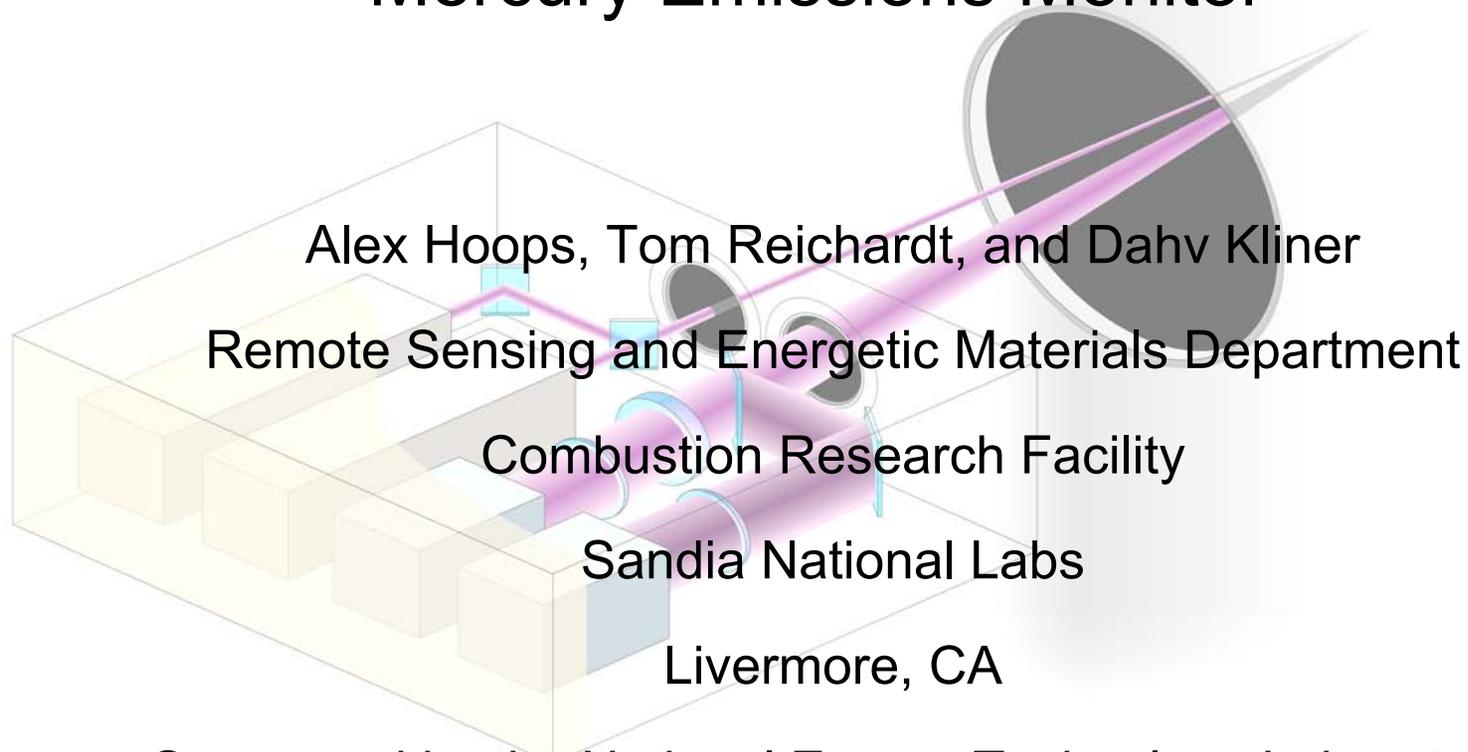


Development of a Real-Time Speciating Mercury Emissions Monitor



Sponsored by the National Energy Technology Laboratory



The Mercury Problem

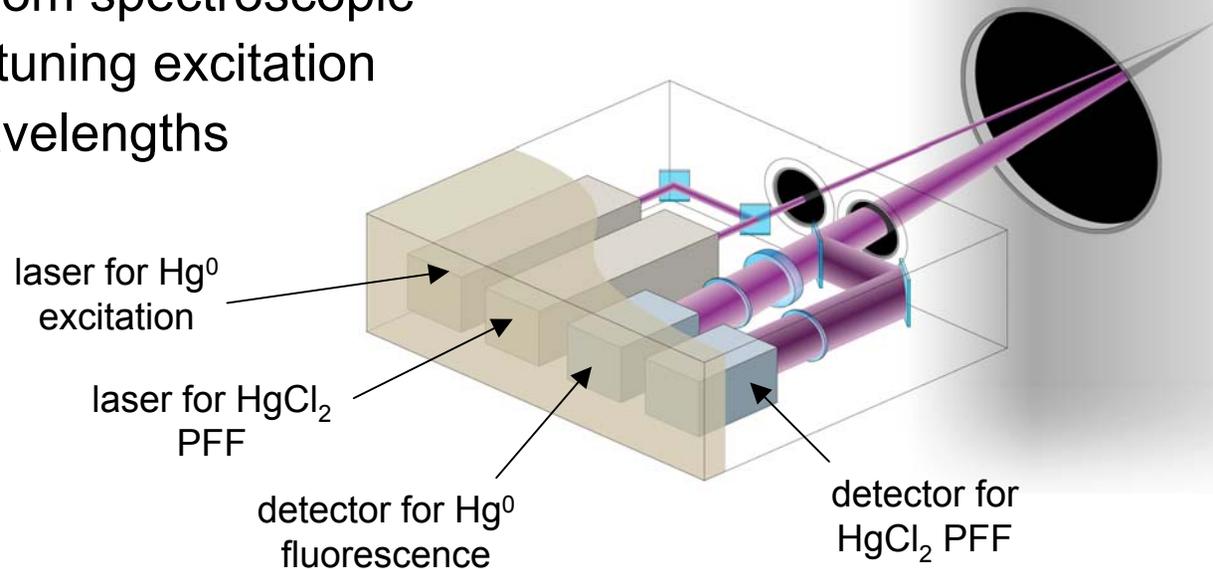
- Mercury emissions pose the greatest toxic metal risk
- Mercury emissions arise primarily from:
 - Coal-fired power plants
 - Municipal waste combustors
 - Medical waste incinerators
- Vapor-phase mercury exists in elemental and oxidized forms (predominantly HgCl_2)
- Reduction of mercury emissions requires species specific cleanup techniques:
 - Hg^0 : removed with activated carbon sorbent (costly)
 - Hg^{2+} : water soluble, removed by wet scrubbers

Need a quantitative, real-time detection instrument that can speciate mercury



Fluorescence Detection for Speciating Mercury

- Employ dual excitation sources and detection elements to quantify Hg^0 and HgCl_2 emissions
 - Hg^0 : resonance laser-induced fluorescence (LIF) detection
 - HgCl_2 : photofragment fluorescence (PFF) detection
- Use UV wavelengths
 - minimize atmospheric absorption of laser excitation (negligible absorption of $\lambda > 190$ nm at 370 K, Schultz *et al.*, 2002)
 - sensitive, uncooled detectors
- Reduce effects from spectroscopic interferences by tuning excitation and detection wavelengths

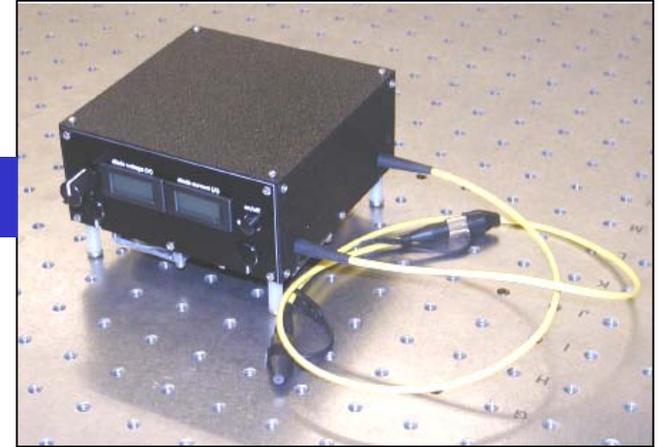


Project Plan

Spectroscopy: Develop fluorescence detection of $\text{Hg}^0/\text{HgCl}_2$



Laser Advancement: Develop broadly tunable, fiber-based, UV laser system

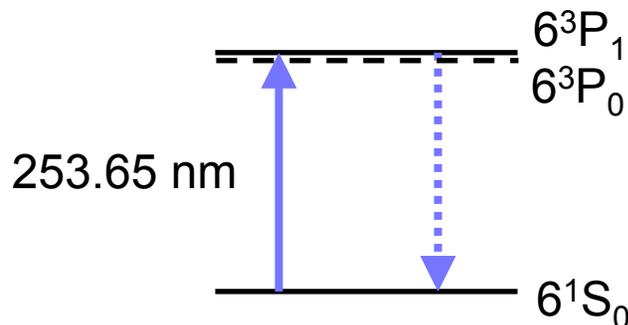


Breadboard Sensor:
Construct and deploy $\text{Hg}^0/\text{HgCl}_2$ monitor



Resonance LIF of Hg⁰: 6 ³P₁ → 6 ¹S₀ Transition

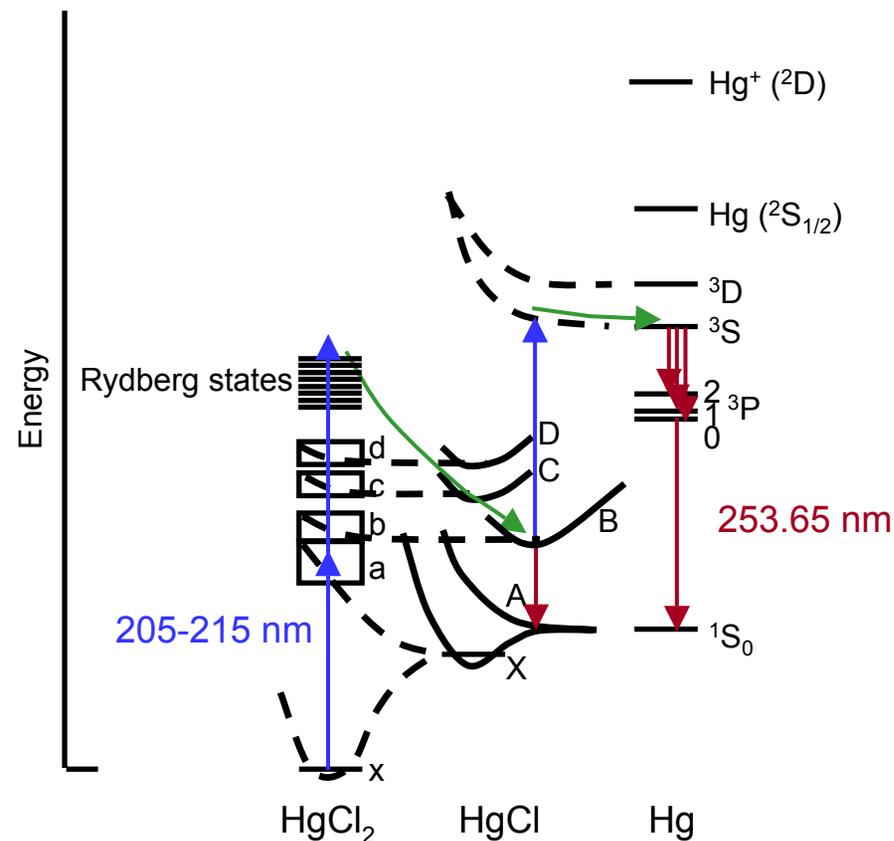
- Excite and detect fluorescence at same wavelength:



- Simple implementation: single laser required
- Filter needed to reduce Rayleigh and Mie scattering
- Electronic quenching to metastable ³P₀ state results in fluorescence quantum yield to $\sim 10^{-2} - 10^{-3}$



Probable HgCl₂ PFF Mechanism



Potential energy curves adapted from Whitehurst and King, 1987

- Two photon excitation of HgCl₂ to Rydberg state:

$$\text{HgCl}_2 (x \ ^1\Sigma_g^+) + 2h\nu_{\text{laser}} \rightarrow \text{HgCl}_2 (\text{Rydberg})$$
- Dissociation of HgCl₂ yields B state HgCl products:

$$\text{HgCl}_2 (\text{Rydberg}) \rightarrow \text{HgCl} (B \ ^2\Sigma^+) + \text{Cl} (2P_{3/2})$$
- One photon excitation of HgCl produces excited atomic mercury:

$$\text{HgCl} (B \ ^2\Sigma^+) + h\nu_{\text{laser}} \rightarrow \text{Hg}^* + \text{Cl} (2P_{3/2})$$
- Hg* fluoresces at several transitions, emission monitored at 253.65 nm:

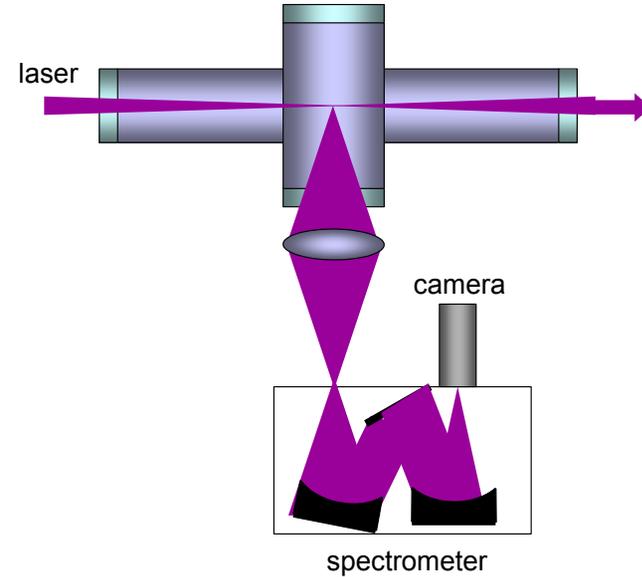
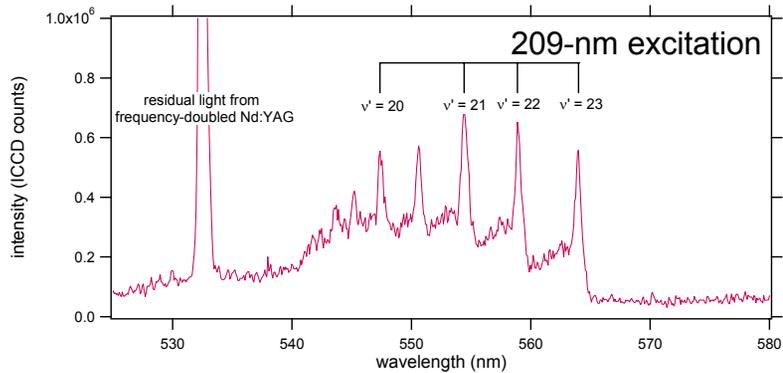
$$\text{Hg}^* (6 \ ^3P_0) \rightarrow \text{Hg} (6 \ ^1S_0) + h\nu_{\text{emission}}$$
- Note that HgCl fluorescence competes with photoexcitation:

$$\text{HgCl} (B \ ^2\Sigma^+) \rightarrow \text{HgCl} (X \ ^2\Sigma^+) + h\nu_{\text{emission}}$$

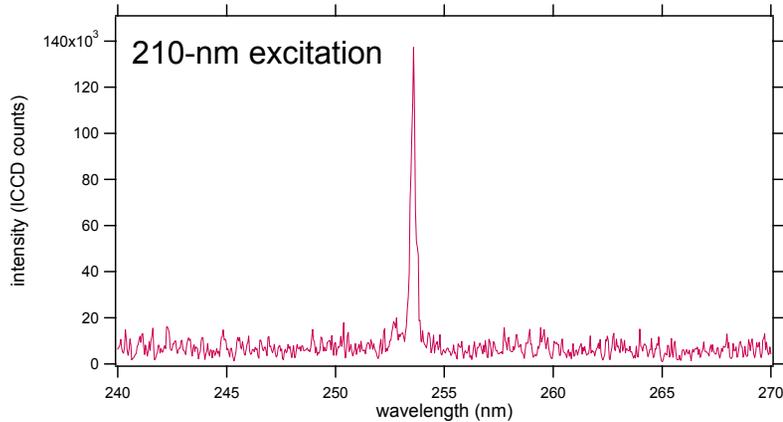


Spectroscopy and Diagnostic Potential of PFF

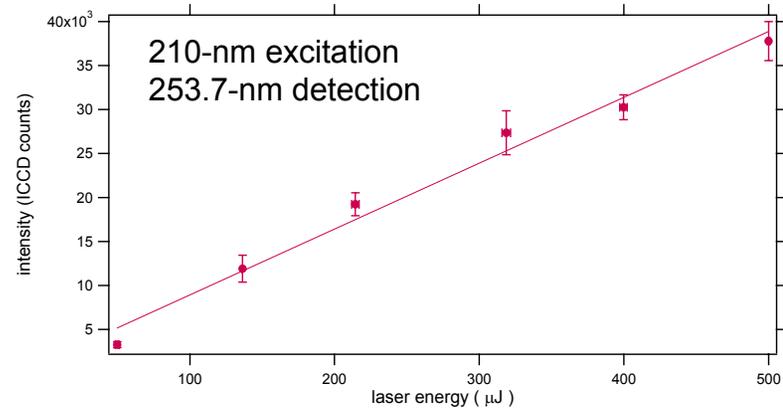
Fluorescence from HgCl^* B-X at low pressure (6 torr)



Fluorescence from $\text{Hg}^* 6^3\text{P}_1 \rightarrow 6^1\text{S}_0$ at atmospheric pressure



Dependence on Laser Energy



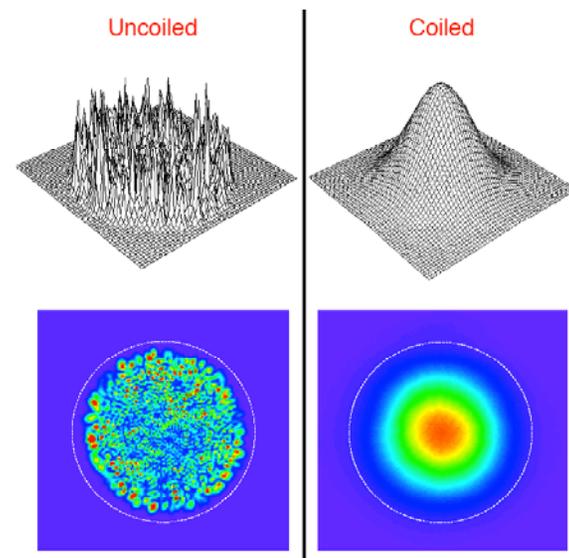
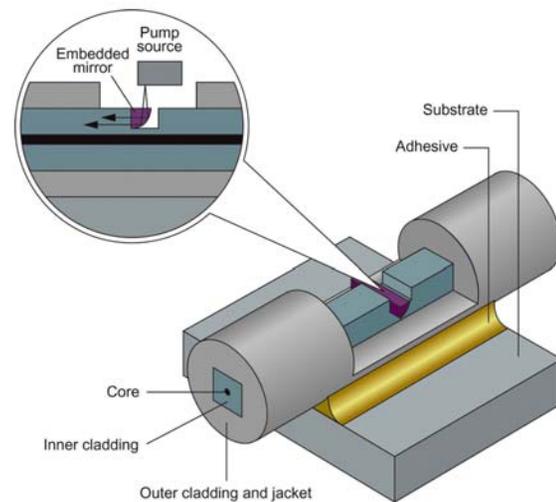
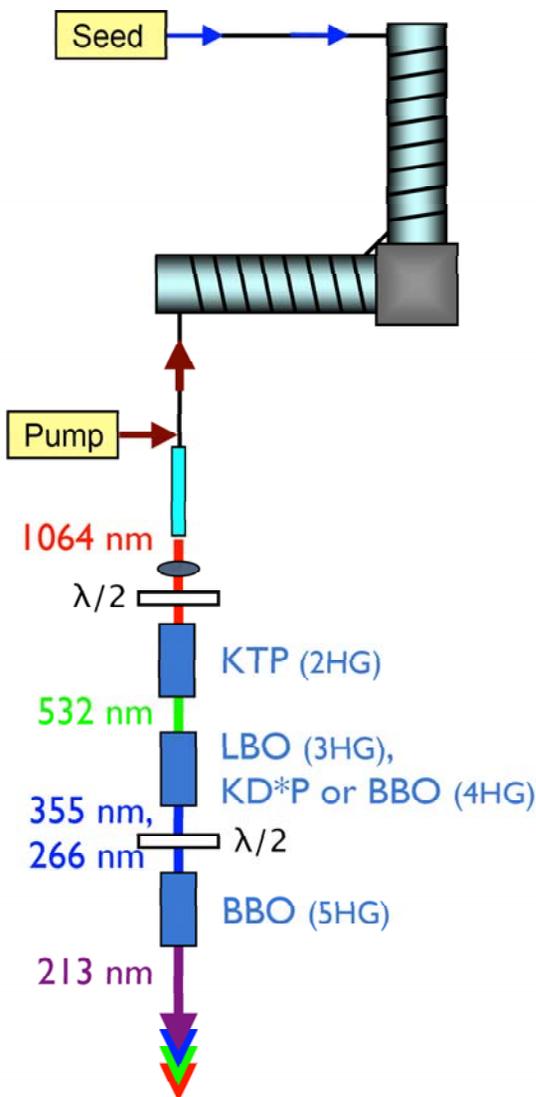
Quantifying Technique / Minimizing Interferences

- Evaluate effects of flue gases on PFF: 74% N₂, 6% O₂, 12% CO₂, 8% H₂O
- Potential spectroscopic interferences to investigate: SO₂, NO, and NO₂
- Incorporate narrow filters (5 nm) to reject majority of fluorescence signal from species other than Hg*
- Tune excitation wavelength for HgCl₂ away from interferences
- Employ multi-wavelength detection scheme:
 - Use two filters that transmit different spectral regions: on and off the Hg fluorescence peak
 - Subtract “off” signal from “on” signal to account for fluorescence from interference species
- Determine optimal excitation and detection wavelengths



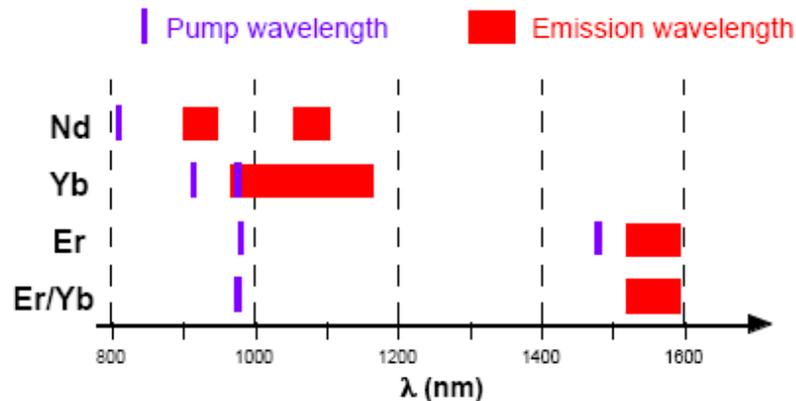
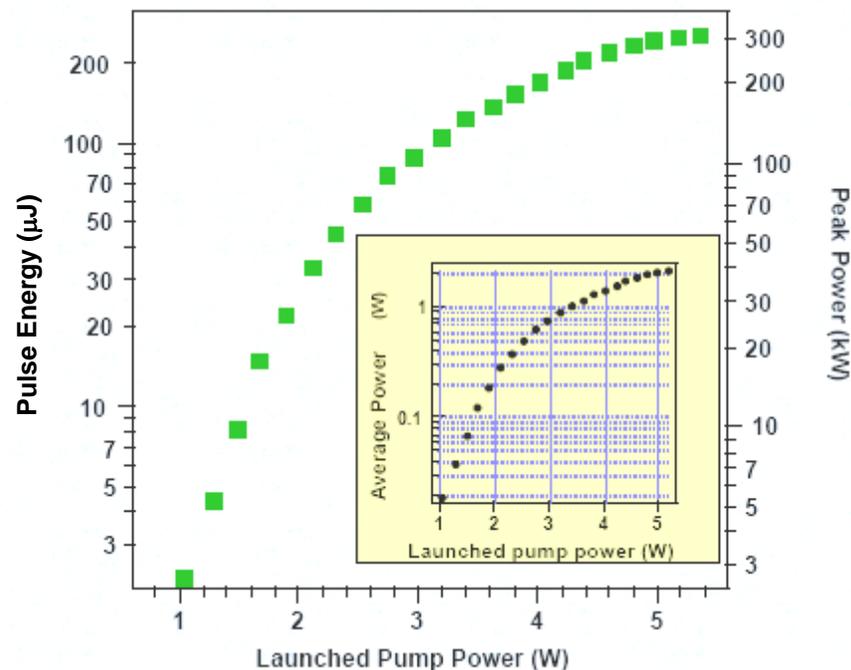
Fiber Amplifiers

- If a fiber-core is doped with a rare-earth ion, the ion can be optically pumped.
- Fiber becomes an optical amplifier rather than a passive “light pipe.”
- Two Sandia/NRL developments:
 - 1) launching diode light into fiber with embedded mirror
 - 2) coiled fiber for power scaling

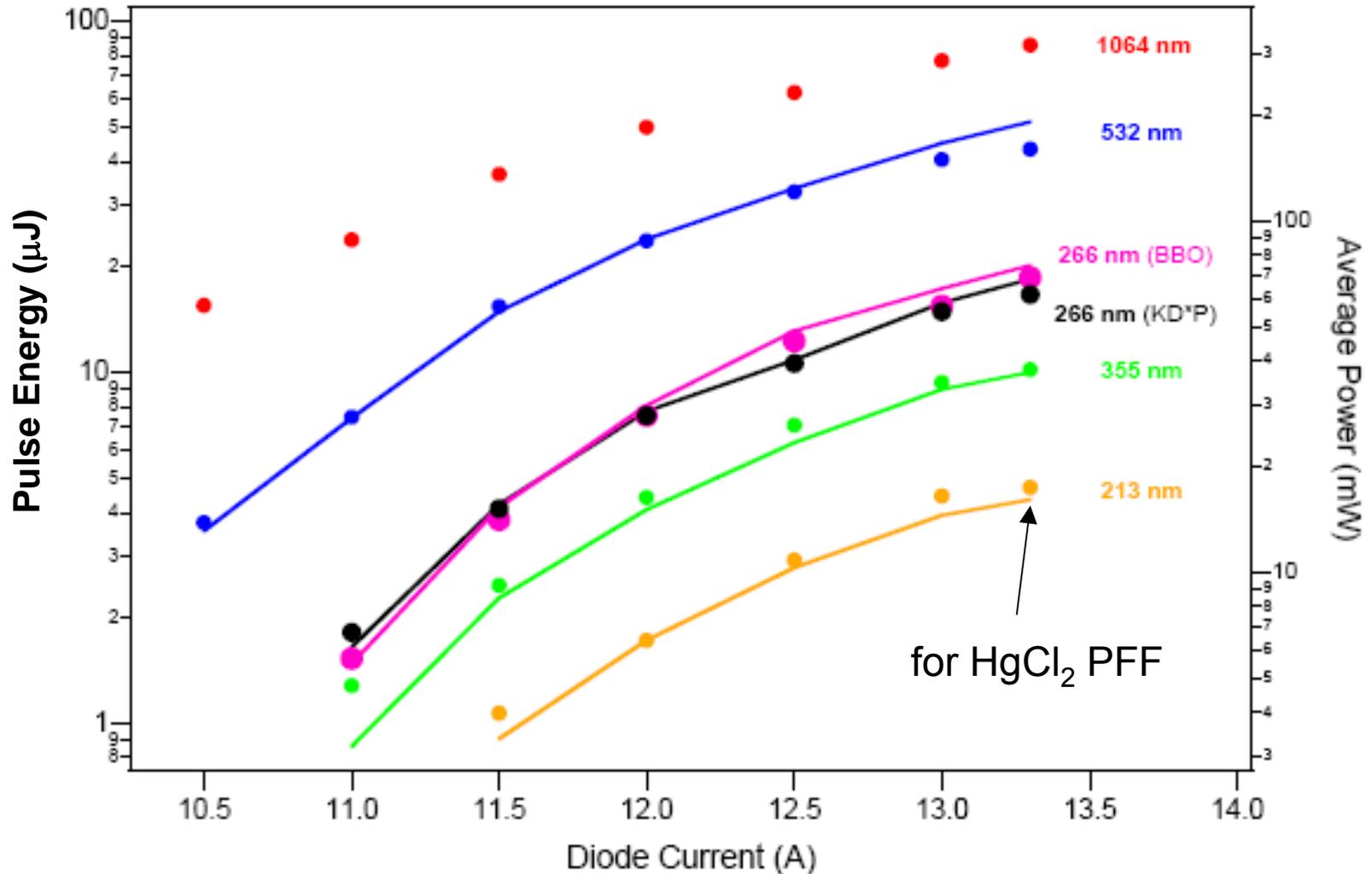


Fiber Amplifier Characteristics

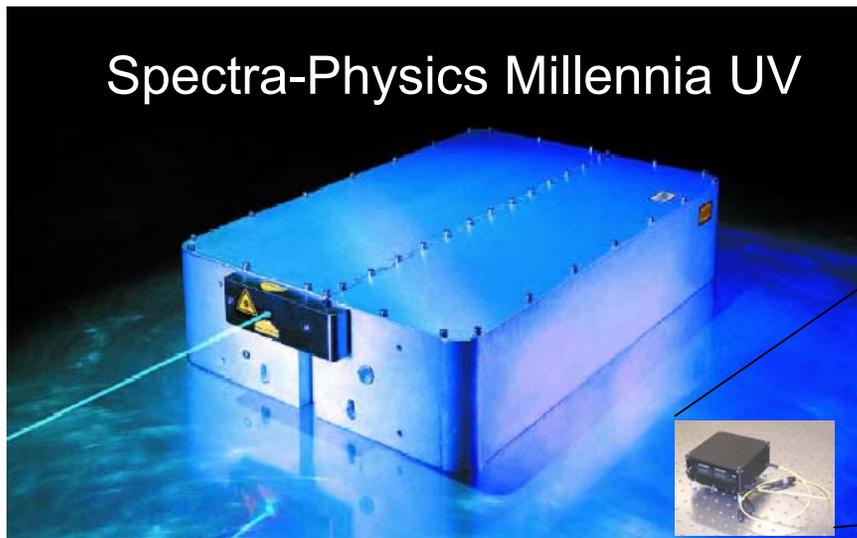
- Compact and rugged
- Diffraction-limited beam quality
- High efficiency: 39% electrical-to-optical
- Insensitive to:
 - Temperature
 - Mechanical fluctuations
 - Optical power level
 - Aging of laser system
- Pumped with reliable, low-cost diode lasers operating at room temperature
- Sealed, alignment-free optical system
- Broad wavelength coverage



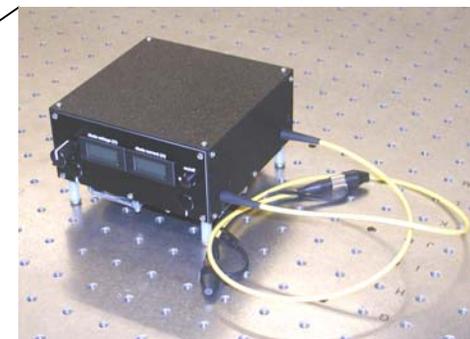
Fiber Amplifier Output and Harmonics



Fiber Laser Systems Make Optical Sensors Practical



Sandia Fiber Amplifier



Output power (266 nm):	200 mW	100 mW
Weight:	250 lb (laser, power supply, chiller)	2 lb
Volume:	16,000 in ³	60 in ³
Input power:	2000 W	10 W
Cooling unit:	water/air heat exchanger	none (air cooled)

