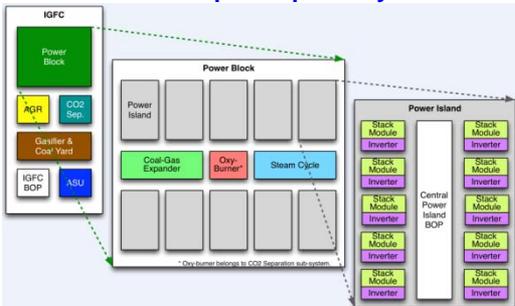


# SECA SOFC Phase I IGFC Systems Overview

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IGFC power plant layout



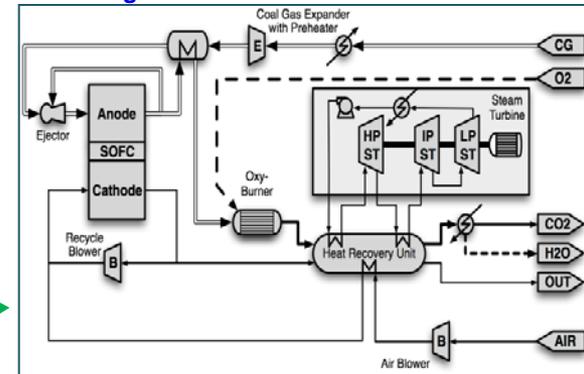
### Achievements:

- System analyses of two atmospheric and a pressurized system concept completed
- Developed library of models for gasifier, SOFC, GT/ST and oxygen combustor, ASU and coal gas clean-up

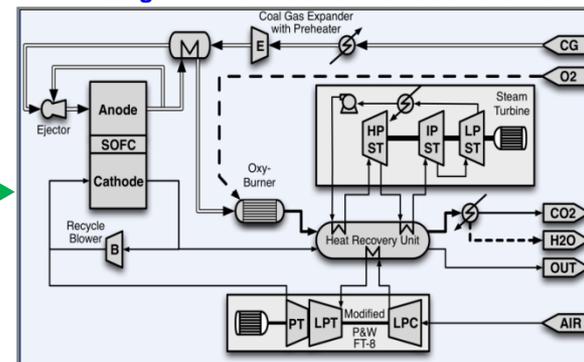
### IGFC System Design Summary: All Concepts meet

- $\geq 100$  MW power
- $\geq 50\%$  (HHV) efficiency,
- capture  $> 90\%$  carbon in coal feedstock
- Solid-oxide fuel cell - part of power block

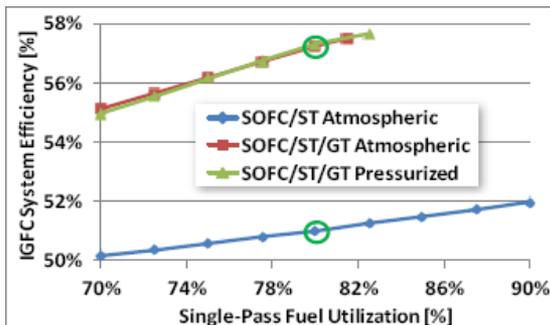
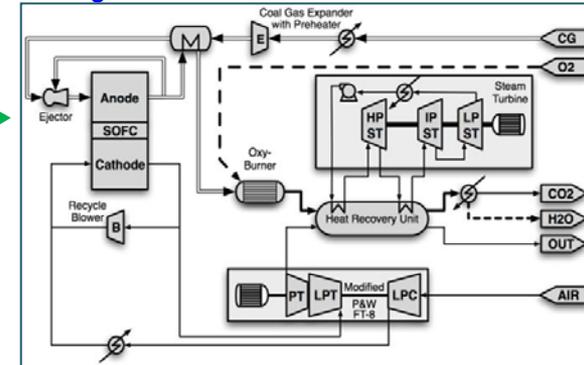
Design #1 - Atm. SOFC with Air Blower



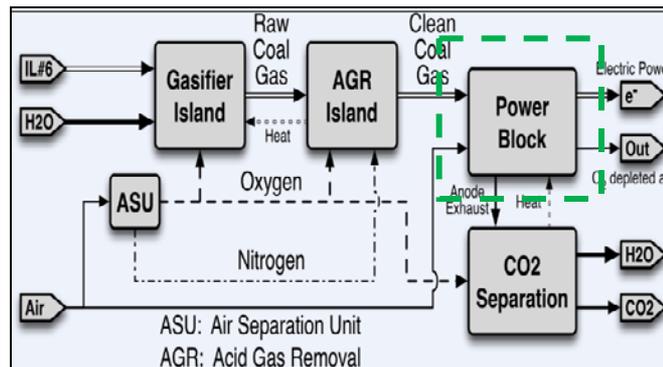
Design #2 - Atm. SOFC with Gas Turbine



Design #3 - Pressurized SOFC with Gas Turbine

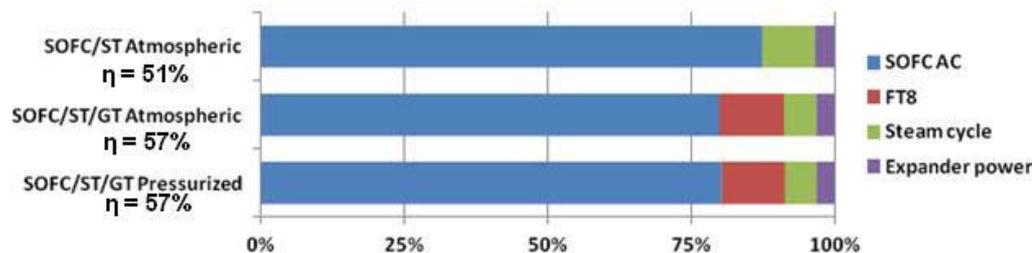


Sensitivity analysis showed robustness of IGFC design operating point



Components of an IGFC plant

All Systems meet  $\geq 50\%$  (HHV) efficiency



IGFC break-down of power generation by device