

EVALUATION OF MERCURY EMISSIONS FROM COAL-FIRED  
FACILITIES WITH SCR AND FGD SYSTEMS

**Topical Report No. 8 (Plant 6)**

U.S. DOE NETL Cooperative Agreement DE-FC26-02NT41589

Issued: December 2005



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## ABSTRACT

CONSOL Energy Inc., Research & Development (CONSOL), with support from the U.S. Department of Energy, National Energy Technology Laboratory (DOE) and the Electric Power Research Institute (EPRI), is evaluating the effects of selective catalytic reduction (SCR) on mercury (Hg) capture in coal-fired plants equipped with an electrostatic precipitator (ESP) - wet flue gas desulfurization (FGD) combination or a spray drier absorber – fabric filter (SDA-FF) combination. In this program CONSOL is determining mercury speciation and removal at 10 coal-fired facilities. The objectives are 1) to evaluate the effect of SCR on mercury capture in the ESP-FGD and SDA-FF combinations at coal-fired power plants, 2) evaluate the effect of catalyst degradation on mercury capture; 3) evaluate the effect of low load operation on mercury capture in an SCR-FGD system, and 4) collect data that could provide the basis for fundamental scientific insights into the nature of mercury chemistry in flue gas, the catalytic effect of SCR systems on mercury speciation and the efficacy of different FGD technologies for mercury capture.

This document, the eighth in a series of topical reports, describes the results and analysis of mercury sampling performed on Unit 4 at Plant 6, a 544 MW unit burning a bituminous coal containing 3.7% sulfur. The unit is equipped with a SCR, ESP, and wet FGD to control NO<sub>x</sub>, particulate, and SO<sub>2</sub> emissions, respectively. Four sampling tests were performed in August 2004 during ozone season with the SCR operating; flue gas mercury speciation and concentrations were determined at the SCR inlet, SCR outlet, air heater outlet (ESP inlet), ESP outlet (FGD inlet), and at the stack (FGD outlet) using the Ontario Hydro method. Four sampling tests were performed in November 2004 during non-ozone season with the SCR bypassed; flue gas mercury speciation and concentrations were determined at the ESP outlet (FGD inlet), and at the stack (FGD outlet). Process samples for material balances were collected with the flue gas measurements.

The results show that the SCR increased the oxidation of the mercury. At the point where the flue gas enters the FGD, a greater percentage of the mercury was in the oxidized form when the SCR was operating compared to when the SCR was bypassed (98% vs 87%). This higher level of oxidation resulted in higher mercury removals in the scrubber because the scrubber removed 89-90% of the oxidized mercury in both cases. Total mercury removal was 83% with the SCR operating, and 75% with the SCR bypassed. The average mercury mass balance closure was 107% during the ozone season tests and 87% during the non-ozone season tests.

The principal purpose of this work is to develop a better understanding of the potential mercury removal "co-benefits" achieved by NO<sub>x</sub>, and SO<sub>2</sub> control technologies. It is expected that this data will provide the basis for fundamental scientific insights into the nature of mercury chemistry in flue gas, the catalytic effect of SCR systems on mercury speciation and the efficacy of different FGD technologies for mercury capture. Ultimately, this insight could help to design and operate SCR and FGD systems to maximize mercury removal.

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## LIST OF ABBREVIATIONS

acfm	-	actual cubic feet per minute (wet)
am	-	morning
Btu	-	heating value in British Thermal Units
Ca/S	-	calcium-sulfur ratio
cfm	-	cubic feet per minute
CO <sub>2</sub>	-	carbon dioxide
CONSOL R&D	-	CONSOL Energy Inc., Research and Development
CVAA	-	cold vapor atomic absorption
DI	-	deionized water
DOE	-	U.S. Department of Energy
dscf	-	dry standard cubic feet
dscfm	-	dry standard cubic feet per minute
EPA	-	U.S. Environmental Protection Agency
EPRI	-	Electric Power Research Institute
ESP	-	electrostatic precipitator
FGD	-	flue gas desulphurization
ft	-	feet
ft <sup>2</sup>	-	square feet
ft <sup>3</sup>	-	cubic feet
gm	-	grams
gpm	-	gallons per minute
gr	-	grains
HCl	-	hydrochloric acid
Hg	-	mercury
Hg <sup>part</sup>	-	mercury in particulate form
Hg <sup>total</sup>	-	total mercury in particulate, oxidized, and elemental forms
Hg <sup>++</sup>	-	mercury in oxidized form
Hg <sup>0</sup>	-	mercury in elemental form
HNO <sub>3</sub>	-	nitric acid
HCOF	-	hydroclone overflow
HCUF	-	hydroclone underflow
H <sub>2</sub> O	-	water
H <sub>2</sub> O <sub>2</sub>	-	hydrogen peroxide
hr	-	hour
ICP-AES	-	inductively coupled plasma-atomic emission spectrometer
in	-	inch
KCl	-	potassium chloride
KMnO <sub>4</sub>	-	potassium permanganate
L	-	liter
lb	-	pound
m	-	meter
m <sup>3</sup>	-	cubic meter
ME	-	mist eliminator
mg	-	milligram, 10 <sup>-3</sup> gram

## LIST OF ABBREVIATIONS (continued)

min	- minute
mL	- milliliter
M	- molar, mol/L
MM	- million
mol	- mole
ng	- nanogram, $10^{-9}$ gram
N <sub>2</sub>	- molecular nitrogen
NIST	- National Institute of Standards and Technology
NO	- nitric oxide
NO <sub>2</sub>	- nitrogen dioxide
O <sub>2</sub>	- molecular oxygen
O <sub>3</sub>	- ozone
pm	- afternoon
PM	- particulate matter
ppb	- parts per billion ( $10^9$ )
ppm	- parts per million
ppmv	- parts per million by volume
PRSD	- percent relative standard deviation
QA	- quality assurance
QC	- quality control
rpm	- revolutions per minute
scf	- standard cubic feet (68°F and 29.92"Hg)
scfm	- standard cubic feet per minute
SRM	- Standard Reference Material
temp	- temperature
tph	- tons per hour
TBtu	- trillion ( $10^{12}$ ) British thermal unit
wt	- weight
v	- volts
vs	- versus
° F	- temperature in degrees Fahrenheit
<	- less than
>	- more than
µg	- microgram, $10^{-6}$ gram

## INTRODUCTION

CONSOL Energy Inc. Research and Development (CONSOL R&D) is determining mercury speciation and removal at 10 coal-fired facilities with SCR/FGD combinations (Table 1). CONSOL R&D conducted two series of flue gas mercury (Hg), measurements on Unit 4 at Plant 6 in 2004. During “ozone season,” tests were conducted August 12-13 with the plant’s selective catalytic reduction (SCR) unit operating. During “non-ozone season,” tests were conducted November 2-3 with the SCR bypassed. The tests were performed under U. S. Department of Energy (DOE) Cooperative Agreement No. DE-FC26-02NT41589, and the Electric Power Research Institute (EPRI) Agreement No. EP-P13687/C6820. The ozone season test program consisted of four sets of measurements across the combustion emission control system that consists of the SCR unit, electrostatic precipitator (ESP), and flue gas desulfurization (FGD) system. The non-ozone season test program consisted of four sets of measurements at the FGD inlet and the stack.

The mercury measurements were made using the Ontario-Hydro Flue Gas Hg Speciation Method. The testing conducted by CONSOL R&D is documented in this report.

**Table 1. Coal-fired facilities in program**

Site #	MW	Air Pollution Control Devices	Coal	Ozone Unit
1	330	SCR / Spray Dryer / Baghouse	Bit	year round
2	245	SCR / Spray Dryer / Baghouse	Bit	year round
3	560	SCR / ESP/ Limestone FGD, inhibited oxidation	Bit	Yes
4 Unit 1	468	ESP/ Limestone FGD, natural oxidation	Bit	( <sup>1</sup> )
4 Unit 2	468	SCR / ESP/ Limestone FGD, natural oxidation	Bit	year round
5 Unit 1	1,300	SCR / ESP/ Limestone FGD, in-situ oxidation	Bit	Yes
5 Unit 2	1,300	ESP/ Limestone FGD, in-situ oxidation	Bit	( <sup>1</sup> )
6 ( <sup>2</sup> )	544	SCR / ESP/ Limestone FGD, ex-situ oxidation	Bit	Yes
7 ( <sup>2</sup> )	566	SCR / ESP/ Limestone FGD, ex-situ oxidation	Bit	Yes
8	684	SCR / ESP / Lime FGD, ex-situ oxidation	Bit	Yes
9	640	SCR / ESP/ Lime FGD, inhibited oxidation	Bit	Yes
10	1,300	SCR / ESP/ Lime FGD, inhibited oxidation	Bit	Yes

(<sup>1</sup>) SCR was not installed when tests were conducted.

(<sup>2</sup>) Tests were also conducted during non-ozone seasons while flue gas bypassed SCR.

## HOST UTILITY DESCRIPTION

Plant 6 is a 1,719 MW pulverized bituminous coal-fired generation facility operating four units. The plant typically burns bituminous coal containing approximately 4% sulfur. All four units are equipped with ESP and limestone-based wet FGD to control the emissions of particulate matter and sulfur dioxide (SO<sub>2</sub>). The FGDs were designed for

90% SO<sub>2</sub> reduction<sup>1</sup>. Units 3 and 4 are also equipped with SCR units. Anhydrous ammonia is injected in front of the plate-type SCR catalyst (provided by Hitachi) beds to react with NO<sub>x</sub>. The SCR units are operated only during the ozone season.

Mercury measurements and speciation tests were conducted at Unit 4, a 544 MW dry-bottom wall-fired boiler with a nominal design heat input of 5,025 MM Btu per hour.<sup>2</sup> Particulate matter is removed by ESPs arranged in two blocks. Each block has 16 ash hoppers arranged in four rows of four hoppers each. The limestone-based wet FGD system has four scrubber modules and all the combustion flue gas is scrubbed. The calcium sulfite rich scrubber sludge is oxidized in two external vessels (ex-situ oxidation). The calcium sulfate (or gypsum) slurry formed in the oxidizers is pumped into a hydroclone bank. The hydroclone underflow (HCUF) stream containing larger gypsum crystals is further dewatered by drum filters inside the gypsum building. The gypsum is currently sold to a wallboard manufacturer. The hydroclone overflow (HCOF) stream flows back to the scrubber modules for volume makeup. The scrubbed flue gas exits through a 600 foot stack.

## **MERCURY SAMPLING RESULTS**

### **I. Test Matrix**

Each set of mercury measurements consisted of a total of four tests over two days. The test matrix is shown in Table 2. A total of 20 flue gas mercury measurements were conducted at five locations (SCR inlet, SCR outlet, air heater outlet, FGD inlet, and stack) during the August test program; a total of 8 flue gas mercury measurements were conducted at two locations (FGD inlet and stack) during the November test program. The Ontario Hydro Method (ASTM Method D-6784-02) was used to perform the measurements. Mercury measurements were performed with a maximum duration of 160 minutes. Details of sampling conditions are provided later in this report.

To calculate the material balance, CONSOL R&D and plant personnel obtained process samples (coal, bottom ash, ESP ash, limestone slurry, FGD slurry, FGD makeup water, hydroclone overflow slurry, hydroclone underflow slurry, mist eliminator wash water, and gypsum) simultaneously during the gas sampling periods. CONSOL R&D performed all the laboratory analyses and no sample was subcontracted out. Detailed results of analyses are included in this report.

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<sup>1</sup> U.S. Department of Energy, Energy Information Administration, F767 database for year 2003.

<sup>2</sup> Per facility's Title V permit.

**Table 2. Sampling test matrix**

Date	Activity	Flue Gas Sampling					Process Sampling								
		SCR Inlet	SCR Outlet	Air Heater Outlet	FGD Inlet	Stack	Coal	Bottom Ash	ESP Ash	Limestone Slurry	FGD Slurry	FGD Makeup Water	Hydroclone Overflow Slurry	Hydroclone Underflow Slurry	ME Wash Water
11-Aug	Setup	---	---	---	---	---	---	---	---	---	---	---	---	---	---
12-Aug	Test 1	X	X	X	X	X	X	X	X	X	X	X	---	---	---
	Test 2	X	X	X	X	X	X	X	X	X	X	X	---	---	---
13-Aug	Test 3	X	X	X	X	X	X	X	X	X	X	X	X	X	X
	Test 4	X	X	X	X	X	X	X	X	X	X	X	X	X	X
14-Aug	Pack, Demobilize	---	---	---	---	---	---	---	---	---	---	---	---	---	---
1-Nov	Setup	---	---	---	---	---	---	---	---	---	---	---	---	---	---
2-Nov	Test 1	---	---	---	X	X	X	---	---	X	X	X	X	X	X
	Test 2	---	---	---	X	X	X	---	---	X	X	X	X	X	X
3-Nov	Test 3	---	---	---	X	X	X	---	---	X	X	X	X	X	X
	Test 4	---	---	---	X	X	X	---	---	X	X	X	X	X	X
4-Nov	Pack, Demobilize	---	---	---	---	---	---	---	---	---	---	---	---	---	---

## II. Flue Gas Mercury Sampling Results

Figures 1 and 2 show the mercury speciation for the four tests conducted at each location in August 2004 and November 2004, respectively. All tests were conducted isokinetically. A complete listing of mercury analyses is in Appendix C. The results at each location are discussed in the following sections. The associated tables list the measured Ontario Hydro sampling train concentrations and the mercury throughput for the respective location with the concentrations applied to the stack flow rate corrected to the locations' oxygen concentration. Adjusting the mercury throughput to the stack flow rate is more accurate as this is the only location where flow could be measured accurately.

### A. SCR inlet

Four mercury measurements were conducted at the SCR inlet in August 2004. Table 3 summarizes the mercury measurements at the SCR inlet. The results show that more than 99% of the mercury was in the gas phase and less than 1% of the mercury was in the particulate form ( $Hg^{part}$ ). The high percentage of gas phase mercury is expected due to the gas temperature (696°F) at this location. Fifty percent of the total mercury was in the oxidized form ( $Hg^{++}$ ). The average concentrations of the gas phase oxidized and elemental mercury ( $Hg^0$ ) were 3.36 and 3.31  $\mu g/m^3$ , respectively. The concentration of the total mercury ranged from 5.47 to 7.59  $\mu g/m^3$  and the average was 6.72  $\mu g/m^3$ . The mass flow rate of the total mercury ranged from 2.65 to 3.61 mg/sec and the average was 3.18 mg/sec.

**Table 3. Flue gas mercury speciation at the SCR inlet**

Date	Test No.	Hg Concentration, $\mu\text{g}/\text{m}^3$ (dry std conditions)				Hg Flow, mg/sec			
		Hg <sup>part</sup>	Hg <sup>++</sup>	Hg <sup>0</sup>	Hg <sup>total</sup>	Hg <sup>part</sup>	Hg <sup>++</sup>	Hg <sup>0</sup>	Hg <sup>total</sup>
8/12	1	0.06	3.52	2.79	6.37	0.03	1.71	1.35	3.09
8/12	2	0.07	3.53	3.87	7.47	0.03	1.60	1.75	3.38
8/13	3	0.05	3.73	3.80	7.59	0.03	1.77	1.81	3.61
8/13	4	0.05	2.65	2.77	5.47	0.02	1.28	1.35	2.65
Average		0.06	3.36	3.31	6.72	0.03	1.59	1.56	3.18
Standard Deviation		0.01	0.48	0.61	1.00	0.00	0.22	0.25	0.41
PRSD		16.5	14.4	18.4	14.8	14.0	13.7	16.0	13.0

**B. SCR outlet**

Four mercury measurements were conducted at the SCR outlet location in August 2004. Table 4 summarizes the mercury measurements at this location. Most (92%) of the mercury was vapor-phase Hg<sup>++</sup>. The average concentrations of the Hg<sup>part</sup>, Hg<sup>++</sup>, and Hg<sup>0</sup> measured at this location were 0.04, 11.1, and 0.88  $\mu\text{g}/\text{m}^3$ , respectively, and the average concentration of the total mercury was 12.0  $\mu\text{g}/\text{m}^3$ . The mass flow rate of the total mercury ranged from 4.49 to 6.33 mg/sec and the average was 5.47 mg/sec.

**Table 4. Flue gas mercury speciation at the SCR outlet**

Date	Test No.	Hg Concentration, $\mu\text{g}/\text{m}^3$ (dry std conditions)				Hg Flow, mg/sec			
		Hg <sup>part</sup>	Hg <sup>++</sup>	Hg <sup>0</sup>	Hg <sup>total</sup>	Hg <sup>part</sup>	Hg <sup>++</sup>	Hg <sup>0</sup>	Hg <sup>total</sup>
8/12	1	0.04	8.07	1.12	9.23	0.02	3.93	0.55	4.49
8/12	2	0.05	11.4	1.07	12.6	0.02	5.32	0.05	5.84
8/13	3	0.04	12.5	0.66	13.2	0.02	5.96	0.31	6.29
8/13	4	0.05	12.3	0.65	13.0	0.02	5.99	0.32	6.33
Average		0.04	11.1	0.88	12.0	0.02	5.30	0.42	5.74
Standard Deviation		0.004	2.05	0.26	1.86	0.002	0.96	0.12	0.86
PRSD		9.3	18.5	29.2	15.5	8.3	18.2	28.8	15.0

**C. Air heater outlet**

Four mercury measurements were conducted at the air heater outlet location in August

2004. Table 5 summarizes the mercury measurements at this location. The majority (92%) of the mercury was vapor-phase  $\text{Hg}^{++}$ . The average concentrations of the  $\text{Hg}^{\text{part}}$ ,  $\text{Hg}^{++}$ , and  $\text{Hg}^0$  measured at this location were 0.71, 12.4, and 0.31  $\mu\text{g}/\text{m}^3$ , respectively. The concentration of the total mercury ranged from 11.6 to 15.8  $\mu\text{g}/\text{m}^3$  and the average was 13.4  $\mu\text{g}/\text{m}^3$ . The mass flow rate of the total mercury ranged from 6.03 to 8.41 mg/sec and the average was 7.01 mg/sec.

**Table 5. Flue gas mercury speciation at the air heater outlet**

Date	Test No.	Hg Concentration, $\mu\text{g}/\text{m}^3$ (dry std conditions)				Hg Flow, mg/sec			
		$\text{Hg}^{\text{part}}$	$\text{Hg}^{++}$	$\text{Hg}^0$	$\text{Hg}^{\text{total}}$	$\text{Hg}^{\text{part}}$	$\text{Hg}^{++}$	$\text{Hg}^0$	$\text{Hg}^{\text{total}}$
8/12	1	0.96	14.7	0.14	15.8	0.51	7.83	0.07	8.41
8/12	2	0.70	11.4	0.83	12.9	0.35	5.65	0.41	6.41
8/13	3	0.52	11.0	0.14	11.6	0.27	5.69	0.07	6.03
8/13	4	0.66	12.5	0.14	13.4	0.35	6.74	0.08	7.18
Average		0.71	12.4	0.31	13.4	0.37	6.48	0.16	7.01
Standard Deviation		0.18	1.70	0.34	1.76	0.10	1.03	0.17	1.05
PRSD		25.7	13.7	109.5	13.2	27.0	16.0	105.8	15.0

#### D. FGD inlet

Four mercury measurements were conducted at the FGD inlet location in August 2004 and again in November 2004. Tables 6a and 6b summarize the mercury measurements. In both sets of tests, nearly 100% of the flue gas mercury was in the gaseous phase. With the SCR in operation (Table 6a), 98% of the total mercury was  $\text{Hg}^{++}$ ; with the SCR bypassed (Table 6b), only 87% of the total mercury was  $\text{Hg}^{++}$ . With the SCR operating, the average concentrations of the  $\text{Hg}^{\text{part}}$ ,  $\text{Hg}^{++}$ , and  $\text{Hg}^0$  measured at this location were 0.02, 12.4, and 0.24  $\mu\text{g}/\text{m}^3$ , respectively. The concentration of the total mercury ranged from 10.0 to 16.3  $\mu\text{g}/\text{m}^3$  and the average was 12.6  $\mu\text{g}/\text{m}^3$ . The mass flow rate of the total mercury ranged from 5.2 to 9.0 mg/sec and the average was 6.66 mg/sec. Without the SCR in operation, the average concentrations of the  $\text{Hg}^{\text{part}}$ ,  $\text{Hg}^{++}$ , and  $\text{Hg}^0$  measured at this location were 0.03, 8.4, and 1.0  $\mu\text{g}/\text{m}^3$ , respectively. The concentration of the total mercury ranged from 6.6 to 15.2  $\mu\text{g}/\text{m}^3$  and the average was 9.4  $\mu\text{g}/\text{m}^3$ . The mass flow rate of the total mercury ranged from 4.3 to 10.4 mg/sec and the average was 6.56 mg/sec.

**Table 6a. Flue gas mercury speciation at the FGD inlet (SCR in operation)**

Date	Test No.	Hg Concentration, $\mu\text{g}/\text{m}^3$ (dry std conditions)				Hg Flow, mg/sec			
		Hg <sup>part</sup>	Hg <sup>++</sup>	Hg <sup>0</sup>	Hg <sup>total</sup>	Hg <sup>part</sup>	Hg <sup>++</sup>	Hg <sup>0</sup>	Hg <sup>total</sup>
8/12	1	(a)	16.1	0.22	16.3	(a)	8.84	0.12	8.96
8/12	2	$1.32 \times 10^{-4}$	13.2	0.33	13.5	$6.59 \times 10^{-5}$	6.56	0.17	6.72
8/13	3	$6.07 \times 10^{-4}$	9.82	0.19	10.0	$3.15 \times 10^{-4}$	5.10	0.10	5.20
8/13	4	0.07	10.4	0.23	10.7	0.04	5.60	0.13	5.76
Average		0.02	12.4	0.24	12.6	0.01	6.53	0.13	6.66
Standard Deviation		0.04	2.88	0.06	2.88	0.02	1.66	0.03	1.66
PRSD		174%	23%	26%	23%	197%	25%	22%	25%

(a) In-stack filter holder detached from probe and was lost in the duct, no Hg<sup>part</sup> value available for this test.

**Table 6b. Flue gas mercury speciation at the FGD inlet (SCR is bypassed)**

Date	Test No.	Hg Concentration, $\mu\text{g}/\text{m}^3$ (dry std conditions)				Hg Flow, mg/sec			
		Hg <sup>part</sup>	Hg <sup>++</sup>	Hg <sup>0</sup>	Hg <sup>total</sup>	Hg <sup>part</sup>	Hg <sup>++</sup>	Hg <sup>0</sup>	Hg <sup>total</sup>
11/02	1	$6.53 \times 10^{-2}$	14.2	0.93	15.2	$4.49 \times 10^{-2}$	9.74	0.64	10.4
11/03	2	$4.52 \times 10^{-3}$	6.70	0.68	7.39	$3.42 \times 10^{-3}$	5.07	0.52	5.59
11/03	3	$3.00 \times 10^{-3}$	7.98	0.50	8.49	$2.10 \times 10^{-3}$	5.59	0.35	5.95
11/03	4	$4.39 \times 10^{-2}$	4.66	1.88	6.59	$2.85 \times 10^{-2}$	3.02	1.22	4.28
Average		0.029	8.38	1.00	9.41	0.020	5.86	0.68	6.56
Standard Deviation		0.031	4.10	0.61	3.92	0.021	2.82	0.38	2.68
PRSD		105%	49%	61%	42%	105%	48%	55%	41%

### E. Stack

Four mercury measurements were conducted at the stack in August 2004 and again in November 2004. Tables 7a and 7b summarize the mercury measurements. With the SCR in operation (Table 7a), 60% of the total mercury was Hg<sup>++</sup>; with the SCR bypassed (Table 7b), only 39% of the total mercury was Hg<sup>++</sup>. With the SCR operating, the average concentrations of the Hg<sup>part</sup>, Hg<sup>++</sup>, and Hg<sup>0</sup> measured at this location were 0.004, 1.3, and 0.8  $\mu\text{g}/\text{m}^3$ , respectively. The concentration of the total mercury ranged from 1.7 to 2.7  $\mu\text{g}/\text{m}^3$  and the average was 2.10  $\mu\text{g}/\text{m}^3$ . The mass flow rate of the total

mercury ranged from 0.9 to 1.5 mg/sec and the average was 1.15 mg/sec. Without the SCR in operation, the average concentrations of the  $Hg^{part}$ ,  $Hg^{++}$ , and  $Hg^0$  measured at this location were 0.003, 1.1, and  $1.8 \mu g/m^3$ , respectively. The concentration of the total mercury ranged from 2.5 to  $3.9 \mu g/m^3$  and the average was  $2.94 \mu g/m^3$ . The mass flow rate of the total mercury ranged from 1.4 to 2.2 mg/sec and the average was 1.62 mg/sec.

With the SCR operating, elemental mercury increased by 0.32 mg/sec, from 0.13 mg/sec at the FGD inlet to 0.43 mg/sec at the stack. With the SCR bypassed, the increase was essentially the same absolute amount, 0.33 mg/sec (0.68 mg/sec at the FGD inlet and 1.01 mg/sec at the stack). An increase of  $Hg^0$  across wet scrubbers has been observed by CONSOL R&D at other plants.<sup>3,4</sup>

**Table 7a. Flue gas mercury speciation at the stack (SCR in operation)**

Date	Test No.	Hg Concentration, $\mu g/m^3$ (dry std conditions)				Hg Flow, mg/sec			
		$Hg^{part}$	$Hg^{++}$	$Hg^0$	$Hg^{total}$	$Hg^{part}$	$Hg^{++}$	$Hg^0$	$Hg^{total}$
8/12	1	$2.52 \times 10^{-3}$	2.55	0.10	2.66	$1.39 \times 10^{-3}$	1.41	0.06	1.47
8/12	2	$8.34 \times 10^{-3}$	1.18	0.48	1.66	$4.60 \times 10^{-3}$	0.65	0.26	0.92
8/13	3	$2.97 \times 10^{-3}$	0.80	1.26	2.07	$1.59 \times 10^{-3}$	0.43	0.67	1.11
8/13	4	$3.61 \times 10^{-3}$	0.70	1.32	2.03	$1.97 \times 10^{-3}$	0.38	0.72	1.10
Average		$4.36 \times 10^{-3}$	1.31	0.79	2.10	$2.39 \times 10^{-3}$	0.72	0.43	1.15
Standard Deviation		$2.69 \times 10^{-3}$	0.86	0.60	0.41	$1.49 \times 10^{-3}$	0.48	0.32	0.23
PRSD		62%	65%	76%	20%	63%	66%	75%	20%

<sup>3</sup> DeVito, M. S., Withum, J. A., and Statnick, R. M., "Flue Gas Measurements from Coal-Fired Boilers Equipped with Wet Scrubbers," Int. J. of Environ. Pollution 17 (1/2), 2002, p. 126-142

<sup>4</sup> Evaluation of Mercury Emissions from Coal-Fired Facilities with SCR and FGD Systems - Topical Report Nos. 1 and 4, U.S. DOE Cooperative Agreement DE-FC26-02NT41589

**Table 7b. Flue gas mercury speciation at the stack (SCR is bypassed)**

Date	Test No.	Hg Concentration, $\mu\text{g}/\text{m}^3$ (dry std conditions)				Hg Flow, mg/sec			
		Hg <sup>part</sup>	Hg <sup>++</sup>	Hg <sup>0</sup>	Hg <sup>total</sup>	Hg <sup>part</sup>	Hg <sup>++</sup>	Hg <sup>0</sup>	Hg <sup>total</sup>
11/02	1	$4.89 \times 10^{-3}$	1.04	1.77	2.81	$2.66 \times 10^{-3}$	0.57	0.96	1.53
11/03	2	$2.09 \times 10^{-3}$	1.15	1.34	2.49	$1.15 \times 10^{-3}$	0.63	0.74	1.37
11/03	3	$2.07 \times 10^{-3}$	1.13	1.43	2.56	$1.14 \times 10^{-3}$	0.62	0.79	1.41
11/03	4	$2.07 \times 10^{-3}$	1.11	2.79	3.90	$1.14 \times 10^{-3}$	0.61	1.54	2.15
Average		$2.78 \times 10^{-3}$	1.11	1.83	2.94	$1.52 \times 10^{-3}$	0.61	1.01	1.62
Standard Deviation		$1.52 \times 10^{-3}$	0.05	0.66	0.66	$7.61 \times 10^{-4}$	0.03	0.37	0.36
PRSD		51%	4%	36%	22%	50%	5%	37%	22%

### III. SCR/FGD System Hg Removal

Tables 8a and 8b summarize the flue gas mercury removal for the two test periods. With the SCR operating (Table 8a), the air heater outlet-to-stack mercury removal ranged from 82 to 86% and the average was 83.6%. The coal-to-stack mercury removal ranged from 82 to 87% and the average coal-to-stack mercury removal was 83.5%. With the SCR bypassed (Table 8b), the FGD inlet-to-stack mercury removal ranged from 50 to 85% and the average was 71.8%. The coal-to-stack mercury removal ranged from 67 to 78% and the average coal-to-stack mercury removal was 74.2%. The flue gas measurements at the air heater outlet (Table 8a) and the FGD inlet (Table 8b) are comparable because the only difference would be the particulate mercury removed in the ESP, which is only about 5% of the total mercury.

**Table 8a. Flue gas mercury removal (with SCR in operation)**

Date	Test No.	System Mercury Reduction					
		Based on Ontario Hydro Measurements at the Air Heater Outlet and Stack, mg Hg <sup>total</sup> /sec			Based on Mercury in the Coal Feed and Ontario Hydro Measurements at the Stack, mg Hg <sup>total</sup> /sec		
		Air Heater Outlet	Stack Emissions	% Reduction	Coal Feed	Stack Emissions	% Reduction
8/12	1	8.41	1.47	83	8.03	1.47	82
8/12	2	6.41	0.92	86	7.30	0.92	87
8/13	3	6.03	1.11	82	6.52	1.11	83
8/13	4	7.18	1.10	85	6.15	1.10	82
Average		7.01	1.15	83.6	7.00	1.15	83.5
Standard Deviation		1.05	0.23	1.9	0.84	0.23	2.7
PRSD		15%	20%	2%	12%	20%	3%

**Table 8b. Flue gas mercury removal (SCR bypassed)**

Date	Test No.	System Mercury Reduction					
		Based on Ontario Hydro Measurements at the FGD Inlet and Stack, mg Hg <sup>total</sup> /sec			Based on Mercury in the Coal Feed and Ontario Hydro Measurements at the Stack, mg Hg <sup>total</sup> /sec		
		FGD Inlet	Stack Emissions	% Reduction	Coal Feed	Stack Emissions	% Reduction
11/02	1	10.4	1.53	85	7.09	1.53	78
11/03	2	5.59	1.37	75	5.84	1.37	77
11/03	3	5.95	1.41	76	5.59	1.41	75
11/03	4	4.28	2.15	50	6.50	2.15	67
Average		6.56	1.62	71.8	6.26	1.62	74.2
Standard Deviation		2.68	0.36	15.3	0.68	0.36	5.0
PRSD		41%	22%	21%	11%	22%	7%

#### IV. Mercury Material Balance

An important criterion to gauge the overall quality of the tests is to conduct a mass balance to account for the mercury entering and leaving the plant during the tests. The mercury material balance closure is the total mercury output from the plant divided by

the total mercury input (expressed as %). The total mercury input is the sum of the amounts of mercury entering the system from coal, limestone slurry, hydroclone overflow, ME wash water, and make-up water. The total mercury output is the sum of the amounts of mercury leaving the system via bottom ash, ESP hopper ash, FGD slurry, and stack flue gas.

Tables 9a and 9b summarize the mercury material balance closure for the tests conducted at this unit. The mercury material balance closures ranged from 90% to 129% in the August tests and between 77 and 102% in the November tests. The material balance closures for mercury for all individual tests are within the QA/QC criterion of 70-130% for a single test. The average material balance closure is 107% for the August tests and 87% for the November tests, which are within the QA/QC criterion of 80-120% for multiple tests. The measurements, calculations, and assumptions for calculating the material balances are described later in this report.

**Table 9a. Mercury material balance closure (with SCR in operation)**

<b>Test No.</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>
Total Hg Input (mg/sec)	10.43	9.79	8.24	9.96
Total Hg Output (mg/sec)	9.37	9.76	10.63	10.76
Hg Material Balance Closure (output / input)	90%	100%	129%	108%
<b>Average Hg Material Balance Closure (%)</b>	<b>107 %</b>			

**Table 9b. Mercury material balance closure (SCR bypassed)**

<b>Test No.</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>
Total Hg Input (mg/sec)	8.37	6.90	8.14	7.04
Total Hg Output (mg/sec)	6.86	5.90	6.23	7.19
Hg Material Balance Closure (output / input)	82%	86%	77%	102%
<b>Average Hg Material Balance Closure (%)</b>	<b>87 %</b>			

### **SCR/Non-SCR Test Comparison**

The results show that the SCR does indeed increase the oxidation of the mercury. At the point where the flue gas enters the FGD, a greater percentage of the mercury is in the oxidized form when the SCR is operating compared to when the SCR is bypassed. Table 10 shows the average mercury speciation of the flue gas in the FGD inlet duct for both test periods. Because this location is downstream of the plant's ESP, there is very little particulate mercury.

**Table 10. Comparison of Average Flue Gas Mercury Speciation at the FGD Inlet**

	Ozone Season Tests (with SCR)	Non-Ozone Season Tests (without SCR)
<b>Hg<sup>part</sup></b>	0.2%	0.3%
<b>Hg<sup>++</sup></b>	97.9%	87.2%
<b>Hg<sup>0</sup></b>	2.0%	12.5%

This higher level of oxidation resulted in higher mercury removals in the scrubber. Table 11 shows that total mercury removal was 83% with the SCR, but only 75% without the SCR; the removal of oxidized mercury in the scrubber was about the same (89-90%) in both cases. The difference was due to a greater percentage of oxidized mercury at the scrubber inlet during the tests with SCR; oxidized mercury is more easily captured in wet scrubbers than elemental mercury.

**Table 11. Comparison of Average Mercury Reductions Across the FGD Scrubber**

	Ozone Season Tests (with SCR)			Non-ozone Season Tests (without SCR)		
	FGD Inlet, mg Hg/sec	Stack, mg Hg/sec	Reduction	FGD Inlet, mg Hg/sec	Stack, mg Hg/sec	Reduction
<b>Hg<sup>part</sup></b>	0.009	0.002	73%	0.029	0.002	92%
<b>Hg<sup>++</sup></b>	6.53	0.72	89%	5.86	0.61	90%
<b>Hg<sup>0</sup></b>	0.13	0.43	-237%	0.68	1.01	-47%
<b>Total Hg</b>	6.66	1.15	83%	6.56	1.62	75%

## EXPERIMENTAL AND SAMPLING METHODS

CONSOL R&D performed flue gas mercury determinations using the Ontario-Hydro sampling method. As a quality assurance/quality control (QA/QC) measure, samples of the coal, bottom ash, FGD slurry, limestone slurry, and ESP ash, were taken to determine a mercury balance across the system.

### I. Flue Gas Sampling Locations and Sampling Points

Five sampling locations, the SCR inlet, SCR outlet, air heater outlet (upstream of the ESP), FGD inlet, and stack outlet, were tested. Figure 3 is a flow schematic indicating the sampling locations at this unit.

Flue gas exits the economizer through two ducts (designated Ducts A and B) and passes through the SCR, air heater, ESP, and FGD, before it combines to form a single flue tube at the stack. All sampling at points leading to the stack was conducted in Duct A. Individual sampling locations are detailed in the following sections.

#### **A. SCR inlet**

The SCR inlet consists of two vertical, rectangular ducts, measuring 13 feet deep by 28 feet, 6 inches wide at the sampling plane. Three sample ports are spaced across the face of each duct.

Only Duct A was sampled in this program. Preliminary pitot surveys conducted on August 11, 2004, indicated that the gas flow was straight, not cyclonic or swirling. The flue gas was sampled through the middle test port at a single point for the full duration of the test. Parametric readings were recorded every ten minutes. Total test duration was 120 minutes. Mercury measurements were conducted with the sampling nozzle oriented parallel to and directly into the flow.

Four mercury measurements were performed isokinetically at the SCR inlet. The sample train was prepared in EPA Method 17 configuration using an in-stack 19 mm x 90 mm quartz-fiber thimble filter. The filter apparatus was attached to a heated probe that was connected to the impinger train with a flexible heated Teflon sample line. Figure 4 is a photograph of the mercury sampling train at the SCR inlet.

#### **B. SCR outlet**

The SCR outlet consists of two vertical, rectangular ducts, each measuring 25 feet, 11 inches deep by 55 feet wide. Eight sample ports are spaced across the face of each duct.

Only Duct A was sampled in this program. Preliminary pitot surveys conducted on August 11, 2004, indicated that the gas flow was straight, not cyclonic or swirling. The flue gas was sampled through four test ports, each at a single point for 30 minutes, with parametric readings every ten minutes. Mercury measurements were conducted with the sampling nozzle oriented parallel to and directly into the flow for a period of 120 minutes.

Four mercury measurements were performed isokinetically at the SCR outlet. The sample train was prepared in EPA Method 17 configuration using an in-stack 19 mm x 90 mm quartz-fiber thimble filter. The filter apparatus was attached to a heated probe that was connected to the impinger train with a flexible heated Teflon sample line. Figure 5 is a photograph of the mercury sampling train at the SCR outlet.

#### **C. Air heater outlet**

The air heater outlet duct consists of two horizontal ducts, each approximately 9 feet deep and 34 feet wide. Eight test ports are located across the top of each duct. Preliminary pitot surveys conducted on August 11, 2004, indicated that the gas flow was parallel to the duct walls.

The flue gas was sampled through two test ports. Ideally three points would have been sampled in each port for 20 minutes each; however, the port length prevented the probe from reaching the deepest point. As a result the middle point was sampled twice for a total of 40 minutes. Total test durations were 120 minutes with parametric readings recorded every ten minutes. Mercury measurements were conducted with the sampling nozzle oriented parallel to and directly into the flow.

Four mercury measurements were performed isokinetically at the air heater outlet. The sample train was prepared in EPA Method 17 configuration using an in-stack 19 mm x 90 mm quartz-fiber thimble filter. The filter apparatus was attached to a heated probe that was connected to the impinger train with a flexible heated Teflon sample line. Figure 6 is a photograph of the mercury sampling train and a blank train (for QA/QC purposes) at the air heater outlet location.

#### **D. FGD inlet**

The FGD inlet consists of two ducts leading to two pair of FGD modules. A single test port was available in the A duct, downstream of the induced draft fan. A single point, near the center of the duct was sampled. A preliminary pitot survey conducted on August 11, 2004, indicated that the gas flow was parallel to the duct walls at this point.

Parametric readings were recorded every ten minutes over the test periods, which varied from 120 minutes to 160 minutes. Mercury measurements were conducted isokinetically with the sampling nozzle oriented parallel to and directly into the flow.

Four mercury measurements were performed at the FGD inlet in August and four in November. The sample train was prepared in EPA Method 17 configuration using an in-stack 47-mm quartz-fiber disc filter. The filter apparatus was attached to a heated probe that was connected to the impinger train with a flexible heated Teflon sample line. Figure 7 is a photograph of the mercury sampling train on the FGD inlet location.

#### **E. Stack**

The stack is approximately 19.5 feet in diameter. Three points were sampled in each of four sample access ports for a total of 12 traverse points. Each point was sampled for a period of 10 minutes resulting in 120 minute tests.

Preliminary pitot surveys conducted on August 11, 2004, indicated that the gas flow was axial. Mercury measurements were conducted with the nozzle oriented horizontally, directly into the flow. Four measurements were performed isokinetically at this location in August and four in November. A standard EPA Method 5 sample train configuration was utilized for this location. Figure 8 is a photograph of the mercury sampling train on the stack location.

## **II. Flue Gas Mercury Measurements**

Flue gas mercury measurements were conducted using the Ontario-Hydro mercury speciation train. A schematic of the sampling train is shown in Figure 9.

The flue gas was extracted from the duct and pulled through a heated glass-lined probe and quartz filter. Total particulate matter mass loading was calculated from the solids collected prior to and on the filter. Probe temperatures were set at  $325 \pm 25$  °F at the SCR inlet and outlet, the air heater outlet and the FGD inlet. Probe and filter temperatures were maintained at  $250 \pm 25$  °F at the stack. Where particle loading is high, the probe and filter are maintained as close as practical to the flue gas temperature.

Mercury collected prior to and on the filter is assumed to be  $Hg^{part}$ . The flue gas exits the quartz filter and passes through a series of chilled impingers. The first three impingers are filled with 100 mL of a 1M-potassium chloride (KCl) solution. It is assumed that these impingers capture  $Hg^{++}$  in the flue gas. The next impinger is filled with 100 mL of a 5% nitric acid and 10% hydrogen peroxide ( $H_2O_2$ ) solution. The purpose of this impinger is to remove  $SO_2$  from the flue gas to preserve the oxidizing strength of the two downstream impingers with acidic potassium permanganate ( $KMnO_4$ ) solution. Mercury collected in this impinger is assumed to be  $Hg^0$ . The next two impingers are filled with 100 mL of an acidic  $KMnO_4$  solution. It is assumed that these impingers capture  $Hg^0$ . The next impinger is blank to catch any excess moisture. The gas exits the impinger train through a silica gel-filled impinger that removes the moisture from the flue gas. The mercury species collected by the Ontario-Hydro sampling train component are listed in Table 12.

**Table 12. Mercury speciation by train component**

<b>Train Component</b>	<b>Species Measured</b>
Probe & Nozzle Rinse	$Hg^{part}$
Quartz Filter	$Hg^{part}$
KCl Impingers	$Hg^{++}$
$HNO_3/H_2O_2$ Impinger	$Hg^0$
$KMnO_4$ Impingers	$Hg^0$
HCl Rinse of $KMnO_4$ Impingers	$Hg^0$

The absorbing solutions were made fresh daily. The impingers were charged and the sampling components were transported to the required locations. The sampling trains were assembled, pre-heated, and checked for pitot and sample line leaks as detailed in EPA Methods 2 and 5, respectively. After passing the leak-check procedure, the sampling probes were inserted into their respective ducts, in-stack filters were allowed to heat to stack temperature, and sampling was initiated. Leak checks were also performed during port changes.

Oxygen readings were monitored at the outlet of the sampling train using a Teledyne Model Max 5 portable analyzer (electrochemical O<sub>2</sub> sensor). At the completion of the sampling period, the sample trains were checked for leaks, purged for 10 min, and then disassembled. The components were transported back to the lab trailer for recovery. The mercury concentration of the individual impinger solutions was determined by cold vapor atomic absorption (CVAA) as specified in the methodology. The concentration of mercury on the solids was determined by acid digestion followed by CVAA.

The amount of mercury collected in the impinger solutions was determined as outlined in EPA Method 29 and the Ontario-Hydro Draft Method. An aliquot of the impinger solution was acidified and the mercury is determined using cold vapor-atomic absorption spectroscopy. The atomic absorption spectrometer was calibrated with commercial mercury standard. The calibration was verified using NIST Standard Reference Materials (SRM) 1641D and 1633b. The calibration was reassessed periodically by analyzing a quality control standard. The instrument was recalibrated as required. Each sample matrix was analyzed as a set and an individual calibration curve was used for each set. Depending on sample type, selected samples were spiked with 2, 5, 10, or 15 ng/ml (ppb) of mercury and reanalyzed. Spike recovery must be within  $\pm 30\%$  or the sample is diluted and reanalyzed. Selected samples were analyzed in duplicate. The duplicates must be within  $\pm 30\%$  or the analyses are repeated.

Where sufficient solids were collected, particulate mercury was analyzed using a 0.5-1.0 gm ash sample with the direct combustion method (ASTM Method D6722). In cases where the particulate catch was low (primarily stack filters), the entire filter sample was digested with aqua-regia in pressure vessels prior to analysis by CVAA.

### **III. Coal Sampling and Analysis**

#### **A. Coal samples**

Plant personnel collected coal samples from coal feed bins in service. In the August test program, two 5-gallon coal samples were taken during each test, one at the start of the test and the second near the end of the test. The coal properties did not vary substantially from one sample to the next; therefore, in the November test program only one sample was taken during each test. Listed in Table 13 are the coal samples collected.

**Table 13. List of coal samples**

Ozone Season Test No.	1		2		3		4	
Sample Date	8/12/2004		8/12/2004		8/13/2004		8/13/2004	
Sample I.D.	Coal-1-1 Start of Test	Coal-1-2 End of Test	Coal-2-1 Start of Test	Coal-2-2 End of Test	Coal-3-1 Start of Test	Coal-3-2 End of Test	Coal-4-1 Start of Test	Coal-4-2 End of Test
Non-Ozone Season Test No.	1		2		3		4	
Sample Date	11/02/2004		11/02/2004		11/03/2004		11/03/2004	
Sample I.D.	Coal-1		Coal-2		Coal-3		Coal-4	

**B. Results of analyses of coal samples**

Coal samples were analyzed using a direct mercury analyzer following the procedures prescribed in ASTM Method D6722. Detailed analyses of the coal samples collected in each test are presented in Appendix D and the results are summarized in Tables 14 and 15. The mercury measured in the August coal samples ranged from 0.105 to 0.157 ppm and in the November coal samples ranged from 0.099 to 0.122 ppm.

**Table 14. Coal sample analyses – ozone season samples**

Sample ID	Coal Test 1-1 Start of Test	Coal Test 1-2 End of Test	Coal Test 2-1 Start of Test	Coal Test 2-2 End of Test	Coal Test 3-1 Start of Test	Coal Test 3-2 End of Test	Coal Test 4-1 Start of Test	Coal Test 4-2 End of Test
Sample Date	8/12/2004		8/12/2004		8/13/2004		8/13/2004	
Test No.	1		2		3		4	
Analytical No.	20044300	20044301	20044302	20044303	20044304	20044305	20044306	20044307
Moisture (%)	5.87	5.13	5.12	6.10	5.36	4.62	5.69	6.07
VM (% dry)	37.78	38.12	37.45	37.16	38.05	38.36	38.86	39.26
Ash (% dry)	15.40	14.06	13.83	15.15	13.66	12.38	12.24	11.72
Carbon (% dry)	67.46	69.48	68.97	68.06	70.16	71.53	70.42	70.49
Hydrogen (% dry)	4.43	4.67	4.35	4.31	4.55	4.81	4.44	4.50
Nitrogen (% dry)	1.89	1.75	1.81	1.85	1.90	1.81	1.87	1.92
Total Sulfur (% dry)	3.61	3.55	3.71	3.73	3.52	3.69	3.96	3.79
HHV (Btu/lb, dry)	12,209	12,495	12,438	12,247	12,456	12,847	12,659	12,795
Chlorine (% dry)	0.112	0.142	0.138	0.095	0.11	0.14	0.07	0.05
Hg (ppm, as det'd)	0.133	0.157	0.134	0.130	0.116	0.123	0.122	0.105
Major Ash Elements (% dry)								
SiO <sub>2</sub>	47.69	48.62	47.31	46.86	47.38	45.30	43.75	43.08
Al <sub>2</sub> O <sub>3</sub>	18.89	18.93	18.37	18.79	19.23	18.29	19.29	20.50
TiO <sub>2</sub>	0.88	0.89	0.88	0.89	0.90	0.85	0.88	0.90
Fe <sub>2</sub> O <sub>3</sub>	19.25	18.75	19.87	18.87	17.73	20.44	23.49	24.48
CaO	4.45	4.67	4.71	4.70	4.61	4.84	3.95	3.69
MgO	1.07	1.11	1.09	1.09	1.09	1.00	0.91	0.88
Na <sub>2</sub> O	0.67	0.62	0.63	0.66	0.60	0.48	0.53	0.53
K <sub>2</sub> O	2.69	2.71	2.60	2.60	2.81	2.42	2.37	2.26
P <sub>2</sub> O <sub>5</sub>	0.22	0.27	0.21	0.18	0.29	0.25	0.19	0.14
SO <sub>3</sub>	3.45	2.71	2.99	3.71	3.60	4.05	2.73	2.90

**Table 15. Coal sample analyses – non-ozone season samples**

Sample Date	Coal-1	Coal-2	Coal-3	Coal-4
Test No.	1	2	3	4
Sample Date	11/2/2004	11/3/2004	11/3/2004	11/3/2004
Analytical No.	20045551	20045552	20045553	20045554
Total Moisture (%)	11.13	11.49	10.89	12.43
Moisture (%)	4.79	5.03	4.00	4.59
VM (% , dry)	37.86	39.03	39.46	39.09
Ash (% , dry)	13.09	12.64	12.31	12.94
Carbon (% , dry)	70.36	70.64	70.98	70.30
Fixed Carbon (% , dry)	49.05	48.33	48.23	47.97
Hydrogen (% , dry)	4.43	4.84	4.53	4.78
Nitrogen (% , dry)	1.60	1.57	1.56	1.56
Total Sulfur (% , dry)	3.59	3.60	3.79	3.68
Oxygen (% , dry), by diff.	6.81	6.66	6.79	6.69
HHV (Btu/lb, dry)	12,552	12,650	12,697	12,566
HHV (Btu/lb, MAF)	14,443	14,480	14,479	14,434
Chlorine (% , dry)	0.116	0.051	0.044	0.049
Hg (ppm, as det'd)	0.122	0.103	0.099	0.113
Major Ash Elements (% , dry)				
SiO <sub>2</sub>	45.99	45.41	43.74	46.22
Al <sub>2</sub> O <sub>3</sub>	20.80	18.16	18.42	19.62
TiO <sub>2</sub>	0.97	0.88	0.91	0.97
Fe <sub>2</sub> O <sub>3</sub>	17.94	19.18	19.76	17.83
CaO	5.08	6.95	7.51	6.14
MgO	1.03	0.94	0.86	0.96
Na <sub>2</sub> O	0.71	0.50	0.45	0.58
K <sub>2</sub> O	2.98	2.40	2.32	2.72
P <sub>2</sub> O <sub>5</sub>	0.29	0.18	0.20	0.21
SO <sub>3</sub>	4.02	3.56	4.72	4.32

#### IV. Process Sample Collection and Analysis

CONSOL R&D and plant personnel collected samples of bottom ash, ESP hopper ash, limestone slurry, FGD slurry, HCOF slurry, HCUF slurry, ME wash water, and FGD makeup water. CONSOL R&D completed comprehensive analyses using a direct mercury analyzer and following prescribed in the procedures of ASTM Method D6722. Detailed results of the analyses of those process samples are presented in Appendix D.

##### A. Bottom ash

Plant operators collected two bottom ash samples during the August testing. One sample was collected at the end of each test date. No bottom ash samples were obtained during the November testing. Listed in Table 16 are the results of analyses of the bottom ash samples collected. The mercury in these samples was below the detection limit of 0.004 ppm.

**Table 16. Results of analyses of bottom ash samples**

Sample Description	Bottom Ash - 1&2	Bottom Ash - 3&4
Sample Date	8/12/2004	8/13/2004
Test No.	1 & 2	3 & 4
Analytical No.	20044586	20044587
Moisture (%)	0.16	0.22
Ash (% dry)	98.66	99.91
Carbon (% dry)	1.38	0.19
Hg (ppm, as det'd)	< 0.004	< 0.004
Major Ash Elements (% dry)		
SiO <sub>2</sub>	48.93	48.24
Al <sub>2</sub> O <sub>3</sub>	18.99	19.70
TiO <sub>2</sub>	0.93	0.95
Fe <sub>2</sub> O <sub>3</sub>	21.94	22.93
CaO	4.76	4.28
MgO	1.15	1.1
Na <sub>2</sub> O	0.63	0.55
K <sub>2</sub> O	3.00	2.66
P <sub>2</sub> O <sub>5</sub>	0.30	0.27
SO <sub>3</sub>	0.28	0.18

## **B. Limestone slurry**

CONSOL R&D personnel collected a slurry sample of approximately 500 mL from each of the two limestone slurry storage tanks during each test in August. In the November test program, CONSOL R&D personnel collected a slurry sample of approximately 500 mL from the discharge side of Pump #B1 during each test since this was the only limestone stream running during these tests. Upon arrival at CONSOL R&D's analytical labs, the limestone slurry samples were filtered to generate a filtrate and a solid residue (i.e., filter cake). The air-dried solids and the filtrates were analyzed separately. Listed in Table 17 and 18 are the results of analyses of the limestone slurry solids samples. The mercury content of the solids of the limestone slurry samples collected in August was below the detection limit of 0.004 ppm; in the samples collected in November, the mercury content ranged from 0.008 to 0.011 ppm. Listed in Table 19 and 20 are the results of analyses of the limestone slurry filtrate samples. The mercury in all of the limestone filtrate samples was below the detection limit of 0.1 µg/L (0.1 ppb).

**Table 17. Results of analyses of limestone slurry solids samples – ozone season tests**

Sample Description	Limestone Slurry Solids Test 1A	Limestone Slurry Solids Test 1B	Limestone Slurry Solids Test 2A	Limestone Slurry Solids Test 2B	Limestone Slurry Solids Test 3A	Limestone Slurry Solids Test 3B	Limestone Slurry Solids Test 4A	Limestone Slurry Solids Test 4B
Sample Date	8/12/2004		8/12/2004		8/13/2004		8/13/2004	
Analytical No.	20044308	20044309	20044310	20044311	20044312	20044313	20044314	20044315
% solids in Original Sample	34.3	34.8	34.6	34.9	34.7	34.5	35.0	34.2
Specific Gravity	1.015	1.020	1.020	1.052	1.125	1.018	1.013	1.011
Moisture (%)	0.04	0.04	0.07	0.09	0.07	0.05	0.03	0.07
Ash (% , dry)	58.3	59.5	59.2	58.3	58.3	58.3	58.3	58.4
Carbon (% , dry)	11.4	11.3	11.3	11.5	11.0	11.2	11.2	11.3
Hg (ppm, as det'd)	<0.004	<0.004	<0.004	<0.004	<0.004	<0.004	<0.004	<0.004
Major Ash Elements (% , dry)								
SiO <sub>2</sub>	4.78	4.53	4.62	4.55	4.30	4.33	4.33	4.16
Al <sub>2</sub> O <sub>3</sub>	0.25	0.24	0.23	0.24	0.26	0.25	0.25	0.25
TiO <sub>2</sub>	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01
Fe <sub>2</sub> O <sub>3</sub>	0.14	0.13	0.13	0.12	0.13	0.13	0.13	0.13
CaO	55.5	54.7	55.3	54.9	54.0	54.8	54.4	54.4
MgO	0.77	0.75	0.77	0.75	0.78	0.78	0.79	0.77
Na <sub>2</sub> O	0.02	0.02	0.02	0.02	0.03	0.02	0.02	0.02
K <sub>2</sub> O	0.06	0.05	0.05	0.05	0.07	0.06	0.06	0.06
P <sub>2</sub> O <sub>5</sub>	0.06	0.06	0.06	0.06	0.05	0.06	0.05	0.05
SO <sub>3</sub>	0.08	0.09	0.10	0.10	0.10	0.09	0.11	0.12

**Table 18. Results of analyses of limestone slurry solids samples – non-ozone season tests**

Sample ID	Limestone Slurry Solids Test 1	Limestone Slurry Solids Test 2	Limestone Slurry Solids Test 3	Limestone Slurry Solids Test 4
Sample Date	11/2/2004	11/3/2004	11/3/2004	11/3/2004
Analytical No.	20045581	20045582	20045583	20045584
Solids in original sample (%)	33.2	37.8	37.8	38.8
Density of original sample (g/mL)	1.09	1.13	1.07	1.11
Residual moisture (%)	0.18	0.10	0.14	0.14
Ash (% dry)	57.8	57.8	57.8	57.8
Carbon (% dry)	11.5	11.5	11.4	11.4
Hg (ppm, as det'd)	0.011	0.008	0.009	0.008
Major Ash Elements (% dry)				
SiO <sub>2</sub>	3.43	3.34	3.35	3.31
Al <sub>2</sub> O <sub>3</sub>	0.58	0.58	0.57	0.57
TiO <sub>2</sub>	0.02	0.02	0.02	0.02
Fe <sub>2</sub> O <sub>3</sub>	0.29	0.29	0.30	0.31
CaO	53.1	52.8	53.9	53.3
MgO	1.31	1.36	1.37	1.38
Na <sub>2</sub> O	0.01	0.02	0.01	0.01
K <sub>2</sub> O	0.13	0.12	0.13	0.13
P <sub>2</sub> O <sub>5</sub>	0.02	0.02	0.02	0.03
SO <sub>3</sub>	0.19	0.18	0.22	0.19

**Table 19. Results of analyses of limestone slurry filtrate samples – ozone season tests**

Sample ID	Limestone Slurry Liquid Test 1 Tank A (12:00)	Limestone Slurry Liquid Test 1 Tank B (12:05)	Limestone Slurry Liquid Test 2 Tank A (17:10)	Limestone Slurry Liquid Test 2 Tank B (17:10)	Limestone Slurry Liquid Test 3 Tank A (10:30)	Limestone Slurry Liquid Test 3 Tank B (10:35)	Limestone Slurry Liquid Test 4 Tank A (14:35)	Limestone Slurry Liquid Test 4 Tank B (14:40)
Test No.	1		2		3		4	
Sample Date	8/12/2004		8/12/2004		8/13/2004		8/13/2004	
Analytical No.	20044361	20044362	20044363	20044364	20044365	20044366	20044367	20044368
Ca (µg/mL)	79.1	82.5	82.6	81.9	75.2	82.2	83.6	85.6
Total Iron (µg/mL)	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05
Mg (µg/mL)	19.3	21.2	19.4	19.9	19.3	19.9	19.5	19.9
K (µg/mL)	8.15	8.69	8.14	8.66	8.34	8.54	8.24	8.43
Na (µg/mL)	58.0	63.7	60.1	63.9	61.8	62.9	61.0	61.9
Ammonia as NH <sub>3</sub> (µg/mL)	< 10	< 10	< 10	< 10	< 10	< 10	< 10	< 10
Cl (µg/mL)	90	80	85	85	75	90	90	75
NO <sub>3</sub> as N (µg/mL)	INT	< 10	<10	<10	<10	<10	<10	<10
SO <sub>4</sub> (µg/mL)	185	191	188	191	191	194	191	196
Hg (µg/L)	< 1.0	< 1.0	< 1.0	< 1.0	< 1.0	< 1.0	< 1.0	< 1.0

**Table 20. Results of analyses of limestone slurry filtrate samples – non-ozone season tests**

Sample ID	Limestone Slurry Filtrate Test 1	Limestone Slurry Filtrate Test 2	Limestone Slurry Filtrate Test 3	Limestone Slurry Filtrate Test 4
Sample Date	11/2/2004	11/3/2004	11/3/2004	11/3/2004
Analytical No.	20045506	20045507	20045508	20045509
Ca (µg/mL)	133	96	92	86
Al (µg/mL)	< 0.53	< 0.53	< 0.53	< 0.53
SiO <sub>2</sub> (µg/mL)	3.48	3.50	3.37	3.31
Total Iron (µg/mL)	< 0.53	< 0.53	< 0.53	< 0.53
Mg (µg/mL)	22.1	23.9	23.5	23.8
K (µg/mL)	9.6	10.8	10.2	10.8
Na (µg/mL)	34.5	34.3	34.2	34.9
Ammonia as NH <sub>3</sub> (µg/mL)	< 10	< 10	< 10	< 10
Cl (µg/mL)	38	40	39	39
Nitrate as N (µg/mL)	1.76	1.77	1.76	1.67
SO <sub>4</sub> (µg/mL)	206	218	211	214
Hg (µg/L)	< 1.0	< 1.0	< 1.0	< 1.0

### C. ESP hopper ash

There are two ESP boxes (A and B) for Unit 4. Each box is divided into four fields and there are four ash hoppers in each field. A schematic of the layout of the ESP hoppers is shown in Figure 10. One of the ESP hoppers sampled is shown in Figure 11. About 1-2 lb of ash was collected using an ash sampling “thief” which consisted of two concentric tubes with openings cut through both tubes. A photograph of this ash sampling device is shown in Figure 12. After removing the screw caps of the rod-out ports, the thief was inserted into the ash hoppers through the ports. The inner tube was rotated to allow the ash to drop into the tube. The inner tube was then rotated to close the openings and the thief was then pulled out of the hopper. The thief was then tilted to allow the ash to fall into a one-gallon sized plastic bag through the opening at the end of the thief. Listed in Tables 21-24 are the results of analyses of the ESP ash samples collected during the August tests. The mercury measured in the samples ranged from 0.020 to 0.088 ppm. Because the November sampling was focused on the FGD scrubber inlet and outlet, ESP ash was not sampled in the non-ozone season tests.

In tests conducted at other plants, CONSOL R&D has observed that the mercury content in the ESP ash samples tend to correlate with the carbon content in the samples. In the tests at this plant, however, the correlation is not very strong. Figure 13 shows an  $R^2$  of only 0.20 for the linear regression line between ESP ash carbon concentration and mercury concentration. This is due to the low carbon content (<3 wt %) of the ESP ash combined with the relatively high ESP gas temperature (330 °F) compared with the other plants. Low carbon content tends to reduce the amount of mercury captured in the ESP ash, and high ESP gas temperature tends to reduce the amount of mercury captured by the carbon in the ash.

**Table 21. Results of analyses of ESP hopper ash samples collected in Test 1**

Sample ID	ESP Hopper Ash #1-A2	ESP Hopper Ash #1-B2	ESP Hopper Ash #1-A6	ESP Hopper Ash #1-B6	ESP Hopper Ash #1-A12	ESP Hopper Ash #1-B12	ESP Hopper Ash #1-A16	ESP Hopper Ash #1-B16
Hopper I.D.	A2	B2	A6	B6	A12	B12	A16	B16
ESP Electric Field	Fourth Field		Third Field		Second Field		First Field	
Sample Date	8/12/2004		8/12/2004		8/12/2004		8/12/2004	
Analytical No.	20044321	20044322	20044323	20044324	20044325	20044326	20044327	20044328
Moisture (%)	1.06	0.00	0.30	0.20	0.15	0.20	0.10	0.09
Ash (% , dry)	95.42	0.00	95.85	96.32	97.59	97.99	98.24	98.59
Carbon (% , dry)	2.00	2.79	1.61	2.95	1.86	1.48	1.29	1.12
Hg (ppm, as det'd)	0.20	0.14	0.09	0.06	0.06	0.08	0.04	0.05
Major Ash Elements (% , dry)								
SiO <sub>2</sub>	45.39	39.57	46.72	46.44	49.84	49.51	49.41	49.07
Al <sub>2</sub> O <sub>3</sub>	19.95	17.06	19.56	19.02	20.28	20.12	20.14	20.21
TiO <sub>2</sub>	1.01	1.11	0.99	0.94	1.00	1.01	1.02	1.03
Fe <sub>2</sub> O <sub>3</sub>	18.18	20.11	19.41	20.70	18.08	18.27	19.18	17.84
CaO	4.30	4.73	4.54	5.50	4.68	4.68	4.38	4.40
MgO	1.15	1.27	1.14	1.14	1.20	1.19	1.16	1.19
Na <sub>2</sub> O	0.67	0.63	0.67	0.64	0.71	0.68	0.70	0.65
K <sub>2</sub> O	3.03	2.71	3.07	3.12	3.36	3.24	3.10	3.14
P <sub>2</sub> O <sub>5</sub>	0.61	0.65	0.49	0.40	0.37	0.35	0.24	0.30
SO <sub>3</sub>	3.06	4.24	2.62	1.41	1.30	1.22	1.06	0.88

**Table 22. Results of analyses of ESP hopper ash samples collected in Test 2**

Sample ID	ESP Hopper Ash #2-A2	ESP Hopper Ash #2-B2	ESP Hopper Ash #2-A6	ESP Hopper Ash #2-B6	ESP Hopper Ash #2-A12	ESP Hopper Ash #2-B12	ESP Hopper Ash #2-A16	ESP Hopper Ash #2-B16
Hopper I.D.	A2	B2	A6	B6	A12	B12	A16	B16
ESP Electric Field	Fourth Field		Third Field		Second Field		First Field	
Sample Date	8/12/2004		8/12/2004		8/12/2004		8/12/2004	
Analytical No.	20044329	20044330	20044331	20044332	20044333	20044334	20044335	20044336
Moisture (%)	0.73	0.58	0.38	0.15	0.14	0.10	0.13	0.08
Ash (% dry)	97.41	96.88	95.02	96.52	97.42	98.25	98.37	98.64
Carbon (% dry)	1.01	1.40	1.71	2.63	1.92	1.22	1.27	1.09
Hg (ppm, as det'd)	0.10	0.09	0.10	0.06	0.06	0.07	0.03	0.05
Major Ash Elements (% dry)								
SiO <sub>2</sub>	46.27	46.49	44.88	45.56	49.38	49.14	49.03	50.44
Al <sub>2</sub> O <sub>3</sub>	20.02	20.10	18.85	18.53	19.80	19.62	19.67	19.80
TiO <sub>2</sub>	1.06	1.06	0.97	0.96	1.02	1.02	1.02	1.03
Fe <sub>2</sub> O <sub>3</sub>	19.62	18.34	19.80	20.24	17.62	17.94	19.50	17.50
CaO	4.05	4.30	4.94	5.51	4.81	4.70	4.23	4.41
MgO	1.17	1.19	1.15	1.15	1.20	1.19	1.12	1.17
Na <sub>2</sub> O	0.69	0.69	0.61	0.57	0.65	0.64	0.61	0.62
K <sub>2</sub> O	3.11	3.12	2.86	2.70	3.09	3.00	2.79	2.96
P <sub>2</sub> O <sub>5</sub>	0.50	0.52	0.57	0.46	0.41	0.37	0.25	0.29
SO <sub>3</sub>	2.36	2.40	3.12	1.54	1.34	1.25	1.01	0.85

**Table 23. Results of analyses of ESP hopper ash samples collected in Test 3**

Sample ID	ESP Hopper Ash #3-A2	ESP Hopper Ash #3-B2	ESP Hopper Ash #3-A6	ESP Hopper Ash #3-B6	ESP Hopper Ash #3-A12	ESP Hopper Ash #3-B12	ESP Hopper Ash #3-A16	ESP Hopper Ash #3-B16
Hopper I.D.	A2	B2	A6	B6	A12	B12	A16	B16
ESP Electric Field	Fourth Field		Third Field		Second Field		First Field	
Sample Date	8/13/2004		8/13/2004		8/13/2004		8/13/2004	
Analytical No.	20044337	20044338	20044339	20044340	20044341	20044342	20044343	20044344
Moisture (%)	0.25	0.38	0.18	0.21	0.15	0.14	0.14	0.16
Ash (% dry)	95.67	96.86	97.78	97.27	97.43	98.24	98.33	98.59
Carbon (% dry)	2.54	1.08	1.76	1.86	1.93	1.29	1.43	1.20
Hg (ppm, as det'd)	0.12	0.04	0.07	0.04	0.06	0.07	0.03	0.04
Major Ash Elements (% dry)								
SiO <sub>2</sub>	44.29	44.48	46.11	47.03	48.96	49.03	49.49	49.40
Al <sub>2</sub> O <sub>3</sub>	19.98	20.90	19.19	19.90	19.52	19.98	20.05	20.36
TiO <sub>2</sub>	1.04	1.16	0.98	1.03	1.02	1.04	1.04	1.05
Fe <sub>2</sub> O <sub>3</sub>	19.55	16.35	20.96	19.64	17.34	18.52	18.36	18.93
CaO	4.25	4.40	4.85	4.33	4.83	4.39	4.21	3.89
MgO	1.13	1.26	1.11	1.13	1.19	1.16	1.15	1.11
Na <sub>2</sub> O	0.61	0.70	0.57	0.59	0.63	0.63	0.58	0.57
K <sub>2</sub> O	2.80	3.08	2.77	2.85	2.95	3.04	2.94	2.77
P <sub>2</sub> O <sub>5</sub>	0.59	0.93	0.42	0.39	0.39	0.33	0.29	0.26
SO <sub>3</sub>	2.57	3.91	1.39	1.53	1.32	1.29	0.92	0.92

**Table 24. Results of analyses of ESP hopper ash samples collected in Test 4**

Sample ID	ESP Hopper Ash #4A2	ESP Hopper Ash #4B2	ESP Hopper Ash #4A6	ESP Hopper Ash #4B6	ESP Hopper Ash #4A12	ESP Hopper Ash #4B12	ESP Hopper Ash #4A16	ESP Hopper Ash #4B16	ESP Hopper Ash #4A2R	ESP Hopper Ash #4B2R
Hopper I.D.	A2	B2	A6	B6	A12	B12	A16	B16	A2	B2
ESP Electric Field	Fourth Field		Third Field		Second Field		First Field		Fourth Field	
Sample Date	8/13/2004		8/13/2004		8/13/2004		8/13/2004		8/14/2004	
Analytical No.	20044347	20044348	20044349	20044350	20044351	20044352	20044353	20044354	20044355	20044356
Moisture (%)	0.41	0.72	0.13	0.13	0.19	0.15	0.09	0.08	0.62	0.53
Ash (% dry)	96.11	96.52	97.60	97.17	97.49	98.27	98.41	98.83	95.21	96.50
Carbon (% dry)	1.97	1.50	1.94	1.80	1.94	1.32	1.26	0.83	1.64	0.99
Hg (ppm, as det'd)	0.088	0.052	0.071	0.031	0.061	0.059	0.032	0.034	0.06	0.02
Major Ash Elements (% dry)										
SiO <sub>2</sub>	46.87	45.95	47.04	46.74	49.72	48.96	49.56	50.67	44.78	43.67
Al <sub>2</sub> O <sub>3</sub>	21.64	20.90	20.41	20.52	20.21	21.22	20.46	21.06	22.05	22.01
TiO <sub>2</sub>	1.08	1.06	0.99	1.02	1.00	1.04	1.00	1.02	1.17	1.20
Fe <sub>2</sub> O <sub>3</sub>	17.58	16.79	20.99	20.83	17.26	20.39	18.59	18.22	16.18	15.24
CaO	3.67	3.92	4.40	4.25	4.78	3.48	4.11	3.66	3.41	3.98
MgO	1.16	1.17	1.09	1.12	1.17	1.08	1.12	1.11	1.18	1.25
Na <sub>2</sub> O	0.73	0.71	0.63	0.65	0.70	0.66	0.62	0.66	0.77	0.83
K <sub>2</sub> O	3.32	3.21	3.04	3.03	3.33	3.04	3.14	3.21	3.49	3.59
P <sub>2</sub> O <sub>5</sub>	0.59	0.64	0.36	0.45	0.41	0.22	0.28	0.25	0.87	1.19
SO <sub>3</sub>	2.65	2.73	1.33	1.81	1.32	1.05	1.01	1.00	4.08	4.94

#### **D. FGD slurry**

This unit has four scrubber modules and two recycle tanks, where limestone slurry is added to neutralize the acidic liquor from the scrubbers. The spent liquor from two modules is gravity fed into one recycle tank. A bleed stream of the liquor is pumped from each recycle tank into an oxidizer, where the calcium sulfite rich liquor is oxidized into gypsum that is sold to a wallboard manufacturing plant. The layout of the FGD modules is shown in Figure 14.

The FGD slurry samples were collected from the transfer pipes connecting the recycle tanks to the oxidizers. The slurry sample was allowed to discharge from the pipe into a sink for about 20 seconds before a 500 mL of slurry sample was collected. Figure 15 is a picture of a transfer pipe and its corresponding sink.

Upon arrival at CONSOL R&D's analytical lab, each slurry sample was filtered to generate a filtrate and a solid residue (i.e., filter cake) samples. The air-dried solids and the filtrates were analyzed separately. Listed in Tables 25 and 26 are the results of analyses of the FGD slurry solids samples. The mercury content in these solids samples ranged from 0.31 to 0.43 ppm in the August tests and 0.34 to 0.65 in the November tests. Listed in Tables 27 and 28 are the results of analyses of the limestone slurry filtrate samples. The concentration of mercury measured in the filtrate samples ranged from 33.4 to 61.6  $\mu\text{g/L}$  in the August tests and 1.5 to 7.1  $\mu\text{g/L}$  in the November tests.

**Table 25. Results of analyses of FGD slurry solids samples – ozone season tests**

Sample Description	FGD Slurry Solids Test 1	FGD Slurry Solids Test 2	FGD Slurry Solids Test 3	FGD Slurry Solids Test 4
Sample Date	8/12/2004	8/12/2004	8/13/2004	8/13/2004
Analytical No.	20044316	20044317	20044318	20044319
% solids in Original Sample	10.76	11.73	11.11	11.93
Specific Gravity	1.019	1.012	1.012	1.013
Moisture (%)	9.19	8.51	8.44	11.43
Ash (% , dry)	88.01	88.98	89.69	86.51
Carbon (% , dry)	0.51	0.45	0.40	0.24
Chlorine (% , dry)	0.006	0.009	0.002	0.002
Hg (ppm, as det'd)	0.37	0.43	0.34	0.31
Major Ash Elements (% , dry)				
SiO <sub>2</sub>	3.68	3.44	3.76	3.64
Al <sub>2</sub> O <sub>3</sub>	0.32	0.27	0.32	0.30
TiO <sub>2</sub>	0.01	0.01	0.01	0.01
Fe <sub>2</sub> O <sub>3</sub>	0.16	0.13	0.16	0.15
CaO	36.88	37.43	37.17	36.52
MgO	0.21	0.21	0.19	0.20
Na <sub>2</sub> O	0.01	0.00	0.01	0.01
K <sub>2</sub> O	0.07	0.07	0.07	0.07
P <sub>2</sub> O <sub>5</sub>	0.00	0.00	0.00	0.00
SO <sub>3</sub>	46.34	47.53	48.19	46.52

**Table 26. Results of analyses of FGD slurry solids samples – non-ozone season tests**

Sample ID	FGDS-1-A	FGDS-1-B	FGDS-2-A	FGDS-2-B	FGDS-3-A	FGDS-3-B	FGDS-4-A	FGDS-4-B
Sample Date	11/2/2004		11/3/2004		11/3/2004		11/3/2004	
Test No.	1		2		3		4	
Analytical No.	20045584	20045585	20045586	20045587	20045588	20045589	20045588	20045589
Solids in original sample (%)	11.1	11.8	10.1	10.9	12.0	12.1	13.4	14.8
Density of original sample (g/mL)	1.02	1.02	1.01	1.01	1.02	1.01	1.01	1.01
Moisture (%)	0.00	2.08	0.00	1.98	8.69	12.26	12.43	17.07
Ash (% dry)	95.64	97.78	95.44	97.51	97.66	97.82	97.31	97.50
Carbon (% dry)	0.21	0.27	0.31	0.31	0.37	0.32	0.39	0.35
Chlorine (% dry)	0.01	0.02	0.02	0.02	0.02	0.04	0.02	0.02
Hg (ppm, as det'd)	0.65	0.44	0.47	0.45	0.43	0.42	0.44	0.34
Major Ash Elements (% dry)								
SiO <sub>2</sub>	3.37	3.14	3.30	3.05	3.68	3.00	2.92	2.50
Al <sub>2</sub> O <sub>3</sub>	0.74	0.68	0.76	0.65	0.88	0.69	0.67	0.54
TiO <sub>2</sub>	0.02	0.02	0.02	0.02	0.03	0.02	0.02	0.02
Fe <sub>2</sub> O <sub>3</sub>	0.37	0.34	0.36	0.34	0.43	0.34	0.33	0.28
CaO	39.59	39.08	37.88	39.82	37.13	35.02	35.52	34.27
MgO	0.40	0.41	0.49	0.38	0.54	0.41	0.47	0.36
Na <sub>2</sub> O	0.04	0.04	0.04	0.04	0.04	0.04	0.04	0.04
K <sub>2</sub> O	0.18	0.15	0.16	0.15	0.19	0.15	0.16	0.13
P <sub>2</sub> O <sub>5</sub>	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
SO <sub>3</sub>	53.44	52.87	52.59	52.83	49.43	48.12	48.05	45.99

**Table 27. Results of analyses of FGD slurry filtrate samples – ozone season tests**

Sample ID	FGD Slurry Filtrate Test 1 (13:35 PM)	FGD Slurry Filtrate Test 2 (18:25 PM)	FGD Slurry Filtrate Test 3 (11:35 AM)	FGD Slurry Filtrate Test 4 (16:00 PM)
Test No.	1	2	3	4
Sample Date	8/12/2004	8/12/2004	8/13/2004	8/13/2004
Analytical No.	20044369	20044370	20044371	20044372
Ca (µg/mL)	900	988	963	941
Total Iron (µg/mL)	< 0.05	< 0.05	< 0.05	< 0.05
Mg (µg/mL)	602	656	674	654
K (µg/mL)	12.5	11.6	12.4	11.6
Na (µg/mL)	103.0	98.3	102	97.2
Ammonia as NH <sub>3</sub> (µg/mL)	< 10	< 10	< 10	< 10
Cl (µg/mL)	1,800	2,150	1,850	1,850
NO <sub>3</sub> as N (µg/mL)	12.6	11.1	11.1	10.10
SO <sub>4</sub> (µg/mL)	2,900	2,890	3,010	2,930
Hg (µg/L)	33.4	39.2	61.6	56.8

**Table 28. Results of analyses of FGD slurry filtrate samples – ozone season tests**

Sample ID	FGD Slurry Filtrate Test 1	FGD Slurry Filtrate Test 1	FGD Slurry Filtrate Test 2	FGD Slurry Filtrate Test 2	FGD Slurry Filtrate Test 3	FGD Slurry Filtrate Test 3	FGD Slurry Filtrate Test 4	FGD Slurry Filtrate Test 4
Sample No.	1-A	1-B	2-A	2-B	3-A	3-B	4-A	4-B
FGD Module ID	A	B	A	B	A	B	A	B
Sample Date	11/2/2004		11/3/2004		11/3/2004		11/3/2004	
Analytical No.	20045510	20045511	20045512	20045513	20045514	20045515	20045516	20045517
Ca (µg/mL)	648	664	622	637	653	650	640	639
Al (µg/mL)	3.03	1.46	3.98	2.78	3.50	4.33	3.57	2.84
SiO <sub>2</sub> (µg/mL)	27.7	23.44	28.08	25.10	29.86	27.66	28.96	26.43
Total Iron (µg/mL)	0.82	0.72	1.27	1.04	1.56	3.61	1.74	1.67
Mg (µg/mL)	1,035	974	964	985	1,074	954	1,003	970
K (µg/mL)	23.6	21.5	21.8	22.4	25.3	22.7	23.4	21.2
Na (µg/mL)	99.1	99.4	95.0	97.7	106.0	94.7	94.8	91.0
Ammonia as NH <sub>3</sub> (µg/mL)	< 10	< 10	< 10	< 10	< 10	< 10	< 10	< 10
Cl (µg/mL)	1,450	1,370	1,310	1,200	1,370	1,210	1,420	1,290
Nitrate as N (µg/mL)	53.2	52.9	48.3	46.7	50.5	49.4	54.7	51.5
SO <sub>4</sub> (µg/mL)	4,088	4,136	3,582	4,043	4,154	3,921	3,951	3,920
Hg (µg/L)	5.1	4.2	5.4	2.8	3.4	1.5	7.1	2.9

## E. FGD makeup water

CONSOL R&D personnel collected a FGD makeup water sample of about 250 mL at the same time the FGD slurry sample was collected (Figure. 15). Listed in Tables 29 and 30 are the results of analyses of the makeup water samples. The concentration of mercury detected in these samples was below the detection limit of 1.0 µg/L, except for one sample collected in November that contained 1.1µg/L.

**Table 29. Results of analyses of FGD makeup water samples – ozone season tests**

Sample ID	FGD Makeup Water Test 1 (13:45 PM)	FGD Makeup Water Test 2 (18:25 PM)	FGD Makeup Water Test 3 (11:35 AM)	FGD Makeup Water Test 4 (16:00 PM)
Test No.	1	2	3	4
Sample Date	8/12/2004	8/12/2004	8/13/2004	8/13/2004
Analytical No.	20044373	20044374	20044375	20044376
Ca (µg/mL)	60.5	61.9	58.1	61.1
Total Iron (µg/mL)	0.35	0.12	< 0.05	0.53
Mg (µg/mL)	15.4	15.7	15.1	15.5
K (µg/mL)	4.2	4.16	4.24	4.24
Na (µg/mL)	33.1	33.1	33.6	33.5
Ammonia as NH <sub>3</sub> (µg/mL)	< 10	< 10	< 10	< 10
Cl (µg/mL)	45.0	55.0	50.0	45.0
NO <sub>3</sub> as N (µg/mL)	0.93	0.72	1.31	1.16
SO <sub>4</sub> (µg/mL)	107	110	101	106
Hg (µg/L)	< 1.0	< 1.0	< 1.0	< 1.0

**Table 30 Results of analyses of FGD makeup water samples – non-ozone season tests**

Sample ID	FGD Makeup Water Test 1	FGD Makeup Water Test 2	FGD Makeup Water Test 3
Test No.	1	2	3
Sample Date	11/02/2004	11/03/2004	11/03/2004
Analytical No.	20045536	20045537	20045538
Ca (µg/mL)	518	491	573
Total Iron (µg/mL)	< 0.53	< 0.53	< 0.53
Mg (µg/mL)	1220	1150	1160
K (µg/mL)	113	109	102
Na (µg/mL)	251	242	221
Ammonia as NH <sub>3</sub> (µg/mL)	< 10	< 10	< 10
Cl (µg/mL)	1720	1720	1720
NO <sub>3</sub> as N (µg/mL)	3.76	0.03	3.99
SO <sub>4</sub> (µg/mL)	4390	4150	4460
Hg (µg/L)	< 1.0	< 1.0	1.1

#### **F. ME wash water samples**

The ME wash water was collected from the ME wash water storage tank, which supplies water to all four units at this plant. The ME wash water samples were collected by CONSOL R&D personnel during Tests 3 and 4 in August and during all four tests in November. About 250 mL of sample was collected each time. Listed in Tables 31 and 32 are the results of analyses of the ME wash water samples. The concentration of mercury was below the detection limit of 1.0 µg/L for all of the samples.

**Table 31. Results of analyses of ME wash water samples – ozone season tests.**

Sample ID	ME Wash Water Test 3 (11:50 AM)	ME Wash Water Test 4 (16:15 PM)
Test No.	3	4
Sample Date	8/13/2004	8/13/2004
Analytical No.	20044377	20044378
Ca (µg/mL)	116	118
Total Iron (µg/mL)	< 0.05	0.92
Mg (µg/mL)	33.5	34.2
K (µg/mL)	6.23	6.12
Na (µg/mL)	50.1	47.9
Ammonia as NH <sub>3</sub> (µg/mL)	< 10	< 10
Cl (µg/mL)	90	90
NO <sub>3</sub> as N (µg/mL)	1.49	1.92
SO <sub>4</sub> (µg/mL)	246	250
Hg (µg/L)	< 1.0	< 1.0

**Table 32. Results of analyses of ME wash water samples – non-ozone season tests.**

Sample ID	ME Wash Water Test 1	ME Wash Water Test 2	ME Wash Water Test 3	ME Wash Water Test 4
Sample Date	11/2/3004	11/3/2004	11/3/2004	11/3/2004
Analytical No.	20045518	20045519	20045520	20045521
Ca ( g/mL)	90	90	93	89
Al ( g/mL)	1.22	0.91	1.15	1.11
SiO <sub>2</sub> ( g/mL)	6.09	5.61	6.07	5.75
Total Iron ( g/mL)	2.57	1.88	2.42	2.33
Mg ( g/mL)	23.6	23.3	23.6	23.0
K ( g/mL)	6.9	6.6	9.4	6.2
Na ( g/mL)	27.7	26.5	35.1	26.7
Ammonia as NH <sub>3</sub> ( g/mL)	< 10	< 10	< 10	< 10
Cl ( g/mL)	37	36	37	37
Nitrate as N ( g/mL)	1.81	1.69	1.70	1.64
SO <sub>4</sub> ( g/mL)	154	152	154	143
Hg ( g/L)	< 1.0	< 1.0	< 1.0	< 1.0

### G. Hydroclone underflow samples

The hydroclone underflow (HCUF) slurry samples were collected from a pipe teed into the HCUF slurry storage tank. Samples were collected by CONSOL R&D personnel during Tests 3 and 4 in August and during all four tests in November. About 500 mL of slurry were collected each time. Upon arrival at CONSOL R&D's analytical labs, each slurry sample was filtered to generate a filtrate and a solid residue (i.e., filter cake). The air-dried solids and filtrate samples were analyzed separately. Listed in Tables 33 and 34 are the results of analyses of the HCUF slurry solids samples. The mercury content in these solids samples ranged from 0.16 to 0.17 ppm in the August tests and 0.009 to 0.113 in the November tests. Listed in Tables 35 and 36 are the results of analyses of the HCUF filtrate samples. The concentration of mercury measured in the filtrate samples ranged from 79 to 81 µg/L in the August tests and <1.0 to 2.1µg/L in the November tests.

**Table 33. Results of analyses of hydroclone underflow solids samples – ozone season tests**

Sample Description	HCUF Solids Test 3 (12:20 PM)	HCUF Solids Test 4 (16:30 PM)
Sample ID	HU 3	HU 4
Sample Date	8/13/2004	8/13/2004
Analytical No.	20044359	20044360
% solids in Original Sample	40.05	41.33
Specific Gravity	1.042	1.057
Moisture (%)	19.23	19.88
Ash (% , dry)	97.50	97.53
Carbon (% , dry)	0.46	0.55
Chlorine (% , dry)	0.001	0.004
Hg (ppm, as det'd)	0.16	0.17
Major Ash Elements (% , dry)		
SiO <sub>2</sub>	2.79	3.34
Al <sub>2</sub> O <sub>3</sub>	0.15	0.14
TiO <sub>2</sub>	0.00	0.00
Fe <sub>2</sub> O <sub>3</sub>	0.09	0.07
CaO	43.11	43.31
MgO	0.15	0.15
Na <sub>2</sub> O	0.00	0.01
K <sub>2</sub> O	0.02	0.04
P <sub>2</sub> O <sub>5</sub>	0.00	0.00
SO <sub>3</sub>	53.32	52.36

**Table 34. Results of analyses of hydroclone underflow solids samples – non-ozone season tests**

Sample ID	HCUF Solids 1	HCUF Solids 2	HCUF Solids 3	HCUF Solids 4
Sample Date	11/2/2004	11/3/2004	11/3/2004	11/3/2004
Test No.	1	2	3	4
Analytical No.	20045574	20045575	20045576	20045577
Solids in original sample (%)	37.14	37.71	37.12	37.57
Density of original sample (g/mL)	1.124	1.177	1.173	1.092
Moisture (%)	0.29	0.26	0.14	0.52
Ash (% dry)	98.43	97.94	98.13	97.79
Carbon (% dry)	0.19	0.27	0.25	0.27
Total Sulfur (% dry)	22.97	22.47	22.40	22.47
Chlorine (% dry)	0.011	0.012	0.014	0.016
Hg (ppm, as det'd)	0.111	0.113	0.099	0.009
Major Ash Elements (% dry)				
SiO <sub>2</sub>	2.00	1.94	1.97	1.95
Al <sub>2</sub> O <sub>3</sub>	0.22	0.24	0.24	0.24
TiO <sub>2</sub>	0.01	0.01	0.01	0.01
Fe <sub>2</sub> O <sub>3</sub>	0.14	0.16	0.15	0.15
CaO	40.88	42.17	41.10	41.22
MgO	0.24	0.31	0.32	0.33
Na <sub>2</sub> O	0.04	0.03	0.03	0.04
K <sub>2</sub> O	0.07	0.06	0.06	0.06
P <sub>2</sub> O <sub>5</sub>	0.00	0.00	0.00	0.00
SO <sub>3</sub>	57.42	56.17	56.00	56.18

**Table 35. Results of analyses of hydroclone underflow filtrate samples – ozone season tests**

Sample ID	HCUF Filtrate Test 3 (12:20 PM)	HCUF Filtrate Test 4 (16:30 PM)
Test No.	3	4
Sample Date	8/13/2004	8/13/2004
Analytical No.	20044381	20044382
Ca (µg/mL)	914	929
Total Iron (µg/mL)	< 0.05	< 0.05
Mg (µg/mL)	670	701
K (µg/mL)	13.3	13.5
Na (µg/mL)	110	112
Ammonia as NH <sub>3</sub> (µg/mL)	< 10	< 10
Cl (µg/mL)	2,050	2,050
NO <sub>3</sub> as N (µg/mL)	12.9	14.3
SO <sub>4</sub> (µg/mL)	3,100	3,160
Hg (µg/L)	80.8	78.9

**Table 36. Results of analyses of hydroclone underflow filtrate samples – non-ozone season tests**

Sample ID	Hydroclone Underflow Filtrate Test 1	Hydroclone Underflow Filtrate Test 2	Hydroclone Underflow Filtrate Test 3	Hydroclone Underflow Filtrate Test 4
Sample Date	11/2/3004	11/3/2004	11/3/2004	11/3/2004
Analytical No.	20045526	20045527	20045528	20045529
Ca (µg/mL)	701	675	644	618
Al (µg/mL)	3.85	2.99	2.79	4.34
SiO <sub>2</sub> (µg/mL)	21.34	20.90	19.43	21.04
Total Iron (µg/mL)	7.06	5.19	4.76	7.36
Mg (µg/mL)	946	1,014	963	910
K (µg/mL)	21.9	23.6	22.7	21.2
Na (µg/mL)	88.8	98.9	93.9	87.8
Ammonia as NH <sub>3</sub> (µg/mL)	< 10	< 10	< 10	< 10
Cl (µg/mL)	1,320	1,250	1,260	1,260
Nitrate as N (µg/mL)	0.88	1.21	0.63	0.70
SO <sub>4</sub> (µg/mL)	4,185	4,206	3,972	3,740
Hg (µg/L)	2.9	< 1.0	< 1.0	< 1.0

## H. Hydroclone overflow samples

During normal operation the hydroclone overflow (HCOF) slurry is returned to the FGD. The HCOF samples were collected from a bypass pipe of about 300 feet long, which ran from the hydroclone overflow surge tank to the FGD slurry sewage collecting system located near Unit 2. The FGD control room operator opened the bypass valve to allow the HCOF slurry reach the sampling point, which took five to ten minutes. Approximately 500 mL of HCOF slurry sample was collected during each test. The were collected by CONSOL R&D personnel during Tests 3 and 4 in August and during all four tests in November. Upon arrival at CONSOL R&D's analytical labs, each slurry sample was filtered to generate a filtrate and a solid residue (i.e., filter cake). The air-dried solids and filtrate samples were analyzed separately. Listed in Tables 37 and 38 are the results of analyses of the HCOF slurry solids samples. The mercury content in these solids samples ranged from 0.37 to 0.85 ppm in the August tests and 1.0 to 4.5 ppm in the November tests. Listed in Tables 39 and 40 are the results of analyses of the HCOF filtrate samples. The concentration of mercury measured in the filtrate samples ranged from 58 to 72 µg/L in the August tests and <1.0 to 5.6 µg/L in the November tests.

**Table 37. Results of analyses of hydroclone overflow solids samples – ozone season tests**

Sample Description	HCOF Solids Test 3 (11:55 AM)	HCOF Solids Test 4 (16:35 PM)
Sample Date	8/13/2004	8/13/2004
Analytical No.	20044357	20044358
% solids in Original Sample	8.11	4.43
Specific Gravity	1.020	1.016
Moisture (%)	7.80	6.49
Ash (% , dry)	96.84	96.41
Carbon (% , dry)	0.34	0.93
Chlorine (% , dry)	0.008	0.015
Hg (ppm, as det'd)	0.37	0.85
Major Ash Elements (% , dry)		
SiO <sub>2</sub>	5.53	9.31
Al <sub>2</sub> O <sub>3</sub>	0.54	1.02
TiO <sub>2</sub>	0.02	0.03
Fe <sub>2</sub> O <sub>3</sub>	0.27	0.50
CaO	39.91	39.10
MgO	0.31	0.56
Na <sub>2</sub> O	0.01	0.02
K <sub>2</sub> O	0.12	0.22
P <sub>2</sub> O <sub>5</sub>	0.01	0.09
SO <sub>3</sub>	49.46	46.44

**Table 38. Results of analyses of hydroclone overflow solids samples – non-ozone season tests**

Sample ID	HCOF Solids 1	HCOF Solids 2	HCOF Solids 3	HCOF Solids 4
Sample Date	11/2/2004	11/3/2004	11/3/2004	11/3/2004
Test No.	1	2	3	4
Analytical No.	20045570	20045571	20045572	20045573
Solids in original sample (%)	2.27	2.60	1.61	4.81
Density of original sample (g/mL)	1.018	1.016	1.019	1.034
Moisture (%)	4.98	5.22	4.81	4.43
Ash (% dry)	95.67	96.14	94.11	90.69
Carbon (% dry)	0.86	0.66	1.22	2.29
Total Sulfur (% dry)	16.38	17.84	12.89	15.08
Chlorine (% dry)	0.092	0.032	0.062	0.030
Hg (ppm, as det'd)	2.51	2.48	4.51	1.03
Major Ash Elements (% dry)				
SiO <sub>2</sub>	14.39	11.75	22.04	6.89
Al <sub>2</sub> O <sub>3</sub>	4.42	3.65	7.39	1.95
TiO <sub>2</sub>	0.15	0.13	0.24	0.06
Fe <sub>2</sub> O <sub>3</sub>	2.00	1.67	3.31	0.90
CaO	32.24	34.34	26.68	38.35
MgO	1.44	1.23	2.47	0.92
Na <sub>2</sub> O	0.09	0.07	0.13	0.05
K <sub>2</sub> O	1.00	0.80	1.62	0.43
P <sub>2</sub> O <sub>5</sub>	0.06	0.02	0.17	0.00
SO <sub>3</sub>	40.96	44.59	32.22	37.69

**Table 39. Results of analyses of hydroclone overflow filtrate samples – ozone season tests**

Sample Description	HCOF Filtrate Test 3 (11:55 AM)	HCOF Filtrate Test 4 (16:35 PM)
Test No.	3	4
Sample Date	8/13/2004	8/13/2004
Analytical No.	20044379	20044380
Ca (µg/mL)	960	1,050
Total Iron (µg/mL)	< 0.05	< 0.05
Mg (µg/mL)	653	867
K (µg/mL)	11.5	13.4
Na (µg/mL)	96.4	116.0
Ammonia as NH <sub>3</sub> (µg/mL)	< 10	< 10
Cl (µg/mL)	1,800	2,450
NO <sub>3</sub> as N (µg/mL)	10.4	16.6
SO <sub>4</sub> (µg/mL)	2,960	3,560
Hg (µg/L)	57.9	72.3

**Table 40. Results of analyses of hydroclone overflow filtrate samples – non-ozone season tests**

Sample ID	Hydroclone Overflow Filtrate Test 1	Hydroclone Overflow Filtrate Test 2	Hydroclone Overflow Filtrate Test 3	Hydroclone Overflow Filtrate Test 4
Sample Date	11/2/3004	11/3/2004	11/3/2004	11/3/2004
Analytical No.	20045522	20045523	20045524	20045525
Ca (µg/mL)	713	589	640	610
Al (µg/mL)	4.65	4.48	4.88	1.58
SiO <sub>2</sub> (µg/mL)	30.55	27.17	31.35	23.72
Total Iron (µg/mL)	4.32	1.77	2.16	1.62
Mg (µg/mL)	966	860	974	971
K (µg/mL)	22.5	19.5	23.3	22.7
Na (µg/mL)	90.7	80.1	91.8	88.8
Ammonia as NH <sub>3</sub> (µg/mL)	< 10	< 10	< 10	< 10
Cl (µg/mL)	1,400	1,250	1,410	1,370
Nitrate as N (µg/mL)	1.19	1.87	1.67	1.5
SO <sub>4</sub> (µg/mL)	4,192	3,536	3,894	3,882
Hg (µg/L)	5.6	< 1.0	3.3	1.8

## QUALITY ASSURANCE/QUALITY CONTROL

The sampling and analysis QA/QC procedures are described below.

- Personnel specifically trained and experienced in power plant sampling methods, including the Ontario-Hydro mercury sampling method, conducted all sampling,
- The sampling equipment was maintained and calibrated as required,
- Consistent sample preparation and recovery procedures were used,
- Samples were logged and tracked under the direction of sample team Group Leader,
- Individual calibration curves were developed for each sample matrix,
- NIST Standard Reference Material (SRM) and lab QC samples were analyzed to verify calibration curves,
- Duplicates of selected samples were analyzed to assure repeatability,
- Analyses of selected “spiked” samples were analyzed to assure sample recovery, and
- Interim data were reviewed to assure sample completeness.

All samples were obtained using the procedures described in EPA Method 5 and the Ontario-Hydro mercury speciation draft method. Data were recorded on standard forms, which are included in Appendix A. The field data were reduced using standard “in-house” spreadsheets. Copies of the summary sheets are included in Appendix A. To assure consistency, all of the Ontario-Hydro train components were prepared and recovered under the supervision of a senior technician experienced in the Ontario-Hydro mercury speciation lab techniques. Copies of the recovery sheets are included in Appendix C.

The Ontario-Hydro sampling train analysis consisted of eight sub-samples. Each sub-sample analysis consisted of developing a calibration curve (absorbance versus mercury concentration in solution), checks of field and lab blanks, calibration checks against SRM and lab standards, selected duplicates and selected sample spikes. The laboratory summaries for each of these runs are contained in Appendix C.

A total of 207 individual Ontario-Hydro mercury determinations were completed, including 14 blank samples, 30 NIST SRM or lab QC checks, 12 sample spikes, and 13 duplicate analyses.

### I. Blank Samples

A total of 14 blank liquid samples were analyzed. The average blank value was <1.0 ng/mL (ppb in solution). The average blank value is much less than any individual  $\text{Hg}^{\text{part}}$ ,  $\text{Hg}^{++}$ , or  $\text{Hg}^0$  determination in ng/mL and, more importantly, is much less than the mercury concentration detection limit (discussed later in this report). Consequently, in

this report, blank concentrations were not subtracted out from any mercury determination.

## II. NIST Standard Reference Material Checks

Thirty NIST SRM checks were conducted throughout the mercury determinations. Two standards were used in the determinations as detailed in Table 41.

**Table 41. NIST SRM analyses**

NIST SRM	Standard Value (ng/mL)	Sample Fraction	Samples Analyzed	Average Result (ng/mL)	Percent of Standard	Standard Deviation (%)	Percent Relative Standard Deviation
1641D	8.0	Ontario Hydro Liquids	22	7.9	98.8	0.26	3.3
		Ontario Hydro Filters	3	8.0	100.0	0.00	0.00
1633b	149.0	Ontario Hydro Filters	5	144	96.6	13.4	9.3

## III. Spike Sample Recoveries

A total of 12 samples were spiked with a 2 or 10 µg/L mercury standard and then re-analyzed to determine the percent spike recovery. The result of this QA/QC procedure was an average spike recovery of 86.1% recovery with a ±4.8% standard deviation.

## IV. Duplicate Analyses

A total of 13 duplicate analyses were conducted periodically throughout the mercury determinations. The result of this QA/QC procedure was an average mercury determination that was within 3.0% of the original mercury determination, with a ±7.4% standard deviation. One duplicate was reported at 25% less than the original result (0.3 ng/mL) at 0.2 ng/mL; however, as this is the detection limit, it was considered acceptable.

## V. Flue Gas Mercury Concentration Detection Limits

For liquid samples, the flue gas mercury concentration was calculated using the following equation:

$$Hg [\mu g / m^3] = \frac{(C_{imp} \times V_{imp})}{(V_{gas} \times 1000)}$$

where:  $C_{imp}$  = Mercury concentration of impinger solution [ ng/mL (ppb) ]  
 $V_{imp}$  = Liquid volume of impinger solution [ mL ]  
 $V_{gas}$  = Flue gas sample volume [ dry standard m<sup>3</sup> ]  
 1000= Conversion factor [1000 ng per µg ]

The flue gas mercury detection limit is reduced when the flue gas sample volume is increased or liquid volume of impinger solution is decreased. The CVAA is calibrated between 0 and 20 ng/mL. Over this range, the calibration curve between absorbance and concentration is linear. The lowest concentration standard used to develop the calibration curve is 0.500 ng/mL. In addition, the detection limit of the liquid CVAA analysis was <1.0 ng/mL. The prescribed sampling and recovery procedures result in final liquid volumes varying between 49 and 861 mL. The volume of flue gas collected varied between 1.047 and 3.218 dscm. The sampling variables result in sample-specific flue gas detection limit. The flue gas mercury detection limit for each sample matrix is listed in Table 42. Depending on the matrix, the flue gas mercury detection limit ranged from 0.1 to 0.8  $\mu\text{g}/\text{m}^3$ .

**Table 42. Flue gas mercury detection limits**

Matrix	Maximum Liquid Volume (mL)	Minimum Gas Volume (dscm)	Flue Gas Detection Limit ( $\mu\text{g}/\text{m}^3$ )
Probe Rinse	216	1.047	0.2
KCl Impinger	861	1.047	0.8
HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impingers	180	1.047	0.2
KMnO <sub>4</sub> Impingers	248	1.047	0.2
HCl Rinse	100	1.047	0.1

## VI. Mercury Material Balance Closure

One important criterion to gauge the overall quality of the tests is to conduct a mass balance to account for the mercury entering and leaving the plant during the time of the tests. Mercury entered this unit from coal, limestone slurry, hydroclone overflow slurry, ME wash water, and FGD makeup water. Mercury left this unit via bottom ash, ESP hopper ash, FGD slurry, and stack flue gas. The calculation of the contribution from each of these streams to the mercury material balance is described in the following sections.

### A. Mercury input from coal

The coal feed rates were recorded and provided by plant personnel during the August tests. The coal feed rates for the November tests were calculated using the carbon-based F-factor calculation. Summarized in Table 43 are the mercury inputs from coal. The coal mercury input ranged from 5.59 to 8.03 mg/sec.

**Table 43. Mercury input from coal**

<b>Ozone Season Test No.</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>
Coal feed rate (kpph)	440	439	431	428
Coal moisture content (%)	5.50	5.61	5.99	5.88
Coal hydrogen content (% , dry)	4.55	4.33	4.68	4.77
Coal mercury content (ppm, as det'd)	0.15	0.13	0.12	0.11
<b>Mercury input from the coal (mg/sec)</b>	<b>8.03</b>	<b>7.30</b>	<b>6.68</b>	<b>6.15</b>
<b>Non-ozone Season Test No.</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>
Coal feed rate (kpph)	462	450	448	457
Coal moisture content (%)	4.79	5.03	4.00	4.59
Coal hydrogen content (% , dry)	4.43	4.84	4.53	4.78
Coal mercury content (ppm, as det'd)	0.122	0.103	0.099	0.113
<b>Mercury input from the coal (mg/sec)</b>	<b>7.09</b>	<b>5.84</b>	<b>5.59</b>	<b>6.50</b>

**B. Mercury input from limestone slurry**

The limestone slurry feed rate into the FGD was determined by the amount of SO<sub>2</sub> removed by the FGD. The amount of SO<sub>2</sub> removed by the FGD was calculated from the measured sulfur content in the feed coal, bottom ash, and ESP ash, and the stack flue gas sulfur dioxide concentration. The limestone utilization was assumed to be 99% (i.e., the Ca/S ratio = 1.01), the design value. By applying the limestone slurry mercury concentrations in the solids and filtrate (Tables 17-20) to the calculated limestone slurry feed rate, the total mercury input from the limestone slurry was calculated and the results are summarized in Table 44. The mercury input from the limestone slurry ranged from 0.016 to 0.017 mg/sec in the August tests and 0.052 to 0.072 mg/sec in the November tests.

**Table 44. Mercury input from limestone slurry**

<b>Ozone Season Test No.</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>
Coal feed rate (kpph)	440	439	431	428
Coal moisture content (%)	5.50	5.61	5.99	5.88
Coal sulfur content, (% dry)	3.57	3.72	3.61	3.88
FGD sulfur input (kpph)	14.7	15.2	14.6	15.5
Ca/S ratio	1.01			
Limestone slurry density (lb/gal)	11.2			
Limestone slurry required (kpph)	129	134	127	136
Limestone slurry mercury content (ppb)	1.02	1.02	1.02	1.02
<b>Mercury input from limestone slurry (mg/sec)</b>	<b>0.017</b>	<b>0.017</b>	<b>0.016</b>	<b>0.017</b>
<b>Non-ozone Season Test No.</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>
Coal feed rate (kpph)	462	450	448	457
Coal moisture content (%)	4.79	5.03	4.00	4.59
Coal sulfur content, (% dry)	3.59	3.60	3.79	3.68
FGD sulfur input (kpph)	15.3	14.9	15.8	15.6
Ca/S ratio	1.01			
Limestone slurry density (lb/gal)	11.2			
Limestone slurry required (kpph)	144	123	126	124
Limestone slurry mercury content (ppb)	3.99	3.34	3.71	3.41
<b>Mercury input from limestone slurry (mg/sec)</b>	<b>0.072</b>	<b>0.052</b>	<b>0.059</b>	<b>0.053</b>

### C. Mercury input from hydroclone overflow slurry

The FGD slurry leaving the recycle tanks was pumped into two oxidizers and the oxidized slurry was pumped to the hydroclone for primary dewatering. The HCOF slurry was returned back to the FGD as a portion of the volume makeup, while the thickened HCUF slurry was gravity-fed to a surge tank feeding the drum filters inside the gypsum building.

The mass flow rate of the HCOF slurry entering the FGD was calculated based on the FGD slurry blowdown rate and the properties of the HCUF (Tables 33-36) and HCOF (Tables 37-40) slurries. Summarized in Table 45 is the calculated mercury input from the HCOF slurry return back to the FGD. The mercury input from the HCOF slurry ranged from 1.47 to 3.73 mg/sec in the August tests and 0.95 to 2.40 mg/sec in the November tests.

**Table 45. Mercury input from hydroclone overflow slurry**

<b>Ozone Season Test No.</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>
HCOF slurry mass flow rate (kpph)	185	193	140	277
HCOF slurry solids mass flow rate (kpph)	11.6	12.1	11.4	12.3
HCOF slurry solids Hg content (ppm)	0.61	0.61	0.37	0.85
HCOF slurry liquid mass flow rate (kpph)	173	181	129	265
HCOF slurry filtrate Hg content (µg/L)	65.1	65.1	51.9	72.3
<b>Hg input from HCOF slurry (mg/sec)</b>	<b>2.31</b>	<b>2.41</b>	<b>1.47</b>	<b>3.73</b>
<b>Non-ozone Season Test No</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>
HCOF slurry mass flow rate (kpph)	146	116	251	61
HCOF slurry solids mass flow rate (kpph)	3.3	3.0	4.0	58
HCOF slurry solids Hg content (ppm)	2.51	2.48	4.51	1.03
HCOF slurry liquid mass flow rate (kpph)	143	113	247	3.0
HCOF slurry filtrate Hg content (µg/L)	5.6	<1.0	3.3	1.8
<b>Hg input from HCOF slurry (mg/sec)</b>	<b>1.15</b>	<b>0.95</b>	<b>2.40</b>	<b>0.40</b>

### D. Mercury input from ME wash water

The ME wash water came from the service water used at the plant. Its volumetric flow rate was assumed to be 500 gpm, based on the design rate of 1.0 gpm/MW gross capacity. The mass flow rate was calculated to be 263 kpph.

The ME wash water samples all were below the detection limit for mercury. To perform

the mass balance, a value of ½ the detection limit was assumed for the concentration of mercury in the ME wash water. Summarized in Table 46 are the mercury inputs from the ME wash water entering the FGD. The mercury input from the ME wash water was 0.17 mg/sec.

**Table 46. Mercury input from ME wash water (values are the same for ozone season and non-ozone season tests)**

<b>Test No.</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>
ME wash water mass flow rate (gpm)	500	500	500	500
ME wash water mass flow rate (kpph)	263	263	263	263
ME wash water Hg content (µg/L)	0.5	0.5	0.5	0.5
<b>Hg input from ME wash water (mg/sec)</b>	<b>0.17</b>	<b>0.17</b>	<b>0.17</b>	<b>0.17</b>

#### **E. Mercury input from FGD makeup water**

The FGD makeup water is treated ash pond water that is pumped into the FGD to compensate for the loss of water in the FGD due to evaporation and water lost in the FGD blowdown. To calculate the mass flow rate of the makeup water, it is necessary to perform a water balance around the FGD. Water enters the FGD in the flue gas (due to the moisture and hydrogen content of the coal), limestone slurry, FGD makeup, HCOF slurry, and ME wash water. Water leaves the FGD via FGD slurry blowdown and the stack flue gas.

The mass (and volumetric) flow rate of water in the flue gas from coal was calculated based on the coal-firing rate provided by plant personnel and the coal properties (Tables 14-15). The flow rate of water from limestone slurry was calculated based on the limestone feed rate and the limestone slurry properties (Tables 17-20). The flow rate of water from HCOF slurry was calculated and the results were summarized in Table 45. The flow rate of ME wash water was assumed to be the design rate of 500 gpm. The sum of the volumetric flow rates of these four streams and the FGD makeup water is the water input to the FGD.

The water loss via the moisture-saturated flue gas leaving the stack was calculated based on the flue gas moisture content measured as part of the Ontario-Hydro method. The flow rate of FGD slurry was calculated based on the amount of SO<sub>2</sub> removed in the FGD and the slurry properties. The sum of the flow rates of these two streams is the water output from the FGD.

The FGD makeup water flow rate is the difference between the water output and the sum of the flow rates from flue gas, limestone slurry, ME wash water and HCOF slurry. The results of analyses of the makeup water samples were summarized previously in

Tables 29-30. Summarized in Table 47 are the mass flow rate and the mercury inputs from the FGD makeup water entering the FGD.

**Table 47. Mercury input from FGD makeup water**

<b>Ozone Season Test No.</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>
Mass flow rate of water from coal (kpph)	194	186	194	187
Volumetric flow rate of water from coal (gpm)	370	355	370	357
Volmetric flow rate of limestone slurry (gpm)	192	199	189	202
Volumetric flow rate of ME wash water (gpm)	500	500	500	500
Volumetric flow rate of HCOF slurry (gpm)	345	360	262	520
Volumetric flow rate of FGD slurry (gpm)	1,614	1,504	1,502	1,626
Stack water loss (gpm)	1,432	1,304	1,297	1,384
Volumetric flow rate of FGD makeup water (gpm)	1,639	1,395	1,477	1,432
Mass flow rate of FGD makeup water (kpph)	862	733	776	752
Hg content in FGD makeup water (µg/L)	<1.0	<1.0	<1.0	<1.0
<b>Hg input from FGD makeup water (mg/sec)</b>	<b>0.054</b>	<b>0.046</b>	<b>0.049</b>	<b>0.047</b>
<b>Non-ozone Season Test No.</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>
Mass flow rate of water from coal (kpph)	198	208	193	209
Volumetric flow rate of water from coal (gpm)	376	398	368	397
Volmetric flow rate of limestone slurry (gpm)	213	182	187	185
Volumetric flow rate of ME wash water (gpm)	500	500	500	500
Volumetric flow rate of HCOF slurry (gpm)	273	218	469	113
Volumetric flow rate of FGD slurry (gpm)	1132	1232	1275	1209
Stack water loss (gpm)	1328	1243	1290	1338
Volumetric flow rate of FGD makeup water (gpm)	1098	1177	1041	1351
Mass flow rate of FGD makeup water (kpph)	577	618	547	710
Hg content in FGD makeup water (µg/L)	<1.0	<1.0	1.1	<1.0
<b>Hg input from FGD makeup water (mg/sec)</b>	<b>0.036</b>	<b>0.039</b>	<b>0.076</b>	<b>0.063</b>

### E. Mercury output via bottom ash

The rate of bottom ash leaving the plant was calculated based on the information provided by a plant engineer that 20 percent of the coal ash ended up as bottom ash. The results of analyses of the four bottom ash samples collected at the end of each test were previously summarized in Table 16. Since the concentration of the mercury found in the bottom ash samples was below the detection limit of 0.004 ppb, one half of the value of the detection limit was used to calculate the mass flow rate of mercury. For the November tests, the mercury content of the bottom ash was assumed to be less than 0.004 ppb. The mercury output via the bottom ash from each test was calculated and the results are summarized in Table 48. The mercury output via bottom ash was less than 0.0035 mg/sec.

**Table 48. Mercury output via bottom ash**

<b>Ozone Season Test No.</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>
Coal feed rate (kpph)	440	439	431	428
Coal moisture content (%)	5.5	5.61	5.99	5.88
Coal ash content (% , dry)	14.7	14.5	13.0	12.0
Bottom Ash/Coal Ash (wt/wt)	0.2 <sup>a</sup>			
Bottom ash mass flow rate (kpph)	12.3	12.0	10.7	9.66
Bottom ash Hg content (ppm, as det'd)	< 0.004	< 0.004	< 0.004	< 0.004
<b>Hg output via bottom ash (mg/sec)</b>	<b>0.0031</b>	<b>0.0031</b>	<b>0.0027</b>	<b>0.0024</b>
<b>Non-ozone Season Test No.</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>
Coal feed rate (kpph)	462	450	448	457
Coal moisture content (%)	4.79	5.03	4.00	4.59
Coal ash content (% , dry)	13.1	12.64	12.3	12.9
Bottom Ash/Coal Ash (wt/wt)	0.2 <sup>a</sup>			
Bottom ash mass flow rate (kpph)	11.5	10.8	10.6	11.3
Bottom ash Hg content (ppm, assumed)	< 0.004	< 0.004	< 0.004	< 0.004
<b>Hg output via bottom ash (mg/sec)</b>	<b>0.0029</b>	<b>0.0028</b>	<b>0.0027</b>	<b>0.0029</b>

<sup>a</sup> – value provided by a plant engineer

## F. Mercury output via ESP ash

For material balance calculations, the average ESP ash mercury value was employed. The hoppers were arranged in a 4 x 4 pattern (four fields x 4 hoppers in each field). About 90% of the total ash from coal was collected in the hoppers in the first field hoppers and the balance (10% the ash) was collected from the remaining three fields. The average value was calculated according to the following formula provided by a plant engineer:

$$0.90 \times (\text{average value from samples collected from the four hoppers in the first field}) + 0.10 \times (\text{average value from samples collected from hoppers in the other fields})$$

The mercury output via the ESP ash from the August tests were calculated and the results are summarized in Table 49. The mercury output via the ESP hopper ash ranged from 0.22 to 0.33 mg/sec. No ESP ash samples were collected in November.

**Table 49. Mercury output via ESP ash.**

<b>Ozone Season Test No.</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>
Coal feed rate (kpph)	440	439	431	428
Coal moisture content (%)	5.50	5.61	5.99	5.88
Coal ash content (% dry)	14.7	14.5	13.0	12.0
Coal ash fraction going to ESP	0.80 <sup>a</sup>			
ESP Ash mass flow rate (kpph)	49.66	48.7	43.34	39.09
ESP ash Hg content (ppm as det'd)	0.052	0.045	0.040	0.035
<b>Hg output via ESP ash (mg/sec)</b>	<b>0.33</b>	<b>0.27</b>	<b>0.22</b>	<b>0.17</b>

<sup>a</sup> – value provided by a plant engineer

## G. Mercury output via FGD slurry

The mass flow rate of the FGD slurry was calculated based on the amount of SO<sub>2</sub> removed in the FGD. The amount of SO<sub>2</sub> removed in the FGD was the amount of SO<sub>2</sub> from coal minus the sum of the amounts of SO<sub>2</sub> in the bottom ash and ESP ash. The amount of limestone stoichiometrically required to neutralize the dissolved SO<sub>2</sub> in the scrubbing liquor was calculated based on the amount of SO<sub>2</sub> removed in FGD. Using the design limestone utilization rate of 99% (i.e., Ca/S ratio = 1.01), the actual limestone feed rate was calculated. Using CaO as a tracer element and the FGD slurry properties (Tables 25-28), the mass flow rate of the slurry leaving the FGD and the mercury output via the FGD slurry were calculated. The results are summarized in Table 50. The mercury output via FGD slurry ranged from 3.80 to 5.08 mg/sec.

**Table 50. Mercury output via FGD slurry**

<b>Ozone Season Test No.</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>
Coal feed rate (kpph)	440	439	431	428
Coal moisture content (%)	5.50	5.61	5.99	5.88
Coal sulfur content, (% , dry)	3.57	3.72	3.61	3.88
FGD sulfur input (kpph)	14.7	15.2	14.6	15.5
Ca/S ratio	1.01			
FGD slurry mass flow (blowdown) rate (kpph)	864	799	798	865
FGD slurry Hg content (ppb)	39.8	50.4	37.8	37.0
<b>Hg output via FGD slurry (mg/sec)</b>	<b>4.33</b>	<b>5.08</b>	<b>3.80</b>	<b>4.03</b>
<b>Non-ozone Season Test No.</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>
Coal feed rate (kpph)	462	450	448	457
Coal moisture content (%)	4.79	5.03	4.00	4.59
Coal sulfur content, (% , dry)	3.59	3.60	3.79	3.68
FGD sulfur input (kpph)	15.3	14.9	15.8	15.6
Ca/S ratio	1.01			
FGD slurry mass flow (blowdown) rate (kpph)	606	653	679	641
FGD slurry Hg content (ppb)	66.5	52.0	53.4	59.3
<b>Hg output via FGD slurry (mg/sec)</b>	<b>5.08</b>	<b>4.28</b>	<b>4.57</b>	<b>4.79</b>

#### **H. Heat input-based mercury emission**

The heat input based mercury emission rates were calculated by using the Ontario-Hydro data and the heat input to the boiler, and the results are summarized in Table 51. The mercury emissions ranged from 1.70 to 2.27 lb/TBtu with an average emission rate of 1.77 lb/TBtu during the ozone season tests. The mercury emissions ranged from 2.01 to 3.11 lb/TBtu with an average emission rate of 2.34 lb/TBtu during the ozone season tests.

**Table 51. Heat input-based mercury emission**

<b>Ozone Season Test No.</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>
Stack Total Hg [ $\mu\text{g}/\text{m}^3$ ]	2.66	1.66	2.07	2.03
Stack Flow [DSCMM]	33,100	33,100	32,100	32,700
Stack Hg Flow [mg/sec]	1.47	0.92	1.11	1.10
Stack Hg Flow [lb/hr]	$1.17 \times 10^{-2}$	$7.26 \times 10^{-3}$	$8.80 \times 10^{-3}$	$8.73 \times 10^{-3}$
Heat Input (MM Btu/Hr)	5,132	5,116	5,184	5,127
Stack Hg Emissions (lb/TBtu)	2.27	1.42	1.70	1.70
<b>Average Stack Hg Emissions (lb/TBtu)</b>	<b>1.77</b>			
<b>Non-ozone Season Test No.</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>
Stack Total Hg [ $\mu\text{g}/\text{m}^3$ ]	2.81	2.49	2.56	3.90
Stack Flow [DSCMM]	32,700	33,000	33,100	33,100
Stack Hg Flow [mg/sec]	1.53	1.37	1.41	2.15
Stack Hg Flow [lb/hr]	$1.21 \times 10^{-2}$	$1.09 \times 10^{-2}$	$1.12 \times 10^{-2}$	$1.71 \times 10^{-2}$
Heat Input (MM Btu/Hr)	5,521	5,406	5,461	5,479
Stack Hg Emissions (lb/TBtu)	2.20	2.01	2.05	3.11
<b>Average Stack Hg Emissions (lb/TBtu)</b>	<b>2.34</b>			

### I. Mercury material balance closure

The mercury material balance closure (expressed in %) is the total mercury output from the unit divided by the total mercury input. The total mercury input is the sum of the mass flow rates of mercury entering the unit from coal, limestone slurry, hydroclone overflow slurry, ME wash water, and FGD makeup water. The total mercury output is the sum of the mass flow rates of mercury leaving the unit through bottom ash, ESP hopper ash, FGD slurry, and stack flue gas. Because no bottom ash or ESP ash samples were collected in November, the average values from the August tests were used to estimate the mercury balance for the November tests. Tables 52 and 53 summarize the results of the mercury material balance closure calculations. For the four tests conducted during ozone season, the calculated mercury material balance closures ranged from 90% to 129% with an average of 107%. For the four tests conducted during non-ozone season, the calculated mercury material balance closures ranged from 77% to 102% with an average of 87%. The mercury material balance closures for all individual tests are within the QA/QC criterion of 70-130% for a single

test. The average mercury material balance closures of 107% and 87% are within the QA/QC criterion of 80-120% for multiple tests.

**Table 52. Summary of material balance closure for mercury, ozone season tests.**

<b>Test No.</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>
Hg input from Coal (mg/sec)	8.03	7.30	6.68	6.15
Hg input limestone slurry (mg/sec)	0.017	0.017	0.016	0.017
Hg input from FGD makeup water (mg/sec)	0.054	0.046	0.049	0.047
Hg input from ME wash water (mg/sec)	0.017	0.017	0.017	0.017
Hg input from hydroclone overflow solids (mg/sec)	0.89	0.93	0.53	1.32
Hg input from hydroclone overflow filtrate (mg/sec)	1.42	1.48	0.94	2.41
<b>Total Hg Input (mg/sec)</b>	<b>10.4</b>	<b>9.79</b>	<b>8.24</b>	<b>9.96</b>
Hg output via Bottom Ash (mg/sec)	0.0031	0.0031	0.0027	0.0024
Hg output via ESP Hopper Ash (mg/sec)	0.33	0.27	0.22	0.17
Hg output via FGD Slurry Solids (mg/sec)	4.33	5.08	3.8	4.03
Hg output via FGD Slurry Filtrate *mg/sec)	3.24	3.48	5.5	5.45
Hg output via stack gas (mg/sec)	1.47	0.92	1.11	1.10
<b>Total Hg Output (mg/sec)</b>	<b>9.37</b>	<b>9.76</b>	<b>10.6</b>	<b>10.8</b>
Hg Material Balance Closure (output / input)	90%	100%	129%	108%
<b>Average Hg Material Balance Closure (%)</b>	<b>107 ± 17 %</b>			

**Table 53. Summary of material balance closure for mercury, non-ozone season tests.**

<b>Test No.</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>
Hg input from Coal (mg/sec)	7.09	5.84	5.59	6.50
Hg input limestone slurry (mg/sec)	0.072	0.052	0.059	0.053
Hg input from FGD makeup water (mg/sec)	0.036	0.039	0.076	0.063
Hg input from ME wash water (mg/sec)	0.017	0.017	0.017	0.017
Hg input from hydroclone overflow solids (mg/sec)	1.05	0.94	2.30	0.38
Hg input from hydroclone overflow filtrate (mg/sec)	0.100	0.007	0.103	0.013
<b>Total Hg Input (mg/sec)</b>	<b>8.37</b>	<b>6.90</b>	<b>8.14</b>	<b>7.04</b>
Hg output via Bottom Ash (mg/sec)	0.0029	0.0028	0.0027	0.0029
Estimated Hg output via ESP Hopper Ash (mg/sec)	0.25	0.25	0.25	0.25
Hg output via FGD Slurry Solids (mg/sec)	4.77	3.98	4.38	4.44
Hg output via FGD Slurry Filtrate *mg/sec)	0.32	0.30	0.18	0.35
Hg output via stack gas (mg/sec)	1.53	1.37	1.41	2.15
<b>Total Hg Output (mg/sec)</b>	<b>6.86</b>	<b>5.90</b>	<b>6.23</b>	<b>7.19</b>
Hg Material Balance Closure (output / input)	82%	86%	77%	102%
<b>Average Hg Material Balance Closure (%)</b>	<b>87 ± 11 %</b>			

**J. Material balance closure for SiO<sub>2</sub>, Al<sub>2</sub>O<sub>3</sub> and CaO**

The material balance closures for three major ash oxides, SiO<sub>2</sub>, Al<sub>2</sub>O<sub>3</sub>, and CaO were calculated for the ozone season tests in the same manner as for the mercury balances. The same balance calculations could not be completed for the non-ozone season tests because of the absence of ESP ash samples during those tests. Summarized in Tables 54 to 56 are the results of the material balance closures for these three oxides. The material balance closures for SiO<sub>2</sub>, Al<sub>2</sub>O<sub>3</sub> and CaO ranged from 100% to 112%, 103% to 107%, and 101% to 102% respectively. The average values of the material balance closures for SiO<sub>2</sub>, Al<sub>2</sub>O<sub>3</sub> and CaO are 105%, 105% and 102% respectively. The material balance closures for SiO<sub>2</sub>, Al<sub>2</sub>O<sub>3</sub> and CaO are within the QA/QC criteria.

The fact that the material balance closures for mercury, SiO<sub>2</sub>, CaO, and Al<sub>2</sub>O<sub>3</sub> fall in the acceptable range of 80-120% indicate that the overall data quality is acceptable.

**Table 54. Summary of material balance closure for SiO<sub>2</sub>.**

<b>Test No.</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>
SiO <sub>2</sub> input from coal (kpph)	29.5	28.3	24.7	21.0
SiO <sub>2</sub> input from limestone slurry (kpph)	1.97	2.02	1.83	1.92
SiO <sub>2</sub> input from hydroclone overflow soldis (kpph)	0.77	0.8	0.56	1.03
<b>Total SiO<sub>2</sub> Input (kpph)</b>	<b>32.2</b>	<b>31.1</b>	<b>27.1</b>	<b>23.9</b>
SiO <sub>2</sub> Output via bottom ash (kpph)	5.99	5.88	5.15	4.65
SiO <sub>2</sub> Output via ESP hopper ash (kpph)	23.5	23.7	20.9	19.1
SiO <sub>2</sub> output via FGD slurry (kpph)	2.73	2.63	2.74	2.88
<b>Total SiO<sub>2</sub> Output (kpph)</b>	<b>32.2</b>	<b>32.12</b>	<b>28.8</b>	<b>26.7</b>
SiO <sub>2</sub> Material Balance Closure (output / input)	100%	103%	106%	112%
<b>Average SiO<sub>2</sub> Material Balance Closure (%)</b>	<b>105 ± 5 %</b>			

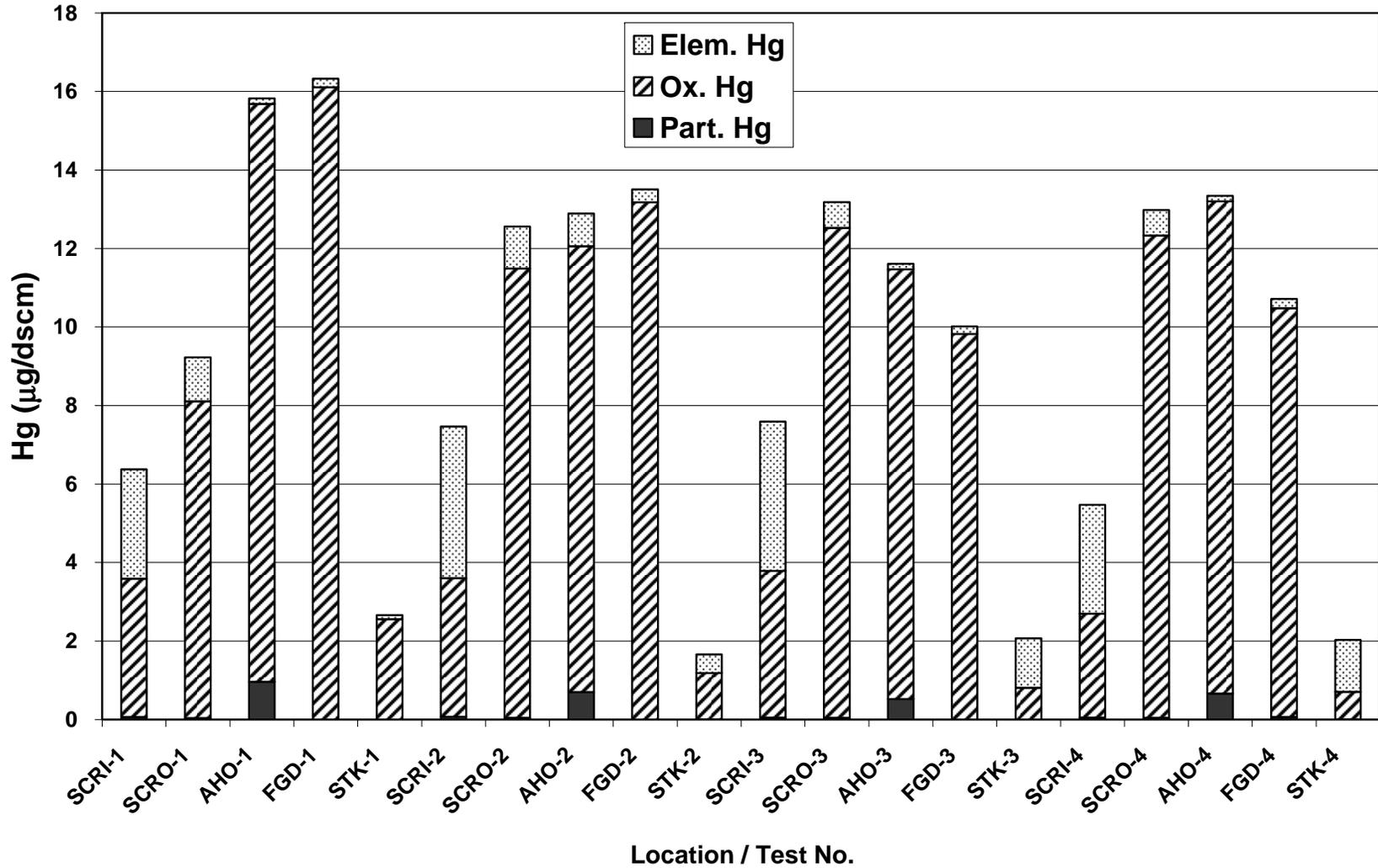
**Table 55. Summary of material balance closure for Al<sub>2</sub>O<sub>3</sub>.**

<b>Test No.</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>
Al <sub>2</sub> O <sub>3</sub> input from coal (kpph)	11.6	11.2	10.0	9.60
Al <sub>2</sub> O <sub>3</sub> input from limestone slurry (kpph)	0.10	0.10	0.11	0.11
Al <sub>2</sub> O <sub>3</sub> input from hydroclone overflow solids (kpph)	0.08	0.08	0.05	0.11
<b>Total Al<sub>2</sub>O<sub>3</sub> Input (kpph)</b>	<b>11.8</b>	<b>11.4</b>	<b>10.2</b>	<b>9.83</b>
Al <sub>2</sub> O <sub>3</sub> Output via bottom ash (kpph)	2.33	2.28	2.10	1.90
Al <sub>2</sub> O <sub>3</sub> Output via ESP hopper ash (kpph)	9.63	9.43	8.58	7.99
Al <sub>2</sub> O <sub>3</sub> output via FGD slurry (kpph)	0.24	0.21	0.23	0.24
<b>Total Al<sub>2</sub>O<sub>3</sub> Output (kpph)</b>	<b>12.2</b>	<b>11.9</b>	<b>10.9</b>	<b>10.1</b>
Al <sub>2</sub> O <sub>3</sub> Material Balance Closure (output / input)	104%	105%	107%	103%
<b>Average Al<sub>2</sub>O<sub>3</sub> Material Balance Closure (%)</b>	<b>105 ± 2 %</b>			

**Table 56. Summary of material balance closure for CaO.**

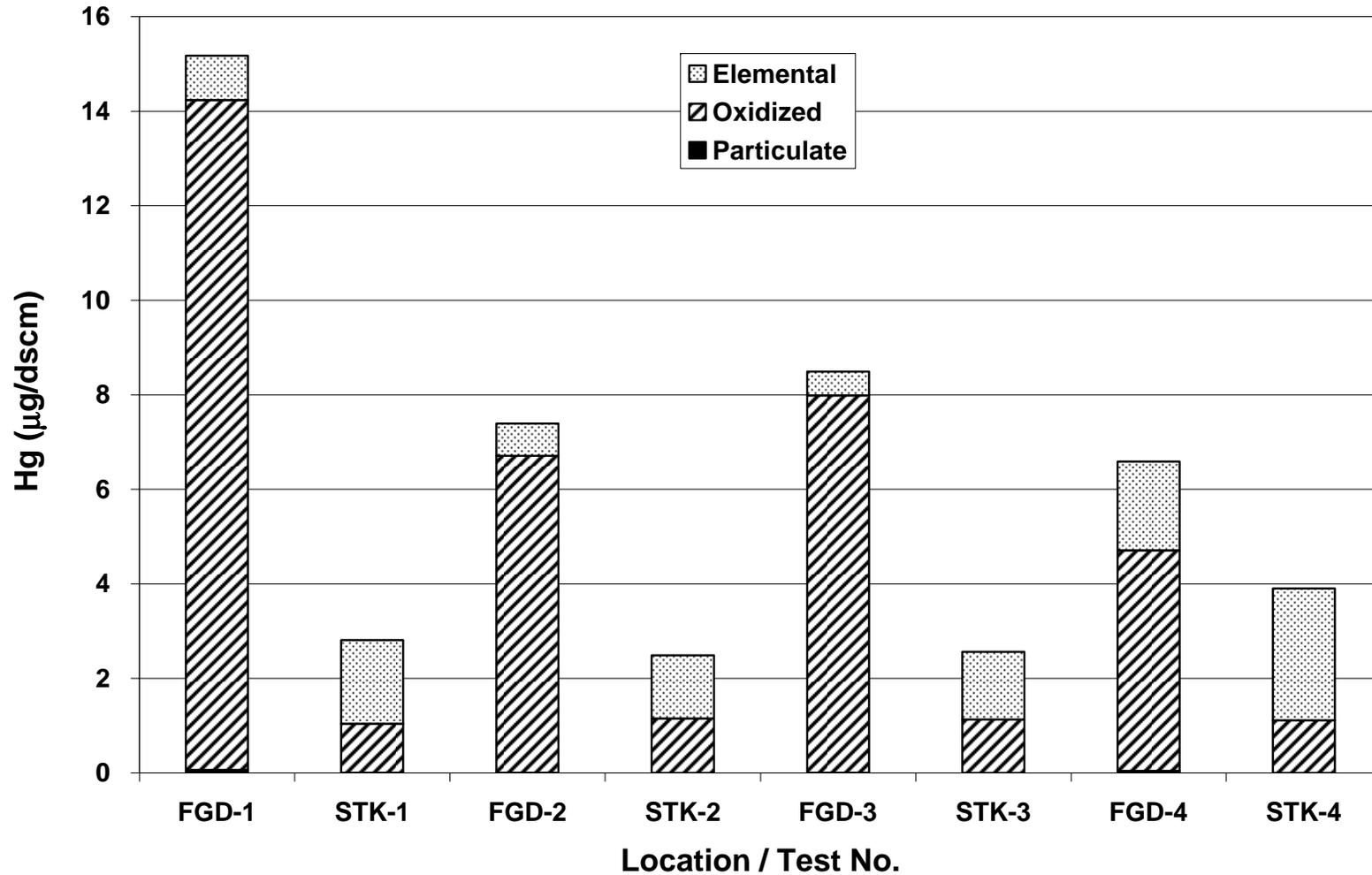
<b>Test No.</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>
CaO input from coal (kpph)	2.79	2.83	2.52	1.84
CaO input from limestone slurry solids (kpph)	23.3	24.3	23.0	24.5
CaO input from limestone slurry filtrate (kpph)	0.01	0.01	0.01	0.01
CaO input from ME wash water (kpph)	0.04	0.04	0.04	0.04
CaO input from FGD makeup water (kpph)	0.07	0.06	0.06	0.06
CaO input from hydroclone overflow solids (kpph)	4.11	4.28	4.06	4.33
CaO input from hydroclone overflow filtrate (kpph)	0.24	0.25	0.17	0.39
<b>Total CaO Input (kpph)</b>	<b>30.6</b>	<b>31.8</b>	<b>29.9</b>	<b>31.2</b>
CaO output via bottom ash (kpph)	0.58	0.57	0.46	0.41
CaO output via ESP hopper ash (kpph)	2.12	2.09	1.74	1.5
CaO output via FGD slurry solids (kpph)	27.4	28.6	27.1	28.9
CaO output via FGD slurry filtrate (kpph)	0.97	0.98	0.96	1.0
<b>Total CaO Output (kpph)</b>	<b>31.1</b>	<b>32.2</b>	<b>30.2</b>	<b>31.8</b>
CaO Material Balance Closure (output / input)	102%	101%	101%	102%
<b>Average CaO Material Balance Closure (%)</b>	<b>102 ± 0 %</b>			

**Plant 6 (Unit #4) - SCR Operating  
Mercury Speciation By Location**



**Figure 1. Mercury speciation by location, August 2004 tests (with SCR)**

**Plant 6 (Unit #4) - No SCR  
Mercury Speciation By Location**



**Figure 2. Mercury speciation by location, November 2004 tests (no SCR)**

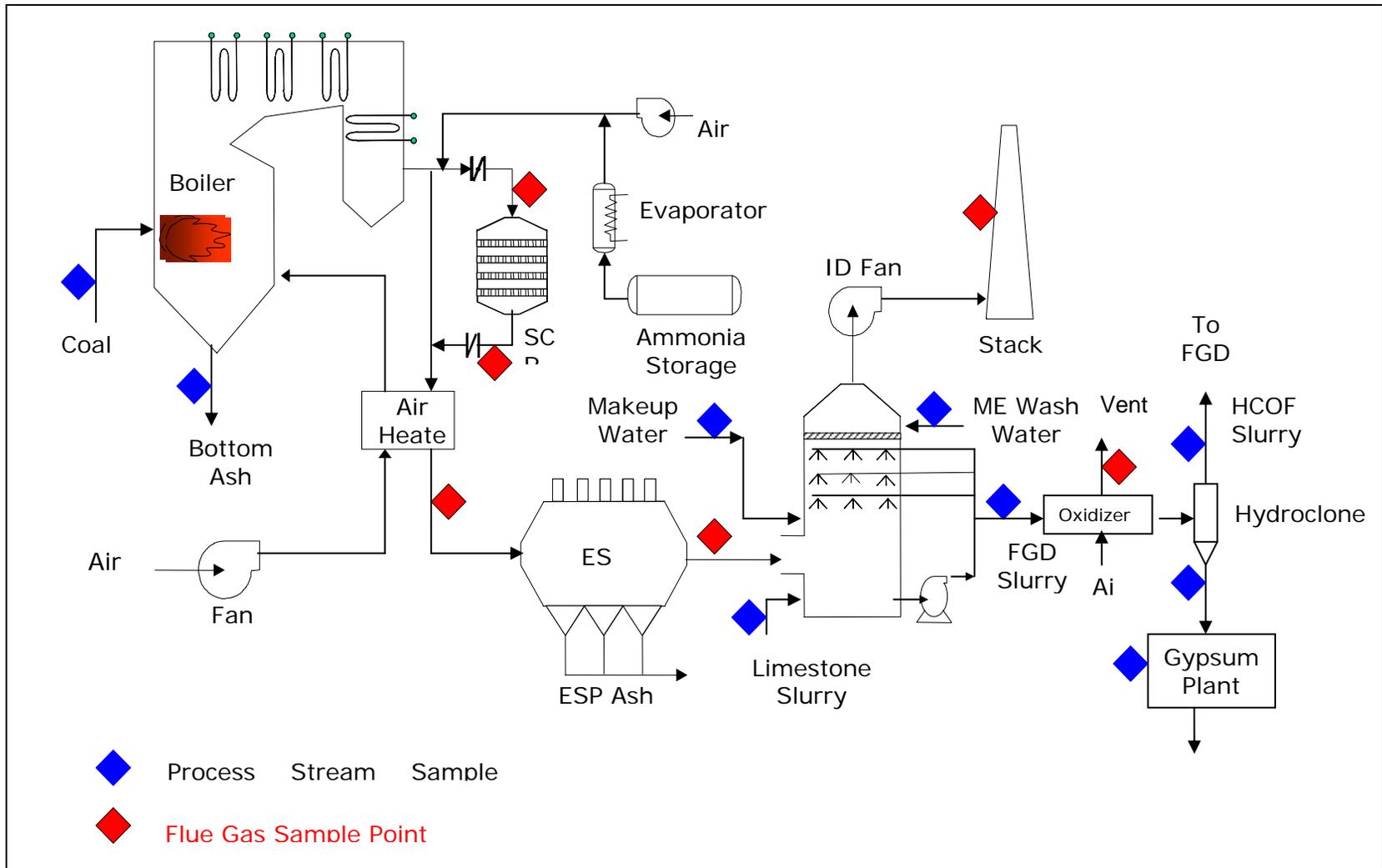


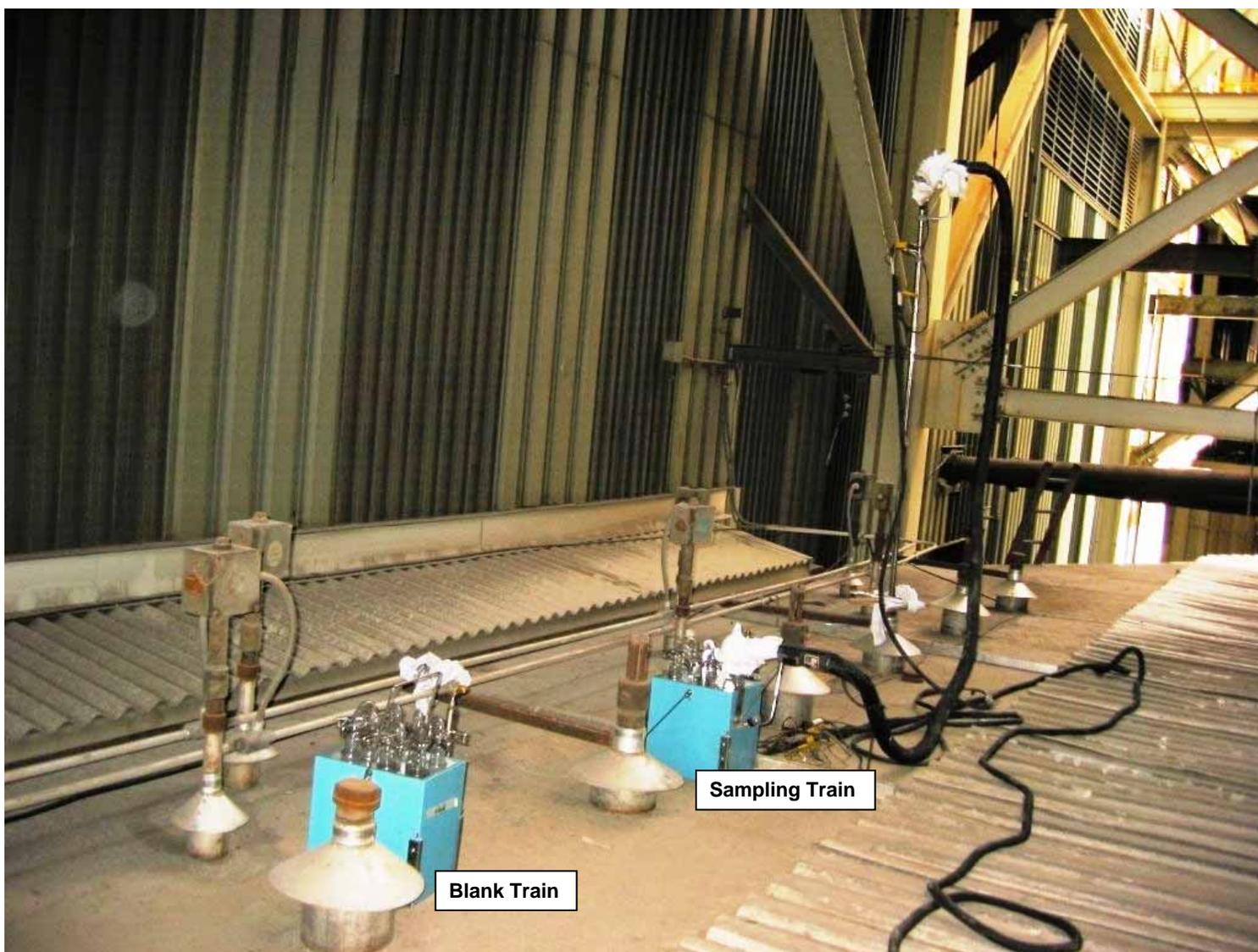
Figure 3. Process flow schematic and sampling locations



Figure 4. SCR inlet mercury sampling train



Figure 5. SCR outlet mercury sampling train



**Figure 6. Air heater outlet mercury sampling train and blank train**



Figure 7. FGD inlet mercury sampling train



Figure 8. Stack sampling location

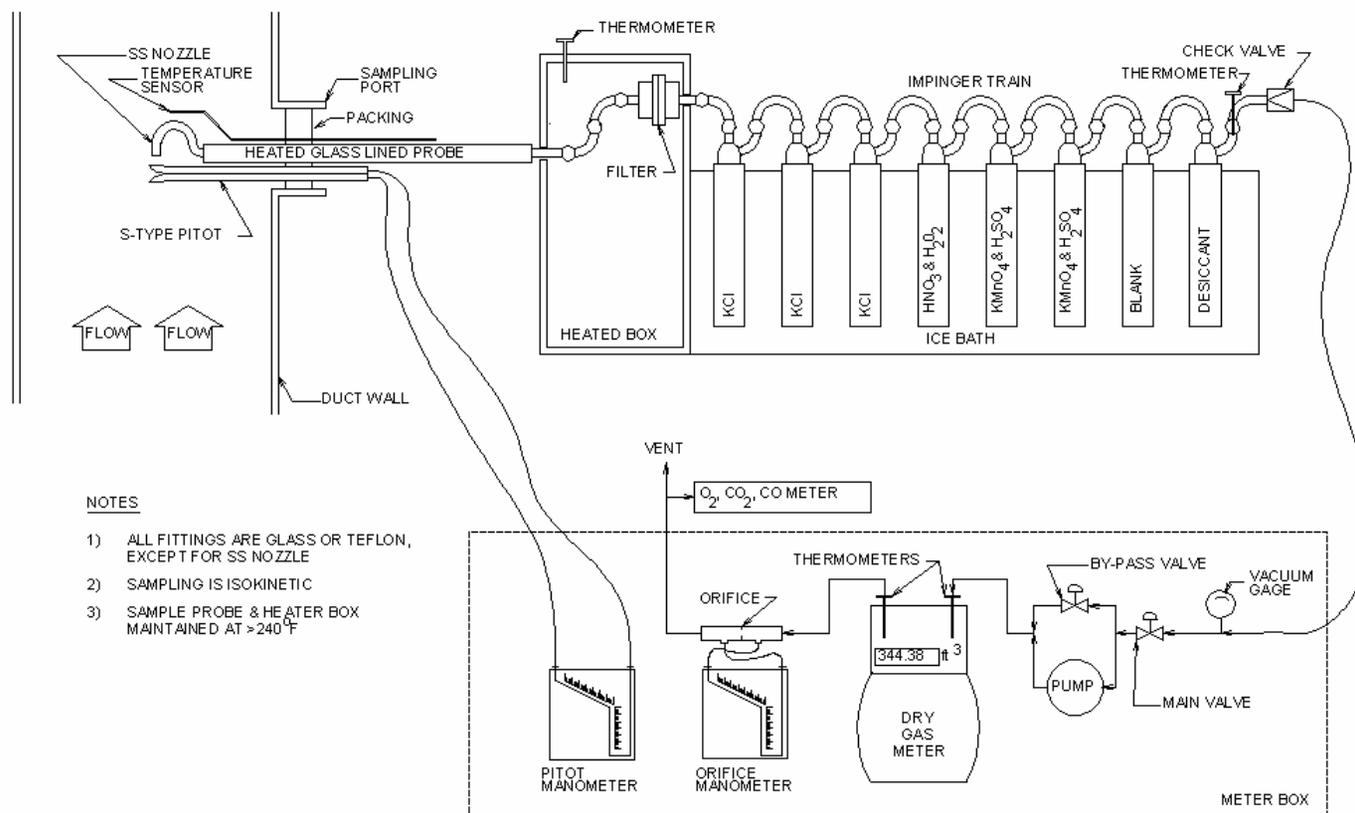


Figure 9. Ontario-Hydro sampling train schematic

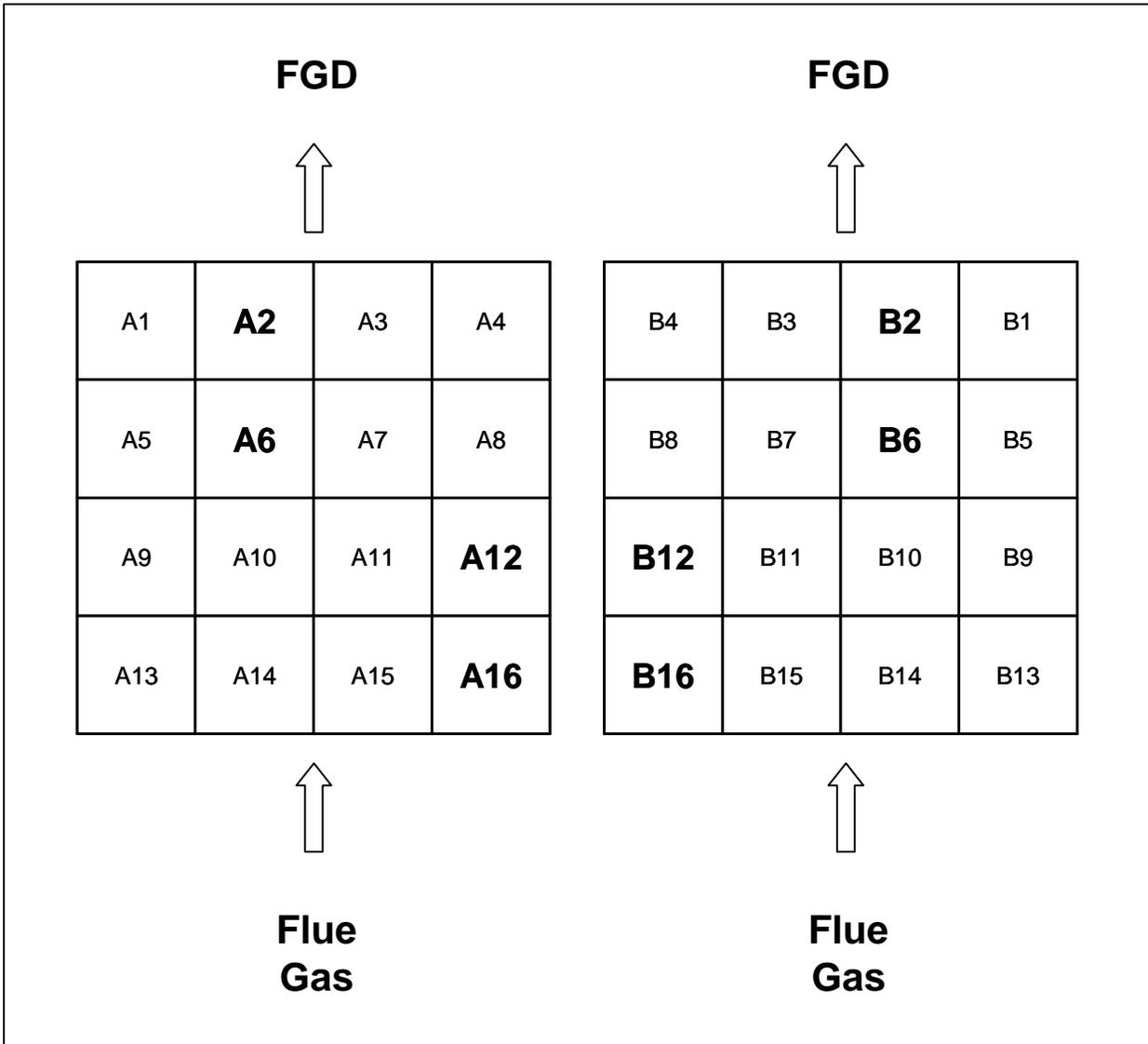


Figure 10. Layout of ESP hoppers



**Figure 11. ESP ash hopper sampling**



**Figure 12. Ash sampling thief**

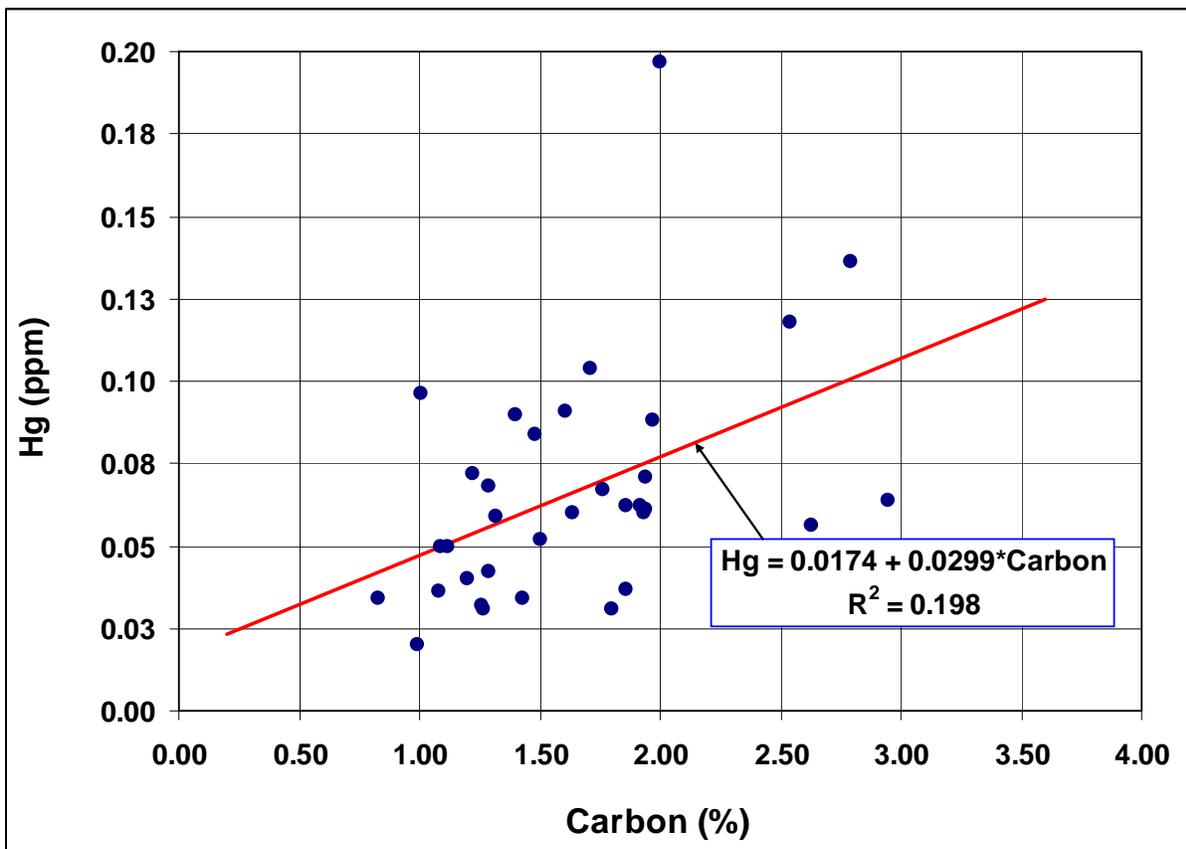


Figure 13. ESP ash mercury vs. carbon plot

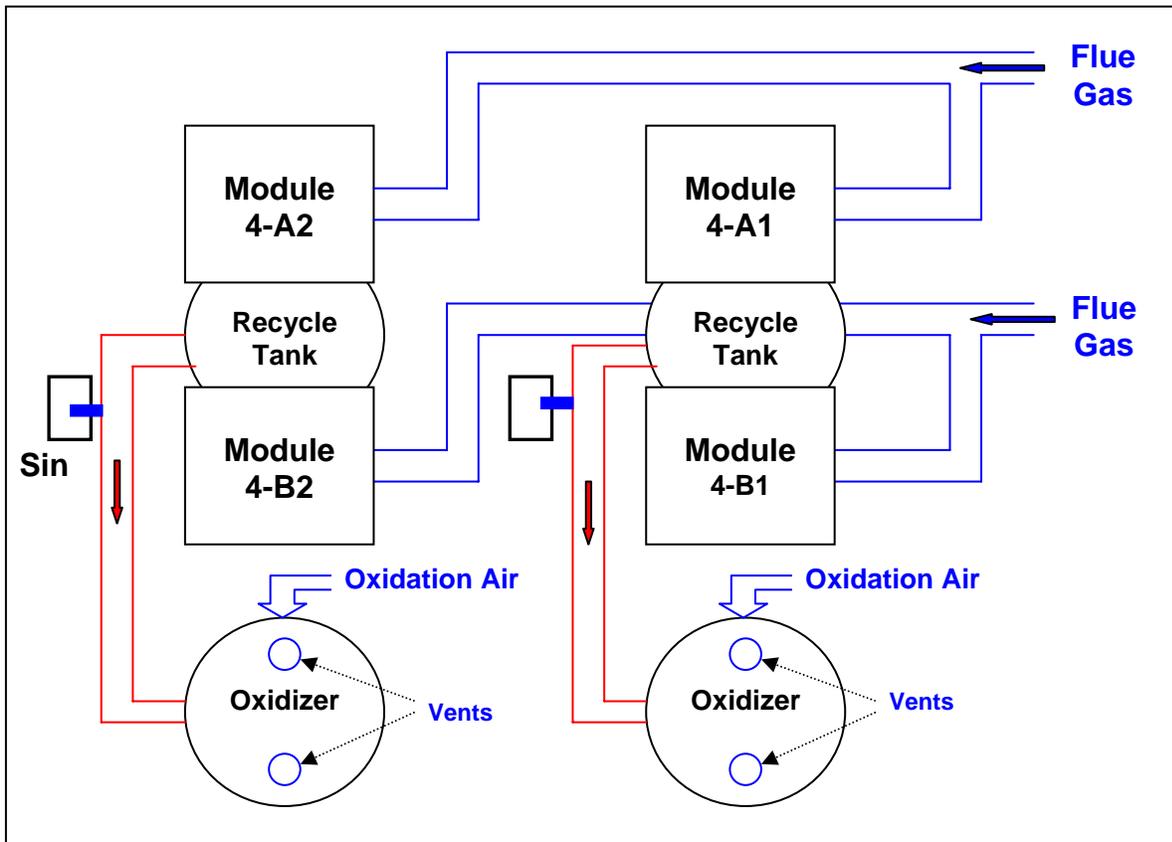


Figure 14. Layout of FGD modules



**Figure 15. FGD slurry and makeup water sampling locations**

# **APPENDIX A**

## Mercury Sampling Data

- Field Data Sheets
- Mercury Measurement Data Sheets

# **APPENDIX B**

## Plant Process Data

# **APPENDIX C**

## **Flue Gas Mercury Data**

- Summary of Ontario-Hydro Impinger Analyses Data Sheets
- Recovery Data Sheets

# APPENDIX D

## Process Material Data

- Coal Analysis Data Sheets
- Bottom Ash Analysis Data Sheets
- Limestone Slurry Solids Analysis Data Sheets
- Limestone Slurry Filtrate Analysis Data Sheets
- Ash Analysis Data Sheets
- FGD Slurry Solids Analysis Data Sheets
- FGD Slurry Filtrate Data Sheets
- FGD Makeup Water Analysis Data Sheets

# **APPENDIX A**

## **Mercury Sampling Data**

- Field Data Sheets
- Mercury Measurement Data Sheets

#1

ONTARIO HYDRO Hg SAMPLING AND SPECIATION FIELD DATA SHEET

TEST ID: SCRI -  
 PLANT: Plant 6  
 LOCATION: SCR INLET  
 DATE: 8/12/04  
 OPERATOR(S): LWC, RSO  
 AMBIENT TEMP [°F]:  
 BAR. PRESS. [in Hg]: 29.43

METER BOX: N-3  
 PITOT TUBE DESC: E-5  
 PROBE LENGTH [ft]: 8  
 NOZZLE ID [inch]: 4" E 0.243  
 %H<sub>2</sub>O (Assumed): 6  
 FILTER ID: 1, 2, 3  
 K FACTOR: 1.833

CAL. DATA: delta H: 1.916  
 Y: 1.039  
 C(p): 0.832  
 FILTER BOX SETTING: NA  
 PROBE HTR SETTING: 325  
 DUCT X-SECTION: circ? rect? other:  
 DUCT DIMENSIONS: 5

Comments: Single Point in all three ports. Ten minute Readings.

TRAVERSE POINT [port-inch]	CLOCK TIME (24-hr)	SAMPLE TIME [minute]	STATIC PRES [in H <sub>2</sub> O]	PITOT HEAD [in H <sub>2</sub> O]	METER DIFF PRESSURE [in H <sub>2</sub> O]	METER VACUUM [in Hg]	METER READING [ft <sup>3</sup> ]	METER TEMP [°F]		STACK TEMP [°F]	PROBE TEMP [°F]	FILTER BOX [°F]	LAST IMP TEMP [°F]	METER EXHAUST		
								inlet	outlet					O <sub>2</sub> [% vol]	CO <sub>2</sub> [% vol]	
	1135	0					<del>457.10</del>									
	1140	10	0.40	<del>0.40</del>	0.72	5.5	<del>462.10</del>	91	86	699	348	<del>325</del>	62			
B	1152	20		0.40	0.72	7	462.10	93	87	700	349	<del>325</del>	61	3.5		
6" in	1202	30		0.40	0.72	10	471.08	94	88	699	360	<del>325</del>	61	3.5		
18" in	1212	40		0.40	0.72	15	475.47	95	88	695	358	<del>325</del>	62	3.5		
18" in	1227						475.90					<u>Change filter</u>				
	1237	50		0.40	0.72	6	480.61	96	90	697	354	<del>325</del>	62	3.5		
B	1247	60		0.40	0.72	9	484.99	98	91	699	357	<del>325</del>	61	3.4		
18" in	1257	70		0.40	0.72	12	489.45	98	92	699	359	<del>325</del>	61	3.5		
6" in	1307	80		0.40	0.72	17	493.79	98	92	699	356	<del>325</del>	62	3.5		
18" in	1312						495.30					<u>Change filter</u>				
	1322	90		0.40	0.72	7	499.75	98	93	702	352	<del>325</del>	65	3.4		
	1342	100		0.40	0.72	9	<del>504.01</del>	99	93	703	355	<del>325</del>	61	3.4		
	1352	110	-6.60	0.40	0.72	14	508.47	99	93	703	355	<del>325</del>	60	3.5		
	1402	120		0.40	0.72	17	512.74	99	93	701	357	<del>325</del>	61	3.6		
AVERAGE							53.65	93.5		700				3.48		

Sample Train Pre Test 0.01 ft<sup>3</sup> @ 9 in. Hg Pitot Tube PreTest OK @ 7 in. H<sub>2</sub>O  
 Leak Checks: Post Test 0.01 ft<sup>3</sup> @ 17 in. Hg Leak Checks: Post Test OK @ 8 in. H<sub>2</sub>O



NOTE: Purge for 10 minutes at end of sampling.

# ONTARIO HYDRO Hg SAMPLING AND SPECIATION FIELD DATA SHEET

TEST ID	SCRO - ONE
PLANT	Plant # 6
LOCATION	SCR OUTLET
DATE	8/12/04
OPERATOR(S)	JRW SCT
AMBIENT TEMP [°F]	65
BAR. PRESS. [in Hg]	29.43

METER BOX	N-2
PITOT TUBE DESC	E-15
PROBE LENGTH [ft]	8
NOZZLE ID [inch]	3/8" 0.374
%H <sub>2</sub> O (Assumed)	6
FILTER ID	5
K FACTOR	9.80

CAL. DATA: delta H	1.956
Y	0.976
C(p)	0.838
FILTER BOX SETTING	NA
PROBE HTR SETTING	325
DUCT X-SECTION	circ ? <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">rect ?</span> other: _____
DUCT DIMENSIONS	DUCT AREA _____

Comments: Single point in ports B, D, and F. Ten minute Readings. Hand H

TRAVERSE POINT [port-inch]	CLOCK TIME [24-hr]	SAMPLE TIME [minute]	STATIC PRES [in H <sub>2</sub> O]	PITOT HEAD [in H <sub>2</sub> O]	METER DIFF PRESSURE [in H <sub>2</sub> O]	METER VACUUM [in Hg]	METER READING [ft] <small>148.5</small>	METER TEMP [°F]		STACK TEMP [°F]	PROBE TEMP [°F]	FILTER BOX [°F]	LAST IMP TEMP [°F]	METER EXHAUST			
								inlet	outlet					O <sub>2</sub> [% vol]	CO <sub>2</sub> [% vol]		
	11:30	0					199.01										
<del>E</del> -84"	11:40	10		0.03	0.28	3.0	201.97	71	71	662	302	NA	43	3.1	16.8	O <sub>2</sub> meter not clean	
	11:50	20	-10.0	0.03	0.28	3.5	204.87	70	71	677	292	NA	41	3.3	16.6		
	12:00	30		0.03	0.28	4.0	207.72	71	71	679	291	NA	41	3.3	16.6		
				leak check: lead stop @ -12"													
	<del>12:09</del>						<del>208.21</del>										
F	12:19	40		0.05	0.47	4.5	211.95	73	72	673	283	NA	41	3.2	16.7	20.9 OK	
	12:29	50	-10.0	0.04	0.37	5.0	215.30	74	72	679	287	NA	41	3.5	16.5		
	12:39	60		0.04	0.37	6.5	218.59	73	72	679	281	NA	41	3.3	16.6		
		70		leak check: lead stop @ -12"													
	<del>12:45</del>	<del>70</del>					<del>219.50</del>										
D	12:56	80		0.06	0.56	3.0	223.55	74	73	671	284	NA	43	3.7	16.3	21.0 OK	
	13:06	80	-9.8	0.06	0.56	3.0	227.65	74	73	676	289	NA	41	3.7	16.3	OK	
	13:16	90		0.06	0.56	3.0	231.77	75	73	677	295	NA	39	3.7	16.3		
		100															
	<del>13:24</del>	<del>100</del>					<del>232.70</del>										
B	13:34	100		0.05	0.47	3.0	236.51	75	74	667	291	NA	40	3.9	16.1	21.0 OK	
	13:44	110	-9.9	0.05	0.47	3.0	240.28	76	74	672	288	NA	40	3.9	16.1		
	13:54	120		0.05	0.47	3.0	244.05	77	75	673	289	NA	41	3.9	16.1		
AVERAGE				0.045	0.428		42.71		73.1	673.8				3.54	16.42		



Sample Train Pre Test Lead Stop ft<sup>3</sup> @ -12 in. Hg  
 Leak Checks: Post Test Lead Stop ft<sup>3</sup> @ -10 in. Hg

Pitot Tube PreTest OK @ -7" in. H<sub>2</sub>O  
 Leak Checks: Post Test \_\_\_\_\_ @ \_\_\_\_\_ in. H<sub>2</sub>O

*Air purge for 10 min @ ΔH = 0.6*

NOTE: Purge for 10 minutes at end of sampling.



# ONTARIO HYDRO Hg SAMPLING AND SPECIATION FIELD DATA SHEET

Page \_\_\_\_ of \_\_\_\_

TEST ID	FGDI- 1
PLANT	Plant : 6
LOCATION	FGD INLET
DATE	8/12/04
OPERATOR(S)	GLC/SAK
AMBIENT TEMP [°F]	70
BAR. PRESS. [in Hg]	29.43

METER BOX	N-1
PITOT TUBE DESC	SP-5
PROBE LENGTH [ft]	12
NOZZLE ID [inch]	1/2" O.D.
%H <sub>2</sub> O (Assumed)	
FILTER ID	1
K FACTOR	1.090

CAL. DATA: delta H	1.981
Y	0.984
C(p)	
FILTER BOX SETTING	NA
PROBE HTR SETTING	325
DUCT X-SECTION	circ ?
DUCT DIMENSIONS	

Comments: Single point in one port. Ten minute readings.  
*Probe TG SUSPECT DUE TO SOLDER (ESTIM 100°A)*  
*I BROKE SUPER PROBE - POST TEST LEAK TESTED FROM HSL BACK - OK*

TRAVERSE POINT [port-inch]	CLOCK TIME (24-hr)	SAMPLE TIME [minute]	STATIC PRES [in H <sub>2</sub> O]	PITOT HEAD [in H <sub>2</sub> O]	METER DIFF PRESSURE [in H <sub>2</sub> O]	METER VACUUM [in Hg]	METER READING [ft <sup>3</sup> ]	METER TEMP [°F]		STACK TEMP [°F] (1)	PROBE TEMP [°F] (2)	FILTER BOX [°F]	LAST IMP TEMP [°F] (4)	METER EXHAUST		
								inlet (6)	outlet (7)					O <sub>2</sub> [% vol]	CO <sub>2</sub> [% vol]	
	1130	0					647.50									
		10		1.0	0.90	3.0	652.69	78	77	345	325		48	5.6	14.5	
		20		1.0	0.90	3.0	657.86	80	78	345	326		48	5.6	14.5	
		30		1.0	0.90	3.0	663.00	83	79	345	325		51	5.8	14.3	
		40		1.0	0.90	3.0	668.14	85	80	345	326		50	5.4	14.7	
		50		1.0	0.90	3.5	673.36	86	81	345	326		50	5.2	14.9	
		60		1.0	0.90	3.5	678.51	88	82	345	327		52	5.4	14.7	
		70		1.0	0.90	4.0	683.73	89	83	345	326		51			
		80		1.0	0.90	4.0	688.94	90	84	343	325		49			
		90		1.0	0.90	4.0	694.09	90	85	343	326		50			
		100		1.0	0.90	4.0	699.13	90	85	344	325		50			
		110		0.98	0.88	4.5	704.31	91	86	343	325		50			
		120		0.98	0.88	5.0	709.50	92	87	343	326		50			
AVERAGE							62.0	84.5		344.3			5.50	14.6		

Sample Train	Pre Test	0 ft <sup>3</sup> @ -10 in. Hg	Pitot Tube	PreTest	0 @ 5 in. H <sub>2</sub> O
* Leak Checks:	Post Test	0 ft <sup>3</sup> @ -10 in. Hg	Leak Checks:	Post Test	@ in. H <sub>2</sub> O



NOTE: Purge for 10 minutes at end of sampling.

# ONTARIO HYDRO Hg SAMPLING AND SPECIATION FIELD DATA SHEET

TEST ID	STK-1
PLANT	PLANT 6
LOCATION	UNIT 1 - STACK
DATE	8-12-04
OPERATOR(S)	D.C., B.S.
AMBIENT TEMP [°F]	~70°
BAR. PRESS. [in. Hg]	29.43

METER BOX	N-Y
PITOT TUBE DESC	BE-2
PROBE LENGTH [ft]	6
NOZZLE ID [inch]	3/16 @ 0.188
%H <sub>2</sub> O (Assumed)	12
FILTER ID	#1
K FACTOR	0.954

CAL. DATA: delta H	1.932	Comments: Four ports, three points each, 10 minute readings
Y	0.966	
C(p)	0.837	
FILTER BOX SETTING	250	
PROBE HTR SETTING	250	
DUCT X-SECTION	circ ? <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">rect ?</span> other: _____	
DUCT DIMENSIONS	19'6"	DUCT AREA _____

TRAVERSE POINT [port-inch]	CLOCK TIME [24-hr]	SAMPLE TIME [minute]	STATIC PRES [in. H <sub>2</sub> O]	PITOT HEAD [in. H <sub>2</sub> O]	METER DIFF PRESSURE [in. H <sub>2</sub> O]	METER VACUUM [in. Hg]	METER READING [ft <sup>3</sup> ]	METER TEMP [°F]		STACK TEMP [°F]	PROBE TEMP [°F]	FILTER BOX [°F]	LAST IMP TEMP [°F]	METER EXHAUST		
								inlet	outlet					O <sub>2</sub> [% vol]	CO <sub>2</sub> [% vol]	
	1130	0					233.40									
	-9.77	1140		2.50	2.38	7.0	241.85	71	69	133	247	252	50	10.8		
A	-32.41	1150	-2.144	2.40	2.28	7.0	250.14	75	70	133	247	249	54	10.5		
	-65.71	1200		2.20	2.10	6.5	258.03	78	71	133	247	250	57	10.0		old O <sub>2</sub> meter BAD
		1214					258.30									
	-9.77	<del>1224</del>		2.10	2.00	5.0	266.07	80	72	133	247	250	55	9.4		
B	-32.41	<del>1234</del>	-2.550	2.30	2.20	6.0	274.27	83	74	133	248	255	59	5.5		
	-65.71	1244		2.10	2.00	5.5	282.05	85	75	133	248	250	54			
		1303					282.20									
	-9.77	1313		2.00	1.90	5.0	289.71	82	75	132	248	251	50	5.6		
C	-32.41	1323	-1.967	2.10	2.00	5.5	297.43	84	76	131	247	250	53	5.7		
	-65.71	1333		2.10	2.00	5.5	305.15	87	77	131	247	249	55	5.6		
		1344					305.30									
	-9.77	1354		2.30	2.20	6.0	313.52	86	78	131	247	247	54	5.5		
D	-32.41	1404	-2.236	2.40	2.28	6.5	321.96	88	78	133	247	250	57	5.6		
	-65.71	1414		2.10	2.00	6.0	329.76	89	79	132	248	249	60	5.7		
AVERAGE				2.11	2.11		95.79	78.4		132.3				5.59		14.51



Sample Train PPE Test <b>OK</b> ft <sup>3</sup> @ <u>10</u> in. H <sub>2</sub> O	Pitot Tube PreTest <b>OK</b> @ <u>7</u> in. H <sub>2</sub> O
Leak Checks: Post Test <b>OK</b> ft <sup>3</sup> @ <u>10</u> in. H <sub>2</sub> O	Leak Checks: Post Test <b>OK</b> @ <u>7</u> in. H <sub>2</sub> O

NOTE: Purge for 10 minutes at end of sampling.

#2

ONTARIO HYDRO Hg SAMPLING AND SPECIATION FIELD DATA SHEET

TEST ID  
PLANT  
LOCATION  
DATE  
OPERATOR(S)  
AMBIENT TEMP [°F]  
BAR. PRESS. [” Hg]

SCRI -
Plant: 6
SCR INLET
8/12/04
LWR, R10
29.41

METER BOX	3
PITOT TUBE DESC	E-5A
PROBE LENGTH [ft]	8
NOZZLE ID [inch]	0.248
%H <sub>2</sub> O (Assumed)	
FILTER ID	4, 12, 13
K FACTOR	1.93

CAL. DATA: delta H	1.914
Y	1.038
C(p)	0.832
FILTER BOX SETTING	NA
PROBE HTR SETTING	325
DUCT X-SECTION	circ ?
DUCT DIMENSIONS	

Comments: Single Point in all three ports. Ten minute Readings.

TRAVERSE POINT [port-inch]	CLOCK TIME [24-hr]	SAMPLE TIME [minute]	STATIC PRES [” H <sub>2</sub> O]	PITOT HEAD [” H <sub>2</sub> O]	METER DIFF PRESSURE [” H <sub>2</sub> O]	METER VACUUM [” Hg]	METER READING [ft <sup>3</sup> ]	METER TEMP [°F]		STACK TEMP [°F]	PROBE TEMP [°F]	FILTER BOX [°F]	LAST IMP TEMP [°F]	METER EXHAUST		
								inlet	outlet					O <sub>2</sub> [% vol]	CO <sub>2</sub> [% vol]	
	1650	0					518.10									
X	1700	10		0.40	0.72	6	522.66	92	89	694	358	LT	61	3.5		
B P #1	1710	20		0.40	0.72	9	527.07	94	89	695	357		58	3.6		
6-1-P	1720	30		0.40	0.72	11.5	531.49	95	89	695	357		58	3.5		
6-1-P	1730	40		0.40	0.72	15.5	535.95	95	90	693	355		59	3.5		
Filter #12																
↓	1740	50	-6.36	0.40	0.72	17.5	540.22	95	90	693	355		60	3.6		
	1755	60		0.40	0.72	6	540.50	96	92	695	354		59	3.4		
	1805						545.05									
↑	1815	70		0.40	0.72	9	549.48	98	92	695	352		56	3.1		
↑	1825	80		0.40	0.72	11.5	553.94	99	92	695	361		57	3.4		
Filter #12																
↓	1835	90		0.40	0.72	15	558.42	99	93	696	361		57	3.3		
↓	1845	100		0.40	0.72	18	562.75	98	93	695	355		58	3.5		
	1900	110		0.40	0.72	5.5	563.20	97	93	696	359		61	3.6		
	1910						567.61									
	1920	120		0.40	0.72	8	572.04	99	93	695	357		59	3.3		
Filter #13	1930	130		0.40	0.72	10.5	576.50	99	93	696	358		59			
AVERAGE			1300	0.40	0.72		57.67	94.0		694.9				3.44		

Sample Train Pre Test < 0.01 ft<sup>3</sup> @ 12 in. Hg Pitot Tube PreTest OK @ 1 in. H<sub>2</sub>O  
Leak Checks: Post Test < 0.01 ft<sup>3</sup> @ 10 in. Hg Leak Checks: Post Test OK @ 6 in. H<sub>2</sub>O



NOTE: Purge for 10 minutes at end of sampling.

# ONTARIO HYDRO Hg SAMPLING AND SPECIATION FIELD DATA SHEET

Page \_\_\_\_\_ of \_\_\_\_\_

TEST ID	SCRO-TW2
PLANT	Plant 6
LOCATION	SCR OUTLET
DATE	8/12/04
OPERATOR(S)	JTW SCT
AMBIENT TEMP [°F]	71
BAR. PRESS. [in Hg]	29.41

METER BOX	N-2
PITOT TUBE DESC	E-15
PROBE LENGTH [ft]	8
NOZZLE ID [inch]	3/8" 0.375
%H <sub>2</sub> O (Assumed)	7
FILTER ID	G 87
K FACTOR	9.3

CAL. DATA: delta H	1.956
Y	0.976
C(p)	0.838
FILTER BOX SETTING	NA
PROBE HTR SETTING	325
DUCT X-SECTION	circ? <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">rect?</span> other: _____
DUCT DIMENSIONS	20.50 x 25

Comments: Single point in ports B, D, and F. Ten minute Readings. and it

TRAVERSE POINT [port-inch]	CLOCK TIME [24-hr]	SAMPLE TIME [minute]	STATIC PRES [in H <sub>2</sub> O]	PITOT HEAD [in H <sub>2</sub> O]	METER DIFF PRESSURE [in H <sub>2</sub> O]	METER VACUUM [in Hg]	METER READING [ft]	METER TEMP [°F]		STACK TEMP [°F]	PROBE TEMP [°F]	FILTER BOX [°F]	LAST IMP TEMP [°F]	METER EXHAUST			
								inlet	outlet					3% O <sub>2</sub> [% vol]	16% CO <sub>2</sub> [% vol]		
	16:47	0					250.50										
B	16:57	10		0.050	0.47	4.0	254.28	73	72	665	302	NA	44	4.0	16.0		
	17:07	20	-9.66	0.048	0.45	5.0	257.96	74	73	667	315	NA	42	4.1	15.9	20.9 OK	
	17:17	30		0.048	0.45	6.0	261.63	76	74	668	313	NA	42	4.0	16.0		
				leak check: dead stop @ -12"													
	17:24						262.40										
D	17:34	40	-10.06	0.050	0.47	7.0	266.84	76	75	668	310	NA	44	4.9	15.1		
	17:44	50		0.052	0.48	9.0	269.92	77	75	671	313	NA	43	4.8	15.2		
	17:54	60		0.050	0.47	10.5	273.71	78	76	673	315	NA	44	4.9	15.1		
				leak check dead stop @ -12"				279.00	changed filter 6 to filter 7								
	18:40						279.35										
F	18:50	70		0.044	0.41	3.0	282.80	76	76	664	308	NA	50	3.7	16.3		
	19:00	80	-9.92	0.049	0.46	5.0	286.51	78	76	676	308	NA	47	3.3	16.6		
	19:10	90		0.042	0.39	5.0	289.97	78	77	679	307	NA	48	3.3	16.7		
	19:18						290.61										
H	19:28	100		0.028	0.26	4.0	293.45	77	76	674	305	NA	50	3.3	16.6	21.0 OK	
	19:38	110	-9.89	0.029	0.27	4.5	296.29	77	77	676	304	NA	49	3.1	16.8		
	19:48	120		0.028	0.26	5.0	299.14	76	76	676	301	NA	48	3.2	16.7		
AVERAGE			-9.88	0.0426	0.403		41.66		75.8	671.4				3.88	16.08		

Sample Train Pre Test lead stop @ -15" in. Hg  
 Leak Checks: Post Test lead stop @ -12" in. Hg

Pitot Tube PreTest OK @ -7 in. H<sub>2</sub>O  
 Leak Checks: Post Test \_\_\_\_\_ @ \_\_\_\_\_ in. H<sub>2</sub>O



CONSOL ENERGY  
 Post test Air Purge for 10 min @ ΔH = 0.7

NOTE: Purge for 10 minutes at end of sampling.



# ONTARIO HYDRO Hg SAMPLING AND SPECIATION FIELD DATA SHEET

Page \_\_\_\_ of \_\_\_\_

TEST ID	FGDI- 2
PLANT	Plant 6
LOCATION	FGD INLET
DATE	8/12/04
OPERATOR(S)	GIC/SAK
AMBIENT TEMP [°F]	75
BAR. PRESS. [in Hg]	29.41

METER BOX	N-1
PITOT TUBE DESC	E-6A
PROBE LENGTH [ft]	X10'
NOZZLE ID [inch]	3/16" B-0.198"
%H <sub>2</sub> O (Assumed)	
FILTER ID	2
K FACTOR	0.92

CAL. DATA: delta H	1.981
Y	0.984
C(p)	
FILTER BOX SETTING	NA
PROBE HTR SETTING	325
DUCT X-SECTION	circ ? <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">rect ?</span> other: _____
DUCT DIMENSIONS	DUCT AREA _____

Comments: Single point in one port. Ten minute readings.

TRAVERSE POINT [port-inch]	CLOCK TIME (24-hr)	SAMPLE TIME [minute]	STATIC PRES [in H <sub>2</sub> O]	PITOT HEAD [in H <sub>2</sub> O]	METER DIFF PRESSURE [in H <sub>2</sub> O]	METER VACUUM [in Hg]	METER READING [ft <sup>3</sup> ]	METER TEMP [°F]		STACK TEMP [°F]	PROBE TEMP [°F]	FILTER BOX [°F]	LAST IMP TEMP [°F]	METER EXHAUST		
								6 inlet	7 outlet					O <sub>2</sub> [% vol]	CO <sub>2</sub> [% vol]	
	1650	0					715.80									
		10		1.10	1.0	3.0	721.26	81	80	341	321		55			
		20	12.26	1.10	1.0	3.0	726.72	83	80	340	323		55			
		30		1.10	1.0	3.5	732.18	86	81	340	322		58			
		40		1.10	1.0	4.0	737.63	88	82	342	326		55			
		50		1.10	1.0	4.0	743.12	90	84	342	325		54			
		60		1.10	1.0	4.5	748.62	91	85	341	323		54			
		70		1.10	1.0	4.5	754.12	91	86	341	324		53			
		80		1.10	1.0	5.0	759.65	91	86	341	323		53			
		90	11.35	1.10	1.0	5.0	765.17	90	86	341	322		54			
		100		1.10	1.0	5.0	770.75	90	85	341	324		55			
		110		1.10	1.0	5.5	776.21	90	85	342	325		55			
		120		1.10	1.0	5.5	781.71	90	85	342	326		56			
		130	10.60	1.10	1.0	6.0	787.22	90	86	342	326		56			
		140		1.10	1.0	6.0	792.73	91	86	340	326		51			
		150		1.10	1.0	6.0	798.26	92	86	342	326		51			
		160		1.10	1.0	6.5	803.76	92	87	341	324		51			
AVERAGE							87.96	86.7		341.2						

	<span style="border: 1px solid black; border-radius: 50%; padding: 2px;">716.0</span>	<span style="border: 1px solid black; border-radius: 50%; padding: 2px;">11.4</span>	<span style="border: 1px solid black; border-radius: 50%; padding: 2px;">7.10</span>	<span style="border: 1px solid black; border-radius: 50%; padding: 2px;">5.1.0</span>	<span style="border: 1px solid black; border-radius: 50%; padding: 2px;">87.96</span>	<span style="border: 1px solid black; border-radius: 50%; padding: 2px;">86.7</span>	<span style="border: 1px solid black; border-radius: 50%; padding: 2px;">341.2</span>				
Sample Train	Pre Test	0	ft <sup>3</sup> @	10	in. Hg	Pitot Tube	PreTest	0	@	5	in. H <sub>2</sub> O
Leak Checks:	Post Test	0	ft <sup>3</sup> @	10	in. Hg	Leak Checks:	Post Test	0	@	5	in. H <sub>2</sub> O



NOTE: Purge for 10 minutes at end of sampling.

# ONTARIO HYDRO Hg SAMPLING AND SPECIATION FIELD DATA SHEET

TEST ID # 2  
 PLANT  
 LOCATION  
 DATE  
 OPERATOR(S)  
 AMBIENT TEMP [°F]  
 BAR. PRESS. [in Hg]

TEST STK - LOC.
PLANT <u>6</u>
UNIT 1 - STACK
8-12-04
D.C. B.S.
~ 75°
29.41

out of stack clean & removed  
 out of 342.74  
 in of 345.53

METER BOX	2-4
PITOT TUBE DESC	E-2
PROBE LENGTH [ft]	6
NOZZLE ID [inch]	3/16 E 0.183
%H <sub>2</sub> O (Assumed)	
FILTER ID	# 2
K FACTOR	0.954

CAL. DATA: delta H	1.932
Y	0.966
C(p)	0.837
FILTER BOX SETTING	250
PROBE HTR SETTING	250
DUCT X-SECTION	circ ? <u>rect ?</u> other: _____
DUCT DIMENSIONS	19'6"
DUCT AREA	

Comments: Four ports, three points each, 10 minute readings

TRAVERSE POINT [port-inch]	CLOCK TIME [24-hr]	SAMPLE TIME [minute]	STATIC PRES [in H <sub>2</sub> O]	PITOT HEAD [in H <sub>2</sub> O]	METER DIFF PRESSURE [in H <sub>2</sub> O]	METER VACUUM [in Hg]	METER READING [ft <sup>3</sup> ]	METER TEMP [°F]		STACK TEMP [°F]	PROBE TEMP [°F]	FILTER BOX [°F]	LAST IMP TEMP [°F]	METER EXHAUST		
								inlet	outlet					O <sub>2</sub> [% vol]	CO <sub>2</sub> [% vol]	
	1647	0					336.50									
	-9.77	1718		2.30	2.20	11	347.69	78	75	131	243	252	60			
Ⓚ	-32.41	20														
	-65.71	30														
* PROBLEMS WITH LAST IMPINGER ADJUSTMENT,																
ALSO LEAK DEVELOPED IN THE 100' LINE.																
Ⓒ	-9.77	40														
	-32.41	50														
	-65.71	60														
CORRECTED IMPINGERS AND SWITCHED TO																
A 50' LINE. RESTARTED TEST AT 10 MIN. MARK																
	-9.77	70														
ⓑ	-32.41	80														
	-65.71	90														
↓																
	-9.77	100														
Ⓐ	-32.41	110														
	-65.71	120														
↓																

AVERAGE																	
Sample Train	Pre Test	<u>OK</u>	ft <sup>3</sup> @	<u>10</u>	in. Hg	Pitot Tube	PreTest	<u>OK</u>	@	<u>7</u>	in. H <sub>2</sub> O	Leak Checks:	Post Test	_____	@	_____	in. H <sub>2</sub> O



NOTE: Purge for 10 minutes at end of sampling.

# ONTARIO HYDRO Hg SAMPLING AND SPECIATION FIELD DATA SHEET

TEST ID	STK - <u>2</u>
PLANT	PLANT <u>6</u>
LOCATION	UNIT 1 - STACK
DATE	
OPERATOR(S)	
AMBIENT TEMP [°F]	
BAR. PRESS. [in. Hg]	

METER BOX	
PITOT TUBE DESC	
PROBE LENGTH [ft]	6
NOZZLE ID [inch]	
%H <sub>2</sub> O (Assumed)	
FILTER ID	
K FACTOR	

CAL. DATA: delta H		Comments: Four ports, three points each, 10 minute readings	
Y			
C(p)			
FILTER BOX SETTING	250		
PROBE HTR SETTING	250		
DUCT X-SECTION	circ ?	rect ?	other: <span style="border: 1px solid black; display: inline-block; width: 100px; height: 15px;"></span>
DUCT DIMENSIONS		DUCT AREA	

TRAVERSE POINT [port-inch]	CLOCK TIME (24-hr)	SAMPLE TIME [minute]	STATIC PRES [in. H <sub>2</sub> O]	PITOT HEAD [in. H <sub>2</sub> O]	METER DIFF PRESSURE [in. H <sub>2</sub> O]	METER VACUUM [in. Hg]	METER READING [ft <sup>3</sup> ]	METER TEMP [°F]		STACK TEMP [°F]	PROBE TEMP [°F]	FILTER BOX [°F]	LAST IMP TEMP [°F]	METER EXHAUST		
								inlet	outlet					O <sub>2</sub> [% vol]	CO <sub>2</sub> [% vol]	
	1757	0					353.00									
-9.77		10								132						
-32.41		20	2.30	2.20	2.20	9	361.40	83	78	132	246	246	57	6.0	14.1	
-65.71		30	2.028	2.20	2.10	8.5	369.38	87	79	132	245	249	55	6.0	14.1	
LEAK CHECK & RESTART							369.50								7.3	13.0
-9.77		40		2.10	2.00	7.5	377.37	88	80	132	236	248	61	7.3	13.0	
-32.41		50		2.20	2.10	8	385.36	90	81	132	235	249	60	7.2	12.9	
-65.71		60	1.759	2.00	1.90	7.5	393.02	91	81	133	217	248	62	6.9	13.2	
LEAK CHECK & RESTART							393.20									
-9.77		70		2.00	1.90	7.5	400.77	87	81	131	227	249	63	7.1	13.1	
-32.41		80		2.20	2.10	8	408.77	89	81	131	230	249	60	7.2	13.0	
-65.71		90	1.864	2.10	2.00	7.5	416.56	90	81	131	230	249	60	7.0	13.2	
LEAK CHECK & RESTART							416.70									
-9.77		100		2.20	2.10	10	424.61	84	80	131	201	243	58	5.8	14.3	
-32.41		110		2.20	2.10	11	432.60	86	80	131	206	250	61	5.7	14.4	
-65.71	2020	120	1.967	2.10	2.00	11	440.44	86	79	131	208	249	63	5.9	14.2	
AVERAGE			1.90	2.14	2.03		415.43	83.1		131.5				6.55	13.5	



Sample Train	Pre Test	ft <sup>3</sup> @	in. Hg	Pitot Tube	PreTest	@	in. H <sub>2</sub> O
Leak Checks:	Post Test	OK	ft <sup>3</sup> @ 10	Leak Checks:	Post Test	OK	@ 7

NOTE: Purge for 10 minutes at end of sampling.

3

# ONTARIO HYDRO Hg SAMPLING AND SPECIATION FIELD DATA SHEET

TEST ID  
PLANT  
LOCATION  
DATE  
OPERATOR(S)  
AMBIENT TEMP [°F]  
BAR. PRESS. [in. Hg]

SCRI - 3
Plant 6
SCR INLET
8/13/04
LWR, R10
29.52

METER BOX	3
PITOT TUBE DESC	E-5A
PROBE LENGTH [ft]	8
NOZZLE ID [inch]	0.248
%H <sub>2</sub> O (Assumed)	
FILTER ID	18, 19, 21
K FACTOR	1.75

CAL. DATA: delta H	1.916
Y	1.038
C(p)	0.832
FILTER BOX SETTING	NA
PROBE HTR SETTING	325
DUCT X-SECTION	circ ? <u>rect ?</u> other:
DUCT DIMENSIONS	

Comments: Single Point in all three ports. Ten minute Readings.

TRAVERSE POINT [port-inch]	CLOCK TIME (24-hr)	SAMPLE TIME [minute]	STATIC PRES [in. H <sub>2</sub> O]	PITOT HEAD [in. H <sub>2</sub> O]	METER DIFF PRESSURE [in. H <sub>2</sub> O]	METER VACUUM [in. Hg]	METER READING [ft <sup>3</sup> ]	METER TEMP [°F]		STACK TEMP [°F]	PROBE TEMP [°F]	FILTER BOX [°F]	LAST IMP TEMP [°F]	METER EXHAUST		
								inlet	outlet					O <sub>2</sub> [% vol]	CO <sub>2</sub> [% vol]	
	1000	0					581.40									
↑	1010	10		0.40	0.68	7.0	585.73	86	82	695	352		59	3.9	16.1	
↑	1020	20		0.40	0.68	9.0	<del>585.08</del> 590.08	88	83	695	360		58	<del>3.8</del> 3.6	16.4	
↑	1030	30		0.40	0.68	10.5	594.43	90	83	696	360		60	3.8	16.2	
↑	1040	40		0.40	0.68	14.0	598.77	90	84	699	357		60	3.6	16.4	
↓	1050	50		0.40	0.68	18.0	603.11	90	84	693	359		62	3.6	16.4	
↑	1100	60		0.40	0.68	7.0	<del>603.30</del> 607.61	92	86	695	358		63	3.8	16.2	
↑	1120	70	-6.65	0.40	0.68	9.0	612.00	94	87	695	358		61	3.6	16.4	
↑	1130	80		0.40	0.68	11.0	616.34	95	88	692	355		60	3.8	16.2	
↓	1140	90		0.40	0.68	15.0	<del>620.76</del>	95	88	695	357		61	3.4	16.6	
↓	1155	100		0.40	0.68	6.5	<del>620.90</del> 625.28	94	90	695	358		62	3.8	16.2	
↓	1215	110		0.40	0.68	9.0	629.64	96	90	695	354		63	3.6	16.4	
↓	1225	120		0.40	0.68	11.0	634.05	96	90	697	352		63			

AVERAGE	120	-6.6	0.40	0.68	32.26	89.3	695.2							3.69	16.32
Sample Train	Pre Test	Leak Checks:	Post Test	20.01 ft <sup>3</sup> @ 10 in. Hg	20.01 ft <sup>3</sup> @ 11 in. Hg	Pitot Tube	Leak Checks:	PreTest	OK @ 7 in. H <sub>2</sub> O	Post Test	OK @ 7 in. H <sub>2</sub> O				

Purged for 10 min



NOTE: Purge for 10 minutes at end of sampling.

A 10 C 0 E 0 F 0 G 0 H 0

ONTARIO HYDRO Hg SAMPLING AND SPECIATION FIELD DATA SHEET

TEST ID: SCRO-THREE  
 PLANT: Plant 6  
 LOCATION: SCR OUTLET  
 DATE: 8/13/04  
 OPERATOR(S): JAW SCT  
 AMBIENT TEMP [°F]: 65  
 BAR. PRESS. [in. Hg]: 29.52

METER BOX: N-2  
 PITOT TUBE DESC: E-15  
 PROBE LENGTH [ft]: 8  
 NOZZLE ID [inch]: 3/8 A 0.374  
 %H<sub>2</sub>O (Assumed): 9  
 FILTER ID: 8  
 K FACTOR: 8.9

CAL. DATA: delta H: 1.956  
 Y: 0.976  
 C(p): 0.838  
 FILTER BOX SETTING: NA  
 PROBE HTR SETTING: 325  
 DUCT X-SECTION: circ?  rect?  other:   
 DUCT DIMENSIONS:  DUCT AREA:

Comments: Single point in ports B, D, and F. Ten minute Readings. *quad 14*

TRAVERSE POINT [port-inch]	CLOCK TIME (24-hr)	SAMPLE TIME [minute]	STATIC PRES [in. H <sub>2</sub> O]	PITOT HEAD [in. H <sub>2</sub> O]	METER DIFF PRESSURE [in. H <sub>2</sub> O]	METER VACUUM [in. Hg]	METER READING [ppb]	METER TEMP [°F]		STACK TEMP [°F]	PROBE TEMP [°F]	FILTER BOX [°F]	LAST IMP TEMP [°F]	METER EXHAUST		O <sub>2</sub> meter calib check		
								inlet	outlet					3.5 O <sub>2</sub> [% vol]	16.4 CO <sub>2</sub> [% vol]			
	10:00	0					305.52											
H 72"	10:10	10		0.026	0.23	3.0	308.13	64	64	672	290	NA	46	3.6	16.4			
	10:20	20	-9.44	0.025	0.22	3.0	310.64	66	65	678	283	NA	45	3.3	16.6		20.7 Recal	
	10:30	30		0.025	0.22	3.5	313.18	67	66	678	281	NA	45	3.2	16.7			
	10:37			leak check: dead stop @ -10"				313.52										
F 72"	10:47	40		0.045	0.40	4.5	316.96	69	67	679	291	NA	45	3.5	16.5			
	10:57	50	-9.75	0.045	0.40	6.0	320.38	71	69	679	292	NA	45	3.4	16.5			
	11:07	60		0.042	0.37	6.5	323.66	72	70	677	293	NA	46	3.5	16.5			
	11:13			leak check: dead stop @ -12"				324.15										
DTA"	11:23	70		0.053	0.47	5.0	327.88	72	71	667	300	NA	46	4.1	15.9		20.8 OK	
	11:33	80	-9.77	0.052	0.46	6.5	331.54	73	71	672	303	NA	45	3.8	16.2			
	11:43	90		0.052	0.46	8.0	335.23	74	72	673	308	NA	46	3.9	16.1			
	11:50			leak check: dead stop @ -14"				336.10										
B 72"	12:00	100	-9.63	0.047	0.42	10.0	339.64	73	72	660	300	NA	47	4.2	15.8		20.8 OK	
	12:10	110		0.046	0.41	12.0	343.14	74	72	666	298	NA	47	4.0	16.0			
	12:20	120		0.048	0.43	14.0	346.69	76	73	667	297	NA	48	4.3	15.7			
AVERAGE			-9.65	0.0415	0.374		39.47		70.1	671.9				3.73	16.24			



Sample Train: Pre Test *dead stop* @ -13 in. Hg Pitot Tube: PreTest *OK* @ 7 in. H<sub>2</sub>O  
 Leak Checks: Post Test *dead stop* @ -15 in. Hg Leak Checks: Post Test @ in. H<sub>2</sub>O

Air Purge (post test) for 10 min @ Δh = 0.5

NOTE: Purge for 10 minutes at end of sampling.





# ONTARIO HYDRO Hg SAMPLING AND SPECIATION FIELD DATA SHEET

TEST ID	# 3 STK-TEST
PLANT	PLANT 6
LOCATION	UNIT 1 - STACK
DATE	8-13-04
OPERATOR(S)	D.C., B.S.
AMBIENT TEMP [°F]	~65°
BAR. PRESS. [in Hg]	29.52

METER BOX	2-X
PITOT TUBE DESC	E-2
PROBE LENGTH [ft]	8'
NOZZLE ID [inch]	3/16 E.O. 83
%H <sub>2</sub> O (Assumed)	
FILTER ID	#3
K FACTOR	<del>0.954</del> 0.905

CAL. DATA: delta H	1.932	Comments: Four ports, three points each, 10 minute readings	
Y	0.966		
C(p)	0.837		
FILTER BOX SETTING	250		
PROBE HTR SETTING	250		
DUCT X-SECTION	circ ?	rect ?	other:
DUCT DIMENSIONS	19'6"		

TRAVERSE POINT [port-inch]	CLOCK TIME [24-hr]	SAMPLE TIME [minute]	STATIC PRES [in H <sub>2</sub> O]	PITOT HEAD [in H <sub>2</sub> O]	METER DIFF PRESSURE [in H <sub>2</sub> O]	METER VACUUM [in Hg]	METER READING [ft <sup>3</sup> ]	METER TEMP [°F]		STACK TEMP [°F]	PROBE TEMP [°F]	FILTER BOX [°F]	LAST IMP TEMP [°F]	METER EXHAUST		
								inlet	outlet					O <sub>2</sub> [% vol]	CO <sub>2</sub> [% vol]	
	1000	0					446.70									
	-9.77	1010		2.20	1.98	5.0	454.36	67	65	131	232	246	54	5.8	14.4	
	-32.41	1020	-1.939	2.20	1.98	5.0	461.99	71	65	131	242	249	60	5.5	14.7	
	-65.71	1030		2.10	1.87	5.0	469.47	75	66	131	233	248	60	5.6	14.5	
		1039					469.60									
	-9.77	1049		2.00	1.80	4.5	476.88	77	68	131	222	249	51	5.7	14.4	
	-32.41	1059	-2.070	2.20	1.98	5.0	484.55	81	70	131	248	249	51	5.7	14.4	
	-65.71	1109		2.00	1.80	5.0	491.92	82	71	133	249	250	52	5.5	14.6	
		1117					492.10									
	-9.77	1127		1.90	1.71	4.5	499.23	81	72	133	228	249	52	5.8	14.3	
	-32.41	1137	-1.906	2.00	1.80	5.0	506.60	84	74	132	246	250	55	5.6	14.5	
	-65.71	1147		1.90	1.71	5.0	513.77	85	74	133	241	251	56	5.6	14.5	
		1155					513.90									
	-9.77	1205		2.20	1.98	5.0	521.59	84	75	133	240	250	55	5.6	14.5	
	-32.41	1215	-1.927	2.20	1.98	5.0	529.26	86	75	131	248	251	58	5.5	14.6	
	-65.71	1225		2.00	1.80	5.0	536.65	86	76	131	234	249	59	5.5	14.6	
				pus												
AVERAGE		120	-1.96	2.073	1.806		89.51	75	75.4	131.8				5.6	14.5	

Sample Train	Pre Test	OK ft <sup>3</sup> @ 10 in. Hg	Pitot Tube	PreTest	OK @ 7 in. H <sub>2</sub> O
Leak Checks:	Post Test	OK ft <sup>3</sup> @ 10 in. Hg	Leak Checks:	Post Test	OK @ 7 in. H <sub>2</sub> O



NOTE: Purge for 10 minutes at end of sampling.

x

4

ONTARIO HYDRO Hg SAMPLING AND SPECIATION FIELD DATA SHEET

TEST ID  
PLANT  
LOCATION  
DATE  
OPERATOR(S)  
AMBIENT TEMP [°F]  
BAR. PRESS. [in. Hg]

SCRI - 4  
Plant 6  
SCR INLET  
9/13/04  
LWR, PWO  
29.53

METER BOX 3  
PITOT TUBE DESC E-5A  
PROBE LENGTH [ft] 8  
NOZZLE ID [inch] 0.248  
%H<sub>2</sub>O (Assumed)  
FILTER ID 24, 25  
K FACTOR

CAL. DATA: delta H 1.916  
Y 1.038  
C(p) 0.032  
FILTER BOX SETTING NA  
PROBE HTR SETTING 325  
DUCT X-SECTION circ ? rect ? other:  
DUCT DIMENSIONS  
DUCT AREA

Comments: Single Point in all three ports. Ten minute Readings.

TRAVERSE POINT [port-inch]	CLOCK TIME (24-hr)	SAMPLE TIME [minute]	STATIC PRES [in. H <sub>2</sub> O]	PITOT HEAD [in. H <sub>2</sub> O]	METER DIFF PRESSURE [in. H <sub>2</sub> O]	METER VACUUM [in. Hg]	METER READING [ft <sup>3</sup> ]	METER TEMP [°F]		STACK TEMP [°F]	PROBE TEMP [°F]	FILTER BOX [°F]	LAST IMP TEMP [°F]	METER EXHAUST		
								inlet	outlet					O <sub>2</sub> [% vol]	CO <sub>2</sub> [% vol]	
	1410	0					639.00									
	1420	10		0.40	0.68	5.0	643.39	90	87	693	358		59	3.6	16.4	
Filter #24	1430	20		0.40	0.68	7.0	647.78	92	88	695	360		57	3.6	16.4	
	1440	30		0.40	0.68	9.0	652.18	93	88	691	358		58			
	1450	40		0.40	0.68	10.5	656.56	95	89	695	359		58	3.6	16.4	
	1506	50	-6.51	0.40	0.68	14.0	660.95	96	89	695	358		60	3.8	16.2	
	1510	60		0.40	0.68	17.0	665.32	96	90	695	354		61			
	1520 1530	70		0.40	0.68	5.0	665.16 670.03	97	92	695	358		63			
Filter #25	1540	80		0.40	0.68	7.0	674.40	99	92	696	358		58	3.6	16.4	
	1550			0.40	0.68											
	1600	100		0.40	0.68	10.5	683.19	100	94	695	350		58	3.5	16.5	
	1610	110		0.40	0.68	13.5	687.57	100	94	692	348		60	3.4	16.6	
1619.8	1620	119.8 120		0.40	0.68	17.0	691.94	101	95	694	350		60			
	Blowdown	Filter														
							52.66									
AVERAGE			-6.51	0.40	0.68		43.87	93.7		694.1				3.6	16.4	

Sample Train Pre Test 20.01 ft<sup>3</sup> @ 11 in. Hg  
Leak Checks: Post Test 20.01 ft<sup>3</sup> @ 10 in. Hg

Pitot Tube PreTest OK @ 8 in. H<sub>2</sub>O  
Leak Checks: Post Test OK @ 7 in. H<sub>2</sub>O

purge thru impinger 10 min



NOTE: Purge for 10 minutes at end of sampling.

# ONTARIO HYDRO Hg SAMPLING AND SPECIATION FIELD DATA SHEET

TEST ID	SCRO-FOUR
PLANT	Plant 6
LOCATION	SCR OUTLET
DATE	8/13/04
OPERATOR(S)	JAW SCT
AMBIENT TEMP [°F]	69
BAR. PRESS. [in. Hg]	29.53

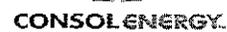
METER BOX	N-2
PITOT TUBE DESC	E-15
PROBE LENGTH [ft]	8
NOZZLE ID [inch]	3/8" 0.374
%H <sub>2</sub> O (Assumed)	9
FILTER ID	22
K FACTOR	9.0

CAL. DATA: delta H	1.956
Y	0.976
C(p)	0.838
FILTER BOX SETTING	NA
PROBE HTR SETTING	325
DUCT X-SECTION	circ ? <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">rect ?</span> other: _____
DUCT DIMENSIONS	DUCT AREA _____

Comments: Single point in ports B, D, and F. Ten minute Readings. and H

TRAVERSE POINT [port-inch]	CLOCK TIME [24-hr]	SAMPLE TIME [minute]	STATIC PRES [in. H <sub>2</sub> O]	PITOT HEAD [in. H <sub>2</sub> O]	METER DIFF PRESSURE [in. H <sub>2</sub> O]	METER VACUUM [in. Hg]	METER READING [ppb]	METER TEMP [°F]		STACK TEMP [°F]	PROBE TEMP [°F]	FILTER BOX [°F]	LAST IMP TEMP [°F]	METER EXHAUST			
								inlet	outlet					O <sub>2</sub> [% vol]	CO <sub>2</sub> [% vol]		
	14:10	0					352.64										
B 72"	14:20	10		0.048	0.43	3.0	356.26	73	71	656	301	NA	54	3.9	16.1		
	14:30	20		0.046	0.41	4.0	359.79	74	72	665	306	NA	47	4.2	15.8		
	14:40	30	-9.69	0.046	0.41	4.5	363.31	76	73	665	307	NA	47	3.7	16.3		
				lock check: dead stop @ -10"													
	14:49						363.94										
D 72"	14:59	40		0.042	0.38	4.0	367.35	75	74	667	307	NA	49	3.7	16.2		
	15:09	50	-9.68	0.048	0.43	5.0	370.90	78	75	670	305	NA	49	4.2	15.8		
	15:49	60		0.054	0.49	6.0	374.24	77	75	672	311	NA	48	3.9	16.1		
				lock check: dead stop @ -10"													
	15:27						375.50										
F 72"	15:37	70		0.046	0.41	7.0	379.01	78	76	671	307	NA	51	3.9	16.1		
	15:47	80	-9.52	0.043	0.39	8.0	382.42	77	76	677	306	NA	49	3.6	16.4		
	15:57	90		0.042	0.38	9.5	385.80	79	77	676	310	NA	50	3.3	16.6		
				lock check: dead stop @ -13"													
	16:06	100					386.82										
H 72"	16:16	100		0.028	0.25	9.0	389.59	79	77	670	298	NA	56	3.3	16.6		
	16:26	110	-9.82	0.025	0.23	10.0	392.29	77	76	674	299	NA	53	3.2	16.7		
	16:36	120		0.028	0.25	11.0	398.01	78	77	674	299	NA	53	3.5	16.5		
				(MS)													
AVERAGE			-9.68	0.0408	0.372		39.96		75.8	669.8				3.70	16.27		

Sample Train	Pre Test <u>dead stop</u> @ <u>-10</u> in. Hg	Pitot Tube	PreTest <u>OK</u> @ <u>9'</u> in. H <sub>2</sub> O
Leak Checks:	Post Test <u>dead stop</u> @ <u>-14</u> in. Hg	Leak Checks:	Post Test _____ @ _____ in. H <sub>2</sub> O



Post-test air purge for 10 min @ ΔH > 0.5

NOTE: Purge for 10 minutes at end of sampling.

O<sub>2</sub> meth cali's check  
 20.7 Rec'd  
 20.9 OK  
 20.9 OK





# ONTARIO HYDRO Hg SAMPLING AND SPECIATION FIELD DATA SHEET

TEST ID	# 4 STK - TEST
PLANT	PLANT 6
LOCATION	UNIT 1 - STACK
DATE	8-13-04
OPERATOR(S)	D.C. B.S.
AMBIENT TEMP [°F]	~72°
BAR. PRESS. [in Hg]	29.53

METER BOX	N-4
PITOT TUBE DESC	E-2
PROBE LENGTH [ft]	8.2'
NOZZLE ID [inch]	3/16 E 0.183
%H <sub>2</sub> O (Assumed)	
FILTER ID	#4
K FACTOR	0.905

CAL. DATA: delta H	1.932
Y	0.966
C(p)	0.837
FILTER BOX SETTING	250
PROBE HTR SETTING	250
DUCT X-SECTION	circ? <input checked="" type="radio"/> rect? <input type="radio"/> other: <input type="text"/>
DUCT DIMENSIONS	19'6"
DUCT AREA	<input type="text"/>

Comments: Four ports, three points each, 10 minute readings

TRAVERSE POINT [port-inch]	CLOCK TIME (24-hr)	SAMPLE TIME [minute]	STATIC PRES [in H <sub>2</sub> O]	PITOT HEAD [in H <sub>2</sub> O]	METER DIFF PRESSURE [in H <sub>2</sub> O]	METER VACUUM [in Hg]	METER READING [ft <sup>3</sup> ]	METER TEMP [°F]		STACK TEMP [°F]	PROBE TEMP [°F]	FILTER BOX [°F]	LAST IMP TEMP [°F]	METER EXHAUST		
								inlet	outlet					O <sub>2</sub> [% vol]	CO <sub>2</sub> [% vol]	
	1410	0					543.20									
-9.77		10		2.20	1.98	11	551.07	77	74	131	249	249	52	5.8	14.3	
-32.41		20	1.681	2.30	2.05	11	558.77	80	74	132	245	249	57	5.6	14.5	
-65.71		30		2.10	1.87	10.5	566.34	81	74	133	225	250	58	5.4	14.7	
				L.C. "OK" RESTART			566.60									
-9.77		40		2.00	1.80	10	574.08	82	76	132	229	249	61	5.6	14.5	
-32.41		50	1.681	2.10	1.87	10.5	581.59	84	76	131	247	250	63	5.3	14.8	
-65.71		60		2.00	1.80	10	589.00	85	77	132	243	251	58	5.5	14.6	
				L.C. "OK" RESTART			589.20									
-9.77		70		2.10	1.87	10.5	596.78	85	78	132	242	250	57	5.4	14.7	
-32.41		80	2.095	2.30	2.05	11.5	604.61	87	78	132	251	251	57	5.7	14.4	
-65.71		90		2.20	1.98	11.5	612.38	88	79	133	239	250	59	5.1	15.0	
				L.C. "OK" RESTART			612.60									
-9.77		100		2.20	1.98	11.5	620.47	87	80	132	210	251	55	5.8	14.3	
-32.41		110		2.30	2.05	12	628.33	89	80	132	241	245	55	5.5	14.6	
-65.71		120	1.856	2.10	1.87	11	635.94	90	81	133	232	251	57	5.3	14.8	
	1635			RMS												
AVERAGE			-1.83	1.46	1.93		92.06	80.9		132.1				5.5	14.6	

Sample Train 2.15 Pre Test OK ft<sup>3</sup> @ 10 in. Hg  
 Leak Checks: Post Test OK ft<sup>3</sup> @ 10 in. Hg

Pitot Tube PreTest OK @ 7 in. H<sub>2</sub>O  
 Leak Checks: Post Test OK @ 7 in. H<sub>2</sub>O



NOTE: Purge for 10 minutes at end of sampling.



**Axial Flow Check**

Location SCA Out  
 Date 8/11/04  
 Time 16:50  
 Tube I.D. 5-53A  
 C-Factor 0.836  
 Operator(s) JWD SCT

Duct Ht, "            
 Duct ID, "            
 Duct Area 1250 ft<sup>2</sup>  
 % O<sub>2</sub>             
 % CO<sub>2</sub>             
 % N<sub>2</sub>           

Barometric 29.40  
 Static -9.99  
 Dry Bulb             
 Wet Bulb             
 % H<sub>2</sub>O             
 W.M.Wt           

*A side*

PORT/ POINT	DISTANCE [" From Wall]	TEMP [°F]	DELTA P [" H <sub>2</sub> O]	VELOCITY [Ft/Sec]	Null Angle
2	5'	672	0.0665		
	6'	673	0.0708		
	7'	673	0.0570		0°
4	5'	675	0.0655		
	6'	678	0.0657		
	7'	678	0.0645		0°
6	5'	680	0.0612		
	6'	684	0.0540		
	7'	685	0.0530		0°
8	5'	672	0.0446		
	6'	681	0.0381		
	7'	682	0.0380		0°
Average					
Maximum					
Minimum					
SDEV					

*Static*  
 -10.12  
 -9.850  
 -10.03  
 -9.963

DATA SUMMARY	
Velocity, [fps]	
acfm	
scfm	
dscfm	
Ex Air Free cfm	
Est. MM Btu/hr Heat Input	
Est. Firing Rate, lb/hr	

*14" nipple*  
 Meter Box N-2  
 Alt<sub>0</sub> = 1.956  
 γ = 0.976  
 Pilot = E-15  
 C<sub>p</sub> = 0.838

*3/8 A = 0.374      9.61*

### Axial Flow Check

Location	AHO	Duct Ht, "		Barometric	
Date		Duct ID, "		Static	-20.7
Time		Duct Area	ft <sup>2</sup>	Dry Bulb	
Tube I.D.		% O <sub>2</sub>		Wet Bulb	
C-Factor		% CO <sub>2</sub>		% H <sub>2</sub> O	
Operator(s)		% N <sub>2</sub>		W.M.Wt	

F  
F  
F  
  
C  
C  
C

PORT/ POINT	DISTANCE [" From Wall]	TEMP [°F]	DELTA P [" H <sub>2</sub> O]	VELOCITY [Ft/Sec]	Null Angle
A-1	25	333	1.60		~25°
A-2	75	335	<del>1.76</del>	1.85	
A-3	125	331	1.54		
G-1 1	25	327	1.45		
G-2 2	75	316	1.37		
G-3 3	125	313	1.25		~25
		"	<del>1.08</del>		
E-1	25				
E-2	75				
E-3	125				
G-1	25				
G-2	75				
G-3	125				
Average		325.8	1.51		
Maximum					
Minimum					
SDEV					

DATA SUMMARY	
Velocity, [fps]	
acfm	
scfm	
dscfm	
Ex Air Free cfm	
Est. MM Btu/hr Heat Input	
Est. Firing Rate, lb/hr	

N-5  
1.006 Y  
2.009 Δ40  
E-3 0.846  
0.152 ideal  
327 0.152  
K=0.386



Axial Flow Check

Location Stack Duct Ht, " \_\_\_\_\_ Barometric 29.40  
 Date 8-11-04 Duct ID, " 19'6" Static -2.09  
 Time 1611-1645 Duct Area \_\_\_\_\_ ft<sup>2</sup> Dry Bulb \_\_\_\_\_  
 Tube I.D. 3-19 % O<sub>2</sub> \_\_\_\_\_ Wet Bulb \_\_\_\_\_  
 C-Factor \_\_\_\_\_ % CO<sub>2</sub> \_\_\_\_\_ % H<sub>2</sub>O \_\_\_\_\_  
 Operator(s) D.C., B.S. % N<sub>2</sub> \_\_\_\_\_ W.M.Wt \_\_\_\_\_

PORT/ POINT	DISTANCE ["] From Wall]	TEMP [°F]	DELTA P ["] H <sub>2</sub> O]	VELOCITY [Ft/Sec]	Null Angle
A-1	9.77	132.0		2.900	
A-2	32.41	131.7		2.874	
A-3	65.71	131.5		2.531	
B-1	9.77	131.8		2.248	
B-2	32.41	131.7		2.861	
B-3	65.71	131.8		2.393	
C-1	9.77	131.7		2.418	
C-2	32.41	131.6		2.683	
C-3	65.71	131.7		2.132	
D-1	9.77	132.4		2.868	
D-2	32.41	132.3		2.884	
D-3	65.71	132.2		2.456	
Average		132		2.60	
Maximum					
Minimum					
SDEV					

-2.066  
 -1.964  
 -2.117  
 -2.187

DATA SUMMARY	
Velocity, [fps]	
acfm	
scfm	
dscfm	
Ex Air Free cfm	
Est. MM Btu/hr Heat Input	
Est. Firing Rate, lb/hr	

N = 4  
 Y = 0.966  
 H = 1.932  
 E = 0.837  
 Ideal 0.172  
 3/16E 0.183  
 K = 0.954





Impinging Components Wts & Volumes	SCRI-1	SCRO-1	AHO-1	FGD-1	STK-1	SCRI-2	SCRO-2	AHO-2	FGD-2	STK-2	SCRI-3	SCRO-3	AHO-3	FGD-3	STK-3	SCRI-4	SCRO-4	AHO-4	FGD-4	STK-4
Filter Wt., g	23.2563	10.8834	20.5950	0.0000	0.3278	28.6374	12.9940	22.9420	0.0193	0.3375	19.6134	11.8486	18.3009	0.0262	0.3303	18.2594	12.1590	17.9654	0.1419	0.3297
ppb Hg	<4.0	<4.0	61	0	6.40	<4.0	<4.0	46	16	20.99	<4.0	<4.0	37	48.9	7.10	<4.0	<4.0	48	792	8.80
total ug	<0.09	<0.04	1.26	0.00	6.40E-03	<0.11	<0.05	1.06	3.09E-04	2.09E-02	<0.08	<0.05	0.68	1.28E-03	7.10E-03	<0.07	<0.05	0.66	1.12E-01	8.30E-03
ug/dscm	<0.06	<0.04	0.96	0.00	2.52E-03	<0.07	<0.05	0.70	1.32E-04	8.34E-03	<0.05	<0.04	0.52	6.07E-04	2.97E-03	<0.05	<0.05	0.66	6.62E-02	3.61E-03
Probe Rinse volume, ml	132	89	93	191	144	125	57	82	144	165	141	68	121	157	182	101	88	99	175	168
Analytical Hg, ng/ml	<1.0	<1.0	<1.0	5.2	12.2	<1.0	2.7	<1.0	1.5	8.4	<1.0	<1.0	<1.0	<1.0	1.0	<1.0	<1.0	<1.0	<1.0	1.6
ug/dscm	<0.09	<0.08	<0.07	0.60	0.69	<0.08	0.14	<0.05	0.09	0.55	<0.10	<0.06	<0.09	<0.07	0.08	<0.07	<0.08	<0.08	<0.10	0.11
Heated Umbilical Line Rinse volume, ml	87	152	104	101	NA	119	45	168	38	NA	114	73	140	118	NA	140	71	135	64	NA
Analytical Hg, ng/ml	1.1	2.2	3.0	<1.0	NA	1.3	1.0	2.8	1.5	NA	2.2	2.3	1.2	1.0	NA	<1.0	2.8	<1.0	<1.0	NA
ug/dscm	0.06	0.29	0.24	<0.06	NA	0.10	0.04	0.31	0.06	NA	0.17	0.16	0.13	0.06	NA	<0.10	0.18	<0.10	<0.10	NA
KCl volume, ml	555	536	533	552	816	561	535	547	604	782	555	537	532	585	792	557	536	533	564	799
Analytical Hg, ng/ml	9	16.7	35.3	46.2	5.8	9.5	23.5	30.2	50.3	2.0	9.1	24.5	26	35.0	2.2	6.5	24.1	30.3	30.9	1.8
ug/dscm	3.37	7.70	14.41	15.45	1.86	3.35	11.26	10.99	13.03	0.62	3.46	12.27	10.72	9.69	0.73	2.48	12.02	12.36	10.27	0.59
Nitric Peroxide volume, ml	174	175	175	175	178	175	174	175	174	180	177	175	175	175	179	175	175	175	176	183
Analytical Hg, ng/ml	3.8	2.4	<0.2	1.2	<0.2	4.2	1.8	1.1	1.6	<0.20	3.5	1.2	<0.2	0.7	0.8	3.5	1.0	<0.2	1.4	0.7
ug/dscm	0.45	0.36	<0.03	0.13	<0.01	0.46	0.28	0.13	0.12	<0.01	0.42	0.20	<0.03	0.06	0.06	0.42	0.16	<0.03	0.15	0.05
KMnO4 volume, ml	244	245	245	242	241	246	244	245	242	240	249	247	249	249	245	247	250	252	247	250
Analytical Hg, ng/ml	13.8	3.2	<0.2	<0.2	0.5	21.6	3.2	3.9	1.6	4.4	19.4	1.6	<0.2	<0.7	11.3	13.5	1.7	<0.2	<0.2	12.0
ug/dscm	2.27	0.67	<0.04	<0.03	0.05	3.34	0.70	0.64	0.17	0.42	3.31	0.37	<0.04	<0.08	1.16	2.29	0.40	<0.04	<0.03	1.23
KMnO4-Acid Rinse volume, ml	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100
Analytical Hg, ng/ml	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	1.1	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0
ug/dscm	<0.07	<0.09	<0.08	<0.06	<0.04	<0.06	<0.09	<0.07	0.05	<0.04	<0.07	<0.09	<0.08	<0.05	<0.04	<0.07	<0.09	<0.08	<0.06	<0.04
Particulate, ug/m3	0.06	0.04	0.96	0.000	2.52E-03	0.07	0.05	0.70	1.32E-04	8.34E-03	0.05	0.04	0.52	6.07E-04	2.97E-03	0.05	0.05	0.66	0.07	3.61E-03
Particulate, mg/sec	0.03	0.02	0.51	0.000	1.39E-03	0.03	0.02	0.32	6.59E-05	4.60E-03	0.03	0.02	0.27	3.15E-04	1.59E-03	0.02	0.02	0.35	0.04	1.97E-03
Percent of Total	0.99	0.41	6.06	0.000	0.09	0.96	0.37	5.45	9.80E-04	0.50	0.71	0.34	4.52	6.06E-03	0.14	0.92	0.35	4.95	0.62	0.18
Oxidized Fraction, ug/m3	3.52	8.07	14.72	16.11	2.55	3.83	11.44	11.26	13.18	1.18	3.73	12.48	10.95	9.82	0.80	2.65	12.29	12.54	10.41	0.70
Oxidized Fraction, mg/sec	1.71	3.93	7.33	8.04	1.41	1.60	5.32	5.65	6.56	0.65	1.77	5.96	5.69	5.10	0.43	1.28	5.99	6.74	5.60	0.38
Percent of Total	53.30	87.43	93.03	98.67	96.11	47.25	91.11	88.11	97.54	70.86	49.16	94.68	94.25	98.12	38.93	48.38	94.63	93.99	97.20	34.53
Elemental Fraction, ug/m3	2.79	1.12	0.14	0.22	0.10	3.87	1.07	0.83	0.33	0.48	3.80	0.66	0.14	0.19	1.26	2.77	0.65	0.14	0.23	1.32
Elemental Fraction, mg/sec	1.35	0.55	0.07	0.12	0.06	1.75	0.50	0.41	0.17	0.26	1.81	0.31	0.07	0.10	0.67	1.35	0.32	0.08	0.13	0.72
Percent of Total	43.71	12.16	0.89	1.33	3.79	51.79	8.52	6.44	2.46	28.63	50.13	4.99	1.23	1.88	60.93	50.70	5.02	1.06	2.18	65.29
Total ug/m <sup>3</sup>	6.37	9.23	15.83	16.33	2.66	7.47	12.56	12.89	13.51	1.66	7.59	13.19	11.61	10.01	2.07	5.47	12.98	13.35	10.71	2.03
Hg mg/sec, stack flow based	3.09	4.49	8.41	8.96	1.47	3.38	5.84	6.41	6.72	0.92	3.61	6.29	6.03	5.20	1.11	2.65	6.33	7.18	5.76	1.10

# ONTARIO HYDRO Hg SAMPLING AND SPECIATION FIELD DATA SHEET

TEST ID	STK-ONE
PLANT	Plant 6
LOCATION	Unit 4 Stack
DATE	11-2-04
OPERATOR(S)	DPC, BPS
AMBIENT TEMP [°F]	70
BAR. PRESS. [in. Hg]	29.35

METER BOX	N-2
PITOT TUBE DESC	E-2
PROBE LENGTH [ft]	8
NOZZLE ID [inch]	3/16 E.O.P.S
%H <sub>2</sub> O (Assumed)	
FILTER ID	6
K FACTOR	0.89

CAL. DATA: delta H	1.956	Comments: Three Points per port per four ports Ten minutes per point
Y	0.976	
C(p)	0.837	
FILTER BOX SETTING	325	
PROBE HTR SETTING	325	
DUCT X-SECTION	circ 2	rect ? other:
DUCT DIMENSIONS	19.5 ft.	DUCT AREA 298.65 ft <sup>2</sup>

TRAVERSE POINT [port-inch]	CLOCK TIME [24-hr]	SAMPLE TIME [minute]	STATIC PRES [in. H <sub>2</sub> O]	PITOT HEAD [in. H <sub>2</sub> O]	METER DIFF PRESSURE [in. H <sub>2</sub> O]	METER VACUUM [in. Hg]	METER READING [ft <sup>3</sup> ]	METER TEMP [°F]		STACK TEMP [°F]	PROBE TEMP [°F]	FILTER BOX [°F]	LAST IMP TEMP [°F]	METER EXHAUST		
								inlet	outlet					O <sub>2</sub> [% vol]	CO <sub>2</sub> [% vol]	
	1430	0					969.10									
D -65.7	1440	10		2.00	1.78	4.5	976.35	74	70	130	232	280	52	5.8	14.0	
D -32.4	1450	20	-1.641	2.40	2.12	5.0	984.26	80	73	130	218	275	53	6.2		
D -9.8	1500	30		2.30	2.03	5.0	991.97	83	74	130	223	266	57	<del>5.7</del>		
	1510						992.10									
C -65.70	1520	40		1.90	1.69	4.5	999.15	84	76	131	239	294	52	5.7	14.1	
C -32.40	1530	50	-1.704	2.10	1.87	4.7	1006.56	86	78	131	239	306	49	5.9	14.2	
C -9.80	1540	60		2.00	1.78	4.7	1013.80	88	79	129	256	302	50	5.7	14.2	
	1550						1013.95									
B -65.70	1600	70		2.00	1.78	4.5	1021.19	87	80	130	248	317	51	5.6	14.5	
B -32.40	1610	80	-1.871	2.20	1.96	5.2	1028.81	89	81	130	247	319	53	5.5	14.6	
B -9.80	1620	90		2.00	1.78	5.0	1036.11	90	82	129	249	316	55	5.3	14.9	
	1650						1036.60									
A -65.70	1700	100		2.20	1.96	5.0	1044.28	83	80	130	264	302	61	6.2	14.0	
A -32.40	1710	110	-1.940	2.40	2.12	5.5	1052.27	87	80	130	255	315	51	5.9	14.3	
A -9.80	1720	120		2.30	2.03	5.3	1060.00	88	81	130	262	323	55	5.7	14.8	
AVERAGE			-1.84	2.147	1.90		90.13	81.4		130				5.7	14.4	

Sample Train	Pre Test	0.006 ft <sup>3</sup> @ 10 in. Hg	Pitot Tube	Pre Test	OK @ 7 in. H <sub>2</sub> O
Leak Checks:	Post Test	<0.02 ft <sup>3</sup> @ 10 in. Hg	Leak Checks:	Post Test	OK @ 7 in. H <sub>2</sub> O



NOTE: Purge for 10 minutes at end of sampling.



# ONTARIO HYDRO Hg SAMPLING AND SPECIATION FIELD DATA SHEET

TEST ID	FGDI- 2
PLANT	Plant 6
LOCATION	FGD INLET
DATE	11-3-04
OPERATOR(S)	JL DO
AMBIENT TEMP [°F]	48
BAR. PRESS. [° Hg]	29.55

METER BOX	N-1
PITOT TUBE DESC	
PROBE LENGTH [ft]	12
NOZZLE ID [inch]	
%H <sub>2</sub> O (Assumed)	8.5
FILTER ID	2
K FACTOR	0.89

CAL. DATA: delta H	1.981
Y	0.984
C(p)	
FILTER BOX SETTING	NA
PROBE HTR SETTING	325
DUCT X-SECTION	circ ? <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">rect ?</span> other: _____
DUCT DIMENSIONS	DUCT AREA _____

Comments: Single point in one port. Ten minute readings.

TRAVERSE POINT [port-inch]	CLOCK TIME (24-hr)	SAMPLE TIME [minute]	STATIC PRES [° H <sub>2</sub> O]	PITOT HEAD [° H <sub>2</sub> O]	METER DIFF PRESSURE [° H <sub>2</sub> O]	METER VACUUM [° Hg]	METER READING [ft <sup>2</sup> ]	METER TEMP [°F]		STACK TEMP [°F]	PROBE TEMP [°F]	FILTER BOX [°F]	LAST IMP TEMP [°F]	METER EXHAUST		
								inlet	outlet					O <sub>2</sub> [% vol]	CO <sub>2</sub> [% vol]	
	0920	0					325.16									
A-1	0930	10	12.65	1.1	0.97	3.5	530.52	69	68	328	263	NA	54			
	0940	20	12.65	1.1	0.97	3.5	535.78	69	68	330	280	1	49	7.9	12.1	
	0950	30	11.75	1.0	0.88	4.0	540.89	74	69	328	281		48	7.7	12.6	
	1000	40	12.17	1.0	0.85	4.0	546.01	77	70	330	279		48	8.0		
	1010	50	11.73	1.0	0.88	4.0	551.14	79	71	330	280		49	8.1	12.0	
	1020	60	11.98	1.0	0.88	4.0	556.28	80	72	329	304		49	8.1	12.0	
	1030	70	12.20	1.0	0.88	4.0	561.39	81	73	330	314		49	8.2	12.0	
	1040	80	12.29	1.0	0.88	4.5	566.53	81	74	330	318		49	8.2	12.0	
	1050	90	12.04	1.0	0.88	5.0	— ?	82	75	331	322		49	8.0	12.0	
	1100	100	12.85	1.1	0.97	6.0	577.07	82	75	331	324		48	8.7	11.6	
	1110	110	12.37	1.1	0.97	6.0	582.45	85	77	332	325		49	8.7		
	1120	120		1.1	0.97	6.0	587.81	85	77	332	325		49	8.7	11.6	
				RMS												
AVERAGE			12.20	1.01	0.918		62.71	75.5		330.1				8.2	12.0	

Sample Train Pre Test 0.015 ft<sup>3</sup> @ 10.0 in. Hg  
 Leak Checks: Post Test 0.010 ft<sup>3</sup> @ 7 in. Hg

Pitot Tube PreTest OK @ 8 in. H<sub>2</sub>O  
 Leak Checks: Post Test OK @ 7 in. H<sub>2</sub>O



# ONTARIO HYDRO Hg SAMPLING AND SPECIATION FIELD DATA SHEET

TEST ID  
PLANT  
LOCATION  
DATE  
OPERATOR(S)  
AMBIENT TEMP [°F]  
BAR. PRESS. [in. Hg]

STK-2
Plant 6
Unit 4 Stack
11-3-04
DPL, BPS
57
29.45 29.55

METER BOX  
PITOT TUBE DESC  
PROBE LENGTH [ft]  
NOZZLE ID [inch]  
%H<sub>2</sub>O (Assumed)  
FILTER ID  
K FACTOR

N-2
E-2
8
3/16 E0.137
7
0.89

CAL. DATA: delta H  
Y  
C(p)  
FILTER BOX SETTING  
PROBE HTR SETTING  
DUCT X-SECTION  
DUCT DIMENSIONS

1.956
0.976
0.837
325
325
(circ)
19.5 ft.

Comments: Three Points per port per four ports  
Ten minutes per point

TRAVERSE POINT [port-inch]	CLOCK TIME (24-hr)	SAMPLE TIME [minute]	STATIC PRES [in. H <sub>2</sub> O]	PITOT HEAD [in. H <sub>2</sub> O]	METER DIFF PRESSURE [in. H <sub>2</sub> O]	METER VACUUM [in. Hg]	METER READING [ft <sup>3</sup> ]	METER TEMP [°F]		STACK TEMP [°F]	PROBE TEMP [°F]	FILTER BOX [°F]	LAST IMP TEMP [°F]	METER EXHAUST		
								inlet	outlet					O <sub>2</sub> [% vol]	CO <sub>2</sub> [% vol]	
	0920	0					066.20									
A -65.7	0930	10		2.20	1.96	5.0	073.40	68	62	129	263	303	41			
A -32.4	0940	20	-2.140	2.40	2.14	5.5	081.64	74	64	129	244	307	45	6.0	14.1	
A -9.8	0950	30		2.00	1.78	4.9	088.87	76	66	128	240	309	49	6.1	14.1	
	1000						089.00									
B -65.70	1010	40		1.90	1.69	4.2	095.98	74	67	128	213	267	45	6.0	14.1	
B -32.40	1020	50	-1.876	2.10	1.87	4.8	103.31	77	68	129	210	259	45	6.0	14.1	
B -9.80	1030	60		2.00	1.76	4.5	110.42	78	69	128	237	271	47	5.7	14.3	
	1038						110.55									
C -65.70	1048	70		2.00	1.78	4.5	117.76	77	70	129	232	278	46	6.0	14.1	
C -32.40	1058	80	-2.004	2.10	1.87	4.9	125.14	79	71	128	239	289	48	5.9	14.2	
C -9.80	1108	90		2.00	1.78	4.9	132.35	81	72	128	247	294	52	6.0	14.0	
	1113						132.50									
D -65.70	1123	100		2.20	1.96	5.4	140.12	79	72	129	240	291	51	6.4	13.8	
D -32.40	1133	110	-2.177	2.30	2.05	5.5	147.84	80	73	129	234	304	52	6.0	14.2	
D -9.80	1143	120		2.40	2.14	5.8	155.76	81	73	129	240	320	56	6.0	14.1	
AVERAGE			-2.05	2.130	1.90		89.15	72.9		128.6				6.0	14.1	

Sample Train Pre Test 0.000 ft<sup>3</sup> @ -10 in. Hg  
Leak Checks: Post Test 0.000 ft<sup>3</sup> @ -10 in. Hg

Pitot Tube PreTest OK @ 7 in. H<sub>2</sub>O  
Leak Checks: Post Test OK @ 7 in. H<sub>2</sub>O



NOTE: Purge for 10 minutes at end of sampling.



# ONTARIO HYDRO Hg SAMPLING AND SPECIATION FIELD DATA SHEET

TEST ID	STK - 3
PLANT	Plant 6
LOCATION	Unit 4 Stack
DATE	11-3-04
OPERATOR(S)	DPC, BPS
AMBIENT TEMP [°F]	54
BAR. PRESS. [in. Hg]	29.54

METER BOX	N-2
PITOT TUBE DESC	E-2
PROBE LENGTH [ft]	8
NOZZLE ID [inch]	3/16 E 0137
%H <sub>2</sub> O (Assumed)	
FILTER ID	8
K FACTOR	0.89

CAL. DATA: delta H	1.956	Comments: Three Points per port per four ports
Y	0.976	
C(p)	0.837	
FILTER BOX SETTING	325	
PROBE HTR SETTING	325	
DUCT X-SECTION	circ 2	rect ? other:
DUCT DIMENSIONS	19.5 ft.	DUCT AREA 298.65 ft <sup>2</sup>

TRAVERSE POINT [port-inch]	CLOCK TIME [24-hr]	SAMPLE TIME [minute]	STATIC PRES [in. H <sub>2</sub> O]	PITOT HEAD [in. H <sub>2</sub> O]	METER DIFF PRESSURE [in. H <sub>2</sub> O]	METER VACUUM [in. Hg]	METER READING [ft <sup>3</sup> ]	METER TEMP [°F]		STACK TEMP [°F]	PROBE TEMP [°F]	FILTER BOX [°F]	LAST IMP TEMP [°F]	METER EXHAUST		
								inlet	outlet					O <sub>2</sub> [% vol]	CO <sub>2</sub> [% vol]	
	1240	0					161.60									
D -65.7	1250	10		2.10	1.87	4.1	168.97	70	67	128	225	294	46	6.3	13.8	
D -32.4	1300	20	-2.275	2.30	2.05	4.7	176.60	75	68	128	228	300	44	6.3	13.8	
D -9.8	1310	30		2.10	1.87	4.4	184.02	77	69	127	241	307	44	6.4	13.7	
	1318						184.15									
C -65.70	1328	40		1.90	1.69	4.0	191.18	73	69	128	195	292	45	6.1	13.9	
C -32.40	1338	50	-1.951	2.10	1.87	4.4	198.57	77	69	129	221	302	46	6.1	14.0	
C -9.80	1348	60		2.00	1.78	4.3	205.77	79	70	128	223	305	48	6.4	13.7	
	1358						205.92									
B -65.70	1408	70		2.10	1.87	4.8	213.35	78	71	129	207	310	48	6.1	14.0	
B -32.40	1416	80	-1.695	2.30	2.05	5.1	221.04	79	71	128	226	310	50	6.0	14.0	
B -9.80	1428	90		2.10	1.87	5.0	228.52	80	72	127	230	311	54	6.0	14.1	
	1434						228.67									
A -65.70	1444	100		2.20	1.96	5.0	236.23	78	71	128	216	312	53	6.0	14.1	
A -32.40	1454	110	-2.320	2.40	2.14	5.5	244.14	79	71	127	233	315	58	5.9	14.2	
A -9.80	1504	120		2.30	2.05	5.3	251.92	79	72	127	244	316	64	5.9	14.2	
				Res												
AVERAGE			-2.06	2.156	1.92		229.89	73.5		127.8				6.1	14.0	

Sample Train Pre Test 0.000 ft<sup>3</sup> @ -10 in. Hg  
 Leak Checks: Post Test 0.000 ft<sup>3</sup> @ -10 in. Hg

Pitot Tube PreTest OK @ 7 in. H<sub>2</sub>O  
 Leak Checks: Post Test OK @ 7 in. H<sub>2</sub>O





# ONTARIO HYDRO Hg SAMPLING AND SPECIATION FIELD DATA SHEET

TEST ID	STK - 4
PLANT	Plant . 6
LOCATION	Unit 4 Stack
DATE	11-3-04
OPERATOR(S)	DPL, BPS
AMBIENT TEMP [°F]	55
BAR. PRESS. [in Hg]	29.47

METER BOX	N-2
PITOT TUBE DESC	E-2
PROBE LENGTH [ft]	8
NOZZLE ID [inch]	3/16 E6.137
%H <sub>2</sub> O (Assumed)	
FILTER ID	9
K FACTOR	0.89

CAL. DATA: delta H	1.956	Comments: Three Points per port per four ports Ten minutes per point
Y	0.976	
C(p)	0.837	
FILTER BOX SETTING	325	
PROBE HTR SETTING	325	
DUCT X-SECTION	(circ)	rect ? other:
DUCT DIMENSIONS	19.5 ft.	DUCT AREA 298.65 ft <sup>2</sup>

TRAVERSE POINT [port-inch]	CLOCK TIME [24-hr]	SAMPLE TIME [minute]	STATIC PRES [in H <sub>2</sub> O]	PITOT HEAD [in H <sub>2</sub> O]	METER DIFF PRESSURE [in H <sub>2</sub> O]	METER VACUUM [in Hg]	METER READING [ft <sup>3</sup> ]	METER TEMP [°F]		STACK TEMP [°F]	PROBE TEMP [°F]	FILTER BOX [°F]	LAST IMP TEMP [°F]	METER EXHAUST		
								inlet	outlet					O <sub>2</sub> [% vol]	CO <sub>2</sub> [% vol]	
	1538	0					257.90									
A -65.7	1548	10		2.20	1.96	4.8	265.52	74	69	129	260	297	47	6.1	14.1	
A -32.4	1558	20	-2.173	2.40	2.14	5.3	273.46	78	70	129	251	311	50	6.1	14.0	
A -9.8	1608	30		2.20	1.96	5.0	280.96	79	70	128	255	315	50	6.1	14.0	
	1616						281.10									
B -65.70	1626	40		2.10	1.87	4.8	288.50	77	70	130	242	307	49	5.8	14.3	
B -32.40	1636	50	-2.228	2.20	1.96	5.0	296.01	79	71	129	244	309	51	5.9	14.2	
B -9.80	1646	60		2.10	1.87	4.9	303.38	79	71	129	249	312	53	5.9	14.2	
	1656						303.50									
C -65.70	1706	70		2.00	1.78	4.5	310.72	76	71	130	234	309	48	6.1	14.1	
C -32.40	1716	80	-1.819	2.20	1.96	5.0	318.23	79	71	130	237	314	51	6.0	14.1	
C -9.80	1726	90		1.90	1.69	4.7	325.26	80	72	129	237	315	56	6.0	14.0	
	1732						325.40									
D -65.70	1742	100		2.20	1.96	5.1	332.91	78	72	130	244	316	52	6.1	14.0	
D -32.40	1752	110	-2.048	2.50	2.23	5.9	341.04	80	72	129	251	321	53	6.3	13.8	
D -9.80	1802	120		2.30	2.05	5.4	348.78	80	72	128	260	323	58	6.2	13.9	
				RMS												
AVERAGE			-2.07	2.189	1.95		90.48	74.6		129.2				6.1	14.1	

Sample Train Pre Test 0.000 ft<sup>3</sup> @ -10 in. Hg  
Leak Checks: Post Test 0.000 ft<sup>3</sup> @ -10 in. Hg

Pitot Tube PreTest OK @ 7 in. H<sub>2</sub>O  
Leak Checks: Post Test OK @ 7 in. H<sub>2</sub>O



**PLANT 6 Hg SAMPLING PROGRAM - ONTARIO HYDRO SAMPLING TRAIN DATA**

Location	FGD Inlet Unit 4	Stack Unit 4	FGD Inlet Unit 4	Stack Unit 4	FGD Inlet Unit 4	Stack Unit 4	FGD Inlet Unit 4	Stack Unit 4
Date	11/02/04	11/02/04	11/03/04	11/03/04	11/03/04	11/03/04	11/03/04	11/03/04
Start Time	1425	1430	920	920	1240	1240	1536	1538
Stop Time	1625	1720	1120	1143	1440	1504	1736	1802
Test Number	FGD-1	STK-1	FGD-2	STK-2	FGD-3	STK-3	FGD-4	STK-4
Sample Type	OH-Hg	OH-Hg	OH-Hg	OH-Hg	OH-Hg	OH-Hg	OH-Hg	OH-Hg
Y factor of dry gas meter	-	0.984	0.976	0.984	0.966	0.984	0.966	0.984
Gas Volume	- ft <sup>3</sup>	60.70	90.13	62.71	89.15	61.75	89.89	63.93
Delta H of dry gas meter	- " H <sub>2</sub> O	0.84	1.90	0.92	1.90	0.89	1.92	0.96
Meter Temperature	- °F	86.1	81.4	75.5	72.9	79.3	73.5	80.8
C Factor of pitot tube	-	0.835	0.837	0.835	0.837	0.835	0.837	0.835
Nozzle Diameter	- inches	0.189	0.183	0.188	0.183	0.188	0.183	0.188
A n (area of nozzle)	- ft <sup>2</sup>	0.00019	0.00018	0.00019	0.00018	0.00019	0.00018	0.00019
Area of Stack (Single of Dual)	- ft <sup>2</sup>	524.7	298.6	524.7	298.6	524.7	298.6	524.7
H <sub>2</sub> O Weight	- gm	108.3	354.3	91.9	336.5	110.4	347.3	128.7
Sample Time	- minutes	120	120	120	120	120	120	120
Barometric Pressure	- " Hg	29.35	29.35	29.55	29.55	29.54	29.54	29.47
Static Pressure	- " H <sub>2</sub> O	12.15	-1.84	12.20	-2.05	12.70	-2.06	12.46
% Oxygen	-	7.2	5.7	8.2	6.0	7.7	6.1	6.2
% Carbon Dioxide	-	10.2	14.4	12.0	14.1	12.3	14.0	13.8
% N <sub>2</sub> + CO	-	82.6	79.9	79.8	79.9	80.0	79.9	80.0
Stack Temp (Dry Bulb)	- °F	335	130	330	129	329	128	335
Stack Temp (Wet Bulb)	- °F	335.0	130.0	330.1	128.6	328.9	127.8	335
"S" sample (rms vel head)	- " H <sub>2</sub> O	0.990	2.147	1.041	2.130	1.000	2.156	1.100
Dust Wt.	- gm	0.0441	0.0911	0.0675	0.0883	0.0369	0.0233	0.0962
Sample Volume	- DSCF	56.75	84.52	60.20	84.64	58.84	85.22	60.62
Sample Volume	- dscm	1.607	2.394	1.705	2.397	1.666	2.413	1.717
ABS ST PRES	- " Hg	30.24	29.21	30.45	29.40	30.47	29.39	30.39
ABS ST TEMP	- °R	795	590	790	589	789	588	795
H <sub>2</sub> O - % by Vol	- vapor	8.2	16.5	6.7	15.8	8.1	16.1	9.1
Water Volume	- std ft <sup>3</sup>	5.10	16.69	4.33	15.85	5.20	16.36	6.06
Dry Molecular Weight	- lb/lb-mole	29.92	30.53	30.25	30.50	30.28	30.48	30.46
Wet Molecular Weight	- lb/lb-mole	28.94	28.47	29.43	28.53	29.28	28.47	29.32
% EXCESS AIR	-	49.3	37.0	63.7	39.8	57.4	40.7	41.6
Dry Mole Frac.	-	0.918	0.835	0.933	0.842	0.919	0.839	0.909
Wet Mole Frac.	-	0.082	0.165	0.067	0.158	0.081	0.161	0.091
Gas Velocity, Direct	- ft/sec	67.70	88.31	68.40	87.49	67.12	88.06	70.73
ACFM	-	2131257	1582457	2153280	1567726	2113215	1577905	2226710
DSCFM	-	1312769	1154788	1366100	1163891	1323556	1168000	1365027
DSCFM (rounded)	-	1312800	1154800	1366100	1163900	1323600	1168000	1365000
DSCMM	-	37178	32704	38688	32961	37483	33078	38658
Excess Air Free DSCFM	-	860523	839846	830118	829759	835930	827100	960091
Stack-based DSCMM	-	41248	32704	45390	32961	42026	33078	38921
<b>CALCULATED FIRING RATE:</b>								
Dry	- lb/min	7004	6836	6647	6644	6724	6653	7732
Wet	- lb/min	7881	7692	7510	7507	7545	7466	8829
Dry	- lb/hr	420251	410153	398833	398661	403423	399162	463910
Wet	- lb/hr	472883	461520	450608	450413	452725	447943	529759
<b>CALCULATED FIRING RATE:</b>								
Dry	- tons/hr	210.1	205.1	199.4	199.3	201.7	199.6	232.0
Wet	- tons/hr	236.4	230.8	225.3	225.2	226.4	224.0	264.9
<b>HEAT INPUT:</b>								
MM Btu/hr	-	5275	5148	5045	5043	5122	5068	5829
<b>PARTICULATE LOADING:</b>								
Grains/DSCF	-	0.0120	0.0166	0.0173	0.0161	0.0097	0.0042	0.0245
lb/hr	-	135	164.68	203	160.65	109.8	42.25	286.6
lb/MM Btu	-	0.03	0.03	0.04	0.03	0.02	0.01	0.05
Ash Production	lb/hr	55011	53689	50413	50391	49661	49137	60030
Bagouse Ash	-	135	164.68	203	160.65	110	42.25	287
Bottom Ash	-	54876	53524	50210	50230	49552	49095	59743
Percent Fly Ash	-	0.2%	0.3%	0.4%	0.3%	0.2%	0.1%	0.5%
% ISOKINETIC	-	97.1	99.8	100.1	99.2	100.9	99.5	100.8

Impinger Components Wts & Volumes	FGD-1	STK-1	FGD-2	STK-2	FGD-3	STK-3	FGD-4	STK-4
Filter Wt., g	0.0441	0.0911	0.0675	0.0883	0.0369	0.0233	0.0962	0.0655
ppb Hg	105	<11.7	7.7	<5.0	<5.0	<5.0	75.4	<5.0
total ug	1.05E-01	1.17E-02	7.70E-03	5.00E-03	5.00E-03	5.00E-03	7.54E-02	5.00E-03
ug/dscm	6.53E-02	4.89E-03	4.52E-03	2.09E-03	3.00E-03	2.07E-03	4.39E-02	2.07E-03
Probe Rinse volume, ml	73	104	85	100	90	86	86	89
Analytical Hg, ng/ml	<1.0	<1.0	<1.0	1.4	<1.0	<1.0	<1.0	1.7
ug/dscm	<0.05	<0.04	<0.05	0.06	<0.05	<0.04	<0.05	0.06
Heated Umbilical Line Rinse volume, ml	113	NA	106	NA	101	NA	94	NA
Analytical Hg, ng/ml	<1.0		<1.0		<1.0		<1.0	
ug/dscm	<0.07		<0.06		<0.06		<0.05	
KCl volume, ml	551	793	601	769	551	778	567	794
Analytical Hg, ng/ml	41.0	3.0	18.7	3.4	23.8	3.4	13.8	3.2
ug/dscm	14.06	0.99	6.59	1.09	7.87	1.10	4.56	1.05
Nitric/Peroxide volume, ml	174	176	131	183	175	180	175	181
Analytical Hg, ng/ml	1.1	<0.70	2.4	0.6	0.5	0.9	1.7	0.8
ug/dscm	0.12	<0.05	0.18	0.05	0.05	0.07	0.17	0.06
KMnO4 volume, ml	247	243	227	244	251	247	251	248
Analytical Hg, ng/ml	4.9	16.5	3.3	12.3	2.6	12.9	11.3	26.2
ug/dscm	0.75	1.68	0.44	1.25	0.39	1.32	1.65	2.69
KMnO4-Acid Rinse volume, ml	100	100	100	100	100	100	100	100
Analytical Hg, ng/ml	1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0
ug/dscm	0.06	<0.04	<0.06	<0.04	<0.06	<0.04	<0.06	<0.04
Particulate, ug/m <sup>3</sup>	6.53E-02	4.89E-03	4.52E-03	2.09E-03	3.00E-03	2.07E-03	4.39E-02	2.07E-03
Particulate, mg/sec	4.49E-02	2.66E-03	3.42E-03	1.15E-03	2.10E-03	1.14E-03	2.85E-02	1.14E-03
Percent of Total	0.43	0.17	0.06	0.08	0.04	0.08	0.67	0.05
Oxidized Fraction, ug/m <sup>3</sup>	14.17	1.04	6.70	1.15	7.98	1.13	4.66	1.11
Oxidized Fraction, mg/sec	9.74	0.57	5.07	0.63	5.59	0.62	3.02	0.61
Percent of Total	93.41	36.91	90.71	46.14	94.03	44.16	70.75	28.52
Elemental Fraction, ug/m <sup>3</sup>	0.93	1.77	0.68	1.34	0.50	1.43	1.88	2.79
Elemental Fraction, mg/sec	0.64	0.96	0.52	0.74	0.35	0.79	1.22	1.54
Percent of Total	6.16	62.92	9.23	53.78	5.94	55.76	28.58	71.43
Total Hg (ug/m <sup>3</sup> )	15.17	2.81	7.39	2.49	8.49	2.56	6.59	3.90
Hg mg/sec, stack flow based	10.43	1.53	5.59	1.37	5.95	1.41	4.28	2.15

# **APPENDIX B**

## Plant Process Data

Tagname Units	4G3000.PV MW LOAD	4C3226.PV KPPH A FEEDER	4C3326.PV KPPH B FEEDER	4C3426.PV KPPH C FEEDER	4C3526.PV KPPH D FEEDER	4C3626.PV KPPH E FEEDER	4FW2P05.PV KPPH FEED WTR	4D3372.PV DEGF A AH GAS OUT
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TEST #1 START

12-Aug-04 11:30:00	519.894	87.784	87.761	87.709	87.758	87.338	3725.923	331.647
12-Aug-04 11:40:00	519.994	87.920	87.879	87.809	87.822	87.381	3726.838	332.243
12-Aug-04 11:50:00	520.377	88.093	88.054	88.142	88.159	87.796	3722.109	332.793
12-Aug-04 12:00:00	519.607	88.256	88.271	88.175	88.210	87.790	3714.925	332.389
12-Aug-04 12:10:00	520.251	88.030	87.885	87.898	87.940	87.532	3715.522	331.369
12-Aug-04 12:20:00	520.470	87.946	87.950	87.921	87.935	87.544	3709.031	331.772
12-Aug-04 12:30:00	520.054	88.098	88.083	88.052	88.119	87.617	3731.927	331.543
12-Aug-04 12:40:00	521.617	88.261	88.242	88.160	88.249	87.773	3695.208	330.665
12-Aug-04 12:50:00	520.118	87.924	87.941	87.941	87.902	87.656	3715.115	329.377
12-Aug-04 13:00:00	520.264	88.181	88.205	88.165	88.191	87.804	3689.976	330.559
12-Aug-04 13:10:00	521.176	87.603	87.692	87.704	87.638	87.303	3697.947	330.246
12-Aug-04 13:20:00	519.957	88.543	88.455	88.403	88.478	88.112	3685.570	331.543
12-Aug-04 13:30:00	520.250	87.916	87.873	87.876	87.931	87.435	3677.677	330.622
12-Aug-04 13:40:00	519.875	87.750	87.814	87.843	87.848	87.453	3685.256	331.679
12-Aug-04 13:50:00	519.533	88.139	88.101	88.026	88.156	87.597	3682.790	332.977
12-Aug-04 14:00:00	520.036	88.172	88.188	88.089	88.163	87.699	3709.677	335.032
12-Aug-04 14:10:00	520.255	87.872	87.866	87.931	87.977	87.609	3691.081	332.989
12-Aug-04 14:20:00	519.624	88.033	88.053	87.886	88.053	87.582	3686.431	333.031
TEST #1 END								
AVERAGES	520.19	88.029	88.017	87.985	88.030	87.612	3703.50	331.80

Tagname	4D3373.PV	4M30013.PV	4N3150.PV	4N3151W.PV	4N3350.PV	4N3351W.PV	4M30014.PV	4M30015.PV
Units	DEGF	PPM	PPM	PPM	PPM	PPM	PPM	%
	B AH GAS	STK SO2	A SCR INLT	A SCR OUT	B SCR INLT	B SCR OUT	STK NOX	STK CO2
	OUT		NOX	NOX	NOX	NOX		

TEST #1 START

12-Aug-04 11:30:00	347.201	153.962	258.223	20.754	272.957	22.012	18.997	11.144
12-Aug-04 11:40:00	347.579	155.407	256.026	19.917	280.402	20.444	17.855	11.113
12-Aug-04 11:50:00	347.631	154.393	254.238	20.436	277.143	20.948	18.338	11.063
12-Aug-04 12:00:00	349.456	157.671	252.230	20.885	265.692	22.560	20.337	11.105
12-Aug-04 12:10:00	347.028	159.307	252.438	20.865	270.559	22.012	20.008	11.077
12-Aug-04 12:20:00	348.983	155.700	253.354	20.627	269.942	22.149	20.002	11.139
12-Aug-04 12:30:00	347.291	161.150	251.680	19.480	274.825	21.362	19.199	11.138
12-Aug-04 12:40:00	346.491	170.263	253.730	19.701	272.887	21.638	19.803	11.068
12-Aug-04 12:50:00	345.667	163.957	252.349	20.357	268.086	21.910	20.154	11.140
12-Aug-04 13:00:00	347.026	168.921	252.282	20.319	267.678	22.571	20.187	11.080
12-Aug-04 13:10:00	346.061	171.518	253.251	20.671	277.905	22.067	20.256	11.118
12-Aug-04 13:20:00	347.214	174.030	254.194	20.091	273.295	21.515	20.046	11.139
12-Aug-04 13:30:00	346.962	167.655	253.517	19.574	269.076	20.933	19.752	11.139
12-Aug-04 13:40:00	348.036	166.044	254.860	20.630	273.807	21.671	19.895	11.139
12-Aug-04 13:50:00	350.076	170.313	253.338	20.836	268.330	21.829	20.142	11.139
12-Aug-04 14:00:00	350.310	172.918	251.776	20.185	275.703	20.801	19.854	11.136
12-Aug-04 14:10:00	347.940	175.029	251.182	19.432	269.445	22.287	19.896	11.032
12-Aug-04 14:20:00	348.717	180.379	253.914	21.162	274.120	22.711	20.392	11.139

TEST #1 END

AVERAGES	347.76	165.48	253.48	20.33	272.33	21.75	19.73	11.11
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Tagname	4M3104.PV	4M30057.PV	4ARIT1P06.PV	4BRIT1P06.PV	4AROT1P06.PV	4BROT1P06.PV	4N3132.PV
Units	%		DEGF	DEGF	DEGF	DEGF	PPH
	BLR O2	STK FLOW	A SCR INLT TEMP	B SCR INLT TEMP	A SCR OUT TEMP	B SCR OUT TEMP	A NH3 FLOW

TEST #1 START

12-Aug-04 11:30:00	3.562	81.704	679.351	663.886	677.400	667.798	335.055
12-Aug-04 11:40:00	3.573	82.425	678.957	663.503	677.379	667.213	327.385
12-Aug-04 11:50:00	3.622	81.917	680.094	663.773	677.782	667.271	325.669
12-Aug-04 12:00:00	3.569	82.408	679.430	663.314	677.413	667.372	325.946
12-Aug-04 12:10:00	3.551	82.407	677.727	663.472	676.485	666.775	325.999
12-Aug-04 12:20:00	3.576	81.776	677.313	663.408	675.760	667.166	331.521
12-Aug-04 12:30:00	3.537	82.394	678.004	663.154	676.330	666.712	325.019
12-Aug-04 12:40:00	3.638	82.883	679.653	664.551	676.723	667.226	327.603
12-Aug-04 12:50:00	3.633	81.637	680.014	664.769	677.445	667.879	324.413
12-Aug-04 13:00:00	3.571	81.307	680.405	665.148	677.636	668.045	325.331
12-Aug-04 13:10:00	3.515	82.071	681.332	666.090	678.346	668.715	328.851
12-Aug-04 13:20:00	3.676	81.786	682.597	667.320	678.825	669.531	333.330
12-Aug-04 13:30:00	3.556	81.686	683.383	667.975	680.076	670.540	326.202
12-Aug-04 13:40:00	3.579	81.526	684.169	668.389	680.712	671.065	327.897
12-Aug-04 13:50:00	3.596	80.823	684.990	668.395	681.601	671.767	329.837
12-Aug-04 14:00:00	3.552	81.591	682.724	665.566	681.609	670.445	329.675
12-Aug-04 14:10:00	3.556	82.648	681.739	663.931	680.476	668.881	328.077
12-Aug-04 14:20:00	3.583	81.927	678.816	662.210	678.427	667.279	333.144

TEST #1 END

AVERAGES	3.58	81.94	680.59	664.94	678.36	668.43	328.39
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Tagname	4N3332.PV	4P125APH.PV	4P125BPH.PV	4P125AFL.PV	4P125BFL.PV	4P120ADN.PV	4P120BDN.PV
Units	PPH	PH	PH				
	B NH3 FLOW	A REACTION	B REACTION	A REACTANT	B REACTANT	A REACTION	B REACTION
	TANK PH	TANK PH	TANK PH	FLOW	FLOW	TANK DEN	TANK DEN

TEST #1 START

12-Aug-04 11:30:00	347.811	5.921	5.907	134.932	118.863	8.924	8.054
12-Aug-04 11:40:00	346.642	5.933	5.902	122.793	120.495	9.118	8.280
12-Aug-04 11:50:00	338.804	5.938	5.902	110.434	120.038	9.221	8.551
12-Aug-04 12:00:00	331.616	5.940	5.899	97.260	120.972	9.462	8.707
12-Aug-04 12:10:00	337.267	5.939	5.899	86.462	122.800	9.654	8.909
12-Aug-04 12:20:00	338.421	5.926	5.907	82.888	116.662	9.738	9.155
12-Aug-04 12:30:00	341.395	5.914	5.905	81.797	115.595	9.955	9.354
12-Aug-04 12:40:00	338.785	5.894	5.907	90.959	112.547	10.168	9.561
12-Aug-04 12:50:00	331.940	5.883	5.908	98.993	108.501	10.508	9.725
12-Aug-04 13:00:00	336.228	5.879	5.904	107.975	108.562	10.621	9.897
12-Aug-04 13:10:00	345.635	5.880	5.899	113.613	111.660	10.659	10.038
12-Aug-04 13:20:00	344.712	5.876	5.897	122.726	114.363	10.728	10.181
12-Aug-04 13:30:00	338.777	5.884	5.898	125.662	115.123	10.852	10.486
12-Aug-04 13:40:00	343.187	5.897	5.900	123.274	113.973	10.992	10.662
12-Aug-04 13:50:00	338.177	5.909	5.900	117.613	113.933	10.919	10.900
12-Aug-04 14:00:00	341.798	5.918	5.897	108.416	116.740	10.969	10.941
12-Aug-04 14:10:00	336.228	5.922	5.903	103.467	113.997	10.839	11.059
12-Aug-04 14:20:00	345.888	5.944	5.908	82.550	108.960	10.651	11.233

TEST #1 END

AVERAGES	340.18	5.91	5.90	106.21	115.21	10.22	9.76
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Tagname	4G3000.PV	4C3226.PV	4C3326.PV	4C3426.PV	4C3526.PV	4C3626.PV	4FW2P05.PV	4D3372.PV
Units	MW	KPPH	KPPH	KPPH	KPPH	KPPH	KPPH	DEGF
	LOAD	A FEEDER	B FEEDER	C FEEDER	D FEEDER	E FEEDER	FEED WTR	A AH GAS OUT

TEST #2 START

12-Aug-04 16:50:00	520.401	88.634	88.644	88.586	88.566	88.226	3639.267	331.328
12-Aug-04 17:00:00	520.204	88.068	88.116	88.133	88.051	87.709	3639.035	330.339
12-Aug-04 17:10:00	519.846	87.512	87.483	87.473	87.498	87.156	3622.493	328.805
12-Aug-04 17:20:00	518.474	87.852	87.814	87.653	87.794	87.248	3643.392	331.580
12-Aug-04 17:30:00	519.590	88.517	88.502	88.522	88.560	88.120	3634.717	331.218
12-Aug-04 17:40:00	519.691	87.341	87.340	87.346	87.414	86.970	3637.744	330.863
12-Aug-04 17:50:00	519.893	88.068	88.132	88.025	88.108	87.687	3606.419	330.812
12-Aug-04 18:00:00	518.466	87.854	87.767	87.807	87.726	87.358	3611.462	331.259
12-Aug-04 18:10:00	520.732	88.114	88.090	87.969	88.123	87.560	3615.952	331.092
12-Aug-04 18:20:00	520.457	88.135	88.149	88.206	88.198	87.790	3615.063	331.576
12-Aug-04 18:30:00	519.300	87.731	87.719	87.692	87.789	87.390	3638.439	331.301
12-Aug-04 18:40:00	520.576	87.893	87.898	87.828	87.806	87.387	3612.767	332.537
12-Aug-04 18:50:00	520.347	88.084	88.084	87.964	88.029	87.565	3630.777	331.394
12-Aug-04 19:00:00	520.999	88.210	88.153	88.182	88.180	87.859	3624.260	331.059
12-Aug-04 19:10:00	519.326	87.432	87.559	87.374	87.571	86.859	3660.629	330.982
12-Aug-04 19:20:00	521.240	88.620	88.650	88.613	88.634	88.290	3629.226	331.839
12-Aug-04 19:30:00	518.371	87.698	87.696	87.678	87.698	87.311	3625.768	329.681
12-Aug-04 19:40:00	521.654	88.169	88.128	88.178	88.181	87.832	3574.106	331.009
12-Aug-04 19:50:00	519.800	87.335	87.271	87.351	87.283	86.952	3557.923	329.591
12-Aug-04 20:00:00	519.469	87.348	87.286	87.185	87.296	86.932	3573.276	329.875
12-Aug-04 20:10:00	519.609	87.632	87.658	87.618	87.646	87.271	3604.240	327.952
12-Aug-04 20:20:00	519.154	87.709	87.798	87.724	87.788	87.434	3597.723	327.678
TEST #2 END								
AVERAGES	519.89	87.907	87.906	87.869	87.906	87.496	3617.94	330.63
					Coal Feed Total	439.084		

Tagname	4D3373.PV	4M30013.PV	4N3150.PV	4N3151W.PV	4N3350.PV	4N3351W.PV	4M30014.PV	4M30015.PV
Units	DEGF	PPM	PPM	PPM	PPM	PPM	PPM	%
	B AH GAS OUT	STK SO2	A SCR INLT NOX	A SCR OUT NOX	B SCR INLT NOX	B SCR OUT NOX	STK NOX	STK CO2

TEST #2 START

12-Aug-04 16:50:00	346.551	168.674	250.337	20.109	282.091	20.489	19.556	10.977
12-Aug-04 17:00:00	347.630	174.155	252.324	19.595	269.444	21.448	19.949	11.063
12-Aug-04 17:10:00	345.696	179.211	252.182	20.151	271.595	21.952	20.444	11.068
12-Aug-04 17:20:00	347.520	185.566	252.381	21.127	268.662	22.100	20.694	11.124
12-Aug-04 17:30:00	347.476	195.194	252.727	20.821	266.304	22.193	20.850	11.043
12-Aug-04 17:40:00	348.380	191.061	252.349	19.465	268.838	21.331	19.798	11.051
12-Aug-04 17:50:00	346.534	190.101	253.370	20.118	268.982	21.203	20.000	11.063
12-Aug-04 18:00:00	347.656	182.377	255.157	20.354	270.109	21.267	20.497	11.063
12-Aug-04 18:10:00	347.582	176.449	255.517	20.817	279.458	20.817	20.601	11.101
12-Aug-04 18:20:00	347.782	175.988	255.876	20.001	269.994	22.102	20.341	11.063
12-Aug-04 18:30:00	347.416	180.713	256.669	20.764	272.925	23.319	21.638	11.097
12-Aug-04 18:40:00	349.246	183.521	255.429	20.285	259.661	22.241	21.794	11.105
12-Aug-04 18:50:00	346.944	162.057	230.948	20.109	253.994	17.735	17.461	9.539
12-Aug-04 19:00:00	347.962	187.168	256.655	20.708	268.119	21.865	20.038	10.876
12-Aug-04 19:10:00	347.000	185.177	255.937	21.471	270.648	21.741	20.786	11.069
12-Aug-04 19:20:00	347.775	191.184	258.443	20.830	265.795	21.322	21.405	11.027
12-Aug-04 19:30:00	345.887	184.154	256.119	19.195	267.626	19.817	19.859	11.094
12-Aug-04 19:40:00	345.845	193.438	255.600	20.601	278.268	20.483	20.396	11.147
12-Aug-04 19:50:00	344.992	187.658	255.958	20.104	267.224	20.800	19.891	11.149
12-Aug-04 20:00:00	344.888	186.575	252.913	20.335	263.556	22.538	20.989	11.175
12-Aug-04 20:10:00	343.049	176.027	251.049	20.653	266.289	22.303	21.448	11.139
12-Aug-04 20:20:00	344.190	162.583	250.533	20.158	264.256	21.159	20.099	11.115
TEST #2 END								
AVERAGES	346.73	181.77	253.11	20.35	268.81	21.37	20.39	11.01

Tagname	4M3104.PV	4M30057.PV	4ARIT1P06.PV	4BRIT1P06.PV	4AROT1P06.PV	4BROT1P06.PV	4N3132.PV
Units	%		DEGF	DEGF	DEGF	DEGF	PPH
	BLR O2	STK FLOW	A SCR INLT TEMP	B SCR INLT TEMP	A SCR OUT TEMP	B SCR OUT TEMP	A NH3 FLOW

TEST #2 START

12-Aug-04 16:50:00	3.616	82.530	676.933	662.437	675.436	665.895	332.461
12-Aug-04 17:00:00	3.604	82.133	676.828	662.640	675.187	666.572	328.253
12-Aug-04 17:10:00	3.578	81.646	676.456	661.987	675.011	665.678	326.468
12-Aug-04 17:20:00	3.579	82.184	676.076	662.609	674.968	665.946	328.537
12-Aug-04 17:30:00	3.678	81.904	676.095	663.132	674.516	666.254	338.156
12-Aug-04 17:40:00	3.499	81.515	674.866	662.655	674.179	666.575	332.482
12-Aug-04 17:50:00	3.619	82.261	675.689	662.963	673.813	665.919	334.906
12-Aug-04 18:00:00	3.570	82.186	677.063	663.337	674.754	666.701	335.045
12-Aug-04 18:10:00	3.624	81.591	677.142	663.410	674.891	666.873	340.413
12-Aug-04 18:20:00	3.600	82.372	677.509	663.843	675.698	666.966	340.465
12-Aug-04 18:30:00	3.541	82.116	677.714	663.214	675.832	666.833	338.915
12-Aug-04 18:40:00	3.575	81.794	677.450	663.513	675.747	667.083	339.260
12-Aug-04 18:50:00	3.599	83.062	676.086	663.291	675.390	666.582	338.603
12-Aug-04 19:00:00	3.636	82.608	677.070	663.851	674.922	667.367	337.370
12-Aug-04 19:10:00	3.519	81.327	676.572	662.064	675.407	666.325	338.501
12-Aug-04 19:20:00	3.699	81.857	678.380	663.204	675.786	666.440	345.848
12-Aug-04 19:30:00	3.569	82.220	676.992	661.346	675.827	666.172	334.954
12-Aug-04 19:40:00	3.649	81.747	676.817	661.847	675.440	665.209	335.888
12-Aug-04 19:50:00	3.588	81.162	676.434	660.516	674.901	665.060	328.282
12-Aug-04 20:00:00	3.625	81.939	675.477	660.403	674.527	664.194	321.922
12-Aug-04 20:10:00	3.641	81.294	675.339	661.251	673.872	664.271	322.245
12-Aug-04 20:20:00	3.648	81.067	675.840	662.126	673.962	665.116	320.709
TEST #2 END							
AVERAGES	3.60	81.93	676.58	662.53	675.00	666.09	333.62

<b>Tagname</b>	4N3332.PV	4P125APH.PV	4P125BPH.PV	4P125AFL.PV	4P125BFL.PV	4P120ADN.PV	4P120BDN.PV
<b>Units</b>	PPH	PH	PH				
	<b>B NH3 FLOW</b>	<b>A REACTION TANK PH</b>	<b>B REACTION TANK PH</b>	<b>A REACTANT FLOW</b>	<b>B REACTANT FLOW</b>	<b>A REACTION TANK DEN</b>	<b>B REACTION TANK DEN</b>

TEST #2 START

12-Aug-04 16:50:00	347.891	5.929	5.904	84.436	130.673	11.457	9.835
12-Aug-04 17:00:00	336.952	5.917	5.917	81.729	118.870	11.450	9.581
12-Aug-04 17:10:00	338.472	5.907	5.920	84.304	109.738	11.601	10.259
12-Aug-04 17:20:00	335.549	5.904	5.913	85.309	107.004	11.336	10.401
12-Aug-04 17:30:00	339.429	5.893	5.896	88.292	115.298	11.444	10.602
12-Aug-04 17:40:00	341.737	5.869	5.888	106.413	124.283	11.680	10.781
12-Aug-04 17:50:00	341.795	5.860	5.892	121.625	126.853	11.892	10.888
12-Aug-04 18:00:00	340.112	5.867	5.901	130.978	123.145	12.057	11.142
12-Aug-04 18:10:00	344.641	5.878	5.907	134.332	117.699	12.229	11.335
12-Aug-04 18:20:00	332.679	5.896	5.911	130.681	111.711	12.363	10.939
12-Aug-04 18:30:00	340.847	5.908	5.909	125.132	109.259	12.562	11.409
12-Aug-04 18:40:00	344.325	5.918	5.902	117.296	111.111	12.649	11.596
12-Aug-04 18:50:00	348.573	5.926	5.899	107.181	114.470	12.638	11.205
12-Aug-04 19:00:00	343.152	5.927	5.899	99.034	114.272	12.637	11.569
12-Aug-04 19:10:00	345.885	5.938	5.904	85.702	111.079	12.410	3.209
12-Aug-04 19:20:00	345.417	5.940	5.899	72.668	113.278	12.017	10.517
12-Aug-04 19:30:00	341.870	5.928	5.892	67.731	119.826	11.487	10.787
12-Aug-04 19:40:00	345.253	5.907	5.886	71.573	128.473	11.084	10.330
12-Aug-04 19:50:00	322.747	5.883	5.882	84.702	137.148	10.665	10.052
12-Aug-04 20:00:00	321.049	5.857	5.884	105.388	143.742	10.425	9.974
12-Aug-04 20:10:00	332.200	5.833	5.901	133.447	137.284	10.433	9.913
12-Aug-04 20:20:00	328.502	5.832	5.918	155.779	123.220	10.405	10.414
TEST #2 END							
AVERAGES	339.05	5.90	5.90	103.35	120.38	11.68	10.31

Tagname Units	4G3000.PV MW LOAD	4C3226.PV KPPH A FEEDER	4C3326.PV KPPH B FEEDER	4C3426.PV KPPH C FEEDER	4C3526.PV KPPH D FEEDER	4C3626.PV KPPH E FEEDER	4FW2P05.PV KPPH FEED WTR	4D3372.PV DEGF A AH GAS OUT
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TEST #3 START

13-Aug-04 10:00:00	517.670	86.388	86.286	86.305	86.313	86.009	3562.213	328.731
13-Aug-04 10:10:00	516.130	85.818	85.782	85.780	85.766	85.461	3542.987	326.753
13-Aug-04 10:20:00	516.578	86.029	85.998	85.973	85.977	85.657	3549.092	327.156
13-Aug-04 10:30:00	517.763	86.737	86.711	86.682	86.698	86.328	3538.771	327.168
13-Aug-04 10:40:00	517.049	86.345	86.396	86.358	86.283	85.967	3550.682	330.941
13-Aug-04 10:50:00	517.216	86.935	86.914	86.813	86.815	86.479	3545.726	330.540
13-Aug-04 11:00:00	516.096	86.400	86.430	86.355	86.473	86.040	3562.703	328.475
13-Aug-04 11:10:00	517.026	86.131	86.131	86.074	86.209	85.692	3597.520	326.988
13-Aug-04 11:20:00	517.669	86.705	86.700	86.685	86.651	86.312	3546.449	327.682
13-Aug-04 11:30:00	515.273	86.035	86.000	85.913	86.100	85.649	3557.803	327.155
13-Aug-04 11:40:00	518.784	86.957	86.932	86.931	87.053	86.658	3527.672	327.976
13-Aug-04 11:50:00	515.396	85.618	85.584	85.618	85.678	85.222	3544.530	326.955
13-Aug-04 12:00:00	516.838	86.614	86.669	86.505	86.634	86.214	3528.562	328.190
13-Aug-04 12:10:00	517.283	86.191	86.116	86.146	86.209	85.760	3531.869	327.110
13-Aug-04 12:20:00	516.447	86.359	86.379	86.340	86.312	86.030	3553.671	328.540
13-Aug-04 12:30:00	517.912	86.353	86.311	86.199	86.295	85.857	3536.246	327.756
TEST #3 END								
AVERAGES	516.95	86.351	86.334	86.292	86.342	85.958	3548.53	328.01
					Coal Feed Total	431.277		

Tagname	4D3373.PV	4M30013.PV	4N3150.PV	4N3151W.PV	4N3350.PV	4N3351W.PV	4M30014.PV	4M30015.PV
Units	DEGF	PPM	PPM	PPM	PPM	PPM	PPM	%
	B AH GAS	STK SO2	A SCR INLT	A SCR OUT	B SCR INLT	B SCR OUT	STK NOX	STK CO2
	OUT		NOX	NOX	NOX	NOX		

TEST #3 START

13-Aug-04 10:00:00	346.306	220.181	255.021	24.132	271.980	20.704	20.689	11.121
13-Aug-04 10:10:00	343.884	200.905	254.803	21.982	300.967	20.777	20.648	11.088
13-Aug-04 10:20:00	344.014	213.704	253.984	22.411	285.638	21.349	20.047	11.139
13-Aug-04 10:30:00	343.187	203.770	253.732	21.986	288.255	27.948	24.548	11.098
13-Aug-04 10:40:00	346.082	187.463	250.817	21.600	266.883	26.589	23.535	11.075
13-Aug-04 10:50:00	345.858	165.979	225.836	18.820	274.777	18.364	20.083	9.519
13-Aug-04 11:00:00	346.091	187.480	247.262	19.038	274.765	22.086	18.729	10.958
13-Aug-04 11:10:00	344.191	197.037	248.149	19.902	286.719	23.003	21.596	11.120
13-Aug-04 11:20:00	345.243	207.804	248.501	20.398	287.675	22.081	21.010	11.092
13-Aug-04 11:30:00	344.639	199.953	247.127	20.361	271.826	22.632	20.544	11.095
13-Aug-04 11:40:00	344.512	199.696	247.825	20.010	279.788	23.433	20.995	11.137
13-Aug-04 11:50:00	344.178	189.537	248.354	19.628	277.943	21.160	19.748	11.129
13-Aug-04 12:00:00	345.486	194.608	250.689	20.654	275.113	23.094	21.146	11.125
13-Aug-04 12:10:00	344.161	194.044	250.169	20.109	271.962	22.833	20.355	11.116
13-Aug-04 12:20:00	345.410	192.177	249.113	19.894	296.969	21.124	20.056	11.132
13-Aug-04 12:30:00	345.273	191.702	250.414	20.027	272.774	22.609	20.388	11.164
TEST #3 END								
AVERAGES	344.91	196.63	248.86	20.68	280.25	22.49	20.88	11.01

Tagname	4M3104.PV	4M30057.PV	4ARIT1P06.PV	4BRIT1P06.PV	4AROT1P06.PV	4BROT1P06.PV	4N3132.PV
Units	%		DEGF	DEGF	DEGF	DEGF	PPH
	BLR O2	STK FLOW	A SCR INLT TEMP	B SCR INLT TEMP	A SCR OUT TEMP	B SCR OUT TEMP	A NH3 FLOW

TEST #3 START

13-Aug-04 10:00:00	3.671	80.724	678.399	664.790	677.815	669.790	321.386
13-Aug-04 10:10:00	3.584	79.971	677.277	662.821	676.770	668.074	318.206
13-Aug-04 10:20:00	3.606	79.901	677.815	663.103	676.096	667.203	322.467
13-Aug-04 10:30:00	3.678	81.769	679.466	663.450	676.655	667.321	327.559
13-Aug-04 10:40:00	3.636	81.809	678.770	660.826	677.603	666.255	325.533
13-Aug-04 10:50:00	3.678	81.683	676.363	658.203	675.703	663.442	325.269
13-Aug-04 11:00:00	3.534	81.131	675.595	662.130	674.754	664.134	316.468
13-Aug-04 11:10:00	3.555	80.557	675.296	662.596	674.394	665.650	315.244
13-Aug-04 11:20:00	3.696	81.578	676.354	663.169	674.410	666.141	316.939
13-Aug-04 11:30:00	3.569	81.628	675.399	660.834	674.128	665.967	312.971
13-Aug-04 11:40:00	3.669	81.289	676.420	662.674	674.355	664.646	317.770
13-Aug-04 11:50:00	3.514	80.576	676.219	662.793	674.714	666.313	312.178
13-Aug-04 12:00:00	3.645	81.160	676.466	663.487	674.251	666.429	324.555
13-Aug-04 12:10:00	3.616	81.469	676.168	663.737	674.746	666.871	319.652
13-Aug-04 12:20:00	3.607	80.819	676.518	663.287	674.650	666.715	322.112
13-Aug-04 12:30:00	3.594	81.089	676.349	663.191	674.495	666.909	323.769

TEST #3 END

AVERAGES	3.62	81.07	676.80	662.57	675.35	666.37	320.13
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Tagname	4N3332.PV	4P125APH.PV	4P125BPH.PV	4P125AFL.PV	4P125BFL.PV	4P120ADN.PV	4P120BDN.PV
Units	PPH	PH	PH				
	B NH3 FLOW	A REACTION	B REACTION	A REACTANT	B REACTANT	A REACTION	B REACTION
	TANK PH	TANK PH	TANK PH	FLOW	FLOW	TANK DEN	TANK DEN

TEST #3 START

13-Aug-04 10:00:00	346.964	5.760	5.940	141.654	115.460	10.196	10.128
13-Aug-04 10:10:00	348.487	5.903	5.986	126.924	48.990	10.569	10.512
13-Aug-04 10:20:00	318.611	5.914	5.875	126.694	107.294	10.729	10.656
13-Aug-04 10:30:00	331.591	5.913	5.869	120.582	125.380	10.858	10.773
13-Aug-04 10:40:00	326.088	5.907	5.891	121.757	119.846	11.138	10.845
13-Aug-04 10:50:00	344.901	5.912	5.904	116.465	113.068	11.263	11.144
13-Aug-04 11:00:00	327.943	5.915	5.902	103.585	104.204	11.281	11.331
13-Aug-04 11:10:00	342.571	5.895	5.882	96.930	98.647	11.419	11.531
13-Aug-04 11:20:00	339.583	5.867	5.856	99.780	108.584	11.498	11.576
13-Aug-04 11:30:00	324.344	5.870	5.859	106.485	120.583	11.425	11.640
13-Aug-04 11:40:00	341.496	5.883	5.883	108.550	118.930	11.550	11.894
13-Aug-04 11:50:00	332.839	5.902	5.898	101.563	112.640	11.664	12.026
13-Aug-04 12:00:00	338.697	5.900	5.898	102.460	114.459	11.642	12.250
13-Aug-04 12:10:00	334.667	5.901	5.901	103.200	113.091	11.622	12.364
13-Aug-04 12:20:00	345.814	5.901	5.903	103.028	112.459	11.241	12.668
13-Aug-04 12:30:00	327.714	5.899	5.903	104.133	110.553	11.067	12.694
TEST #3 END							
AVERAGES	335.77	5.89	5.90	111.49	109.01	11.20	11.50

Tagname Units	4G3000.PV MW LOAD	4C3226.PV KPPH A FEEDER	4C3326.PV KPPH B FEEDER	4C3426.PV KPPH C FEEDER	4C3526.PV KPPH D FEEDER	4C3626.PV KPPH E FEEDER	4FW2P05.PV KPPH FEED WTR	4D3372.PV DEGF A AH GAS OUT
TEST #4 START								
13-Aug-04 14:10:00	516.390	85.578	85.604	85.576	85.584	85.253	3557.287	327.648
13-Aug-04 14:20:00	517.727	86.290	86.300	86.055	86.145	85.784	3562.132	328.914
13-Aug-04 14:30:00	516.789	84.630	84.635	84.850	84.721	84.333	3547.333	327.777
13-Aug-04 14:40:00	517.006	85.972	86.076	85.828	85.950	85.424	3527.236	328.356
13-Aug-04 14:50:00	517.274	85.573	85.523	85.527	85.564	85.152	3528.973	326.645
13-Aug-04 15:00:00	515.687	84.969	84.950	84.872	84.832	84.570	3535.543	328.287
13-Aug-04 15:10:00	517.455	85.230	85.180	85.340	85.220	85.001	3516.772	327.336
13-Aug-04 15:20:00	516.921	86.169	86.095	85.967	86.141	85.563	3504.401	328.559
13-Aug-04 15:30:00	516.600	85.998	85.985	85.882	86.076	85.476	3536.990	328.811
13-Aug-04 15:40:00	516.963	86.712	86.682	86.385	86.637	86.045	3526.724	329.555
13-Aug-04 15:50:00	516.416	85.322	85.319	85.206	85.208	84.876	3537.002	328.753
13-Aug-04 16:00:00	517.461	85.250	85.248	85.316	85.170	84.849	3549.090	328.398
13-Aug-04 16:10:00	516.976	86.007	85.983	85.857	85.927	85.504	3545.780	329.396
13-Aug-04 16:20:00	517.929	86.247	86.254	86.264	86.106	85.861	3525.623	328.542
13-Aug-04 16:30:00	517.015	86.004	86.050	85.863	85.962	85.436	3541.806	328.418
13-Aug-04 16:40:00	517.607	85.690	85.666	85.463	85.692	85.165	3520.275	328.980
TEST #4 END								
AVERAGES	517.01	85.728	85.722	85.641	85.683	85.268	3535.19	328.40
				Coal Feed Total		428.041		

Tagname Units	4D3373.PV DEGF B AH GAS OUT	4M30013.PV PPM STK SO2	4N3150.PV PPM A SCR INLT NOX	4N3151W.PV PPM A SCR OUT NOX	4N3350.PV PPM B SCR INLT NOX	4N3351W.PV PPM B SCR OUT NOX	4M30014.PV PPM STK NOX	4M30015.PV % STK CO2
TEST #4 START								
13-Aug-04 14:10:00	344.510	193.976	252.643	20.035	273.417	23.109	21.392	11.188
13-Aug-04 14:20:00	346.476	193.801	252.951	20.446	273.561	22.649	20.653	11.238
13-Aug-04 14:30:00	344.521	195.414	251.410	18.969	275.087	21.543	20.597	11.163
13-Aug-04 14:40:00	345.022	197.858	256.547	22.563	255.921	19.540	19.139	11.261
13-Aug-04 14:50:00	344.313	171.479	227.936	17.852	271.673	18.942	18.575	9.619
13-Aug-04 15:00:00	345.820	188.123	253.068	21.280	275.482	21.089	19.942	11.031
13-Aug-04 15:10:00	345.064	199.605	255.870	20.031	273.822	21.898	21.256	11.109
13-Aug-04 15:20:00	345.759	196.524	256.957	21.247	275.337	23.109	19.924	11.200
13-Aug-04 15:30:00	345.817	193.018	252.656	20.360	270.761	21.711	20.761	11.165
13-Aug-04 15:40:00	346.892	190.922	255.994	20.949	268.696	20.886	20.052	11.180
13-Aug-04 15:50:00	345.141	187.433	253.592	19.809	269.389	20.651	19.505	11.209
13-Aug-04 16:00:00	346.372	188.281	256.967	20.559	281.272	21.779	21.155	11.209
13-Aug-04 16:10:00	345.449	185.424	256.278	20.853	275.865	23.547	20.681	11.222
13-Aug-04 16:20:00	345.283	202.367	257.571	20.751	277.923	22.597	21.286	11.154
13-Aug-04 16:30:00	344.162	199.632	257.953	20.754	276.584	22.282	19.896	11.254
13-Aug-04 16:40:00	344.936	201.654	260.132	22.259	273.703	23.863	21.299	11.239
TEST #4 END								
AVERAGES	345.35	192.84	253.66	20.54	273.03	21.82	20.38	11.09

Tagname Units	4M3104.PV %	4M30057.PV STK FLOW	4ARIT1P06.PV DEGF A SCR INLT TEMP	4BRIT1P06.PV DEGF B SCR INLT TEMP	4AROT1P06.PV DEGF A SCR OUT TEMP	4BROT1P06.PV DEGF B SCR OUT TEMP	4N3132.PV PPH A NH3 FLOW
TEST #4 START							
13-Aug-04 14:10:00	3.594	81.653	675.677	662.480	674.178	666.154	325.532
13-Aug-04 14:20:00	3.641	80.812	674.690	661.757	673.740	665.472	328.762
13-Aug-04 14:30:00	3.520	80.842	674.272	661.821	673.821	665.598	318.483
13-Aug-04 14:40:00	3.666	79.909	673.988	660.710	672.173	664.560	333.859
13-Aug-04 14:50:00	3.635	80.920	674.768	662.415	673.090	665.606	327.326
13-Aug-04 15:00:00	3.557	79.920	673.975	662.217	673.268	665.592	322.730
13-Aug-04 15:10:00	3.600	80.957	674.889	662.816	673.112	666.078	328.313
13-Aug-04 15:20:00	3.661	80.931	674.543	662.799	672.446	665.875	331.586
13-Aug-04 15:30:00	3.679	80.518	674.990	663.199	673.436	666.503	325.603
13-Aug-04 15:40:00	3.652	80.884	674.818	662.031	673.519	666.002	332.584
13-Aug-04 15:50:00	3.547	81.160	672.929	662.053	672.904	665.804	324.133
13-Aug-04 16:00:00	3.504	80.542	674.371	661.799	672.555	665.780	330.334
13-Aug-04 16:10:00	3.648	80.922	674.471	661.518	672.803	665.135	333.581
13-Aug-04 16:20:00	3.622	81.205	675.095	662.557	673.588	665.530	335.376
13-Aug-04 16:30:00	3.534	78.723	674.881	660.718	673.460	665.094	333.725
13-Aug-04 16:40:00	3.602	79.605	674.403	661.025	672.700	664.971	334.485
TEST #4 END							
AVERAGES	3.60	80.59	674.55	661.99	673.17	665.61	329.15

<b>Tagname</b>	4N3332.PV	4P125APH.PV	4P125BPH.PV	4P125AFL.PV	4P125BFL.PV	4P120ADN.PV	4P120BDN.PV
<b>Units</b>	PPH	PH	PH				
	<b>B NH3 FLOW</b>	<b>A REACTION</b>	<b>B REACTION</b>	<b>A REACTANT</b>	<b>B REACTANT</b>	<b>A REACTION</b>	<b>B REACTION</b>
	TANK PH	TANK PH	TANK PH	FLOW	FLOW	TANK DEN	TANK DEN
<b>TEST #4 START</b>							
13-Aug-04 14:10:00	345.232	5.902	5.894	106.035	116.747	10.395	13.900
13-Aug-04 14:20:00	348.997	5.910	5.901	99.894	113.664	10.462	13.988
13-Aug-04 14:30:00	348.455	5.906	5.905	100.362	110.533	10.690	13.916
13-Aug-04 14:40:00	345.708	5.904	5.901	99.340	111.689	10.837	13.790
13-Aug-04 14:50:00	347.623	5.899	5.896	102.592	116.692	10.901	14.025
13-Aug-04 15:00:00	342.706	5.903	5.901	100.455	115.581	11.163	13.779
13-Aug-04 15:10:00	340.805	5.903	5.905	99.371	111.179	11.339	13.533
13-Aug-04 15:20:00	345.398	5.904	5.898	99.198	115.041	11.480	13.250
13-Aug-04 15:30:00	342.537	5.902	5.893	98.495	121.120	11.766	12.561
13-Aug-04 15:40:00	339.736	5.903	5.895	99.569	122.498	11.823	15.551
13-Aug-04 15:50:00	331.032	5.902	5.905	97.941	117.459	11.818	15.206
13-Aug-04 16:00:00	334.897	5.938	5.908	77.139	112.125	12.054	14.676
13-Aug-04 16:10:00	336.936	5.991	5.903	35.830	114.330	12.170	13.633
13-Aug-04 16:20:00	344.007	5.891	5.901	62.809	115.282	12.112	13.377
13-Aug-04 16:30:00	337.255	5.847	5.908	97.118	109.680	12.310	13.157
13-Aug-04 16:40:00	341.986	5.865	5.897	103.273	115.128	12.471	12.884
<b>TEST #4 END</b>							
AVERAGES	342.08	5.90	5.90	92.46	114.92	11.49	13.83

## **APPENDIX C**

### **Flue Gas Mercury Data**

- Summary of Ontario-Hydro Impinger Analyses Data Sheets
- Recovery Data Sheets

Distribution: Withum - Locke  
 Project No.: 1621-87  
 Sample Date: 8-12-04

Location: SCRI Task: \_\_\_\_\_ Test: 1 Operator: Jon

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
1	1A	Probe & Filter Rinse				132		
2	1B	Heated Line Rinse				87		
3	2	KCl Impingers	300	150	165	555		
4	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	100	75	-1	174		
5	4	KMnO <sub>4</sub> Impingers	200	50	-6	244		
6	5	KMnO <sub>4</sub> Acid Rinse		100		100		

Filter Gross wt: 28.2795 g Filter Net wt: 23.2563 g  
 Filter Tare wt: 5.0232 g Probe/Line Rinse wt: 0 g Condensate Total: 108.9 ml  
 Filter Net wt: 23.2563 g Total Particulate wt: 23.2563 g

Recovered By: Je Date: 8-12-04

Location: SCRO Task: \_\_\_\_\_ Test: 1 Operator: Jeff

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
7	1A	Probe & Filter Rinse				89		
8	1B	Heated Line Rinse				152		
9	2	KCl Impingers	300	150	86	536		
10	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	100	75	0	175		
11	4	KMnO <sub>4</sub> Impingers	200	50	-5	245		
12	5	KMnO <sub>4</sub> Acid Rinse		100		100		

Filter Gross wt: 10.4010 g Filter Net wt: 8.8447 g  
 Filter Tare wt: 1.5563 g Probe/Line Rinse wt: 2.0387 g Condensate Total: 87.2 ml  
 Filter Net wt: 8.8447 g Total Particulate wt: 10.8834 g

Recovered By: Je Date: 8-12-04

Location: AHO Task: \_\_\_\_\_ Test: 1 Operator: Jim

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
13	1A	Probe & Filter Rinse				93		
14	1B	Heated Line Rinse				104		
15	2	KCl Impingers	300	150	83	533		
16	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	100	75	0	175		
17	4	KMnO <sub>4</sub> Impingers	200	50	-5	245		
18	5	KMnO <sub>4</sub> Acid Rinse		100		100		

Filter Gross wt: 23.9150 g Filter Net wt: 20.5950 g  
 Filter Tare wt: 3.3200 g Probe/Line Rinse wt: 0 g Condensate Total: 88.1 ml  
 Filter Net wt: 20.5950 g Total Particulate wt: 20.5950 g

Recovered By: Je Date: 8-12-04

Location: FGD

Task: \_\_\_\_\_

Test: 1

Operator: Gary

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
19	1A	Probe & Filter Rinse				191		
20	1B	Heated Line Rinse				101		
21	2	KCl Impingers	300	150	102	552		
22	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	100	75	0	175		
23	4	KMnO <sub>4</sub> Impingers	200	50	-8	242		
24	5	KMnO <sub>4</sub> Acid Rinse		100		100		

Filter Gross wt: Filter g      Filter Net wt: \_\_\_\_\_ g  
 Filter Tare wt: Loat g      Probe/Line Rinse wt: \_\_\_\_\_ g  
 Filter Net wt: \_\_\_\_\_ g      Total Particulate wt: \_\_\_\_\_ g

Condensate Total: 103.2 ml

Recovered By: Ju

Date: 8-12-04

Location: RV

Task: \_\_\_\_\_

Test: \_\_\_\_\_

Operator: \_\_\_\_\_

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
	1A	Probe & Filter Rinse						
	1B	Heated Line Rinse						
	2	KCl Impingers						
	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger						
	4	KMnO <sub>4</sub> Impingers						
	5	KMnO <sub>4</sub> Acid Rinse						

Filter Gross wt: \_\_\_\_\_ g      Filter Net wt: \_\_\_\_\_ g  
 Filter Tare wt: \_\_\_\_\_ g      Probe/Line Rinse wt: \_\_\_\_\_ g  
 Filter Net wt: \_\_\_\_\_ g      Total Particulate wt: \_\_\_\_\_ g

Condensate Total: \_\_\_\_\_ ml

Recovered By: \_\_\_\_\_

Date: \_\_\_\_\_

Location: STK

Task: \_\_\_\_\_

Test: 1

Operator: Bruce

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
25	1A	Probe & Filter Rinse				144		
	1B	Heated Line Rinse						
26	2	KCl Impingers	300	150	366	816		
27	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	100	75	3	178		
28	4	KMnO <sub>4</sub> Impingers	200	50	-9	241		
29	5	KMnO <sub>4</sub> Acid Rinse		100		100		

Filter Gross wt: 0.5945 g      Filter Net wt: 0.1868 g  
 Filter Tare wt: 0.4077 g      Probe/Line Rinse wt: 0.1269 g  
 Filter Net wt: 0.1868 g      Total Particulate wt: 0.3137 g

Condensate Total: 379.8 ml

Recovered By: Ju

Date: 8-12-04

Sample ID	Description	ppb Hg	Total ug of Hg
	3 in. Filter Blank		
	Thimble Blank		
30	KCl Blank		
31	HNO <sub>3</sub> / H <sub>2</sub> O <sub>2</sub> Blank		
32	KMnO <sub>4</sub> Blank		
33	HNO <sub>3</sub> / HCl Blank		

Distribution: Wethers - Locke  
Project No.: 1621-87  
Sample Date: 8-12-04

Location: SCRI Task: \_\_\_\_\_ Test: 2 Operator: Jon

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
<u>34</u>	1A	Probe & Filter Rinse				<u>125</u>		
<u>35</u>	1B	Heated Line Rinse				<u>119</u>		
<u>36</u>	2	KCl Impingers	<u>300</u>	<u>150</u>	<u>111</u>	<u>561</u>		
<u>37</u>	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	<u>100</u>	<u>75</u>	<u>0</u>	<u>75</u>		
<u>38</u>	4	KMnO <sub>4</sub> Impingers	<u>200</u>	<u>50</u>	<u>-4</u>	<u>244</u>		
<u>39</u>	5	KMnO <sub>4</sub> Acid Rinse		<u>100</u>		<u>100</u>		

Filter Gross wt: 28.9114 g Filter Net wt: 28.6374 g  
Filter Tare wt: 5.2740 g Probe/Line Rinse wt: 0 g Condensate Total: 1185 ml  
Filter Net wt: 23.6374 g Total Particulate wt: 28.6374 g

Recovered By: Jon Date: 8-12-04

Location: SCRO Task: \_\_\_\_\_ Test: 2 Operator: Jeff

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
<u>40</u>	1A	Probe & Filter Rinse				<u>57</u>		
<u>41</u>	1B	Heated Line Rinse				<u>45</u>		
<u>42</u>	2	KCl Impingers	<u>300</u>	<u>150</u>	<u>85</u>	<u>535</u>		
<u>43</u>	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	<u>100</u>	<u>75</u>	<u>-1</u>	<u>174</u>		
<u>44</u>	4	KMnO <sub>4</sub> Impingers	<u>200</u>	<u>50</u>	<u>-6</u>	<u>244</u>		
<u>45</u>	5	KMnO <sub>4</sub> Acid Rinse		<u>100</u>		<u>100</u>		

Filter Gross wt: 16.2437 g Filter Net wt: 12.9249 g  
Filter Tare wt: 3.3188 g Probe/Line Rinse wt: 0.0691 g Condensate Total: 84.1 ml  
Filter Net wt: 12.9249 g Total Particulate wt: 12.9940 g

Recovered By: Jon Date: 8-12-04

Location: AHO Task: \_\_\_\_\_ Test: 2 Operator: Jim

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
<u>46</u>	1A	Probe & Filter Rinse				<u>82</u>		
<u>47</u>	1B	Heated Line Rinse				<u>168</u>		
<u>48</u>	2	KCl Impingers	<u>300</u>	<u>150</u>	<u>97</u>	<u>547</u>		
<u>49</u>	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	<u>100</u>	<u>75</u>	<u>0</u>	<u>175</u>		
<u>50</u>	4	KMnO <sub>4</sub> Impingers	<u>200</u>	<u>50</u>	<u>-5</u>	<u>245</u>		
<u>51</u>	5	KMnO <sub>4</sub> Acid Rinse		<u>100</u>		<u>100</u>		

Filter Gross wt: 22.7210 g Filter Net wt: 22.8490 g  
Filter Tare wt: 4.9260 g Probe/Line Rinse wt: 0.0970 g Condensate Total: 104.4 ml  
Filter Net wt: 22.8450 g Total Particulate wt: 22.9420 g

Recovered By: Jon Date: 8-12-04

Location: FGD

Task: \_\_\_\_\_

Test: 2

Operator: Gary.

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
52	1A	Probe & Filter Rinse				144		
53	1B	Heated Line Rinse				88		
54	2	KCl Impingers	300	150	154	604		
55	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	100	75	-1	174		
56	4	KMnO <sub>4</sub> Impingers	200	50	-8	242		
57	5	KMnO <sub>4</sub> Acid Rinse		100		100		

Filter Gross wt: 0.1698 g

Filter Net wt: 0.0193 g

Filter Tare wt: 0.1505 g

Probe/Line Rinse wt: 0 g

Condensate Total: 160.8 ml

Filter Net wt: 0.0193 g

Total Particulate wt: 0.0193 g

Recovered By: Ju

Date: 8-12-04

Location: RV

Task: \_\_\_\_\_

Test: 2

Operator: Gary.

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
58	1A	Probe & Filter Rinse				127		
-	1B	Heated Line Rinse						
59	2	KCl Impingers	300	150	353	803		
60	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	100	75	0	175		
61	4	KMnO <sub>4</sub> Impingers	200	50	-8	242		
62	5	KMnO <sub>4</sub> Acid Rinse		100		100		

Filter Gross wt: \_\_\_\_\_ g

Filter Net wt: \_\_\_\_\_ g

Filter Tare wt: \_\_\_\_\_ g

Probe/Line Rinse wt: 0.0482 g

Condensate Total: 365.0 ml

Filter Net wt: \_\_\_\_\_ g

Total Particulate wt: 0.0482 g

Recovered By: Ju

Date: 8-12-04

Location: STK

Task: \_\_\_\_\_

Test: 2

Operator: Bruce

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
63	1A	Probe & Filter Rinse				165		
-	1B	Heated Line Rinse						
64	2	KCl Impingers	300	150	332	782		
65	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	100	75	5	180		
66	4	KMnO <sub>4</sub> Impingers	200	50	-10	240		
67	5	KMnO <sub>4</sub> Acid Rinse		100		100		

Filter Gross wt: 0.5291 g

Filter Net wt: 0.1127 g

Filter Tare wt: 0.4164 g

Probe/Line Rinse wt: 0.1206 g

Condensate Total: 343.7 ml

Filter Net wt: 0.1127 g

Total Particulate wt: 0.2333 g

Recovered By: Ju

Date: 8-12-04

Sample ID	Description	ppb Hg	Total ug of Hg
	3 in. Filter Blank		
	Thimble Blank		
	KCl Blank		
	HNO <sub>3</sub> / H <sub>2</sub> O <sub>2</sub> Blank		
68	KMnO <sub>4</sub> Blank		
	HNO <sub>3</sub> / HCl Blank		

Distribution: Michigan - Locke  
Project No.: 1621-87  
Sample Date: 8-13-04

Location: SCRI Task: \_\_\_\_\_ Test: 3 Operator: Don

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
69	1A	Probe & Filter Rinse				141		
70	1B	Heated Line Rinse				114		
71	2	KCl Impingers	300	150	105	555		
72	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	100	75	2	177		
73	4	KMnO <sub>4</sub> Impingers	200	50	-1	249		
74	5	KMnO <sub>4</sub> Acid Rinse		100		100		

Filter Gross wt: 24.4694g Filter Net wt: 19.6134g  
Filter Tare wt: 4.8560g Probe/Line Rinse wt: 0g Condensate Total: 114.3 ml  
Filter Net wt: 19.6134g Total Particulate wt: 19.6134g

Recovered By: ju Date: 8-13-04

Location: SCRO Task: \_\_\_\_\_ Test: 3 Operator: Jeff

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
75	1A	Probe & Filter Rinse				68		
76	1B	Heated Line Rinse				73		
77	2	KCl Impingers	300	150	87	537		
78	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	100	75	0	175		
79	4	KMnO <sub>4</sub> Impingers	200	50	-3	247		
80	5	KMnO <sub>4</sub> Acid Rinse		100		100		

Filter Gross wt: 13.3794g Filter Net wt: 11.7160g  
Filter Tare wt: 1.6634g Probe/Line Rinse wt: .1326g Condensate Total: 90.8 ml  
Filter Net wt: 11.7160g Total Particulate wt: 11.8486g

Recovered By: ju Date: 8-13-04

Location: AHO Task: \_\_\_\_\_ Test: 3 Operator: Jeni

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
81	1A	Probe & Filter Rinse				121		
82	1B	Heated Line Rinse				140		
83	2	KCl Impingers	300	150	12	532		
84	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	100	75	0	175		
85	4	KMnO <sub>4</sub> Impingers	200	50	-1	249		
86	5	KMnO <sub>4</sub> Acid Rinse		100		100		

Filter Gross wt: 21.3515g Filter Net wt: 18.3009g  
Filter Tare wt: 3.0506g Probe/Line Rinse wt: 0g Condensate Total: 90.0 ml  
Filter Net wt: 18.3009g Total Particulate wt: 18.3009g

Recovered By: ju Date: 8-13-04

Location: FGD

Task: \_\_\_\_\_

Test: 3

Operator: Slany

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
87	1A	Probe & Filter Rinse				157		
88	1B	Heated Line Rinse				118		
89	2	KCl Impingers	300	150	135	585		
90	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	100	75	0	175		
91	4	KMnO <sub>4</sub> Impingers	200	50	-1	249		
92	5	KMnO <sub>4</sub> Acid Rinse		100		100		

Filter Gross wt: 0.1760 gFilter Net wt: 0.0262 gFilter Tare wt: 0.1498 gProbe/Line Rinse wt: 0 gFilter Net wt: 0.0262 gTotal Particulate wt: 0.0262 gCondensate Total: 148.4 mlRecovered By: JuDate: 8-13-04Location: Blank Imp. Task: \_\_\_\_\_

Test: 3

Operator: Ju

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
	1A	Probe & Filter Rinse						
	1B	Heated Line Rinse						
98	2	KCl Impingers	300	150	0	450		
99	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	100	75	0	175		
100	4	KMnO <sub>4</sub> Impingers	200	50	0	250		
101	5	KMnO <sub>4</sub> Acid Rinse		100		100		

Filter Gross wt: \_\_\_\_\_ g

Filter Net wt: \_\_\_\_\_ g

Filter Tare wt: \_\_\_\_\_ g

Probe/Line Rinse wt: \_\_\_\_\_ g

Filter Net wt: \_\_\_\_\_ g

Total Particulate wt: \_\_\_\_\_ g

Condensate Total: 0 mlRecovered By: JuDate: 8-13-04

Location: STK

Task: \_\_\_\_\_

Test: 3

Operator: Bruce

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
93	1A	Probe & Filter Rinse				182		
	1B	Heated Line Rinse						
94	2	KCl Impingers	300	150	342	792		
95	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	100	75	4	179		
96	4	KMnO <sub>4</sub> Impingers	200	50	-5	245		
97	5	KMnO <sub>4</sub> Acid Rinse		100		100		

Filter Gross wt: 0.5464 gFilter Net wt: 0.1329 gFilter Tare wt: 4135 gProbe/Line Rinse wt: 0.0050 gFilter Net wt: 0.1329 gTotal Particulate wt: 0.1379 gCondensate Total: 357.9 mlRecovered By: JuDate: 8-13-04

Sample ID	Description	ppb Hg	Total ug of Hg
	3 in. Filter Blank		
	Thimble Blank		
	KCl Blank		
	HNO <sub>3</sub> / H <sub>2</sub> O <sub>2</sub> Blank		
102	KMnO <sub>4</sub> Blank		
	HNO <sub>3</sub> / HCl Blank		

Distribution: Withum - Locke  
Project No.: 1621-87  
Sample Date: 8-13-04

Location: SCRI Task: \_\_\_\_\_ Test: 4 Operator: Jon

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
<u>103</u>	<u>1A</u>	<u>Probe &amp; Filter Rinse</u>				<u>101</u>		
<u>104</u>	<u>1B</u>	<u>Heated Line Rinse</u>				<u>140</u>		
<u>105</u>	<u>2</u>	<u>KCl Impingers</u>	<u>300</u>	<u>150</u>	<u>107</u>	<u>557</u>		
<u>106</u>	<u>3</u>	<u>HNO<sub>3</sub>/H<sub>2</sub>O<sub>2</sub> Impinger</u>	<u>100</u>	<u>75</u>	<u>0</u>	<u>175</u>		
<u>107</u>	<u>4</u>	<u>KMnO<sub>4</sub> Impingers</u>	<u>200</u>	<u>50</u>	<u>-3</u>	<u>247</u>		
<u>108</u>	<u>5</u>	<u>KMnO<sub>4</sub> Acid Rinse</u>		<u>100</u>		<u>100</u>		

Filter Gross wt: 18.7570 g Filter Net wt: 15.7453 g  
Filter Tare wt: 3.0117 g Probe/Line Rinse wt: 2.5141 g Condensate Total: 113.9 ml  
Filter Net wt: 15.7453 g Total Particulate wt: 18.2594 g

Recovered By: Jon Date: 8-13-04

Location: SCRO Task: \_\_\_\_\_ Test: 4 Operator: Jeff

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
<u>109</u>	<u>1A</u>	<u>Probe &amp; Filter Rinse</u>				<u>88</u>		
<u>110</u>	<u>1B</u>	<u>Heated Line Rinse</u>				<u>71</u>		
<u>111</u>	<u>2</u>	<u>KCl Impingers</u>	<u>300</u>	<u>150</u>	<u>86</u>	<u>536</u>		
<u>112</u>	<u>3</u>	<u>HNO<sub>3</sub>/H<sub>2</sub>O<sub>2</sub> Impinger</u>	<u>100</u>	<u>75</u>	<u>0</u>	<u>175</u>		
<u>113</u>	<u>4</u>	<u>KMnO<sub>4</sub> Impingers</u>	<u>200</u>	<u>50</u>	<u>0</u>	<u>250</u>		
<u>114</u>	<u>5</u>	<u>KMnO<sub>4</sub> Acid Rinse</u>		<u>100</u>		<u>100</u>		

Filter Gross wt: 13.6150 g Filter Net wt: 11.9537 g  
Filter Tare wt: 1.6613 g Probe/Line Rinse wt: .2053 g Condensate Total: 92.7 ml  
Filter Net wt: 11.9537 g Total Particulate wt: 12.1590 g

Recovered By: Jon Date: 8-13-04

Location: AHO Task: \_\_\_\_\_ Test: 4 Operator: Jim

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
<u>115</u>	<u>1A</u>	<u>Probe &amp; Filter Rinse</u>				<u>99</u>		
<u>116</u>	<u>1B</u>	<u>Heated Line Rinse</u>				<u>135</u>		
<u>117</u>	<u>2</u>	<u>KCl Impingers</u>	<u>300</u>	<u>150</u>	<u>83</u>	<u>533</u>		
<u>118</u>	<u>3</u>	<u>HNO<sub>3</sub>/H<sub>2</sub>O<sub>2</sub> Impinger</u>	<u>100</u>	<u>75</u>	<u>0</u>	<u>175</u>		
<u>119</u>	<u>4</u>	<u>KMnO<sub>4</sub> Impingers</u>	<u>200</u>	<u>50</u>	<u>2</u>	<u>252</u>		
<u>120</u>	<u>5</u>	<u>KMnO<sub>4</sub> Acid Rinse</u>		<u>100</u>		<u>100</u>		

Filter Gross wt: 20.7499 g Filter Net wt: 17.9654 g  
Filter Tare wt: 2.7845 g Probe/Line Rinse wt: 0 g Condensate Total: 94.7 ml  
Filter Net wt: 17.9654 g Total Particulate wt: 17.9654 g

Recovered By: Jon Date: 8-13-04

Location: FGD

Task: \_\_\_\_\_

Test: 4

Operator: Gary

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
121	1A	Probe & Filter Rinse				175		
122	1B	Heated Line Rinse				64		
123	2	KCl Impingers	300	150	114	564		
124	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	100	75	1	176		
125	4	KMnO <sub>4</sub> Impingers	200	50	-3	247		
126	5	KMnO <sub>4</sub> Acid Rinse		100		100		

Filter Gross wt: 0.1792 g

Filter Net wt: 0.0306 g

Filter Tare wt: 0.1486 g

Probe/Line Rinse wt: 0.113 g

Condensate Total: 124.0 ml

Filter Net wt: 0.0306 g

Total Particulate wt: 0.1419 g

Recovered By: [Signature]

Date: 8-13-04

Location: RV

Task: \_\_\_\_\_

Test: 4

Operator: Gary

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
127	1A	Probe & Filter Rinse				129		
	1B	Heated Line Rinse						
128	2	KCl Impingers	300	150	318	768		
129	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	100	75	5	180		
130	4	KMnO <sub>4</sub> Impingers	200	50	0	250		
131	5	KMnO <sub>4</sub> Acid Rinse		100		100		

Filter Gross wt: \_\_\_\_\_ g

Filter Net wt: \_\_\_\_\_ g

Filter Tare wt: \_\_\_\_\_ g

Probe/Line Rinse wt: \_\_\_\_\_ g

Condensate Total: 334.8 ml

Filter Net wt: \_\_\_\_\_ g

Total Particulate wt: 0.4235 g

Recovered By: [Signature]

Date: 8-13-04

Location: STK

Task: \_\_\_\_\_

Test: 4

Operator: Bruce

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
132	1A	Probe & Filter Rinse				168		
	1B	Heated Line Rinse						
133	2	KCl Impingers	300	150	349	799		
134	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	100	75	8	183		
135	4	KMnO <sub>4</sub> Impingers	200	50	0	250		
136	5	KMnO <sub>4</sub> Acid Rinse		100		100		

Filter Gross wt: 0.5370 g

Filter Net wt: 0.1305 g

Filter Tare wt: 0.4065 g

Probe/Line Rinse wt: 0 g

Condensate Total: 372.0 ml

Filter Net wt: 0.1305 g

Total Particulate wt: 0.1305 g

Recovered By: [Signature]

Date: 8-13-04

Sample ID	Description	ppb Hg	Total ug of Hg
	3 in. Filter Blank		
	Thimble Blank		
	KCl Blank		
	HNO <sub>3</sub> / H2O2 Blank		
137	KMnO <sub>4</sub> Blank		
	HNO <sub>3</sub> / HCl Blank		

ANALNUM	SAMPLE	DATE	DESCR	Hg (as determined)	units
20044106	1 2 3	08/12/04	THIMBLE	<0.004	ppm
20044107	5	08/12/04	THIMBLE	<0.004	ppm
20044108	9 10	08/12/04	THIMBLE	0.061	ppm
20044109	4 12 13	08/12/04	THIMBLE	<0.004	ppm
20044110	6 7	08/12/04	THIMBLE	<0.004	ppm
20044111	11 14 15	08/12/04	THIMBLE	0.046	ppm
20044112	18 19 21	08/13/04	THIMBLE	<0.004	ppm
20044113	8	08/13/04	THIMBLE	<0.004	ppm
20044114	16 17	08/13/04	THIMBLE	0.037	ppm
20044115	24 25	08/13/04	THIMBLE	<0.004	ppm
20044116	22	08/13/04	THIMBLE	<0.004	ppm
20044117	23 26	08/13/04	THIMBLE	0.048	ppm
20044118	1 FILTER LOST	08/12/04	FILTER		ng/filter
20044119	1	08/12/04	FILTER	6.4	ng/filter
20044120	2	08/12/04	FILTER	16.0	ng/filter
20044121	2	08/12/04	FILTER	20.9	ng/filter
20044122	3	08/13/04	FILTER	48.9	ng/filter
20044123	3	08/13/04	FILTER	7.1	ng/filter
20044124	4	08/13/04	FILTER	792	ng/filter
20044125	4	08/13/04	FILTER	8.8	ng/filter
20044126	47-MM FILTER BLANK	08/13/04	FILTER	<5.0	ng/filter
20044127	3-IN FILTER BLANK	08/13/04	FILTER	<5.0	ng/filter
20044128	THIMBLE BLANK	08/13/04	FILTER	<0.005	ppm
20044129	8-12-04	08/12/04	R VENT SOLIDS	41.1	ng/filter
20044130	8-13-04	08/13/04	R VENT SOLIDS	78.0	ng/filter

Project No	Test	Date	Loc.	Operator	Sample ID #	Task	Description	Anal No.	Hg	units
1621-87	1	08/24/04	SCRI	#VALUE!	1		PROBE & FILTER RINSE	20043831	<1.0	ng/ml
1621-87	1	08/24/04	SCRI	#VALUE!	2		HEATED LINE RINSE	20043832	1.1	ng/ml
1621-87	1	08/24/04	SCRI	#VALUE!	3		KCL IMPINGER	20043833	9.0	ng/ml
1621-87	1	08/24/04	SCRI	#VALUE!	4		HNO3/H2O2 IMPINGER	20043834	3.8	ng/ml
1621-87	1	08/24/04	SCRI	#VALUE!	5		KMNO4 IMPINGER	20043835	13.8	ng/ml
1621-87	1	08/24/04	SCRI	#VALUE!	6		KMNO4 ACID RINSE	20043836	<1.0	ng/ml
1621-87	1	08/24/04	SCRO	#VALUE!	7		PROBE & FILTER RINSE	20043837	<1.0	ng/ml
1621-87	1	08/24/04	SCRO	#VALUE!	8		HEATED LINE RINSE	20043838	2.2	ng/ml
1621-87	1	08/24/04	SCRO	#VALUE!	9		KCL IMPINGER	20043839	16.7	ng/ml
1621-87	1	08/24/04	SCRO	#VALUE!	10		HNO3/H2O2 IMPINGER	20043840	2.4	ng/ml
1621-87	1	08/24/04	SCRO	#VALUE!	11		KMNO4 IMPINGER	20043841	3.2	ng/ml
1621-87	1	08/24/04	SCRO	#VALUE!	12		KMNO4 ACID RINSE	20043842	<1.0	ng/ml
1621-87	1	08/24/04	AHO	#VALUE!	13		PROBE & FILTER RINSE	20043843	<1.0	ng/ml
1621-87	1	08/24/04	AHO	#VALUE!	14		HEATED LINE RINSE	20043844	3.0	ng/ml
1621-87	1	08/24/04	AHO	#VALUE!	15		KCL IMPINGER	20043845	35.3	ng/ml
1621-87	1	08/24/04	AHO	#VALUE!	16		HNO3/H2O2 IMPINGER	20043846	<0.2	ng/ml
1621-87	1	08/24/04	AHO	#VALUE!	17		KMNO4 IMPINGER	20043847	<0.2	ng/ml
1621-87	1	08/24/04	AHO	#VALUE!	18		KMNO4 ACID RINSE	20043848	<1.0	ng/ml
1621-87	1	08/24/04	FGD	#VALUE!	19		PROBE & FILTER RINSE	20043849	5.2	ng/ml
1621-87	1	08/24/04	FGD	#VALUE!	20		HEATED LINE RINSE	20043850	<1.0	ng/ml
1621-87	1	08/24/04	FGD	#VALUE!	21		KCL IMPINGER	20043851	46.2	ng/ml
1621-87	1	08/24/04	FGD	#VALUE!	22		HNO3/H2O2 IMPINGER	20043852	1.2	ng/ml
1621-87	1	08/24/04	FGD	#VALUE!	23		KMNO4 IMPINGER	20043853	<0.2	ng/ml
1621-87	1	08/24/04	FGD	#VALUE!	24		KMNO4 ACID RINSE	20043854	<1.0	ng/ml
1621-87	1	08/24/04	STK	#VALUE!	25		PROBE & FILTER RINSE	20043855	12.2	ng/ml
1621-87	1	08/24/04	STK	#VALUE!	26		KCL IMPINGER	20043856	5.8	ng/ml
1621-87	1	08/24/04	STK	#VALUE!	27		HNO3/H2O2 IMPINGER	20043857	<0.2	ng/ml
1621-87	1	08/24/04	STK	#VALUE!	28		KMNO4 IMPINGER	20043858	0.5	ng/ml
1621-87	1	08/24/04	STK	#VALUE!	29		KMNO4 ACID RINSE	20043859	<1.0	ng/ml
1621-87	#VALUE!	08/24/04	#VALUE!	#VALUE!	30	#VALUE!	KCL BLANK	20043860	<0.2	ng/ml
1621-87	#VALUE!	08/24/04	#VALUE!	#VALUE!	31	#VALUE!	HNO3/H2O2 BLANK	20043861	<0.2	ng/ml
1621-87	#VALUE!	08/24/04	#VALUE!	#VALUE!	32	#VALUE!	KMNO4 BLANK	20043862	<0.2	ng/ml
1621-87	#VALUE!	08/24/04	#VALUE!	#VALUE!	33	#VALUE!	HNO3/HCL BLANK	20043863	<0.2	ng/ml
1621-87	2	08/24/04	SCRI	#VALUE!	34		PROBE & FILTER RINSE	20043864	<1.0	ng/ml
1621-87	2	08/24/04	SCRI	#VALUE!	35		HEATED LINE RINSE	20043865	1.3	ng/ml
1621-87	2	08/24/04	SCRI	#VALUE!	36		KCL IMPINGER	20043866	9.5	ng/ml
1621-87	2	08/24/04	SCRI	#VALUE!	37		HNO3/H2O2 IMPINGER	20043867	4.2	ng/ml
1621-87	2	08/24/04	SCRI	#VALUE!	38		KMNO4 IMPINGER	20043868	21.6	ng/ml
1621-87	2	08/24/04	SCRI	#VALUE!	39		KMNO4 ACID RINSE	20043869	<1.0	ng/ml
1621-87	2	08/24/04	SCRO	#VALUE!	40		PROBE & FILTER RINSE	20043870	2.7	ng/ml
1621-87	2	08/24/04	SCRO	#VALUE!	41		HEATED LINE RINSE	20043871	1.0	ng/ml
1621-87	2	08/24/04	SCRO	#VALUE!	42		KCL IMPINGER	20043872	23.5	ng/ml
1621-87	2	08/24/04	SCRO	#VALUE!	43		HNO3/H2O2 IMPINGER	20043873	1.8	ng/ml
1621-87	2	08/24/04	SCRO	#VALUE!	44		KMNO4 IMPINGER	20043874	3.2	ng/ml
1621-87	2	08/24/04	SCRO	#VALUE!	45		KMNO4 ACID RINSE	20043875	<1.0	ng/ml
1621-87	2	08/24/04	AHO	#VALUE!	46		PROBE & FILTER RINSE	20043876	<1.0	ng/ml
1621-87	2	08/24/04	AHO	#VALUE!	47		HEATED LINE RINSE	20043877	2.8	ng/ml
1621-87	2	08/24/04	AHO	#VALUE!	48		KCL IMPINGER	20043878	30.2	ng/ml
1621-87	2	08/24/04	AHO	#VALUE!	49		HNO3/H2O2 IMPINGER	20043879	1.1	ng/ml
1621-87	2	08/24/04	AHO	#VALUE!	50		KMNO4 IMPINGER	20043880	3.9	ng/ml
1621-87	2	08/24/04	AHO	#VALUE!	51		KMNO4 ACID RINSE	20043881	<1.0	ng/ml
1621-87	2	08/24/04	FGD	#VALUE!	52		PROBE & FILTER RINSE	20043882	1.5	ng/ml
1621-87	2	08/24/04	FGD	#VALUE!	53		HEATED LINE RINSE	20043883	1.5	ng/ml
1621-87	2	08/24/04	FGD	#VALUE!	54		KCL IMPINGER	20043884	50.3	ng/ml
1621-87	2	08/24/04	FGD	#VALUE!	55		HNO3/H2O2 IMPINGER	20043885	1.6	ng/ml
1621-87	2	08/24/04	FGD	#VALUE!	56		KMNO4 IMPINGER	20043886	1.6	ng/ml
1621-87	2	08/24/04	FGD	#VALUE!	57		KMNO4 ACID RINSE	20043887	1.1	ng/ml
1621-87	2	08/24/04	RV	#VALUE!	58		PROBE & FILTER RINSE	20043888	34.1	ng/ml
1621-87	2	08/24/04	RV	#VALUE!	59		KCL IMPINGER	20043889	16.1	ng/ml
1621-87	2	08/24/04	RV	#VALUE!	60		HNO3/H2O2 IMPINGER	20043890	4.0	ng/ml
1621-87	2	08/24/04	RV	#VALUE!	61		KMNO4 IMPINGER	20043891	35.2	ng/ml
1621-87	2	08/24/04	RV	#VALUE!	62		KMNO4 ACID RINSE	20043892	3.1	ng/ml
1621-87	2	08/24/04	STK	#VALUE!	63		PROBE & FILTER RINSE	20043893	8.4	ng/ml
1621-87	2	08/24/04	STK	#VALUE!	64		KCL IMPINGER	20043894	2.0	ng/ml
1621-87	2	08/24/04	STK	#VALUE!	65		HNO3/H2O2 IMPINGER	20043895	<0.2	ng/ml
1621-87	2	08/24/04	STK	#VALUE!	66		KMNO4 IMPINGER	20043896	4.4	ng/ml
1621-87	2	08/24/04	STK	#VALUE!	67		KMNO4 ACID RINSE	20043897	<1.0	ng/ml
1621-87	#VALUE!	08/24/04	#VALUE!	#VALUE!	68	#VALUE!	KMNO4 BLANK	20043898	<0.2	ng/ml

1621-87	3	08/24/04	SCRI	#VALUE!	69	PROBE & FILTER RINSE	20043899	<1.0	ng/ml	
1621-87	3	08/24/04	SCRI	#VALUE!	70	HEATED LINE RINSE	20043900	2.2	ng/ml	
1621-87	3	08/24/04	SCRI	#VALUE!	71	KCL IMPINGER	20043901	9.1	ng/ml	
1621-87	3	08/24/04	SCRI	#VALUE!	72	HNO3/H2O2 IMPINGER	20043902	3.5	ng/ml	
1621-87	3	08/24/04	SCRI	#VALUE!	73	KMNO4 IMPINGER	20043903	19.4	ng/ml	
1621-87	3	08/24/04	SCRI	#VALUE!	74	KMNO4 ACID RINSE	20043904	<1.0	ng/ml	
1621-87	3	08/24/04	SCRO	#VALUE!	75	PROBE & FILTER RINSE	20043905	<1.0	ng/ml	
1621-87	3	08/24/04	SCRO	#VALUE!	76	HEATED LINE RINSE	20043906	2.3	ng/ml	
1621-87	3	08/24/04	SCRO	#VALUE!	77	KCL IMPINGER	20043907	24.5	ng/ml	
1621-87	3	08/24/04	SCRO	#VALUE!	78	HNO3/H2O2 IMPINGER	20043908	1.2	ng/ml	
1621-87	3	08/24/04	SCRO	#VALUE!	79	KMNO4 IMPINGER	20043909	1.6	ng/ml	
1621-87	3	08/24/04	SCRO	#VALUE!	80	KMNO4 ACID RINSE	20043910	<1.0	ng/ml	
1621-87	3	08/24/04	AHO	#VALUE!	81	PROBE & FILTER RINSE	20043911	<1.0	ng/ml	
1621-87	3	08/24/04	AHO	#VALUE!	82	HEATED LINE RINSE	20043912	1.2	ng/ml	
1621-87	3	08/24/04	AHO	#VALUE!	83	KCL IMPINGER	20043913	26.0	ng/ml	
1621-87	3	08/24/04	AHO	#VALUE!	84	HNO3/H2O2 IMPINGER	20043914	<0.2	ng/ml	
1621-87	3	08/24/04	AHO	#VALUE!	85	KMNO4 IMPINGER	20043915	<0.2	ng/ml	
1621-87	3	08/24/04	AHO	#VALUE!	86	KMNO4 ACID RINSE	20043916	<1.0	ng/ml	
1621-87	3	08/24/04	FGD	#VALUE!	87	PROBE & FILTER RINSE	20043917	<1.0	ng/ml	
1621-87	3	08/24/04	FGD	#VALUE!	88	HEATED LINE RINSE	20043918	1.0	ng/ml	
1621-87	3	08/24/04	FGD	#VALUE!	89	KCL IMPINGER	20043919	35.0	ng/ml	
1621-87	3	08/24/04	FGD	#VALUE!	90	HNO3/H2O2 IMPINGER	20043920	0.7	ng/ml	
1621-87	3	08/24/04	FGD	#VALUE!	91	KMNO4 IMPINGER	20043921	0.7	ng/ml	
1621-87	3	08/24/04	FGD	#VALUE!	92	KMNO4 ACID RINSE	20043922	<1.0	ng/ml	
1621-87	3	08/24/04	STK	#VALUE!	93	PROBE & FILTER RINSE	20043923	1.0	ng/ml	
1621-87	3	08/24/04	STK	#VALUE!	94	KCL IMPINGER	20043924	-2.2	ng/ml	
1621-87	3	08/24/04	STK	#VALUE!	95	HNO3/H2O2 IMPINGER	20043925	-0.8	ng/ml	
1621-87	3	08/24/04	STK	#VALUE!	96	KMNO4 IMPINGER	20043926	11.3	ng/ml	
1621-87	3	08/24/04	STK	#VALUE!	97	KMNO4 ACID RINSE	20043927	<1.0	ng/ml	
1621-87	3	08/24/04	BLKIMP	#VALUE!	98	KCL IMPINGER	20043928	<0.2	ng/ml	
1621-87	3	08/24/04	BLKIMP	#VALUE!	99	HNO3/H2O2 IMPINGER	20043929	<0.2	ng/ml	
1621-87	3	08/24/04	BLKIMP	#VALUE!	100	KMNO4 IMPINGER	20043930	<0.2	ng/ml	
1621-87	3	08/24/04	BLKIMP	#VALUE!	101	KMNO4 ACID RINSE	20043931	<1.0	ng/ml	
1621-87	#VALUE!	08/24/04	#VALUE!	#VALUE!	102	#VALUE!	KMNO4 BLANK	20043932	<0.2	ng/ml
1621-87	4	08/24/04	SCRI	#VALUE!	103	PROBE & FILTER RINSE	20043933	<1.0	ng/ml	
1621-87	4	08/24/04	SCRI	#VALUE!	104	HEATED LINE RINSE	20043934	<1.0	ng/ml	
1621-87	4	08/24/04	SCRI	#VALUE!	105	KCL IMPINGER	20043935	6.5	ng/ml	
1621-87	4	08/24/04	SCRI	#VALUE!	106	HNO3/H2O2 IMPINGER	20043936	3.2	ng/ml	
1621-87	4	08/24/04	SCRI	#VALUE!	107	KMNO4 IMPINGER	20043937	13.5	ng/ml	
1621-87	4	08/24/04	SCRI	#VALUE!	108	KMNO4 ACID RINSE	20043938	<1.0	ng/ml	
1621-87	4	08/24/04	SCRO	#VALUE!	109	PROBE & FILTER RINSE	20043939	<1.0	ng/ml	
1621-87	4	08/24/04	SCRO	#VALUE!	110	HEATED LINE RINSE	20043940	2.8	ng/ml	
1621-87	4	08/24/04	SCRO	#VALUE!	111	KCL IMPINGER	20043941	24.1	ng/ml	
1621-87	4	08/24/04	SCRO	#VALUE!	112	HNO3/H2O2 IMPINGER	20043942	1.0	ng/ml	
1621-87	4	08/24/04	SCRO	#VALUE!	113	KMNO4 IMPINGER	20043943	1.7	ng/ml	
1621-87	4	08/24/04	SCRO	#VALUE!	114	KMNO4 ACID RINSE	20043944	<1.0	ng/ml	
1621-87	4	08/24/04	AHO	#VALUE!	115	PROBE & FILTER RINSE	20043945	<1.0	ng/ml	
1621-87	4	08/24/04	AHO	#VALUE!	116	HEATED LINE RINSE	20043946	<1.0	ng/ml	
1621-87	4	08/24/04	AHO	#VALUE!	117	KCL IMPINGER	20043947	30.3	ng/ml	
1621-87	4	08/24/04	AHO	#VALUE!	118	HNO3/H2O2 IMPINGER	20043948	<0.2	ng/ml	
1621-87	4	08/24/04	AHO	#VALUE!	119	KMNO4 IMPINGER	20043949	<0.2	ng/ml	
1621-87	4	08/24/04	AHO	#VALUE!	120	KMNO4 ACID RINSE	20043950	<1.0	ng/ml	
1621-87	4	08/24/04	FGD	#VALUE!	121	PROBE & FILTER RINSE	20043951	<1.0	ng/ml	
1621-87	4	08/24/04	FGD	#VALUE!	122	HEATED LINE RINSE	20043952	<1.0	ng/ml	
1621-87	4	08/24/04	FGD	#VALUE!	123	KCL IMPINGER	20043953	30.9	ng/ml	
1621-87	4	08/24/04	FGD	#VALUE!	124	HNO3/H2O2 IMPINGER	20043954	1.4	ng/ml	
1621-87	4	08/24/04	FGD	#VALUE!	125	KMNO4 IMPINGER	20043955	<0.2	ng/ml	
1621-87	4	08/24/04	FGD	#VALUE!	126	KMNO4 ACID RINSE	20043956	<1.0	ng/ml	
1621-87	4	08/24/04	RV	#VALUE!	127	PROBE & FILTER RINSE	20043957	41.8	ng/ml	
1621-87	4	08/24/04	RV	#VALUE!	128	KCL IMPINGER	20043958	18.0	ng/ml	
1621-87	4	08/24/04	RV	#VALUE!	129	HNO3/H2O2 IMPINGER	20043959	4.4	ng/ml	
1621-87	4	08/24/04	RV	#VALUE!	130	KMNO4 IMPINGER	20043960	31.0	ng/ml	
1621-87	4	08/24/04	RV	#VALUE!	131	KMNO4 ACID RINSE	20043961	1.5	ng/ml	
1621-87	4	08/24/04	STK	#VALUE!	132	PROBE & FILTER RINSE	20043962	1.6	ng/ml	
1621-87	4	08/24/04	STK	#VALUE!	133	KCL IMPINGER	20043963	1.8	ng/ml	
1621-87	4	08/24/04	STK	#VALUE!	134	HNO3/H2O2 IMPINGER	20043964	0.7	ng/ml	
1621-87	4	08/24/04	STK	#VALUE!	135	KMNO4 IMPINGER	20043965	12.0	ng/ml	
1621-87	4	08/24/04	STK	#VALUE!	136	KMNO4 ACID RINSE	20043966	<1.0	ng/ml	
1621-87	#VALUE!	08/24/04	#VALUE!	#VALUE!	137	#VALUE!	KMNO4 BLANK	20043967	<0.2	ng/ml

Distribution: Wittman - Roche  
 Project No.: 1621-87-1  
 Sample Date: 11.2.04

Location: FGD Inlet Task: \_\_\_\_\_ Test: 1 Operator: JL/DO

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
1	1A	Probe & Filter Rinse				73		
2	1B	Heated Line Rinse				113		
3	2	KCl Impingers	300	150	101	551		
4	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	100	75	-1	174		
5	4	KMnO <sub>4</sub> Impingers	200	50	-3	247		
6	5	KMnO <sub>4</sub> Acid Rinse		100		100		

Filter Gross wt: 0.1951 g Filter Net wt: 0.0441 g  
 Filter Tare wt: 0.1510 g Probe/Line Rinse wt: \_\_\_\_\_ g  
 Filter Net wt: 0.0441 g Total Particulate wt: 0.0441 g  
 Condensate Total: 44.3 ml 108.3

Recovered By: Ju Date: 11.2.04

Location: RV Task: \_\_\_\_\_ Test: \_\_\_\_\_ Operator: \_\_\_\_\_

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
	1A	Probe & Filter Rinse						
	1B	Heated Line Rinse						
	2	KCl Impingers						
	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger						
	4	KMnO <sub>4</sub> Impingers						
	5	KMnO <sub>4</sub> Acid Rinse						

Filter Gross wt: \_\_\_\_\_ g Filter Net wt: \_\_\_\_\_ g  
 Filter Tare wt: \_\_\_\_\_ g Probe/Line Rinse wt: \_\_\_\_\_ g  
 Filter Net wt: \_\_\_\_\_ g Total Particulate wt: \_\_\_\_\_ g  
 Condensate Total: \_\_\_\_\_ ml

Recovered By: \_\_\_\_\_ Date: \_\_\_\_\_

Location: Blank Task: \_\_\_\_\_ Test: \_\_\_\_\_ Operator: \_\_\_\_\_

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
	1A	Probe & Filter Rinse						
	1B	Heated Line Rinse						
	2	KCl Impingers						
	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger						
	4	KMnO <sub>4</sub> Impingers						
	5	KMnO <sub>4</sub> Acid Rinse						

Filter Gross wt: \_\_\_\_\_ g Filter Net wt: \_\_\_\_\_ g  
 Filter Tare wt: \_\_\_\_\_ g Probe/Line Rinse wt: \_\_\_\_\_ g  
 Filter Net wt: \_\_\_\_\_ g Total Particulate wt: \_\_\_\_\_ g  
 Condensate Total: \_\_\_\_\_ ml

Recovered By: \_\_\_\_\_ Date: \_\_\_\_\_

Location: Stack Task: \_\_\_\_\_ Test: 1 Operator: DC/BS

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
7	1A	Probe & Filter Rinse				104		
	1B	Heated Line Rinse				-		
8	2	KCl Impingers	300	150	343	793		
9	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	100	75	1	174		
10	4	KMnO <sub>4</sub> Impingers	200	50	-7	243		
11	5	KMnO <sub>4</sub> Acid Rinse		100		100		

Filter Gross wt: 0.5025 g Filter Net wt: 0.094 g  
 Filter Tare wt: 0.4114 g Probe/Line Rinse wt: \_\_\_\_\_ g  
 Filter Net wt: 0.0911 g Total Particulate wt: 0.0911 g  
 Condensate Total: 20.3 ml 354.3

Recovered By: Ju Date: 11.2.04

Sample ID	Description	ppb Hg	Total ug of Hg
	3 in. Filter Blank		
	Thimble Blank		
12	KCl Blank		
13	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Blank		
14	KMnO <sub>4</sub> Blank		
15	HNO <sub>3</sub> /HCl Blank		

Tests 1-2

Distribution: Witburn, Locke  
 Project No.: 1621-87-1  
 Sample Date: 11-3-04

Location: FGD Inlet Task: \_\_\_\_\_ Test: 2 Operator: JL/DO

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
16	1A	Probe & Filter Rinse				85		
17	1B	Heated Line Rinse				106		
18	2	KCl Impingers	300	150	151	601		
19	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	100	75	-44	131		
20	4	KMnO <sub>4</sub> Impingers	200	50	-23	227		
21	5	KMnO <sub>4</sub> Acid Rinse		100		100		

Filter Gross wt: 0.2165 g Filter Net wt: 0.0675 g  
 Filter Tare wt: 0.1490 g Probe/Line Rinse wt: - g  
 Filter Net wt: 0.0675 g Total Particulate wt: 0.0675 g  
 Condensate Total: 109 ml 91.9

Recovered By: JL Date: 11-3-04

Location: RV Task: \_\_\_\_\_ Test: 2 Operator: J.L.

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
27	1A	Probe & Filter Rinse				78		
	1B	Heated Line Rinse				-		
28	2	KCl Impingers	300	150	315	765		
29	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	100	75	4	179		
30	4	KMnO <sub>4</sub> Impingers	200	50	-7	243		
31	5	KMnO <sub>4</sub> Acid Rinse		100		100		

Filter Gross wt: 0.4132 g Filter Net wt: 0 g  
 Filter Tare wt: 0.4132 g Probe/Line Rinse wt: 0.0432 g  
 Filter Net wt: 0 g Total Particulate wt: 0.0432 g  
 Condensate Total: 139 ml 322.9

Recovered By: JL Date: 11-3-04

Location: Blank Task: \_\_\_\_\_ Test: \_\_\_\_\_ Operator: \_\_\_\_\_

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
	1A	Probe & Filter Rinse						
	1B	Heated Line Rinse						
	2	KCl Impingers						
	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger						
	4	KMnO <sub>4</sub> Impingers						
	5	KMnO <sub>4</sub> Acid Rinse						

Filter Gross wt: \_\_\_\_\_ g Filter Net wt: \_\_\_\_\_ g  
 Filter Tare wt: \_\_\_\_\_ g Probe/Line Rinse wt: \_\_\_\_\_ g  
 Filter Net wt: \_\_\_\_\_ g Total Particulate wt: \_\_\_\_\_ g  
 Condensate Total: \_\_\_\_\_ ml

Recovered By: \_\_\_\_\_ Date: \_\_\_\_\_

Location: Stack Task: \_\_\_\_\_ Test: 2 Operator: DC/BS

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
22	1A	Probe & Filter Rinse				100		
	1B	Heated Line Rinse				-		
23	2	KCl Impingers	300	150	319	769		
24	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	100	75	8	183		
25	4	KMnO <sub>4</sub> Impingers	200	50	-6	244		
26	5	KMnO <sub>4</sub> Acid Rinse		100		100		

Filter Gross wt: 0.4965 g Filter Net wt: 0.0883 g  
 Filter Tare wt: 0.4082 g Probe/Line Rinse wt: - g  
 Filter Net wt: 0.0883 g Total Particulate wt: 0.0883 g  
 Condensate Total: 48.5 ml 336.5

Recovered By: JL Date: 11-3-04

Sample ID	Description	ppb Hg	Total ug of Hg
	3 in. Filter Blank		
	Thimble Blank		
	KCl Blank		
	HNO <sub>3</sub> / H <sub>2</sub> O <sub>2</sub> Blank		
	KMnO <sub>4</sub> Blank		
	HNO <sub>3</sub> / HCl Blank		

Distribution: Wethers - Locke  
 Project No.: 1621-87-1  
 Sample Date: 11-3-04

Location: FGD Inlet Task: \_\_\_\_\_ Test: 3 Operator: JL/DO

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
<u>32</u>	1A	Probe & Filter Rinse				<u>90</u>		
<u>33</u>	1B	Heated Line Rinse				<u>101</u>		
<u>34</u>	2	KCl Impingers	<u>300</u>	<u>150</u>	<u>101</u>	<u>551</u>		
<u>35</u>	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	<u>100</u>	<u>75</u>	<u>0</u>	<u>175</u>		
<u>36</u>	4	KMnO <sub>4</sub> Impingers	<u>200</u>	<u>50</u>	<u>1</u>	<u>251</u>		
<u>37</u>	5	KMnO <sub>4</sub> Acid Rinse		<u>100</u>		<u>100</u>		

Filter Gross wt: 0.1852 g Filter Net wt: 0.0369 g  
 Filter Tare wt: 0.1483 g Probe/Line Rinse wt: - g  
 Filter Net wt: 0.0369 g Total Particulate wt: 0.0369 g  
 Condensate Total: 114 ml 110.4

Recovered By: JL Date: 11-3-04

Location: RV Task: \_\_\_\_\_ Test: \_\_\_\_\_ Operator: \_\_\_\_\_

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
	1A	Probe & Filter Rinse						
	1B	Heated Line Rinse						
	2	KCl Impingers						
	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger						
	4	KMnO <sub>4</sub> Impingers						
	5	KMnO <sub>4</sub> Acid Rinse						

Filter Gross wt: \_\_\_\_\_ g Filter Net wt: \_\_\_\_\_ g  
 Filter Tare wt: \_\_\_\_\_ g Probe/Line Rinse wt: \_\_\_\_\_ g  
 Filter Net wt: \_\_\_\_\_ g Total Particulate wt: \_\_\_\_\_ g  
 Condensate Total: \_\_\_\_\_ ml

Recovered By: \_\_\_\_\_ Date: \_\_\_\_\_

Location: Blank Task: \_\_\_\_\_ Test: 3 Operator: JL

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
	1A	Probe & Filter Rinse						
	1B	Heated Line Rinse						
<u>43</u>	2	KCl Impingers	<u>300</u>	<u>150</u>	<u>-</u>	<u>450</u>		
<u>44</u>	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	<u>100</u>	<u>75</u>	<u>-</u>	<u>175</u>		
<u>45</u>	4	KMnO <sub>4</sub> Impingers	<u>200</u>	<u>50</u>	<u>-</u>	<u>250</u>		
<u>46</u>	5	KMnO <sub>4</sub> Acid Rinse		<u>100</u>	<u>-</u>	<u>100</u>		

Filter Gross wt: \_\_\_\_\_ g Filter Net wt: \_\_\_\_\_ g  
 Filter Tare wt: \_\_\_\_\_ g Probe/Line Rinse wt: \_\_\_\_\_ g  
 Filter Net wt: \_\_\_\_\_ g Total Particulate wt: \_\_\_\_\_ g  
 Condensate Total: \_\_\_\_\_ ml

Recovered By: JL Date: 11-3-04

Location: Stack Task: \_\_\_\_\_ Test: 3 Operator: DC/BS

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
<u>38</u>	1A	Probe & Filter Rinse				<u>86</u>		
	1B	Heated Line Rinse				<u>-</u>		
<u>39</u>	2	KCl Impingers	<u>300</u>	<u>150</u>	<u>328</u>	<u>778</u>		
<u>40</u>	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	<u>100</u>	<u>75</u>	<u>5</u>	<u>180</u>		
<u>41</u>	4	KMnO <sub>4</sub> Impingers	<u>200</u>	<u>50</u>	<u>-3</u>	<u>247</u>		
<u>42</u>	5	KMnO <sub>4</sub> Acid Rinse		<u>100</u>		<u>100</u>		

Filter Gross wt: 0.4232 g Filter Net wt: 0.0233 g  
 Filter Tare wt: 0.3999 g Probe/Line Rinse wt: - g  
 Filter Net wt: 0.0233 g Total Particulate wt: 0.0233 g  
 Condensate Total: 203 ml 347.3

Recovered By: JL Date: 11-3-04

Sample ID	Description	ppb Hg	Total ug of Hg
	3 In. Filter Blank		
	Thimble Blank		
	KCl Blank		
	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Blank		
<u>47</u>	KMnO <sub>4</sub> Blank		
	HNO <sub>3</sub> /HCl Blank		

Test 3-4

Distribution: Michigan - Roche  
Project No.: 1621-87-1  
Sample Date: 11-3-04

Location: FGD Inlet Task: \_\_\_\_\_ Test: 4 Operator: JL/DO

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
48	1A	Probe & Filter Rinse				86		
49	1B	Heated Line Rinse				94		
50	2	KCl Impingers	300	150	117	567		
51	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	100	75	0	175		
52	4	KMnO <sub>4</sub> Impingers	200	50	1	251		
53	5	KMnO <sub>4</sub> Acid Rinse		100		100		

Filter Gross wt: 0.2955 g Filter Net wt: 0.0962 g  
Filter Tare wt: 0.1493 g Probe/Line Rinse wt: \_\_\_\_\_ g Condensate Total: 13.7 ml 128.7  
Filter Net wt: 0.0962 g Total Particulate wt: 0.0962 g

Recovered By: Ju Date: 11-3-04

Location: RV Task: \_\_\_\_\_ Test: 4 Operator: JL

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
59	1A	Probe & Filter Rinse				103		
	1B	Heated Line Rinse						
60	2	KCl Impingers	300	150	320	770		
61	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	100	75	2	177		
62	4	KMnO <sub>4</sub> Impingers	200	50	-1	249		
63	5	KMnO <sub>4</sub> Acid Rinse		100		100		

Filter Gross wt: 0.4074 g Filter Net wt: 0 g  
Filter Tare wt: 0.4074 g Probe/Line Rinse wt: 0.0743 g Condensate Total: 13.9 ml 331.9  
Filter Net wt: 0 g Total Particulate wt: 0.0743 g

Recovered By: Ju Date: 11-3-04

Location: Blank Task: \_\_\_\_\_ Test: \_\_\_\_\_ Operator: \_\_\_\_\_

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
	1A	Probe & Filter Rinse						
	1B	Heated Line Rinse						
	2	KCl Impingers						
	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger						
	4	KMnO <sub>4</sub> Impingers						
	5	KMnO <sub>4</sub> Acid Rinse						

Filter Gross wt: \_\_\_\_\_ g Filter Net wt: \_\_\_\_\_ g  
Filter Tare wt: \_\_\_\_\_ g Probe/Line Rinse wt: \_\_\_\_\_ g Condensate Total: \_\_\_\_\_ ml  
Filter Net wt: \_\_\_\_\_ g Total Particulate wt: \_\_\_\_\_ g

Recovered By: \_\_\_\_\_ Date: \_\_\_\_\_

Location: Stack Task: \_\_\_\_\_ Test: 4 Operator: DC/BS

Sample ID	Bottle #	Description	Initial Vol mL	Rinse Vol mL	Gain mL	Final Vol mL	ppb Hg	Total ug of Hg
	S	Filter/Solids						
54	1A	Probe & Filter Rinse				89		
	1B	Heated Line Rinse						
55	2	KCl Impingers	300	150	344	794		
56	3	HNO <sub>3</sub> /H <sub>2</sub> O <sub>2</sub> Impinger	100	75	6	181		
57	4	KMnO <sub>4</sub> Impingers	200	50	-2	248		
58	5	KMnO <sub>4</sub> Acid Rinse		100		100		

Filter Gross wt: 0.4693 g Filter Net wt: 0.0655 g  
Filter Tare wt: 0.4038 g Probe/Line Rinse wt: \_\_\_\_\_ g Condensate Total: 19.4 ml 358.1  
Filter Net wt: 0.0655 g Total Particulate wt: 0.0655 g

Recovered By: Ju Date: 11-3-04

Sample ID	Description	ppb Hg	Total ug of Hg
	3 in. Filter Blank		
	Thimble Blank		
	KCl Blank		
	HNO <sub>3</sub> / H <sub>2</sub> O <sub>2</sub> Blank		
	KMnO <sub>4</sub> Blank		
	HNO <sub>3</sub> / HCl Blank		

ANALNUM	SAMPLE	DATE	DESCR	Hg
20045484	TEST 1 1	11/02/04	FILTER	105 ng/filter
20045485	TEST 1 6	11/02/04	FILTER	11.7 ng/filter
20045486	TEST 2 2	11/03/04	FILTER	7.7 ng/filter
20045487	TEST 2 7	11/03/04	FILTER	<5.0 ng/filter
20045488	TEST 3 3	11/03/04	FILTER	<5.0 ng/filter
20045489	TEST 3 8	11/03/04	FILTER	<5.0 ng/filter
20045490	TEST 4 4	11/03/04	FILTER	75.4 ng/filter
20045491	TEST 4 9	11/03/04	FILTER	<5.0 ng/filter
20045492	TEST 2 11	11/03/04	FILTER	<5.0 ng/filter
20045493	TEST 2	11/03/04	FILTER RINSE SOLIDS	1.07 PPM
20045494	TEST 4 12	11/03/04	FILTER	<5.0 ng/filter
20045495	TEST 4	11/03/04	FILTER RINSE SOLIDS	0.075 PPM
20045496	47-MM FILTER BLANK	11/03/04	Blank	<5.0 ng/filter
20045497	3-IN FILTER BLANK	11/03/04	Blank	<5.0 ng/filter

Project No	Test	Date	Loc.	Operator	Sample ID #	Description	Anal No.	Hg
1621-87	1	11/08/04	FGD	#VALUE!	1	PROBE & FILTER RINSE	20045363	<1.0 ng/ml
1621-87	1	11/08/04	FGD	#VALUE!	2	HEATED LINE RINSE	20045364	<1.0 ng/ml
1621-87	1	11/08/04	FGD	#VALUE!	3	KCL IMPINGER	20045365	41.0 ng/ml
1621-87	1	11/08/04	FGD	#VALUE!	4	HNO3/H2O2 IMPINGER	20045366	1.1 ng/ml
1621-87	1	11/08/04	FGD	#VALUE!	5	KMNO4 IMPINGER	20045367	4.9 ng/ml
1621-87	1	11/08/04	FGD	#VALUE!	6	KMNO4 ACID RINSE	20045368	1.0 ng/ml
1621-87	1	11/08/04	STK	#VALUE!	7	PROBE & FILTER RINSE	20045369	<1.0 ng/ml
1621-87	1	11/08/04	STK	#VALUE!	8	KCL IMPINGER	20045370	3.0 ng/ml
1621-87	1	11/08/04	STK	#VALUE!	9	HNO3/H2O2 IMPINGER	20045371	0.7 ng/ml
1621-87	1	11/08/04	STK	#VALUE!	10	KMNO4 IMPINGER	20045372	16.5 ng/ml
1621-87	1	11/08/04	STK	#VALUE!	11	KMNO4 ACID RINSE	20045373	<1.0 ng/ml
1621-87	#VALUE!	11/08/04	#VALUE!	#VALUE!	12	KCL BLANK	20045374	<0.2 ng/ml
1621-87	#VALUE!	11/08/04	#VALUE!	#VALUE!	13	HNO3/H2O2 BLANK	20045375	<0.2 ng/ml
1621-87	#VALUE!	11/08/04	#VALUE!	#VALUE!	14	KMNO4 BLANK	20045376	<0.2 ng/ml
1621-87	#VALUE!	11/08/04	#VALUE!	#VALUE!	15	HNO3/HCL BLANK	20045377	<0.2 ng/ml
1621-87	2	11/08/04	FGD	#VALUE!	16	PROBE & FILTER RINSE	20045378	<1.0 ng/ml
1621-87	2	11/08/04	FGD	#VALUE!	17	HEATED LINE RINSE	20045379	<1.0 ng/ml
1621-87	2	11/08/04	FGD	#VALUE!	18	KCL IMPINGER	20045380	18.7 ng/ml
1621-87	2	11/08/04	FGD	#VALUE!	19	HNO3/H2O2 IMPINGER	20045381	2.4 ng/ml
1621-87	2	11/08/04	FGD	#VALUE!	20	KMNO4 IMPINGER	20045382	3.3 ng/ml
1621-87	2	11/08/04	FGD	#VALUE!	21	KMNO4 ACID RINSE	20045383	<1.0 ng/ml
1621-87	2	11/08/04	STK	#VALUE!	22	PROBE & FILTER RINSE	20045384	1.4 ng/ml
1621-87	2	11/08/04	STK	#VALUE!	23	KCL IMPINGER	20045385	3.4 ng/ml
1621-87	2	11/08/04	STK	#VALUE!	24	HNO3/H2O2 IMPINGER	20045386	0.6 ng/ml
1621-87	2	11/08/04	STK	#VALUE!	25	KMNO4 IMPINGER	20045387	12.3 ng/ml
1621-87	2	11/08/04	STK	#VALUE!	26	KMNO4 ACID RINSE	20045388	<1.0 ng/ml
1621-87	2	11/08/04	RV	#VALUE!	27	PROBE & FILTER RINSE	20045389	13.1 ng/ml
1621-87	2	11/08/04	RV	#VALUE!	28	KCL IMPINGER	20045390	2.7 ng/ml
1621-87	2	11/08/04	RV	#VALUE!	29	HNO3/H2O2 IMPINGER	20045391	0.3 ng/ml
1621-87	2	11/08/04	RV	#VALUE!	30	KMNO4 IMPINGER	20045392	38.9 ng/ml
1621-87	2	11/08/04	RV	#VALUE!	31	KMNO4 ACID RINSE	20045393	2.0 ng/ml
1621-87	3	11/08/04	FGD	#VALUE!	32	PROBE & FILTER RINSE	20045394	<1.0 ng/ml
1621-87	3	11/08/04	FGD	#VALUE!	33	HEATED LINE RINSE	20045395	<1.0 ng/ml
1621-87	3	11/08/04	FGD	#VALUE!	34	KCL IMPINGER	20045396	23.8 ng/ml
1621-87	3	11/08/04	FGD	#VALUE!	35	HNO3/H2O2 IMPINGER	20045397	0.5 ng/ml
1621-87	3	11/08/04	FGD	#VALUE!	36	KMNO4 IMPINGER	20045398	2.6 ng/ml
1621-87	3	11/08/04	FGD	#VALUE!	37	KMNO4 ACID RINSE	20045399	<1.0 ng/ml
1621-87	3	11/08/04	STK	#VALUE!	38	PROBE & FILTER RINSE	20045400	<1.0 ng/ml
1621-87	3	11/08/04	STK	#VALUE!	39	KCL IMPINGER	20045401	3.4 ng/ml
1621-87	3	11/08/04	STK	#VALUE!	40	HNO3/H2O2 IMPINGER	20045402	0.9 ng/ml
1621-87	3	11/08/04	STK	#VALUE!	41	KMNO4 IMPINGER	20045403	12.9 ng/ml
1621-87	3	11/08/04	STK	#VALUE!	42	KMNO4 ACID RINSE	20045404	<1.0 ng/ml
1621-87	3	11/08/04	BLK	#VALUE!	43	KCL IMPINGER	20045405	0.2 ng/ml
1621-87	3	11/08/04	BLK	#VALUE!	44	HNO3/H2O2 IMPINGER	20045406	<0.2 ng/ml
1621-87	3	11/08/04	BLK	#VALUE!	45	KMNO4 IMPINGER	20045407	<0.2 ng/ml
1621-87	3	11/08/04	BLK	#VALUE!	46	KMNO4 ACID RINSE	20045408	<1.0 ng/ml
1621-87	#VALUE!	11/08/04	#VALUE!	#VALUE!	47	KMNO4 BLANK	20045409	<0.2 ng/ml
1621-87	4	11/08/04	FGD	#VALUE!	48	PROBE & FILTER RINSE	20045410	<1.0 ng/ml
1621-87	4	11/08/04	FGD	#VALUE!	49	HEATED LINE RINSE	20045411	<1.0 ng/ml
1621-87	4	11/08/04	FGD	#VALUE!	50	KCL IMPINGER	20045412	13.8 ng/ml
1621-87	4	11/08/04	FGD	#VALUE!	51	HNO3/H2O2 IMPINGER	20045413	1.7 ng/ml
1621-87	4	11/08/04	FGD	#VALUE!	52	KMNO4 IMPINGER	20045414	11.3 ng/ml
1621-87	4	11/08/04	FGD	#VALUE!	53	KMNO4 ACID RINSE	20045415	<1.0 ng/ml
1621-87	4	11/08/04	STK	#VALUE!	54	PROBE & FILTER RINSE	20045416	1.7 ng/ml
1621-87	4	11/08/04	STK	#VALUE!	55	KCL IMPINGER	20045417	3.2 ng/ml
1621-87	4	11/08/04	STK	#VALUE!	56	HNO3/H2O2 IMPINGER	20045418	0.8 ng/ml
1621-87	4	11/08/04	STK	#VALUE!	57	KMNO4 IMPINGER	20045419	26.2 ng/ml
1621-87	4	11/08/04	STK	#VALUE!	58	KMNO4 ACID RINSE	20045420	<1.0 ng/ml
1621-87	4	11/08/04	RV	#VALUE!	59	PROBE & FILTER RINSE	20045421	11.2 ng/ml
1621-87	4	11/08/04	RV	#VALUE!	60	KCL IMPINGER	20045422	3.9 ng/ml
1621-87	4	11/08/04	RV	#VALUE!	61	HNO3/H2O2 IMPINGER	20045423	0.6 ng/ml
1621-87	4	11/08/04	RV	#VALUE!	62	KMNO4 IMPINGER	20045424	52.0 ng/ml
1621-87	4	11/08/04	RV	#VALUE!	63	KMNO4 ACID RINSE	20045425	2.1 ng/ml

# APPENDIX D

## Process Material Data

- Coal Analysis Data Sheets
- Bottom Ash Analysis Data Sheets
- Limestone Slurry Solids Analysis Data Sheets
- Limestone Slurry Filtrate Analysis Data Sheets
- Ash Analysis Data Sheets
- FGD Slurry Solids Analysis Data Sheets
- FGD Slurry Filtrate Data Sheets
- FGD Makeup Water Analysis Data Sheets



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Sample Description.: COAL TEST 1

Sample No.: 1-1  
 Date Received: 08/30/2004  
 Date Completed: 09/09/2004

Analytical No.: 20044300  
 Project No.: 1621 -087 -  
 Submitted By: J. WITHUM

<u>Proximate</u>	<u>Wt%</u>
Ash	15.40
Volatile Matter	37.78
Fixed Carbon	46.82
BTU/lb	12209
MAF BTU/lb	46.82

<u>Ultimate (Dry)%</u>	
Carbon	67.46
Hydrogen	4.39
Nitrogen	1.89
Chlorine	0.1115 ppm
Sulfur, Total	3.61
Ash	15.40
Oxygen (DIFF)	7.14

<u>Major Ash Elem.</u>	
SiO2	
Al2O3	
TiO2	
Fe2O3	
CaO	
MgO	
Na2O	
K2O	
P2O5	
SO3	
Undetermined	

<u>Sulfur Forms (Dry)</u>	
Pyritic Sulfur	
Sulfate	
Organic	
Sulfur, Total	3.61

<u>Ash Fusion Reducing Temp (F)</u>
Initial
Softening
Hemispherical
Fluid

<u>Ash Fusion Oxidizing</u>
Initial
Softening
Hemispherical
Fluid

<u>Misc.</u>		
<u>Analysis</u>	<u>Value</u>	
Hg	0.133	PPM

<u>HGI/FSI</u>	
HGI	
FSI	

<u>Trace Elements (ppm)</u>		
Hg	0.141	ppm
F		ppm

<u>Seive Analysis</u>		
<u>SIZE</u>	<u>WT %</u>	

As Determined Moisture 5.865 %

These values are preliminary and are subject to change.



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Sample Description.: COAL TEST 1

Sample No.: 1-2  
 Date Received: 08/30/2004  
 Date Completed: 09/09/2004

Analytical No.: 20044301

Project No.: 1621 -087 -

Submitted By: J. WITHUM

Proximate	Wt%
Ash	14.06
Volatile Matter	38.12
Fixed Carbon	47.82
BTU/lb	12495
MAF BTU/lb	47.82

Ultimate (Dry)%	
Carbon	69.48
Hydrogen	4.63
Nitrogen	1.75
Chlorine	0.1423 ppm
Sulfur, Total	3.55
Ash	14.06
Oxygen (DIFF)	6.39

Major Ash Elem.	
SiO2	
Al2O3	
TiO2	
Fe2O3	
CaO	
MgO	
Na2O	
K2O	
P2O5	
SO3	
Undetermined	

Sulfur Forms (Dry)	
Pyritic Sulfur	
Sulfate	
Organic	
Sulfur, Total	3.55

Ash Fusion Reducing Temp (F)
Initial
Softening
Hemispherical
Fluid

Ash Fusion Oxidizing
Initial
Softening
Hemispherical
Fluid

Misc.	Analysis	Value	
	Hg	0.157	PPM

HGI/FSI
HGI
FSI

Trace Elements (ppm)
Hg 0.165 ppm
F ppm

Seive Analysis	SIZE	WT %

As Determined Moisture 5.125 %

These values are preliminary and are subject to change.



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4000 Brownsville Rd.

South Park, PA 15129

Sample Description.: COAL TEST 2

Sample No.: 2-1

Date Received: 08/30/2004

Date Completed: 09/09/2004

Analytical No.: 20044302

Project No.: 1621 -087 -

Submitted By: J. WITHUM

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>			<u>Trace Elements (ppm)</u>	
Ash		13.83	Initial			Hg	0.141 ppm
Volatile Matter		37.45	Softening			F	ppm
Fixed Carbon		48.72	Hemispherical.				
BTU/lb		12438	Fluid				
MAF BTU/lb		48.72					
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>				
Carbon		68.97	Initial				
Hydrogen		4.31	Softening				
Nitrogen		1.81	Hemispherical.				
Chlorine		0.1381 ppm	Fluid				
Sulfur, Total		3.71					
Ash		13.83					
Oxygen (DIFF)		7.23					
<u>Major Ash Elem.</u>			<u>Misc.</u>			<u>Seive Analysis</u>	
SiO2			<u>Analysis Value</u>			<u>SIZE</u>	<u>WT %</u>
Al2O3			Hg	0.134	PPM		
TiO2							
Fe2O3							
CaO							
MgO							
Na2O							
K2O							
P2O5							
SO3							
Undetermined							
<u>Total Moisture</u>							
<u>Sulfur Forms (Dry)</u>			<u>HGI/FSI</u>				
Pyritic Sulfur			HGI				
Sulfate							
Organic			FSI				
Sulfur, Total		3.71					

As Determined Moisture 5.115 %

These values are preliminary and are subject to change.



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Sample Description.: COAL TEST 2

Sample No.: 2-2

Date Received: 08/30/2004

Date Completed: 09/09/2004

Analytical No.: 20044303

Project No.: 1621 -087 -

Submitted By: J. WITHUM

<u>Proximate</u>	<u>Wt%</u>
Ash	15.15
Volatile Matter	37.16
Fixed Carbon	47.69
BTU/lb	12247
MAF BTU/lb	47.69

<u>Ultimate (Dry)%</u>	
Carbon	68.06
Hydrogen	4.26
Nitrogen	1.85
Chlorine	0.0948 ppm
Sulfur, Total	3.73
Ash	15.15
Oxygen (DIFF)	6.86

<u>Major Ash Elem.</u>	
SiO2	
Al2O3	
TiO2	
Fe2O3	
CaO	
MgO	
Na2O	
K2O	
P2O5	
SO3	
Undetermined	

<u>Sulfur Forms (Dry)</u>	
Pyritic Sulfur	
Sulfate	
Organic	
Sulfur, Total	3.73

<u>Ash Fusion Reducing Temp (F)</u>
Initial
Softening
Hemispherical
Fluid

<u>Ash Fusion Oxidizing</u>
Initial
Softening
Hemispherical
Fluid

<u>Misc.</u>		
<u>Analysis</u>	<u>Value</u>	
Hg	0.130	PPM

<u>HGI/FSI</u>	
HGI	
FSI	

<u>Trace Elements (ppm)</u>		
Hg	0.138	ppm
F		ppm

<u>Seive Analysis</u>		
<u>SIZE</u>	<u>WT %</u>	

As Determined Moisture 6.1 %  
 These values are preliminary and are subject to change.



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Sample Description.: COAL TEST 3

Sample No.: 3-1  
 Date Received: 08/30/2004  
 Date Completed: 09/09/2004

Analytical No.: 20044304

Project No.: 1621 -087 -

Submitted By: J. WITHUM

<u>Proximate</u>	<u>Wt%</u>
Ash	13.66
Volatile Matter	38.05
Fixed Carbon	48.29
BTU/lb	12456
MAF BTU/lb	48.29

<u>Ultimate (Dry)%</u>	
Carbon	70.16
Hydrogen	4.51
Nitrogen	1.90
Chlorine	0.1141 ppm
Sulfur, Total	3.52
Ash	13.66
Oxygen (DIFF)	6.14

<u>Major Ash Elem.</u>	
SiO2	
Al2O3	
TiO2	
Fe2O3	
CaO	
MgO	
Na2O	
K2O	
P2O5	
SO3	
Undetermined	

Total Moisture

<u>Sulfur Forms (Dry)</u>	
Pyritic Sulfur	
Sulfate	
Organic	
Sulfur, Total	3.52

<u>Ash Fusion Reducing Temp (F)</u>
Initial
Softening
Hemispherical
Fluid

<u>Ash Fusion Oxidizing</u>
Initial
Softening
Hemispherical
Fluid

<u>Misc.</u>		
<u>Analysis</u>	<u>Value</u>	
Hg	0.116	PPM

<u>HGI/FSI</u>	
HGI	
FSI	

<u>Trace Elements (ppm)</u>		
Hg	0.123	ppm
F		ppm

<u>Seive Analysis</u>	
<u>SIZE</u>	<u>WT %</u>

As Determined Moisture 5.36 %

These values are preliminary and are subject to change.



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Sample Description.: COAL TEST 3

Analytical No.: 20044305

Sample No.: 3-2

Project No.: 1621 -087 -

Date Received: 08/30/2004

Submitted By: J. WITHUM

Date Completed: 09/09/2004

Proximate	Wt%
Ash	12.38
Volatile Matter	38.36
Fixed Carbon	49.26
BTU/lb	12847
MAF BTU/lb	49.26

Ash Fusion Reducing Temp (F)
Initial
Softening
Hemispherical
Fluid

Trace Elements (ppm)
Hg 0.129 ppm
F ppm

Ultimate (Dry)%	
Carbon	71.53
Hydrogen	4.77
Nitrogen	1.81
Chlorine	0.1373 ppm
Sulfur, Total	3.69
Ash	12.38
Oxygen (DIFF)	5.68

Ash Fusion Oxidizing
Initial
Softening
Hemispherical
Fluid

Seive Analysis	
SIZE	WT %

Major Ash Elem.
SiO2
Al2O3
TiO2
Fe2O3
CaO
MgO
Na2O
K2O
P2O5
SO3
Undetermined

Misc.
Analysis Value
Hg 0.123 PPM

Seive Analysis	
SIZE	WT %

Sulfur Forms (Dry)	
Pyritic Sulfur	
Sulfate	
Organic	
Sulfur, Total	3.69

HGI/FSI
HGI
FSI

As Determined Moisture 4.62 %  
 These values are preliminary and are subject to change.



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Sample Description.: COAL TEST 4

Sample No.: 4-1

Date Received: 08/30/2004

Date Completed: 09/09/2004

Analytical No.: 20044306

Project No.: 1621 -087 -

Submitted By: J. WITHUM

<u>Proximate</u>	<u>Wt%</u>
Ash	12.24
Volatile Matter	38.86
Fixed Carbon	48.90
BTU/lb	12659
MAF BTU/lb	48.90

<u>Ultimate (Dry)%</u>	
Carbon	70.42
Hydrogen	4.39
Nitrogen	1.87
Chlorine	0.0700 ppm
Sulfur, Total	3.96
Ash	12.24
Oxygen (DIFF)	7.05

<u>Major Ash Elem.</u>	
SiO2	
Al2O3	
TiO2	
Fe2O3	
CaO	
MgO	
Na2O	
K2O	
P2O5	
SO3	
Undetermined	

Total Moisture

<u>Sulfur Forms (Dry)</u>	
Pyritic Sulfur	
Sulfate	
Organic	
Sulfur, Total	3.96

As Determined Moisture 5.69 %

These values are preliminary and are subject to change.

<u>Ash Fusion Reducing Temp (F)</u>
Initial
Softening
Hemispherical
Fluid

<u>Ash Fusion Oxidizing</u>
Initial
Softening
Hemispherical
Fluid

<u>Misc.</u>		
<u>Analysis</u>	<u>Value</u>	
Hg	0.122	PPM

<u>HGI/FSI</u>	
HGI	
FSI	

<u>Trace Elements (ppm)</u>		
Hg	0.129	ppm
F		ppm

<u>Seive Analysis</u>		
<u>SIZE</u>	<u>WT %</u>	



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Sample Description.: COAL TEST 4

Sample No.: 4-2

Date Received: 08/30/2004

Date Completed: 09/09/2004

Analytical No.: 20044307

Project No.: 1621 -087 -

Submitted By: J. WITHUM

<u>Proximate</u>	<u>Wt%</u>
Ash	11.72
Volatile Matter	39.26
Fixed Carbon	49.02
BTU/lb	12795
MAF BTU/lb	49.02

<u>Ash Fusion Reducing Temp (F)</u>
Initial
Softening
Hemispherical
Fluid

<u>Trace Elements (ppm)</u>	
Hg	0.112 ppm
F	ppm

<u>Ultimate (Dry)%</u>	
Carbon	70.49
Hydrogen	4.46
Nitrogen	1.92
Chlorine	0.0463 ppm
Sulfur, Total	3.79
Ash	11.72
Oxygen (DIFF)	7.57

<u>Ash Fusion Oxidizing</u>
Initial
Softening
Hemispherical
Fluid

<u>Major Ash Elem.</u>	
SiO2	
Al2O3	
TiO2	
Fe2O3	
CaO	
MgO	
Na2O	
K2O	
P2O5	
SO3	
Undetermined	

<u>Misc.</u>		
<u>Analysis</u>	<u>Value</u>	
Hg	0.105	PPM

<u>Seive Analysis</u>	
<u>SIZE</u>	<u>WT %</u>

<u>Sulfur Forms (Dry)</u>	
Pyritic Sulfur	
Sulfate	
Organic	
Sulfur, Total	3.79

<u>HGI/FSI</u>
HGI
FSI

As Determined Moisture 6.07 %

These values are preliminary and are subject to change.

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DESCRIPTION      COAL  
                          TEST 1  
 DATE SAMPLED    11/02/04  
 SAMPLE NUMBER 1

DATE LOGGED      11/09/04  
 DATE COMPLETED 11/18/04  
 PROJECT NUMBER 1621-87 -1  
 ANALYTICAL NUMBER 045551

ANALYSIS REPORT

<u>PROXIMATE</u> (Dry)%	<u>ULTIMATE</u> (Dry)%	<u>MAJOR ASH ELEM</u> %			
Ash	13.09	Carbon	70.36	Ignited at 750 C	
Volatile Matter	37.86	Hydrogen	4.43	SiO2	45.99
Fixed Carbon	49.05	Nitrogen	1.60	Al2O3	20.80
		Chlorine	0.116	TiO2	0.97
Sulfur, Total	3.59	Sulfur, Total	3.59	Fe2O3	17.94
BTU/lb	12552	Ash	13.09	CaO	5.08
MAF BTU/lb	14443	Oxygen (DIFF)	6.81	MgO	1.03
				Na2O	0.71
				K2O	2.98
<u>TOTAL MOISTURE %</u>	11.13			P2O5	0.29
				SO3	4.02
<u>MISC. (As Det.)</u>				UND	0.19
Hg	0.122 PPM				

AS DETERMINED MOISTURE: 4.79 %

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DESCRIPTION COAL  
 TEST 2  
 DATE SAMPLED 11/03/04  
 SAMPLE NUMBER 2

DATE LOGGED 11/09/04  
 DATE COMPLETED 11/29/04  
 PROJECT NUMBER 1621-87 -1  
 ANALYTICAL NUMBER 045552

ANALYSIS REPORT

<u>PROXIMATE</u> (Dry)%	<u>ULTIMATE</u> (Dry)%	<u>MAJOR ASH ELEM</u> Ignited at 750 C	<u>%</u>
Ash	12.64	Carbon	70.64
Volatile Matter	39.03	Hydrogen	4.84
Fixed Carbon	48.33	Nitrogen	1.57
		Chlorine	0.051
Sulfur, Total	3.60	Sulfur, Total	3.60
BTU/lb	12650	Ash	12.64
MAF BTU/lb	14480	Oxygen (DIFF)	6.66
		SiO2	45.41
		Al2O3	18.16
		TiO2	0.88
		Fe2O3	19.18
		CaO	6.95
		MgO	0.94
		Na2O	0.50
		K2O	2.40
		P2O5	0.18
		SO3	3.56
		UND	1.84
<u>TOTAL MOISTURE %</u>	11.49		
<u>MISC. (As Det.)</u>			
Hg	0.103 PPM		

AS DETERMINED MOISTURE: 5.03 %

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DESCRIPTION      COAL  
TEST 3  
DATE SAMPLED    11/03/04  
SAMPLE NUMBER 3

DATE LOGGED      11/09/04  
DATE COMPLETED 11/18/04  
PROJECT NUMBER 1621-87 -1  
ANALYTICAL NUMBER 045553

ANALYSIS REPORT

<u>PROXIMATE</u> (Dry)%	<u>ULTIMATE</u> (Dry)%	<u>MAJOR ASH ELEM</u> %			
Ash	12.31	Carbon	70.98	Ignited at 750 C	
Volatile Matter	39.46	Hydrogen	4.53	SiO2	43.74
Fixed Carbon	48.23	Nitrogen	1.56	Al2O3	18.42
		Chlorine	0.044	TiO2	0.91
Sulfur, Total	3.79	Sulfur, Total	3.79	Fe2O3	19.76
BTU/lb	12697	Ash	12.31	CaO	7.51
MAF BTU/lb	14479	Oxygen (DIFF)	6.79	MgO	0.86
				Na2O	0.45
				K2O	2.32
<u>TOTAL MOISTURE %</u>	10.89			P2O5	0.20
				SO3	4.72
<u>MISC. (As Det.)</u>				UND	1.11
Hg	0.099 PPM				

AS DETERMINED MOISTURE: 4.00 %

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DESCRIPTION      COAL  
TEST 4  
DATE SAMPLED    11/03/04  
SAMPLE NUMBER 4

DATE LOGGED      11/09/04  
DATE COMPLETED 11/18/04  
PROJECT NUMBER 1621-87 -1  
ANALYTICAL NUMBER 045554

ANALYSIS REPORT

<u>PROXIMATE</u> (Dry)%	<u>ULTIMATE</u> (Dry)%	<u>MAJOR ASH ELEM</u> %			
Ash	12.94	Carbon	70.30	Ignited at 750 C	
Volatile Matter	39.09	Hydrogen	4.78	SiO2	46.22
Fixed Carbon	47.97	Nitrogen	1.56	Al2O3	19.62
		Chlorine	0.049	TiO2	0.97
Sulfur, Total	3.68	Sulfur, Total	3.68	Fe2O3	17.83
BTU/lb	12566	Ash	12.94	CaO	6.14
MAF BTU/lb	14434	Oxygen (DIFF)	6.69	MgO	0.96
				Na2O	0.58
<u>TOTAL MOISTURE %</u>	12.43			K2O	2.72
				P2O5	0.21
<u>MISC. (As Det.)</u>				SO3	4.32
				UND	0.43
Hg	0.113 PPM				

AS DETERMINED MOISTURE: 4.59 %

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**Sample Description.:**

**BOTTOM ASH TESTS 1 & 2**

Sample No.: BOTTOM ASH-1&2

Analytical No.: 20044586

Date Received: 09/07/2004

Project No.: 1621 -087 -

Date Completed: 09/16/2004

Submitted By: WITHUM

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>			<u>Trace Elements (ppm)</u>		
Ash		98.66	Initial		Hg	<0.004	ppm	
Volatile Matter			Softening		F		ppm	
Fixed Carbon			Hemispherical.					
BTU/lb			Fluid					
MAF BTU/lb								
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>					
Carbon		1.38	Initial					
Hydrogen			Softening					
Nitrogen			Hemispherical.					
Chlorine		ppm	Fluid					
Sulfur, Total								
Ash		98.66						
Oxygen (DIFF)		-0.04						
<u>Major Ash Elem.</u>			<u>Misc.</u>			<u>Seive Analysis</u>		
SiO2			Analysis Value		SIZE		WT %	
Al2O3			Hg	<0.004	PPM			
TiO2								
Fe2O3								
CaO								
MgO								
Na2O								
K2O								
P2O5								
SO3								
Undetermined								
Total Moisture								
<u>Sulfur Forms (Dry)</u>			<u>HGI/FSI</u>					
Pyritic Sulfur			HGI					
Sulfate								
Organic			FSI					
Sulfur, Total								

As Determined Moisture 0.16 %

These values are preliminary and are subject to change.



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**Sample Description: BOTTOM ASH TESTS 3 & 4**

**Sample No.:** BOTTOM ASH-3&4  
**Date Received:** 09/07/2004  
**Date Completed:** 09/16/2004

**Analytical No.:** 20044587  
**Project No.:** 1621 -087 -  
**Submitted By:** WITHUM

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>			<u>Trace Elements (ppm)</u>		
	Ash	99.91		Initial		Hg	<0.004	ppm
	Volatile Matter			Softening		F		ppm
	Fixed Carbon			Hemispherical				
	BTU/lb			Fluid				
	MAF BTU/lb							
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>					
	Carbon	0.19		Initial				
	Hydrogen			Softening				
	Nitrogen			Hemispherical				
	Chlorine	ppm		Fluid				
	Sulfur, Total							
	Ash	99.91						
	Oxygen (DIFF)	-0.10						
<u>Major Ash Elem. (Dry)</u>			<u>Misc.</u>			<u>Seive Analysis</u>		
	SiO2	48.24		<u>Analysis</u>	<u>Value</u>		<u>SIZE</u>	<u>WT %</u>
	Al2O3	19.70		Hg	<0.004	PPM		
	TiO2	0.95						
	Fe2O3	22.93						
	CaO	4.28						
	MgO	1.10						
	Na2O	0.55						
	K2O	2.66						
	P2O5	0.27						
	SO3	0.18						
	Undetermined	-0.86						
<u>Total Moisture</u>								
<u>Sulfur Forms (Dry)</u>			<u>HGI/FSI</u>					
	Pyritic Sulfur			HGI				
	Sulfate							
	Organic			FSI				
	Sulfur, Total							

As Determined Moisture 0.22 %

These values are preliminary and are subject to change.



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Sample Description.: Limestone Slurry Solids Test 1

Analytical No.: 20044308

Sample No.: 1A

Project No.: 1621 -087 -

Date Received: 08/30/2004

Submitted By: J. WITHUM

Date Completed: 10/13/2004

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>		<u>Trace Elements (ppm)</u>	
Ash		58.32	Initial		Hg	<0.004 ppm
Volatile Matter			Softening		F	ppm
Fixed Carbon			Hemispherical			
BTU/lb			Fluid			
MAF BTU/lb						
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>			
Carbon		11.43	Initial			
Hydrogen			Softening			
Nitrogen			Hemispherical			
Chlorine		<0.001 ppm	Fluid			
Sulfur, Total						
Ash		58.32				
Oxygen (DIFF)		30.25				
<u>Major Ash Elem.</u>			<u>Misc.</u>		<u>Seive Analysis</u>	
SiO2			Analysis	Value	SIZE	WT %
Al2O3			Hg	<0.004		
TiO2			% SOLID	34.31		
Fe2O3			DENSITY	1.015		
CaO						
MgO						
Na2O						
K2O						
P2O5						
SO3						
Undetermined						
Total Moisture						
<u>Sulfur Forms (Dry)</u>			<u>HGI/FSI</u>			
Pyritic Sulfur			HGI			
Sulfate						
Organic			FSI			
Sulfur, Total						

As Determined Moisture 0.04 %

These values are preliminary and are subject to change.



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Sample Description.: Limestone Slurry Solids Test 1

Analytical No.: 20044309

Sample No.: 1B

Project No.: 1621 -087 -

Date Received: 08/30/2004

Submitted By: J. WITHUM

Date Completed: 10/21/2004

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>		<u>Trace Elements (ppm)</u>	
Ash		59.49	Initial		Hg	<0.004 ppm
Volatile Matter			Softening		F	ppm
Fixed Carbon			Hemispherical.			
BTU/lb			Fluid			
MAF BTU/lb						
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>			
Carbon		11.26	Initial			
Hydrogen			Softening			
Nitrogen			Hemispherical.			
Chlorine		<0.001 ppm	Fluid			
Sulfur, Total						
Ash		59.49				
Oxygen (DIFF)		29.25				
<u>Major Ash Elem.</u>			<u>Misc.</u>		<u>Seive Analysis</u>	
SiO2			Analysis	Value	SIZE	WT %
Al2O3			Hg	<0.004		
TiO2			% SOLID	34.82		
Fe2O3			DENSITY	1.020		
CaO						
MgO						
Na2O						
K2O						
P2O5						
SO3						
Undetermined						
<u>Total Moisture</u>			<u>HGI/FSI</u>			
<u>Sulfur Forms (Dry)</u>			HGI			
Pyritic Sulfur						
Sulfate						
Organic			FSI			
Sulfur, Total						

As Determined Moisture 0.04 %

These values are preliminary and are subject to change.



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**Sample Description.: LIMESTONE SLURRY SOLIDS TEST 2**

**Sample No.:** 2A  
**Date Received:** 08/30/2004  
**Date Completed:** 10/21/2004

**Analytical No.:** 20044310  
**Project No.:** 1621 -087 -  
**Submitted By:** J. WITHUM

<u>Proximate</u>	<u>Wt%</u>
Ash	59.18
Volatile Matter	
Fixed Carbon	
BTU/lb	
MAF BTU/lb	

<u>Ash Fusion Reducing Temp (F)</u>
Initial
Softening
Hemispherical
Fluid

<u>Trace Elements (ppm)</u>		
Hg	<0.004	ppm
F		ppm

<u>Ultimate (Dry)%</u>	
Carbon	11.29
Hydrogen	
Nitrogen	
Chlorine	<0.001 ppm
Sulfur, Total	
Ash	59.18
Oxygen (DIFF)	29.53

<u>Ash Fusion Oxidizing</u>
Initial
Softening
Hemispherical
Fluid

<u>Seive Analysis</u>		
<u>SIZE</u>	<u>WT %</u>	

<u>Major Ash Elem.</u>	
SiO2	
Al2O3	
TiO2	
Fe2O3	
CaO	
MgO	
Na2O	
K2O	
P2O5	
SO3	
Undetermined	

<u>Misc.</u>	
<u>Analysis</u>	<u>Value</u>
Hg	<0.004
% SOLID	34.55
DENSITY	1.020

<u>Seive Analysis</u>		
<u>SIZE</u>	<u>WT %</u>	

*Total Moisture*

<u>Sulfur Forms (Dry)</u>	<u>HGI/FSI</u>
Pyritic Sulfur	HGI
Sulfate	
Organic	FSI
Sulfur, Total	

As Determined Moisture 0.07 %

These values are preliminary and are subject to change.



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**Sample Description.: LIMESTONE SLURRY SOLIDS TEST 2**

**Sample No.:** 2B  
**Date Received:** 08/30/2004  
**Date Completed:** 10/21/2004

**Analytical No.:** 20044311  
**Project No.:** 1621 -087 -  
**Submitted By:** J. WITHUM

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>		<u>Trace Elements (ppm)</u>	
Ash		58.33	Initial		Hg	<0.004 ppm
Volatile Matter			Softening		F	ppm
Fixed Carbon			Hemispherical			
BTU/lb			Fluid			
MAF BTU/lb						
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>			
Carbon		11.49	Initial			
Hydrogen			Softening			
Nitrogen			Hemispherical			
Chlorine		<0.001 ppm	Fluid			
Sulfur, Total						
Ash		58.33				
Oxygen (DIFF)		30.18				
<u>Major Ash Elem.</u>			<u>Misc.</u>		<u>Seive Analysis</u>	
SiO2			<u>Analysis Value</u>		<u>SIZE</u>	<u>WT %</u>
Al2O3			Hg	<0.004		
TiO2			% SOLID	34.86		
Fe2O3			DENSITY	1.052		
CaO						
MgO						
Na2O						
K2O						
P2O5						
SO3						
Undetermined						
<u>Total Moisture</u>						
<u>Sulfur Forms (Dry)</u>			<u>HGI/FSI</u>			
Pyritic Sulfur			HGI			
Sulfate						
Organic			FSI			
Sulfur, Total						

As Determined Moisture 0.09 %

These values are preliminary and are subject to change.



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Sample Description.: LIMESTONE SLURRY SOLIDS TEST 3

Sample No.: 3A  
 Date Received: 08/30/2004  
 Date Completed: 10/19/2004

Analytical No.: 20044312

Project No.: 1621 -087 -

Submitted By: J. WITHUM

<u>Proximate</u>	<u>Wt%</u>
Ash	58.27
Volatile Matter	
Fixed Carbon	
BTU/lb	
MAF BTU/lb	

<u>Ultimate (Dry)%</u>	
Carbon	10.95
Hydrogen	
Nitrogen	
Chlorine	<0.001 ppm
Sulfur, Total	
Ash	58.27
Oxygen (DIFF)	30.78

<u>Major Ash Elem. (Dry)</u>	
SiO2	4.30
Al2O3	0.26
TiO2	0.01
Fe2O3	0.13
CaO	54.06
MgO	0.78
Na2O	0.03
K2O	0.07
P2O5	0.05
SO3	0.10
Undetermined	40.21

Total Moisture

<u>Sulfur Forms (Dry)</u>	
Pyritic Sulfur	
Sulfate	
Organic	
Sulfur, Total	

<u>Ash Fusion Reducing Temp (F)</u>
Initial
Softening
Hemispherical
Fluid

<u>Ash Fusion Oxidizing</u>
Initial
Softening
Hemispherical
Fluid

<u>Misc.</u>	
<u>Analysis</u>	<u>Value</u>
Hg	<0.004
% SOLID	34.65
DENSITY	1.125

<u>Trace Elements (ppm)</u>		
Hg	<0.004	ppm
F		ppm

<u>Seive Analysis</u>		
<u>SIZE</u>	<u>WT %</u>	

<u>HGI/FSI</u>	
HGI	
FSI	

As Determined Moisture 0.07 %

These values are preliminary and are subject to change.



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**Sample Description.: LIMESTONE SLURRY SOLIDS TEST 3**

**Analytical No.: 20044313**  
**Project No.: 1621 -087 -**  
**Submitted By: J. WITHUM**

**Sample No.: 3B**  
**Date Received: 08/30/2004**  
**Date Completed: 10/19/2004**

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>		<u>Trace Elements (ppm)</u>	
Ash		58.33	Initial		Hg	<0.004 ppm
Volatile Matter			Softening		F	ppm
Fixed Carbon			Hemispherical.			
BTU/lb			Fluid			
MAF BTU/lb						
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>			
Carbon		11.17	Initial			
Hydrogen			Softening			
Nitrogen			Hemispherical.			
Chlorine		<0.001 ppm	Fluid			
Sulfur, Total						
Ash		58.33				
Oxygen (DIFF)		30.50				
<u>Major Ash Elem. (Dry)</u>			<u>Misc.</u>		<u>Seive Analysis</u>	
SiO2		4.33	Analysis	Value	SIZE	WT %
Al2O3		0.25	Hg	<0.004		
TiO2		0.01	% SOLID	34.50		
Fe2O3		0.13	DENSITY	1.018		
CaO		54.79				
MgO		0.78				
Na2O		0.02				
K2O		0.06				
P2O5		0.06				
SO3		0.09				
Undetermined		39.48				
<u>Total Moisture</u>						
<u>Sulfur Forms (Dry)</u>			<u>HGI/FSI</u>			
Pyritic Sulfur			HGI			
Sulfate						
Organic			FSI			
Sulfur, Total						

As Determined Moisture 0.05 %

These values are preliminary and are subject to change.



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**Sample Description.: LIMESTONE SLURRY SOLIDS TEST 4**

**Sample No.:** 4A  
**Date Received:** 08/30/2004  
**Date Completed:** 10/19/2004

**Analytical No.:** 20044314  
**Project No.:** 1621 -087 -  
**Submitted By:** J. WITHUM

<u>Proximate</u>	<u>Wt%</u>
Ash	58.31
Volatile Matter	
Fixed Carbon	
BTU/lb	
MAF BTU/lb	

<u>Ultimate (Dry)%</u>	
Carbon	11.21
Hydrogen	
Nitrogen	
Chlorine	<0.001 ppm
Sulfur, Total	
Ash	58.31
Oxygen (DIFF)	30.48

<u>Major Ash Elem. (Dry)</u>	
SiO2	4.33
Al2O3	0.25
TiO2	0.01
Fe2O3	0.13
CaO	54.41
MgO	0.79
Na2O	0.02
K2O	0.06
P2O5	0.05
SO3	0.11
Undetermined	39.84

*Total Moisture*

<u>Sulfur Forms (Dry)</u>	
Pyritic Sulfur	
Sulfate	
Organic	
Sulfur, Total	

<u>Ash Fusion Reducing Temp (F)</u>
Initial
Softening
Hemispherical
Fluid

<u>Ash Fusion Oxidizing</u>
Initial
Softening
Hemispherical
Fluid

<u>Misc.</u>		
<u>Analysis</u>	<u>Value</u>	
Hg	<0.004	PPM
% SOLID	34.95	
DENSITY	1.013	

<u>Trace Elements (ppm)</u>		
Hg	<0.004	ppm
F		ppm

<u>Seive Analysis</u>		
<u>SIZE</u>	<u>WT %</u>	

<u>HGI/FSI</u>	
HGI	
FSI	

As Determined Moisture 0.03 %  
 These values are preliminary and are subject to change.



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Sample Description.: Limestone Slurry Solids Test 4

Analytical No.: 20044315

Sample No.: 4B

Project No.: 1621 -087 -

Date Received: 08/30/2004

Submitted By: J. WITHUM

Date Completed: 10/19/2004

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>		<u>Trace Elements (ppm)</u>	
Ash		58.40	Initial		Hg	<0.004 ppm
Volatile Matter			Softening		F	ppm
Fixed Carbon			Hemispherical.			
BTU/lb			Fluid			
MAF BTU/lb						
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>			
Carbon		11.25	Initial			
Hydrogen			Softening			
Nitrogen			Hemispherical.			
Chlorine		<0.001 ppm	Fluid			
Sulfur, Total						
Ash		58.40				
Oxygen (DIFF)		30.35				
<u>Major Ash Elem. (Dry)</u>			<u>Misc.</u>			
SiO2		4.16	Analysis	Value		
Al2O3		0.25	Hg	<0.004		
TiO2		0.01	% SOLID	34.21		
Fe2O3		0.13	DENSITY	1.011		
CaO		54.39				
MgO		0.77				
Na2O		0.02				
K2O		0.06				
P2O5		0.05				
SO3		0.12				
Undetermined		40.04				
<u>Total Moisture</u>			<u>Seive Analysis</u>			
<u>Sulfur Forms (Dry)</u>			<u>SIZE</u> <u>WT %</u>			
Pyritic Sulfur						
Sulfate						
Organic						
Sulfur, Total						
			<u>HGI/FSI</u>			
			HGI			
			FSI			

As Determined Moisture 0.07 %

These values are preliminary and are subject to change.

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DESCRIPTION LIMESTONE SLURRY SOLIDS  
 TEST 1

DATE SAMPLED 11/02/04  
 SAMPLE NUMBER 1

DATE LOGGED 11/09/04  
 DATE COMPLETED 12/02/04  
 PROJECT NUMBER 1621-87 -1  
 ANALYTICAL NUMBER 045555

ANALYSIS REPORT

<u>PROXIMATE</u>	<u>(Dry)%</u>	<u>ULTIMATE</u>	<u>(Dry)%</u>	<u>MAJOR ASH ELEM</u>	<u>(Dry)%</u>
Ash	57.77	Carbon	11.46	SiO2	3.44
Total Sulfur	0.08	Chlorine	<0.001	Al2O3	0.58
		Ash	57.77	TiO2	0.02
<u>MISC. (As Det.)</u>				Fe2O3	0.29
Hg	0.011			CaO	53.21
% SOLIDS	33.2			MgO	1.31
DENSITY	1.087			Na2O	0.01
				K2O	0.13
				P2O5	0.02
				SO3	0.19
				UND	40.80

AS DETERMINED MOISTURE: 0.18 %

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DESCRIPTION LIMESTONE SLURRY SOLIDS  
 TEST 2

DATE SAMPLED 11/03/04  
 SAMPLE NUMBER 2

DATE LOGGED 11/09/04  
 DATE COMPLETED 12/02/04  
 PROJECT NUMBER 1621-87 -1  
 ANALYTICAL NUMBER 045556

ANALYSIS REPORT

<u>PROXIMATE</u>	<u>(Dry)%</u>	<u>ULTIMATE</u>	<u>(Dry)%</u>	<u>MAJOR ASH ELEM</u>	<u>(Dry)%</u>
Ash	57.83	Carbon	11.52	SiO2	3.34
Total Sulfur	0.07	Chlorine	<0.001	Al2O3	0.58
		Ash	57.83	TiO2	0.02
<u>MISC. (As Det.)</u>				Fe2O3	0.29
Hg	0.008			CaO	52.86
% SOLIDS	37.8			MgO	1.36
DENSITY	1.131			Na2O	0.02
				K2O	0.12
				P2O5	0.02
				SO3	0.18
				UND	41.21

AS DETERMINED MOISTURE: 0.10 %

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DESCRIPTION LIMESTONE SLURRY SOLIDS  
 TEST 3

DATE SAMPLED 11/03/04  
 SAMPLE NUMBER 3

DATE LOGGED 11/09/04  
 DATE COMPLETED 12/02/04  
 PROJECT NUMBER 1621-87 -1  
 ANALYTICAL NUMBER 045557

ANALYSIS REPORT

<u>PROXIMATE</u>	<u>(Dry)%</u>	<u>ULTIMATE</u>	<u>(Dry)%</u>	<u>MAJOR ASH ELEM</u>	<u>(Dry)%</u>
Ash	57.82	Carbon	11.39	SiO2	3.35
Total Sulfur	0.09	Chlorine	0.001	Al2O3	0.57
		Ash	57.82	TiO2	0.02
<u>MISC. (As Det.)</u>				Fe2O3	0.30
Hg	0.009			CaO	53.93
% SOLIDS	37.8			MgO	1.37
DENSITY	1.072			Na2O	0.01
				K2O	0.13
				P2O5	0.02
				SO3	0.22
				UND	40.08

AS DETERMINED MOISTURE: 0.14 %

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DESCRIPTION      LIMESTONE SLURRY SOLIDS  
                          TEST 4

DATE SAMPLED    11/03/04  
 SAMPLE NUMBER 4

DATE LOGGED      11/09/04  
 DATE COMPLETED 12/02/04  
 PROJECT NUMBER 1621-87 -1  
 ANALYTICAL NUMBER 045558

ANALYSIS REPORT

<u>PROXIMATE</u> (Dry)%		<u>ULTIMATE</u> (Dry)%		<u>MAJOR ASH ELEM</u> (Dry)%	
Ash	57.83	Carbon	11.39	SiO2	3.31
Total Sulfur	0.08	Chlorine	0.001	Al2O3	0.57
		Ash	57.83	TiO2	0.02
<u>MISC. (As Det.)</u>				Fe2O3	0.31
Hg	0.008			CaO	53.37
% SOLIDS	38.8			MgO	1.38
DENSITY	1.105			Na2O	0.01
				K2O	0.13
				P2O5	0.03
				SO3	0.19
				UND	40.68

AS DETERMINED MOISTURE: 0.14 %

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TO: JAW/SCT/JEL

PROJECT NUMBER 1621-87 -

DATE LOGGED 08/30/04  
DATE COMPLETED / /

DESCRIPTION LIMESTONE SLURRY LIQUID TEST 1  
COMMENTS TANK A (12:00)  
SAMPLE NUMBER 1A  
ANALYTICAL NUMBER 044361

ANALYSIS	----- WATER ANALYSIS -----			
	UNITS	VALUE	VALUE	DUP AVG
Calcium		79.1		
Total Iron		<0.05		
Magnesium		19.3		
Potassium		8.15		
Sodium		58.0		
Ammonia as NH3	ppm	<10		
Chloride		90.0		
Nitrate as N		INT		
Sulfate		185		
MERCURY	ng/ml	<1.0		

Note: All units mg/L unless specified

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PROJECT NUMBER 1621-87 -

DATE LOGGED 08/30/04  
DATE COMPLETED / /

DESCRIPTION LIMESTONE SLURRY LIQUID TEST 1  
COMMENTS TANK B (12:05)  
SAMPLE NUMBER 1B  
ANALYTICAL NUMBER 044362

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		82.5		
Total Iron		<0.05		
Magnesium		21.2		
Potassium		8.69		
Sodium		63.7		
Ammonia as NH3	ppm	<10		
Chloride		80.0		
Nitrate as N		<10		
Sulfate		191		
MERCURY	ng/ml	<1.0		

Note: All units mg/L unless specified

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TO: JAW/SCT/JEL

PROJECT NUMBER 1621-87 -

DATE LOGGED 08/30/04  
DATE COMPLETED / /

DESCRIPTION LIMESTONE SLURRY LIQUID TEST 2  
COMMENTS TANK A (17:10)  
SAMPLE NUMBER 2A  
ANALYTICAL NUMBER 044363

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		82.6		
Total Iron		<0.05		
Magnesium		19.4		
Potassium		8.14		
Sodium		60.1		
Ammonia as NH3	ppm	<10		
Chloride		85.0		
Nitrate as N		<10		
Sulfate		188		
MERCURY	ng/ml	<1.0		

Note: All units mg/L unless specified

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PROJECT NUMBER 1621-87 -

DATE LOGGED 08/30/04  
DATE COMPLETED / /

DESCRIPTION LIMESTONE SLURRY LIQUID TEST 2  
COMMENTS TANK B (17:10)  
SAMPLE NUMBER 2B  
ANALYTICAL NUMBER 044364

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		81.9		
Total Iron		<0.05		
Magnesium		19.9		
Potassium		8.66		
Sodium		63.9		
Ammonia as NH3	ppm	<10		
Chloride		85.0		
Nitrate as N		<10		
Sulfate		191		

MERCURY ng/ml 1.0

Note: All units mg/L unless specified

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TO: JAW/SCT/JEL

PROJECT NUMBER 1621-87 -

DATE LOGGED 08/30/04  
DATE COMPLETED / /

DESCRIPTION LIMESTONE SLURRY LIQUID TEST 3  
COMMENTS TANK A (10:30)  
SAMPLE NUMBER 3A  
ANALYTICAL NUMBER 044365

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		75.2		
Total Iron		<0.05		
Magnesium		19.3		
Potassium		8.34		
Sodium		61.8		
Ammonia as NH3	ppm	<10		
Chloride		75.0		
Nitrate as N		<10		
Sulfate		191		
MERCURY	ng/ml	<1.0		

Note: All units mg/L unless specified

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PROJECT NUMBER 1621-87 -

DATE LOGGED 08/30/04  
DATE COMPLETED / /

DESCRIPTION LIMESTONE SLURRY LIQUID TEST 3  
COMMENTS TANK B (10:35)  
SAMPLE NUMBER 3B  
ANALYTICAL NUMBER 044366

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		82.2		
Total Iron		<0.05		
Magnesium		19.9		
Potassium		8.54		
Sodium		62.9		
Ammonia as NH3	ppm	<10		
Chloride		90.0		
Nitrate as N		<10		
Sulfate		194		
MERCURY	ng/ml	<1.0		

Note: All units mg/L unless specified

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TO: JAW/SCT/JEL

PROJECT NUMBER 1621-87 -

DATE LOGGED 08/30/04  
DATE COMPLETED / /

DESCRIPTION LIMESTONE SLURRY LIQUID TEST 4  
COMMENTS TANK A (14:35)  
SAMPLE NUMBER 4A  
ANALYTICAL NUMBER 044367

ANALYSIS	----- WATER ANALYSIS -----			
	UNITS	VALUE	VALUE	DUP AVG
Calcium		83.6		
Total Iron		<0.05		
Magnesium		19.5		
Potassium		8.24		
Sodium		61.0		
Ammonia as NH3	ppm	<10		
Chloride		90.0		
Nitrate as N		<10		
Sulfate		191		
MERCURY	ng/ml	<1.0		

Note: All units mg/L unless specified

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TO: JAW/SCT/JEL

PROJECT NUMBER 1621-87 -

DATE LOGGED 08/30/04  
DATE COMPLETED / /

DESCRIPTION LIMESTONE SLURRY LIQUID TEST 4  
COMMENTS TANK B (14:40)  
SAMPLE NUMBER 4B  
ANALYTICAL NUMBER 044368

----- WATER ANALYSIS -----  
UNITS VALUE VALUE DUP AVG

ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		85.6		
Total Iron		<0.05		
Magnesium		19.9		
Potassium		8.43		
Sodium		61.9		
Ammonia as NH3	ppm	<10		
Chloride		75.0		
Nitrate as N		<10		
Sulfate		196		

MERCURY ng/ml <1.0

Note: All units mg/L unless specified

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TO: SCT/JAW/JEL

PROJECT NUMBER 1621-87 -1

DATE LOGGED 11/09/04  
DATE COMPLETED / /

DESCRIPTION LIMESTONE SLURRY FILTRATE TEST 1  
SAMPLE NUMBER 1  
ANALYTICAL NUMBER 045506

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		133		
Total Iron		<0.53		
Magnesium		22.1		
Potassium		9.63		
Sodium		34.5		
Ammonia as NH3	ppm	<10		
Chloride		38.0		
Nitrate as N		1.76		
Sulfate		206		
MERCURY	ng/ml	<1.0		

Note: All units mg/L unless specified

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TO: SCT/JAW/JEL

PROJECT NUMBER 1621-87 -1

DATE LOGGED 11/09/04

DATE COMPLETED / /

DESCRIPTION LIMESTONE SLURRY FILTRATE TEST 2

SAMPLE NUMBER 2

ANALYTICAL NUMBER 045507

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		96.4		
Total Iron		<0.53		
Magnesium		23.9		
Potassium		10.8		
Sodium		34.3		
Ammonia as NH3	ppm	<10		
Chloride		40.0		
Nitrate as N		1.77		
Sulfate		218		

MERCURY ng/ml <1.0

Note: All units mg/L unless specified

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TO: SCT/JAW/JEL

PROJECT NUMBER 1621-87 -1

DATE LOGGED 11/09/04

DATE COMPLETED / /

DESCRIPTION LIMESTONE SLURRY FILTRATE TEST 3

SAMPLE NUMBER 3

ANALYTICAL NUMBER 045508

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		91.8		
Total Iron		<0.53		
Magnesium		23.5		
Potassium		10.2		
Sodium		34.2		
Ammonia as NH3	ppm	<10		
Chloride		39.0		
Nitrate as N		1.76		
Sulfate		211		

MERCURY                    ng/ml   <1.0

Note: All units mg/L unless specified

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SOUTH PARK, PENNSYLVANIA 15129

TO: SCT/JAW/JEL

PROJECT NUMBER 1621-87 -1

DATE LOGGED 11/09/04

DATE COMPLETED / /

DESCRIPTION LIMESTONE SLURRY FILTRATE TEST 4  
SAMPLE NUMBER 4  
ANALYTICAL NUMBER 045509

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		86.4		
Total Iron		<0.53		
Magnesium		23.8		
Potassium		10.8		
Sodium		34.9		
Ammonia as NH3	ppm	<10		
Chloride		39.0		
Nitrate as N		1.67		
Sulfate		214		

MERCURY ng/ml <1.0

Note: All units mg/L unless specified



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Sample Description.: ESP HOPPER ASH HOPPER A2

Analytical No.: 20044321

Sample No.: 1-A2

Project No.: 1621 -087 -

Date Received: 08/30/2004

Submitted By: J. WITHUM

Date Completed: 09/16/2004

<u>Proximate</u>	<u>Wt%</u>
Ash	95.42
Volatile Matter	
Fixed Carbon	
BTU/lb	
MAF BTU/lb	

<u>Ash Fusion Reducing Temp (F)</u>
Initial
Softening
Hemispherical
Fluid

<u>Trace Elements (ppm)</u>		
Hg	0.199	ppm
F		ppm

<u>Ultimate (Dry)%</u>	
Carbon	2.00
Hydrogen	
Nitrogen	
Chlorine	ppm
Sulfur, Total	
Ash	95.42
Oxygen (DIFF)	2.58

<u>Ash Fusion Oxidizing</u>
Initial
Softening
Hemispherical
Fluid

<u>Seive Analysis</u>		
<u>SIZE</u>	<u>WT %</u>	

<u>Major Ash Elem. (Dry)</u>	
SiO2	45.88
Al2O3	20.16
TiO2	1.02
Fe2O3	18.37
CaO	4.35
MgO	1.16
Na2O	0.68
K2O	3.06
P2O5	0.62
SO3	3.09
Undetermined	1.61

<u>Misc.</u>		
<u>Analysis</u>	<u>Value</u>	
Hg	0.197	PPM

<u>Seive Analysis</u>		
<u>SIZE</u>	<u>WT %</u>	

Total Moisture

<u>Sulfur Forms (Dry)</u>	
Pyritic Sulfur	
Sulfate	
Organic	
Sulfur, Total	

<u>HGI/FSI</u>	
HGI	
FSI	

As Determined Moisture 1.06 %

These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER B2

Sample No.: 1-B2  
 Date Received: 08/30/2004  
 Date Completed: 09/16/2004

Analytical No.: 20044322  
 Project No.: 1621 -087 -  
 Submitted By: J. WITHUM

<u>Proximate</u>	<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>	<u>Trace Elements (ppm)</u>
Ash		Initial	Hg 0.136 ppm
Volatile Matter		Softening	F ppm
Fixed Carbon		Hemispherical.	
BTU/lb		Fluid	
MAF BTU/lb			
<u>Ultimate (Dry)%</u>		<u>Ash Fusion Oxidizing</u>	
Carbon	2.79	Initial	
Hydrogen		Softening	
Nitrogen		Hemispherical.	
Chlorine	ppm	Fluid	
Sulfur, Total			
Ash			
Oxygen (DIFF)	97.21		
<u>Major Ash Elem. (AsDet)</u>		<u>Misc.</u>	<u>Seive Analysis</u>
SiO2	39.57	<u>Analysis Value</u>	<u>SIZE</u> <u>WT %</u>
Al2O3	17.06	Hg 0.136 PPM	
TiO2	1.11		
Fe2O3	20.11		
CaO	4.73		
MgO	1.27		
Na2O	0.63		
K2O	2.71		
P2O5	0.65		
SO3	4.24		
Undetermined	7.92		
<u>Total Moisture</u>			
<u>Sulfur Forms (Dry)</u>		<u>HGI/FSI</u>	
Pyritic Sulfur		HGI	
Sulfate			
Organic		FSI	
Sulfur, Total			

As Determined Moisture 0 %

These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER A6

Analytical No.: 20044323

Sample No.: 1-A6

Project No.: 1621 -087 -

Date Received: 08/30/2004

Submitted By: J. WITHUM

Date Completed: 09/16/2004

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>			<u>Trace Elements (ppm)</u>		
Ash		95.85	Initial			Hg	0.091	ppm
Volatile Matter			Softening			F		ppm
Fixed Carbon			Hemispherical.					
BTU/lb			Fluid					
MAF BTU/lb								
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>					
Carbon		1.61	Initial					
Hydrogen			Softening					
Nitrogen			Hemispherical.					
Chlorine		ppm	Fluid					
Sulfur, Total								
Ash		95.85						
Oxygen (DIFF)		2.54						
<u>Major Ash Elem. (Dry)</u>			<u>Misc.</u>			<u>Seive Analysis</u>		
SiO2		46.86	Analysis	Value		SIZE	WT %	
Al2O3		19.62	Hg	0.091	PPM			
TiO2		0.99						
Fe2O3		19.47						
CaO		4.55						
MgO		1.14						
Na2O		0.67						
K2O		3.08						
P2O5		0.49						
SO3		2.63						
Undetermined		0.50						
<i>Total Moisture</i>								
<u>Sulfur Forms (Dry)</u>			<u>HGI/FSI</u>					
Pyritic Sulfur				HGI				
Sulfate								
Organic				FSI				
Sulfur, Total								

As Determined Moisture 0.3 %

These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER B6

Analytical No.: 20044324

Sample No.: 1-B6

Project No.: 1621 -087 -

Date Received: 08/30/2004

Submitted By: J. WITHUM

Date Completed: 09/16/2004

<u>Proximate</u>	<u>Wt%</u>
Ash	96.32
Volatile Matter	
Fixed Carbon	
BTU/lb	
MAF BTU/lb	

<u>Ash Fusion Reducing Temp (F)</u>
Initial
Softening
Hemispherical
Fluid

<u>Trace Elements (ppm)</u>	
Hg	0.064 ppm
F	ppm

<u>Ultimate (Dry)%</u>	
Carbon	2.95
Hydrogen	
Nitrogen	
Chlorine	ppm
Sulfur, Total	
Ash	96.32
Oxygen (DIFF)	0.73

<u>Ash Fusion Oxidizing</u>
Initial
Softening
Hemispherical
Fluid

<u>Seive Analysis</u>	
<u>SIZE</u>	<u>WT %</u>

<u>Major Ash Elem. (Dry)</u>	
SiO2	46.53
Al2O3	19.06
TiO2	0.94
Fe2O3	20.74
CaO	5.51
MgO	1.14
Na2O	0.64
K2O	3.13
P2O5	0.40
SO3	1.41
Undetermined	0.50

<u>Misc.</u>		
<u>Analysis</u>	<u>Value</u>	
Hg	0.064	PPM

<u>Seive Analysis</u>	
<u>SIZE</u>	<u>WT %</u>

<u>Sulfur Forms (Dry)</u>	
Pyritic Sulfur	
Sulfate	
Organic	
Sulfur, Total	

<u>HGI/FSI</u>	
HGI	
FSI	

As Determined Moisture 0.2 %

These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER A12

Analytical No.: 20044325

Sample No.: 1-A12

Project No.: 1621 -087 -

Date Received: 08/30/2004

Submitted By: J. WITHUM

Date Completed: 09/16/2004

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>			<u>Trace Elements (ppm)</u>		
Ash		97.59	Initial			Hg	0.062	ppm
Volatile Matter			Softening			F		ppm
Fixed Carbon			Hemispherical.					
BTU/lb			Fluid					
MAF BTU/lb								
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>					
Carbon		1.86	Initial					
Hydrogen			Softening					
Nitrogen			Hemispherical.					
Chlorine		ppm	Fluid					
Sulfur, Total								
Ash		97.59						
Oxygen (DIFF)		0.55						
<u>Major Ash Elem. (Dry)</u>			<u>Misc.</u>			<u>Seive Analysis</u>		
SiO2		49.91	Analysis	Value		SIZE	WT %	
Al2O3		20.31	Hg	0.062	PPM			
TiO2		1.00						
Fe2O3		18.11						
CaO		4.69						
MgO		1.20						
Na2O		0.71						
K2O		3.37						
P2O5		0.37						
SO3		1.30						
Undetermined		-0.97						
<u>Total Moisture</u>								
<u>Sulfur Forms (Dry)</u>			<u>HGI/FSI</u>					
Pyritic Sulfur			HGI					
Sulfate								
Organic			FSI					
Sulfur, Total								

As Determined Moisture 0.15 %

These values are preliminary and are subject to change.



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**Sample Description.: ESP HOPPER ASH HOPPER B12**

**Analytical No.: 20044326**

**Sample No.: 1-B12**

**Project No.: 1621 -087 -**

**Date Received: 08/30/2004**

**Submitted By: J. WITHUM**

**Date Completed: 09/16/2004**

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>		<u>Trace Elements (ppm)</u>	
Ash		97.99	Initial		Hg	0.084 ppm
Volatile Matter			Softening		F	ppm
Fixed Carbon			Hemispherical			
BTU/lb			Fluid			
MAF BTU/lb						
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>			
Carbon		1.48	Initial			
Hydrogen			Softening			
Nitrogen			Hemispherical			
Chlorine		ppm	Fluid			
Sulfur, Total						
Ash		97.99				
Oxygen (DIFF)		0.53				
<u>Major Ash Elem. (Dry)</u>			<u>Misc.</u>		<u>Seive Analysis</u>	
SiO2		49.61	<u>Analysis Value</u>		<u>SIZE</u>	<u>WT %</u>
Al2O3		20.16	Hg	0.084 PPM		
TiO2		1.01				
Fe2O3		18.31				
CaO		4.69				
MgO		1.19				
Na2O		0.68				
K2O		3.25				
P2O5		0.35				
SO3		1.22				
Undetermined		-0.47				
<u>Total Moisture</u>			<u>HGI/FSI</u>			
<u>Sulfur Forms (Dry)</u>			HGI			
Pyritic Sulfur						
Sulfate						
Organic			FSI			
Sulfur, Total						

As Determined Moisture 0.2 %

These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER A16

Analytical No.: 20044327  
 Project No.: 1621 -087 -  
 Submitted By: J. WITHUM

Sample No.: 1-A16  
 Date Received: 08/30/2004  
 Date Completed: 09/16/2004

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>		<u>Trace Elements (ppm)</u>	
Ash		98.24	Initial		Hg	0.042 ppm
Volatile Matter			Softening		F	ppm
Fixed Carbon			Hemispherical.			
BTU/lb			Fluid			
MAF BTU/lb						
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>			
Carbon		1.29	Initial			
Hydrogen			Softening			
Nitrogen			Hemispherical.			
Chlorine		ppm	Fluid			
Sulfur, Total						
Ash		98.24				
Oxygen (DIFF)		0.47				
<u>Major Ash Elem. (Dry)</u>			<u>Misc.</u>		<u>Seive Analysis</u>	
SiO2		49.46	<u>Analysis Value</u>		<u>SIZE</u>	<u>WT %</u>
Al2O3		20.16	Hg	0.042 PPM		
TiO2		1.02				
Fe2O3		19.20				
CaO		4.38				
MgO		1.16				
Na2O		0.70				
K2O		3.10				
P2O5		0.24				
SO3		1.06				
Undetermined		-0.48				
<i>Total Moisture</i>			<u>HGI/FSI</u>			
<u>Sulfur Forms (Dry)</u>			HGI			
Pyritic Sulfur			FSI			
Sulfate						
Organic						
Sulfur, Total						

As Determined Moisture 0.1 %  
 These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER B16

Analytical No.: 20044328

Sample No.: 1-B16

Project No.: 1621 -087 -

Date Received: 08/30/2004

Submitted By: J. WITHUM

Date Completed: 09/16/2004

<u>Proximate</u>	<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>	<u>Trace Elements (ppm)</u>
Ash	98.59	Initial	Hg 0.050 ppm
Volatile Matter		Softening	F ppm
Fixed Carbon		Hemispherical.	
BTU/lb		Fluid	
MAF BTU/lb			
<u>Ultimate (Dry)%</u>		<u>Ash Fusion Oxidizing</u>	
Carbon	1.12	Initial	
Hydrogen		Softening	
Nitrogen		Hemispherical.	
Chlorine	ppm	Fluid	
Sulfur, Total			
Ash	98.59		
Oxygen (DIFF)	0.29		
<u>Major Ash Elem. (Dry)</u>		<u>Misc.</u>	<u>Seive Analysis</u>
SiO2	49.11	<u>Analysis Value</u>	<u>SIZE</u> <u>WT %</u>
Al2O3	20.23	Hg 0.050 PPM	
TiO2	1.03		
Fe2O3	17.86		
CaO	4.40		
MgO	1.19		
Na2O	0.65		
K2O	3.14		
P2O5	0.30		
SO3	0.88		
Undetermined	1.21		
<i>Total Moisture</i>			
<u>Sulfur Forms (Dry)</u>		<u>HGI/FSI</u>	
Pyritic Sulfur		HGI	
Sulfate			
Organic		FSI	
Sulfur, Total			

As Determined Moisture 0.09 %

These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER A2

Analytical No.: 20044329

Project No.: 1621 -087 -

Sample No.: 2-A2

Date Received: 08/30/2004

Submitted By: J. WITHUM

Date Completed: 09/16/2004

<u>Proximate</u>	<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>	<u>Trace Elements (ppm)</u>
Ash	97.41	Initial	Hg 0.097 ppm
Volatile Matter		Softening	F ppm
Fixed Carbon		Hemispherical	
BTU/lb		Fluid	
MAF BTU/lb			
<u>Ultimate (Dry)%</u>		<u>Ash Fusion Oxidizing</u>	
Carbon	1.01	Initial	
Hydrogen		Softening	
Nitrogen		Hemispherical	
Chlorine	ppm	Fluid	
Sulfur, Total			
Ash	97.41		
Oxygen (DIFF)	1.58		
<u>Major Ash Elem. (Dry)</u>		<u>Misc.</u>	<u>Seive Analysis</u>
SiO2	46.61	<u>Analysis Value</u>	<u>SIZE</u> <u>WT %</u>
Al2O3	20.17	Hg 0.096 PPM	
TiO2	1.07		
Fe2O3	19.76		
CaO	4.08		
MgO	1.18		
Na2O	0.70		
K2O	3.13		
P2O5	0.50		
SO3	2.38		
Undetermined	0.42		
<u>Total Moisture</u>			
<u>Sulfur Forms (Dry)</u>		<u>HGI/FSI</u>	
Pyritic Sulfur		HGI	
Sulfate			
Organic		FSI	
Sulfur, Total			

As Determined Moisture 0.73 %

These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER B2

Analytical No.: 20044330

Sample No.: 2-B2

Project No.: 1621 -087 -

Date Received: 08/30/2004

Submitted By: J. WITHUM

Date Completed: 09/16/2004

<u>Proximate</u>	<u>Wt%</u>
Ash	96.88
Volatile Matter	
Fixed Carbon	
BTU/lb	
MAF BTU/lb	

<u>Ash Fusion Reducing Temp (F)</u>
Initial
Softening
Hemispherical
Fluid

<u>Trace Elements (ppm)</u>		
Hg	0.091	ppm
F		ppm

<u>Ultimate (Dry)%</u>	
Carbon	1.40
Hydrogen	
Nitrogen	
Chlorine	ppm
Sulfur, Total	
Ash	96.88
Oxygen (DIFF)	1.72

<u>Ash Fusion Oxidizing</u>
Initial
Softening
Hemispherical
Fluid

<u>Seive Analysis</u>		
<u>SIZE</u>	<u>WT %</u>	

<u>Major Ash Elem. (Dry)</u>	
SiO2	46.76
Al2O3	20.22
TiO2	1.07
Fe2O3	18.45
CaO	4.33
MgO	1.20
Na2O	0.69
K2O	3.14
P2O5	0.52
SO3	2.41
Undetermined	1.21

<u>Misc.</u>		
<u>Analysis</u>	<u>Value</u>	
Hg	0.090	PPM

Total Moisture

<u>Sulfur Forms (Dry)</u>	
Pyritic Sulfur	
Sulfate	
Organic	
Sulfur, Total	

<u>HGI/FSI</u>	
HGI	
FSI	

As Determined Moisture 0.58 %

These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER A6

Analytical No.: 20044331

Sample No.: 2-A6

Project No.: 1621 -087 -

Date Received: 08/30/2004

Submitted By: J. WITHUM

Date Completed: 09/16/2004

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>			<u>Trace Elements (ppm)</u>		
Ash		95.02	Initial		Hg	0.104	ppm	
Volatile Matter			Softening		F		ppm	
Fixed Carbon			Hemispherical.					
BTU/lb			Fluid					
MAF BTU/lb								
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>					
Carbon		1.71	Initial					
Hydrogen			Softening					
Nitrogen			Hemispherical.					
Chlorine		ppm	Fluid					
Sulfur, Total								
Ash		95.02						
Oxygen (DIFF)		3.27						
<u>Major Ash Elem. (Dry)</u>			<u>Misc.</u>			<u>Seive Analysis</u>		
SiO2		45.05	<u>Analysis</u>	<u>Value</u>		<u>SIZE</u>	<u>WT %</u>	
Al2O3		18.92	Hg	0.104	PPM			
TiO2		0.97						
Fe2O3		19.88						
CaO		4.96						
MgO		1.15						
Na2O		0.61						
K2O		2.87						
P2O5		0.57						
SO3		3.13						
Undetermined		1.89						
<u>Total Moisture</u>			<u>HGI/FSI</u>					
<u>Sulfur Forms (Dry)</u>			Pyritic Sulfur			HGI		
Sulfate			Organic			FSI		
Sulfur, Total								

As Determined Moisture 0.38 %

These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER B6

Sample No.: 2-B6

Date Received: 08/30/2004

Date Completed: 09/16/2004

Analytical No.: 20044332

Project No.: 1621 -087 -

Submitted By: J. WITHUM

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>		<u>Trace Elements (ppm)</u>	
Ash		96.52	Initial		Hg	0.056 ppm
Volatile Matter			Softening		F	ppm
Fixed Carbon			Hemispherical.			
BTU/lb			Fluid			
MAF BTU/lb						
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>			
Carbon		2.63	Initial			
Hydrogen			Softening			
Nitrogen			Hemispherical.			
Chlorine		ppm	Fluid			
Sulfur, Total						
Ash		96.52				
Oxygen (DIFF)		0.85				
<u>Major Ash Elem. (Dry)</u>			<u>Misc.</u>		<u>Seive Analysis</u>	
SiO2		45.63	<u>Analysis Value</u>		<u>SIZE</u>	<u>WT %</u>
Al2O3		18.56	Hg	0.056 PPM		
TiO2		0.96				
Fe2O3		20.27				
CaO		5.52				
MgO		1.15				
Na2O		0.57				
K2O		2.70				
P2O5		0.46				
SO3		1.54				
Undetermined		2.64				
<u>Total Moisture</u>						
<u>Sulfur Forms (Dry)</u>			<u>HGI/FSI</u>			
Pyritic Sulfur			HGI			
Sulfate						
Organic			FSI			
Sulfur, Total						

As Determined Moisture 0.15 %

These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER A12

Analytical No.: 20044333

Sample No.: 2-A12

Project No.: 1621 -087 -

Date Received: 08/30/2004

Submitted By: J. WITHUM

Date Completed: 09/16/2004

<u>Proximate</u>	<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>	<u>Trace Elements (ppm)</u>
Ash	97.42	Initial	Hg 0.062 ppm
Volatile Matter		Softening	F ppm
Fixed Carbon		Hemispherical	
BTU/lb		Fluid	
MAF BTU/lb			
<u>Ultimate (Dry)%</u>		<u>Ash Fusion Oxidizing</u>	
Carbon	1.92	Initial	
Hydrogen		Softening	
Nitrogen		Hemispherical	
Chlorine	ppm	Fluid	
Sulfur, Total			
Ash	97.42		
Oxygen (DIFF)	0.66		
<u>Major Ash Elem. (Dry)</u>		<u>Misc.</u>	<u>Seive Analysis</u>
SiO2	49.45	<u>Analysis Value</u>	<u>SIZE</u> <u>WT %</u>
Al2O3	19.83	Hg 0.062 PPM	
TiO2	1.02		
Fe2O3	17.64		
CaO	4.82		
MgO	1.20		
Na2O	0.65		
K2O	3.09		
P2O5	0.41		
SO3	1.34		
Undetermined	0.55		
<i>Total Moisture</i>			
<u>Sulfur Forms (Dry)</u>		<u>HGI/FSI</u>	
Pyritic Sulfur		HGI	
Sulfate			
Organic		FSI	
Sulfur, Total			

As Determined Moisture 0.14 %

These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER B12

Sample No.: 2-B12

Date Received: 08/30/2004

Date Completed: 09/16/2004

Analytical No.: 20044334

Project No.: 1621 -087 -

Submitted By: J. WITHUM

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>			<u>Trace Elements (ppm)</u>		
Ash		98.25	Initial		Hg	0.072	ppm	
Volatile Matter			Softening		F		ppm	
Fixed Carbon			Hemispherical.					
BTU/lb			Fluid					
MAF BTU/lb								
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>					
Carbon		1.22	Initial					
Hydrogen			Softening					
Nitrogen			Hemispherical.					
Chlorine		ppm	Fluid					
Sulfur, Total								
Ash		98.25						
Oxygen (DIFF)		0.53						
<u>Major Ash Elem. (Dry)</u>			<u>Misc.</u>			<u>Seive Analysis</u>		
SiO2		49.19	Analysis Value		SIZE		WT %	
Al2O3		19.64	Hg	0.072	PPM			
TiO2		1.02						
Fe2O3		17.96						
CaO		4.70						
MgO		1.19						
Na2O		0.64						
K2O		3.00						
P2O5		0.37						
SO3		1.25						
Undetermined		1.04						
<i>Total Moisture</i>								
<u>Sulfur Forms (Dry)</u>			<u>HGI/FSI</u>					
Pyritic Sulfur			HGI					
Sulfate								
Organic			FSI					
Sulfur, Total								

As Determined Moisture 0.1 %

These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER A16

Sample No.: 2-A16  
 Date Received: 08/30/2004  
 Date Completed: 09/16/2004

Analytical No.: 20044335  
 Project No.: 1621 -087 -  
 Submitted By: J. WITHUM

<u>Proximate</u>	<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>	<u>Trace Elements (ppm)</u>
Ash	98.37	Initial	Hg 0.031 ppm
Volatile Matter		Softening	F ppm
Fixed Carbon		Hemispherical	
BTU/lb		Fluid	
MAF BTU/lb			
<u>Ultimate (Dry)%</u>		<u>Ash Fusion Oxidizing</u>	
Carbon	1.27	Initial	
Hydrogen		Softening	
Nitrogen		Hemispherical	
Chlorine	ppm	Fluid	
Sulfur, Total			
Ash	98.37		
Oxygen (DIFF)	0.36		
<u>Major Ash Elem. (Dry)</u>		<u>Misc.</u>	<u>Seive Analysis</u>
SiO2	49.09	<u>Analysis Value</u>	<u>SIZE</u> <u>WT %</u>
Al2O3	19.70	Hg 0.031 PPM	
TiO2	1.02		
Fe2O3	19.53		
CaO	4.24		
MgO	1.12		
Na2O	0.61		
K2O	2.79		
P2O5	0.25		
SO3	1.01		
Undetermined	0.64		
<i>Total Moisture</i>			
<u>Sulfur Forms (Dry)</u>		<u>HGI/FSI</u>	
Pyritic Sulfur		HGI	
Sulfate			
Organic		FSI	
Sulfur, Total			

As Determined Moisture 0.13 %

These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER B16

Sample No.: 2-B16

Date Received: 08/30/2004

Date Completed: 09/16/2004

Analytical No.: 20044336

Project No.: 1621 -087 -

Submitted By: J. WITHUM

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>			<u>Trace Elements (ppm)</u>		
Ash		98.64	Initial		Hg	0.050	ppm	
Volatile Matter			Softening		F		ppm	
Fixed Carbon			Hemispherical.					
BTU/lb			Fluid					
MAF BTU/lb								
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>					
Carbon		1.09	Initial					
Hydrogen			Softening					
Nitrogen			Hemispherical.					
Chlorine		ppm	Fluid					
Sulfur, Total								
Ash		98.64						
Oxygen (DIFF)		0.27						
<u>Major Ash Elem. (Dry)</u>			<u>Misc.</u>			<u>Seive Analysis</u>		
SiO2		50.48	Analysis Value		SIZE		WT %	
Al2O3		19.82	Hg	0.050	PPM			
TiO2		1.03						
Fe2O3		17.51						
CaO		4.41						
MgO		1.17						
Na2O		0.62						
K2O		2.96						
P2O5		0.29						
SO3		0.85						
Undetermined		0.86						
<i>Total Moisture</i>								
<u>Sulfur Forms (Dry)</u>			<u>HGI/FSI</u>					
Pyritic Sulfur			HGI					
Sulfate								
Organic			FSI					
Sulfur, Total								

As Determined Moisture 0.08 %

These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER A2

Analytical No.: 20044337

Sample No.: 3-A2

Project No.: 1621 -087 -

Date Received: 08/30/2004

Submitted By: J. WITHUM

Date Completed: 09/16/2004

<u>Proximate</u>	<u>Wt%</u>
Ash	95.67
Volatile Matter	
Fixed Carbon	
BTU/lb	
MAF BTU/lb	

<u>Ultimate (Dry)%</u>	
Carbon	2.54
Hydrogen	
Nitrogen	
Chlorine	ppm
Sulfur, Total	
Ash	95.67
Oxygen (DIFF)	1.79

<u>Major Ash Elem. (Dry)</u>	
SiO2	44.40
Al2O3	20.03
TiO2	1.04
Fe2O3	19.60
CaO	4.26
MgO	1.13
Na2O	0.61
K2O	2.81
P2O5	0.59
SO3	2.58
Undetermined	2.95

<u>Sulfur Forms (Dry)</u>	
Pyritic Sulfur	
Sulfate	
Organic	
Sulfur, Total	

<u>Ash Fusion Reducing Temp (F)</u>
Initial
Softening
Hemispherical
Fluid

<u>Ash Fusion Oxidizing</u>
Initial
Softening
Hemispherical
Fluid

<u>Misc.</u>		
<u>Analysis</u>	<u>Value</u>	
Hg	0.118	PPM

<u>HGI/FSI</u>	
HGI	
FSI	

<u>Trace Elements (ppm)</u>		
Hg	0.118	ppm
F		ppm

<u>Seive Analysis</u>		
<u>SIZE</u>	<u>WT %</u>	

As Determined Moisture 0.25 %  
 These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER B2

Analytical No.: 20044338

Sample No.: 3-B2

Project No.: 1621 -087 -

Date Received: 08/30/2004

Submitted By: J. WITHUM

Date Completed: 09/16/2004

<u>Proximate</u>	<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>	<u>Trace Elements (ppm)</u>
Ash	96.86	Initial	Hg 0.036 ppm
Volatile Matter		Softening	F ppm
Fixed Carbon		Hemispherical	
BTU/lb		Fluid	
MAF BTU/lb			
<u>Ultimate (Dry)%</u>		<u>Ash Fusion Oxidizing</u>	
Carbon	1.08	Initial	
Hydrogen		Softening	
Nitrogen		Hemispherical	
Chlorine	ppm	Fluid	
Sulfur, Total			
Ash	96.86		
Oxygen (DIFF)	2.06		
<u>Major Ash Elem. (Dry)</u>		<u>Misc.</u>	<u>Seive Analysis</u>
SiO2	44.65	<u>Analysis Value</u>	<u>SIZE</u> <u>WT %</u>
Al2O3	20.98	Hg 0.036 PPM	
TiO2	1.16		
Fe2O3	16.41		
CaO	4.42		
MgO	1.26		
Na2O	0.70		
K2O	3.09		
P2O5	0.93		
SO3	3.92		
Undetermined	2.48		
<i>Total Moisture</i>			
<u>Sulfur Forms (Dry)</u>		<u>HGI/FSI</u>	
Pyritic Sulfur		HGI	
Sulfate			
Organic		FSI	
Sulfur, Total			

As Determined Moisture 0.38 %

These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER A6

Analytical No.: 20044339

Sample No.: 3-A6

Project No.: 1621 -087 -

Date Received: 08/30/2004

Submitted By: J. WITHUM

Date Completed: 09/16/2004

<u>Proximate</u>	<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>	<u>Trace Elements (ppm)</u>
Ash	97.78	Initial	Hg 0.067 ppm
Volatile Matter		Softening	F ppm
Fixed Carbon		Hemispherical.	
BTU/lb		Fluid	
MAF BTU/lb			
<u>Ultimate (Dry)%</u>		<u>Ash Fusion Oxidizing</u>	
Carbon	1.76	Initial	
Hydrogen		Softening	
Nitrogen		Hemispherical.	
Chlorine	ppm	Fluid	
Sulfur, Total			
Ash	97.78		
Oxygen (DIFF)	0.46		
<u>Major Ash Elem. (Dry)</u>		<u>Misc.</u>	<u>Seive Analysis</u>
SiO2	46.19	<u>Analysis Value</u>	<u>SIZE</u> <u>WT %</u>
Al2O3	19.22	Hg 0.067 PPM	
TiO2	0.98		
Fe2O3	21.00		
CaO	4.86		
MgO	1.11		
Na2O	0.57		
K2O	2.77		
P2O5	0.42		
SO3	1.39		
Undetermined	1.49		
<u>Total Moisture</u>			
<u>Sulfur Forms (Dry)</u>		<u>HGI/FSI</u>	
Pyritic Sulfur		HGI	
Sulfate			
Organic		FSI	
Sulfur, Total			

As Determined Moisture 0.18 %

These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER B6

Analytical No.: 20044340

Sample No.: 3-B6

Project No.: 1621 -087 -

Date Received: 08/30/2004

Submitted By: J. WITHUM

Date Completed: 09/16/2004

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>			<u>Trace Elements (ppm)</u>		
Ash		97.27	Initial		Hg	0.037	ppm	
Volatile Matter			Softening		F		ppm	
Fixed Carbon			Hemispherical.					
BTU/lb			Fluid					
MAF BTU/lb								
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>					
Carbon		1.86	Initial					
Hydrogen			Softening					
Nitrogen			Hemispherical.					
Chlorine		ppm	Fluid					
Sulfur, Total								
Ash		97.27						
Oxygen (DIFF)		0.87						
<u>Major Ash Elem. (Dry)</u>			<u>Misc.</u>			<u>Seive Analysis</u>		
SiO2		47.13	Analysis	Value	SIZE	WT %		
Al2O3		19.94	Hg	0.037				
TiO2		1.03						
Fe2O3		19.68						
CaO		4.34						
MgO		1.13						
Na2O		0.59						
K2O		2.86						
P2O5		0.39						
SO3		1.53						
Undetermined		1.38						
<u>Total Moisture</u>			<u>HGI/FSI</u>					
<u>Sulfur Forms (Dry)</u>			Pyritic Sulfur			HGI		
Sulfate			Organic			FSI		
Sulfur, Total								

As Determined Moisture 0.21 %

These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER A12

Sample No.: 3-A12

Date Received: 08/30/2004

Date Completed: 09/16/2004

Analytical No.: 20044341

Project No.: 1621 -087 -

Submitted By: J. WITHUM

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>			<u>Trace Elements (ppm)</u>		
Ash		97.43	Initial			Hg	0.060	ppm
Volatile Matter			Softening			F		ppm
Fixed Carbon			Hemispherical.					
BTU/lb			Fluid					
MAF BTU/lb								
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>					
Carbon		1.93	Initial					
Hydrogen			Softening					
Nitrogen			Hemispherical.					
Chlorine		ppm	Fluid					
Sulfur, Total								
Ash		97.43						
Oxygen (DIFF)		0.64						
<u>Major Ash Elem. (Dry)</u>			<u>Misc.</u>			<u>Seive Analysis</u>		
SiO2		49.03	Analysis	Value		SIZE	WT %	
Al2O3		19.55	Hg	0.060	PPM			
TiO2		1.02						
Fe2O3		17.37						
CaO		4.84						
MgO		1.19						
Na2O		0.63						
K2O		2.95						
P2O5		0.39						
SO3		1.32						
Undetermined		1.71						
<u>Total Moisture</u>			<u>HGI/FSI</u>					
<u>Sulfur Forms (Dry)</u>			HGI					
Pyritic Sulfur			FSI					
Sulfate								
Organic								
Sulfur, Total								

As Determined Moisture 0.15 %

These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER B12

Sample No.: 3-B12

Date Received: 08/30/2004

Date Completed: 09/16/2004

Analytical No.: 20044342

Project No.: 1621 -087 -

Submitted By: J. WITHUM

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>			<u>Trace Elements (ppm)</u>		
Ash		98.24	Initial			Hg	0.068	ppm
Volatile Matter			Softening			F		ppm
Fixed Carbon			Hemispherical.					
BTU/lb			Fluid					
MAF BTU/lb								
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>					
Carbon		1.29	Initial					
Hydrogen			Softening					
Nitrogen			Hemispherical.					
Chlorine		ppm	Fluid					
Sulfur, Total								
Ash		98.24						
Oxygen (DIFF)		0.47						
<u>Major Ash Elem. (Dry)</u>			<u>Misc.</u>			<u>Selve Analysis</u>		
SiO2		49.10	<u>Analysis</u>	<u>Value</u>		<u>SIZE</u>	<u>WT %</u>	
Al2O3		20.01	Hg	0.068	PPM			
TiO2		1.04						
Fe2O3		18.55						
CaO		4.40						
MgO		1.16						
Na2O		0.63						
K2O		3.04						
P2O5		0.33						
SO3		1.29						
Undetermined		0.45						
<u>Total Moisture</u>			<u>HGI/FSI</u>					
<u>Sulfur Forms (Dry)</u>			HGI					
Pyritic Sulfur			FSI					
Sulfate								
Organic								
Sulfur, Total								

As Determined Moisture 0.14 %

These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER A16

Sample No.: 3-A16  
 Date Received: 08/30/2004  
 Date Completed: 09/16/2004

Analytical No.: 20044343

Project No.: 1621 -087 -

Submitted By: J. WITHUM

<u>Proximate</u>	<u>Wt%</u>
Ash	98.33
Volatile Matter	
Fixed Carbon	
BTU/lb	
MAF BTU/lb	

<u>Ultimate (Dry)%</u>	
Carbon	1.43
Hydrogen	
Nitrogen	
Chlorine	ppm
Sulfur, Total	
Ash	98.33
Oxygen (DIFF)	0.24

<u>Major Ash Elem. (Dry)</u>	
SiO2	49.56
Al2O3	20.08
TiO2	1.04
Fe2O3	18.39
CaO	4.22
MgO	1.15
Na2O	0.58
K2O	2.94
P2O5	0.29
SO3	0.92
Undetermined	0.83

Total Moisture

<u>Sulfur Forms (Dry)</u>	
Pyritic Sulfur	
Sulfate	
Organic	
Sulfur, Total	

<u>Ash Fusion Reducing Temp (F)</u>
Initial
Softening
Hemispherical
Fluid

<u>Ash Fusion Oxidizing</u>
Initial
Softening
Hemispherical
Fluid

<u>Misc.</u>		
<u>Analysis</u>	<u>Value</u>	
Hg	0.034	PPM

<u>HGI/FSI</u>	
HGI	
FSI	

<u>Trace Elements (ppm)</u>		
Hg	0.034	ppm
F		ppm

<u>Seive Analysis</u>		
<u>SIZE</u>	<u>WT %</u>	

As Determined Moisture 0.14 %

These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER B16

Sample No.: 3-B16

Date Received: 08/30/2004

Date Completed: 09/16/2004

Analytical No.: 20044344

Project No.: 1621 -087 -

Submitted By: J. WITHUM

<u>Proximate</u>	<u>Wt%</u>
Ash	98.59
Volatile Matter	
Fixed Carbon	
BTU/lb	
MAF BTU/lb	

<u>Ultimate (Dry)%</u>	
Carbon	1.20
Hydrogen	
Nitrogen	
Chlorine	ppm
Sulfur, Total	
Ash	98.59
Oxygen (DIFF)	0.21

<u>Major Ash Elem. (Dry)</u>	
SiO2	49.48
Al2O3	20.39
TiO2	1.05
Fe2O3	18.96
CaO	3.90
MgO	1.11
Na2O	0.57
K2O	2.77
P2O5	0.26
SO3	0.92
Undetermined	0.59

Total Moisture

<u>Sulfur Forms (Dry)</u>	
Pyritic Sulfur	
Sulfate	
Organic	
Sulfur, Total	

<u>Ash Fusion Reducing Temp (F)</u>
Initial
Softening
Hemispherical
Fluid

<u>Ash Fusion Oxidizing</u>
Initial
Softening
Hemispherical
Fluid

<u>Misc.</u>		
<u>Analysis</u>	<u>Value</u>	
Hg	0.040	PPM

<u>HGI/FSI</u>	
HGI	
FSI	

<u>Trace Elements (ppm)</u>		
Hg	0.040	ppm
F		ppm

<u>Seive Analysis</u>	
<u>SIZE</u>	<u>WT %</u>

As Determined Moisture 0.16 %

These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER A2

Analytical No.: 20044347

Sample No.: 4-A2

Project No.: 1621 -087 -

Date Received: 08/30/2004

Submitted By: J. WITHUM

Date Completed: 09/15/2004

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>			<u>Trace Elements (ppm)</u>		
Ash		96.11	Initial			Hg	0.088	ppm
Volatile Matter			Softening			F		ppm
Fixed Carbon			Hemispherical.					
BTU/lb			Fluid					
MAF BTU/lb								
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>					
Carbon		1.97	Initial					
Hydrogen			Softening					
Nitrogen			Hemispherical.					
Chlorine		ppm	Fluid					
Sulfur, Total								
Ash		96.11						
Oxygen (DIFF)		1.92						
<u>Major Ash Elem. (Dry)</u>			<u>Misc.</u>			<u>Seive Analysis</u>		
SiO2		47.06	<u>Analysis</u>	<u>Value</u>		<u>SIZE</u>	<u>WT %</u>	
Al2O3		21.73	Hg	0.088	PPM			
TiO2		1.08						
Fe2O3		17.65						
CaO		3.69						
MgO		1.16						
Na2O		0.73						
K2O		3.33						
P2O5		0.59						
SO3		2.66						
Undetermined		0.32						
<i>Total Moisture</i>								
<u>Sulfur Forms (Dry)</u>			<u>HGI/FSI</u>					
Pyritic Sulfur			HGI					
Sulfate								
Organic			FSI					
Sulfur, Total								

As Determined Moisture 0.41 %

These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER B2

Sample No.: 4-B2

Date Received: 08/30/2004

Date Completed: 09/15/2004

Analytical No.: 20044348

Project No.: 1621 -087 -

Submitted By: J. WITHUM

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>			<u>Trace Elements (ppm)</u>		
Ash		96.52	Initial			Hg	0.052	ppm
Volatile Matter			Softening			F		ppm
Fixed Carbon			Hemispherical.					
BTU/lb			Fluid					
MAF BTU/lb								
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>					
Carbon		1.50	Initial					
Hydrogen			Softening					
Nitrogen			Hemispherical.					
Chlorine		ppm	Fluid					
Sulfur, Total								
Ash		96.52						
Oxygen (DIFF)		1.98						
<u>Major Ash Elem. (Dry)</u>			<u>Misc.</u>			<u>Seive Analysis</u>		
SiO2		46.28	<u>Analysis</u>	<u>Value</u>		<u>SIZE</u>	<u>WT %</u>	
Al2O3		21.05	Hg	0.052	PPM			
TiO2		1.07						
Fe2O3		16.91						
CaO		3.95						
MgO		1.18						
Na2O		0.72						
K2O		3.23						
P2O5		0.64						
SO3		2.75						
Undetermined		2.22						
<i>Total Moisture</i>								
<u>Sulfur Forms (Dry)</u>			<u>HGI/FSI</u>					
Pyritic Sulfur								
Sulfate								
Organic								
Sulfur, Total								

As Determined Moisture 0.72 %

These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER A6

Sample No.: 4-A6  
 Date Received: 08/30/2004  
 Date Completed: 09/15/2004

Analytical No.: 20044349  
 Project No.: 1621 -087 -  
 Submitted By: J. WITHUM

<u>Proximate</u>	<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>	<u>Trace Elements (ppm)</u>
Ash	97.60	Initial	Hg 0.071 ppm
Volatile Matter		Softening	F ppm
Fixed Carbon		Hemispherical.	
BTU/lb		Fluid	
MAF BTU/lb			
<u>Ultimate (Dry)%</u>		<u>Ash Fusion Oxidizing</u>	
Carbon	1.94	Initial	
Hydrogen		Softening	
Nitrogen		Hemispherical.	
Chlorine	ppm	Fluid	
Sulfur, Total			
Ash	97.60		
Oxygen (DIFF)	0.46		
<u>Major Ash Elem. (Dry)</u>		<u>Misc.</u>	<u>Seive Analysis</u>
SiO2	47.10	<u>Analysis Value</u>	<u>SIZE</u> <u>WT %</u>
Al2O3	20.44	Hg 0.071 PPM	
TiO2	0.99		
Fe2O3	21.02		
CaO	4.41		
MgO	1.09		
Na2O	0.63		
K2O	3.04		
P2O5	0.36		
SO3	1.33		
Undetermined	-0.41		
<i>Total Moisture</i>			
<u>Sulfur Forms (Dry)</u>		<u>HGI/FSI</u>	
Pyritic Sulfur		HGI	
Sulfate			
Organic		FSI	
Sulfur, Total			

As Determined Moisture 0.13 %

These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER B6

Analytical No.: 20044350

Sample No.: 4-B6

Project No.: 1621 -087 -

Date Received: 08/30/2004

Submitted By: J. WITHUM

Date Completed: 09/15/2004

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>		<u>Trace Elements (ppm)</u>	
Ash		97.17	Initial		Hg	0.031 ppm
Volatile Matter			Softening		F	ppm
Fixed Carbon			Hemispherical			
BTU/lb			Fluid			
MAF BTU/lb						
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>			
Carbon		1.80	Initial			
Hydrogen			Softening			
Nitrogen			Hemispherical			
Chlorine		ppm	Fluid			
Sulfur, Total						
Ash		97.17				
Oxygen (DIFF)		1.03				
<u>Major Ash Elem. (Dry)</u>			<u>Misc.</u>		<u>Seive Analysis</u>	
SiO2		46.80	<u>Analysis Value</u>		<u>SIZE</u>	<u>WT %</u>
Al2O3		20.55	Hg	0.031 PPM		
TiO2		1.02				
Fe2O3		20.86				
CaO		4.26				
MgO		1.12				
Na2O		0.65				
K2O		3.03				
P2O5		0.45				
SO3		1.81				
Undetermined		-0.55				
<u>Total Moisture</u>			<u>HGI/FSI</u>			
<u>Sulfur Forms (Dry)</u>			HGI			
Pyritic Sulfur						
Sulfate						
Organic			FSI			
Sulfur, Total						

As Determined Moisture 0.13 %

These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER A12

Analytical No.: 20044351

Sample No.: 4-A12

Project No.: 1621 -087 -

Date Received: 08/30/2004

Submitted By: J. WITHUM

Date Completed: 09/15/2004

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>		<u>Trace Elements (ppm)</u>	
Ash		97.49	Initial		Hg	0.061 ppm
Volatile Matter			Softening		F	ppm
Fixed Carbon			Hemispherical.			
BTU/lb			Fluid			
MAF BTU/lb						
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>			
Carbon		1.94	Initial			
Hydrogen			Softening			
Nitrogen			Hemispherical.			
Chlorine		ppm	Fluid			
Sulfur, Total						
Ash		97.49				
Oxygen (DIFF)		0.57				
<u>Major Ash Elem. (Dry)</u>			<u>Misc.</u>		<u>Seive Analysis</u>	
SiO2		49.81	<u>Analysis Value</u>		<u>SIZE</u>	<u>WT %</u>
Al2O3		20.25	Hg	0.061	PPM	
TiO2		1.00				
Fe2O3		17.29				
CaO		4.79				
MgO		1.17				
Na2O		0.70				
K2O		3.34				
P2O5		0.41				
SO3		1.32				
Undetermined		-0.08				
<u>Total Moisture</u>						
<u>Sulfur Forms (Dry)</u>			<u>HGI/FSI</u>			
Pyritic Sulfur			HGI			
Sulfate						
Organic			FSI			
Sulfur, Total						

As Determined Moisture 0.19 %

These values are preliminary and are subject to change.

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Sample Description.: ESP HOPPER ASH HOPPER B12

Sample No.: 4-B12

Date Received: 08/30/2004

Date Completed: 09/15/2004

Analytical No.: 20044352

Project No.: 1621 -087 -

Submitted By: J. WITHUM

<u>Proximate</u>	<u>Wt%</u>
Ash	98.27
Volatile Matter	
Fixed Carbon	
BTU/lb	
MAF BTU/lb	

<u>Ultimate (Dry)%</u>	
Carbon	1.32
Hydrogen	
Nitrogen	
Chlorine	ppm
Sulfur, Total	
Ash	98.27
Oxygen (DIFF)	0.41

<u>Major Ash Elem. (Dry)</u>	
SiO2	49.03
Al2O3	21.25
TiO2	1.04
Fe2O3	20.42
CaO	3.49
MgO	1.08
Na2O	0.66
K2O	3.04
P2O5	0.22
SO3	1.05
Undetermined	-1.28

Total Moisture

<u>Sulfur Forms (Dry)</u>	
Pyritic Sulfur	
Sulfate	
Organic	
Sulfur, Total	

<u>Ash Fusion Reducing Temp (F)</u>
Initial
Softening
Hemispherical
Fluid

<u>Ash Fusion Oxidizing</u>
Initial
Softening
Hemispherical
Fluid

<u>Misc.</u>		
<u>Analysis</u>	<u>Value</u>	
Hg	0.059	PPM

<u>HGI/FSI</u>	
HGI	
FSI	

<u>Trace Elements (ppm)</u>		
Hg	0.059	ppm
F		ppm

<u>Seive Analysis</u>		
<u>SIZE</u>	<u>WT %</u>	

As Determined Moisture 0.15 %

These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER A16

Sample No.: 4-A16

Date Received: 08/30/2004

Date Completed: 09/15/2004

Analytical No.: 20044353

Project No.: 1621 -087 -

Submitted By: J. WITHUM

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>			<u>Trace Elements (ppm)</u>		
Ash		98.41	Initial		Hg	0.032	ppm	
Volatile Matter			Softening		F		ppm	
Fixed Carbon			Hemispherical.					
BTU/lb			Fluid					
MAF BTU/lb								
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>					
Carbon		1.26	Initial					
Hydrogen			Softening					
Nitrogen			Hemispherical.					
Chlorine		ppm	Fluid					
Sulfur, Total								
Ash		98.41						
Oxygen (DIFF)		0.33						
<u>Major Ash Elem. (Dry)</u>			<u>Misc.</u>			<u>Selve Analysis</u>		
SiO2		49.60	Analysis	Value	SIZE	WT %		
Al2O3		20.48	Hg	0.032			PPM	
TiO2		1.00						
Fe2O3		18.61						
CaO		4.11						
MgO		1.12						
Na2O		0.62						
K2O		3.14						
P2O5		0.28						
SO3		1.01						
Undetermined		0.03						
<u>Total Moisture</u>			<u>HGI/FSI</u>					
<u>Sulfur Forms (Dry)</u>			HGI					
Pyritic Sulfur			FSI					
Sulfate								
Organic								
Sulfur, Total								

As Determined Moisture 0.09 %

These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER B16

Analytical No.: 20044354

Sample No.: 4-B16

Project No.: 1621 -087 -

Date Received: 08/30/2004

Submitted By: J. WITHUM

Date Completed: 09/15/2004

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>		<u>Trace Elements (ppm)</u>	
Ash		98.83	Initial		Hg	0.034 ppm
Volatile Matter			Softening		F	ppm
Fixed Carbon			Hemispherical.			
BTU/lb			Fluid			
MAF BTU/lb						
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>			
Carbon		0.83	Initial			
Hydrogen			Softening			
Nitrogen			Hemispherical.			
Chlorine		ppm	Fluid			
Sulfur, Total						
Ash		98.83				
Oxygen (DIFF)		0.34				
<u>Major Ash Elem. (Dry)</u>			<u>Misc.</u>		<u>Seive Analysis</u>	
SiO2		50.71	<u>Analysis Value</u>		<u>SIZE</u>	<u>WT %</u>
Al2O3		21.08	Hg	0.034 PPM		
TiO2		1.02				
Fe2O3		18.23				
CaO		3.66				
MgO		1.11				
Na2O		0.66				
K2O		3.21				
P2O5		0.25				
SO3		1.00				
Undetermined		-0.93				
<u>Total Moisture</u>						
<u>Sulfur Forms (Dry)</u>			<u>HGI/FSI</u>			
Pyritic Sulfur			HGI			
Sulfate						
Organic			FSI			
Sulfur, Total						

As Determined Moisture 0.08 %

These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER A2

Analytical No.: 20044355  
 Project No.: 1621 -087 -  
 Submitted By: J. WITHUM

Sample No.: A2-R  
 Date Received: 08/30/2004  
 Date Completed: 09/15/2004

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>		<u>Trace Elements (ppm)</u>	
Ash		95.21	Initial		Hg	0.060 ppm
Volatile Matter			Softening		F	ppm
Fixed Carbon			Hemispherical			
BTU/lb			Fluid			
MAF BTU/lb						
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>			
Carbon		1.64	Initial			
Hydrogen			Softening			
Nitrogen			Hemispherical			
Chlorine		ppm	Fluid			
Sulfur, Total						
Ash		95.21				
Oxygen (DIFF)		3.15				
<u>Major Ash Elem. (Dry)</u>			<u>Misc.</u>		<u>Seive Analysis</u>	
SiO2		45.06	<u>Analysis Value</u>		<u>SIZE</u>	<u>WT %</u>
Al2O3		22.19	Hg	0.060 PPM		
TiO2		1.18				
Fe2O3		16.28				
CaO		3.43				
MgO		1.19				
Na2O		0.77				
K2O		3.51				
P2O5		0.88				
SO3		4.11				
Undetermined		1.40				
<u>Total Moisture</u>						
<u>Sulfur Forms (Dry)</u>			<u>HGI/FSI</u>			
Pyritic Sulfur			HGI			
Sulfate						
Organic			FSI			
Sulfur, Total						

As Determined Moisture 0.62 %

These values are preliminary and are subject to change.



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Sample Description.: ESP HOPPER ASH HOPPER B2

Analytical No.: 20044356

Sample No.: B2-R

Project No.: 1621 -087 -

Date Received: 08/30/2004

Submitted By: J. WITHUM

Date Completed: 09/15/2004

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>			<u>Trace Elements (ppm)</u>		
Ash		96.50	Initial			Hg	0.020	ppm
Volatile Matter			Softening			F		ppm
Fixed Carbon			Hemispherical.					
BTU/lb			Fluid					
MAF BTU/lb								
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>					
Carbon		0.99	Initial					
Hydrogen			Softening					
Nitrogen			Hemispherical.					
Chlorine		ppm	Fluid					
Sulfur, Total								
Ash		96.50						
Oxygen (DIFF)		2.51						
<u>Major Ash Elem. (Dry)</u>			<u>Misc.</u>			<u>Seive Analysis</u>		
SiO2		43.90	Analysis	Value		SIZE	WT %	
Al2O3		22.13	Hg	0.020	PPM			
TiO2		1.21						
Fe2O3		15.32						
CaO		4.00						
MgO		1.26						
Na2O		0.83						
K2O		3.61						
P2O5		1.20						
SO3		4.97						
Undetermined		1.57						
<u>Total Moisture</u>			<u>HGI/FSI</u>					
<u>Sulfur Forms (Dry)</u>			HGI					
Pyritic Sulfur			FSI					
Sulfate								
Organic								
Sulfur, Total								

As Determined Moisture 0.53 %

These values are preliminary and are subject to change.



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**Sample Description.: FGD SLURRY SOLIDS TEST 1**

Sample No.: 1  
 Date Received: 08/30/2004  
 Date Completed: 10/19/2004

Analytical No.: 20044316  
 Project No.: 1621 -087 -  
 Submitted By: J. WITHUM

<u>Proximate</u>	<u>Wt%</u>
Ash	96.92
Volatile Matter	
Fixed Carbon	
BTU/lb	
MAF BTU/lb	

<u>Ultimate (Dry)%</u>	
Carbon	0.56
Hydrogen	
Nitrogen	
Chlorine	0.0066 ppm
Sulfur, Total	
Ash	96.92
Oxygen (DIFF)	2.51

<u>Major Ash Elem. (Dry)</u>	
SiO2	4.05
Al2O3	0.35
TiO2	0.01
Fe2O3	0.18
CaO	40.61
MgO	0.23
Na2O	0.01
K2O	0.08
P2O5	<0.00
SO3	51.03
Undetermined	3.45

<u>Ash Fusion Reducing Temp (F)</u>
Initial
Softening
Hemispherical
Fluid

<u>Ash Fusion Oxidizing</u>
Initial
Softening
Hemispherical
Fluid

<u>Misc.</u>	
<u>Analysis</u>	<u>Value</u>
Hg	0.37
% SOLID	10.76
DENSITY	1.019

<u>Trace Elements (ppm)</u>		
Hg	0.407	ppm
F		ppm

<u>Seive Analysis</u>	
<u>SIZE</u>	<u>WT %</u>

<u>Sulfur Forms (Dry)</u>	
Partic Sulfur	
Sulfate	
Organic	
Sulfur, Total	

<u>HGI/FSI</u>
HGI
FSI

As Determined Moisture 9.19 %

These values are preliminary and are subject to change.



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Sample Description.: FGD SLURRY SOLIDS TEST 2

Sample No.: 2

Date Received: 08/30/2004

Date Completed: 10/19/2004

Analytical No.: 20044317

Project No.: 1621 -087 -

Submitted By: J. WITHUM

<u>Proximate</u>	<u>Wt%</u>
Ash	97.26
Volatile Matter	
Fixed Carbon	
BTU/lb	
MAF BTU/lb	

<u>Ultimate (Dry)%</u>	
Carbon	0.49
Hydrogen	
Nitrogen	
Chlorine	0.0098 ppm
Sulfur, Total	
Ash	97.26
Oxygen (DIFF)	2.24

<u>Major Ash Elem. (Dry)</u>	
SiO2	3.76
Al2O3	0.30
TiO2	0.01
Fe2O3	0.14
CaO	40.91
MgO	0.23
Na2O	
K2O	0.08
P2O5	<0.00
SO3	51.95
Undetermined	2.62

Total Moisture

<u>Sulfur Forms (Dry)</u>	
Pyritic Sulfur	
Sulfate	
Organic	
Sulfur, Total	

<u>Ash Fusion Reducing Temp (F)</u>
Initial
Softening
Hemispherical
Fluid

<u>Ash Fusion Oxidizing</u>
Initial
Softening
Hemispherical
Fluid

<u>Misc.</u>		
<u>Analysis</u>	<u>Value</u>	
Hg	0.43	0.47
% SOLID	11.73	
DENSITY	1.012	

<u>Trace Elements (ppm)</u>		
Hg	0.492	ppm
F		ppm

<u>Seive Analysis</u>		
<u>SIZE</u>	<u>WT %</u>	

<u>HGI/FSI</u>	
HGI	
FSI	

As Determined Moisture 8.51 %  
 These values are preliminary and are subject to change.



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Sample Description.: FGD SLURRY SOLIDS TEST 3

Sample No.: 3

Date Received: 08/30/2004

Date Completed: 10/19/2004

Analytical No.: 20044318

Project No.: 1621 -087 -

Submitted By: J. WITHUM

<u>Proximate</u>	<u>Wt%</u>
Ash	97.96
Volatile Matter	
Fixed Carbon	
BTU/lb	
MAF BTU/lb	

<u>Ultimate (Dry)%</u>	
Carbon	0.44
Hydrogen	
Nitrogen	
Chlorine	0.0022 ppm
Sulfur, Total	
Ash	97.96
Oxygen (DIFF)	1.60

<u>Major Ash Elem. (Dry)</u>	
SiO2	4.11
Al2O3	0.35
TiO2	0.01
Fe2O3	0.17
CaO	40.60
MgO	0.21
Na2O	0.01
K2O	0.08
P2O5	<0.00
SO3	52.63
Undetermined	1.83

Total Moisture

<u>Sulfur Forms (Dry)</u>	
Pyritic Sulfur	
Sulfate	
Organic	
Sulfur, Total	

<u>Ash Fusion Reducing Temp (F)</u>
Initial
Softening
Hemispherical
Fluid

<u>Ash Fusion Oxidizing</u>
Initial
Softening
Hemispherical
Fluid

<u>Misc.</u>	
<u>Analysis</u>	<u>Value</u>
Hg	0.34
% SOLID	11.11
DENSITY	1.012

<u>Trace Elements (ppm)</u>	
Hg	0.371 ppm
F	ppm

<u>Seive Analysis</u>	
<u>SIZE</u>	<u>WT %</u>

<u>HGI/FSI</u>	
	HGI
	FSI

As Determined Moisture 8.44 %

These values are preliminary and are subject to change.



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Sample Description.: FGD SLURRY SOLIDS TEST 4

Sample No.: 4  
 Date Received: 08/30/2004  
 Date Completed: 10/19/2004

Analytical No.: 20044319  
 Project No.: 1621 -087 -  
 Submitted By: J. WITHUM

Proximate	Wt%
Ash	97.67
Volatile Matter	
Fixed Carbon	
BTU/lb	
MAF BTU/lb	

Ultimate (Dry)%	
Carbon	0.27
Hydrogen	
Nitrogen	
Chlorine	0.0023 ppm
Sulfur, Total	
Ash	97.67
Oxygen (DIFF)	2.06

Major Ash Elem. (Dry)	
SiO2	4.11
Al2O3	0.34
TiO2	0.01
Fe2O3	0.17
CaO	41.23
MgO	0.23
Na2O	0.01
K2O	0.08
P2O5	<0.00
SO3	52.52
Undetermined	1.30

Total Moisture

Sulfur Forms (Dry)	
Pyritic Sulfur	
Sulfate	
Organic	
Sulfur, Total	

Ash Fusion Reducing Temp (F)
Initial
Softening
Hemispherical
Fluid

Ash Fusion Oxidizing
Initial
Softening
Hemispherical
Fluid

Misc.	Analysis	Value
	Hg	0.31
	% SOLID	11.93
	DENSITY	1.013

Trace Elements (ppm)		
Hg	0.350	ppm
F		ppm

Seive Analysis	SIZE	WT %

HGI/FSI
HGI
FSI

As Determined Moisture 11.43 %

These values are preliminary and are subject to change.

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DESCRIPTION FGD SLURRY SOLIDS A-SIDE  
 TEST 1

DATE SAMPLED 11/02/04  
 SAMPLE NUMBER 1-A

DATE LOGGED 11/09/04  
 DATE COMPLETED 12/02/04  
 PROJECT NUMBER 1621-87 -1  
 ANALYTICAL NUMBER 045559

ANALYSIS REPORT

<u>PROXIMATE</u>	<u>(Dry)%</u>	<u>ULTIMATE</u>	<u>(Dry)%</u>	<u>MAJOR ASH ELEM</u>	<u>(Dry)%</u>
Ash	95.65	Carbon	0.21	SiO2	3.37
Total Sulfur	21.38	Chlorine	0.014	Al2O3	0.74
		Ash	95.65	TiO2	0.02
<u>MISC. (As Det.)</u>				Fe2O3	0.37
Hg	0.531			CaO	39.59
% SOLIDS	11.1			MgO	0.40
DENSITY	1.017			Na2O	0.04
				K2O	0.18
				P2O5	<0.00
				SO3	53.44
				UND	1.85

AS DETERMINED MOISTURE: <0.01 %

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DESCRIPTION FGD SLURRY SOLIDS B-SIDE  
 TEST 1

DATE SAMPLED 11/02/04  
 SAMPLE NUMBER 1-B

DATE LOGGED 11/09/04  
 DATE COMPLETED 12/02/04  
 PROJECT NUMBER 1621-87 -1  
 ANALYTICAL NUMBER 045560

ANALYSIS REPORT

<u>PROXIMATE</u>	<u>(Dry)%</u>	<u>ULTIMATE</u>	<u>(Dry)%</u>	<u>MAJOR ASH ELEM</u>	<u>(Dry)%</u>
Ash	97.78	Carbon	0.27	SiO2	3.21
Total Sulfur	21.60	Chlorine	0.015	Al2O3	0.69
		Ash	97.78	TiO2	0.02
<u>MISC. (As Det.)</u>				Fe2O3	0.35
Hg	0.439			CaO	39.91
% SOLIDS	11.8			MgO	0.42
DENSITY	1.015			Na2O	0.04
				K2O	0.15
				P2O5	<0.00
				SO3	53.99
				UND	1.22

AS DETERMINED MOISTURE: 2.08 %

DISTRIBUTION:  
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DESCRIPTION FGD SLURRY SOLIDS A-SIDE  
 TEST 2

DATE SAMPLED 11/03/04  
 SAMPLE NUMBER 2-A

DATE LOGGED 11/09/04  
 DATE COMPLETED 12/02/04  
 PROJECT NUMBER 1621-87 -1  
 ANALYTICAL NUMBER 045561

ANALYSIS REPORT

<u>PROXIMATE</u> (Dry)%	<u>ULTIMATE</u> (Dry)%	<u>MAJOR ASH ELEM</u> (Dry)%
Ash 95.45	Carbon 0.31	SiO2 3.30
Total Sulfur 21.04	Chlorine 0.020	Al2O3 0.76
	Ash 95.45	TiO2 0.02
<u>MISC. (As Det.)</u>		Fe2O3 0.36
Hg 0.466		CaO 37.88
% SOLIDS 10.1		MgO 0.49
DENSITY 1.012		Na2O 0.04
		K2O 0.16
		P2O5 <0.00
		SO3 52.59
		UND 4.40

AS DETERMINED MOISTURE: <0.01 %

DISTRIBUTION:  
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CONSOL ENERGY INC.  
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 ANALYTICAL LABORATORY  
 4000 BROWNSVILLE ROAD, SOUTH PARK, PA 15129

DESCRIPTION      FGD SLURRY SOLIDS B-SIDE  
 TEST 2

DATE SAMPLED    11/03/04  
 SAMPLE NUMBER 2-B

DATE LOGGED      11/09/04  
 DATE COMPLETED 12/02/04  
 PROJECT NUMBER 1621-87 -1  
 ANALYTICAL NUMBER 045562

ANALYSIS REPORT

<u>PROXIMATE</u> (Dry)%	<u>ULTIMATE</u> (Dry)%	<u>MAJOR ASH ELEM</u> (Dry)%			
Ash	97.51	Carbon	0.31	SiO2	3.11
Total Sulfur	21.56	Chlorine	0.023	Al2O3	0.66
		Ash	97.51	TiO2	0.02
<u>MISC. (As Det.)</u>				Fe2O3	0.35
Hg	0.447			CaO	40.62
% SOLIDS	10.9			MgO	0.39
DENSITY	1.014			Na2O	0.04
				K2O	0.15
				P2O5	<0.00
				SO3	53.90
				UND	0.76

AS DETERMINED MOISTURE: 1.98 %

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DESCRIPTION FGD SLURRY SOLIDS A-SIDE  
 TEST 3  
 DATE SAMPLED 11/03/04  
 SAMPLE NUMBER 3-A

DATE LOGGED 11/09/04  
 DATE COMPLETED 12/02/04  
 PROJECT NUMBER 1621-87 -1  
 ANALYTICAL NUMBER 045563

ANALYSIS REPORT

<u>PROXIMATE</u>	<u>(Dry)%</u>	<u>ULTIMATE</u>	<u>(Dry)%</u>	<u>MAJOR ASH ELEM</u>	<u>(Dry)%</u>
Ash	97.66	Carbon	0.37	SiO2	4.03
Total Sulfur	21.65	Chlorine	0.022	Al2O3	0.96
		Ash	97.66	TiO2	0.03
<u>MISC. (As Det.)</u>				Fe2O3	0.47
Hg	0.426			CaO	40.66
% SOLIDS	12.0			MgO	0.59
DENSITY	1.017			Na2O	0.04
				K2O	0.21
				P2O5	<0.00
				SO3	54.13
				UND	-1.12

AS DETERMINED MOISTURE: 8.69 %

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DESCRIPTION FGD SLURRY SOLIDS B-SIDE  
 TEST 3  
 DATE SAMPLED 11/03/04  
 SAMPLE NUMBER 3-B

DATE LOGGED 11/09/04  
 DATE COMPLETED 12/02/04  
 PROJECT NUMBER 1621-87 -1  
 ANALYTICAL NUMBER 045564

ANALYSIS REPORT

<u>PROXIMATE</u>	<u>(Dry)%</u>	<u>ULTIMATE</u>	<u>(Dry)%</u>	<u>MAJOR ASH ELEM</u>	<u>(Dry)%</u>
Ash	97.82	Carbon	0.32	SiO2	3.42
Total Sulfur	21.94	Chlorine	0.036	Al2O3	0.79
		Ash	97.82	TiO2	0.02
<u>MISC. (As Det.)</u>				Fe2O3	0.39
Hg	0.417			CaO	39.91
% SOLIDS	12.1			MgO	0.47
DENSITY	1.014			Na2O	0.05
				K2O	0.17
				P2O5	<0.00
				SO3	54.84
				UND	-0.06

AS DETERMINED MOISTURE: 12.26 %

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DESCRIPTION      FGD SLURRY SOLIDS B-SIDE  
 TEST 4

DATE SAMPLED    11/03/04  
 SAMPLE NUMBER 4-B

DATE LOGGED      11/09/04  
 DATE COMPLETED 12/02/04  
 PROJECT NUMBER 1621-87 -1  
 ANALYTICAL NUMBER 045566

ANALYSIS REPORT

<u>PROXIMATE</u> (Dry)%	<u>ULTIMATE</u> (Dry)%	<u>MAJOR ASH ELEM</u> (Dry)%			
Ash	97.50	Carbon	0.35	SiO2	3.01
Total Sulfur	22.18	Chlorine	0.019	Al2O3	0.65
		Ash	97.50	TiO2	0.02
<u>MISC. (As Det.)</u>				Fe2O3	0.34
Hg	0.335			CaO	41.32
% SOLIDS	14.8			MgO	0.43
DENSITY	1.014			Na2O	0.05
				K2O	0.16
				P2O5	<0.00
				SO3	55.46
				UND	-1.44

AS DETERMINED MOISTURE: 17.07 %

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SOUTH PARK, PENNSYLVANIA 15129

TO: JAW/SCT/JEL

PROJECT NUMBER 1621-87 -

DATE LOGGED 08/30/04

DATE COMPLETED / /

DESCRIPTION FGD SLURRY FILTRATE TEST 1  
COMMENTS (13:45 PM)  
SAMPLE NUMBER 1  
ANALYTICAL NUMBER 044369

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		900		
Total Iron		<0.05		
Magnesium		602		
Potassium		12.5		
Sodium		103		
Ammonia as NH3	ppm	<10		
Chloride		1800		
Nitrate as N		12.6		
Sulfate		2900		
MERCURY	ng/ml	33.4		

Note: All units mg/L unless specified

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TO: JAW/SCT/JEL

PROJECT NUMBER 1621-87 -

DATE LOGGED 08/30/04  
DATE COMPLETED / /

DESCRIPTION FGD SLURRY FILTRATE TEST 2  
COMMENTS (18:25 PM)  
SAMPLE NUMBER 2  
ANALYTICAL NUMBER 044370

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		988		
Total Iron		<0.05		
Magnesium		656		
Potassium		11.6		
Sodium		98.3		
Ammonia as NH3	ppm	<10		
Chloride		2150		
Nitrate as N		11.1		
Sulfate		2890		
MERCURY	ng/ml	39.2		

Note: All units mg/L unless specified

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TO: JAW/SCT/JEL

PROJECT NUMBER 1621-87 -

DATE LOGGED 08/30/04  
DATE COMPLETED / /

DESCRIPTION FGD SLURRY FILTRATE TEST 3  
COMMENTS (11:35 PM)  
SAMPLE NUMBER 3  
ANALYTICAL NUMBER 044371

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		963		
Total Iron		<0.05		
Magnesium		674		
Potassium		12.4		
Sodium		102		
Ammonia as NH3	ppm	<10		
Chloride		1850		
Nitrate as N		11.1		
Sulfate		3010		
MERCURY	ng/ml	61.6		

Note: All units mg/L unless specified

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TO: JAW/SCT/JEL

PROJECT NUMBER 1621-87 -

DATE LOGGED 08/30/04  
DATE COMPLETED / /

DESCRIPTION FGD SLURRY FILTRATE TEST 4  
COMMENTS (16:00 PM)  
SAMPLE NUMBER 4  
ANALYTICAL NUMBER 044372

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		941		
Total Iron		<0.05		
Magnesium		654		
Potassium		11.6		
Sodium		97.2		
Ammonia as NH3	ppm	<10		
Chloride		1850		
Nitrate as N		10.1		
Sulfate		2930		

MERCURY ng/ml 56.8

Note: All units mg/L unless specified

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PROJECT NUMBER 1621-87 -1

DATE LOGGED 11/09/04  
DATE COMPLETED / /

DESCRIPTION FGD SLURRY FILTRATE TEST 1  
SAMPLE NUMBER 1-A  
ANALYTICAL NUMBER 045510

ANALYSIS	----- WATER ANALYSIS -----			
	UNITS	VALUE	VALUE	DUP AVG
Calcium		648		
Total Iron		0.82		
Magnesium		1040		
Potassium		23.6		
Sodium		99.1		
Ammonia as NH3	ppm	<10		
Chloride		1450		
Nitrate as N		53.2		
Sulfate		4090		

MERCURY ng/ml 5.1

Note: All units mg/L unless specified

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PROJECT NUMBER 1621-87 -1

DATE LOGGED 11/09/04  
DATE COMPLETED / /

DESCRIPTION FGD SLURRY FILTRATE TEST 1  
SAMPLE NUMBER 1-B  
ANALYTICAL NUMBER 045511

ANALYSIS	----- WATER ANALYSIS -----			
	UNITS	VALUE	VALUE	DUP AVG
Calcium		664		
Total Iron		0.72		
Magnesium		974		
Potassium		21.5		
Sodium		99.4		
Ammonia as NH3	ppm	<10		
Chloride		1370		
Nitrate as N		52.9		
Sulfate		4140		

MERCURY ng/ml 4.2

Note: All units mg/L unless specified

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PROJECT NUMBER 1621-87 -1

DATE LOGGED 11/09/04  
DATE COMPLETED / /

DESCRIPTION FGD SLURRY FILTRATE TEST 2  
SAMPLE NUMBER 2-A  
ANALYTICAL NUMBER 045512

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		622		
Total Iron		1.27		
Magnesium		964		
Potassium		21.8		
Sodium		95.0		
Ammonia as NH3	ppm	<10		
Chloride		1310		
Nitrate as N		48.3		
Sulfate		3850		

MERCURY ng/ml 5.4

Note: All units mg/L unless specified

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DATE LOGGED 11/09/04  
DATE COMPLETED / /

DESCRIPTION FGD SLURRY FILTRATE TEST 2  
SAMPLE NUMBER 2-B  
ANALYTICAL NUMBER 045513

ANALYSIS	----- WATER ANALYSIS -----			
	UNITS	VALUE	VALUE	DUP AVG
Calcium		637		
Total Iron		1.04		
Magnesium		985		
Potassium		22.4		
Sodium		97.7		
Ammonia as NH3	ppm	<10		
Chloride		1200		
Nitrate as N		46.7		
Sulfate		4040		

MERCURY ng/ml 2.8

Note: All units mg/L unless specified

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TO: SCT/JAW/JEL

PROJECT NUMBER 1621-87 -1

DATE LOGGED 11/09/04  
DATE COMPLETED / /

DESCRIPTION FGD SLURRY FILTRATE TEST 3  
SAMPLE NUMBER 3-A  
ANALYTICAL NUMBER 045514

ANALYSIS	----- WATER ANALYSIS -----			
	UNITS	VALUE	VALUE	DUP AVG
Calcium		653		
Total Iron		1.56		
Magnesium		1070		
Potassium		25.3		
Sodium		106		
Ammonia as NH3	ppm	<10		
Chloride		1370		
Nitrate as N		50.5		
Sulfate		4150		

MERCURY ng/ml 3.4

Note: All units mg/L unless specified

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PROJECT NUMBER 1621-87 -1

DATE LOGGED 11/09/04  
DATE COMPLETED / /

DESCRIPTION FGD SLURRY FILTRATE TEST 3  
SAMPLE NUMBER 3-B  
ANALYTICAL NUMBER 045515

ANALYSIS	----- WATER ANALYSIS -----			
	UNITS	VALUE	VALUE	DUP AVG
Calcium		650		
Total Iron		3.61		
Magnesium		954		
Potassium		22.7		
Sodium		94.7		
Ammonia as NH3	ppm	<10		
Chloride		1210		
Nitrate as N		49.4	45.7	47.6
Sulfate		3920		

MERCURY ng/ml 1.5

Note: All units mg/L unless specified

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TO: SCT/JAW/JEL

PROJECT NUMBER 1621-87 -1

DATE LOGGED 11/09/04  
DATE COMPLETED / /

DESCRIPTION FGD SLURRY FILTRATE TEST 4  
SAMPLE NUMBER 4-A  
ANALYTICAL NUMBER 045516

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		640		
Total Iron		1.74		
Magnesium		1000		
Potassium		23.4		
Sodium		94.8		
Ammonia as NH3	ppm	<10		
Chloride		1420		
Nitrate as N		54.7		
Sulfate		3950		
MERCURY	ng/ml	7.1		

Note: All units mg/L unless specified

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TO: SCT/JAW/JEL

PROJECT NUMBER 1621-87 -1

DATE LOGGED 11/09/04  
DATE COMPLETED / /

DESCRIPTION FGD SLURRY FILTRATE TEST 4  
SAMPLE NUMBER 4-B  
ANALYTICAL NUMBER 045517

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		639		
Total Iron		1.67		
Magnesium		970		
Potassium		21.2		
Sodium		91.0		
Ammonia as NH3	ppm	<10		
Chloride		1290		
Nitrate as N		51.5		
Sulfate		3920		
MERCURY	ng/ml	2.9		

Note: All units mg/L unless specified

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TO: JAW/SCT/JEL

PROJECT NUMBER 1621-87 -

DATE LOGGED 08/30/04  
DATE COMPLETED / /

DESCRIPTION FGD MAKE-UP WATER TEST 1  
COMMENTS (13:45 PM)  
SAMPLE NUMBER 1  
ANALYTICAL NUMBER 044373

ANALYSIS	----- WATER ANALYSIS -----			
	UNITS	VALUE	VALUE	DUP AVG
Calcium		60.5		
Total Iron		0.35		
Magnesium		15.4		
Potassium		4.20		
Sodium		33.1		
Ammonia as NH3	ppm	<10		
Chloride		45.0		
Nitrate as N		0.93		
Sulfate		107		
MERCURY	ng/ml	<1.0		

Note: All units mg/L unless specified

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PROJECT NUMBER 1621-87 -

DATE LOGGED 08/30/04

DATE COMPLETED / /

DESCRIPTION FGD MAKE-UP WATER TEST 2  
COMMENTS (18:25 PM)  
SAMPLE NUMBER 2  
ANALYTICAL NUMBER 044374

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		61.9		
Total Iron		0.12		
Magnesium		15.7		
Potassium		4.16		
Sodium		33.1		
Ammonia as NH3	ppm	<10		
Chloride		55.0		
Nitrate as N		0.72		
Sulfate		110		
MERCURY	ng/ml	<1.0		

Note: All units mg/L unless specified

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PROJECT NUMBER 1621-87 -

DATE LOGGED 08/30/04

DATE COMPLETED / /

DESCRIPTION FGD MAKE-UP WATER TEST 3

COMMENTS (11:35 AM)

SAMPLE NUMBER 3

ANALYTICAL NUMBER 044375

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		58.1		
Total Iron		<0.05		
Magnesium		15.1		
Potassium		4.24		
Sodium		33.6		
Ammonia as NH3	ppm	<10		
Chloride		50.0		
Nitrate as N		1.31		
Sulfate		101		
MERCURY	ng/ml	<1.0		

Note: All units mg/L unless specified

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TO: JAW/SCT/JEL

PROJECT NUMBER 1621-87 -

DATE LOGGED 08/30/04  
DATE COMPLETED / /

DESCRIPTION FGD MAKE-UP WATER TEST 4  
COMMENTS (16:00 PM)  
SAMPLE NUMBER 4  
ANALYTICAL NUMBER 044376

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		61.1		
Total Iron		0.53		
Magnesium		15.5		
Potassium		4.24		
Sodium		33.5		
Ammonia as NH3	ppm	<10		
Chloride		45.0		
Nitrate as N		1.16		
Sulfate		106		
MERCURY	ng/ml	<1.0		

Note: All units mg/L unless specified

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TO: JAW/SCT/JEL

PROJECT NUMBER 1621-87 -

DATE LOGGED 08/30/04  
DATE COMPLETED / /

DESCRIPTION ME WASH WATER TEST 3  
COMMENTS (11:50 AM)  
SAMPLE NUMBER 3  
ANALYTICAL NUMBER 044377

ANALYSIS	----- WATER ANALYSIS -----			
	UNITS	VALUE	VALUE	DUP AVG
Calcium		116		
Total Iron		<0.05		
Magnesium		33.5		
Potassium		6.23		
Sodium		50.1		
Ammonia as NH3	ppm	<10		
Chloride		90.0		
Nitrate as N		1.49		
Sulfate		246		
MERCURY	ng/ml	<1.0		

Note: All units mg/L unless specified

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TO: JAW/SCT/JEL

PROJECT NUMBER 1621-87 -

DATE LOGGED 08/30/04  
DATE COMPLETED / /

DESCRIPTION ME WASH WATER TEST 4  
COMMENTS (16:15 PM)  
SAMPLE NUMBER 4  
ANALYTICAL NUMBER 044378

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		118		
Total Iron		0.92		
Magnesium		34.2		
Potassium		6.12		
Sodium		47.9		
Ammonia as NH3	ppm	<10		
Chloride		90.0		
Nitrate as N		1.92		
Sulfate		250		
MERCURY	ng/ml	<1.0		

Note: All units mg/L unless specified

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TO: SCT/JAW/JEL

PROJECT NUMBER 1621-87 -1

DATE LOGGED 11/09/04

DATE COMPLETED / /

DESCRIPTION ME WASH WATER TEST 1

COMMENTS ASH POND WATER

SAMPLE NUMBER 1

ANALYTICAL NUMBER 045518

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		90.1		
Total Iron		2.57		
Magnesium		23.6		
Potassium		6.91		
Sodium		27.7		
Ammonia as NH3	ppm	<10		
Chloride		37.0		
Nitrate as N		1.81		
Sulfate		154		
MERCURY	ng/ml	<1.0		

Note: All units mg/L unless specified

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TO: SCT/JAW/JEL

PROJECT NUMBER 1621-87 -1

DATE LOGGED 11/09/04  
DATE COMPLETED / /

DESCRIPTION ME WASH WATER TEST 2  
COMMENTS ASH POND WATER  
SAMPLE NUMBER 2  
ANALYTICAL NUMBER 045519

ANALYSIS	----- WATER ANALYSIS -----			
	UNITS	VALUE	VALUE	DUP AVG
Calcium		90.0		
Total Iron		1.88		
Magnesium		23.3		
Potassium		6.62		
Sodium		26.5		
Ammonia as NH3	ppm	<10		
Chloride		36.0		
Nitrate as N		1.69		
Sulfate		152		
MERCURY	ng/ml	<1.0		

Note: All units mg/L unless specified

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SOUTH PARK, PENNSYLVANIA 15129

TO: SCT/JAW/JEL

PROJECT NUMBER 1621-87 -1

DATE LOGGED 11/09/04  
DATE COMPLETED / /

DESCRIPTION ME WASH WATER TEST 3  
COMMENTS ASH POND WATER  
SAMPLE NUMBER 3  
ANALYTICAL NUMBER 045520

ANALYSIS	----- WATER ANALYSIS -----			
	UNITS	VALUE	VALUE	DUP AVG
Calcium		93.0		
Total Iron		2.42		
Magnesium		23.6		
Potassium		9.43		
Sodium		35.1		
Ammonia as NH3	ppm	<10		
Chloride		37.0		
Nitrate as N		1.70		
Sulfate		154		
MERCURY	ng/ml	<1.0		

Note: All units mg/L unless specified

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TO: SCT/JAW/JEL

PROJECT NUMBER 1621-87 -1

DATE LOGGED 11/09/04  
DATE COMPLETED / /

DESCRIPTION ME WASH WATER TEST 4  
COMMENTS ASH POND WATER  
SAMPLE NUMBER 4  
ANALYTICAL NUMBER 045521

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		89.3		
Total Iron		2.33		
Magnesium		23.0		
Potassium		6.16		
Sodium		26.7		
Ammonia as NH3	ppm	<10		
Chloride		37.0		
Nitrate as N		1.64		
Sulfate		143		
MERCURY	ng/ml	<1.0		

Note: All units mg/L unless specified

**Sample Description.: HYDROCLONE UNDERFLOW TEST 3**

**Sample No.:** HU 3  
**Date Received:** 08/30/2004  
**Date Completed:** 10/19/2004

**Analytical No.:** 20044359  
**Project No.:** 1621 -087 -  
**Submitted By:** J. WITHUM

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>		<u>Trace Elements (ppm)</u>	
Ash		97.50	Initial		Hg	0.198 ppm
Volatile Matter			Softening		F	ppm
Fixed Carbon			Hemispherical			
BTU/lb			Fluid			
MAF BTU/lb						
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>			
Carbon		0.46	Initial			
Hydrogen			Softening			
Nitrogen			Hemispherical			
Chlorine		0.0012 ppm	Fluid			
Sulfur, Total						
Ash		97.50				
Oxygen (DIFF)		2.04				
<u>Major Ash Elem. (Dry)</u>			<u>Misc.</u>		<u>Seive Analysis</u>	
SiO2		2.79	<u>Analysis</u>	<u>Value</u>	<u>SIZE</u>	<u>WT %</u>
Al2O3		0.15	Hg	0.16		
TiO2			% SOLID	40.05		
Fe2O3		0.09	DENSITY	1.042		
CaO		43.11				
MgO		0.15				
Na2O						
K2O		0.02				
P2O5		<0.00				
SO3		53.32				
Undetermined		0.37				
<u>Total Moisture</u>						
<u>Sulfur Forms (Dry)</u>			<u>HGI/FSI</u>			
Pyritic Sulfur			HGI			
Sulfate						
Organic			FSI			
Sulfur, Total						

As Determined Moisture 19.23 %

These values are preliminary and are subject to change.



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Sample Description.: HYDROCLONE UNDERFLOW TEST 4

Sample No.: HU 4

Analytical No.: 20044360

Date Received: 08/30/2004

Project No.: 1621 -087 -

Date Completed: 10/19/2004

Submitted By: J. WITHUM

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>			<u>Trace Elements (ppm)</u>		
Ash		97.53	Initial			Hg	0.212	ppm
Volatile Matter			Softening			F		ppm
Fixed Carbon			Hemispherical					
BTU/lb			Fluid					
MAF BTU/lb								
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>					
Carbon		0.55	Initial					
Hydrogen			Softening					
Nitrogen			Hemispherical					
Chlorine		0.0037 ppm	Fluid					
Sulfur, Total								
Ash		97.53						
Oxygen (DIFF)		1.92						
<u>Major Ash Elem. (Dry)</u>			<u>Misc.</u>			<u>Seive Analysis</u>		
SiO2		3.34	Analysis	Value		SIZE	WT %	
Al2O3		0.14	Hg	0.17	PPM			
TiO2			% SOLID	41.33				
Fe2O3		0.07	DENSITY	1.057				
CaO		43.31						
MgO		0.15						
Na2O		0.01						
K2O		0.04						
P2O5		<0.00						
SO3		52.36						
Undetermined		0.58						
<u>Total Moisture</u>								
<u>Sulfur Forms (Dry)</u>			<u>HGI/FSI</u>					
Pyritic Sulfur				HGI				
Sulfate								
Organic				FSI				
Sulfur, Total								

As Determined Moisture 19.88 %

These values are preliminary and are subject to change.



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DESCRIPTION HYDROCLONE UNDERFLOW  
 TEST 2

DATE SAMPLED 11/03/04  
 SAMPLE NUMBER 2

DATE LOGGED 11/09/04  
 DATE COMPLETED 12/02/04  
 PROJECT NUMBER 1621-87 -1  
 ANALYTICAL NUMBER 045575

ANALYSIS REPORT

<u>PROXIMATE</u> (Dry)%	<u>ULTIMATE</u> (Dry)%	<u>MAJOR ASH ELEM</u> (Dry)%
Ash	97.94	SiO2 1.94
Total Sulfur	22.47	Al2O3 0.24
		TiO2 0.01
<u>MISC. (As Det.)</u>		Fe2O3 0.16
Hg 0.113		CaO 42.17
% SOLIDS 37.7		MgO 0.31
DENSITY 1.177		Na2O 0.03
		K2O 0.06
		P2O5 <0.00
		SO3 56.17
		UND -1.09

AS DETERMINED MOISTURE: 0.26 %

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DESCRIPTION HYDROCLONE UNDERFLOW  
 TEST 3

DATE SAMPLED 11/03/04  
 SAMPLE NUMBER 3

DATE LOGGED 11/09/04  
 DATE COMPLETED 12/02/04  
 PROJECT NUMBER 1621-87 -1  
 ANALYTICAL NUMBER 045576

ANALYSIS REPORT

<u>PROXIMATE</u>	<u>(Dry)%</u>	<u>ULTIMATE</u>	<u>(Dry)%</u>	<u>MAJOR ASH ELEM</u>	<u>(Dry)%</u>
Ash	98.13	Carbon	0.25	SiO2	1.97
Total Sulfur	22.40	Chlorine	0.014	Al2O3	0.24
		Ash	98.13	TiO2	0.01
<u>MISC. (As Det.)</u>				Fe2O3	0.15
Hg	0.099			CaO	41.10
% SOLIDS	37.1			MgO	0.32
DENSITY	1.173			Na2O	0.03
				K2O	0.06
				P2O5	<0.00
				SO3	56.00
				UND	0.12

AS DETERMINED MOISTURE: 0.14 %

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DESCRIPTION HYDROCLONE UNDERFLOW  
 TEST 4  
 DATE SAMPLED 11/03/04  
 SAMPLE NUMBER 4

DATE LOGGED 11/09/04  
 DATE COMPLETED 12/02/04  
 PROJECT NUMBER 1621-87 -1  
 ANALYTICAL NUMBER 045577

ANALYSIS REPORT

<u>PROXIMATE</u>	<u>(Dry)%</u>	<u>ULTIMATE</u>	<u>(Dry)%</u>	<u>MAJOR ASH ELEM</u>	<u>(Dry)%</u>
Ash	97.79	Carbon	0.27	SiO2	1.95
Total Sulfur	22.47	Chlorine	0.016	Al2O3	0.24
		Ash	97.79	TiO2	0.01
<u>MISC. (As Det.)</u>				Fe2O3	0.15
Hg	0.009			CaO	41.22
% SOLIDS	37.6			MgO	0.33
DENSITY	1.092			Na2O	0.04
				K2O	0.06
				P2O5	<0.00
				SO3	56.18
				UND	-0.18

AS DETERMINED MOISTURE: 0.52 %

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TO: JAW/SCT/JEL

PROJECT NUMBER 1621-87 -

DATE LOGGED 08/30/04

DATE COMPLETED / /

DESCRIPTION HYDROCLONE UNDERFLOW TEST 3  
COMMENTS (12:20 PM)  
SAMPLE NUMBER HU 3  
ANALYTICAL NUMBER 044381

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		914		
Total Iron		<0.05		
Magnesium		670		
Potassium		13.3		
Sodium		110		
Ammonia as NH3	ppm	<10		
Chloride		2050		
Nitrate as N		12.9		
Sulfate		3100		
MERCURY	ng/ml	80.8		

Note: All units mg/L unless specified

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PROJECT NUMBER 1621-87 -

DATE LOGGED 08/30/04

DATE COMPLETED / /

DESCRIPTION HYDROCLONE UNDERFLOW TEST 4  
COMMENTS (16:30 PM)  
SAMPLE NUMBER HU 4  
ANALYTICAL NUMBER 044382

----- WATER ANALYSIS -----			
ANALYSIS	UNITS	VALUE	VALUE DUP AVG
Calcium		929	
Total Iron		<0.05	
Magnesium		701	
Potassium		13.5	
Sodium		112	
Ammonia as NH3	ppm	<10	
Chloride		2050	
Nitrate as N		14.3	
Sulfate		3160	

MERCURY ng/ml 78.9

Note: All units mg/L unless specified

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PROJECT NUMBER 1621-87 -1

DATE LOGGED 11/09/04  
DATE COMPLETED / /

DESCRIPTION HYDROCLONE UNDERFLOW FILTRATE TEST 1  
SAMPLE NUMBER 1  
ANALYTICAL NUMBER 045526

----- WATER ANALYSIS -----			
ANALYSIS	UNITS	VALUE	DUP AVG
Calcium		701	
Total Iron		7.06	
Magnesium		946	
Potassium		21.9	
Sodium		88.8	
Ammonia as NH3	ppm	<10	
Chloride		1320	1340 1330
Nitrate as N		0.88	
Sulfate		4190	

MERCURY ng/ml 2.9

Note: All units mg/L unless specified

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PROJECT NUMBER 1621-87 -1

DATE LOGGED 11/09/04  
DATE COMPLETED / /

DESCRIPTION HYDROCLONE UNDERFLOW FILTRATE TEST 2  
SAMPLE NUMBER 2  
ANALYTICAL NUMBER 045527

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		675		
Total Iron		5.19		
Magnesium		1010		
Potassium		23.6		
Sodium		98.9		
Ammonia as NH3	ppm	<10		
Chloride		1250		
Nitrate as N		1.21		
Sulfate		4210		
MERCURY	ng/ml	<1.0		

Note: All units mg/L unless specified

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PROJECT NUMBER 1621-87 -1

DATE LOGGED 11/09/04  
DATE COMPLETED / /

DESCRIPTION HYDROCLONE UNDERFLOW FILTRATE TEST 3  
SAMPLE NUMBER 3  
ANALYTICAL NUMBER 045528

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		644		
Total Iron		4.76		
Magnesium		963		
Potassium		22.7		
Sodium		93.9		
Ammonia as NH3	PPM	<10		
Chloride		1260		
Nitrate as N		0.63		
Sulfate		3970		

MERCURY ng/ml <1.0

Note: All units mg/L unless specified

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PROJECT NUMBER 1621-87 -1

DATE LOGGED 11/09/04

DATE COMPLETED / /

DESCRIPTION HYDROCLONE UNDERFLOW FILTRATE TEST 4

SAMPLE NUMBER 4

ANALYTICAL NUMBER 045529

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		618		
Total Iron		7.36		
Magnesium		910		
Potassium		21.2		
Sodium		87.8		
Ammonia as NH3	ppm	<10		
Chloride		1260		
Nitrate as N		0.70		
Sulfate		3740		

MERCURY ng/ml <1.0

Note: All units mg/L unless specified



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**Sample Description.: HYDROCLONE OVERFLOW TEST 3**

**Sample No.:** HO 3  
**Date Received:** 08/30/2004  
**Date Completed:** 10/19/2004

**Analytical No.:** 20044357

**Project No.:** 1621 -087 -

**Submitted By:** J. WITHUM

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>		<u>Trace Elements (ppm)</u>	
Ash		96.84	Initial		Hg	0.401 ppm
Volatile Matter			Softening		F	ppm
Fixed Carbon			Hemispherical.			
BTU/lb			Fluid			
MAF BTU/lb						
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>			
Carbon		0.34	Initial			
Hydrogen			Softening			
Nitrogen			Hemispherical.			
Chlorine		0.0076 ppm	Fluid			
Sulfur, Total						
Ash		96.84				
Oxygen (DIFF)		2.81				
<u>Major Ash Elem. (Dry)</u>			<u>Misc.</u>		<u>Seive Analysis</u>	
SiO2		5.53	<u>Analysis Value</u>		<u>SIZE</u>	<u>WT %</u>
Al2O3		0.54	Hg	0.37		
TiO2		0.02	% SOLID	8.11		
Fe2O3		0.27	DENSITY	1.020		
CaO		39.91				
MgO		0.31				
Na2O		0.01				
K2O		0.12				
P2O5		0.01				
SO3		49.46				
Undetermined		3.82				
<u>Total Moisture</u>			<u>HGI/FSI</u>			
<u>Sulfur Forms (Dry)</u>			HGI			
Pyritic Sulfur						
Sulfate						
Organic			FSI			
Sulfur, Total						

As Determined Moisture 7.8 %

These values are preliminary and are subject to change.



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**Sample Description.: HYDROCLONE OVERFLOW TEST 4**

**Sample No.:** HO 4  
**Date Received:** 08/30/2004  
**Date Completed:** 10/19/2004

**Analytical No.:** 20044358  
**Project No.:** 1621 -087 -  
**Submitted By:** J. WITHUM

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>			<u>Trace Elements (ppm)</u>		
Ash		96.41	Initial			Hg	0.909	ppm
Volatile Matter			Softening			F		ppm
Fixed Carbon			Hemispherical					
BTU/lb			Fluid					
MAF BTU/lb								
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>					
Carbon		0.93	Initial					
Hydrogen			Softening					
Nitrogen			Hemispherical					
Chlorine		0.0150 ppm	Fluid					
Sulfur, Total								
Ash		96.41						
Oxygen (DIFF)		2.65						
<u>Major Ash Elem. (Dry)</u>			<u>Misc.</u>			<u>Seive Analysis</u>		
SiO2		9.31	Analysis	Value		SIZE	WT %	
Al2O3		1.02	Hg	0.71	0.99			
TiO2		0.03	% SOLID	4.43				
Fe2O3		0.50	DENSITY	1.016				
CaO		39.10						
MgO		0.56						
Na2O		0.02						
K2O		0.22						
P2O5		0.09						
SO3		46.44						
Undetermined		2.71						
<i>Total Moisture</i>								
<u>Sulfur Forms (Dry)</u>			<u>HGI/FSI</u>					
Pyritic Sulfur			HGI					
Sulfate								
Organic			FSI					
Sulfur, Total								

As Determined Moisture 6.49 %

These values are preliminary and are subject to change.



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DESCRIPTION      HYDROCLONE OVERFLOW  
                          TEST 2

DATE SAMPLED    11/03/04  
 SAMPLE NUMBER 2

DATE LOGGED      11/09/04  
 DATE COMPLETED 12/02/04  
 PROJECT NUMBER 1621-87 -1  
 ANALYTICAL NUMBER 045571

ANALYSIS REPORT

<u>PROXIMATE</u> (Dry)%	<u>ULTIMATE</u> (Dry)%	<u>MAJOR ASH ELEM</u> (Dry)%
Ash                                      96.14	Carbon                                      0.66	SiO2    11.75
Total Sulfur                              17.84	Chlorine                                      0.032	Al2O3    3.65
	Ash    96.14	TiO2    0.13
<u>MISC. (As Det.)</u>		Fe2O3    1.67
Hg    2.48 PPM		CaO    34.34
% SOLIDS                                  2.6		MgO    1.23
DENSITY                                  1.016		Na2O    0.07
		K2O    0.80
		P2O5    0.02
		SO3    44.59
		UND    1.75

AS DETERMINED MOISTURE: 5.22 %

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DESCRIPTION HYDROCLONE OVERFLOW  
 TEST 4  
 DATE SAMPLED 11/03/04  
 SAMPLE NUMBER 4

DATE LOGGED 11/09/04  
 DATE COMPLETED 12/02/04  
 PROJECT NUMBER 1621-87 -1  
 ANALYTICAL NUMBER 045573

ANALYSIS REPORT

<u>PROXIMATE</u>	<u>(Dry)%</u>	<u>ULTIMATE</u>	<u>(Dry)%</u>	<u>MAJOR ASH ELEM</u>	<u>(Dry)%</u>
Ash	90.69	Carbon	2.29	SiO2	6.89
Total Sulfur	15.08	Chlorine	0.028	Al2O3	1.95
		Ash	90.69	TiO2	0.06
<u>MISC. (As Det.)</u>				Fe2O3	0.90
Hg	1.03 PPM			CaO	38.35
% SOLIDS	4.8			MgO	0.92
DENSITY	1.034			Na2O	0.05
				K2O	0.43
				P2O5	<0.00
				SO3	37.69
				UND	12.76

AS DETERMINED MOISTURE: 4.43 %

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TO: JAW/SCT/JEL

PROJECT NUMBER 1621-87 -

DATE LOGGED 08/30/04  
DATE COMPLETED / /

DESCRIPTION HYDROCLONE OVERFLOW TEST 3  
COMMENTS (11:55 AM)  
SAMPLE NUMBER HO 3  
ANALYTICAL NUMBER 044379

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		960		
Total Iron		<0.05		
Magnesium		653		
Potassium		11.5		
Sodium		96.4		
Ammonia as NH3	ppm	<10		
Chloride		1800		
Nitrate as N		10.4		
Sulfate		2960		
MERCURY	ng/ml	57.9		

Note: All units mg/L unless specified

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TO: JAW/SCT/JEL

PROJECT NUMBER 1621-87 -

DATE LOGGED 08/30/04  
DATE COMPLETED / /

DESCRIPTION HYDROCLONE OVERFLOW TEST 4  
COMMENTS (16:35 PM)  
SAMPLE NUMBER HO 4  
ANALYTICAL NUMBER 044380

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		1050		
Total Iron		<0.05		
Magnesium		867		
Potassium		13.4		
Sodium		116		
Ammonia as NH3	ppm	<10		
Chloride		2450		
Nitrate as N		16.6		
Sulfate		3560		
MERCURY	ng/ml	72.3		

Note: All units mg/L unless specified

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TO: SCT/JAW/JEL

PROJECT NUMBER 1621-87 -1

DATE LOGGED 11/09/04

DATE COMPLETED / /

DESCRIPTION HYDROCLONE OVERFLOW FILTRATE TEST 1

COMMENTS FGD MAKEUP WATER

SAMPLE NUMBER 1

ANALYTICAL NUMBER 045522

ANALYSIS	----- WATER ANALYSIS -----			
	UNITS	VALUE	VALUE	DUP AVG
Calcium		713		
Total Iron		4.32		
Magnesium		966		
Potassium		22.5		
Sodium		90.7		
Ammonia as NH3	ppm	<10		
Chloride		1400		
Nitrate as N		1.19		
Sulfate		4190		

MERCURY ng/ml 5.6

Note: All units mg/L unless specified

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TO: SCT/JAW/JEL

PROJECT NUMBER 1621-87 -1

DATE LOGGED 11/09/04  
DATE COMPLETED / /

DESCRIPTION HYDROCLONE OVERFLOW FILTRATE TEST 2  
COMMENTS FGD MAKEUP WATER  
SAMPLE NUMBER 2  
ANALYTICAL NUMBER 045523

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		589		
Total Iron		1.77		
Magnesium		860		
Potassium		19.5		
Sodium		80.1		
Ammonia as NH3	ppm	<10		
Chloride		1250		
Nitrate as N		1.87		
Sulfate		3540		
MERCURY	ng/ml	<1.0		

Note: All units mg/L unless specified

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TO: SCT/JAW/JEL

PROJECT NUMBER 1621-87 -1

DATE LOGGED 11/09/04

DATE COMPLETED / /

DESCRIPTION HYDROCLONE OVERFLOW FILTRATE TEST 3

COMMENTS FGD MAKEUP WATER

SAMPLE NUMBER 3

ANALYTICAL NUMBER 045524

ANALYSIS	----- WATER ANALYSIS -----			
	UNITS	VALUE	VALUE	DUP AVG
Calcium		640		
Total Iron		2.16		
Magnesium		974		
Potassium		23.3		
Sodium		91.8		
Ammonia as NH3	ppm	<10		
Chloride		1410		
Nitrate as N		1.67		
Sulfate		3890		
MERCURY	ng/ml	3.3		

Note: All units mg/L unless specified

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PROJECT NUMBER 1621-87 -1

DATE LOGGED 11/09/04  
DATE COMPLETED / /

DESCRIPTION HYDROCLONE OVERFLOW FILTRATE TEST 4  
COMMENTS FGD MAKEUP WATER  
SAMPLE NUMBER 4  
ANALYTICAL NUMBER 045525

----- WATER ANALYSIS -----				
ANALYSIS	UNITS	VALUE	VALUE	DUP AVG
Calcium		610		
Total Iron		1.62		
Magnesium		971		
Potassium		22.7		
Sodium		88.8		
Ammonia as NH3	ppm	<10		
Chloride		1370		
Nitrate as N		1.50	1.31	1.41
Sulfate		3880		
MERCURY	ng/ml	1.8		

Note: All units mg/L unless specified

Research and Development  
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 South Park, PA 15129

**Sample Description.: GYPSUM TEST 4**

**Analytical No.: 20044320**

**Sample No.: GYPSUM**

**Project No.: 1621 -087 -**

**Date Received: 08/30/2004**

**Submitted By: J. WITHUM**

**Date Completed: 09/15/2004**

<u>Proximate</u>		<u>Wt%</u>	<u>Ash Fusion Reducing Temp (F)</u>		<u>Trace Elements (ppm)</u>	
	Ash	85.19		Initial	Hg	0.163 ppm
	Volatile Matter			Softening	F	ppm
	Fixed Carbon			Hemispherical.		
	BTU/lb			Fluid		
	MAF BTU/lb					
<u>Ultimate (Dry)%</u>			<u>Ash Fusion Oxidizing</u>			
	Carbon	0.19		Initial		
	Hydrogen			Softening		
Sample	Nitrogen			Hemispherical.		
	Chlorine	0.0108 ppm		Fluid		
	Sulfur, Total					
As	Ash	85.19				
	Oxygen (DIFF)	14.61				
<u>Major Ash Elem. (Dry)</u>			<u>Misc.</u>		<u>Seive Analysis</u>	
	SiO2	2.98		<u>Analysis Value</u>	<u>SIZE</u>	<u>WT %</u>
	Al2O3	0.26		Hg	0.151	PPM
	TiO2	0.01				
	Fe2O3	0.18				
	CaO	36.11				
Ultr	MgO	0.14				
	Na2O	0.01				
	K2O	0.05				
Sample	P2O5					
	SO3	44.68				
	Undetermined	15.58				
<u>Total Moisture</u>						
<u>Sulfur Forms (Dry)</u>			<u>HGI/FSI</u>			
	Pyritic Sulfur			HGI		
	Sulfate					
	Organic			FSI		
	Sulfur, Total					

As Determined Moisture 7.6 %

These values are preliminary and are subject to change.

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DESCRIPTION      GYPSUM  
                       TEST 1  
 DATE SAMPLED    11/02/04  
 SAMPLE NUMBER 1

DATE LOGGED      11/09/04  
 DATE COMPLETED 11/18/04  
 PROJECT NUMBER 1621-87 -1  
 ANALYTICAL NUMBER 045567

ANALYSIS REPORT

<u>PROXIMATE</u>	<u>(Dry)%</u>	<u>ULTIMATE</u>	<u>(Dry)%</u>	<u>MAJOR ASH ELEM</u>	<u>(Dry)%</u>
Ash	97.94	Carbon	0.25	SiO2	2.31
Total Sulfur	20.02	Chlorine	0.007	Al2O3	0.38
		Ash	97.94	TiO2	0.02
<u>MISC. (As Det.)</u>				Fe2O3	0.27
Hg	0.134 PPM			CaO	40.04
				MgO	0.20
				Na2O	
				K2O	0.09
				P2O5	<0.00
				SO3	50.06
				UND	6.63

AS DETERMINED MOISTURE: 19.38 %

DISTRIBUTION:  
 S. TSENG  
 J. WITHUM  
 J. LOCKE

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 4000 BROWNSVILLE ROAD, SOUTH PARK, PA 15129

DESCRIPTION      GYPSUM  
                       TEST 2  
 DATE SAMPLED    11/03/04  
 SAMPLE NUMBER 2

DATE LOGGED      11/09/04  
 DATE COMPLETED 11/18/04  
 PROJECT NUMBER 1621-87 -1  
 ANALYTICAL NUMBER 045568

ANALYSIS REPORT

<u>PROXIMATE</u>	<u>(Dry)%</u>	<u>ULTIMATE</u>	<u>(Dry)%</u>	<u>MAJOR ASH ELEM</u>	<u>(Dry)%</u>
Ash	97.61	Carbon	0.24	SiO2	2.19
Total Sulfur	19.84	Chlorine	0.005	Al2O3	0.33
		Ash	97.61	TiO2	0.02
<u>MISC. (As Det.)</u>				Fe2O3	0.24
Hg	0.131 PPM			CaO	39.90
				MgO	0.25
				Na2O	0.01
				K2O	0.06
				P2O5	<0.00
				SO3	49.61
				UND	7.39

AS DETERMINED MOISTURE: 19.27 %

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 4000 BROWNSVILLE ROAD, SOUTH PARK, PA 15129

DESCRIPTION GYPSUM  
 TEST 3  
 DATE SAMPLED 11/03/04  
 SAMPLE NUMBER 3

DATE LOGGED 11/09/04  
 DATE COMPLETED 11/18/04  
 PROJECT NUMBER 1621-87 -1  
 ANALYTICAL NUMBER 045569

ANALYSIS REPORT

<u>PROXIMATE</u>	<u>(Dry)%</u>	<u>ULTIMATE</u>	<u>(Dry)%</u>	<u>MAJOR ASH ELEM</u>	<u>(Dry)%</u>
Ash	97.66	Carbon	0.26	SiO2	2.12
Total Sulfur	19.92	Chlorine	0.002	Al2O3	0.32
		Ash	97.66	TiO2	0.02
<u>MISC. (As Det.)</u>				Fe2O3	0.21
Hg	0.128 PPM			CaO	39.99
				MgO	0.26
				Na2O	0.01
				K2O	0.07
				P2O5	<0.00
				SO3	49.80
				UND	7.20

AS DETERMINED MOISTURE: 19.33 %

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