



FuelCell Energy

## Electrochemical Membrane for CO<sub>2</sub> Capture and Power Generation

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Technology Workshop  
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**Arlington, VA**

Ultra-Clean, Efficient, Reliable Power

## Design

*Megawatt-class distributed power generation solutions*



## Manufacture

*Global manufacturing footprint*

- North America
- Europe
- Asia via partner



## Sales

*Direct & via Partners*

*Installations & orders in 9 countries*



## EPC\*

*Project Development and Project Finance, Engineering & Construction*

*Over 300 megawatts installed and in backlog*

\* Engineering, Procurement & Construction



## Services

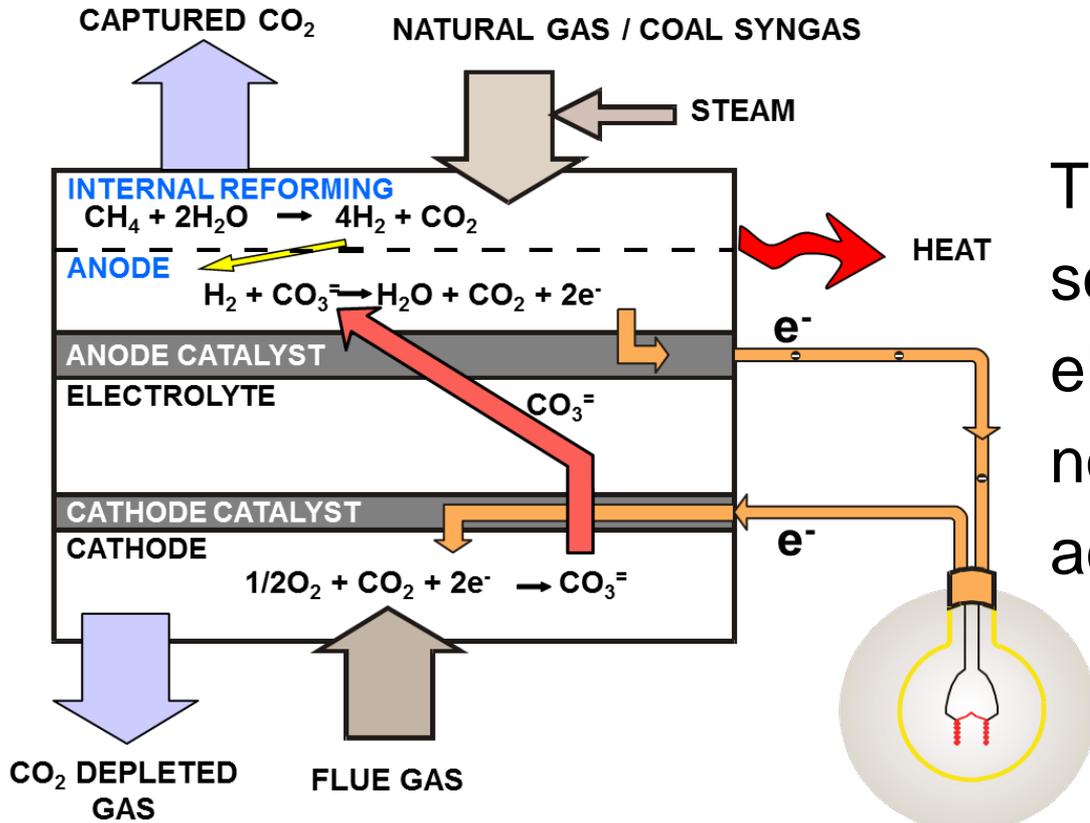
*Operate & maintain power plants*

- Over 100 DFC® plants operating at more than 50 sites globally
- 2.4 billion kWh ultra-clean power produced



## Providing turn-key power generation solutions

NASDAQ: FCEL



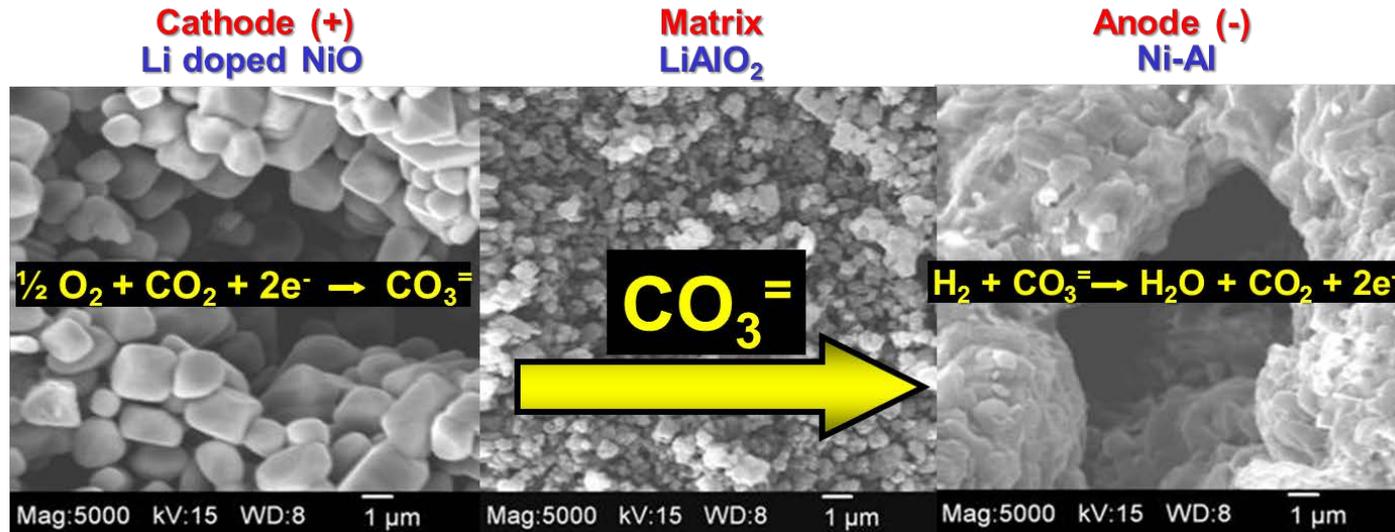
The driving force for CO<sub>2</sub> separation is electrochemical potential, not pressure differential across the membrane

## Net Results



- Simultaneous Power Production and CO<sub>2</sub> Separation from Flue Gas of an Existing Facility
- Excess Process Water Byproduct
- Complete Selectivity towards CO<sub>2</sub> as Compared to N<sub>2</sub>

## ECM Structure and Mechanism of CO<sub>2</sub> Transport



- ECM components are fabricated from inexpensive inorganic materials and conventional manufacturing processes
- Because of fast electrode kinetics at the operating temperatures of 550-650°C, ECM is suitable for CO<sub>2</sub> concentration of <15% normally found in the coal or gas-fired power plant flue gases
- Due to the planar geometry and large gas flow channels, ECM can process large gas volumes without significant back pressures (5-8 cm of water)

## Tape Casting

Anode and Membrane Matrix

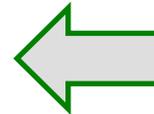
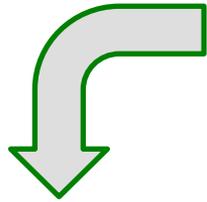


## Powder Processing

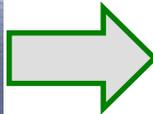
Cathode



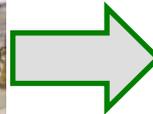
Planar Electrochemical Membrane assemblies are stacked and incorporated into MW-scale modules



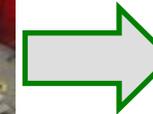
ECM Assembly



ECM Stack



Four-Stack Module



ECM Module Module

ECM is a modular technology:

- Ease of scale up and transport
- Suitable for incremental phased applications to almost any type of CO<sub>2</sub>-emitting plant
- Proven technology based on FCE's commercial Direct FuelCell<sup>®</sup> for power generation applications

- ECM utilizes the same technology as FCE's commercial stand-alone fuel cell power plants
- Current manufacturing ramp-up (>70 MW/year) is reducing ECM cost

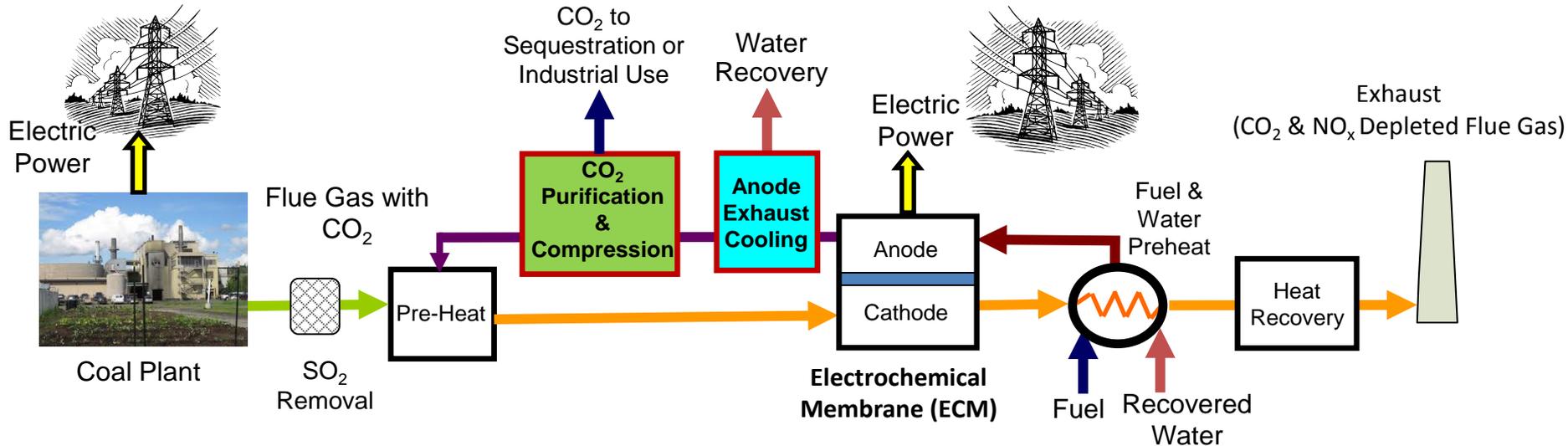


World's largest fuel cell park located in Hwaseong City, South Korea

- 59MW power plant consisting of 42 stack modules adequate to power ~ 140,000 homes in S. Korea
- Supplying electric grid and district heating system
- Constructed in only 14 months

# ***Techno-Economic Analysis***

## Combined Electric Power and Carbon-dioxide Separation (CEPACS) System Concept Implementation for 550 MW Reference PC Plant\*



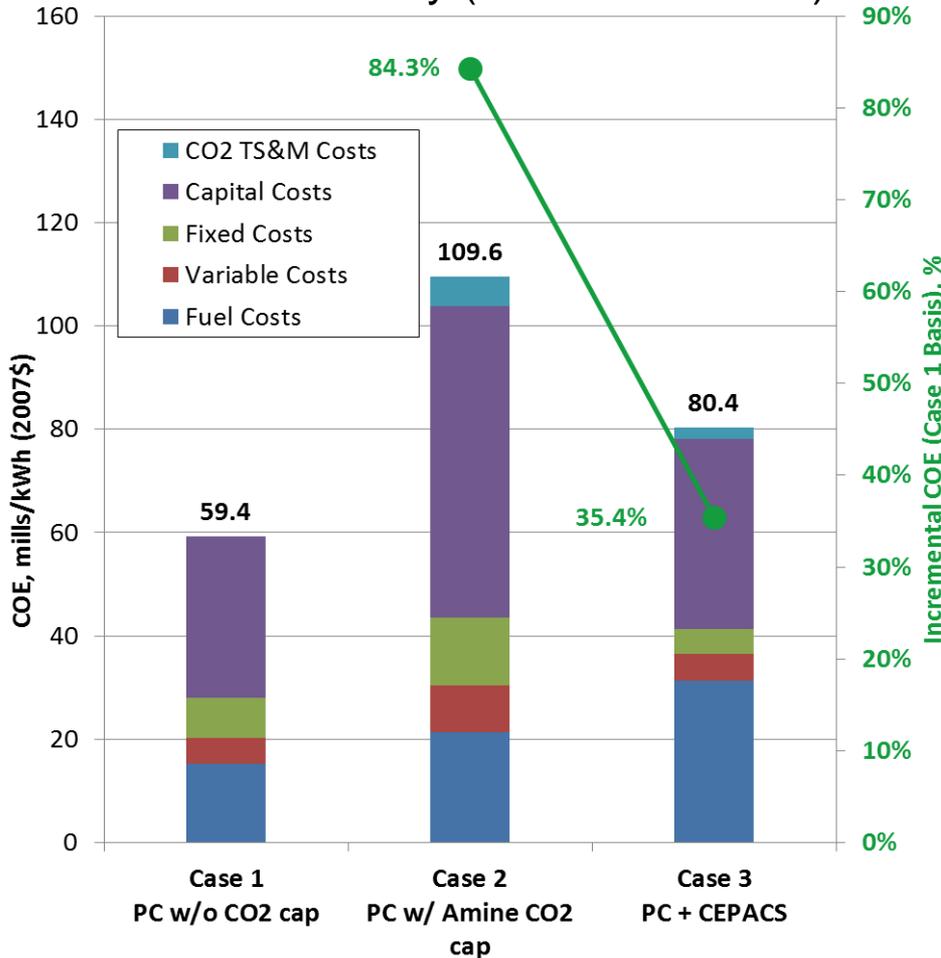
### CEPACS system produces:

- Supercritical CO<sub>2</sub> (90% CO<sub>2</sub> capture from PC Plant)
- Excess Process Water
- Additional 421 MW of clean AC power @ 42.4% Efficiency (based on LHV Natural Gas)

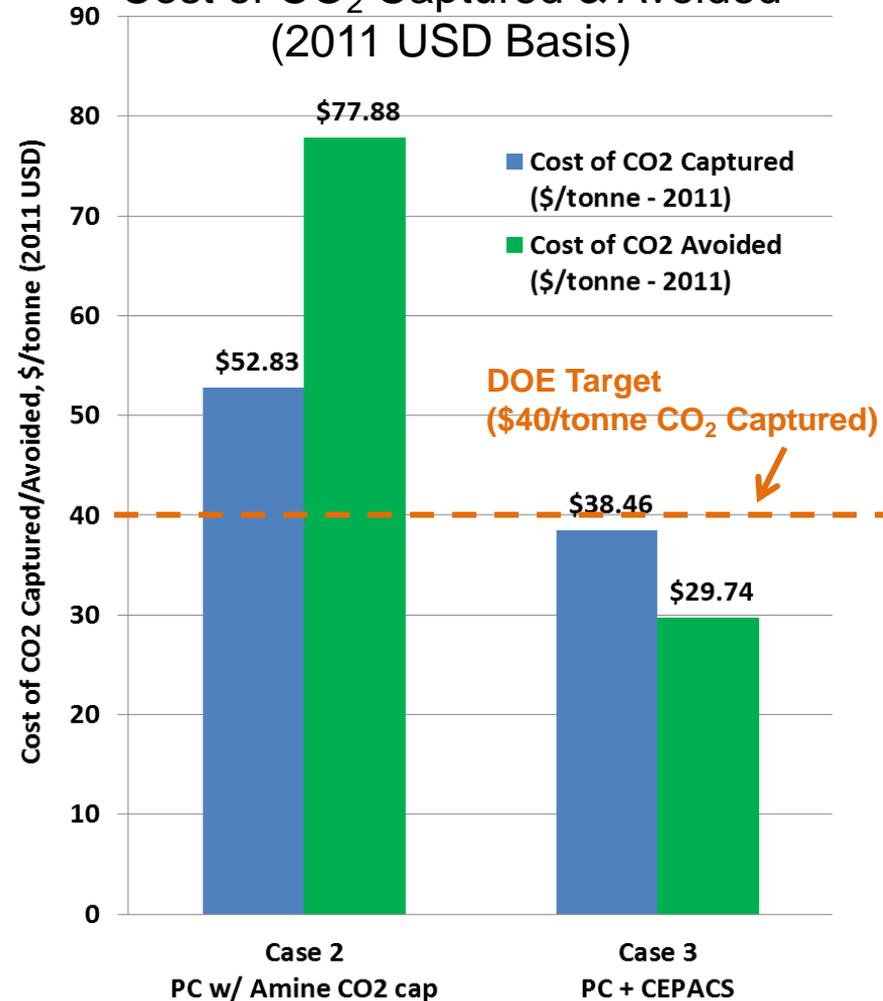
\* Cost and Performance Baseline for Fossil Energy Plants, Volume 1: Bituminous Coal and Natural Gas to Electricity, Revision 2, DOE/NETL-2010/1397, November 2010.



### Cost of Electricity (2007 USD Basis)



### Cost of CO<sub>2</sub> Captured & Avoided (2011 USD Basis)

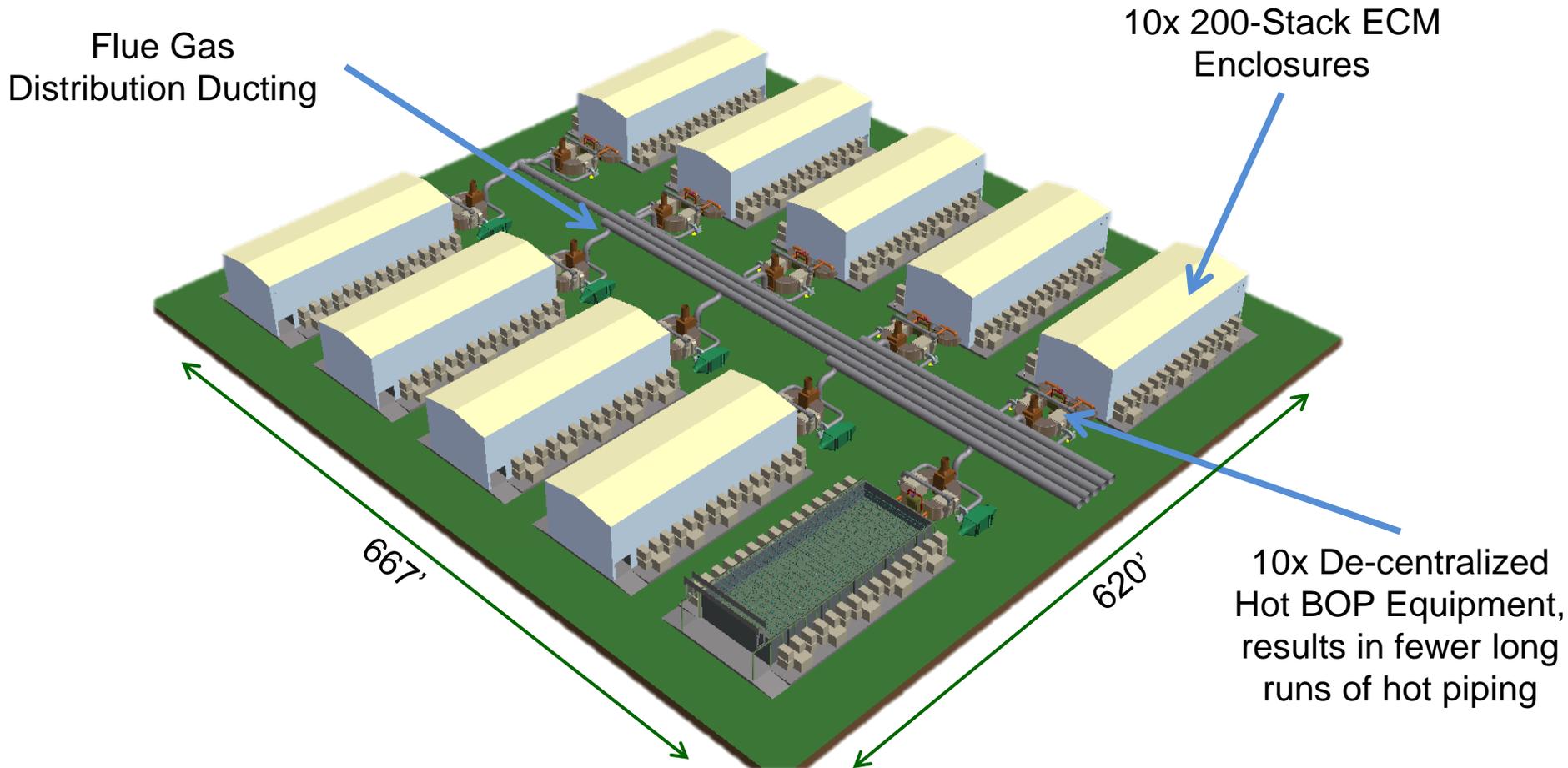


- CEPACS System incremental COE meets DOE target of <35%

- CEPACS System can meet DOE Target of <\$40/tonne CO<sub>2</sub> captured (2011 USD)

# CEPACS Plant Layout for Large Systems

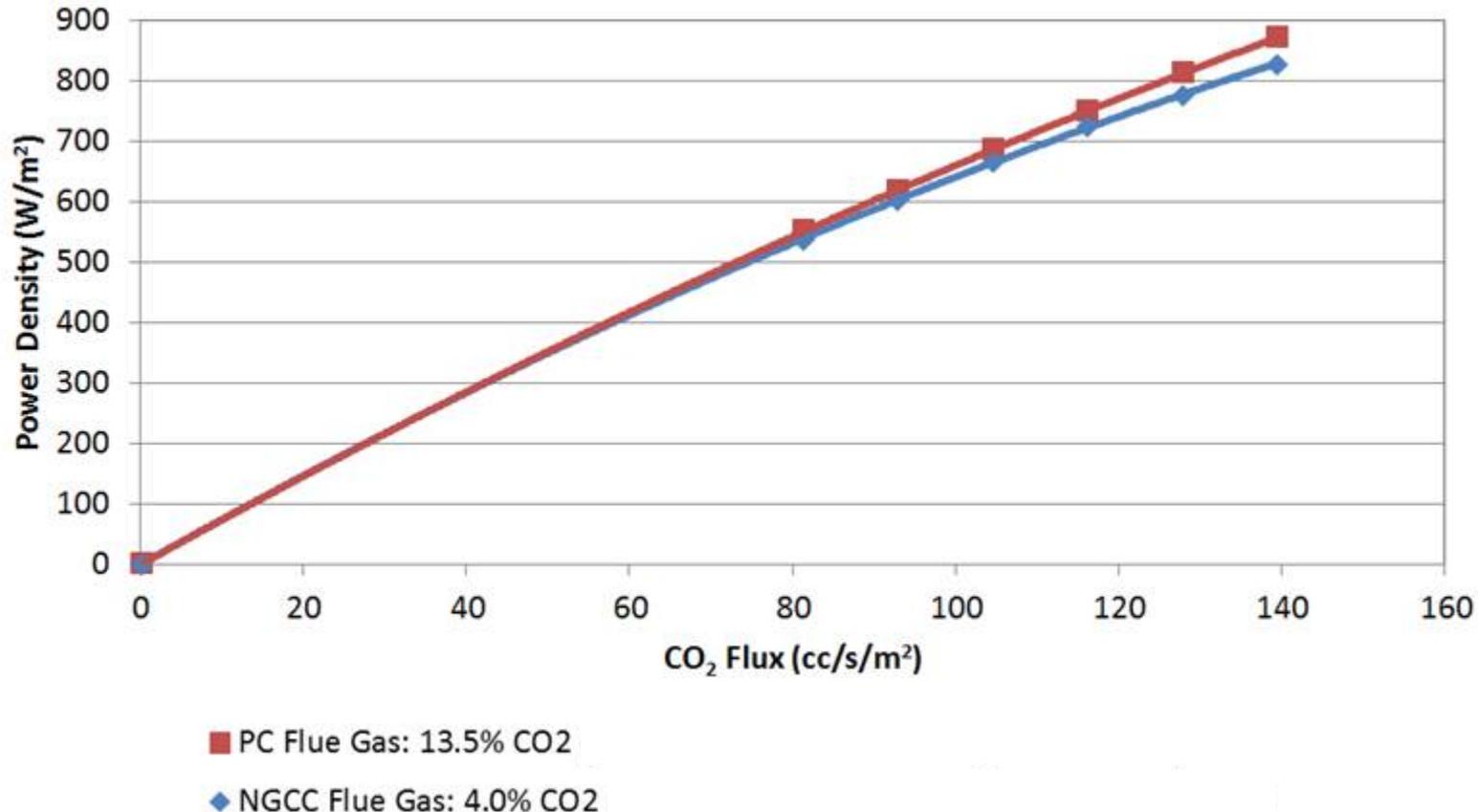
421MWe CEPACS Plant for >90% Carbon Capture from 550MWe  
Reference PC Plant requires ~ 12 Acres



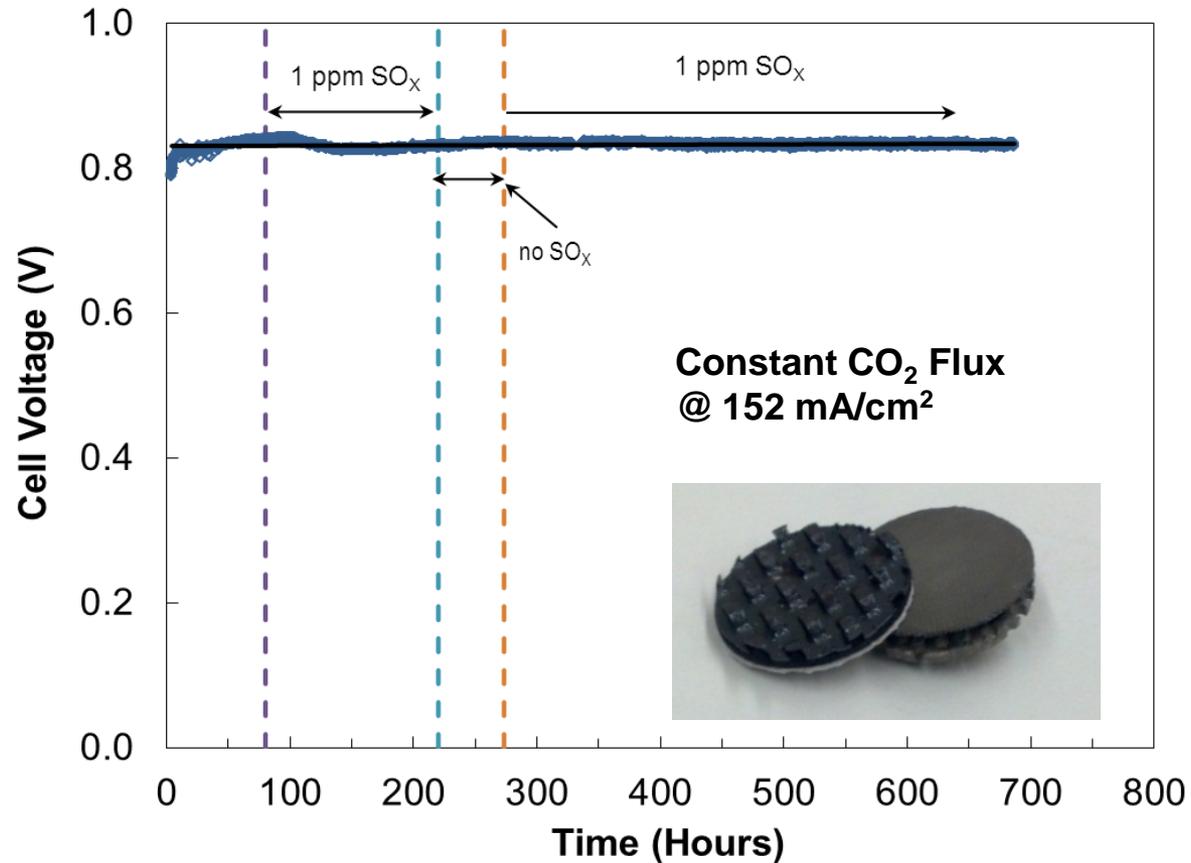
 CEPACS System modularity allows for isolation of a single enclosure, resulting in near-100% availability with >90% capacity factor

# ***ECM Testing Results***

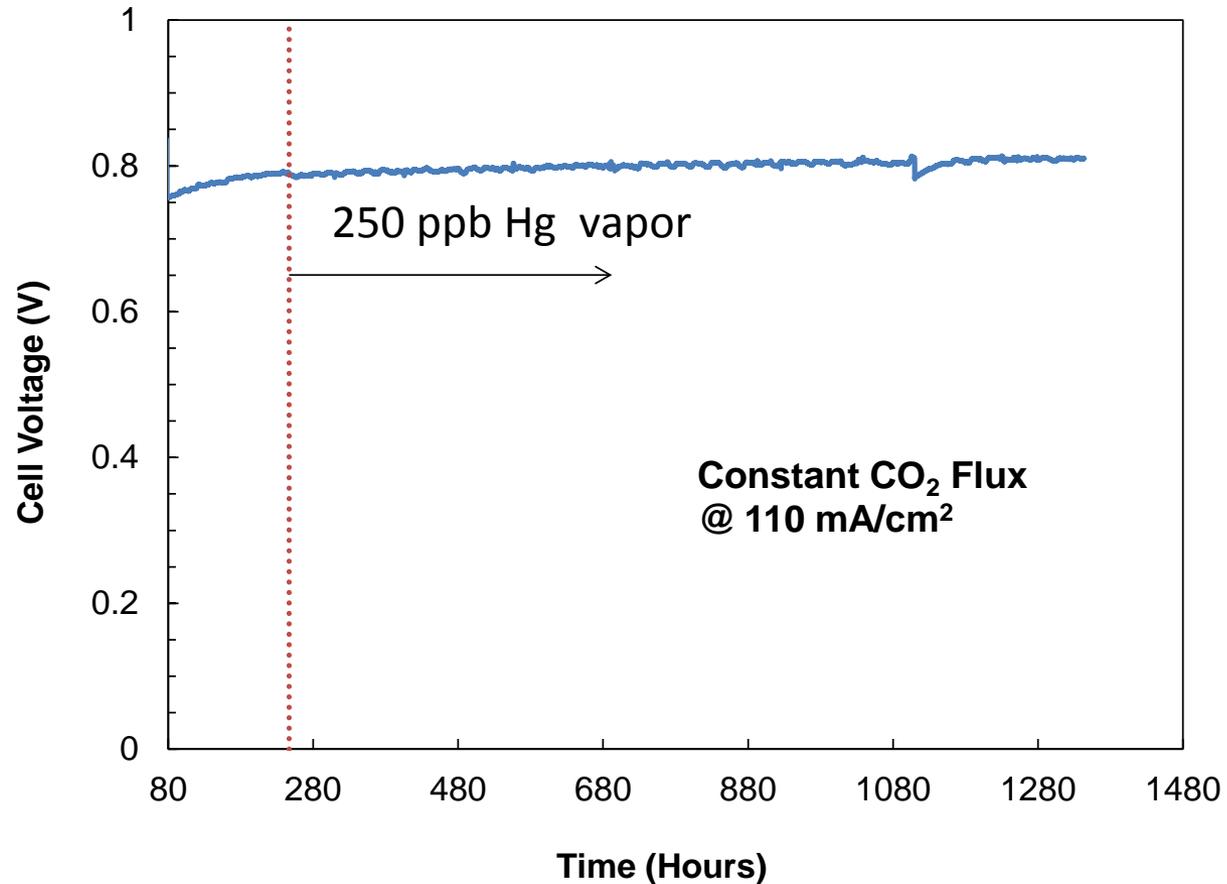
ECM cell performance data for NGCC and PC plant flue gases at 93% carbon capture:



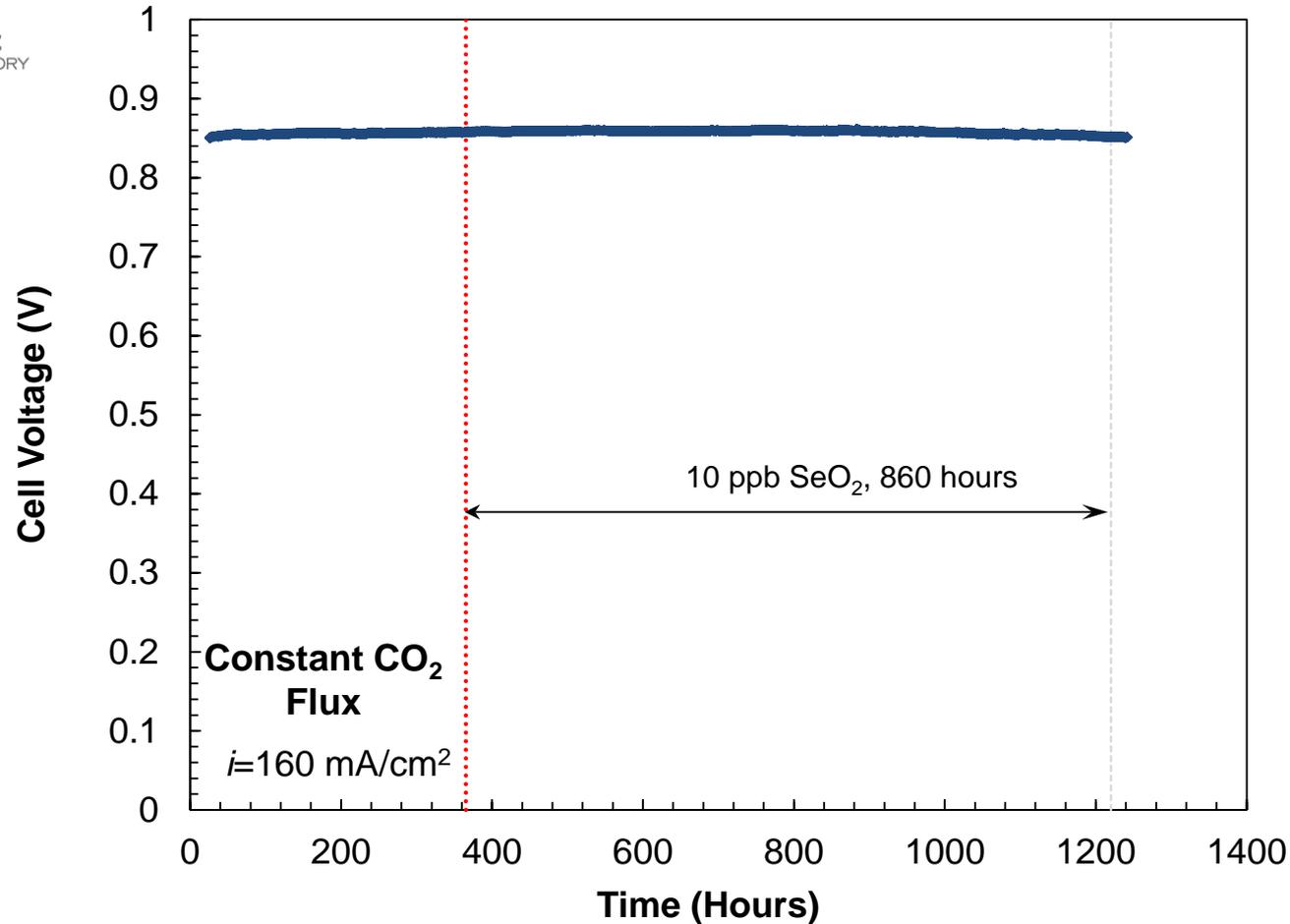
- ECM is capable of operating on flue gases with a wide range of CO<sub>2</sub> partial pressure
- System features (e.g. supplemental air addition, product recycle) allow tuning of cathode-side composition to optimize ECM performance
- High cell power densities at high CO<sub>2</sub> flux is observed in ECM tests



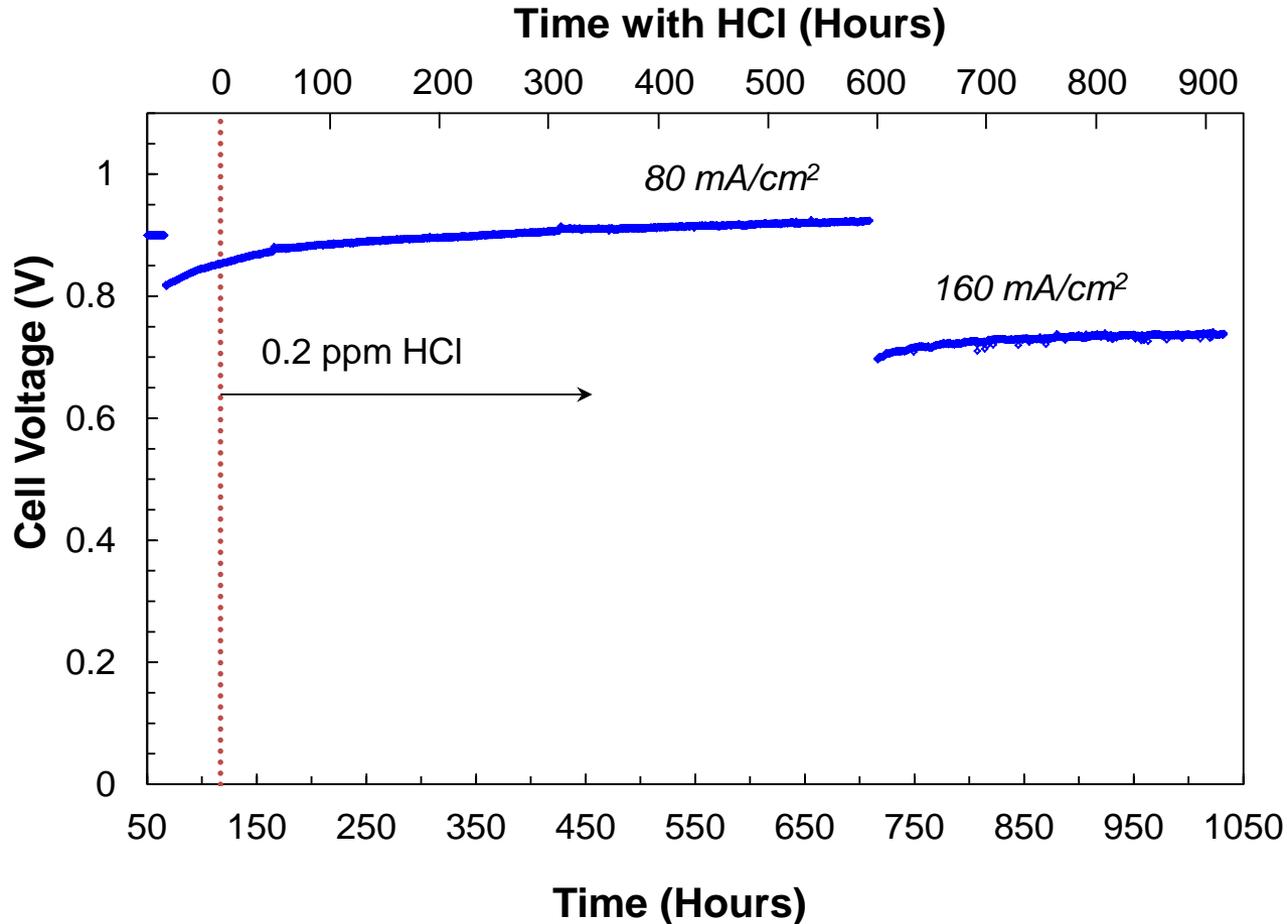
- Polishing equipment upstream of ECM reduces SO<sub>2</sub> concentration in the flue gas (cathode gas) to <1 ppm
- ECM stable operation has been verified with 0.4 - 1 ppm SO<sub>2</sub> in the cathode without significant performance loss in two 600+ hour tests



- Stable operation was observed with 250 ppb Hg in ECM cathode gas (500 times higher than typically present in coal plant flue gas) during ~1,100 hour test
- Test data analysis confirmed no accumulation of Hg in ECM components

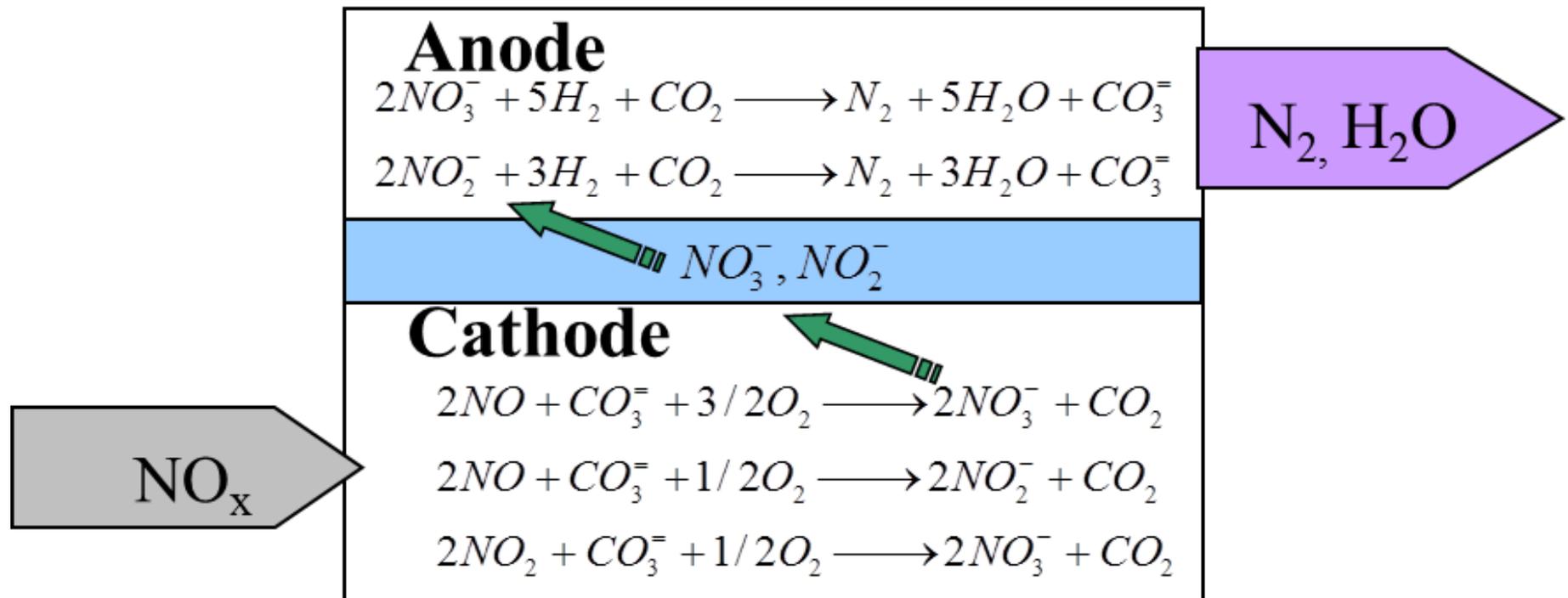


- ECM displayed stable operation with 10 ppb Selenium (20-30x higher than expected levels) for over 860 hours of exposure

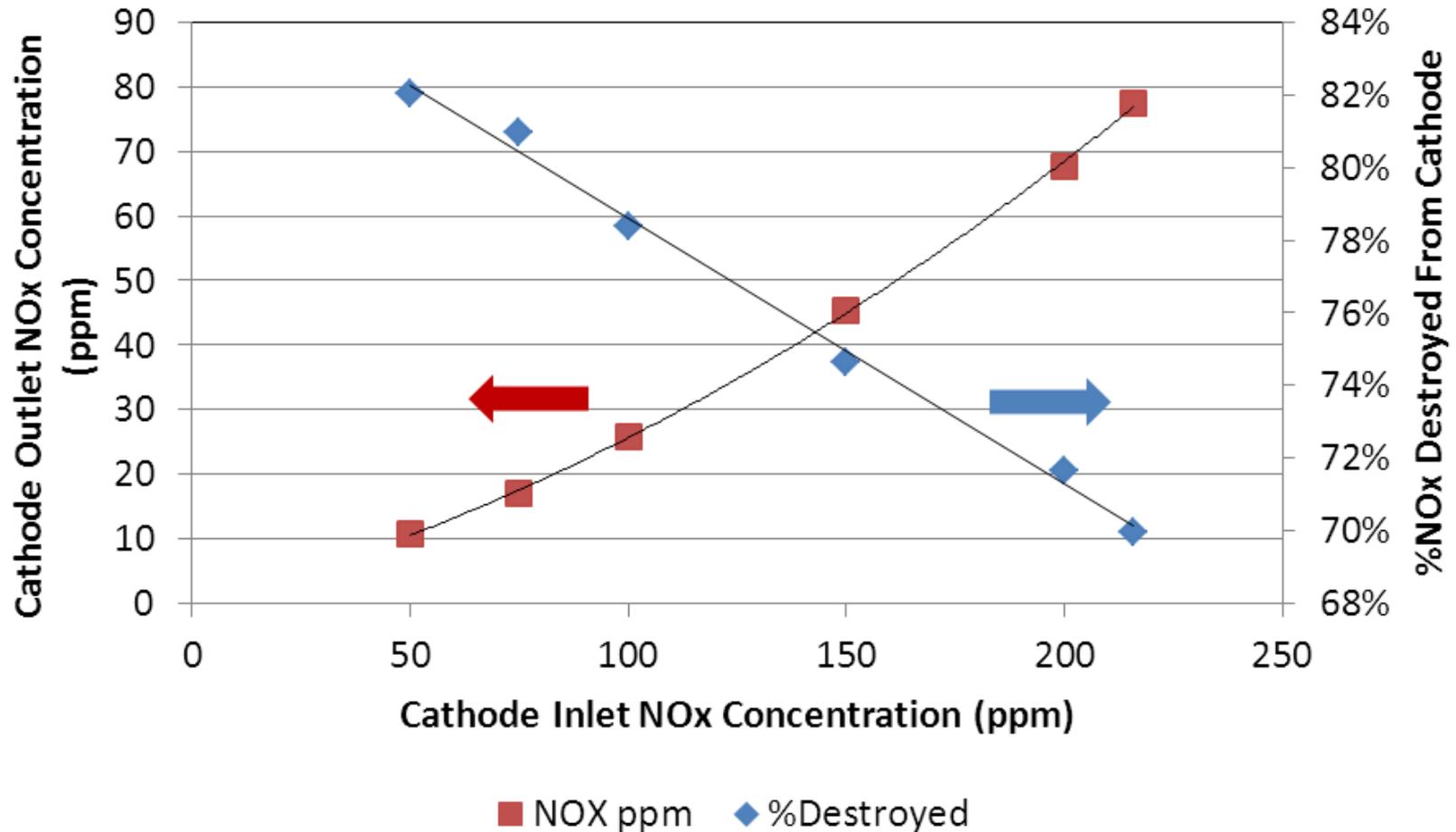


- ECM displayed no performance loss with exposure to 200 ppb HCl (10-20x higher than expected levels) for over 900 hours

- Based on FCE's prior experience:
  - ECM materials are not expected to be degraded by NO<sub>x</sub> in flue gas
  - CEPACS system offers co-benefit of NO<sub>x</sub> reduction



Reaction Mechanism by which NO<sub>x</sub> is removed from the Flue Gas (cathode-side), transferred to the anode-side along with CO<sub>2</sub>, and subsequently destroyed



- ECM Capability for NO<sub>x</sub> Destruction Remains > 70% at High Inlet NO<sub>x</sub> Concentration (200 ppm) During Carbon Capture under System Conditions



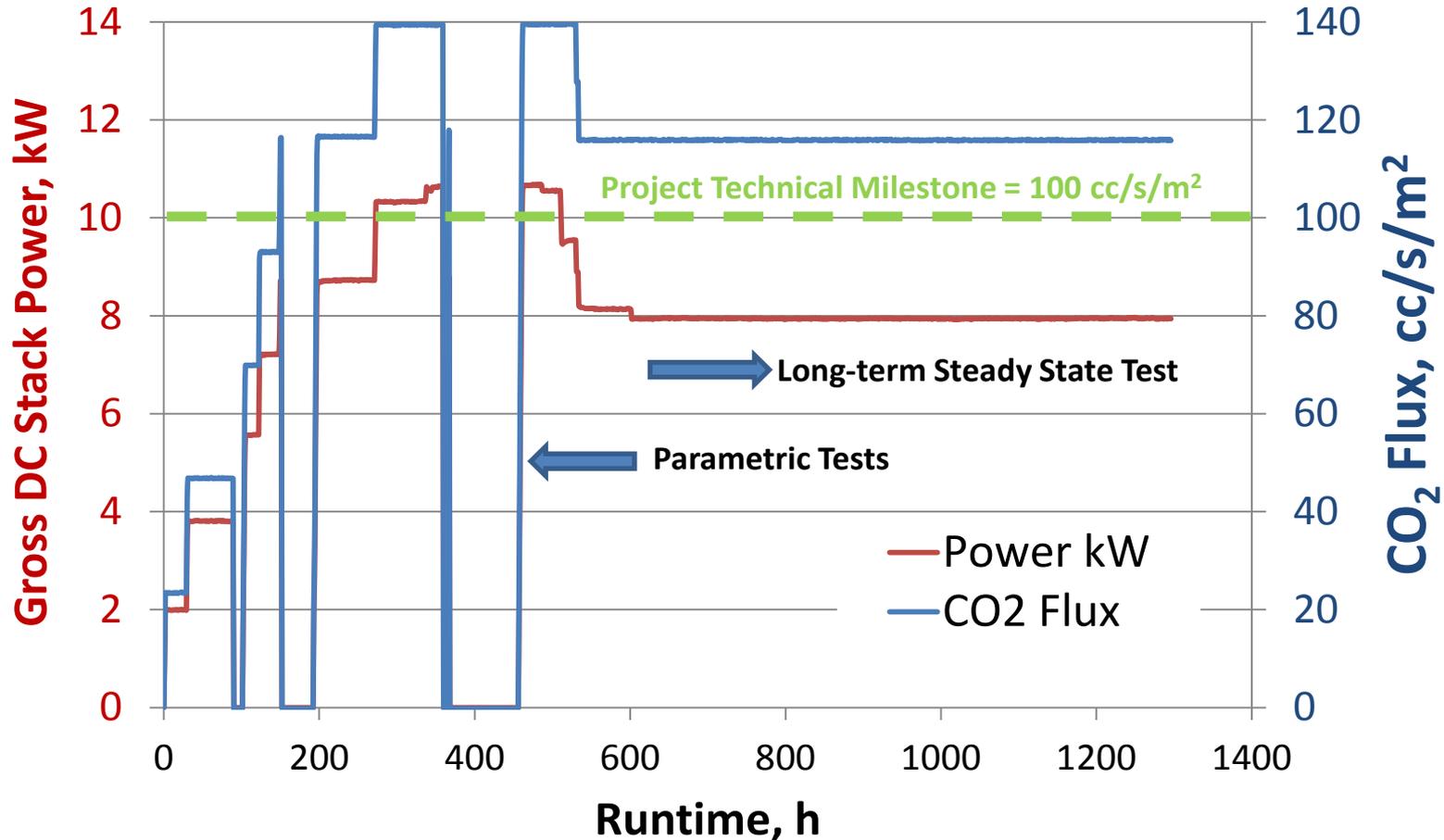
**ECM Membranes (qty. 14)**



**CO<sub>2</sub> Purification Skid**

CEPACS Demonstration system designed, assembled, and ready for testing

- 100 tons/year liquid CO<sub>2</sub> product
- Approximately 9 kW power production



Bench-scale CEPACS test results verified CO<sub>2</sub> flux greater than 15% over targeted milestone value.

- The Technical and Economic Feasibility Study (T&EFS) of a CEPACS system to separate 90% of CO<sub>2</sub> from the flue gas of a Reference Plant (550 MW PC) has verified:
  - Incremental cost of electricity (COE) of 35% and cost of CO<sub>2</sub> captured of \$38/tonne CO<sub>2</sub> (2011 USD)
  - Excess water available for export
- Large-area ECM laboratory tests verified:
  - High CO<sub>2</sub> flux (>120 cc/m<sup>2</sup>/s) while separating >90% of CO<sub>2</sub> from simulated PC or NGCC plant flue gas
  - Capability to destroy 70-80% of NO<sub>x</sub> from flue gases
  - Stability of CO<sub>2</sub> flux as the membrane ages
- Contaminants tests indicated ECM is stable in the presence of S, Se, Cl, and Hg levels expected from a conventional wet-FGD polisher
- The Technology Gap analysis indicated that available commercial equipment can be used in CEPACS system with no R&D needed for BOP
- ECM is suitable for a wide range of carbon capture applications: Enhanced oil recovery, SAGD Tar Sands, coal and natural gas power plants, and industrial sites (cement factory & refineries)
- Next step: Complete bench-scale CEPACS demonstration system for 100 tons/year carbon capture



**Fuel Cell Manufacturing Facility,  
Torrington, CT**

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**Guidance from NETL team: Michael Matuszewski, Shailesh Vora, José Figueroa, Lynn Brickett, and others at NETL**

