry Flue Gas At Air Heater OUTLET	30.6194	lb/lb mole	
5.2.16	<u>Wet Flue Gas Composition, Volume Basis, % Wet Flue Gas</u>			
5.2.16.1	Carbon Dioxide, volume percent	13.4486	percent volume	
5.2.16.2	Sulfur Dioxide, volume percent	0.00989	percent volume	
5.2.16.3	Oxygen from air, volume percent	4.1971	percent volume	
5.2.16.4	Nitrogen from air, volume percent	75.5094	percent volume	
5.2.16.5	Nitrogen from fuel, volume percent	0.1043	percent volume	
5.2.16.6	Moisture from fuel, fuel hydrogen, limestone, and air	<u>6.7307</u>	percent volume	
		100.0000		$H_2O_{out} = (((H_2O_f + H_2O_{h2} + H_2O_{l/f} + H_2O_{air})/18.01534) * (100)/(Wg_{calc} / MW_{ahoutwet}))$
5.2.17	Weight Wet FG At Air Heater OUTLET	13.7241	lb/lb AF fuel	
5.2.18	Molecular Weight Of Wet Flue Gas At Air Heater OUTLET	29.7682	lb/lb mole	

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5.2.19	<u>Weight Fraction of DRY Flue Gas Components</u>		
5.2.19.1	Oxygen, fraction weight	0.0470	fraction
5.2.19.2	Nitrogen, fraction weight	0.7457	fraction
5.2.19.3	Carbon Dioxide, fraction weight	0.2073	fraction
5.2.19.4	Carbon Monoxide, fraction weight	0.0000	fraction
5.2.19.5	Sulfur Dioxide, fraction weight	0.0000	fraction

5.2.20	<u>Weight Fraction of WET Flue Gas Components - NOT USED IN CALCULATION</u>		
5.2.20.1	Oxygen, fraction weight		fraction
5.2.20.2	Nitrogen, fraction weight		fraction
5.2.20.3	Carbon Dioxide, fraction weight		fraction
5.2.20.4	Carbon Monoxide, fraction weight		fraction
5.2.20.5	Sulfur Dioxide, fraction weight		fraction
5.2.20.6	Moisture, fraction weight		fraction

5.3 Air Heater Inlet

5.3.1 **ASSUMED EXCESS AIR at AIR HEATER INLET** 21.28 percent

5.3.2	<u>Flue Gas Composition, Weight Basis, lb/lb AF Fuel</u>		
5.3.2.1	Carbon Dioxide, weight fraction	2.7382	lb/lb AF fuel
5.3.2.2	Sulfur Dioxide, weight fraction	0.0029	lb/lb AF fuel
5.3.2.3	Oxygen from air less oxygen to sulfur capture, weight fraction	0.4713	lb/lb AF fuel
5.3.2.4	Nitrogen from air, weight fraction	9.3390	lb/lb AF fuel
5.3.2.5	Nitrogen from fuel, weight fraction	0.0135	lb/lb AF fuel
5.3.2.6	Moisture from fuel, weight fraction	0.0739	lb/lb AF fuel
5.3.2.7	Moisture from hydrogen in fuel, weight fraction	0.4214	lb/lb AF fuel
5.3.2.8	Moisture from limestone, weight fraction	0.0010	lb/lb AF fuel
5.3.2.9	Moisture from combustion air, weight fraction	0.0614	lb/lb AF fuel

5.3.3	Weight of DRY Products of Combustion - Air Heater INLET	12.5649	lb/lb AF fuel
5.3.4	Molecular Weight, lb/lb mole DRY FG - Air Heater INLET	30.7133	lb/lb mole
5.3.5	Weight of WET Products of Combustion - Air Heater INLET	13.1226	lb/lb AF fuel
5.3.6	Molecular Weight, lb/lb mole WET FG - Air Heater INLET	29.8201	lb/lb AF fuel

		Volume Basis	
5.3.7	<u>Flue Gas Composition, Volume Basis, % DRY Flue Gas</u>	<u>% Dry Flue Gas</u>	
5.3.7.1	Carbon Dioxide, volume percent	15.2082	percent volume
5.3.7.2	Sulfur Dioxide, volume percent	0.0112	percent volume
5.3.7.3	Oxygen from air, volume percent	3.6000	percent volume
5.3.7.4	Nitrogen from air, volume percent	81.0627	percent volume
5.3.7.5	Nitrogen from fuel, volume percent	0.1180	percent volume
		100.0000	percent volume

5.3.8 Oxygen - MEASURED AT AIR HEATER INLET, % vol - dry FG 3.6 percent

5.3.9 **Difference Calculated versus Measured Oxygen At Air Heater Inlet** -1.6827E-05 percent

5.3.10	Carbon Dioxide, DRY vol. fraction	0.1521
5.3.11	Nitrogen (by difference), DRY vol. fraction	0.8078

5.3.12 Weight Dry FG At Air Heater INLET 12.5771 lb/lb AF fuel

5.3.13 Molecular Weight Of Dry Flue Gas At Air Heater INLET 30.8578 lb/lb mole

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		Volume Basis	
<u>Flue Gas Composition, Volume Basis, % Wet Flue Gas</u>		<u>% Wet Flue Gas</u>	
5.3.14	Carbon Dioxide, volume percent	14.1384	percent volume
5.3.14.1	Sulfur Dioxide, volume percent	0.01040	percent volume
5.3.14.2	Oxygen from air, volume percent	3.3468	percent volume
5.3.14.3	Nitrogen from air, volume percent	75.3603	percent volume
5.3.14.4	Nitrogen from fuel, volume percent	0.1097	percent volume
5.3.14.5	Moisture from fuel, fuel hydrogen, limestone, and air	<u>7.0345</u>	percent volume
		100.0000	
5.3.15	Weight Wet FG At Air Heater INLET	13.1348	lb/lb AF fuel
5.3.16	Molecular Weight Of Wet Flue Gas At Air Heater INLET	29.9514	lb/lb mole
5.3.17	<u>Weight Fraction of DRY Flue Gas Components</u>		
5.3.17.1	Oxygen, fraction weight	0.0373	fraction
5.3.17.2	Nitrogen, fraction weight	0.7372	fraction
5.3.17.3	Carbon Dioxide, fraction weight	0.2169	fraction
5.3.17.4	Carbon Monoxide, fraction weight	0.0000	fraction
5.3.17.5	Sulfur Dioxide, fraction weight	0.0085	fraction
5.3.18	<u>Weight Fraction of WET Flue Gas Components</u>		
5.3.18.1	Oxygen, fraction weight	0.0357	fraction
5.3.18.2	Nitrogen, fraction weight	0.7059	fraction
5.3.18.3	Carbon Dioxide, fraction weight	0.2077	fraction
5.3.18.4	Carbon Monoxide, fraction weight	0.0000	fraction
5.3.18.5	Sulfur Dioxide, fraction weight	0.0082	fraction
5.3.18.6	Moisture, fraction weight	0.0423	fraction

5.4 CEM Sampling Location

5.4.1	ASSUMED EXCESS AIR at CEM SAMPLING LOCATION	18.12	percent
5.4.2	<u>Flue Gas Composition, Weight Basis, lb/lb AF Fuel</u>		
5.4.2.1	Carbon Dioxide, weight fraction	2.7382	lb/lb AF fuel
5.4.2.2	Sulfur Dioxide, weight fraction	0.0029	lb/lb AF fuel
5.4.2.3	Oxygen from air less oxygen to sulfur capture, weight fraction	0.3982	lb/lb AF fuel
5.4.2.4	Nitrogen from air, weight fraction	9.0962	lb/lb AF fuel
5.4.2.5	Nitrogen from fuel, weight fraction	0.0135	lb/lb AF fuel
5.4.2.6	Moisture from fuel, weight fraction	0.0739	lb/lb AF fuel
5.4.2.7	Moisture from hydrogen in fuel, weight fraction	0.4214	lb/lb AF fuel
5.4.2.8	Moisture from limestone, weight fraction	0.0010	lb/lb AF fuel
5.4.2.9	Moisture from combustion air, weight fraction	<u>0.0598</u>	lb/lb AF fuel
5.4.3	Weight of DRY Products of Combustion - CEM Sampling Location	12.2489	lb/lb AF fuel
5.4.4	Molecular Weight, lb/lb mole DRY FG - CEM Sampling Location	30.7612	lb/lb mole
5.4.5	Weight of WET Products of Combustion - CEM Sampling Location	12.8050	lb/lb AF fuel
5.4.6	Molecular Weight, lb/lb mole WET FG - CEM Sampling Location	29.8443	lb/lb mole

		Volume Basis	
<u>Flue Gas Composition, Volume Basis, % WET or DRY Flue Gas</u>		<u>% Wet Flue Gas</u>	
5.4.7	Carbon Dioxide, volume percent	14.5007	percent volume
5.4.7.1 a	Sulfur Dioxide, volume percent	0.0107	percent volume
5.4.7.2 a	Oxygen from air, volume percent	2.9000	percent volume
5.4.7.3 a	Nitrogen from air, volume percent	75.2819	percent volume
5.4.7.4 a	Nitrogen from fuel, volume percent	0.1125	percent volume
5.4.7.5 a	Moisture in flue gas, volume percent	<u>7.1942</u>	percent volume
5.4.7.6 a			100.0000 percent volume

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		Volume Basis	
		% Dry Flue Gas	
5.4.7.1 b	Carbon Dioxide, volume percent	15.6248	percent volume
5.4.7.2 b	Sulfur Dioxide, volume percent	0.0115	percent volume
5.4.7.3 b	Oxygen from air, volume percent	3.1248	percent volume
5.4.7.4 b	Nitrogen from air, volume percent	81.1177	percent volume
5.4.7.5 b	Nitrogen from fuel, volume percent	0.1212	percent volume
5.4.7.6 b	Moisture in flue gas, volume percent	0.0000	percent volume
		100.0000	percent volume
5.4.8	Oxygen - MEASURED AT CEM SAMPLING LOCATION, % vol - wet	2.9	percent volume
5.4.9	Difference Calculated versus Measured Oxygen At CEM Sample Port	8.00226E-06	percent
5.4.10	Sulfur Dioxide - MEASURE AT CEM SAMPLING LOCATION, ppm - c	114.9	ppm
5.4.11	Difference Calculated versus Measure Sulfur Dioxide At CEM	-0.00034795	percent

5.5 Determine Loss Due To Dry Gas

5.5.1	Enthalpy Coefficients For Gaseous Mixtures - From PTC 4 Sub-Section 5.19.11		
		Oxygen	
		C0	-1.1891960E+02
		C1	4.2295190E-01
		C2	-1.6897910E-04
		C3	3.7071740E-07
		C4	-2.7439490E-10
		C5	7.384742E-14
5.5.2 a	Flue Gas Constituent Enthalpy At tG15		5.096182E+01
5.5.3 a	Flue Gas Constituent Enthalpy At tA8		6.670957E+00
		Nitrogen	
		C0	-1.3472300E+02
		C1	4.6872240E-01
		C2	-8.8993190E-05
		C3	1.1982390E-07
		C4	-3.7714980E-11
		C5	-3.5026400E-16
5.5.2 b	Flue Gas Constituent Enthalpy At tG15		5.6502462E+01
5.5.3 b	Flue Gas Constituent Enthalpy At tA8		7.4816825E+00
		Carbon Dioxide	
		C0	-8.5316190E+01
		C1	1.9512780E-01
		C2	3.5498060E-04
		C3	-1.7900110E-07
		C4	4.0682850E-11
		C5	1.0285430E-17
5.5.2 c	Flue Gas Constituent Enthalpy At tG15		4.9437727E+01
5.5.3 c	Flue Gas Constituent Enthalpy At tA8		6.1900302E+00
		Carbon Monoxide	
		C0	-1.3574040E+02
		C1	4.7377220E-01
		C2	-1.0337790E-04
		C3	1.5716920E-07
		C4	-6.4869650E-11
		C5	6.1175980E-15
5.5.2 d	Flue Gas Constituent Enthalpy At tG15		5.7105255E+01
5.5.3 d	Flue Gas Constituent Enthalpy At tA8		7.5477452E+00

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Sulfur Dioxide
 C0 -6.7416550E+01
 C1 1.8238440E-01
 C2 1.4862490E-04
 C3 1.2737190E-08
 C4 -7.3715210E-11
 C5 2.8576470E-14

5.5.2 e Flue Gas Constituent Enthalpy At tG15 3.5997781E+01
 5.5.3 e Flue Gas Constituent Enthalpy At tA8 4.5518156E+00

General equation for constituent enthalpy:
 $h = C0 + C1 * T + C2 * T^2 + C3 * T^3 + C4 * T^4 + C5 * T^5$
 T = degrees Kelvin = (°F + 459.7)/1.8

5.5.4 Flue Gas Enthalpy
 5.5.5 At Measured AH Outlet Temp - tG15 54.78 Btu/lb $hFGtG15 = O2wt * hO2 + N2wt * hN2 + CO2wt * hCO2 + COwt * h$
 5.5.6 At Measured AH Air Inlet Temp - tA8 7.18 Btu/lb $hFGtA8 = O2wt * hO2 + N2wt * hN2 + CO2wt * hCO2 + COwt * h$
 5.5.7 Dry Flue Gas Loss, as tested 626.59 Btu/lb AF fuel
5.6 HHV Percent Loss, as tested 4.83 percent

6. HEAT LOSS DUE TO MOISTURE CONTENT IN FUEL

6.1 Water Vapor Enthalpy at tG15 & 1 psia 1198.29 Btu/lb $hwtG15 = 0.4329 * tG15 + 3.958E-05 * (tG15)^2 + 1062.2 - PTC$
 6.2 Saturated Water Enthalpy at tA8 75.36 Btu/lb
 6.3 Fuel Moisture Heat Loss, as tested 82.96 Btu/lb AF fuel
6.4 HHV Percent Loss, as tested 0.64 percent

7. HEAT LOSS DUE TO H2O FROM COMBUSTION OF H2 IN FUEL

7.1 H2O From H2 Heat Loss, as tested 473.25 Btu/lb AF fuel
7.2 HHV Percent Loss, as tested 3.65 percent

8. HEAT LOSS DUE TO COMBUSTIBLES (UNBURNED CARBON) IN ASH

8.1 Unburned Carbon In Ash Heat Loss 78.18 Btu/lb AF fuel
8.2 HHV Percent Loss, as tested 0.60 percent

9. HEAT LOSS DUE TO SENSIBLE HEAT IN TOTAL DRY REFUSE

9.1 Determine Dry Refuse Heat Loss Per Pound Of AF Fuel

9.1.1 Bottom Ash Heat Loss, as tested 14.17 Btu/lb AF fuel
 9.1.2 Fly Ash Heat Loss, as tested 7.66 Btu/lb AF fuel
9.2 Total Dry Refuse Heat Loss, as tested 21.83 Btu/lb AF fuel
9.3 HHV Percent Loss, as tested 0.17 percent

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10. HEAT LOSS DUE TO MOISTURE IN ENTERING AIR

10.1 Determine Air Flow

10.1.1 Dry Air Per Pound Of AF Fuel 13.10 lb/lb AF fuel

10.2 Heat Loss Due To Moisture In Entering Air

10.2.1 Enthalpy Of Leaving Water Vapor 151.65 Btu/lb AF fuel

10.2.2 Enthalpy Of Entering Water Vapor 52.67 Btu/lb AF fuel

10.2.3 Air Moisture Heat Loss, as tested 6.55 Btu/lb

10.3 HHV Percent Loss, as tested 0.05 percent

11. HEAT LOSS DUE TO LIMESTONE CALCINATION/SULFATION REACTIONS

11.1 Loss To Calcination

11.1.1 Limestone Calcination Heat Loss 184.53 Btu/lb AF Fuel

11.2 Loss To Moisture In Limestone

11.2.1 Limestone Moisture Heat Loss 1.09 Btu/lb AF Fuel

11.3 Loss From Sulfation

11.3.1 Sulfation Heat Loss -297.01 Btu/lb AF Fuel

11.4 Net Loss To Calcination/Sulfation

11.4.1 Net Limestone Reaction Heat Loss -111.39 Btu/lb AF Fuel

11.5 HHV Percent Loss -0.86 percent

12. HEAT LOSS DUE TO SURFACE RADIATION & CONVECTION

12.1 HHV Percent Loss 0.27 percent

12.1.1 Radiation & Convection Heat Loss 35.62 Btu/lb AF fuel

13. SUMMARY OF LOSSES - AS TESTED/GUARANTEED BASIS

	As Tested Btu/lb AF Fuel
13.1.1	626.59
13.1.2	82.96
13.1.3	473.25
13.1.4	78.18
13.1.5	21.83
13.1.6	6.55
13.1.7	-111.39
13.1.8	<u>35.62</u>
	1,213.60

Jacksonville Electric Authority

Unit Tested: Northside Unit 2
Test Date: JANUARY 14, 2004
Test Start Time: 10:15 AM
Test End Time: 2:15 PM
Test Duration, hours: 4

Boiler Efficiency: 90.64

		As Tested
		<u>Percent Loss</u>
13.1.9	Dry Flue Gas	4.83
13.1.10	Moisture In Fuel	0.64
13.1.11	H2O From H2 In Fuel	3.65
13.1.12	Unburned Combustibles In Refuse	0.60
13.1.13	Dry Refuse	0.17
13.1.14	Moisture In Combustion Air	0.05
13.1.15	Calcination/Sulfation	-0.86
13.1.16	Radiation & Convection	<u>0.27</u>
		9.36
13.2	Boiler Efficiency (100 - Total Losses), percent	90.64

14. HEAT INPUT TO WATER & STEAM

14.1 Enthalpies

14.1.1	Feedwater, Btu/lb	469.20	Btu/lb
14.1.2	Blow Down, Btu/lb	738.25	Btu/lb
14.1.3	Sootblowing, Btu/lb	0.00	Btu/lb
14.1.4	Desuperheating Spray Water - Main Steam, Btu/lb	282.79	Btu/lb
14.1.5	Main Steam, Btu/lb	1463.41	Btu/lb
14.1.6	Desuperheating Spray Water - Reheat Steam, Btu/lb	158.25	Btu/lb
14.1.7	Reheat Steam - Reheater Inlet, Btu/lb	1295.99	Btu/lb
14.1.8	Reheat Steam - Reheater Outlet, Btu/lb	1518.20	Btu/lb

14.2 Heat Output	2,229,406,364	Btu/h
	2,231,155,818	

15. HIGHER HEATING VALUE FUEL HEAT INPUT

15.1 Determine Fuel Heat Input Based on Calculated Efficiency

15.1.1	Fuel Heat Input	2,459,546,374	Btu/h
15.1.2	Fuel Burned - CALCULATED	189,633	lb/h
15.1.3	Difference Assumed versus Calculated Fuel Burned	0.000711725	percent



ATTACHMENT C

CAE Test Report

Tony Compaan
Black & Veatch Corporation
10751 Deerwood Park Boulevard, Suite 130
Jacksonville, FL 32256

**REPORT ON
LARGE SCALE CFB COMBUSTION DEMONSTRATION PROJECT
100% PITTSBURGH NO. 8 COAL**

Performed for:
**BLACK & VEATCH CORPORATION
UNIT 2, SDA INLET AND STACK
JEA - NORTHSIDE GENERATING STATION**

Client Reference No: 137064.96.1400
CleanAir Project No: 9475-1
Revision 0: DRAFT (February 23, 2004)

To the best of our knowledge, the data presented in this report are accurate and complete and error free, legible and representative of the actual emissions during the test program.

Submitted by,

Reviewed by,

Robert A. Preksta
Project Manager
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Timothy D. Rodak
Manager, Pittsburgh Regional Office

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PROJECT OVERVIEW

1-1

The Northside Generating Station Repowering project provided JEA (formerly the Jacksonville Electric Authority) with the two largest circulating fluidized bed (CFB) boilers in the world. The agreement between the US Department of Energy (DOE) and JEA covering DOE participation in the Northside Unit 2 project required JEA to demonstrate the ability of the unit to utilize a variety of different fuels. Black and Veatch Corporation (B&V) contracted Clean Air Engineering, Inc. (CleanAir) to perform the air emission measurements required as part of the demonstration test program. This report covers air emission measurements obtained during the firing of 100% Pittsburgh No. 8 coal to the unit.

The test program included the measurement of the following parameters:

- particulate matter (PM), [SDA Inlet and Stack];
- sulfur dioxide (SO₂), [SDA Inlet];
- fluoride (F), [Stack];
- dibenzo-p-dioxins and dibenzofurans (PCDD/F), [Stack];
- lead (Pb), [Stack];
- speciation of mercury (Hg⁰, Hg²⁺, Hg^{tp}), [SDA Inlet and Stack];
- ammonia (NH₃).

The field portion of the test program took place at the Unit 2 SDA Inlet and Stack locations on January 13 and 14, 2004. Coordinating the field portion of the testing were:

T. Compaan – Black And Veatch
R. Huggins – Black And Veatch
W. Goodrich - JEA
K. Davis - JEA
J. Martin - RMB
J. Stroud - Clean Air Engineering

Table 1-1 contains a summary of the specific test locations, various reference methods and sampling periods for each of the sources sampled during the program.

The results of the test program are summarized in Table 1-2. A more detailed presentation of the test data is contained in Tables 2-1 through 2-11. Process data collected during the test program is contained in Appendix H.

PROJECT OVERVIEW

1-2

**Table 1-1:
 Summary of Air Emission Field Test Program**

Run Number	Location	Method	Analyte	Date	Start Time	End Time	Notes
1	Unit 2 SDA Inlet	USEPA Method 17	Particulate	1/13/04	11:26	12:36	
2	Unit 2 SDA Inlet	USEPA Method 17	Particulate	1/13/04	13:26	15:01	
3	Unit 2 SDA Inlet	USEPA Method 17	Particulate	1/13/04	16:50	18:38	
1	Unit 2 SDA Inlet	Method 6C	SO2	1/13/04	11:26	12:26	
2	Unit 2 SDA Inlet	Method 6C	SO2	1/13/04	13:28	14:28	
3	Unit 2 SDA Inlet	Method 6C	SO2	1/13/04	16:52	17:52	
1	Unit 2 SDA Inlet	Ontario Hydro	Mercury	1/13/04	11:19	14:44	
2	Unit 2 SDA Inlet	Ontario Hydro	Mercury	1/13/04	15:50	18:08	
3	Unit 2 SDA Inlet	Ontario Hydro	Mercury	1/13/04	18:40	20:47	
1	Unit 2 Stack	Ontario Hydro	Mercury	1/13/04	11:19	14:42	
2	Unit 2 Stack	Ontario Hydro	Mercury	1/13/04	15:50	18:00	
3	Unit 2 Stack	Ontario Hydro	Mercury	1/13/04	18:40	20:45	
1	Unit 2 Stack	USEPA Method 5/29	Particulate/Metals	1/13/04	10:42	12:51	
2	Unit 2 Stack	USEPA Method 5/29	Particulate/Metals	1/13/04	13:26	15:34	
3	Unit 2 Stack	USEPA Method 5/29	Particulate/Metals	1/13/04	16:50	19:04	
4	Unit 2 SDA Inlet	USEPA Method 17	Particulate	1/14/04	10:10	11:15	
5	Unit 2 SDA Inlet	USEPA Method 17	Particulate	1/14/04	11:58	13:40	
6	Unit 2 SDA Inlet	USEPA Method 17	Particulate	1/14/04	14:31	15:50	
4	Unit 2 SDA Inlet	Method 6C	SO2	1/14/04	10:11	11:11	
5	Unit 2 SDA Inlet	Method 6C	SO2	1/14/04	12:00	13:00	
6	Unit 2 SDA Inlet	Method 6C	SO2	1/14/04	14:32	15:32	
1	Unit 2 Stack	USEPA Method 13B	Total Fluorides	1/14/04	13:06	14:15	
2	Unit 2 Stack	USEPA Method 13B	Total Fluorides	1/14/04	14:24	15:33	
3	Unit 2 Stack	USEPA Method 13B	Total Fluorides	1/14/04	16:11	17:22	
1	Unit 2 Stack	USEPA Method 23	PCDD/F	1/14/04	07:51	11:02	
2	Unit 2 Stack	USEPA Method 23	PCDD/F	1/14/04	11:14	14:28	
3	Unit 2 Stack	USEPA Method 23	PCDD/F	1/14/04	14:42	17:52	
1	Unit 2 Stack	CTM-027	Ammonia	1/14/04	08:02	09:14	
2	Unit 2 Stack	CTM-027	Ammonia	1/14/04	09:42	11:28	
3	Unit 2 Stack	CTM-027	Ammonia	1/14/04	11:41	12:47	

Notes:

Sulfur dioxide concentrations (ppmdv) were converted into the mass emission rate (lb/hr) using the volumetric flow rate from concurrently conducted EPA Method 17 test runs.

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PROJECT OVERVIEW

1-3

**Table 1-2:
 Summary of Test Results**

Source Constituent	Sampling Method	Average Emission
Unit 2 SDA Inlet		
Sulfur Dioxide (ppmdv), Runs 1-3	EPA M6C	115.8
Sulfur Dioxide (lb/MMBtu), Runs 1-3	EPA M6C/19	0.2405
Sulfur Dioxide (ppmdv), Runs 4-6	EPA M6C	140.7
Sulfur Dioxide (lb/MMBtu), Runs 4-6	EPA M6C/19	0.2929
Particulate (gr/dscf), Runs 1-3	EPA M17	8.08
Particulate (lb/MMBtu), Runs 1-3	EPA M17/19	14.472
Particulate (gr/dscf), Runs 4-6	EPA M17	7.34
Particulate (lb/MMBtu), Runs 4-6	EPA M17/19	13.374
Mercury (lb/hr)	Ontario Hydro	4.902E-02
Mercury (lb/MMBtu)	Ontario Hydro/19	1.777E-05
Unit 2 Stack		
Particulate (gr/dscf)	EPA M5	0.0021
Particulate (lb/hr)	EPA M5	10.80
Particulate (lb/MMBtu)	EPA M5/19	0.0040
Particulate (% Removal)	EPA M5/19	99.97
Fluoride (lb/hr)	EPA M13B/19	<0.0881
Fluoride (lb/MMBtu)	EPA M13B/19	<3.0962E-05
PCDD/PCDF (lb/hr), TEQ	EPA M23	1.803E-10
PCDD/PCDF (lb/MMBtu), TEQ	EPA M23B/19	6.520E-14
Lead (lb/hr)	EPA M29	9.567E-04
Lead (lb/MMBtu)	EPA M29/19	3.516E-07
Mercury (lb/hr)	Ontario Hydro	2.011E-02
Mercury (lb/MMBtu)	Ontario Hydro/19	7.238E-06
Mercury (% Removal)	Ontario Hydro/19	58.2
Ammonia (ppmdv)	CTM-027	1.17
Ammonia (lb/hr)	CTM-027	2.047
Ammonia (lb/MMBtu)	CTM-027/19	0.0007

Notes:

1. The mass emission rate (lb/MMBtu) presented in the above table for all test parameters was calculated using a dry fuel factor (F_d) of 9,780 dscf/MMBtu.
2. The mercury results shown are for total mercury emissions. A speciated breakdown of the mercury emissions is contained in Section 2 of the report.
3. Percent removal efficiency was calculated based on the units of lb/MMBtu.
4. USEPA/International toxicity equivalency factors (TEF) were used to calculate the toxicity equivalent (TEQ) of the PCDD/PCDF isomers of concern. Results are expressed as 2,3,7,8-TCDD (tetrachlorodibenzo-p-dioxin).

PROJECT OVERVIEW

1-4

PROJECT MANAGER'S COMMENTS

Mass Emission Rate (lb/MMBtu)

The mass emission rate of lb/MMBtu has been calculated using both the dry fuel factor (F_d) of 9,780 dscf/MMBtu and the carbon based fuel factor (F_c) of 1,856 scf/MMBtu.

Ontario Hydro Test Results

The reagent used in the fourth impinger of the Ontario Hydro sampling train is a 5% HNO_3 (nitric acid)/10% H_2O_2 (hydrogen peroxide) solution. Mercury levels in both the 5%/10% Reagent Blank and the 5%/10% portion of the Field Train Blanks were elevated. The Mercury concentration in the Reagent and Field Blanks of the other solutions (KCl, potassium chloride and KMnO_4 , potassium permanganate) used in the Ontario Hydro sampling train is at expected levels or below the detection limit.

In accordance with the Ontario Hydro Method the allowable blank adjustments (10% of the measured reagent blank value or ten (10) times the detection limit whichever is less) have been made to the final results presented.

The elevated elemental mercury present in the 5%/10% sample fraction can be attributed to the corresponding elevated mercury levels present in both the 5%/10% Reagent Blank and the 5%/10% portion of the Field Train Blanks and not to actual mercury emissions. It is recommended that the blank subtraction to the 5%/10% fraction of the sampling trains be based on the mercury level present in the respective location field blanks. All of the remaining fractions would be blank corrected in accordance with the Ontario hydro procedures outlined above. The average emission rate based on the modified blank correction would be SDA Inlet $3.918\text{E-}02$ lb/hr ($1.420\text{E-}05$ lb/MMBtu) and Stack $6.328\text{E-}03$ lb/hr ($2.278\text{E-}06$ lb/MMBtu) with a removal efficiency of 83.0%.

RESULTS

2-1

**Table 2-1:
 Unit 2 – SDA Inlet – Sulfur Dioxide, Run 1 through 3**

Run No.	1	2	3	Average
Date (2004)	January 13	January 13	January 13	
Start Time	11:26	13:28	16:52	
End Time	12:26	14:28	17:52	
Elapsed Time	1:00	1:00	1:00	
Operating Conditions				
F _c - Unit 2 (dscf/MMBtu)	1,856	1,856	1,856	1,856
F _d - Unit 2 (dscf/MMBtu)	9,780	9,780	9,780	9,780
Capacity - Unit 2 (Hours per Year)	8,760	8,760	8,760	8,760
Gas Parameters				
Actual Gas Flow Rate - SDA Inlet (acfm)	985,668	964,818	964,834	971,773
Standard Gas Flow Rate - SDA Inlet (scfm)	638,778	628,239	624,168	630,395
Dry Standard Gas Flow Rate - SDA Inlet (dscfm)	590,543	579,370	573,670	581,194
H ₂ O - SDA Inlet (%)	7.6	7.8	8.1	7.8
Oxygen (O ₂) - SDA Inlet (%dv)	4.5	4.5	4.5	4.5
Carbon Dioxide (CO ₂) - SDA Inlet (%dv)	14.6	14.7	14.6	14.6
Sulfur Dioxide (SO₂) - SDA Inlet				
Concentration (ppmdv)	130.5	87.7	129.3	115.8
Mass Rate (lb/hr)	769	507	740	672
Mass Rate (Ton/yr)	3,368	2,220	3,242	2,943
Mass Rate (lb/MMBtu) - F _c	0.2762	0.1840	0.2733	0.2445
Mass Rate (lb/MMBtu) - F _d	0.2711	0.1819	0.2684	0.2405

RESULTS

2-2

**Table 2-2:
 Unit 2 – SDA Inlet – Sulfur Dioxide, Run 4 through 6**

Run No.	4	5	6	Average
Date (2004)	January 14	January 14	January 14	
Start Time	10:11	12:00	14:32	
End Time	11:11	13:00	15:32	
Elapsed Time	1:00	1:00	1:00	
Operating Conditions				
F _c - Unit 2 (dscf/MMBtu)	1,856	1,856	1,856	1,856
F _d - Unit 2 (dscf/MMBtu)	9,780	9,780	9,780	9,780
Capacity - Unit 2 (Hours per Year)	8,760	8,760	8,760	8,760
Gas Parameters				
Actual Gas Flow Rate - SDA Inlet (acfm)	964,351	952,995	973,682	963,676
Standard Gas Flow Rate - SDA Inlet (scfm)	629,277	619,489	630,999	626,588
Dry Standard Gas Flow Rate - SDA Inlet (dscfm)	585,264	572,328	586,497	581,363
H ₂ O - SDA Inlet (%)	7.0	7.6	7.1	7.2
Oxygen (O ₂) - SDA Inlet (%dv)	4.6	4.6	4.5	4.6
Carbon Dioxide (CO ₂) - SDA Inlet (%dv)	14.6	14.6	14.2	14.5
Sulfur Dioxide (SO₂) - SDA Inlet				
Concentration (ppmdv)	152.6	159.5	110.1	140.7
Mass Rate (lb/hr)	891	911	644	815
Mass Rate (Ton/yr)	3,902	3,988	2,821	3,570
Mass Rate (lb/MMBtu) - F _c	0.3222	0.3369	0.2384	0.2992
Mass Rate (lb/MMBtu) - F _d	0.3190	0.3323	0.2275	0.2929

RESULTS

2-3

**Table 2-3:
 Unit 2 – SDA Inlet – Particulate Matter, Runs 1 through 3**

Run No.	1	2	3	Average
Date (2004)	Jan 13	Jan 13	Jan 13	
Start Time (approx.)	11:26	13:26	16:50	
Stop Time (approx.)	12:36	15:01	18:38	
Process Conditions				
F _d Oxygen-based F-factor (dscf/MMBtu)	9,780	9,780	9,780	
F _c Carbon dioxide-based F-factor (dscf/MMBtu)	1,856	1,856	1,856	
Cap Capacity factor (hours/year)	8,760	8,760	8,760	
Gas Conditions				
O ₂ Oxygen (dry volume %)	4.5	4.7	4.6	4.6
CO ₂ Carbon dioxide (dry volume %)	14.6	14.6	14.6	14.6
T _s Sample temperature (°F)	315	311	316	314
B _w Actual water vapor in gas (% by volume)	7.55	7.78	8.09	7.81
Gas Flow Rate				
Q _a Volumetric flow rate, actual (acfm)	985,668	964,818	964,834	971,773
Q _s Volumetric flow rate, standard (scfm)	638,778	628,239	624,168	630,395
Q _{std} Volumetric flow rate, dry standard (dscfm)	590,543	579,370	573,670	581,194
Particulate Results				
C _{sd} Particulate Concentration (gr/dscf)	10.3713	5.9869	7.8949	8.0844
E _{lb/hr} Particulate Rate (lb/hr)	52,515	29,741	38,833	40,363
E _{kg/hr} Particulate Rate (kg/hr)	23,816	13,488	17,611	18,305
E _{T/yr} Particulate Rate (Ton/yr)	230,014	130,266	170,090	176,790
E _{Fd} Particulate Rate - F _d -based (lb/MMBtu)	18.4722	10.7949	14.1478	14.4716
E _{Fc} Particulate Rate - F _c -based (lb/MMBtu)	18.8409	10.8761	14.3422	14.6864

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RESULTS

2-4

**Table 2-4:
 Unit 2 – SDA Inlet – Particulate Matter, Runs 4 through 6**

Run No.	4	5	6	Average
Date (2004)	Jan 14	Jan 14	Jan 14	
Start Time (approx.)	10:10	11:58	14:31	
Stop Time (approx.)	11:15	13:40	15:50	
Process Conditions				
F _d Oxygen-based F-factor (dscf/MMBtu)	9,780	9,780	9,780	
F _c Carbon dioxide-based F-factor (dscf/MMBtu)	1,856	1,856	1,856	
Cap Capacity factor (hours/year)	8,760	8,760	8,760	
Gas Conditions				
O ₂ Oxygen (dry volume %)	5.0	4.8	4.8	4.9
CO ₂ Carbon dioxide (dry volume %)	14.3	14.2	14.2	14.2
T _s Sample temperature (°F)	311	314	316	313
B _w Actual water vapor in gas (% by volume)	6.99	7.61	7.05	7.22
Gas Flow Rate				
Q _a Volumetric flow rate, actual (acfm)	964,351	952,995	973,682	963,676
Q _s Volumetric flow rate, standard (scfm)	629,277	619,489	630,999	626,588
Q _{std} Volumetric flow rate, dry standard (dscfm)	585,264	572,328	586,497	581,363
Particulate Results				
C _{sd} Particulate Concentration (gr/dscf)	7.7634	6.6914	7.5628	7.3392
E _{lb/hr} Particulate Rate (lb/hr)	38,958	32,836	38,031	36,608
E _{kg/hr} Particulate Rate (kg/hr)	17,668	14,892	17,248	16,602
E _{Tyr} Particulate Rate (Ton/yr)	170,635	143,823	166,577	160,345
E _{Fd} Particulate Rate - F _d -based (lb/MMBtu)	14.2620	12.1399	13.7209	13.3743
E _{Fc} Particulate Rate - F _c -based (lb/MMBtu)	14.3990	12.4982	14.1258	13.6743

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RESULTS

2-5

**Table 2-5:
 Unit 2 – SDA Inlet – Mercury (Ontario Hydro)**

Run No.	1	2	3	Average
Date (2004)	Jan 13	Jan 13	Jan 13	
Start Time (approx.)	11:19	15:50	18:40	
Stop Time (approx.)	14:44	18:08	20:47	
Process Conditions				
F _d	Oxygen-based F-factor (dscf/MMBtu)	9,780	9,780	9,780
F _c	Carbon dioxide-based F-factor (dscf/MMBtu)	1,856	1,856	1,856
Cap	Capacity factor (hours/year)	8,760	8,760	8,760
Gas Conditions				
O ₂	Oxygen (dry volume %)	4.8	4.6	4.8
CO ₂	Carbon dioxide (dry volume %)	14.1	14.3	14.2
T _s	Sample temperature (°F)	318	319	318
B _w	Actual water vapor in gas (% by volume)	8.37	7.91	7.92
Gas Flow Rate				
Q _a	Volumetric flow rate, actual (acfm)	976,004	971,461	988,368
Q _s	Volumetric flow rate, standard (scfm)	630,041	625,639	637,925
Q _{std}	Volumetric flow rate, dry standard (dscfm)	577,282	576,172	590,245
Total Mercury Results				
C _{sd}	Concentration (lb/dscf)	1.217E-09	8.806E-10	1.270E-09
E _{lb/hr}	Rate (lb/hr)	4.214E-02	3.044E-02	4.497E-02
E _{T/yr}	Rate (Ton/yr)	1.846E-01	1.333E-01	1.970E-01
E _{Fd}	Rate - Fd-based (lb/MMBtu)	1.545E-05	1.104E-05	1.612E-05
E _{Fc}	Rate - Fc-based (lb/MMBtu)	1.602E-05	1.143E-05	1.671E-05
Particulate Bound Mercury Results				
C _{sd}	Concentration (lb/dscf)	9.609E-10	6.872E-10	1.011E-09
E _{lb/hr}	Rate (lb/hr)	3.328E-02	2.376E-02	3.581E-02
E _{T/yr}	Rate (Ton/yr)	1.458E-01	1.041E-01	1.569E-01
E _{Fd}	Rate - Fd-based (lb/MMBtu)	1.220E-05	8.618E-06	1.284E-05
E _{Fc}	Rate - Fc-based (lb/MMBtu)	1.265E-05	8.919E-06	1.331E-05
Oxidized Mercury Results				
C _{sd}	Concentration (lb/dscf)	1.418E-11	4.377E-11	1.196E-11
E _{lb/hr}	Rate (lb/hr)	4.912E-04	1.513E-03	4.237E-04
E _{T/yr}	Rate (Ton/yr)	2.151E-03	6.628E-03	1.856E-03
E _{Fd}	Rate - Fd-based (lb/MMBtu)	1.800E-07	5.489E-07	1.519E-07
E _{Fc}	Rate - Fc-based (lb/MMBtu)	1.867E-07	5.681E-07	1.575E-07
Elemental Mercury Results ¹				
C _{sd}	Concentration (lb/dscf)	2.416E-10	1.496E-10	2.466E-10
E _{lb/hr}	Rate (lb/hr)	8.369E-03	5.172E-03	8.732E-03
E _{T/yr}	Rate (Ton/yr)	3.666E-02	2.265E-02	3.825E-02
E _{Fd}	Rate - Fd-based (lb/MMBtu)	3.068E-06	1.876E-06	3.130E-06
E _{Fc}	Rate - Fc-based (lb/MMBtu)	3.181E-06	1.942E-06	3.245E-06

¹ Allowable HNO₃-H₂O₂ blank (0.02 ug) calculated at ten (10) times detection limit of 0.002 ug.

RESULTS

2-6

**Table 2-6:
 Unit 2 – Stack – Particulate Matter**

Run No.	1	2	3	Average
Date (2004)	Jan 13	Jan 13	Jan 13	
Start Time (approx.)	10:42	13:26	16:50	
Stop Time (approx.)	12:51	15:34	19:04	
Process Conditions				
F _d Oxygen-based F-factor (dscf/MMBtu)	9,780	9,780	9,780	
F _c Carbon dioxide-based F-factor (dscf/MMBtu)	1,856	1,856	1,856	
Cap Capacity factor (hours/year)	8,760	8,760	8,760	
Gas Conditions				
O ₂ Oxygen (dry volume %)	5.4	5.4	5.4	5.4
CO ₂ Carbon dioxide (dry volume %)	13.4	13.4	13.4	13.4
T _s Sample temperature (°F)	228	240	231	233
B _w Actual water vapor in gas (% by volume)	11.37	9.96	10.64	10.66
Gas Flow Rate				
Q _a Volumetric flow rate, actual (acfm)	881,383	871,051	883,573	878,669
Q _s Volumetric flow rate, standard (scfm)	678,033	658,683	677,463	671,393
Q _{std} Volumetric flow rate, dry standard (dscfm)	600,934	593,062	605,414	599,803
Particulate Results				
C _{sd} Particulate Concentration (gr/dscf)	0.0026	0.0016	0.0021	0.0021
E _{lb/hr} Particulate Rate (lb/hr)	13.38	8.20	10.83	10.80
E _{T/yr} Particulate Rate (Ton/yr)	58.59	35.92	47.44	47.32
E _{Fd} Particulate Rate - F _d -based (lb/MMBtu)	0.0049	0.0030	0.0039	0.0040
E _{Fc} Particulate Rate - F _c -based (lb/MMBtu)	0.0051	0.0032	0.0041	0.0042
RE Reduction Efficiency (% Removal) ¹	99.97%	99.97%	99.97%	99.97%

¹ Removal efficiency calculated using the F_d-based (lb/MMBtu).

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RESULTS

2-7

**Table 2-7:
 Unit 2 – Stack - Fluoride**

Run No.	1	2	3	Average
Date (2004)	Jan 14	Jan 14	Jan 14	
Start Time (approx.)	13:06	14:24	16:11	
Stop Time (approx.)	14:15	15:33	17:22	
Process Conditions				
F _d Oxygen-based F-factor (dscf/MMBtu)	9,780	9,780	9,780	
F _c Carbon dioxide-based F-factor (dscf/MMBtu)	1,856	1,856	1,856	
Cap Capacity factor (hours/year)	8,760	8,760	8,760	
Gas Conditions				
O ₂ Oxygen (dry volume %)	5.7	5.2	5.1	5.3
CO ₂ Carbon dioxide (dry volume %)	13.4	13.8	13.7	13.6
T _s Sample temperature (°F)	218	220	218	219
B _w Actual water vapor in gas (% by volume)	12.07	11.81	11.32	11.73
Gas Flow Rate				
Q _a Volumetric flow rate, actual (acfm)	909,374	905,251	895,703	903,443
Q _s Volumetric flow rate, standard (scfm)	711,366	706,404	700,672	706,147
Q _{std} Volumetric flow rate, dry standard (dscfm)	625,514	623,006	621,339	623,287
Hydrogen Fluoride (HF) Results				
C _{sd} HF Concentration (ppmdv)	<0.0498	<0.0435	<0.0428	<0.0454
E _{lb/hr} HF Rate (lb/hr)	<0.0970	<0.0844	<0.0828	<0.0881
E _{kg/hr} HF Rate (kg/hr)	<0.0440	<0.0383	<0.0376	<0.0399
E _{T/yr} HF Rate (Ton/yr)	<0.4249	<0.3696	<0.3628	<0.3857
E _{Fd} HF Rate - Fd-based (lb/MMBtu)	<3.4758E-05	<2.9387E-05	<2.8740E-05	<3.0962E-05
E _{Fc} HF Rate - Fc-based (lb/MMBtu)	<3.5800E-05	<3.0358E-05	<3.0097E-05	<3.2085E-05

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RESULTS

2-8

**Table 2-8:
 Unit 2 – Stack – PCDD/PCDF**

Run No.	1	2	3	Average
Date (2004)	Jan 14	Jan 14	Jan 14	
Start Time (approx.)	07:51	11:14	14:42	
Stop Time (approx.)	11:02	14:28	17:52	
Process Conditions				
F _d Oxygen-based F-factor (dscf/MMBtu)	9,780	9,780	9,780	
F _c Carbon dioxide-based F-factor (dscf/MMBtu)	1,856	1,856	1,856	
Cap Capacity factor (hours/year)	8,760	8,760	8,760	
Gas Conditions				
O ₂ Oxygen (dry volume %)	5.4	5.3	5.2	5.3
CO ₂ Carbon dioxide (dry volume %)	13.6	13.5	13.6	13.6
T _s Sample temperature (°F)	216	213	218	216
B _w Actual water vapor in gas (% by volume)	10.94	11.11	10.92	10.99
Gas Flow Rate				
Q _a Volumetric flow rate, actual (acfm)	868,040	865,842	874,649	869,510
Q _s Volumetric flow rate, standard (scfm)	681,348	682,343	684,230	682,640
Q _{std} Volumetric flow rate, dry standard (dscfm)	606,818	606,531	609,514	607,621
Total PCDD/F Results (TEF=1)				
C _{std} PCDD/F Concentration (ng/dscm)	2.122E-02	1.714E-02	1.481E-02	1.772E-02
E _{lb/hr} PCDD/F Rate (lb/hr)	4.825E-08	3.895E-08	3.382E-08	4.034E-08
E _{g/s} PCDD/F Rate (g/s)	6.078E-09	4.906E-09	4.261E-09	5.082E-09
E _{T/yr} PCDD/F Rate (Ton/yr)	2.113E-07	1.706E-07	1.481E-07	1.767E-07
E _{Fd} PCDD/F Rate - F _d -based (lb/MMBtu)	1.747E-11	1.402E-11	1.204E-11	1.451E-11
E _{Fc} PCDD/F Rate - F _c -based (lb/MMBtu)	1.808E-11	1.471E-11	1.262E-11	1.514E-11
Total PCDD/F TEQ Results (using USEPA/INTL 1989 TEFs)				
C _{stdTEQ} TEQ Concentration (ng/dscm)	2.141E-04	3.608E-06	2.012E-05	7.927E-05
E _{lb/hrTEQ} TEQ Rate (lb/hr)	4.867E-10	8.198E-12	4.596E-11	1.803E-10
E _{g/sTEQ} TEQ Rate (g/sec)	6.131E-11	1.033E-12	5.790E-12	2.271E-11
E _{T/yrTEQ} TEQ Rate (Ton/yr)	2.132E-09	3.591E-11	2.013E-10	7.897E-10
E _{FdTEQ} TEQ Rate - F _d -based (lb/MMBtu)	1.763E-13	2.952E-15	1.636E-14	6.520E-14
E _{FcTEQ} TEQ Rate - F _c -based (lb/MMBtu)	1.824E-13	3.097E-15	1.715E-14	6.756E-14

RESULTS

2-9

**Table 2-9:
 Unit 2 – Stack – Lead**

Run No.	1	2	3	Average
Date (2004)	Jan 13	Jan 13	Jan 13	
Start Time (approx.)	10:42	13:26	16:50	
Stop Time (approx.)	12:51	15:34	19:04	
Process Conditions				
F _d Oxygen-based F-factor (dscf/MMBtu)	9,780	9,780	9,780	
F _c Carbon dioxide-based F-factor (dscf/MMBtu)	1,856	1,856	1,856	
Cap Capacity factor (hours/year)	8,760	8,760	8,760	
Gas Conditions				
O ₂ Oxygen (dry volume %)	5.4	5.4	5.4	5.4
CO ₂ Carbon dioxide (dry volume %)	13.4	13.4	13.4	13.4
T _s Sample temperature (°F)	228	240	231	233
B _w Actual water vapor in gas (% by volume)	11.37	9.96	10.64	10.66
Gas Flow Rate				
Q _a Volumetric flow rate, actual (acfm)	881,383	871,051	883,573	878,669
Q _s Volumetric flow rate, standard (scfm)	678,033	658,683	677,463	671,393
Q _{std} Volumetric flow rate, dry standard (dscfm)	600,934	593,062	605,414	599,803
Lead Results - Total				
C _{sd} Concentration (lb/dscf)	1.570E-11	4.207E-11	2.222E-11	2.666E-11
E _{lb/hr} Rate (lb/hr)	5.659E-04	1.497E-03	8.072E-04	9.567E-04
E _{T/yr} Rate (Ton/yr)	2.479E-03	6.556E-03	3.535E-03	4.190E-03
E _{Fd} Rate - Fd-based (lb/MMBtu)	2.070E-07	5.547E-07	2.930E-07	3.516E-07
E _{Fc} Rate - Fc-based (lb/MMBtu)	2.174E-07	5.826E-07	3.078E-07	3.693E-07

RESULTS

2-10

**Table 2-10:
 Unit 2 – Stack – Mercury (Ontario Hydro)**

Run No.	1	2	3	Average
Date (2004)	Jan 13	Jan 13	Jan 13	
Start Time (approx.)	11:19	15:50	18:40	
Stop Time (approx.)	14:42	18:00	20:45	
Process Conditions				
F _d	Oxygen-based F-factor (dscf/MMBtu)	9,780	9,780	9,780
F _c	Carbon dioxide-based F-factor (dscf/MMBtu)	1,856	1,856	1,856
Cap	Capacity factor (hours/year)	8,760	8,760	8,760
Gas Conditions				
O ₂	Oxygen (dry volume %)	5.2	5.4	5.8
CO ₂	Carbon dioxide (dry volume %)	13.4	13.5	13.2
T _s	Sample temperature (°F)	241	250	234
B _w	Actual water vapor in gas (% by volume)	10.53	10.69	9.98
Gas Flow Rate				
Q _a	Volumetric flow rate, actual (acfm)	907,511	913,697	899,844
Q _s	Volumetric flow rate, standard (scfm)	685,928	681,365	686,707
Q _{std}	Volumetric flow rate, dry standard (dscfm)	613,694	608,500	618,165
Total Mercury Results ¹				
C _{sd}	Concentration (lb/dscf)	5.337E-10	5.867E-10	<5.191E-10
E _{lb/hr}	Rate (lb/hr)	1.965E-02	2.142E-02	<1.925E-02
E _{T/yr}	Rate (Ton/yr)	8.608E-02	9.383E-02	<8.434E-02
E _{Fd}	Rate - Fd-based (lb/MMBtu)	6.949E-06	7.737E-06	<7.027E-06
E _{Fc}	Rate - Fc-based (lb/MMBtu)	7.393E-06	8.066E-06	<7.299E-06
RE	Reduction Efficiency (% Removal) ²	63.6%	46.7%	64.3%
Particulate Bound Mercury Results				
C _{sd}	Concentration (lb/dscf)	5.693E-13	5.666E-13	5.686E-13
E _{lb/hr}	Rate (lb/hr)	2.096E-05	2.069E-05	2.109E-05
E _{T/yr}	Rate (Ton/yr)	9.182E-05	9.061E-05	9.237E-05
E _{Fd}	Rate - Fd-based (lb/MMBtu)	7.412E-09	7.472E-09	7.697E-09
E _{Fc}	Rate - Fc-based (lb/MMBtu)	7.885E-09	7.790E-09	7.995E-09
Oxidized Mercury Results				
C _{sd}	Concentration (lb/dscf)	2.562E-12	2.266E-12	<1.706E-12
E _{lb/hr}	Rate (lb/hr)	9.433E-05	8.275E-05	<6.327E-05
E _{T/yr}	Rate (Ton/yr)	4.132E-04	3.624E-04	<2.771E-04
E _{Fd}	Rate - Fd-based (lb/MMBtu)	3.335E-08	2.989E-08	<2.309E-08
E _{Fc}	Rate - Fc-based (lb/MMBtu)	3.548E-08	3.116E-08	<2.398E-08
Elemental Mercury Results ³				
C _{sd}	Concentration (lb/dscf)	5.306E-10	5.839E-10	5.177E-10
E _{lb/hr}	Rate (lb/hr)	1.954E-02	2.132E-02	1.920E-02
E _{T/yr}	Rate (Ton/yr)	8.558E-02	9.337E-02	8.410E-02
E _{Fd}	Rate - Fd-based (lb/MMBtu)	6.908E-06	7.700E-06	7.008E-06
E _{Fc}	Rate - Fc-based (lb/MMBtu)	7.349E-06	8.027E-06	7.279E-06

¹ Allowable HNO₃-H₂O₂ blank (0.02 ug) calculated at ten (10) times detection limit of 0.002 ug.

² Removal efficiency calculate using F_d-based (lb/MMBtu)

³ Non-detect values entered in Total Mercury as 0.5 x ND value

RESULTS

2-11

**Table 2-11:
 Unit 2 – Stack - Ammonia**

Run No.	1	2	3	Average
Date (2004)	Jan 14	Jan 14	Jan 14	
Start Time (approx.)	08:02	09:42	11:41	
Stop Time (approx.)	09:14	11:28	12:47	
Process Conditions				
F _d Oxygen-based F-factor (dscf/MMBtu)	9,780	9,780	9,780	
F _c Carbon dioxide-based F-factor (dscf/MMBtu)	1,856	1,856	1,856	
Cap Capacity factor (hours/year)	8,760	8,760	8,760	
Gas Conditions				
O ₂ Oxygen (dry volume %)	5.6	5.4	5.4	5.5
CO ₂ Carbon dioxide (dry volume %)	13.5	13.6	13.6	13.6
T _s Sample temperature (°F)	220	215	216	217
B _w Actual water vapor in gas (% by volume)	10.81	11.79	11.55	11.39
Gas Flow Rate				
Q _a Volumetric flow rate, actual (acfm)	948,401	971,199	980,558	966,719
Q _s Volumetric flow rate, standard (scfm)	740,076	762,917	769,697	757,563
Q _{std} Volumetric flow rate, dry standard (dscfm)	660,041	672,960	680,798	671,266
Ammonia (NH₃) Results				
C _{sd} Ammonia Concentration (ppmdv)	3.17	0.18	0.15	1.17
E _{lb/hr} Ammonia Rate (lb/hr)	5.550	0.326	0.265	2.047
E _{T/yr} Ammonia Rate (Ton/yr)	24.31	1.43	1.16	8.97
E _{Fd} Ammonia Rate - Fd-based (lb/MMBtu)	0.0019	0.0001	0.0001	0.0007
E _{Fc} Ammonia Rate - Fc-based (lb/MMBtu)	0.0019	0.0001	0.0001	0.0007

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DESCRIPTION OF INSTALLATION

3-1

PROCESS DESCRIPTION

The Jacksonville Electric Northside Generating Station Unit 2 consists of a 300 MW circulating fluidized bed (CFB) boiler a lime-based spray dryer absorber (SDA) and a pulse jet fabric filter (PJFF).

The SDA has sixteen independent dual-fluid atomizers. The fabric filter has eight isolatable compartments. The control system also uses reagent preparation and byproduct handling subsystems. The SDA byproduct solids/fly ash collected by the PJFF is pneumatically transferred from the PJFF hoppers to either the Unit 2 fly ash silo or the Unit 2 AQCS recycle bin. Fly ash from the recycle bin is slurried and reused as the primary reagent by the SDA spray atomizers. The reagent preparation system converts quicklime (CaO), which is delivered dry to the station, into a hydrated lime [Ca(OH)₂] slurry, which is fed to the atomizers as a supplemental reagent.

The testing reported in this document was performed at the Unit 2 SDA Inlet and Stack locations.

A schematic of the process indicating sampling locations is shown in Figure 3-1.

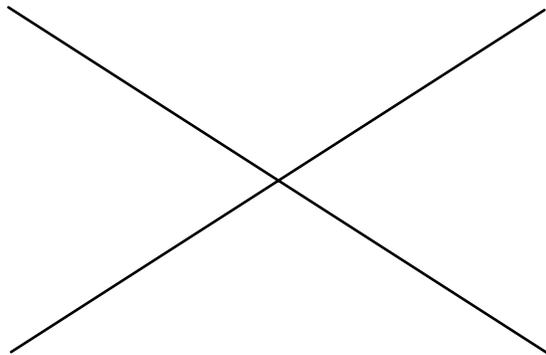


Figure 3-1: Process Schematic

DESCRIPTION OF INSTALLATION

3-2

DESCRIPTION OF SAMPLING LOCATION(S)

Sampling point locations were determined according to EPA Method 1.

Table 3-1 outlines the sampling point configurations. Figure 3-3 and 3-3 illustrate the sampling points and orientation of sampling ports for each of the sources tested in the program.

**Table 3-1:
 Sampling Points**

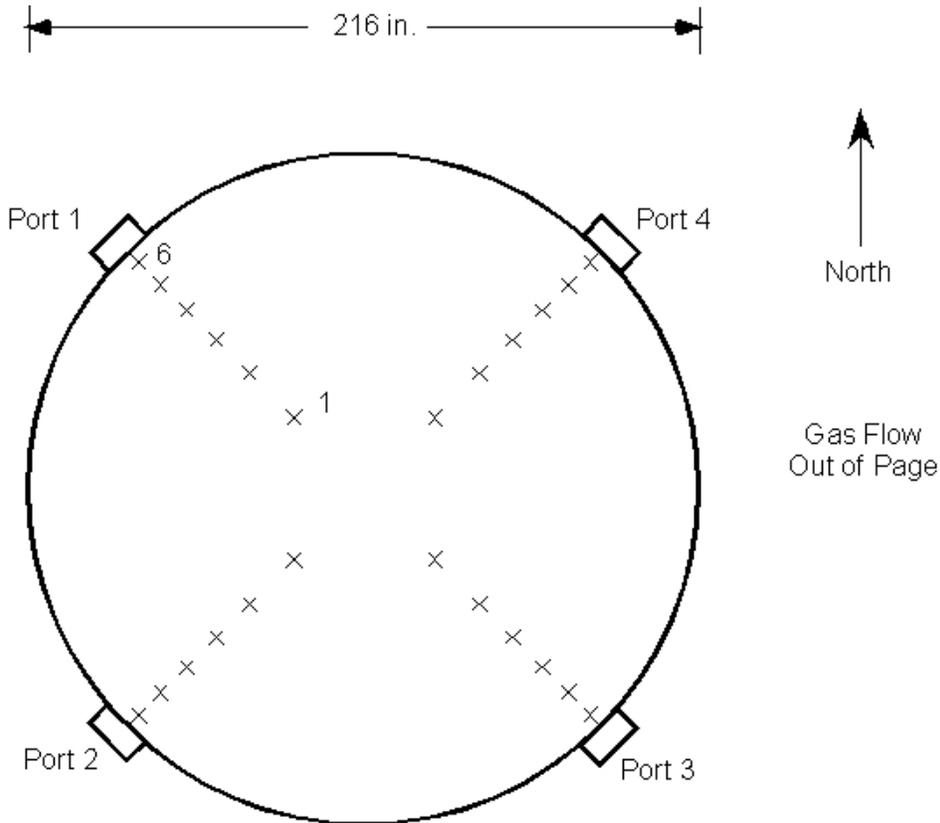
Location	Constituent	Method	Run No.	Ports	Points per Port	Minutes per Point	Total Minutes	Figure
Unit 2 SDA Inlet	SO2	6C	1-6	1	1	60 ¹	60	N/A
Unit 2 SDA Inlet	Particulate	17	1-6	4	6	2.5	60	3-1
Unit 2 SDA Inlet	Mercury	OH ²	1-6	4	6	5	120	3-1
Unit 2 Stack	Particulate	5	1-3	4	3	10	120	3-2
Unit 2 Stack	Fluoride	13B	1-3	4	3	5	60	3-2
Unit 2 Stack	PCDD/PCDF	23	1-3	4	3	15	180	3-2
Unit 2 Stack	Lead	29	1-3	4	3	10	120	3-2
Unit 2 Stack	Mercury	OH ²	1-6	4	3	10	120	3-2
Unit 2 Stack	Ammonia	CTM-027	1-3	4	3	5	60	3-2

¹ Sulfur Dioxide was sampled from a single point in the duct. Readings were collected at one-second intervals by the computer based data acquisition system and reported as one-minute averages.

² Mercury was determined using the Ontario Hydro method.

DESCRIPTION OF INSTALLATION
DESCRIPTION OF SAMPLING LOCATION (CONTINUED)

3-3



<u>Sampling Point</u>	<u>Port to Point Distance (in.)</u>
1	76.9
2	54.0
3	38.2
4	25.5
5	14.5
6	4.5

Diameters to upstream disturbance: >2.0
 Diameters to downstream disturbance: >0.5

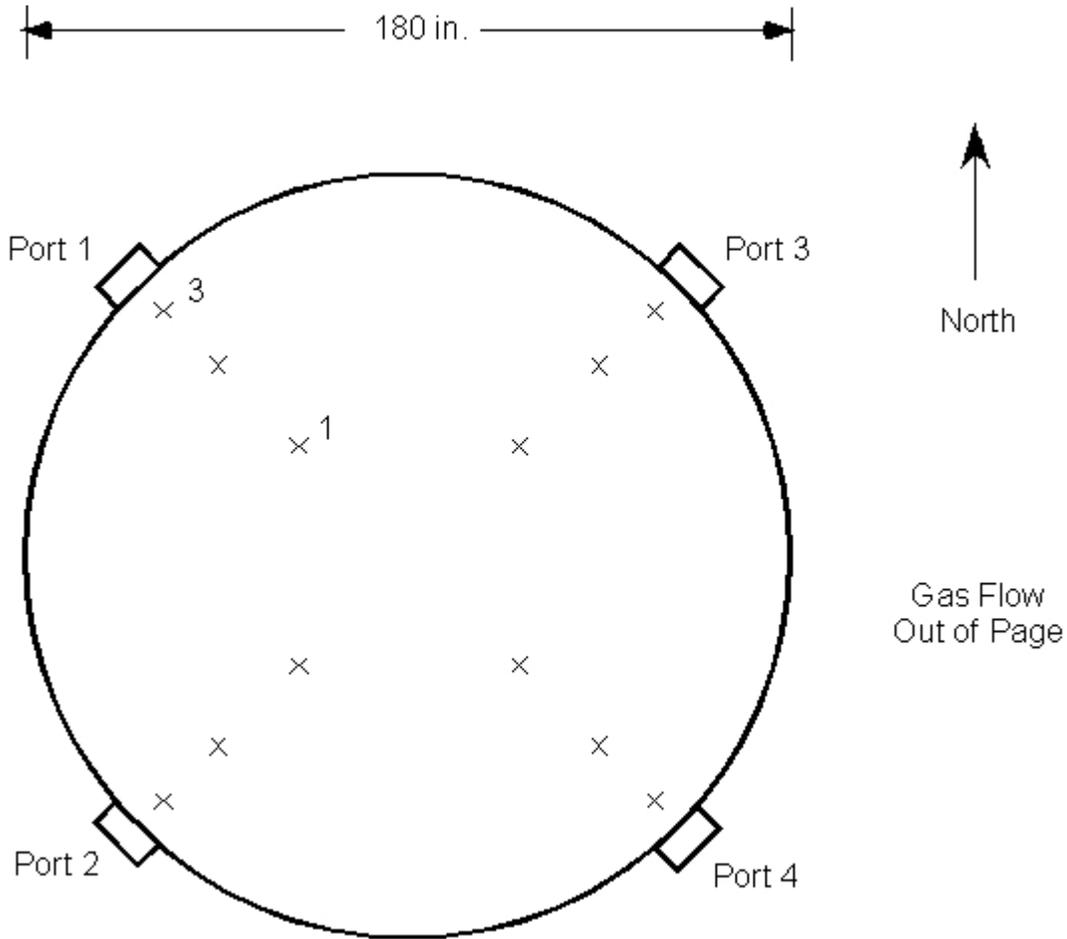
Limit: 2.0 (minimum)
 Limit: 0.5 (minimum)

Figure 3-2: SDA Inlet Sampling Point Determination (EPA Method 1)

DESCRIPTION OF INSTALLATION

DESCRIPTION OF SAMPLING LOCATION (CONTINUED)

3-4



<u>Sampling Point</u>	<u>Port to Point Distance (in.)</u>
1	53.3
2	26.3
3	7.9

Diameters to upstream disturbance: >8.0
 Diameters to downstream disturbance: >2.0

Limit: 2.0 (minimum)
 Limit: 0.5 (minimum)

Figure 3-3: Stack Sampling Point Determination (EPA Method 1)

METHODOLOGY

4-1

Clean Air Engineering followed procedures as detailed in U.S. Environmental Protection Agency (EPA) Methods 1, 2, 3A, 4, 5, 6C, 13B, 23, 29, Conditional Test Method CTM-027 and the Ontario Hydro Method. The following table summarizes the methods and their respective sources.

**Table 4-1:
Summary of Sampling Procedures**

Title 40 CFR Part 60 Appendix A

Method 1	"Sample and Velocity Traverses for Stationary Sources"
Method 2	"Determination of Stack Gas Velocity and Volumetric Flow Rate (Type S Pitot Tube)"
Method 3A	"Determination of Oxygen and Carbon Dioxide Concentrations in Emissions from Stationary Sources (Instrumental Analyzer Procedure)"
Method 4	"Determination of Moisture Content in Stack Gases"
Method 5	"Determination of Particulate Emissions from Stationary Sources"
Method 6C	"Determination of Sulfur Dioxide Emissions from Stationary Sources (Instrumental Analyzer Procedure)"
Method 13B	"Determination of Total Fluoride Emissions from Stationary Sources (Specific Ion Electrode Method)"
Method 23	"Determination of Polychlorinated Dibenzo-p-Dioxins and Polychlorinated Dibenzofurans from Stationary Sources"
Method 29	"Determination of Metals Emissions from Stationary Sources"

Conditional Test Method

CTM-027 "Procedure for the Collection and Analysis of Ammonia in Stationary Sources."

Draft Methods

Ontario Hydro "Standard Test Method for Elemental, Oxidized, Particle-Bound and Total Mercury in Flue Gas Generated from Coal-Fired Stationary Sources."

The EPA Methods (1 through 29) appear in detail in Title 40 of the Code of Federal Regulations (CFR). The Conditional Test Method and the Hydro Ontario Method appear in detail on the US EPA Emissions Measurement Center web page. All methods may be found on the World Wide Web at <http://www.cleanair.com>.

Diagrams of the sampling apparatus and major specifications of the sampling, recovery and analytical procedures are summarized for each method in Appendix A.

Clean Air Engineering followed specific quality assurance and quality control (QA/QC) procedures as outlined in the individual methods and in USEPA "Quality Assurance Handbook for Air Pollution Measurement Systems: Volume III Stationary Source-Specific Methods", EPA/600/R-94/038C. Additional QA/QC methods as prescribed in Clean Air's internal Quality Manual were also followed. Results of all QA/QC activities performed by Clean Air Engineering are summarized in Appendix D.

APPENDIX

TEST METHOD SPECIFICATIONS	A
SAMPLE CALCULATIONS	B
PARAMETERS	C
QA/QC DATA	D
FIELD DATA	E
FIELD DATA PRINTOUTS	F
LABORATORY DATA	G
FACILITY OPERATING DATA	H



ATTACHMENT D

PI Data Summary

**JEA Northside Unit 2
Test #1-Pittsburgh 8 Coal
SUMMARY PI DATA**

January 13 and 14, 2004

Date:	January 13, 2004	January 14, 2004
Start:	1100 hours	1000 hours
End:	1500 hours	1400 hours

<u>Substance</u>	<u>Characteristic Being Measured</u>	<u>Values Used in Efficiency Calculation</u>	
Primary Air	Avg. Out A and B, Deg F	104.3	102.8
	Average, deg F	109.0	108.3
	Count	480	480
	Standard Deviation	4.3537	3.4784
Secondary Air	Total SA flow, klb/hr	0.8300	0.8215
	Average, Total SA Flow, klb/hr	0.8170	0.8222
	Count	240	240
	Standard Deviation	0.0110	0.0090
Fuel	Avg. Out A and B, Deg F	97.2	95.4
	Average, deg F	101.3	102.3
	Count	480	480
	Standard Deviation	2.3087	3.7724
PAHTR Gas Out	Total Flow, klb/hr	207.8	206.5
	Average, deg F	207.6	206.9
	Count	240	240
	Standard Deviation	0.1874	0.2361
PAHTR Gas Out	Gas Out, deg F, A train	308.3	302.3
	Gas Out, deg F, B train	326.2	320.6
	Average, deg F	314.5	313.6
	Count	480	480
SAHTR Gas Out	Standard Deviation	8.6833	9.1275
	Gas Out, deg F, A train	279.1	274.1
	Gas Out, deg F, B train	290.2	287.1
	Average, deg F	287.8	287.7
PAH Gas In	Count	480	480
	Standard Deviation	10.9188	11.1038
	Gas In, deg F, A & B train	587.0	579.7
	Average, deg F	575.7	576.6
SAH Gas In	Count	240	240
	Standard Deviation	6.3042	4.1497
	Gas In, deg F A & B train	590.2	583.0
	Average, deg F	578.6	579.9
PAH Air Out	Count	240	240
	Standard Deviation	6.3563	4.3556
	Air Out, deg F A & B train	482.4	474.8
	Average, deg F	475.0	473.5
SA Airheater Air Out	Count	240	240
	Standard Deviation	4.6017	3.1539
	Air Out, deg F A & B train	429.9	424.5
	Average, deg F	424.0	424.7
SA Airheater Air Out	Count	240	240
	Standard Deviation	3.9809	2.8573

**JEA Northside Unit 2
Test #1-Pittsburgh 8 Coal
SUMMARY PI DATA**

January 13 and 14, 2004

Date:	January 13, 2004	January 14, 2004
Start:	1100 hours	1000 hours
End:	1500 hours	1400 hours

<u>Substance</u>	<u>Characteristic Being Measured</u>	<u>Values Used in Efficiency Calculation</u>	
	Ash leaving temperature, deg F, A	0	423.8745
	Ash leaving temperature, deg F, B	0	0
Stripper/ Coolers - A, B, C, D	Ash leaving temperature, deg F, C	0	0
	Ash leaving temperature, deg F, D	382.1	376.1
	Average, deg F	398.1	462.8
	Count	480	254
	Standard Deviation	6.8019	25.3686
	Temperature, deg F		
SDA Hopper	Average, deg F	215.1	184.3
	Count	240	240
	Standard Deviation	7.8791	5.8660
	Feedrate, feeders 1, 2, 3, klb/hr	59.9	53.2
Limestone Feed Rate 1	Average, klb/hr	57.6	54.6
	Count	240	240
	Standard Deviation	4.1078	4.4497
	AH inlet, ppm		
SO2, in flue Gas	Average, ppm mv	40.7	41.1
	Count	240	240
	Standard Deviation	12.7747	11.0049
	Flow to A, B, C, klb/hr	36043.7	36367.3
Intrex Blower Air Flow	Average, klb/hr	35970.0	36289.4
	Count	1440	1440
	Standard Deviation	135.2805	84.9352
	PA Flow to Intrex A, B, C, klb/hr	44614.8	44838.0
Intrex Seal Pot Blower	Average, klb/hr	44702.2	45476.7
	Count	240	240
	Standard Deviation	211.5243	191.6591
	Average, deg F	164.2	164.8
Intrex Blower Exit Air Temp	Count	240	240
	Standard Deviation	3.1128	3.8639
	Average, deg F	177.6	179.0
Seal Pot Blower Exit Air Temp	Count	240	240
	Standard Deviation	2.3340	3.2261
	Average, deg F	484.5	484.1
Feedwater Temperature to Econ	Count	240	240
	Standard Deviation	0.5612	0.5413
	Average, psiG	2177.3	2030.0
Feedwater Pressure to Econ	Count	240	240
	Standard Deviation	6.1670	5.8581
	Average, klb/hr	11.2	30.0
(DSH)SH-1 Spray Flow	Count	240	240
	Standard Deviation	2.2235	4.3873

**JEA Northside Unit 2
Test #1-Pittsburgh 8 Coal
SUMMARY PI DATA**

January 13 and 14, 2004

Date:	January 13, 2004	January 14, 2004
Start:	1100 hours	1000 hours
End:	1500 hours	1400 hours

<u>Substance</u>	<u>Characteristic Being Measured</u>	<u>Values Used in Efficiency Calculation</u>	
SH-1 Spray Temperature	Average, deg F	305.0	308.1
	Count	240	240
	Standard Deviation	0.9412	1.2058
SH-1 Spray Pressure	Average, psiG	2707.7	2697.7
	Count	240	240
	Standard Deviation	5.0183	4.3845
Drum Pressure	Average of three pressure values	2565.5	2558.0
	Average, psiG	2564.6	2560.0
	Count	720	720
	Standard Deviation	4.4214	3.3911
Main Steam Temperature	Average, deg F	1003.3	1003.4
	Count	240	240
	Standard Deviation	0.7794	0.8207
Main Steam Pressure	Average of two pressure values	2400.6	2400.5
	Average, psiG	2400.4	2400.5
	Count	480	480
	Standard Deviation	3.1311	2.7904
Reheater Outlet Temperature	Average of three temp values	1001.3	1003.9
	Average, deg F	1000.0	1001.9
	Count	720	720
	Standard Deviation	1.0939	1.3519
Reheater Outlet Pressure	Average of two pressure values	571.7	568.7
	Average, psiG	570.9	568.8
	Count	480	480
	Standard Deviation	25.2664	25.2064
CRH Ent Attemp Temp	Average, deg F	607.5	607.2
	Count	240	240
	Standard Deviation	0.8773	1.1088
CRH Ent Attemp Press	Average, psiG	570.5	568.2
	Count	240	240
	Standard Deviation	3.5904	3.4197
RH Spray Flow	Average, klb/hr	0.5	0.5
	Count	240	240
	Standard Deviation	0.0750	0.0780
RH Spray Temp	Average, deg F	186.6	188.6
	Count	240	240
	Standard Deviation	1.0044	0.8165
RH Spray Pressure	Average, psiG	727.4	725.6
	Count	240	240
	Standard Deviation	1.2194	1.1281

**JEA Northside Unit 2
Test #1-Pittsburgh 8 Coal
SUMMARY PI DATA**

January 13 and 14, 2004

Date:	January 13, 2004	January 14, 2004
Start:	1100 hours	1000 hours
End:	1500 hours	1400 hours

<u>Substance</u>	<u>Characteristic Being Measured</u>	<u>Values Used in Efficiency Calculation</u>	
	Data	417.8	417.3
Htr 1 FW	Data	484.7	483.8
Entering Temp	Average, deg F	451.1	450.7
	Count	480	480
	Standard Deviation	33.4367	33.3596
	Data	2186.7	2039.6
Htr 1 FW	Data	2186.7	2039.6
Entering Pressure	Average, psiG	2177.3	2030.0
	Count	480	480
	Standard Deviation	6.1606	5.8520
	Average, deg F	484.5	484.1
Htr 1 FW	Count	240	240
Leaving Temp	Standard Deviation	0.5612	0.5413
	Average, psiG	2177.3	2030.0
Htr 1 FW	Count	240	240
Leaving Pressure	Standard Deviation	6.1670	5.8581
	Average, deg F	632.1	631.9
Htr 1 Extraction	Count	240	240
Stm Temp	Standard Deviation	0.8084	1.0135
	Average, psiG	573.8	571.5
Htr 1 Extraction	Count	240	240
Stm Pressure	Standard Deviation	3.4706	3.3074
	Average, deg F	423.1	422.8
Htr 1 Drain	Count	240	240
Temp	Standard Deviation	0.4722	0.4885
	Average, psiG	573.8	571.5
Htr 1 Drain	Count	240	240
Pressure	Standard Deviation	3.4706	3.3074
	Pressure, psiG	2201.6	2039.6
Feedwater to	Temperature, deg F	484.7	483.8
Econ	Density, lb / cu. ft.	0.01980	0.01981
	Total of three flow values	40.3	27.7
Primary Air to	Average, k lb/hr	39.5	27.5
SC A	Count	240	240
	Standard Deviation	2.2858	0.1828
	Total of three flow values	10.3	10.4
Primary Air to	Average, k lb/hr	10.3	10.4
SC B	Count	240	240
	Standard Deviation	0.0680	0.0573
	Total of three flow values	18.3	18.0
Primary Air to	Average, k lb/hr	17.8	18.2
SC C	Count	240	240
	Standard Deviation	2.5480	0.1116

**JEA Northside Unit 2
Test #1-Pittsburgh 8 Coal
SUMMARY PI DATA**

January 13 and 14, 2004

Date:	January 13, 2004	January 14, 2004
Start:	1100 hours	1000 hours
End:	1500 hours	1400 hours

<u>Substance</u>	<u>Characteristic Being Measured</u>	<u>Values Used in Efficiency Calculation</u>	
Primary Air to SC D	Total of three flow values	31.7	31.3
	Average, k lb/hr	31.3	31.7
	Count	240	240
	Standard Deviation	0.2770	0.2094
Combustion Air Flow into PAH (hot), lb/hr	Total of fourteen flow values	13865.3	13984.3
	Average, k lb/hr	13733.0	13872.9
	Count	240	240
	Standard Deviation	85.3431	90.1078
Combustion Air Flow bypassing PAH (cold), lb/hr	Total of four flow values	47.5	37.7
	Average, k lb/hr	45.0	38.0
	Count	240	240
	Standard Deviation	3.9395	0.2002
Total air Flow, klb/hr	Average, k lb/hr	2435.7	2436.0
	Count	240	240
	Standard Deviation	9.3840	8.1778



ATTACHMENT E

Abbreviation List - Refer to Section 1.2



ATTACHMENT F

Isolation Valve List

Hole #	Description	Approximate Location	Closed (Yes / No)			
			13-Jan-04	14-Jan-04	15-Jan-04	16-Jan-04
37	RHA to CRH	Next to Heat 1	closed	closed	closed	closed
	Use Digital Readout					
	MS Bypass to CRH (Upstream)	Next to Heater 1	closed	closed	closed	closed
38	Desup Wtr from BFP Disch to MS Bypass	On Side of Heater 1	closed	closed	closed	closed
	Bare Pipe Heater 1 Running Vent	Top of Heater 1	closed	closed	closed	closed
	Bare Pipe Heater 1 Relief Vent		closed	closed	closed	closed
49	HRH Bypass to Condenser (Upstream)	Bypass line upstream of valve	closed	closed	closed	closed
50	Desup Wtr from BFP Disch to HRH Byp	Vertical Pipe near HRH Bypass	closed	closed	closed	closed
1 / 25	Htr 1 Dump to Cond	Up/Downstream of Valve	closed	closed	closed	closed
33	Aux Steam Header (GRAY Valve) 337	Platform Overhead	closed	closed	closed	closed
55	CRH Line Drains - common line	Below Turbine	closed	closed	closed	closed
56	CRH Line Drains - common line	Below Turbine	closed	closed	closed	closed
57	CRH Line Drains - North	Below Turbine	closed	closed	closed	closed
58	CRH Line Drains - South	Below Turbine	closed	closed	closed	closed
60	MS Line Drain	Below Turbine	closed	closed	closed	closed
61	MS Line Drain	Below Turbine	closed	closed	closed	closed
#1	Extraction Drain	Below Turbine	closed	closed	closed	closed
	Heat Soak Valve 5A330	Below Turbine	closed	closed	closed	closed

#1 Heater shell drain balking small amount

Cycle Isolation Checklist

Hole #	Description	Approximate Location	Temp Check
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Mezzanine Level

35	DA Pegging Steam (Upstream)	Next to Heater 1	
36	DA Pegging Steam (Downstream)	Next to Heater 1	
34	DA Pegging Steam Line Drain	Next to Heater 1	

— 37	RHA to CRH	Next to Heater 1	
39	MS Bypass to CRH (Upstream)	Over railing by Heater 1	

Use Digital

— Readout	MS Bypass to CRH (Downstream)	Next to Heater 1	
— 38	Desup Wtr from BFP Disch to MS Bypass	Near railing by Heater 1	

— Bare Pipe	Heater 1 Running Vent	On Side of Heater 1	
— Bare Pipe	Heater 1 Relief Vent	Top of Heater 1	
Visual	Heater 1 FW Bypass	Directly above Heater 1	

Bare Pipe	Heater 2 Running Vent	On Side of Heater 2	
Bare Pipe	Heater 2 Relief Vent	Top of Heater 2	
Visual	Heater 2 FW Bypass	Directly above Heater 2	

41	Aux Steam to Unit 3 CRH	Against wall - stairs near Htr 5	
40	Aux Steam from Unit 3 CRH	Against wall - stairs near Htr 5	

42	MS to SSH	Platform (overhead)	
43	SSR Bypass Line	Platform (overhead)	

44	Aux Steam Supply Line to SSR	Vertical Pipe near Platform	
Gauge	SSH Pressure	Board on Platform	

45	Heater 4 Running Vent	Side of Heater 4	
Bare Pipe	Heater 4 Relief Vent	Top of Heater 4	
Visual	Heater 4 FW Bypass	Directly above Heater 4	

46	Heater 5 Vent	Side of Heater 5	
47	Heater 5 Vent	Side of Heater 5	

Bare Pipe	Heater 5 Relief Vent	Top of Heater 5	
Visual	Heater 5 FW Bypass	Directly above Heater 5	

48	CBP Disch to BFP Suction	To the side of Heater 5	
Visual	Heater 6 FW Bypass	Near Condenser Wall	

19	BDV to Cond	Near Condenser Wall (right side)	
20	RFDV (Ventilator Valve) to Cond	Bare Pipe near Cond Wall (R/S)	

21	Equalizer Valve to Cond (CRV-1)	Bare Pipe near Cond Wall (R/S)	
22	Equalizer Valve to Cond (CRV-2)	Bare Pipe near Cond Wall (R/S)	

12	MS SV Below Seat Drains to Cond	Below MS Stop Valves	
14	MS SV Below Seat Drains to Cond	Below MS Stop Valves	

52	MS SV Above Seat Drains to Cond	Below MS Stop Valves	
53	MS SV Above Seat Drains to Cond	Below MS Stop Valves	

13	Stm Lead Drains	Near Condenser Wall (R/S)	
16	Stm Lead Drains	Near Condenser Wall (R/S)	

17	Stm Lead Drains	Near Condenser Wall (R/S)	
18	Stm Lead Drains	Near Condenser Wall (R/S)	

Cycle Isolation Checklist

Hole #	Description	Approximate Location	Temp Check
15	CRV Drain Lines	Near HRH Line	
23	CRV Drain Lines	Near HRH Line	
49	HRH Bypass to Condenser (Upstream)	Bypass line upstream of valve	
DCS	HRH Bypass to Condenser (Downstream)	Control Room	
50	Desup Wtr from BFP Disch to HRH Byp	Vertical Pipe near HRH Bypass	
Visual	SDBFP Recirc to DA	Near HRH Bypass Line	
Visual	MDBFP Recirc to DA	Near HRH Bypass Line	
	Condenser Vacuum		

Ground Floor

24	TDV to Cond (SS Dump)	Into Condenser (use platform)	
7	CRH Drain Hdr 1	Hdr into Cond on Left Side	
8	MS Drain Hdr 2	Hdr into Cond on Left Side	
6	Extraction Drain Hdr 3	Hdr into Cond on Left Side	
10	Drain Hdr 4	Hdr into Cond on Right Side	
9	Drain Hdr 5	Hdr into Cond on Right Side	
11	Steam Lead Drains	Bare Pipe - Side of Condenser	
51	BAC Return to Condenser (CV-4)	U/S of CV-4	
Double Isolate	Hotwell Makeup		
	Polisher Drains	Near Condensate Polishing Sys	
	Bitter Water Pump Off	Near Condensate Polishing Sys	Yes / No
	Unit 2 Fill Pump Off	Near Condensate Polishing Sys	Yes / No
1 / 25	Htr 1 Dump to Cond	Up/Downstream of Valve	/
2	Htr 6 Dump to Cond	Upstream of Valve	
3 / 26	Htr 2 Dump to Cond	Up/Downstream of Valve	/
4 / 27	Htr 4 Dump to Cond	Up/Downstream of Valve	/
5 / 28	Htr 5 Dump to Cond	Up/Downstream of Valve	/
29	Aux Stm to CRH Warm. (U/S of Check Vlv)	Platform Overhead	
30	Aux Stm to CRH Warm. (D/S of Check Vlv)	Platform Overhead	
31	Aux Steam to/from Unit 3 CRH	Platform Overhead	
32	Aux-Steam to SSH	Platform Overhead	
33	Aux Steam Header <i>gray valve</i>	Platform Overhead	
54	HRH Line Drains	Below Turbine	
59	HRH Line Drains	Below Turbine	
55	CRH Line Drains - common line	Below Turbine	
56	CRH Line Drains - common line	Below Turbine	
57	CRH Line Drains - North	Below Turbine	
58	CRH Line Drains - South	Below Turbine	
60	MS Line Drain	Below Turbine	
61	MS Line Drain	Below Turbine	
	<i>#1 Extr Drain</i>	<i>Below turbine</i>	
	<i>Heat Soak valve</i>		

Cycle Isolation Checklist

Hole #	Description	Approximate Location	Temp Check
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Hotwell Make-Up Valves

Boiler Blow Down Valve

Valve SA 328 (turbine soak line)

Auxiliary Steam Supply to Seal Steam System

Valve 331 Auxiliary Steam from Cold RH

Reheat Attenuator

Heater #1 Continuous Vent

Heater #2 Continuous Vent

Heater #4 Continuous Vent

Heater #5 Continuous Vent



JEA Large-Scale CFB Combustion Demonstration Project

Fuel Capability Demonstration Test Report 1 - ATTACHMENTS
100% Pittsburgh 8 Fuel

ATTACHMENT G

Fuel Analyses - Pittsburgh 8 Coal

**JEA Northside Unit 2
Test #1-Pittsburgh 8 Coal
SUMMARY FUEL ANALYSES**

January 13, 2004

Fuel	Unit #2						
	Jan. 13, 2004						
	Lab Number	32006-01A	32006-02B	32006-03C	32006-04D	32006-05E	Average Values
Date	1/13/2004	1/13/2004	1/13/2004	1/13/2002	1/13/2004		
Time	11:00 - 11:20	12:00 - 12:20	13:00 - 13:20	14:00 - 14:20	15:00 - 15:20		
Proximate Analysis							
Moisture, wt% (± 0.25)	6.59	7.47	7.17	7.23	7.82	7.256	
Ash, wt% (± 0.49)	7.48	6.76	7.67	6.02	6.51	6.89	
Volatile, wt% (± 1.0)	49.4	54.29	57.06	55.77	55.78	54.46	
Fixed Carbon, wt% (± 1.0)	36.53	30.48	28.10	30.98	29.89	31.20	
Ultimate Analysis							
Carbon, wt% (± 2.51)	73.1	73.36	70.17	73.77	73.08	72.70	
Hydrogen, wt% (± 0.30)	4.97	4.87	4.62	5.01	4.72	4.84	
Nitrogen, wt% (± 0.17)	1.28	1.35	1.33	1.49	1.4	1.37	
Sulfur, wt% (± 0.009)	4.89	4.86	4.82	4.84	4.8	4.84	
Moisture, wt% (± 0.25)	6.59	7.47	7.17	7.23	7.82	7.26	
Ash, wt% (± 0.49)	7.48	6.76	7.67	6.02	6.51	6.89	
Oxygen, wt% (± 2.51)	1.69	1.33	4.22	1.64	1.67	2.11	
Higher Heating, Btu/lb (± 107 Btu/lb)	12,874	12,972	12,770	12,886	12,885	12,877	
Total Chlorine, wt% (± 200 ug/g)	0.18	0.23	0.12	0.25	0.10	0.18	
Total Fluorine, wt% (± 15 ug/g)	0.000	0.000	0.000	0.000	0.000	0.00	
Total Mercury, ug/g (± 0.031 ug/g)	0.000	0.000	0.000	0.000	0.000	0.00	
Total Lead, ug/g (± 9 ug/g)	0.000	0.000	0.000	0.000	0.000	0.00	
Moisture (oven), wt% (± 1.0)	6.59	7.47	7.17	7.23	7.82	7.26	
Ash elemental analysis							
SiO ₂ , wt% (± 0.65)	0.42	0.33	0.30	0.30	1.22	0.51	
Al ₂ O ₃ , wt% (± 0.98)	48.75	49.90	47.57	65.98	53.51	53.14	
Fe ₂ O ₃ , wt% (± 1.44)	19.55	18.62	17.19	12.18	18.15	17.14	
CaO, wt% (± 4.74)	18.96	19.67	23.92	8.86	16.86	17.65	
MgO, wt% (± 1.25)	3.84	3.59	3.70	3.00	3.02	3.43	
Na ₂ O, wt% (± 3.70)	4.27	3.58	2.84	2.52	2.75	3.19	
K ₂ O, wt% (± 4.25)	3.42	3.53	3.63	6.99	3.47	4.21	
Ti ₂ O, wt% (± 1.52)	0.78	0.78	0.85	0.17	1.02	0.72	
Particulate size distribution							
Particulate Left Mesh, 1/2", wt%	25.63	9.29	7.96	11.35	15.88	14.02	
Particulate Left Mesh, 1/4", wt%	14.27	18.77	14.81	20.37	29.10	19.46	
Particulate Left Mesh, #4, wt%	30.06	10.97	10.88	10.52	9.95	14.48	
Particulate Left Mesh, #8, wt%	9.44	22.40	19.67	21.82	17.72	18.21	
Particulate Left Mesh, #14, wt%	6.43	13.84	17.19	13.66	11.13	12.45	
Particulate Left Mesh, #28, wt%	6.78	12.61	16.76	12.48	9.22	11.57	
Particulate Left Mesh, #50, wt%	3.84	5.82	7.44	5.84	4.11	5.41	
Particulate Left Mesh, #100, wt%	1.94	4.04	3.69	2.43	1.41	2.70	
Bottom, wt%	0.56	1.38	0.57	0.33	0.41	0.65	

JEA Northside Unit 2
 Test #1 - Pittsburgh 8 Coal
 SUMMARY - FUEL ANALYSES

January 14, 2004

Fuel	Unit #2						Average Values
	Jan. 14, 2004						
	Lab Number Date Time	31991-01A 1/14/2004 10:00 - 10:15	31991-02B 1/14/2004 11:00 - 11:15	31991-03C 1/14/2004 12:00 - 12:15	31991-04D 1/14/2004 13:00 - 13:15	31991-05E 1/14/2004 14:00 - 14:15	
Proximate Analysis							
Moisture, wt% (±0.25)	7.28	7.25	7.80	7.32	7.29	7.388	
Ash, wt% (±0.49)	6.16	7.17	7.30	6.93	7.74	7.06	
Volatile, wt% (±1.0)	54.91	55.69	54.14	54.31	56.63	55.14	
Fixed Carbon, wt% (±1.0)	31.65	29.89	30.76	31.44	28.34	30.42	
Ultimate Analysis							
Carbon, wt% (±2.51)	72.15	70.10	73.51	73.49	72.49	72.35	
Hydrogen, wt% (±0.30)	4.50	4.65	4.93	4.84	4.66	4.72	
Nitrogen, wt% (±0.17)	1.32	1.32	1.39	1.45	1.28	1.35	
Sulfur, wt% (±0.009)	4.60	4.70	3.82	4.83	4.84	4.56	
Moisture, wt% (±0.25)	7.28	7.25	7.80	7.32	7.29	7.39	
Ash, wt% (±0.49)	6.16	7.17	7.30	6.93	7.74	7.06	
Oxygen, wt% (±2.51)	3.81	4.81	1.25	1.14	1.71	2.54	
Higher Heating, Btu/lb (±107 Btu/lb)	13,044	12,864	12,930	12,952	13,060	12,970	
Total Chlorine, wt% (±200 ug/g)	0.13	0.15	0.13	0.15	0.13	0.14	
Total Fluorine, wt% (±15 ug/g)	0.000	0.000	0.000	0.000	0.000	0.00	
Total Mercury, ug/g (±0.031 ug/g)	0.000	0.000	0.000	0.001	0.001	0.00	
Total Lead, ug/g (±9 ug/g)	0.002	0.002	0.002	0.006	0.000	0.00	
Moisture (oven), wt% (±1.0)	7.28	7.25	7.80	7.32	7.29	7.39	
Ash elemental analysis							
SiO ₂ , wt% (±0.65)	0.60	0.21	0.37	0.56	0.37	0.42	
Al ₂ O ₃ , wt% (±0.98)	53.66	40.91	50.60	54.99	53.45	50.72	
Fe ₂ O ₃ , wt% (±1.44)	15.10	17.31	19.78	17.42	15.83	17.09	
CaO, wt% (±4.74)	19.32	32.35	18.25	14.84	18.49	20.65	
MgO, wt% (±1.25)	3.08	3.14	3.29	3.23	3.48	3.24	
Na ₂ O, wt% (±3.70)	3.29	2.50	3.28	3.77	3.55	3.28	
K ₂ O, wt% (±4.25)	3.84	2.74	3.42	3.98	3.95	3.59	
Ti ₂ O, wt% (±1.52)	1.11	0.84	1.01	1.21	0.88	1.01	
Particulate size distribution							
Particulate Left Mesh, 1/2", wt%	1.21	2.61	7.96	11.35	15.88	7.80	
Particulate Left Mesh, 1/4", wt%	16.27	18.30	14.81	20.37	29.10	19.77	
Particulate Left Mesh, #4, wt%	13.68	5.89	10.88	10.52	9.95	10.18	
Particulate Left Mesh, #8, wt%	24.28	27.90	19.67	21.82	17.72	22.28	
Particulate Left Mesh, #14, wt%	18.25	17.53	17.19	13.66	11.13	15.55	
Particulate Left Mesh, #28, wt%	13.95	17.60	16.76	12.48	9.22	14.00	
Particulate Left Mesh, #50, wt%	6.94	6.36	7.44	5.84	4.11	6.14	
Particulate Left Mesh, #100, wt%	3.73	1.93	3.69	2.43	1.41	2.64	
Bottom, wt%	0.69	0.41	0.57	0.33	0.41	0.48	



ATTACHMENT H

Limestone Analyses

JEA Northside Unit 2
 Test #1-PITTSBURGH 8 Coal
 SUMMARY LIMESTONE ANALYSES

January 13, 2004

Limestone	Unit #2					Average Values
	Jan. 13, 2004					
Lab number	31987-01A	31987-02B	31987-03C	31987-04D	31987-05E	
Date	1/13/2004	1/13/2004	1/13/2004	1/13/2004	1/13/2004	
Time	11:45	12:45	13:45	14:45	15:45	
Compound analysis						
CaCO ₃ , wt% (±0.41)	90.67	85.50	92.38	94.05	91.70	90.86
MgCO ₃ , wt% (±0.41)	3.66	3.04	2.99	3.09	3.77	3.31
Moisture (oven), wt% (±1.0)	0.27	1.26	0.31	0.30	0.29	0.49
Inerts (subtraction), wt% (±1.0)	5.40	10.20	4.32	2.56	4.24	5.34
Total Chlorine, wt% (±200 ug/g)	0.13	0.16	0.15	0.20	0.19	0.17
Total Fluorine, wt% (±15 ug/g)	0.000	0.000	0.000	0.000	0.000	0.00
Total Mercury, ug/g (±0.031 ug/g)	0.020	0.008	0.005	0.005	0.004	0.01
Total Lead, ug/g (±9 ug/g)	0.000	0.000	0.000	0.000	0.000	0.00
Elemental analysis, AA						
Na, wt% (±0.5 ug/g)	0.07	0.07	0.08	0.06	0.07	0.07
K, wt% (±0.5 ug/g)	0.02	0.02	0.02	0.02	0.03	0.02
Particulate size distribution						
Particulate Left Mesh, #8, wt%	37.87	38.30	39.66	26.06	34.11	35.20
Particulate Left Mesh, #14, wt%	21.01	18.70	18.01	18.58	18.51	18.96
Particulate Left Mesh, #28, wt%	19.90	16.11	14.49	17.51	18.51	17.30
Particulate Left Mesh, #50, wt%	7.52	7.35	7.22	9.87	9.23	8.24
Particulate Left Mesh, #100, wt%	4.70	6.46	6.46	13.69	6.51	7.56
Particulate Left Mesh, #200, wt%	5.32	6.73	6.73	9.75	9.61	7.63
Particulate Left Mesh, #270, wt%	3.69	4.60	4.60	2.33	2.37	3.52
Bottom, wt%	1.78	0.98	0.99	1.16	1.15	1.21
Conversion Fraction	85.16	84.48	85.41	85.55	86.88	85.50

JEA Northside Unit 2
 Test #1-PITTSBURGH 8 Coal
 SUMMARY LIMESTONE ANALYSES

January 14, 2004

Limestone	Unit #2						Average Values
	Jan. 14, 2004						
	Lab number Date Time	31989-01A 1/14/2004 10:15	31989-02B 1/14/2004 11:15	31989-03C 1/14/2004 12:15	31989-04D 1/14/2004 13:15	31989-05E 1/14/2004 14:15	
Compound analysis							
CaCO ₃ , wt% (±0.41)	89.46	90.57	94.91	93.06	91.04	91.81	
MgCO ₃ , wt% (±0.41)	2.93	3.03	2.97	3.07	2.74	2.95	
Moisture (oven), wt% (±1.0)	0.30	0.30	0.32	0.36	0.41	0.34	
Inerts (subtraction), wt% (±1.0)	7.31	6.09	1.80	3.51	5.81	4.90	
Total Chlorine, wt% (±200 ug/g)	0.02	0.02	0.02	0.03	0.03	0.02	
Total Fluorine, wt% (±15 ug/g)	0.000	0.000	0.000	0.000	0.000	0.00	
Total Mercury, ug/g (±0.031 ug/g)	0.006	0.004	0.005	0.004	0.005	0.00	
Total Lead, ug/g (±9 ug/g)	0.000	0.000	0.000	0.000	0.000	0.00	
Elemental analysis, AA							
Na, wt% (±0.5 ug/g)	0.01	0.01	0.01	0.01	0.01	0.01	
K, wt% (±0.5 ug/g)	0.000	0.000	0.000	0.000	0.000	0.00	
Particulate size distribution							
Particulate Left Mesh, #8, wt%	22.25	24.39	28.52	26.41	31.21	26.56	
Particulate Left Mesh, #14, wt%	16.33	14.29	16.26	17.45	16.59	16.18	
Particulate Left Mesh, #28, wt%	18.58	18.40	18.37	19.57	13.93	17.77	
Particulate Left Mesh, #50, wt%	11.77	12.15	10.94	9.24	13.29	11.48	
Particulate Left Mesh, #100, wt%	7.54	6.80	6.44	6.56	5.07	6.48	
Particulate Left Mesh, #200, wt%	7.11	5.77	4.70	5.40	4.07	5.41	
Particulate Left Mesh, #270, wt%	11.70	11.50	8.87	9.32	9.59	10.20	
Bottom, wt%	3.87	5.60	4.37	4.56	4.99	4.68	
Conversion Fraction	89.10	89.30	89.54	85.34	90.06	88.67	



ATTACHMENT I

Bed Ash Analyses

JEA Northside Unit 2
 Test #1 - Pittsburgh 8 Coal
 SUMMARY - BED ASH ANALYSES

January 13, 2004

Bed Ash	Unit #2						Average Values
	Jan. 13, 2004						
Lab Number	31986-04	31986-05	31986-08	31986-09	31986-11	Average Values	
Date	1/13/2004	1/13/2004	1/13/2004	1/13/2004	1/13/2004		
Time	11:00	12:00	13:00	14:00	15:00		
Unburned carbon, wt%	0.12	0.03	0.04	0.10	0.10	0.08	
Compound analysis							
CaSO ₄ , wt% (±0.2)	12.91	14.07	13.38	13.45	14.29	13.62	
Sulfur, wt% (±0.09)	0.44	0.48	0.46	0.48	0.49	0.47	
Ash compound analysis							
SiO ₂ , wt% (±0.65)	2.03	1.84	1.75	2.83	1.91	2.07	
SO ₃ , wt% (±0.98)	0.00	0.00	0.00	0.00	0.00	0.00	
Fe ₂ O ₃ , wt% (±1.44)	54.22	60.21	58.42	54.49	61.18	57.71	
CaO, wt% (±4.74) (Not Part of Normalization)	20.87	20.96	20.84	21.30	21.14	21.02	
MgO, wt% (±1.25)	38.42	30.59	30.30	33.34	31.27	32.78	
Na ₂ O, wt% (±3.70)	3.05	4.85	7.15	7.17	3.88	5.22	
K ₂ O, wt% (±4.25)	2.04	1.99	1.74	1.63	1.43	1.77	
Vanadium, wt% (±1.0)	0.21	0.48	0.57	0.46	0.30	0.41	
Nickel, wt% (±1.0)	0.02	0.05	0.07	0.06	0.03	0.05	
Elemental analysis, AA							
Na, wt% (±0.5 ug/g)	0.01	0.02	0.03	0.03	0.01	0.02	
K, wt% (±0.5 ug/g)	0.01	0.01	0.01	0.01	0.01	0.01	
Particulate size distribution							
Particulate Left Mesh, 1/2", wt%	0.41	0.00	0.41	0.41	0.69	0.39	
Particulate Left Mesh, #4, wt%	0.41	0.41	0.39	0.40	0.88	0.50	
Particulate Left Mesh, #8, wt%	5.73	8.20	5.02	5.95	11.09	7.20	
Particulate Left Mesh, #14, wt%	8.30	11.18	7.77	8.85	13.96	10.01	
Particulate Left Mesh, #28, wt%	20.95	21.64	21.96	22.53	27.25	22.87	
Particulate Left Mesh, #48, wt%	22.49	20.58	23.74	23.53	20.28	22.12	
Particulate Left Mesh, #100, wt%	23.21	21.43	23.52	22.66	15.89	21.34	
Particulate Left Mesh, #200, wt%	17.73	16.19	16.30	14.82	8.89	14.79	
Bottom, wt%	0.10	0.05	0.11	0.09	0.05	0.08	

JEA Northside Unit 2
 Test #1 - Pittsburgh 8 Coal
 SUMMARY - BED ASH ANALYSES

January 14, 2004

Bed Ash	Unit #2							Average Values
	Jan. 14, 2004							
	Lab Number Date Time	31986-01 1/14/2004 10:00	31986-02 1/14/2004 10:20	31986-03 1/14/2004 11:00	31986-06 1/14/2004 12:15	31986-07 1/14/2004 13:00	31986-10 1/14/2004 14:15	
Unburned carbon, wt%	0.04	0.04	0.02	0.02	0.09	0.06	0.05	
Compound analysis								
CaSO ₄ , wt% (±0.2)	14.66	14.43	14.60	12.03	14.07	14.20	14.00	
Sulfur, wt% (±0.09)	0.50	0.50	0.51	0.42	0.49	0.48	0.48	
Ash compound analysis								
SiO ₂ , wt% (±0.65)	2.92	2.95	2.51	2.94	2.17	2.16	2.61	
SO ₃ , wt% (±0.98)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
Fe ₂ O ₃ , wt% (±1.44)	45.30	53.12	56.62	61.31	62.04	46.07	54.08	
CaO, wt% (±4.74) (Not Part of Normalization)	21.17	21.49	20.80	20.55	20.96	21.35	21.05	
MgO, wt% (±1.25)	43.13	38.29	33.92	29.50	26.30	43.44	35.76	
Na ₂ O, wt% (±3.70)	5.66	3.93	4.93	4.52	6.26	5.56	5.14	
K ₂ O, wt% (±4.25)	2.58	1.34	1.51	1.30	2.69	2.30	1.95	
Vanadium, wt% (±1.0)	0.37	0.33	0.45	0.38	0.48	0.43	0.41	
Nickel, wt% (±1.0)	0.04	0.03	0.06	0.05	0.06	0.03	0.04	
Elemental analysis, AA								
Na, wt% (±0.5 ug/g)	0.01	0.01	0.02	0.02	0.03	0.02	0.02	
K, wt% (±0.5 ug/g)	0.01	0.00	0.01	0.01	0.01	0.01	0.01	
Particulate size distribution								
Particulate Left Mesh, 1/2", wt%	0.00	0.41	1.37	0.14	0.00	0.27	0.37	
Particulate Left Mesh, #4, wt%	0.34	0.47	0.34	0.41	0.38	0.30	0.37	
Particulate Left Mesh, #8, wt%	4.68	6.21	3.49	5.96	3.58	4.44	4.73	
Particulate Left Mesh, #14, wt%	8.55	9.10	6.02	8.81	5.78	7.22	7.58	
Particulate Left Mesh, #28, wt%	26.65	22.44	17.91	22.70	18.77	20.83	21.55	
Particulate Left Mesh, #48, wt%	26.81	21.94	20.42	23.77	21.63	23.80	23.06	
Particulate Left Mesh, #100, wt%	22.94	22.22	25.12	22.78	25.71	24.62	23.90	
Particulate Left Mesh, #200, wt%	9.04	16.35	24.00	14.74	23.61	17.76	17.58	
Bottom, wt%	0.07	0.09	0.13	0.09	0.13	0.11	0.10	



ATTACHMENT J

Flyash (Air Heater and PJFF) Analyses

JEA Northside Unit 2
 Test #1-PITTSBURGH 8 Coal
 SUMMARY FLYASH ANALYSES

January 13, and 14, 2004

Flyash	Unit #2							Average Values
	Jan. 13, 2004							
	Lab Number Time	31990-05 (Bag House) 11:52	31990-07 (Bag House) 12:12	31990-10 (Bag House) 13:20	31990-14 (Bag House) 14:29	31990-16 (Bag House) 15:30	32065-01A (Isokinetic)	
Unburned carbon, wt%	6.88	6.90	7.17	7.68	8.27	7.86	7.38	
Compound analysis								
CaSO ₄ , wt% (±0.2)	34.83	38.80	34.04	35.16	37.35	19.80	36.04	
Sulfur, wt% (±0.09)	1.25	1.38	1.22	1.26	1.33	0.73	1.29	
Ash compound analysis								
SiO ₂ , wt% (±0.65)	0.22	0.25	0.18	0.15	0.12	0.13	0.18	
SO ₃ , wt% (±0.98)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
Fe ₂ O ₃ , wt% (±1.44)	60.64	60.59	62.56	63.68	63.19	56.68	62.13	
CaO, wt% (±4.74) (Not Part of Normal)	20.80	20.77	20.87	20.81	20.77	21.04	20.80	
MgO, wt% (±1.25)	4.49	4.15	3.68	3.25	3.34	3.94	3.78	
Na ₂ O, wt% (±3.70)	7.10	7.28	6.52	6.09	6.34	9.63	6.67	
K ₂ O, wt% (±4.25)	6.57	6.79	6.14	5.92	6.08	8.67	6.30	
Vanadium, wt% (±1.0)	0.14	0.12	0.11	0.10	0.11	0.12	0.12	
Nickel, wt% (±1.0)	0.02	0.02	0.02	0.02	0.02	0.02	0.02	
	100.00	99.96	100.07	100.01	99.96	100.24	100.00	
Elemental analysis, AA								
Na, wt% (±0.5 ug/g)	0.21	0.23	0.22	0.24	0.23	0.23	0.22	
K, wt% (±0.5 ug/g)	0.22	0.24	0.24	0.26	0.24	0.23	0.24	
Particulate size distribution								
Particulate Left Mesh, #4, wt%	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
Particulate Left Mesh, #14, wt%	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
Particulate Left Mesh, #28, wt%	0.05	0.04	0.04	0.03	0.04	0.00	0.04	
Particulate Left Mesh, #48, wt%	0.05	0.04	0.04	0.03	0.04	0.00	0.04	
Particulate Left Mesh, #100, wt%	1.25	3.57	2.88	1.45	0.17	0.31	1.86	
Particulate Left Mesh, #270, wt%	23.45	24.02	24.85	25.55	26.05	21.38	24.78	
Particulate Left Mesh, #325, wt%	14.22	11.76	13.45	14.33	15.38	26.10	13.83	
Bottom, wt%	59.78	60.04	57.54	57.41	58.11	50.10	58.58	

JEA Northside Unit 2
 Test #1-PITTSBURGH 8 Coal
 SUMMARY FLYASH ANALYSES

January 13, and 14, 2004

Flyash	Unit #2							Average Values
	Jan. 14, 2004							
Lab Number	31990-02	31990-04	31990-08	31990-11	31990-13	31990-15		
Time	(Bag House) 10:06	(Bag House) 11:35	(Bag House) 12:23	(Bag House) 13:46	(Bag House) 14:20	(Bag House) 15:15		
Unburned carbon, wt%	7.73	7.30	7.34	7.38	7.44	2.96	7.44	
Compound analysis								
CaSO ₄ , wt% (±0.2)	38.83	35.02	23.47	27.29	31.14	38.37	31.15	
Sulfur, wt% (±0.09)	1.38	1.25	0.85	0.98	0.17	0.20	0.93	
Ash compound analysis								
SiO ₂ , wt% (±0.65)	0.30	0.23	0.13	0.15	0.16	0.29	0.19	
SO ₃ , wt% (±0.98)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
Fe ₂ O ₃ , wt% (±1.44)	61.65	61.59	61.80	62.46	62.64	52.16	62.03	
CaO, wt% (±4.74) (Not Part of Normal)	20.80	20.90	20.86	20.91	20.90	22.33	20.88	
MgO, wt% (±1.25)	4.56	4.14	4.24	4.02	3.90	8.18	4.17	
Na ₂ O, wt% (±3.70)	6.19	6.32	6.27	5.95	5.98	12.28	6.14	
K ₂ O, wt% (±4.25)	6.35	6.77	6.61	6.48	6.38	4.91	6.52	
Vanadium, wt% (±1.0)	0.13	0.12	0.12	0.12	0.11	0.14	0.12	
Nickel, wt% (±1.0)	0.02	0.02	0.02	0.02	0.02	1.23	0.02	
	100.00	100.10	100.06	100.11	100.10	101.53	100.07	
Elemental analysis, AA								
Na, wt% (±0.5 ug/g)	0.17	0.17	0.17	0.18	0.18	0.17	0.17	
K, wt% (±0.5 ug/g)	0.20	0.21	0.20	0.22	0.21	0.07	0.21	
Particulate size distribution								
Particulate Left Mesh, #4, wt%	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
Particulate Left Mesh, #14, wt%	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
Particulate Left Mesh, #28, wt%	0.03	0.04	0.05	0.05	0.04	0.03	0.04	
Particulate Left Mesh, #48, wt%	0.05	0.08	0.07	0.08	0.04	0.06	0.06	
Particulate Left Mesh, #100, wt%	0.18	0.20	0.19	0.15	0.17	0.16	0.18	
Particulate Left Mesh, #270, wt%	33.34	46.68	41.56	30.45	23.61	29.52	35.13	
Particulate Left Mesh, #325, wt%	24.35	30.78	20.19	25.87	20.31	30.33	24.30	
Bottom, wt%	40.75	22.18	36.64	42.10	55.54	38.60	39.44	

JEA Northside Unit 2
 Test #1-PITTSBURGH 8 Coal
 SUMMARY FLYASH ANALYSES

January 13, and 14, 2004

Flyash	Unit #2							Average Values
	Jan. 14, 2004							
	Lab Number Time	31990-01 (Air heater) 10:00	31990-03 (Air heater) 11:05	31990-06 (Air heater) 12:03	31990-09 (Air heater) 13:06	31990-12 (Air heater) 14:00	32065-02B (Isokinetic)	
Unburned carbon, wt%	2.80	2.34	2.49	3.35	2.80	7.29	2.76	
Compound analysis								
CaSO ₄ , wt% (±0.2)	23.47	21.05	29.86	30.95	34.43	24.90	27.95	
Sulfur, wt% (±0.09)	0.83	0.75	1.05	1.08	0.18	0.90	0.78	
Ash compound analysis								
SiO ₂ , wt% (±0.65)	0.20	0.17	0.30	0.25	0.33	0.15	0.25	
SO ₃ , wt% (±0.98)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
Fe ₂ O ₃ , wt% (±1.44)	68.80	69.29	69.12	68.08	69.17	58.73	68.89	
CaO, wt% (±4.74) (Not Part of Normal)	22.50	22.57	22.56	22.36	22.60	21.16	22.52	
MgO, wt% (±1.25)	5.76	5.88	5.84	5.50	5.78	4.05	5.75	
Na ₂ O, wt% (±3.70)	2.48	2.19	2.21	3.01	2.20	7.87	2.42	
K ₂ O, wt% (±4.25)	1.63	1.37	1.45	2.06	1.45	8.25	1.59	
Vanadium, wt% (±1.0)	0.30	0.27	0.26	0.26	0.24	0.12	0.27	
Nickel, wt% (±1.0)	0.04	0.03	0.03	0.03	0.03	0.02	0.03	
	101.70	101.77	101.76	101.56	101.80	100.35	101.71	
Elemental analysis, AA								
Na, wt% (±0.5 ug/g)	0.06	0.05	0.05	0.07	0.05	0.18	0.05	
K, wt% (±0.5 ug/g)	0.04	0.03	0.04	0.05	0.04	0.21	0.04	
Particulate size distribution								
Particulate Left Mesh, #4, wt%	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
Particulate Left Mesh, #14, wt%	0.04	0.08	0.12	0.08	0.10	0.00	0.08	
Particulate Left Mesh, #28, wt%	0.12	0.10	0.08	0.12	0.10	0.00	0.10	
Particulate Left Mesh, #48, wt%	0.16	0.14	0.12	0.16	0.14	0.00	0.14	
Particulate Left Mesh, #100, wt%	0.56	0.55	0.53	0.29	0.41	0.00	0.47	
Particulate Left Mesh, #270, wt%	68.96	69.63	70.30	59.58	64.94	26.77	66.68	
Particulate Left Mesh, #325, wt%	8.95	8.46	7.96	10.30	9.13	25.81	8.96	
Bottom, wt%	21.13	20.97	20.81	29.30	25.06	41.61	23.45	



ATTACHMENT K

Ambient Data, Jan. 13, 2004 & Jan. 14,
2004

JEA Northside Unit 2
Test #1-Pittsburgh 8 Coal
SUMMARY MET DATA

January 13 and 14, 2004

Date:	January 13, 2004	January 14, 2004
Start:	1100 hours	1000 hours
End:	1500 hours	1400 hours

Characteristic Being Measured

Values Used in Efficiency Calculation

Dry Bulb Temperature, North / South, deg F	61.0	62.78
Count	478	482
Standard Deviation	2.9707	4.8577
Wet Bulb Temperature, North / South, deg F	49.6	51.26
Count	478	482
Standard Deviation	1.7038	1.8616
Atmospheric Pressure, in Hg	30.43	30.24
Atmospheric Pressure, psia	14.9	14.8
Count	5	5
Standard Deviation	0.01207	0.02918



ATTACHMENT L

Ambient Data, Jan. 15, 2004 & Jan. 16,
2004

JEA Northside Unit 2
 Test #1-Pittsburgh 8 Coal
 SUMMARY MET DATA - PARTIAL LOADS

January 15 and 16, 2004

DATE	WET BULB, DEG F	DRY BULB, DEG F	PRESSURE, PSIA	RELATIVE HUMIDITY, %
JAN. 16, 2004 40% LOAD ↓	48	54	14.696	64.77
	47	53	14.696	64.12
	45	50	14.696	68.08
	44	50	14.696	62.03
	43	49	14.696	61.28
JAN. 16, 2004 60% LOAD ↓	54	60	14.696	68.21
	54	61	14.696	63.84
	53	59	14.696	67.68
	52	57	14.696	71.89
	52	57	14.696	71.89
JAN. 15, 2004 80% LOAD ↓	55	61	14.696	68.71
	56	62	14.696	69.20
	54	63	14.696	55.80
	54	62	14.696	59.71
	54	62	14.696	59.71



ATTACHMENT M

Ontario Hydro Mercury Emission Summary

Black & Veatch
 Clean Air Project No. 9475-1
 100% Pittsburgh No. 8 Coal

Ontario Hydro Mercury Emission Summary

JEA Northside Generating Station - Unit 2

Run No.	Particulate Bound Hg^{tp} (lb/hr)	Separate Oxidized Hg²⁺ (lb/hr)	Separate Elemental Hg⁰ (lb/hr)	Total Mercury Hg^{Total} (lb/hr)
SDA Inlet Run 1	0.033263	0.000361	0.008258	0.041882
SDA Inlet Run 2	0.023739	0.001389	0.005065	0.030193
SDA Inlet Run 3	0.035793	0.000295	0.008621	0.044709
Average	0.030932	0.000682	0.007315	0.038928
Stack Run 1	0.000021	0.000021	0.005545	0.005566
Stack Run 2	0.000021	0.000021	0.007509	0.007530
Stack Run 3	0.000021	0.000063	0.005125	0.005146
Average	0.000021	0.000035	0.006060	0.006081
<hr/>				
Removal Efficiency (%)	99.93%	94.87%	17.16%	84.38%

**Ontario Hydro
 Mercury (Hg) Emission Parameters
 Total Mercury (Hg^{Total}) Results**

Run No.		1	2	3	Average
Date (2004)		Jan 13	Jan 13	Jan 13	
Start Time (approx.)		11:19	15:50	18:40	
Stop Time (approx.)		14:44	18:08	20:47	
Process Conditions					
F _d	Oxygen-based F-factor (dscf/MMBtu)	9,780	9,780	9,780	
F _c	Carbon dioxide-based F-factor (dscf/MMBtu)	1,800	1,800	1,800	
Cap	Capacity factor (hours/year)	8,760	8,760	8,760	
Gas Conditions					
O ₂	Oxygen (dry volume %)	4.8000	4.6000	4.8000	4.7333
CO ₂	Carbon dioxide (dry volume %)	14.1000	14.3000	14.1000	14.1667
T _s	Sample temperature (°F)	317.6250	319.2500	317.5417	318.1389
B _w	Actual water vapor in gas (% by volume)	8.3739	7.9066	7.4743	7.9183
Gas Flow Rate					
Q _a	Volumetric flow rate, actual (acfm)	976,004	971,461	988,368	978,611
Q _s	Volumetric flow rate, standard (scfm)	630,041	625,639	637,925	631,202
Q _{std}	Volumetric flow rate, dry standard (dscfm)	577,282	576,172	590,245	581,233
Q _a	Volumetric flow rate, actual (acf/hr)	58,560,246	58,287,688	59,302,059	58,716,664
Q _s	Volumetric flow rate, standard (scf/hr)	37,802,449	37,538,334	38,275,518	37,872,100
Q _{std}	Volumetric flow rate, dry standard (dscf/hr)	34,636,927	34,570,337	35,414,675	34,873,980
Q _a	Volumetric flow rate, actual (m ³ /hr)	1,658,461	1,650,742	1,679,469	1,662,891
Q _s	Volumetric flow rate, standard (m ³ /hr)	1,070,588	1,063,108	1,083,985	1,072,560
Q _{std}	Volumetric flow rate, dry standard (dry m ³ /hr)	980,938	979,052	1,002,964	987,652
Q _s	Volumetric flow rate, normal (Nm ³ /hr)	997,593	990,623	1,010,077	999,431
Q _{std}	Volumetric flow rate, dry normal (Nm ³ /hr)	914,056	912,299	934,581	920,312
Sampling Data					
V _{mstd}	Volume metered, standard (dscf)	82.4059	85.6378	84.7806	84.2748
%I	Isokinetic sampling (%)	100.5579	104.7030	101.1837	102.1482
Laboratory Data					
Hg _{particle}	Total Particulate Bound Mercury (µg)	35.8900	26.6700	38.8600	33.8067
Hg _O	Total Oxidized Mercury (µg)	0.3900	1.5600	0.3200	0.7567
Hg _E	Total Elemental Mercury (µg)	8.9100	5.6900	9.3600	7.9867
m _n	Total Mercury (µg)	45.1900	33.9200	48.5400	42.5500
Total Mercury Results					
C _{sd}	Concentration (lb/dscf)	1.2092E-09	8.7337E-10	1.2624E-09	1.1150E-09
C _a	Concentration (lb/acf)	7.1520E-10	5.1800E-10	7.5392E-10	6.6237E-10
C _{sd}	Concentration (µg/dscm)	1.9363E+01	1.3986E+01	2.0216E+01	1.7855E+01
C _{sd}	Concentration (mg/dscm)	1.9363E-02	1.3986E-02	2.0216E-02	1.7855E-02
C _a	Concentration (µg/m ³ (actual,wet))	1.1453E+01	8.2950E+00	1.2073E+01	1.0607E+01
C _{sd}	Concentration (µg/Nm ³ dry)	2.0780E+01	1.5009E+01	2.1696E+01	1.9162E+01
E _{lb/hr}	Rate (lb/hr)	4.1882E-02	3.0193E-02	4.4709E-02	3.8928E-02
E _{g/s}	Rate (g/s)	5.2762E-03	3.8036E-03	5.6323E-03	4.9040E-03
E _{T/yr}	Rate (Ton/yr)	1.8345E-01	1.3224E-01	1.9583E-01	1.7050E-01
E _{Fd}	Rate - Fd-based (lb/MMBtu)	1.5352E-05	1.0952E-05	1.6028E-05	1.4110E-05
E _{Fc}	Rate - Fc-based (lb/MMBtu)	1.5436E-05	1.0993E-05	1.6116E-05	1.4182E-05

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**Ontario Hydro
 Mercury (Hg) Emission Parameters (continued)
 Separate Particulate Bound (Hg^{pb}) Results**

Run No.	1	2	3	Average
Date (2004)	Jan 13	Jan 13	Jan 13	
Start Time (approx.)	11:19	15:50	18:40	
Stop Time (approx.)	14:44	18:08	20:47	

Particulate Bound Mercury Results

C _{sd}	Concentration (lb/dscf)	9.6034E-10	6.8670E-10	1.0107E-09	8.8591E-10
C _a	Concentration (lb/acf)	5.6802E-10	4.0728E-10	6.0357E-10	5.2629E-10
C _{sd}	Concentration (µg/dscm)	1.5378E+01	1.0997E+01	1.6185E+01	1.4187E+01
C _{sd}	Concentration (mg/dscm)	1.5378E-02	1.0997E-02	1.6185E-02	1.4187E-02
C _a	Concentration (µg/m ³ (actual,wet))	9.0960E+00	6.5220E+00	9.6653E+00	8.4278E+00
C _{sd}	Concentration (µg/Nm ³ dry)	1.6504E+01	1.1801E+01	1.7369E+01	1.5225E+01
E _{lb/hr}	Rate (lb/hr)	3.3263E-02	2.3739E-02	3.5793E-02	3.0932E-02
E _{g/s}	Rate (g/s)	4.1904E-03	2.9906E-03	4.5091E-03	3.8967E-03
E _{T/yr}	Rate (Ton/yr)	1.4569E-01	1.0398E-01	1.5677E-01	1.3548E-01
E _{Fd}	Rate - Fd-based (lb/MMBtu)	1.2192E-05	8.6112E-06	1.2831E-05	1.1212E-05
E _{Fc}	Rate - Fc-based (lb/MMBtu)	1.2260E-05	8.6438E-06	1.2902E-05	1.1269E-05

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**Ontario Hydro
 Mercury (Hg) Emission Parameters (continued)
 Separate Oxidized (Hg²⁺) Results**

Run No.		1	2	3	Average
Date (2004)		Jan 13	Jan 13	Jan 13	
Start Time (approx.)		11:19	15:50	18:40	
Stop Time (approx.)		14:44	18:08	20:47	
Oxidized Mercury Results					
C _{sd}	Concentration (lb/dscf)	1.0436E-11	4.0167E-11	8.3227E-12	1.9642E-11
C _a	Concentration (lb/acf)	6.1724E-12	2.3823E-11	4.9702E-12	1.1655E-11
C _{sd}	Concentration (µg/dscm)	1.6711E-01	6.4322E-01	1.3328E-01	3.1453E-01
C _{sd}	Concentration (mg/dscm)	1.6711E-04	6.4322E-04	1.3328E-04	3.1453E-04
C _a	Concentration (µg/m ³ (actual,wet))	9.8842E-02	3.8149E-01	7.9591E-02	1.8664E-01
C _{sd}	Concentration (µg/Nm ³ dry)	1.7934E-01	6.9028E-01	1.4303E-01	3.3755E-01
E _{lb/hr}	Rate (lb/hr)	3.6146E-04	1.3886E-03	2.9474E-04	6.8159E-04
E _{g/s}	Rate (g/s)	4.5535E-05	1.7493E-04	3.7131E-05	8.5865E-05
E _{T/yr}	Rate (Ton/yr)	1.5832E-03	6.0820E-03	1.2910E-03	2.9854E-03
E _{Fd}	Rate - Fd-based (lb/MMBtu)	1.3249E-07	5.0369E-07	1.0566E-07	2.4728E-07
E _{Fc}	Rate - Fc-based (lb/MMBtu)	1.3322E-07	5.0560E-07	1.0625E-07	2.4835E-07

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**Ontario Hydro
 Mercury (Hg) Emission Parameters (continued)
 Separate Elemental (Hg⁰) Results**

Run No.	1	2	3	Average
Date (2004)	Jan 13	Jan 13	Jan 13	
Start Time (approx.)	11:19	15:50	18:40	
Stop Time (approx.)	14:44	18:08	20:47	

Elemental Mercury Results

C _{sd}	Concentration (lb/dscf)	2.3841E-10	1.4651E-10	2.4344E-10	2.0945E-10
C _a	Concentration (lb/acf)	1.4101E-10	8.6892E-11	1.4538E-10	1.2443E-10
C _{sd}	Concentration (µg/dscm)	3.8178E+00	2.3461E+00	3.8983E+00	3.3541E+00
C _{sd}	Concentration (mg/dscm)	3.8178E-03	2.3461E-03	3.8983E-03	3.3541E-03
C _a	Concentration (µg/m ³ (actual,wet))	2.2582E+00	1.3915E+00	2.3280E+00	1.9926E+00
C _{sd}	Concentration (µg/Nm ³ dry)	4.0972E+00	2.5178E+00	4.1836E+00	3.5995E+00
E _{lb/hr}	Rate (lb/hr)	8.2579E-03	5.0648E-03	8.6213E-03	7.3146E-03
E _{g/s}	Rate (g/s)	1.0403E-03	6.3804E-04	1.0861E-03	9.2147E-04
E _{T/yr}	Rate (Ton/yr)	3.6169E-02	2.2184E-02	3.7761E-02	3.2038E-02
E _{Fd}	Rate - Fd-based (lb/MMBtu)	3.0268E-06	1.8372E-06	3.0906E-06	2.6515E-06
E _{Fc}	Rate - Fc-based (lb/MMBtu)	3.0436E-06	1.8441E-06	3.1077E-06	2.6651E-06

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**Ontario Hydro
 Mercury (Hg) Emission Parameters
 Total Mercury (Hg^{Total}) Results**

Run No.		1	2	3	Average
Date (2004)		Jan 13	Jan 13	Jan 13	
Start Time (approx.)		11:19	15:50	18:40	
Stop Time (approx.)		14:42	18:00	20:45	
Process Conditions					
F _d	Oxygen-based F-factor (dscf/MMBtu)	9,780	9,780	9,780	
F _c	Carbon dioxide-based F-factor (dscf/MMBtu)	1,800	1,800	1,800	
Cap	Capacity factor (hours/year)	8,760	8,760	8,760	
Gas Conditions					
O ₂	Oxygen (dry volume %)	5.2000	5.4000	5.8000	5.4667
CO ₂	Carbon dioxide (dry volume %)	13.4000	13.5000	13.2000	13.3667
T _s	Sample temperature (°F)	240.7083	250.2083	234.0000	241.6389
B _w	Actual water vapor in gas (% by volume)	10.5308	10.6940	9.9813	10.4020
Gas Flow Rate					
Q _a	Volumetric flow rate, actual (acfm)	907,511	913,697	899,844	907,017
Q _s	Volumetric flow rate, standard (scfm)	685,928	681,365	686,707	684,667
Q _{std}	Volumetric flow rate, dry standard (dscfm)	613,694	608,500	618,165	613,453
Q _a	Volumetric flow rate, actual (acf/hr)	54,450,670	54,821,797	53,990,630	54,421,032
Q _s	Volumetric flow rate, standard (scf/hr)	41,155,683	40,881,928	41,202,426	41,080,012
Q _{std}	Volumetric flow rate, dry standard (dscf/hr)	36,821,650	36,510,025	37,089,874	36,807,183
Q _a	Volumetric flow rate, actual (m ³ /hr)	1,542,075	1,552,586	1,529,046	1,541,236
Q _s	Volumetric flow rate, standard (m ³ /hr)	1,165,553	1,157,800	1,166,877	1,163,410
Q _{std}	Volumetric flow rate, dry standard (dry m ³ /hr)	1,042,811	1,033,985	1,050,407	1,042,401
Q _s	Volumetric flow rate, normal (Nm ³ /hr)	1,086,084	1,078,859	1,087,317	1,084,087
Q _{std}	Volumetric flow rate, dry normal (Nm ³ /hr)	971,710	963,486	978,788	971,328
Sampling Data					
V _{mstd}	Volume metered, standard (dscf)	77.4613	77.8307	77.5580	77.6167
%I	Isokinetic sampling (%)	99.6342	100.9638	99.0372	99.8784
Laboratory Data					
Hg _{particle}	Total Particulate Bound Mercury (µg)	0.0200	0.0200	0.0200	0.0200
Hg _O	Total Oxidized Mercury (µg)	<0.0200	<0.0200	<0.0600	<0.0333
Hg _E	Total Elemental Mercury (µg)	5.2900	7.2600	4.8600	5.8033
m _n	Total Mercury (µg)	5.3100	7.2800	4.8800	5.8233
Total Mercury Results					
C _{sd}	Concentration (lb/dscf)	1.5115E-10	2.0625E-10	1.3874E-10	1.6538E-10
C _a	Concentration (lb/acf)	1.0222E-10	1.3736E-10	9.5310E-11	1.1163E-10
C _{sd}	Concentration (µg/dscm)	2.4205E+00	3.3028E+00	2.2217E+00	2.6483E+00
C _{sd}	Concentration (mg/dscm)	2.4205E-03	3.3028E-03	2.2217E-03	2.6483E-03
C _a	Concentration (µg/m ³ (actual,wet))	1.6368E+00	2.1996E+00	1.5263E+00	1.7876E+00
C _{sd}	Concentration (µg/Nm ³ dry)	2.5976E+00	3.5444E+00	2.3843E+00	2.8421E+00
E _{lb/hr}	Rate (lb/hr)	5.5657E-03	7.5301E-03	5.1458E-03	6.0806E-03
E _{g/s}	Rate (g/s)	7.0115E-04	9.4862E-04	6.4826E-04	7.6601E-04
E _{T/yr}	Rate (Ton/yr)	2.4378E-02	3.2982E-02	2.2539E-02	2.6633E-02
E _{Fd}	Rate - Fd-based (lb/MMBtu)	1.9679E-06	2.7198E-06	1.8781E-06	2.1886E-06
E _{Fc}	Rate - Fc-based (lb/MMBtu)	2.0304E-06	2.7500E-06	1.8919E-06	2.2241E-06

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Black and Veatch
 Clean Air Project No: 9475-1
 Stack - 100% Pittsburgh 8

**Ontario Hydro
 Mercury (Hg) Emission Parameters (continued)
 Separate Particulate Bound (Hg^{pb}) Results**

Run No.	1	2	3	Average
Date (2004)	Jan 13	Jan 13	Jan 13	
Start Time (approx.)	11:19	15:50	18:40	
Stop Time (approx.)	14:42	18:00	20:45	

Particulate Bound Mercury Results

C _{sd}	Concentration (lb/dscf)	5.6932E-13	5.6661E-13	5.6861E-13	5.6818E-13
C _a	Concentration (lb/acf)	3.8499E-13	3.7735E-13	3.9061E-13	3.8432E-13
C _{sd}	Concentration (µg/dscm)	9.1168E-03	9.0735E-03	9.1054E-03	9.0986E-03
C _{sd}	Concentration (mg/dscm)	9.1168E-06	9.0735E-06	9.1054E-06	9.0986E-06
C _a	Concentration (µg/m ³ (actual,wet))	6.1651E-03	6.0428E-03	6.2552E-03	6.1544E-03
C _{sd}	Concentration (µg/Nm ³ dry)	9.7839E-03	9.7375E-03	9.7717E-03	9.7643E-03
E _{lb/hr}	Rate (lb/hr)	2.0963E-05	2.0687E-05	2.1090E-05	2.0913E-05
E _{g/s}	Rate (g/s)	2.6409E-06	2.6061E-06	2.6568E-06	2.6346E-06
E _{T/yr}	Rate (Ton/yr)	9.1819E-05	9.0610E-05	9.2372E-05	9.1600E-05
E _{Fd}	Rate - Fd-based (lb/MMBtu)	7.4121E-09	7.4721E-09	7.6970E-09	7.5270E-09
E _{Fc}	Rate - Fc-based (lb/MMBtu)	7.6475E-09	7.5549E-09	7.7537E-09	7.6520E-09

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Black and Veatch
 Clean Air Project No: 9475-1
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**Ontario Hydro
 Mercury (Hg) Emission Parameters (continued)
 Separate Oxidized (Hg²⁺) Results**

Run No.	1	2	3	Average
Date (2004)	Jan 13	Jan 13	Jan 13	
Start Time (approx.)	11:19	15:50	18:40	
Stop Time (approx.)	14:42	18:00	20:45	

Oxidized Mercury Results

C _{sd}	Concentration (lb/dscf)	<5.6932E-13	<5.6661E-13	<1.7058E-12	<9.4725E-13
C _a	Concentration (lb/acf)	<3.8499E-13	<3.7735E-13	<1.1718E-12	<6.4473E-13
C _{sd}	Concentration (µg/dscm)	<9.1168E-03	<9.0735E-03	<2.7316E-02	<1.5169E-02
C _{sd}	Concentration (mg/dscm)	<9.1168E-06	<9.0735E-06	<2.7316E-05	<1.5169E-05
C _a	Concentration (µg/m ³ (actual,wet))	<6.1651E-03	<6.0428E-03	<1.8765E-02	<1.0324E-02
C _{sd}	Concentration (µg/Nm ³ dry)	<9.7839E-03	<9.7375E-03	<2.9315E-02	<1.6279E-02
E _{lb/hr}	Rate (lb/hr)	<2.0963E-05	<2.0687E-05	<6.3269E-05	<3.4973E-05
E _{g/s}	Rate (g/s)	<2.6409E-06	<2.6061E-06	<7.9703E-06	<4.4058E-06
E _{T/yr}	Rate (Ton/yr)	<9.1819E-05	<9.0610E-05	<2.7712E-04	<1.5318E-04
E _{Fd}	Rate - Fd-based (lb/MMBtu)	<7.4121E-09	<7.4721E-09	<2.3091E-08	<1.2658E-08
E _{Fc}	Rate - Fc-based (lb/MMBtu)	<7.6475E-09	<7.5549E-09	<2.3261E-08	<1.2821E-08

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Black and Veatch
 Clean Air Project No: 9475-1
 Stack - 100% Pittsburgh 8

**Ontario Hydro
 Mercury (Hg) Emission Parameters (continued)
 Separate Elemental (Hg⁰) Results**

Run No.	1	2	3	Average
Date (2004)	Jan 13	Jan 13	Jan 13	
Start Time (approx.)	11:19	15:50	18:40	
Stop Time (approx.)	14:42	18:00	20:45	

Elemental Mercury Results

C _{sd}	Concentration (lb/dscf)	1.5058E-10	2.0568E-10	1.3817E-10	1.6481E-10
C _a	Concentration (lb/acf)	1.0183E-10	1.3698E-10	9.4919E-11	1.1124E-10
C _{sd}	Concentration (µg/dscm)	2.4114E+00	3.2937E+00	2.2126E+00	2.6392E+00
C _{sd}	Concentration (mg/dscm)	2.4114E-03	3.2937E-03	2.2126E-03	2.6392E-03
C _a	Concentration (µg/m ³ (actual,wet))	1.6307E+00	2.1935E+00	1.5200E+00	1.7814E+00
C _{sd}	Concentration (µg/Nm ³ dry)	2.5878E+00	3.5347E+00	2.3745E+00	2.8324E+00
E _{lb/hr}	Rate (lb/hr)	5.5448E-03	7.5094E-03	5.1248E-03	6.0596E-03
E _{g/s}	Rate (g/s)	6.9851E-04	9.4601E-04	6.4560E-04	7.6337E-04
E _{T/yr}	Rate (Ton/yr)	2.4286E-02	3.2891E-02	2.2446E-02	2.6541E-02
E _{Fd}	Rate - Fd-based (lb/MMBtu)	1.9605E-06	2.7124E-06	1.8704E-06	2.1811E-06
E _{Fc}	Rate - Fc-based (lb/MMBtu)	2.0228E-06	2.7424E-06	1.8842E-06	2.2164E-06

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Black and Veatch
 Clean Air Project No: 9475-1
 SDA Inlet - 100% Pittsburgh 8

Mercury Laboratory Data - Data Entry Sheet

DRAFT LAB DATA

Mercury	Units	Detection Limit	Blank (as-rcvd)	Run 1	Run 2	Run 3
Hg _{ash} -Filter Fraction	µg	0.0100		34.0000	24.9000	36.0000
Hg _{pr} -Probe Rinse Fraction	µg	0.0100		1.9100	1.7900	2.8800
Hg _{KCl} -KCl Fraction	µg	0.0200		0.5300	1.7000	0.4600
Hg _{H2O2} -HNO3-H2O2 Fraction	µg	0.0200		18.3000	15.5000	19.7000
Hg _{KMnO4} -KMnO4 Fraction	µg	0.0300		1.5300	1.1100	0.5800
V _{3a} -As-received Volume of KCl Blank	ml		300.0			
V _{5a} -As-received volume of HNO3-H2O2 Blank	ml		100.0			
V _{7a} -As-received volume of H2SO4-KMnO4 Blank	ml		300.0			
V ₃ -Volume of KCl charged to impingers	ml			300.0	300.0	300.0
V ₅ -Volume of HNO3-H2O2 charged to impingers	ml			100.0	100.0	100.0
V ₇ -Volume of H2SO4-KMnO4 charged to impingers	ml			300.0	300.0	300.0
Hg _{fb} -Filter Blank	µg		0.0200	0.0200	0.0200	0.0200
Hg _{Ob} -KCl Solution Blank	µg		0.1400	0.1400	0.1400	0.1400
Hg _{Eb1} -HNO3-H2O2 Blank	µg		10.8000	10.8000	10.8000	10.8000
Hg _{Eb2} -KMnO4 Blank	µg		0.1200	0.1200	0.1200	0.1200

Notes:

"<" indicates result below reported minimum detection limit.

Solution blank values are derived by multiplying the as-received blank value by the ratio of the impinger charge volume to the as-received volume.

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Black and Veatch
 Clean Air Project No: 9475-1
 Stack - 100% Pittsburgh 8

Mercury Laboratory Data - Data Entry Sheet

DRAFT LAB DATA

Mercury	Units	Detection Limit	Blank (as-rcvd)	Run 1	Run 2	Run 3
Hg _{ash} -Filter Fraction	µg	0.0100		0.0200	0.0200	0.0200
Hg _{pr} -Probe Rinse Fraction	µg	0.0100		<0.0100	<0.0100	<0.0100
Hg _{KCl} -KCl Fraction	µg	0.0200		0.0900	0.0800	<0.0600
Hg _{H2O2} -HNO3-H2O2 Fraction	µg	0.0200		17.9000	20.4000	17.9000
Hg _{KMnO4} -KMnO4 Fraction	µg	0.0300		0.7600	0.2300	0.3300
V _{3a} -As-received Volume of KCl Blank	ml		300.0			
V _{5a} -As-received volume of HNO3-H2O2 Blank	ml		100.0			
V _{7a} -As-received volume of H2SO4-KMnO4 Blank	ml		300.0			
V ₃ -Volume of KCl charged to impingers	ml			300.0	300.0	300.0
V ₅ -Volume of HNO3-H2O2 charged to impingers	ml			100.0	100.0	100.0
V ₇ -Volume of H2SO4-KMnO4 charged to impingers	ml			300.0	300.0	300.0
Hg _{fb} -Filter Blank	µg		<0.0100	<0.0100	<0.0100	<0.0100
Hg _{Ob} -KCl Solution Blank	µg		0.9800	0.9800	0.9800	0.9800
Hg _{Eb1} -HNO3-H2O2 Blank	µg		13.2000	13.2000	13.2000	13.2000
Hg _{Eb2} -KMnO4 Blank	µg		0.1700	0.1700	0.1700	0.1700

Notes:

"<" indicates result below reported minimum detection limit.

Solution blank values are derived by multiplying the as-received blank value by the ratio of the impinger charge volume to the as-received volume.

020604 134833

0



FIGURES

- FIGURE 1 - GENERAL ARRANGEMENT PLAN, DRAWING NO. 3847-1-100, REV. 3
- FIGURE 2 - GENERAL ARRANGEMENT ELEVATION, DRAWING NO. 3847-1-101, REV. 3
- FIGURE 3 - FABRIC FILTER EAST END ELEVATION, DRAWING NO. 3847-9-268, REV. 2
- FIGURE 4 - GENERAL ARRANGEMENT UNIT 2 ISO VIEW (RIGHT SIDE), DRAWING NO. 43-7587-5-53
- FIGURE 5 - GENERAL ARRANGEMENT UNIT 2 FRONT ELEVATION VIEW A-A, DRAWING NO. 43-7587-5-50, REV. C
- FIGURE 6 - GENERAL ARRANGEMENT UNIT 2 SIDE ELEVATION, DRAWING NO. 43-7587-5-51, REV. C

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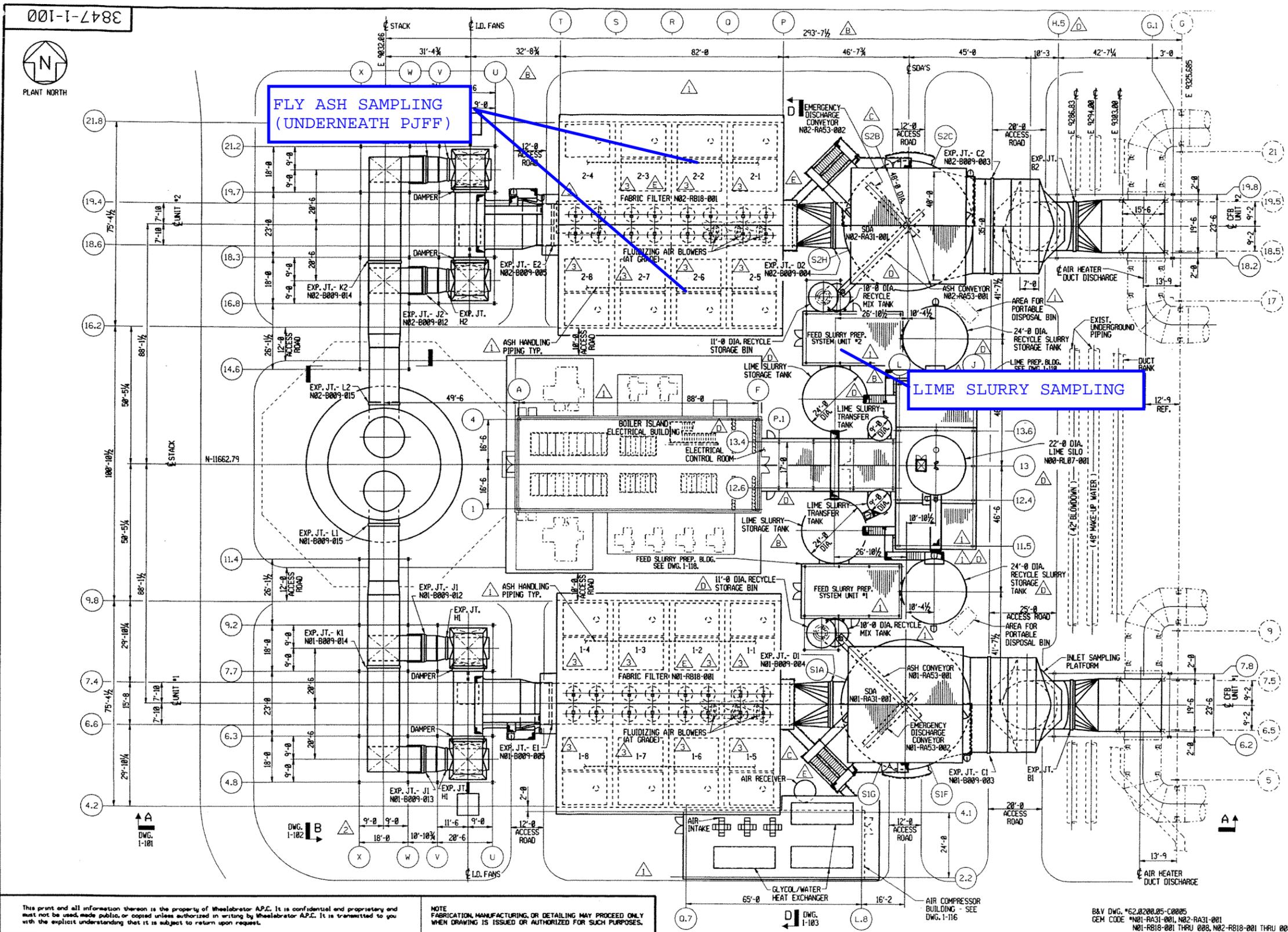


FIGURE 1

- NOTES:**
1. FOR COMPLETE COLUMN DESIGNATIONS & LOCATIONS SEE DWG. 9-001.
 2. FOR TANK LOCATIONS SEE DWG. 9-003.

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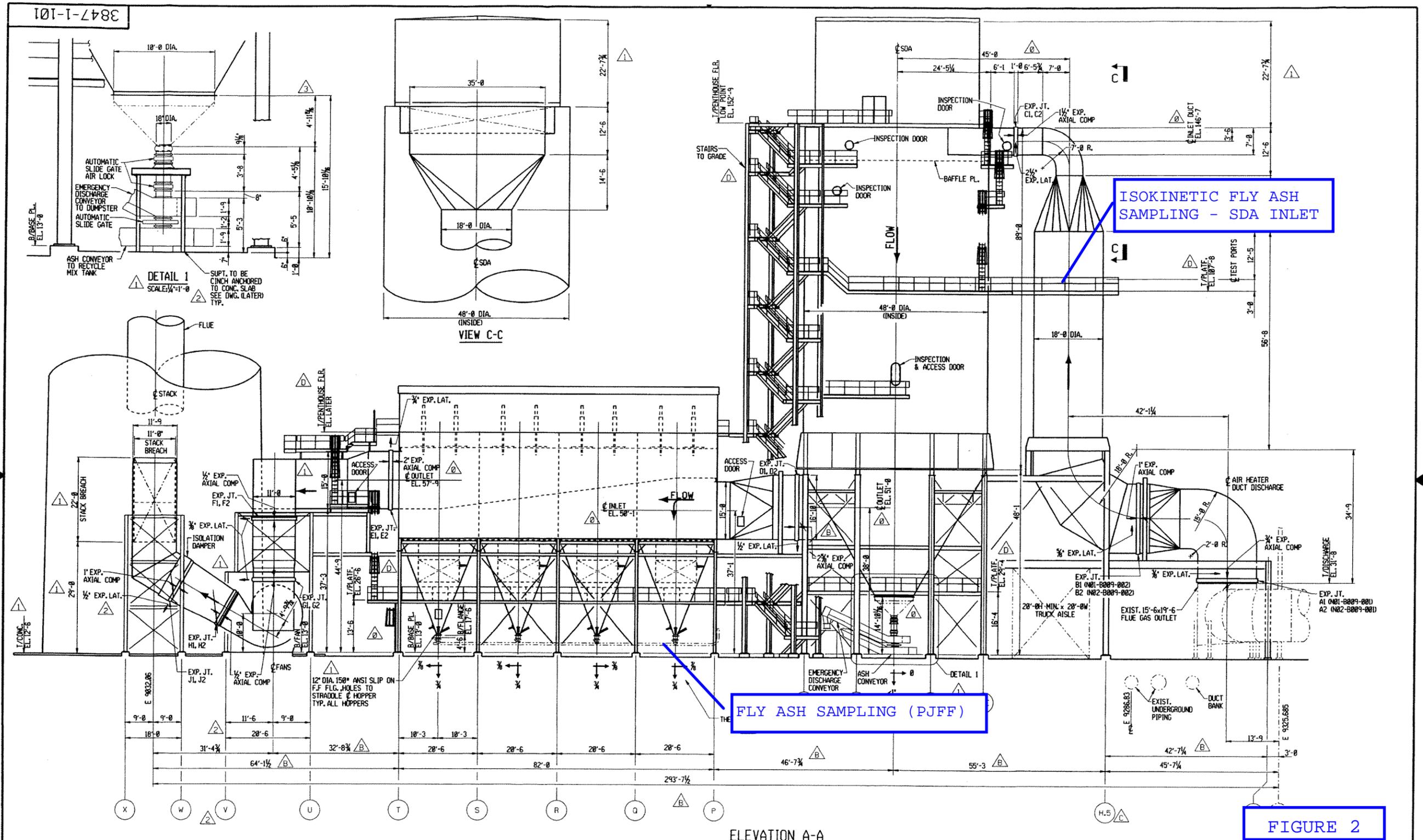
NO.	REVISION	DATE	NO.	REVISION	DATE	REV.	DATE	TO	FOR	REV.	DATE	TO	FOR	DRN. BY	DATE
B	REVISED DIMENSIONS & LAYOUT ABS PREP AREA	8-28-99	1	ADD ELECT BLDG & ASH HANDLING REF	8-28-99	2	7-14-00	WPC & WATKINS	CONSTRUCTION	E	2-7-00	FOSTER WHEELER	INFORMATION	A	10-1-99
C	MOVED STAIR TOWER	2-15-99	1	REV OUTLET DUCT & GEN REV	4-27-00	2	8-4-00	INSULATOR	BLOS	B	3-1-00	FABRICATOR	FAB INFO	B	10-29-99
D	REV. TANK & COL. DESIGNATIONS	1-9-00	2	ADD OUT DUCT SUPP INFO, INC CUST COMMENT, ADD EXP JT TAGS	7-12-00	3	9-28-00	FOSTER WHEELER	INFORMATION	B	4-3-00	FABRICATOR	BID INFO	C	12-15-99
E	MOVED STAIR TOWER, REVISED EQUIP. NO'S.	2-4-00	3	REV F.F. COMPARTMENT NUMBERING	8-15-00	1	4-28-00	FOSTER WHEELER	INFO	F	1-11-00	NELS	MODEL FAB	D	1-11-00
F	DRAWING UPDATED AND CHECKED	3-1-00				2	7-14-00	FOSTER WHEELER	INFO	D	1-14-00	FABRICATOR	BID INFO		

B&V DWG. #62.0200.05-C0005
 GEN CODE #N01-RA31-001, N02-RA31-001, N01-R818-001 THRU 008, N02-R818-001 THRU 008
 FOSTER WHEELER
 JACKSONVILLE ELECTRIC AUTHORITY
 UNIT #1 & #2 REPOWERING PROJECT
 GENERAL ARRANGEMENT PLAN
 3847-1-100 3

m:\contract\3847\cad\38471100.dgn

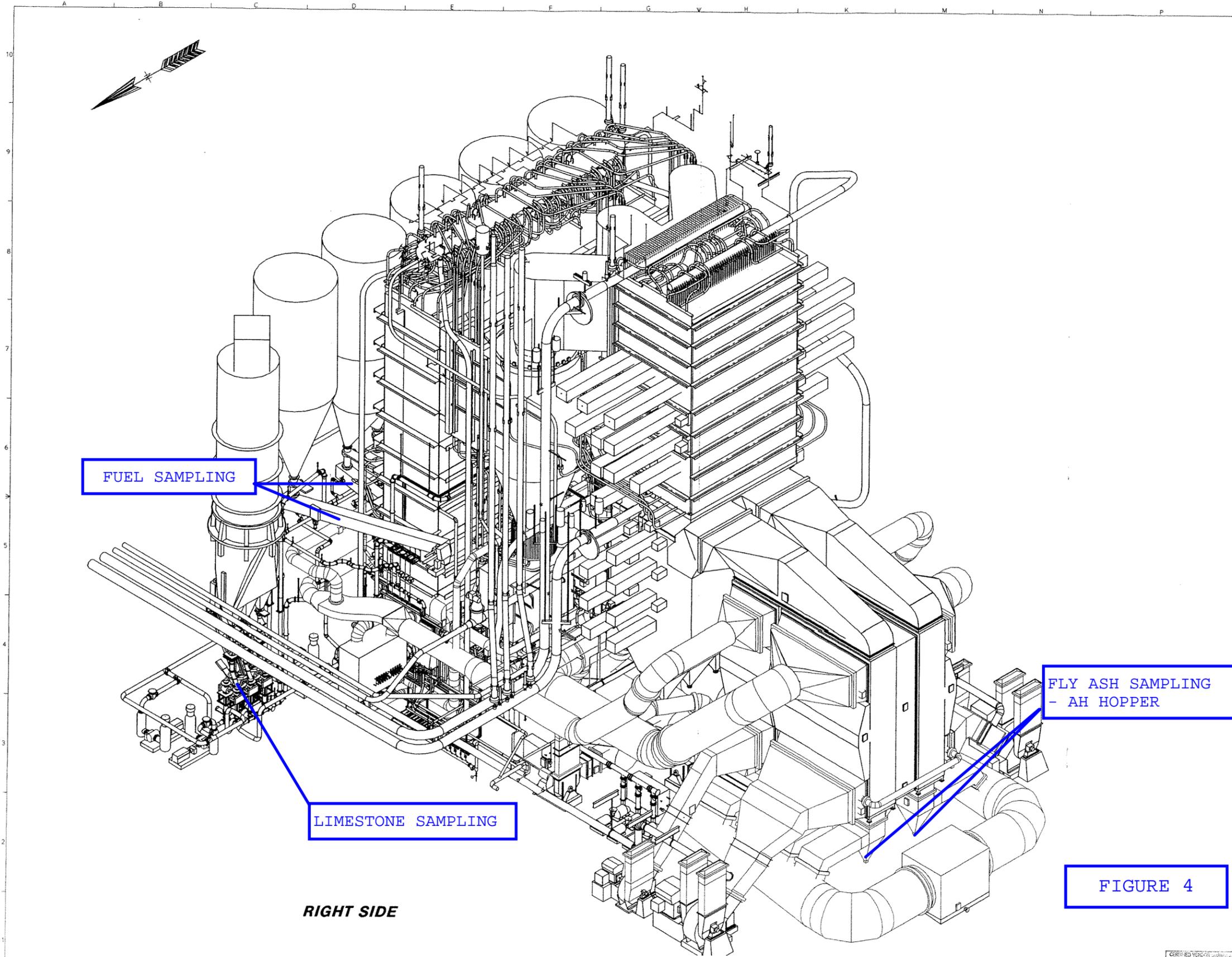
PLOT DATE: 15 SEP 2000 13:28:04
LAST PLOTTED BY: RK

DWG40998 03-MAR-2004 14:47:11



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NO.	REVISION	DATE	NO.	REVISION	DATE	REV.	DATE	TO	FOR	REV.	DATE	TO	FOR	DRN. BY	RK	DATE	SCALE	CERTIFIED	BY:	DATE:
B	REVISED DIMENSIONS & TRUCK AISLE	8-28-99	1	REVISED OUTLET DUCT & GENERAL REV.	4-27-00	3	6-4-00	INSULATOR	BIDS	D	2-7-00	FOSTER WHEELER	INFORMATION	A	10-1-99	FOSTER WHEELER	INFORMATION			
C	REVISED COLUMN DESIGNATION	1-9-00	2	ADD OUTLET DUCT SUPT INFO & INCORPORATE CUSTOMER COMMENT	7-12-00	3	9-28-00	FOSTER WHEELER	INFORMATION	8	3-1-00	FABRICATOR	FAB INFO	B	10-29-99	FOSTER WHEELER	INFORMATION			
D	REVISED ACCESS ADDED ELEVATIONS	2-4-00		ADD EXP MOVEMENTS AND EXP JT TAGS	7-12-00	1	4-20-00	FOSTER WHEELER	INFO	1	12-15-99	NELS	MODEL BID				1/2" = 1'-0"			
E	DWG UPDATED AND CHECKED	3-1-00		REV. DIMENSIONS AT DETAIL 1	7-19-00	2	7-14-00	FOSTER WHEELER	INFO	2	1-11-00	NELS	MODEL FAB							
F	REV DUCT DIM & ADD DETAIL 1					2	7-14-00	WPC & WATKINS	CONSTRUCTION	3	1-14-00	FABRICATOR	BID INFO							

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RIGHT SIDE

FLY ASH SAMPLING
- AH HOPPER

FUEL SAMPLING

LIMESTONE SAMPLING

FIGURE 4

- NOTES
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 2. ABBREVIATIONS USED ON THIS DRAWING ARE IN ACCORDANCE WITH AMERICAN STANDARD "ABBREVIATIONS FOR USE ON DRAWING".
 3. FOR ADDITIONAL NOTES & REFERENCE DRAWINGS SEE DRAWING 43-7587-5-50

B&V Dwg No. 62.3401.05-C0012

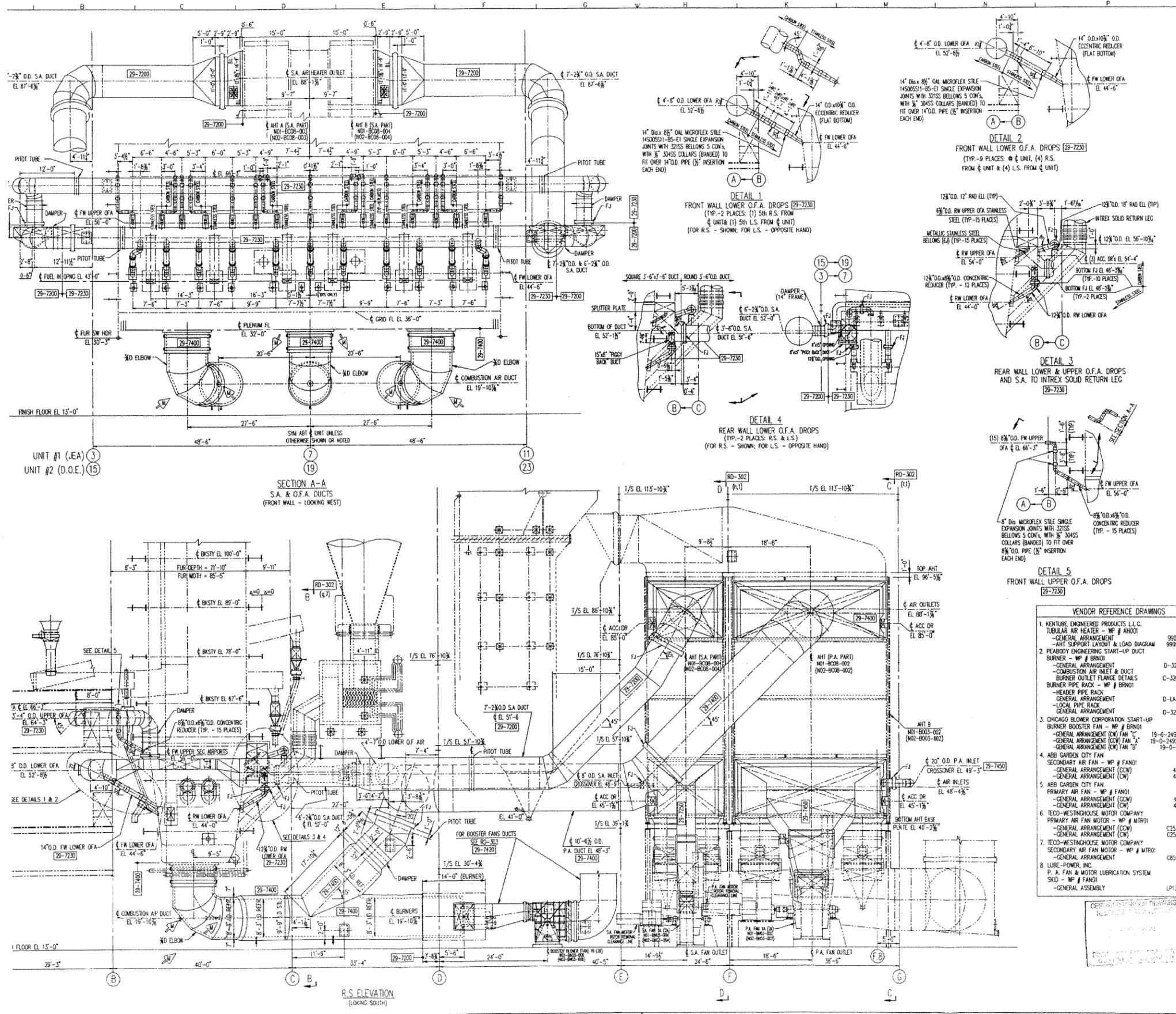
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B	8-26-99	JHM	DESIGN UPDATE
A	3-29-99	JHM	FIRST ISSUE
NO.	DATE	BY	DESCRIPTION
REVISIONS			
GENERAL ARRANGEMENT			
UNIT 2			
ISO VIEW (RIGHT SIDE)			
NORTHSIDE UNITS 1 & 2 REPOWERING PROJECT			
Equipment No. 62.3401.05-C0012			
B&V Drawing No. 62.3401.05-C0012			
Project Number	62.3401.05	Sheet	C
Drawn by	JHM	3-16-99	200758700 UNIT 2.DWG
Checked by			200761000 UNIT 1.JEA

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FOSTER WHEELER ENERGY CORPORATION
MEMPHIS, TN

DATE: 03/17/2004



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 - ABBREVIATIONS USED ON THIS DRAWING ARE IN ACCORDANCE WITH AMERICAN STANDARD ABBREVIATIONS FOR USE ON DRAWING.
 - UNLESS OTHERWISE SPECIFIED, ALL CLEARANCE LINES FOR DUCTS AND FLUES SHALL BE AS FOLLOWS:
 - DUCTS & FLUES - 18", UNLESS NOTED.
 - AIR HEATERS, FANS & DUST COLLECTORS - 18".
 - EXP. JOINTS & DAMPERS - 30" FOR A LENGTH OF 24" EITHER SIDE OF JOINT OR DAMPER.
 - [FWEC] DENOTES FOSTER WHEELER ENERGY CORPORATION WORK TERMINATES; [VENDOR] DENOTES VENDOR REF. DWG. OTHERWISE NOTED.
 - ALL DIMENSIONS ARE TO INSIDE OF PLATE UNLESS OTHERWISE NOTED.
 - FOR PLATE THICKNESS, PLATE MATERIAL & EXPANSION JOINT INFORMATION REFER TO FLUE & DUCT ASSEMBLY DRAWINGS BEGINNING WITH DRAWING 43-7587-5-310, WHEN ISSUED.
 - ALL ACCESS DOORS ARE 18"x24"(H).

FWEC REFERENCE DRAWINGS

1. GENERAL ARRANGEMENT CROSS SECTION	43-7587-5-20
2. GENERAL ARRANGEMENT LONGITUDINAL SECTIONS A-A & B-B	43-7587-5-21
3. GENERAL ARRANGEMENT LONGITUDINAL SECTIONS C-C & D-D	43-7587-5-22
4. ARRANGEMENT AUXILIARY EQUIPMENT PLAN VIEW	43-7587-5-301
5. ARRANGEMENT AUXILIARY EQUIPMENT SECONDARY AIR, PRIMARY AIR DUCTS PLAN VIEW	43-7587-5-302
6. ARRANGEMENT AUXILIARY EQUIPMENT BURNER BOOSTER BLOWERS (FANS) LAYOUT, PLAN VIEW & SECTIONS	43-7587-5-303
7. ARRANGEMENT AUXILIARY EQUIPMENT SOILER EXHAUST/AHT/AHT/FWEC TERMINAL FLUE PLAN VIEW @ AHT TOP, R.S. ELEVATION AND VIEWS A-A & B-B	43-7587-5-304
8. ARRANGEMENT AUXILIARY EQUIPMENT SOILER EXHAUST/AHT/AHT/FWEC TERMINAL FLUE PLAN VIEWS C-C & @ AHT SUPPORT LEVEL AND DETAILS	43-7587-5-305
9. INSTRUMENT LOCATION PLANS	43-7587-5-6000 INSTR 6404, 6405, 6406, 6411, 6413 INSTR 6419

NO.	DATE	DESCRIPTION
M	03-26-04	REVISED LOCATION OF RIGHT AND LEFT SIGHT GLASS POINTS AT COMBUSTION AIR DUCTS @ SECTION A-A AND RIGHT SIDE ELEVATION.
L	01-28-04	DELETED "HOLD" FROM COMBUSTION AIR DUCT AND ADDED (2) ACCESS DOOR AND DIMENSIONS TO IT AS SHOWN AT RIGHT SIDE ELEVATION.
K	01-12-04	ADDED VENDOR REFERENCE DRAWINGS WID-6.
J	08-22-04	REVISED TAG NUMBER FOR BURNER BOOSTER FAN T.Y. SA & P.A. FAN & R.S. ELEVATION. ADDED F.W.E.C. REFERENCE DRAWINGS RD-4. REVISED VENDOR REFERENCE DRAWINGS WID-3. ADDED VENDOR REFERENCE DRAWINGS PEABODY BURNER PIPE HOOD DRAWING. UPDATED BOOSTER BLOWER INLET & OUTLET DUCTING AND BOOSTER BLOWERS PROTECTIVE ACCORDING TO ACTUAL PURCHASED FANS. REVISED DIMENSION 24'-0" (WAS 34'-0") FOR BOOSTER BLOWER FROM A TO COLUMN "D" R.S. ELEVATION. REVISED DIMENSION 18'-0" (WAS 18'-0") FOR SECTION A-A & DETAIL 5. REVISED DIMENSION 18'-0" (WAS 18'-0") FOR SECTION C-C & DETAIL 5. ADDED P.A. FAN MOTOR VENDOR REFERENCE DRAWINGS. REVISED SIZE OF BURNER BOOSTER FAN MOTOR REFERENCE DRAWING NUMBER. REVISED "HOLD" @ P.A. & S.A. FAN MOTORS & REVISED P.A. & S.A. FAN MOTOR PROTECTIVE TO MATCH THE ELEVATION. ADDED PART NO.'S FOR DUCTS. ADDED VENDOR REFERENCE DRAWINGS. REVISED DIMENSION BETWEEN COLUMNS "A" & "D" (WAS 4'-0") @ R.S. ELEVATION. REVISED P.A. FAN MOTOR REFERENCE DRAWING NUMBER. REVISED P.A. FAN MOTOR TO INCLUDE ACTUAL PURCHASED FAN @ R.S. ELEVATION. REVISED SIZE OF FW UPPER O.F.A. DROPS EXPANSION JOINTS TO MATCH WITH (1) TOP WALL BELLOWS (WAS (1) ONE (1) THE FAN(C) @ R.S. ELEVATION & SECTION A-A. ADDED VENDOR REFERENCE DRAWINGS. ADDED F.W.E.C. REFERENCE DRAWINGS S. J. & B. ADDED S.A. DUCTS TO BURNER SOLID RETURN LEG. REVISED P.A. & S.A. AIR INLET DUCTS. REVISED SIZE OF FW LOWER O.F.A. DROPS (WAS 14'-0") (WAS 14'-0") @ R.S. ELEVATION. REVISED DIMENSIONS AND ADDED DETAILS WHO WERE INDICATED IN FIELD OF DRAWING. REVISED IN RESPONSE TO FWESA COMMENTS (ADDED GRADE INFO, REVISED S.A. & P.A. DUCTS AS SHOWN). ADDED P.A. & S.A. FAN MOTOR DUCTS TO AIR HEATER. REVISED P.A. AIR FLOW MEASUREMENT DEVICES AT SEC AND AT FW DUCTS. REVISED FW AIR DUCTS AT SOILER FRONT AND REAR WALLS DRAWING SIZED FOR START AND PERFORMANCE REVIEW. CHECKED FOR PIPING AND SEC AIR DUCT LOAD CALCULATIONS ONLY.

VENDOR REFERENCE DRAWINGS

1. KENTUBE ENGINEERED PRODUCTS L.L.C. TUBULAR AIR HEATER - WP # AHO01 -GENERAL ARRANGEMENT -AHT SUPPORT LAYOUT & LOAD DIAGRAM BURNER - WP # BRN01 -GENERAL ARRANGEMENT -COMBUSTION AIR INLET & DUCT BURNER OUTLET FLANGE DETAILS BURNER PIPE RACK - WP # BRN01 -HEADER PIPE RACK -GENERAL ARRANGEMENT	360501-1 360501-2 D-326001 C-326004
2. CHICAGO BLOWER CORPORATION START-UP BURNER BOOSTER FAN - WP # BRN01 -GENERAL ARRANGEMENT -LOCAL PIPE RACK -GENERAL ARRANGEMENT (CW) FAN "C" -GENERAL ARRANGEMENT (CW) FAN "A" -GENERAL ARRANGEMENT (CW) FAN "B"	D-LATER D-326036 19-0-2492-01 19-0-2492-02 19-0-2493
3. ABB GARDEN CITY FAN SECONDARY AIR FAN - WP # FAN01 -GENERAL ARRANGEMENT (CW) -GENERAL ARRANGEMENT (CW)	43092 43093
4. ABB GARDEN CITY FAN PRIMARY AIR FAN - WP # FAN01 -GENERAL ARRANGEMENT (CW) -GENERAL ARRANGEMENT (CW)	43104 43105
5. TECO-WESTINGHOUSE MOTOR COMPANY PRIMARY AIR FAN MOTOR - WP # MTR01 -GENERAL ARRANGEMENT (CW) -GENERAL ARRANGEMENT (CW)	C25344A C25344B
6. TECO-WESTINGHOUSE MOTOR COMPANY SECONDARY AIR FAN MOTOR - WP # MTR01 -GENERAL ARRANGEMENT (CW) -GENERAL ARRANGEMENT (CW)	C25500A
7. LUBE-POWER, INC. P. A. FAN & MOTOR LUBRICATION SYSTEM SKID - WP # FAN01 -GENERAL ASSEMBLY	LP1354-A

FOSTER WHEELER ENERGY CORPORATION
STEAM GENERATOR
ARRANGEMENT OF AUXILIARY EQUIPMENT
SECONDARY & PRIMARY AIR DUCTS
R.S. ELEVATION, SECTION A-A AND DETAILS 1 THRU 4
NORTHSHORE UNITS 1 & 2 REPOWERING PROJECT
Equipment No.: NW-BN, NW2-BN
BABY Drawing No.: 62.3401.05-C0046

JEA
Engineering & Construction

43-7587-5-300

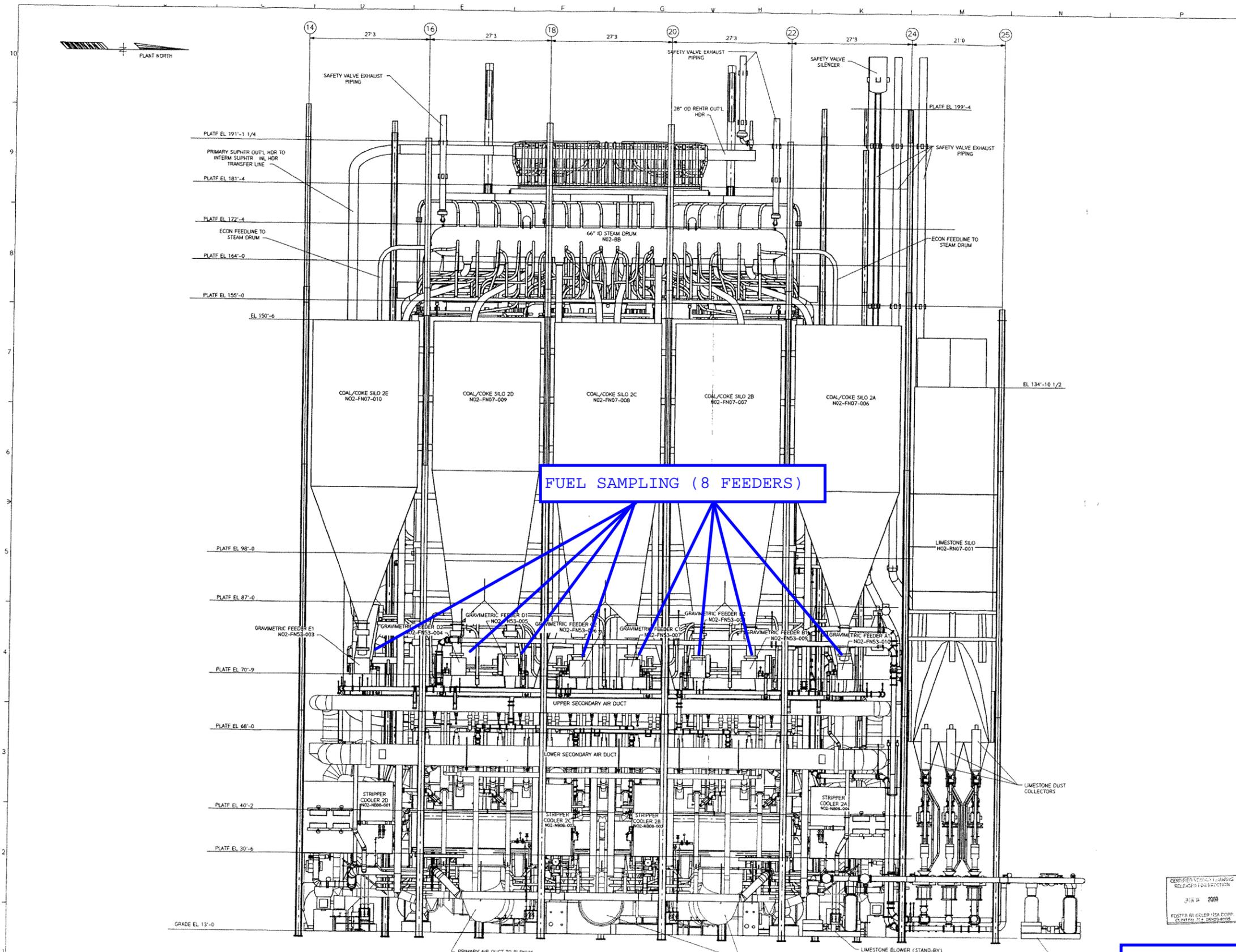
SCALE: 3/8" = 1'-0"

REVISION M

DRAWN BY: JF 4/4/99 200758700 UNIT 2 DOE
CHECKED BY: 200761000 UNIT 1 JEA
APPROVED BY:

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FUEL SAMPLING (8 FEEDERS)

VIEW A-A

FIGURE 5

NOTES

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REFERENCE DRAWINGS

GENERAL ARRANGEMENT CROSS SECTION	43-7587-5-20
GENERAL ARRANGEMENT LONGITUDINAL SECTIONS A-A & B-B	43-7587-5-21
GENERAL ARRANGEMENT LONGITUDINAL SECTIONS C-C & D-D	43-7587-5-22
PENTHOUSE RISERS & TRANSFER TUBES	43-7587-5-170
SECTIONS & DETAILS IN HRA	43-7587-5-180
CYCLONE SECTIONAL ARRANGEMENT	43-7587-5-200
INTERMEDIATE SUPERHEATER 1 ARRANGEMENT	43-7587-5-210
INTERMEDIATE SUPERHEATER 2 ARRANGEMENT	43-7587-5-211
INTERMEDIATE SUPERHEATER 3 ARRANGEMENT	43-7587-5-212
ARRANGEMENT OF AUXILIARY EQUIPMENT	43-7587-5-300
INTREX GENERAL ARRANGEMENT	43-7587-5-380
DOWNCOMER ARRANGEMENT AND DETAILS	43-7587-5-400
FURNACE FEEDER ARRANGEMENT	43-7587-5-405
TRANSFER LINES TO LOWER CYCLONE INLET HEADERS	43-7587-5-410
SAFETY VALVE EXHAUST PIPING ARRANGEMENT	43-7587-5-416
STRIPPER COOLER ARRANGEMENT	43-7587-5-430
ARRANGEMENT OF 66" ID DRUM	43-7587-5-480
KEY PLAN BOILER & AIR HEATER	43-7587-5-9001

B&V Dwg No: 62.3401.05-C0057

C 5-16-00	REVISED DRAWING AND ADDED EQUIPMENT DESIGNATIONS
B 5-26-99	DESIGN UPDATE
A 3-30-99	FIRST ISSUE

REVISIONS

GENERAL ARRANGEMENT
UNIT 2
FRONT ELEVATION
VIEW A-A

NORTHSHORE UNITS 1 & 2 REPOWERING PROJECT
Equipment No. 62.3401.05-C0057
B&V Drawing No. 62.3401.05-C0057

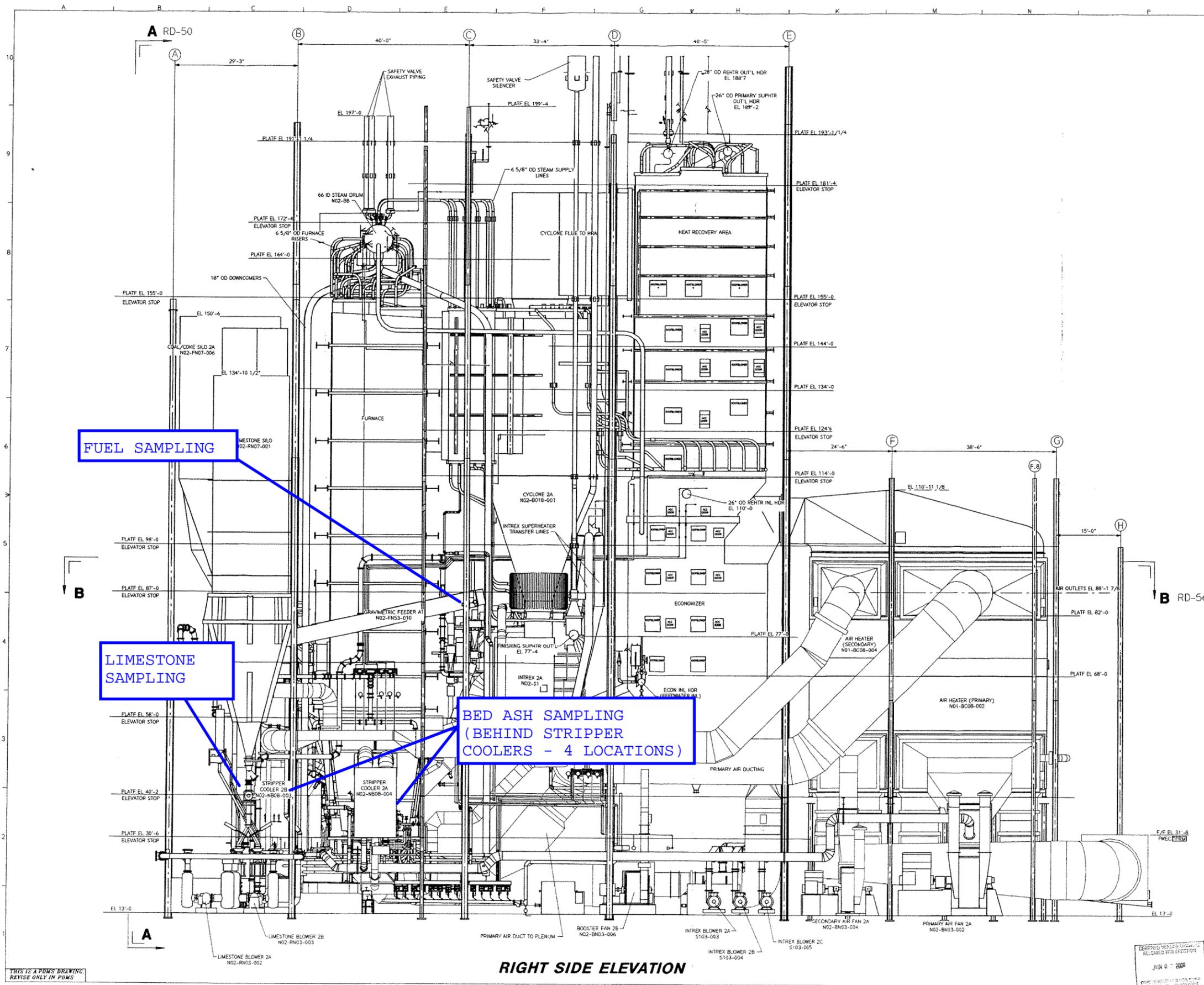
NO. 43-7587-5-50	SCALE C
DATE 3-16-99	200758700 UNIT 2 DOE
DESIGNED BY WDJ	200761000 UNIT 1 JEA

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FIGURE 6

B&V Dwg No: 62.3401.05-C0010

NO.	DATE	DESCRIPTION
C	5-17-00	JHM UPDATED DRAWING AND ADDED EQUIPMENT DESIGNATIONS
B	5-26-99	JHM DESIGN UPDATE
A	3-29-99	JHM FIRST ISSUE

REVISIONS

**GENERAL ARRANGEMENT
UNIT 2
SIDE ELEVATION**

NORTHSIDE UNITS 1 & 2 REPOWERING PROJECT
Equipment No:
B&V Drawing No: 43.3401.05-C0010

43-7587-5-51 C

DESIGNED BY	JHM	3-16-99	200758700 UNIT 2 DOE
CHECKED BY			200761900 UNIT 1 JEA

CERTIFIED DESIGN ENGINEER
RELEASED FOR ERECTOR
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