

## Calpine Fuels Diversity Initiative:



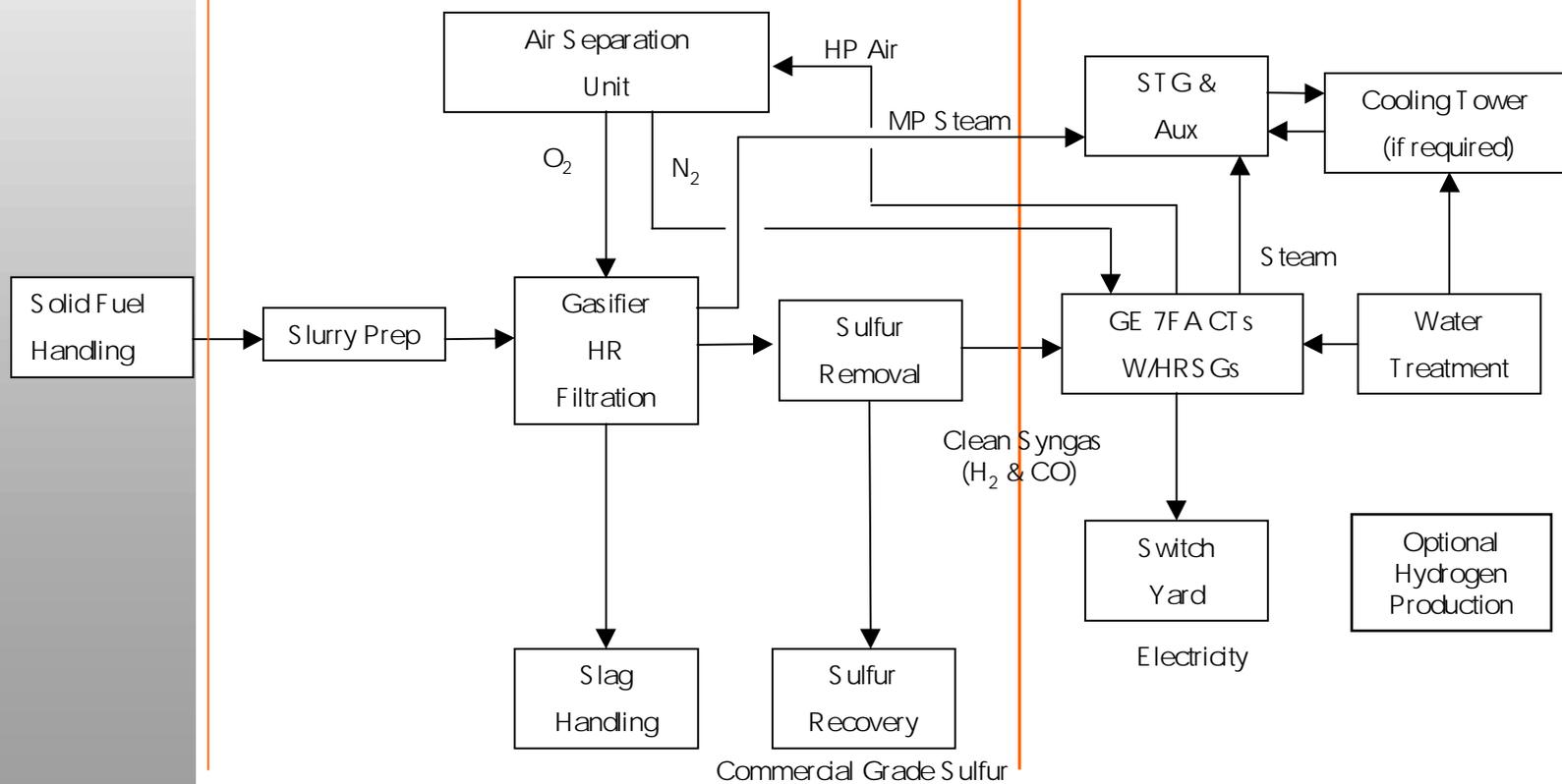
Integrated Gasification  
Combined Cycle Power Plants

# Review of the Basic IGCC Process

Fuel Supplier

Syngas Production

CCGT



# Executive Summary

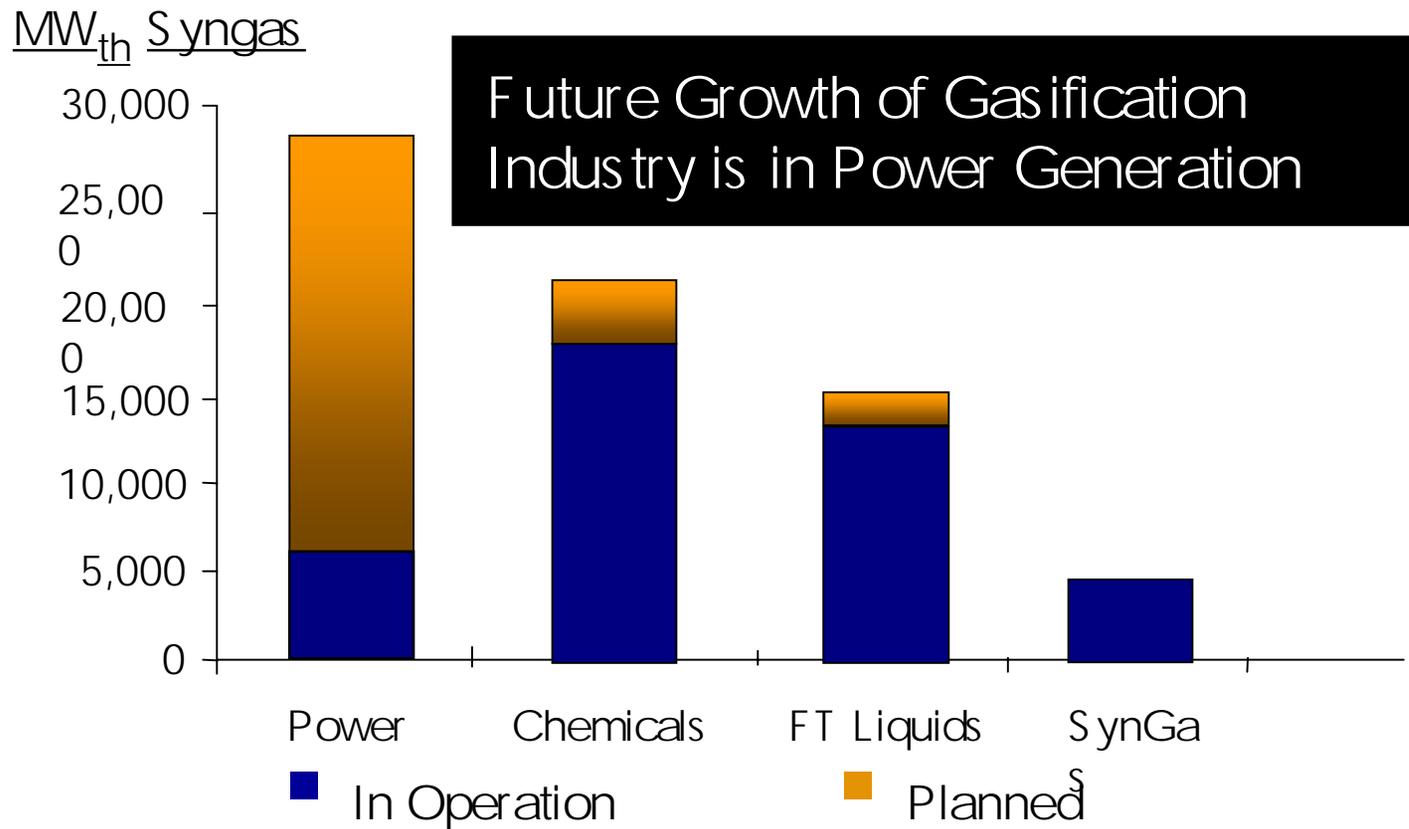
- IGCC Power Plants can compete with those fired on Natural Gas and are a good strategic fit with Calpine's business in a niche market for base load power from coal.
- IGCC Power from coal can be produced for under \$40 per MWH (in \$2006), structured as a long term tolling agreement.
- Global Energy's gasifier technology, integrated with a Calpine Construct 800 MW, GE 7FA 3x3x1 CCGT plant, can be built for \$1200 per kw +/-15% with a heat rate of 8,500 Btu/kWh.
- Proven IGCC Technology has been project financed.

# GE IGCC Penetration

<u>Customer</u>	<u>C.O. Date</u>	<u>MW</u>	<u>Application</u>	<u>Gasifier</u>
<b>SCE Cool Water - USA</b>	<b>1984</b>	<b>120</b>	<b>Power/Coal</b>	<b>Texaco - O<sub>2</sub></b>
LGTI - USA	1987	160	Cogen/Coal	Destec - O <sub>2</sub>
Demkolec - Netherlands	1994	250	Power/Coal	Shell - O <sub>2</sub>
<b>PSI/Destec - USA</b>	<b>1995</b>	<b>260</b>	<b>Repower/Coal</b>	<b>Destec - O<sub>2</sub></b>
<b>Tampa Electric - USA</b>	<b>1996</b>	<b>260</b>	<b>Power/Coal</b>	<b>Texaco - O<sub>2</sub></b>
<b>Texaco EI Dorado - USA</b>	<b>1996</b>	<b>40</b>	<b>Cogen/Pet Coke</b>	<b>Texaco - O<sub>2</sub></b>
<b>SUV - Czech.</b>	<b>1996</b>	<b>350</b>	<b>Cogen/Coal</b>	<b>ZUV - O<sub>2</sub></b>
<b>Schwarze Pumpe - Germany</b>	<b>1996</b>	<b>40</b>	<b>Power/Methanol/Lignite</b>	<b>Noell - O<sub>2</sub></b>
<b>Shell Pernis - Netherlands</b>	<b>1997</b>	<b>120</b>	<b>Cogen/H<sub>2</sub>/Oil</b>	<b>Shell - O<sub>2</sub></b>
Puertollano - Spain	1998	320	Power/Coal/Pet Coke	Prenflow - O <sub>2</sub>
<b>Sierra Pacific - USA</b>	<b>1998</b>	<b>100</b>	<b>Power/Coal</b>	<b>KRW - Air</b>
ISAB - Italy	1999	500	Power/H <sub>2</sub> /Oil	Texaco - O <sub>2</sub>
API - Italy	2000	250	Power/H <sub>2</sub> /Oil	Texaco - O <sub>2</sub>
<b>MOTIVA - Delaware</b>	<b>2000</b>	<b>240</b>	<b>Repower/Pet Coke</b>	<b>Texaco - O<sub>2</sub></b>
<b>Sarlux/Enron - Italy</b>	<b>2000</b>	<b>550</b>	<b>Cogen/H<sub>2</sub>/Oil</b>	<b>Texaco - O<sub>2</sub></b>
<b>EXXON – Singapore</b>	<b>2000</b>	<b>180</b>	<b>Cogen/H<sub>2</sub>/Oil</b>	<b>Texaco - O<sub>2</sub></b>
Nihon Sekiyu - Japan	2004	350	Power/Oil	Texaco - O <sub>2</sub>
<b>Bio Electrica – Italy</b>	<b>2005</b>	<b>12</b>	<b>Power/Biomass</b>	<b>Lurgi – Air</b>
ENI-San Nazzaro, Italy	2005	150	Power/Oil Cogen	Shell
<b>IOC Paradip</b>	<b>2005</b>	<b>180</b>	<b>Power/Pet Coke</b>	<b>Shell O<sub>2</sub></b>
<b>Global-Kylkima, OH</b>	<b>2006</b>	<b>1000</b>	<b>Power/Coal/RDF</b>	<b>BGL - O<sub>2</sub></b>
<b>EDF - Total</b>	<b>2006</b>	<b>400</b>	<b>Power/H<sub>2</sub>/Cogen/Oil</b>	<b>Texaco - O<sub>2</sub></b>
<b>Texaco/TVA</b>	<b>2006</b>	<b>800</b>	<b>Power/Coal</b>	<b>Texaco - O<sub>2</sub></b>
<b>PIEMSA</b>	<b>2006</b>	<b>800</b>	<b>Power/H<sub>2</sub>/Oil</b>	<b>Texaco - O<sub>2</sub></b>
<b>TPS/Lake Charles</b>	<b>2006</b>	<b>1000</b>	<b>Power/H<sub>2</sub>/Oil</b>	<b>Texaco - O<sub>2</sub></b>
		<u>8432</u>		

- Projects in operation, under construction or announced
- **Bold: GE Gas Turbines**

# Gasification Applications by Market



Source: SFA Pacific for U.S. DOE

# The Coal fired IGCC Track Record

- Small scale, single train coal fired IGCC plants have suffered from high CAPEX and low availability
  - Installed EPC costs of \$1500-2000 per kW
  - Less than 80% availability on coal fuel

<u>Location</u>	<u>Gasification</u>		<u>Combustion</u>		
	<u>Technology</u>	<u>Fuel</u>	<u>Turbine</u>	<u>Net MW</u>	<u>Startup</u>
Buggenum, Holland	Shell	Coal	Siemens V94.2	250	1994
Wabash, Indiana 262	Global E-Gas 1995		Coke/Coal	GE 7FA	
Polk County, Florida	Texaco	Coal	GE 7FA	250	1996
Puertollano, Spain	Prenflo (Krupp)	Coke/Coal	Siemens V94.3	300	1997

# Why IGCC is the Right Coal Technology

- **Electric power industry is looking to IGCC as an environmentally acceptable alternative to oil & coal fired generation technologies.**
  - IGCC industry addressing CAPEX and availability issues.
  - Today's stricter EPA standards are threatening coal plant shutdowns or clean-up, increasing the cost of conventional pulverized coal (PC) and circulating fluidized bed (CFB) coal generation.
  - Uncertainty regarding future emissions standards for CO<sub>2</sub> and Mercury gives IGCC a competitive CAPEX advantage over future PC and CFB coal technology.

# Competing Coal Technology Comparisons

Fuel Composition and Site Conditions will Dictate Choice of Technology

<u>700-800 MW Plant in Illinois</u>	<u>CFB – 700MW NET</u>	<u>PC – 720 MW NET</u>	<u>IGCC – 810 MW NET</u>
Unit Size (MW)	3 x 266	1 x 800	1 x 900
Net Plant Output (MW)	700	720	810
Installed EPC Cost (\$ per kW)	\$1520	\$1380	\$1300
Heat Rate (Btu/kWh – HHV) Illinois Coal	9,900	9,600	8,500
O&M Cost w/Major Maint (\$MM per yr)	\$53	\$46	\$56
Availability	93%	93%	92%
Power Price (2002 \$/MWh)	\$42.49	\$38.17	\$36.62
<b><u>Proposed EPA Limits:</u></b>			
NO <sub>x</sub> 0.016 (lbs per MMBtu)	0.20	0.06	0.036(9 ppm w/o SCR)
SO <sub>x</sub> 0.040 (lbs per MMBtu)	0.70	0.22	0.046(98.92%)
PM <sub>10</sub> 0.006 (lbs per MMBtu)	0.015	0.018	0.01
Hg 0.200 (lbs per MMBtu)	Expensive	Expensive	0.13 (95%)
CO <sub>2</sub> Capture	Expensive	Expensive	Low Cost

\* Project Start Q1 2002 and COD QIII 2006

# Project Finance for IGCCs

- Several IGCC Projects funded by Project Finandings in late 1990's before significant operating experience
  - 500 MW IS AB, Italy, COD 1999
  - 220 MW API, Italy, COD 2000
  - 550 MW S arlux, Italy, COD 2000
- Most Current IGCC Development Projects are structured for Project Finandings
  - 800 MW T exaco/T VA, AL
  - 1000 MW T E CO , LA
- R.W. Beck has advised Calpine that all three gasifier technologies being considered are bankable... provided we use demonstrated technology.

# Why IGCC is Right for Calpine

- Provides **Market Diversity**
- **Coal Tolling Arrangements** mitigate merchant power market risk
- Provides **Fuel Diversity**
- Leverages Calpine's **CCGT Construction and O&M Expertise**

# IGCC Market Strategy

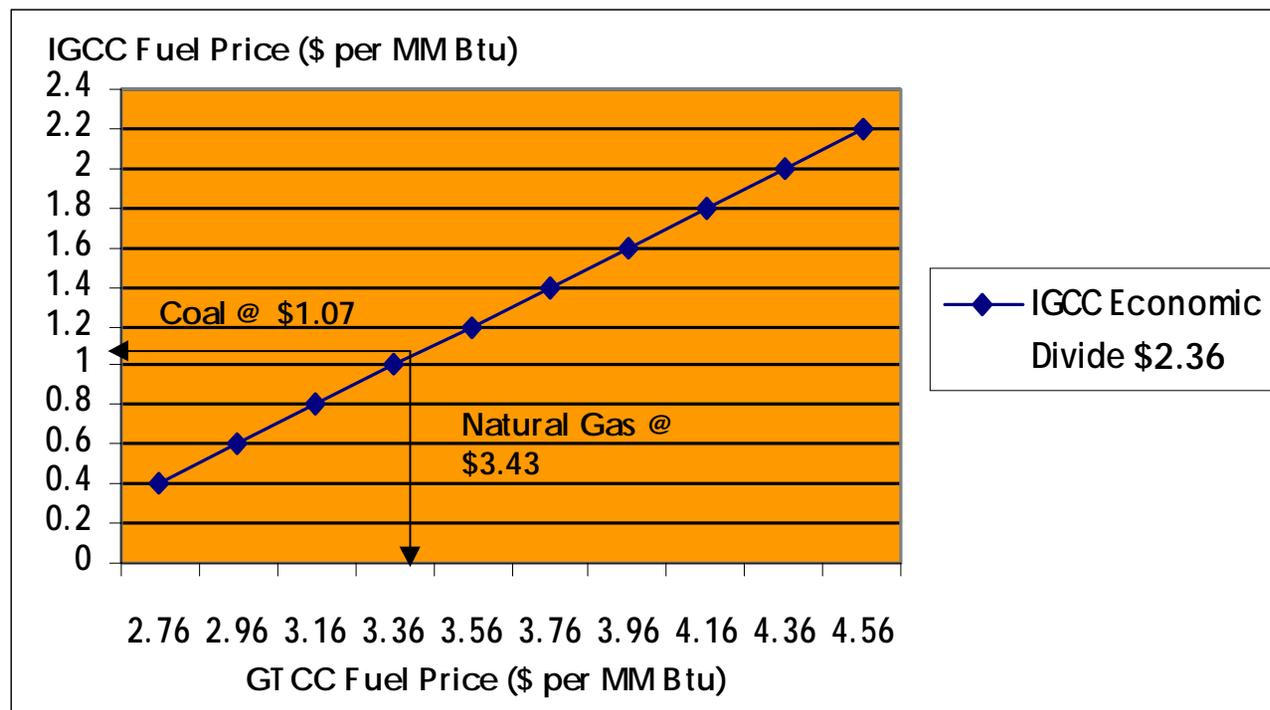
- Develop large scale 800+ MW projects
- Market long term tolling arrangements and/or power off take agreements
- Market principally to investor owned utilities and TVA

# Improvements in the IGCC Concept

- Calpine's IGCC concept addresses the disadvantages in previous coal IGCC projects
  - 800 MW Scale & Multi-train gasifiers with BOP redundancy
    - 3 train plants can afford spare gasifiers
    - EPC costs of \$1100-1400 per kW (\$2002)
    - Calpine construct model for CCGT and possibly gasifier.
  - Greater than 95% availability for multi-train gasifiers with one spare:
    - Eastman, Kingsport, TN @ 98% over 15 years.
    - UBE, Japan @ 95% over 15 yrs.
    - Shell Pernis, Netherlands @ 98% over 3 yrs.

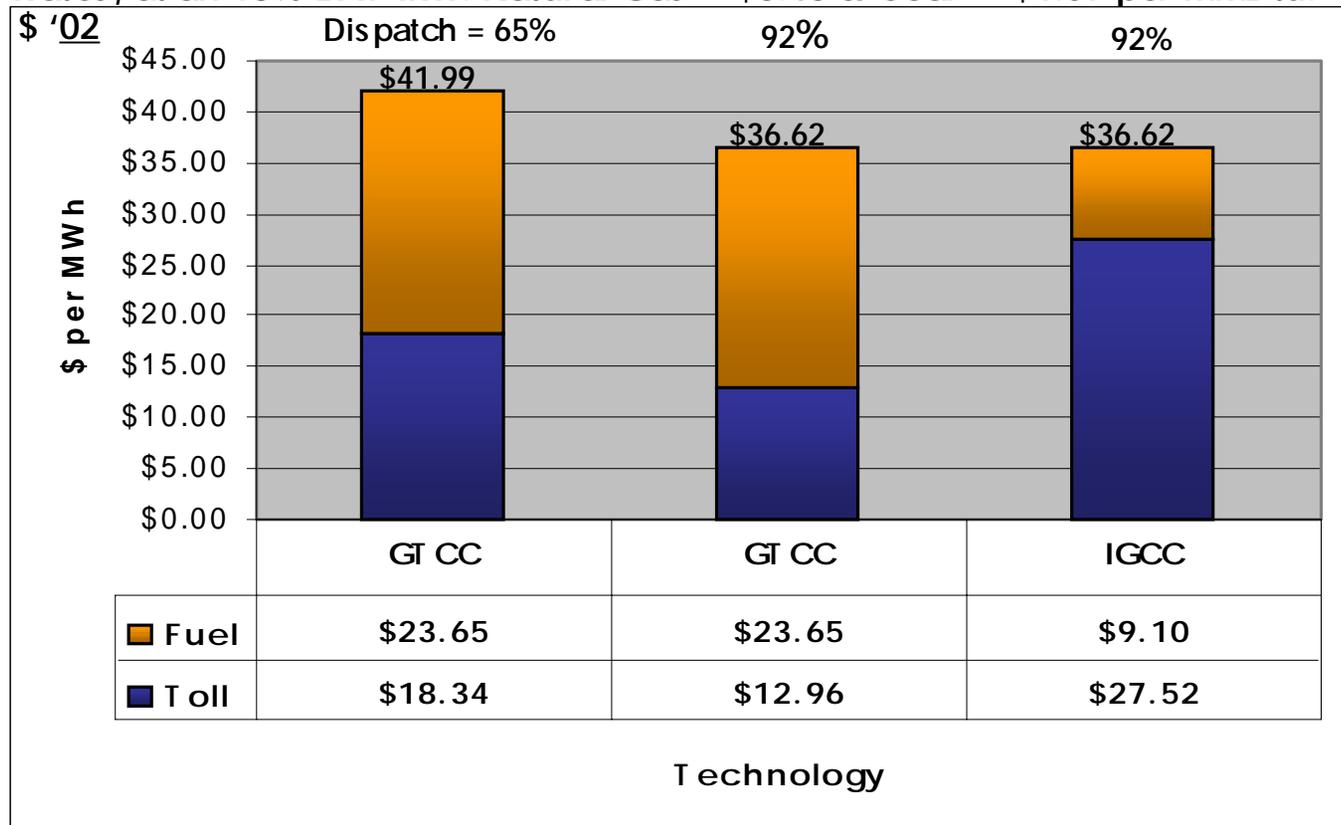
# IGCC Produced Power Competes with CCGT

Economics for a design point of 800 MW with a CAPEX of \$713/kW GT CC vs. \$1617/kW IGCC @ 92% DF



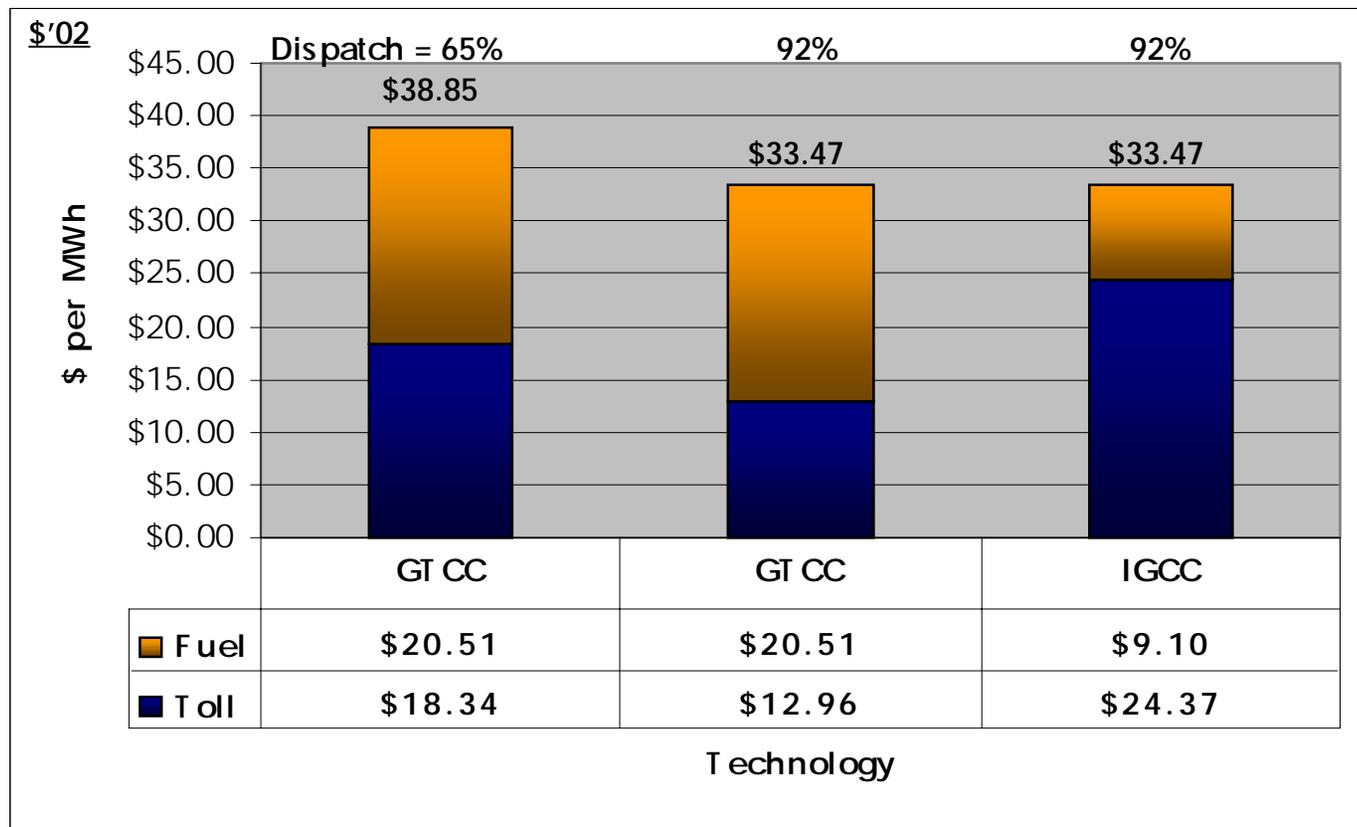
# Tolling Rates for the Metropolis 800 MW IGCC Plant compared with an 800 MW, 3 x 1 GE 7FA GTCC Plant

Chart Compares Plants with a 2006 COD at their respective CAPEX and Heat Rates, at an 18% LAT IRR. Natural Gas @ \$3.43 & Coal @ \$1.07 per MMBtu.



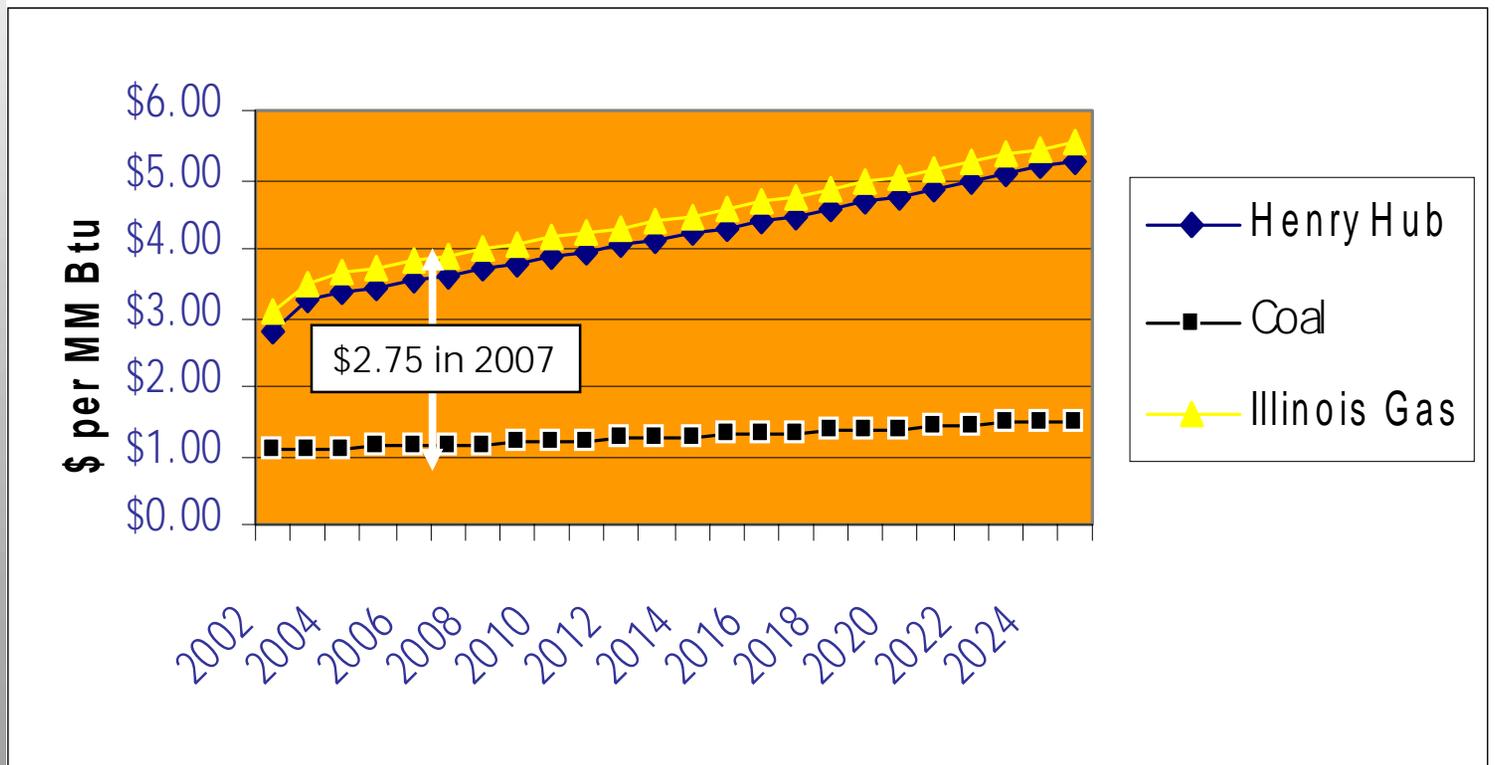
# Tolling Rates for Phipps Bend 1600 MW IGCC compared with an 800 MW, 3 x 1 GE 7FA GT CC Plant

Chart Compares Plants with a 2006-7 COD at their respective CAPEX and Heat Rates, at an 18% LAT IRR. Natural Gas @ \$2.97 & Coal @ \$1.07 per MMBtu.



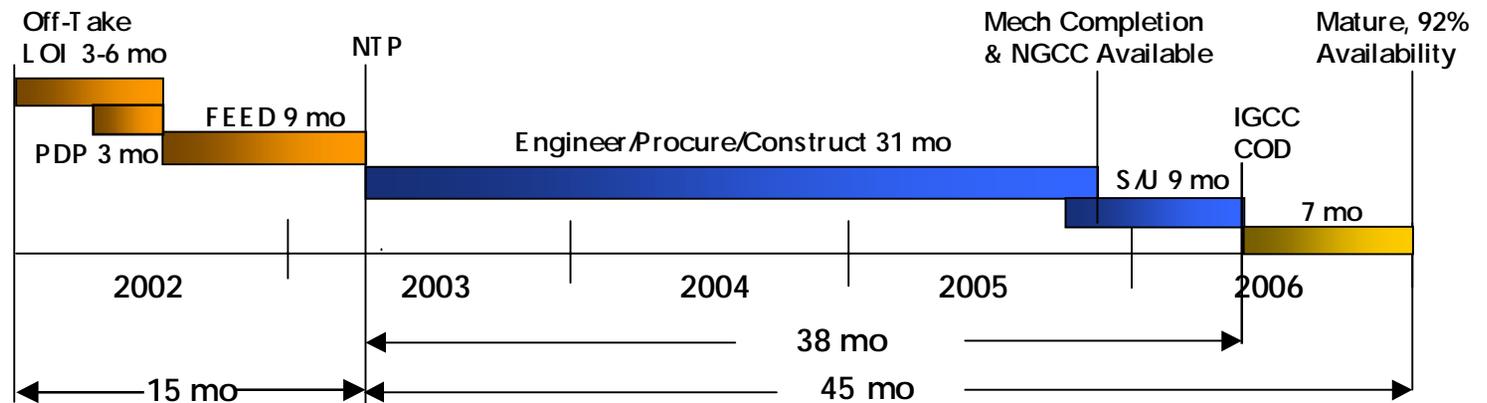
# IGCC Produced Syngas can Compete

## Natural Gas and Coal Forward Prices



# IGCC EPC Considerations

- The Engineering & Construction Program for an IGCC represents some particular risks and challenges:



- Longer duration for engineering & construction
- More exposure to labor rate & productivity risk
  - 1.1 MM CCGT Plant Labor man-hours
  - 4.4 MM IGCC Plant Labor man-hours

- **Mitigate Cost and Schedule Risk during FEED**

- Process Design Plan (PDP) defines process requirements
- Front End Engineering & Design (FEED) defines scope, cost & schedule
- Negotiate Major Equipment, EPC and Labor Rates