

Adaptive Electrical Capacitance Volume Tomography for Real Time Measurement of Solid Circulation Rate at High Temperatures

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Project Goals & Objectives

 The main technical objective of Phase II A is to continue development of a functional AECVT demonstration system for real-time imaging and measurement of multiphase flows at high temperature.

Year 1 Milestones:

- 1. 1- Fabricate AECVT sensor material and design/fabrication process- <u>end of 3rd quarter.</u>
- 2. Fabricate test chamber for gassolid applications- <u>end of 3rd</u> <u>quarter.</u>
- 3. Develop software GUI <u>end of 4th</u> <u>quarter.</u>

Year 2 Milestones:

- 1. Development of reconstruction and feature extraction algorithms- <u>end of 7th quarter.</u>
- 2. Develop and demonstrate software and GUIend of 8th quarter.
- 3. Demonstrate integrated system- <u>end of 8th</u> <u>quarter</u>.

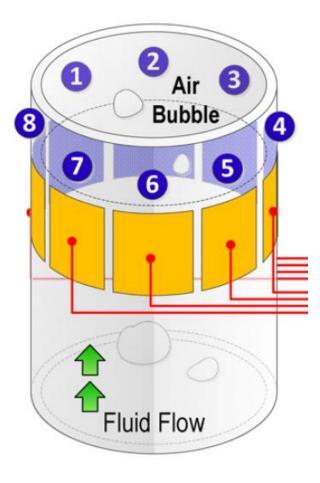


Presentation Outline

- Introduction to ECVT & AECVT
- Algorithms
- Electronic Design & Sensor
- Schedule

TECH MAGING Electrical Capacitive Volume Tomography

- Electrical Capacitance Volume Tomography (ECVT) is a low cost noninvasive imaging technique to find the volumetric dielectric distribution from inter-electrode capacitance measurements.
- Electrodes respond differently to the change in permittivity distribution inside the sensing domain. These mutual capacitances are used to reconstruct the dielectric distribution in the sensing domain.
- ECVT is used in nondestructive testing, imaging of multiphase flows and for imaging of combustion flames and fluidized beds.
- Adaptive ECVT (AECVT) is a high resolution sensor formation that can form many electronic synthetic plates.





ECVT Sensor Model

The inter electrode capacitance is computed by

$$C = -\frac{1}{V} \iint_{\Gamma} \varepsilon(x, y) \nabla \phi(x, y) \cdot n dS.$$

The first order linear approximation $\Delta C = \frac{d\xi}{d\epsilon} (\Delta \epsilon) + O((\Delta \epsilon)^2)$

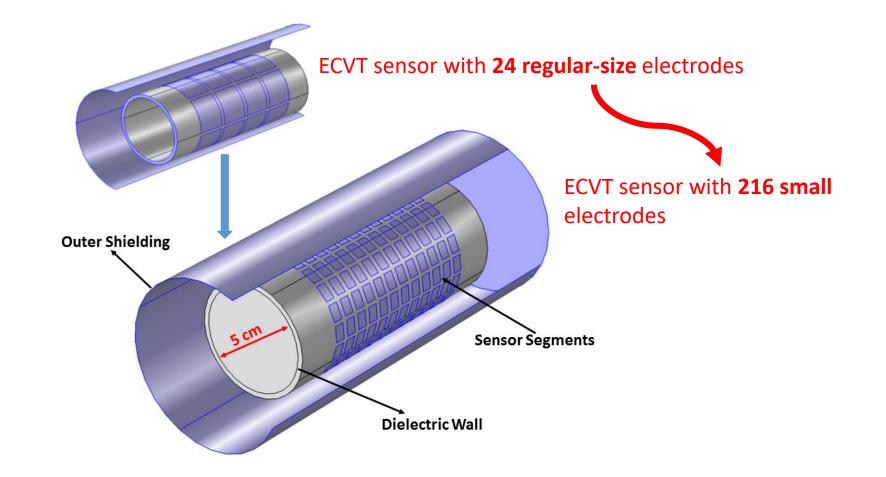
 $\mathbf{C}_{\mathbf{M}\times\mathbf{1}}=\mathbf{S}_{\mathbf{M}\times\mathbf{N}}\mathbf{G}_{\mathbf{N}\times\mathbf{1},}$

Where $M = \frac{n(n-1)}{2}$ are the number of independent sensor measurements, N is the number of pixels in the sensing domain and the sensitivity matrix **S** is defined as

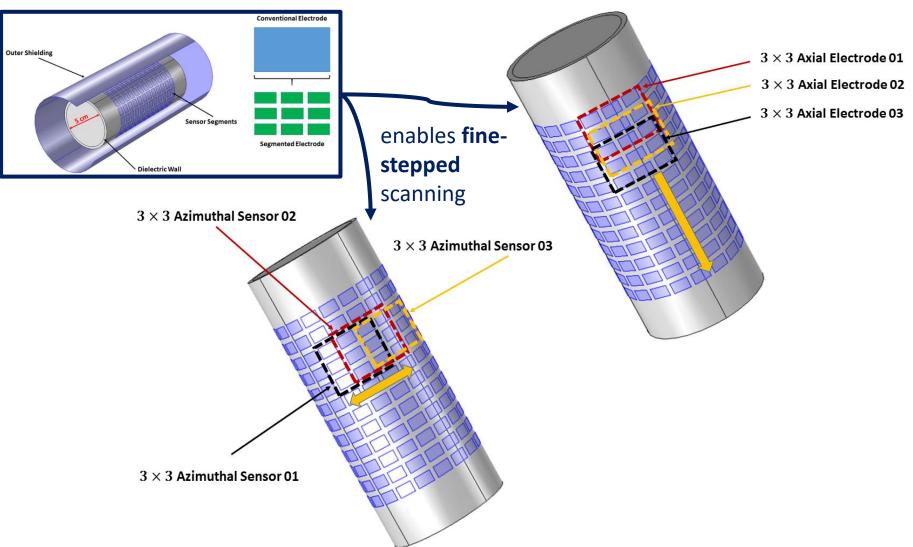
$$S_{ij}[n] = \frac{1}{V_i V_j} \int_{v[n]} \nabla \varphi_i \cdot \nabla \varphi_j dv$$



Fundamental idea of the Adaptive ECT/ECVT



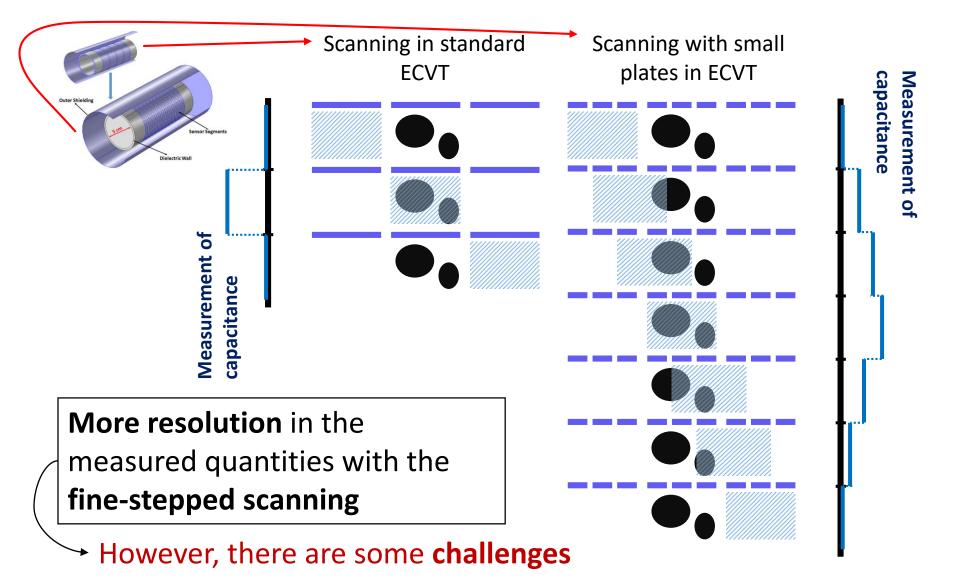




Fundamental idea of the Adaptive ECT/ECVT



Fundamental idea of the Adaptive ECT/ECVT (3)





ECVT Challenges

>ECT image reconstruction is an ill-posed and ill-conditioned inverse problem.

➤Solution is very sensitive to measurement errors.

- Number of independent measurements are limited due to SNR considerations (setting a minimum electrode plate size) hence problem is underdetermined.
- Image reconstruction algorithm does not cater for soft-field nature of the ECT sensing field (quasi-static Laplacian field).

≻Limited spatial resolution.

➢ Fast and robust reconstruction algorithms for real time applications.



Eternoles

Future Algorithm work

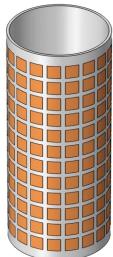
The biggest **issue** that we have is the **exhaustive search** on \mathcal{L} that we need to do to **find the sensitivity vector**

For ECT with 30 small electrodes

- meas elect 1, 2, elect → 813
- → 1626 possible measurements with electrode combinations of 1, 2, 3, 5, 6, 10, 15 electrodes
 - → 813 possible measurements with electrode combinations of 3, 5, 6, 10, 15 electrodes

For ECVT with 216 small electrodes

- → 233843 possible measurements with electrode combinations of 1, 2, 3, 4, 6,...,108 electrodes
- → 102105 possible measurements with
 ns of electrode combinations of
 des 9, 12, 18, 24,...,108 electrodes



We need to find an **approximation procedure** that allows to **reduce** the **size** of the **search**



Adaptive DAS Features

- 288 Plates
- Creation of Transmit and Receive Meta-Plates
- Excitation frequency from 62.5kHz to 4Mhz
- 10V Excitation



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Front View





Back View





24 Plate Connector (1 of 12)





Connector inserted in Adaptive DAS (1 of 12)





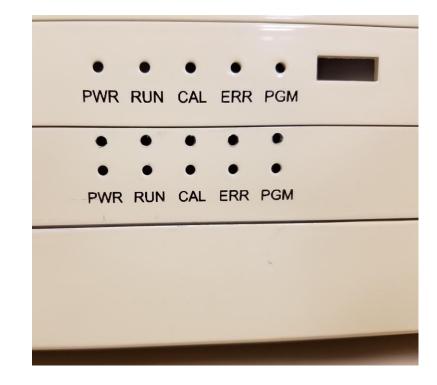
36 x 2 Sensor





Chassis

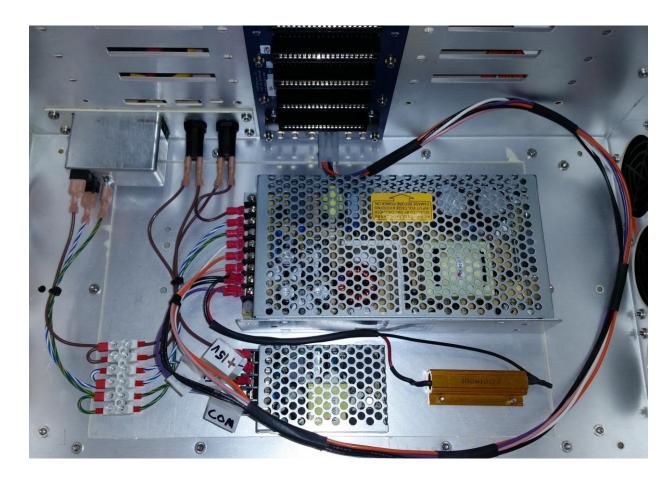
- ✓ Assembles Properly
- ✓ Structure is rigid
- \checkmark Supports circuit boards
- $\checkmark\,$ Mounting interfaces align
- Updates needed:
- □ Controller Board indicator light holes need moved
- □ Receiver board connector holes need enlarged





Power Supplies

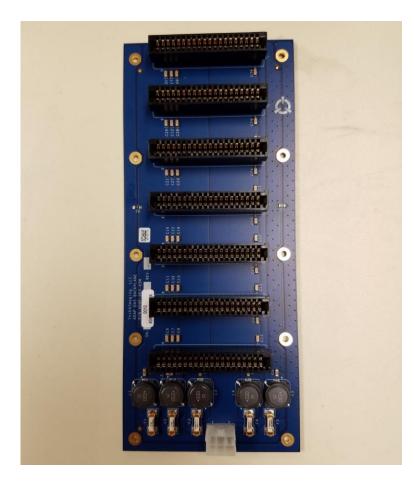
- \checkmark Powers on
- \checkmark Voltages are properly distributed
- $\checkmark\,$ Power supplies are not overloaded
- \checkmark Does not overheat





Backplane

- ✓ Aligns with the controller and 6 receiver boards
- $\checkmark\,$ Signals properly routed





Testing Software

Adaptive DAS Channel Selection	_		×
Transmit Plates Receive Plates			$\hat{}$
ADD SWAP REMOVE ADD SWAP REMOVE SET ALL SELECTED			
Save Plate Config Read Plate Config	_		
FPGA (0=master) 0 ADDR READ DATA WRITE Show Bits in Message CLEAR Calibrate Empty Full Collect Manual Mode Set	LSB firs	st	



Phase II A Schedule

- <u>Task 1</u>: *Electrical design of AECVT sensor for high temperatures*
- Task 2: ECVT sensor mechanical design for high temperatures
- Task 3: ECVT sensor fabrication
- Task 4: Build test chamber
- Task 5: Data Acquisition System (DAS) firmware and electronic design
- Task 6: Testing
- Task 7: Implement image reconstruction algorithm based on developed SART technique
- Task 8: Develop feature extraction
- Task 9: System integration and testing in real-time
- Task 10: Software interface
- Task 11: Finalize demonstration unit

Tasks	Project period (Quarter)								
	1	2	3	4	5	6	7	8	
Task 1									
Task 2									
Task 3									
Task 4									
Task 5									
Task 6									
Task 7									
Task 8									
Task 9									
Task 10									
Task 11									



Conclusion

- Higher ECVT resolution is directly proportional to increased number of plates.
- Adaptive ECVT (AECVT) is based on substantial increase in number of synthetic plates using plate segmentation.
- Adaptive ECVT is a new technology at the frontier of higher resolution capacitance imaging:
 - Infinite options of plate arrangements and independent number of measurements
 - Maintain High SNR of acquired measurements
 - Ability to beam ECVT resolution toward a desired region
 - Ability to Zoom ECVT resolution toward a desired region
- More work is required for Algorithm development and testing, an integrated system will be ready by end of Phase IIA.