

# Progress Energy Lee 1 Parametric Testing

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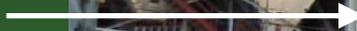
**Bituminous Coal, CS-ESP, B-PAC™ sorbent**

**Flue Gas Conditioning Issue – SO<sub>3</sub> at 8-15 ppm**

- FGC was before the air preheater
  - Temperature below the acid dew point on the cold side
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- 1 - cold-side B-PAC™ injection with FGC on
  - 2 - hot-side H-PAC™ injection with FGC on (but no room)
  - 3 - cold-side B-PAC™ injection with FGC off (but opacity?)
  - 4 - move FGC to ESP plenum, but expensive

# Progress Energy's Lee Station Unit 1

Cold-Side Injection



Hot-Side Injection



SO<sub>3</sub> Injection



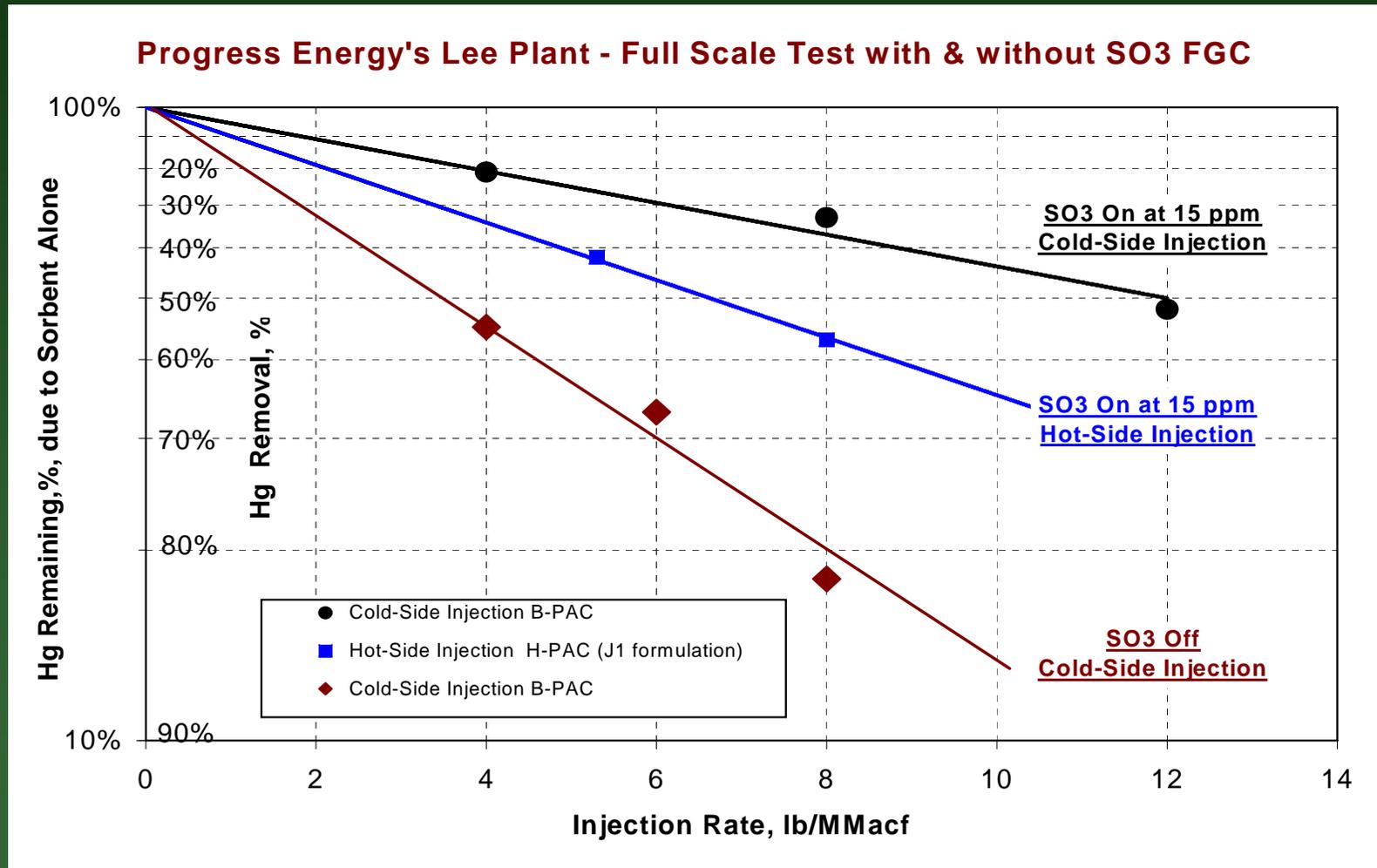
Air Preheater



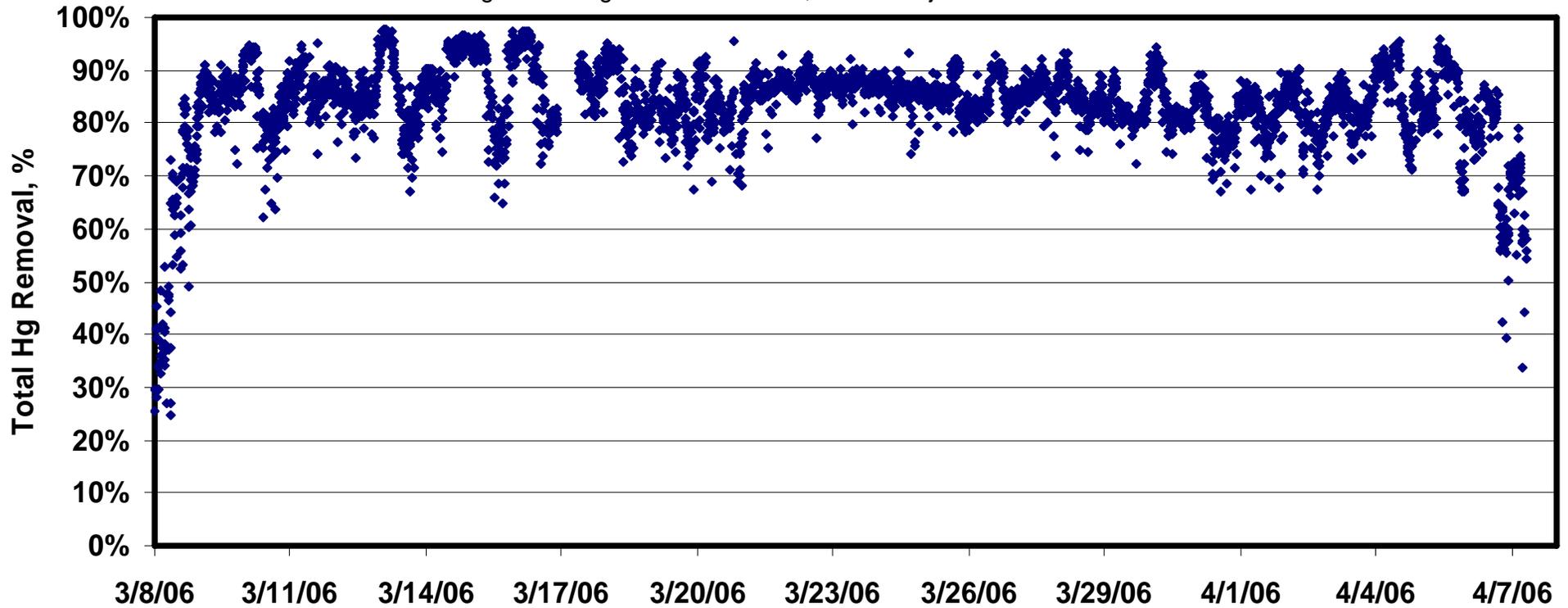
STC Trailer



# Parametric Testing – B-PAC & H-PAC



# B-PAC™ & Bituminous: 85% Removal at 8 lb/MMacf



Because of opacity co-benefits of B-PAC™, the SO<sub>3</sub> flue gas conditioning was able to be turned off for the 30-day continuous trial