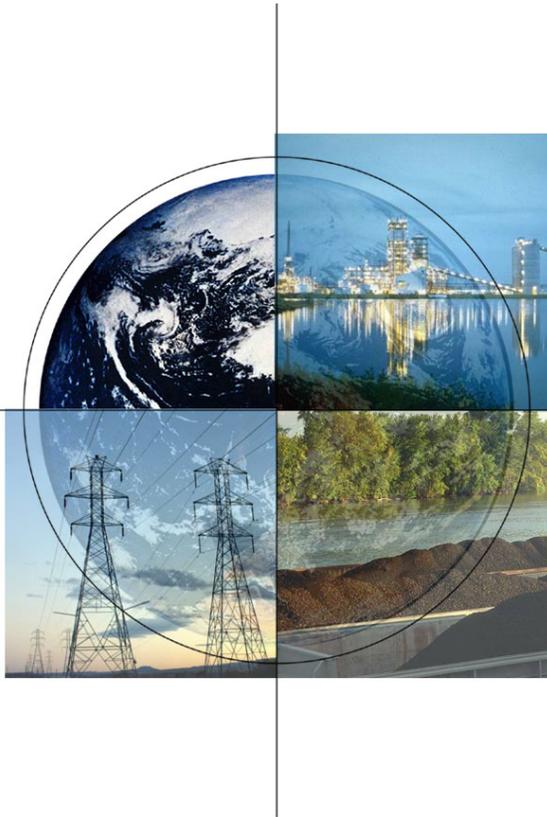


Innovations for Existing Plants Program



**DOE/NSF EPSCoR
Conference 2005**

**June 14-16, 2005
Morgantown, WV**

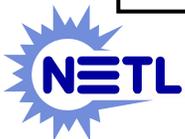
**Thomas J. Feeley, III, Technology Manager
National Energy Technology Laboratory**



IEP Goals and Objectives

- **Enhance environmental performance of existing fleet of coal power plants and advanced power systems**
- **Objectives**
 - Develop low-cost, integrated technology to control emissions/releases (air, water, and solids) to the environment
 - Provide high-quality scientific and technical information on environmental issues for use in regulatory and policy decision making

Directly supports President's Clear Skies Initiative and other environmental regulations



IEP Environmental Drivers

- Mercury (CAMR)
- PM2.5 and ozone (CAIR)
- NOx
- Coal byproducts use and disposal
- Water availability and quality impacts
- Air-water interface
- Acid gas emissions



IEP R&D Components

- **Air**
 - Cost effective control technology for Hg, NO_x, fine particulates, and acid gases
 - Ambient air quality monitoring
 - Atmospheric chemistry and transport
- **Water**
 - Power plant water management (availability and quality)
- **Byproducts**
 - Environmental characterization and re-use applications



Current IEP R&D Focus

- **Field testing of mercury control technologies**
- **Bench- and pilot-scale development and testing of advanced combustion control NO_x technologies**
- **Characterization of fate of mercury and other trace metals in coal utilization byproducts**
- **Bench- and pilot-scale development and testing of innovative water management technologies and concepts**



IEP Scientific Challenges

- **Mercury**

- Improved understanding of capture of Hg on sorbents (e.g., activated carbon) and across wet scrubbing systems
 - Fundamental chemistry and model development

- **NO_x**

- Non-ammonia reagents for SCR systems
- Non-SO₂ oxidation/high-Hg oxidation catalysts

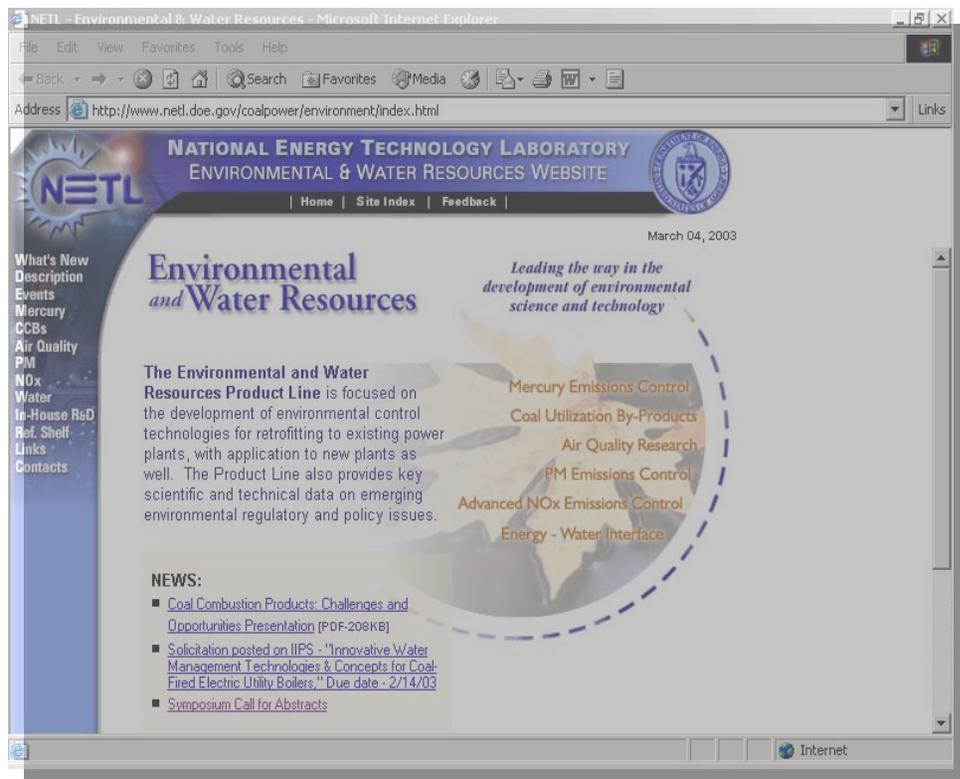


IEP Scientific Challenges

- **Coal Utilization Byproducts**
 - Fundamental understanding of bound between Hg and other trace elements and fly ash/sorbent surfaces
 - Fate of Hg in synthetic gypsum from wet scrubbing systems
- **Water**
 - Advanced heat-transfer materials for dry cooling systems
 - Improved technologies for detection and treatment of trace elements



Innovations for Existing Plants Program



To find out more about DOE-NETL's environmental control technology R&D activities visit us at:

www.netl.doe.gov/coal/E&WR

